



**MIAMI-DADE COUNTY  
PRODUCT CONTROL SECTION**

11805 SW 26 Street, Room 208

Miami, FL 33175

T (786) 315-2590 F (786) 315-2599

**DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER)  
BOARD AND CODE ADMINISTRATION DIVISION**

**NOTICE OF ACCEPTANCE (NOA)**

[www.miamidade.gov/economy](http://www.miamidade.gov/economy)

**WinDoor, Inc.**

**7500 Amsterdam Drive**

**Orlando, FL 32832**

**SCOPE:**

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER - Product Control Section to be used in Miami-Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami-Dade County) and/or the AHJ (in areas other than Miami-Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

**DESCRIPTION: Series Clipped Mullion – L.M.I.**

**APPROVAL DOCUMENT:** Drawing No. MD-MULCLIP, titled "Clipped Mullion", sheets 1 through 7 of 7, dated 06/04/2020, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P.E., bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Section.

**MISSILE IMPACT RATING: Large and Small Missile Impact Resistant.**

**LABELING:** Each unit shall bear a permanent label with the manufacturer's name or logo, city, state, model/series, and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

**RENEWAL** of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

**TERMINATION** of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

**ADVERTISEMENT:** The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

**INSPECTION:** A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA revises **NOA#18-1001.21** and consists of this page 1 and evidence pages E-1, as well as approval document mentioned above.

The submitted documentation was reviewed by **Sifang Zhao, P.E.**



S.Z.  
06/25/2021

**NOA No. 20-0610.14**  
**Expiration Date: March 28, 2023**  
**Approval Date: October 28, 2020**  
**Page 1**

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**A. DRAWINGS**

1. Manufacturer's die drawings and sections (*See NOA #20-0610.10*)
2. Drawing No. MD-MULCLIP, titled "Clipped Mullion", sheets 1 through 7 of 7, dated 06/04/2020, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.

**B. TESTS (*See NOA #20-0610.10*)**

**C. CALCULATIONS**

1. Anchor verification calculations and structural analysis, complying with **FBC-6<sup>th</sup> Edition (2017)** and **FBC-7<sup>th</sup> (2020)** dated 06/05/2020, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.

**D. QUALITY ASSURANCE**

1. Miami-Dade Department of Regulatory and Economic Resources (RER)

**E. MATERIAL CERTIFICATIONS**

1. None.

**F. STATEMENTS**

1. Statement letter of conformance, complying with **FBC 6<sup>th</sup> Edition (2017)** and with **FBC 7<sup>th</sup> Edition (2020)**, and of no financial interest, dated 05/22/2020, signed and sealed by Anthony Lynn Miller, P.E.
2. Statement letter of successor engineer per 61G15-27.001 Florida Administrative Code.

**G. OTHERS**

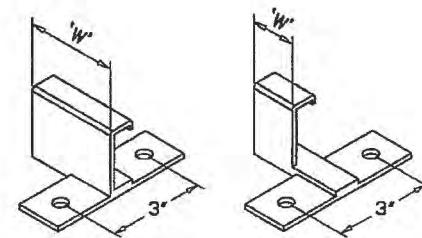
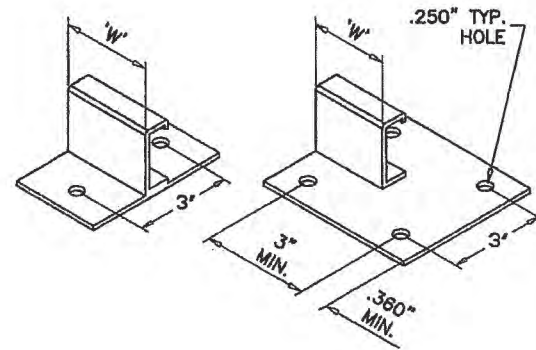
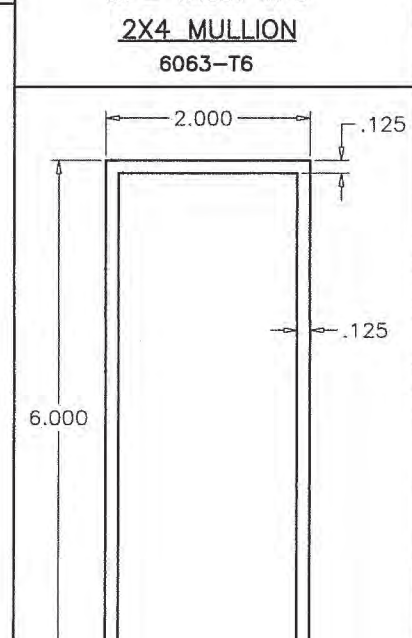
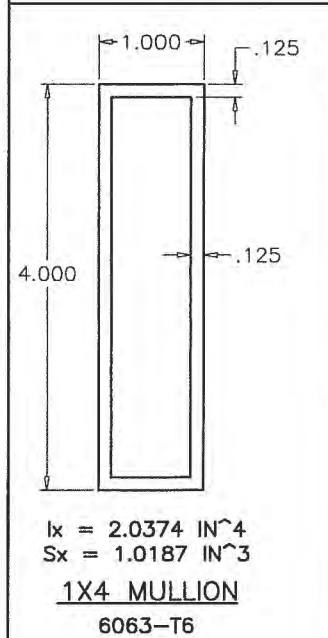
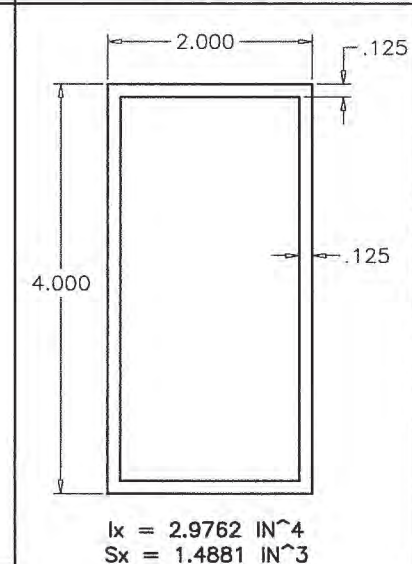
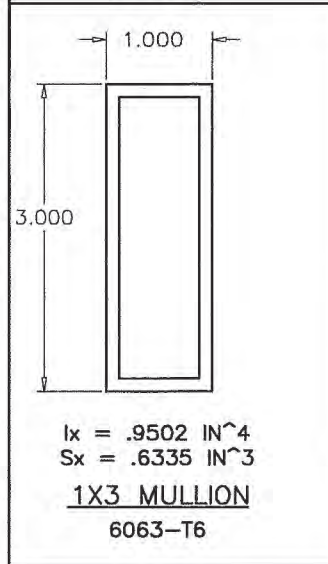
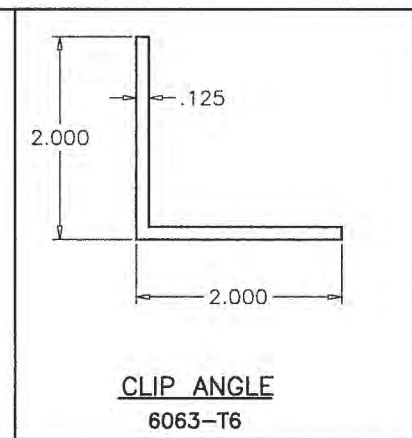
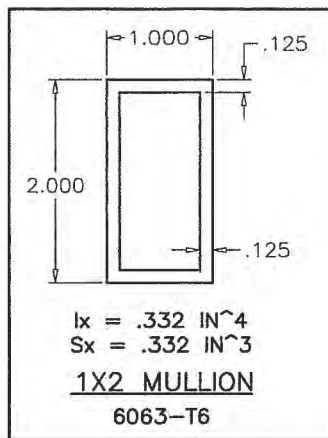
1. Private labeling agreement between WinDoor, Inc. and CGI Windows and Doors, Inc. document in conformance of RER guideline dated 09/12/2018.
2. NOA No. **18-1001.21**, issued to WinDoor, Inc. for their Series "Clipped" Aluminum Tube Mullion – L.M.I., approved on 12/13/18 and expiring on 03/28/23.
3. NOA No. **20-0610.10**, issued to CGI Windows & Doors for their Series "Clipped" Aluminum Tube Mullion – L.M.I., approved on 09/24/20 and expiring on 03/28/23.



---

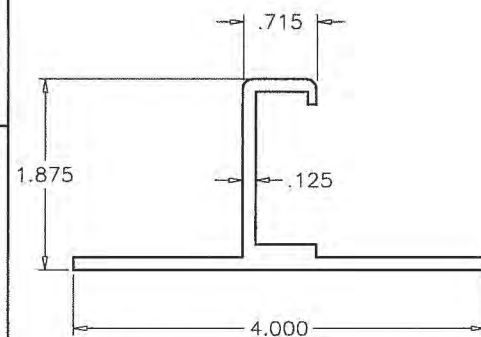
Sifang Zhao, P.E.  
Product Control Examiner  
NOA No. 20-0610.14  
Expiration Date: March 28, 2023  
Approval Date: October 28, 2020





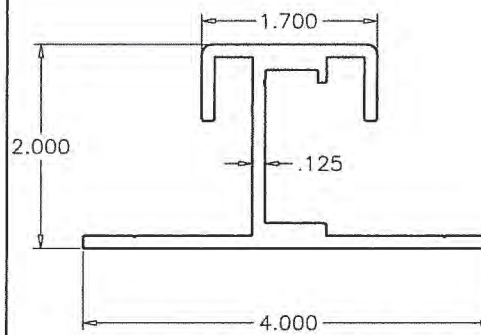
'W' DIMENSION

MULLION	'W' - IN.
2"	1.688
3"	2.688
4"	3.688
6"	5.688



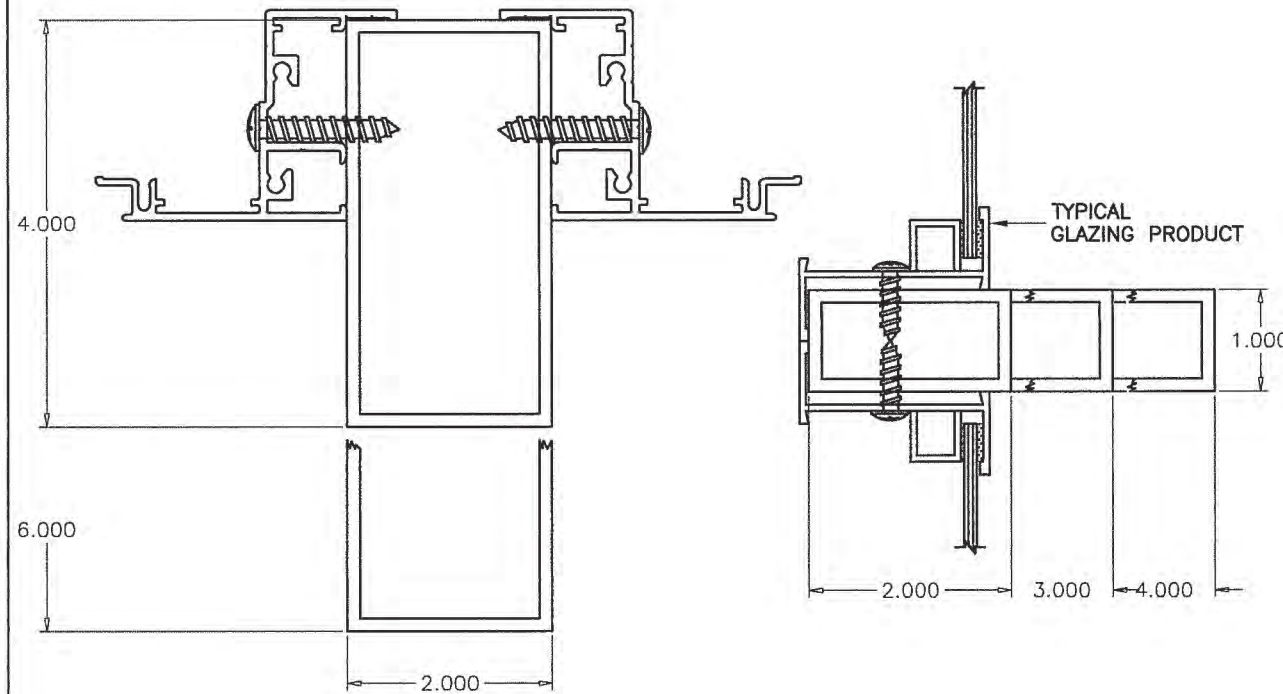
MULLION CLIP FOR 1BY TUBES

CGI-383  
6063-T6



MULLION CLIP FOR 2BY TUBES

CGI-395  
6063-T6



### MULLIONS CONTAINING TYPICAL GLAZING PRODUCTS HORIZONTAL OR VERTICAL

SEE WINDOW OR DOOR APPROVAL FOR FASTENERS SIZES AND SPACING

MULLION SYSTEM IS RATED FOR LARGE MISSILE IMPACT.  
AND CAN BE USED WITH ALL MIAMI-DADE COUNTY APPROVED  
IMPACT AND NON-IMPACT RESISTANT PRODUCTS.

#### NOTES:

THIS PRODUCT HAS BEEN DESIGNED AND TESTED TO COMPLY WITH THE REQUIREMENTS OF THE 2017 (6TH EDITION)/2020 (7TH EDITION) FLORIDA BUILDING CODE INCLUDING HIGH VELOCITY HURRICANE ZONE (HVHZ).

ALL GLAZING PRODUCTS USED WITH THESE MULLIONS MUST MEET THE APPLICABLE CODE REQUIREMENTS I.E.: WIND LOAD, WATER INFILTRATION, FORCED ENTRY RESISTANCE, SAFEGUARDS ETC.

1BY OR 2BY WOOD BUCKS & BUCK FASTENERS BY OTHERS, MUST BE DESIGNED AND INSTALLED ADEQUATELY TO TRANSFER APPLIED PRODUCT LOADS TO THE BUILDING STRUCTURE.

ANCHORS SHALL BE CORROSION RESISTANT, SPACED AS SHOWN ON DETAILS AND INSTALLED PER MANUF'S INSTRUCTIONS. SPECIFIED EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO.

A LOAD DURATION INCREASE IS USED IN DESIGN OF ANCHORS INTO WOOD ONLY.

ALL SHIMS TO BE HIGH IMPACT, NON-METALLIC AND NON-COMPRESSIBLE.

MATERIALS INCLUDING BUT NOT LIMITED TO STEEL/METAL SCREWS, THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF THE 2017/2020 FLORIDA BLDG. CODE & ADOPTED STANDARDS.

THIS PRODUCT APPROVAL IS GENERIC AND DOES NOT PROVIDE INFORMATION FOR A SITE SPECIFIC PROJECT, I.E. LIFE SAFETY OF THIS PRODUCT, ADEQUACY OF STRUCTURE RECEIVING THIS PRODUCT AND SEALING AROUND OPENING FOR WATER INFILTRATION RESISTANCE ETC. CONDITIONS NOT SHOWN IN THIS DRAWING ARE TO BE ANALYZED SEPARATELY, AND TO BE REVIEWED BY BUILDING OFFICIAL.

#### INSTRUCTIONS:

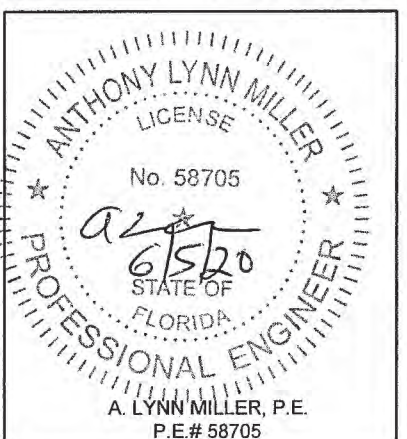
USE CHARTS AND GRAPHS AS FOLLOWS.

- STEP 1 DETERMINE DESIGN LOAD REQUIRED PER ASCE 7 FOR PARTICULAR OPENING.
- STEP 2 USE DADE COUNTY APPROVED GLAZING PRODUCTS MEETING ABOVE LOAD REQUIREMENTS.
- STEP 3 USE CONNECTION TO MULLION AS PER PRODUCT APPROVAL.
- STEP 4 USING GRAPHS ON SHEET 2 SELECT MULLION SIZE WITH DESIGN RATING MORE THAN DESIGN LOAD SPECIFIED IN STEP 1 ABOVE.
- STEP 5 USING ANCHOR TYPES ON SHEETS 5 THRU 7, AND ANCHOR GRAPHS ON SHEETS 3 & 4, SELECT ANCHOR TYPE WITH DESIGN RATING MORE THAN THE DESIGN LOADS SPECIFIED IN STEP 1 ABOVE.

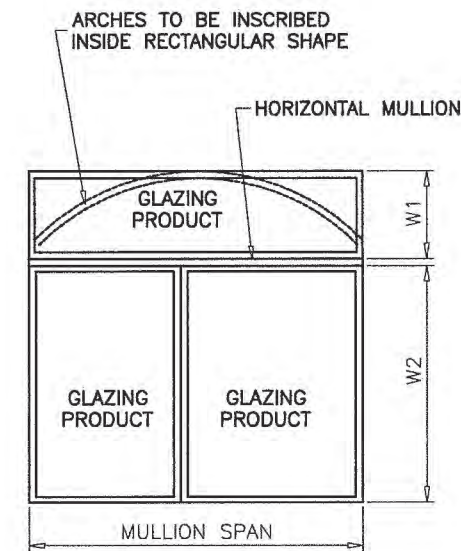
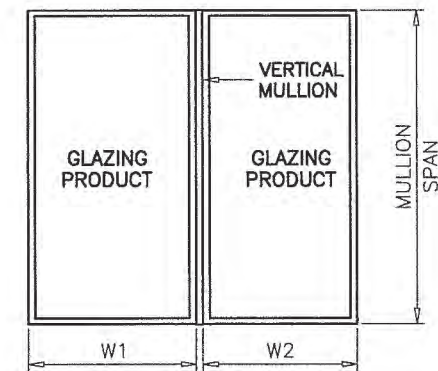
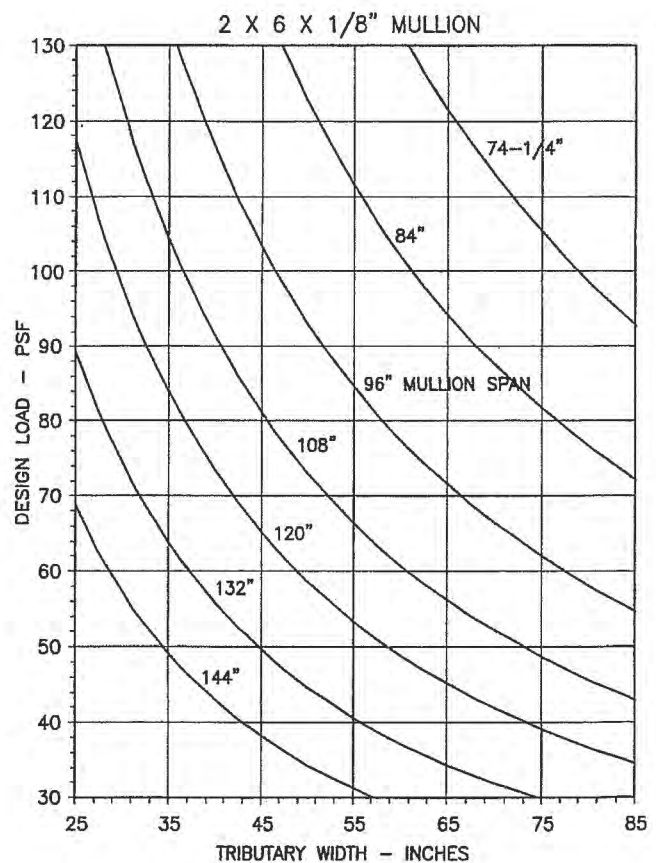
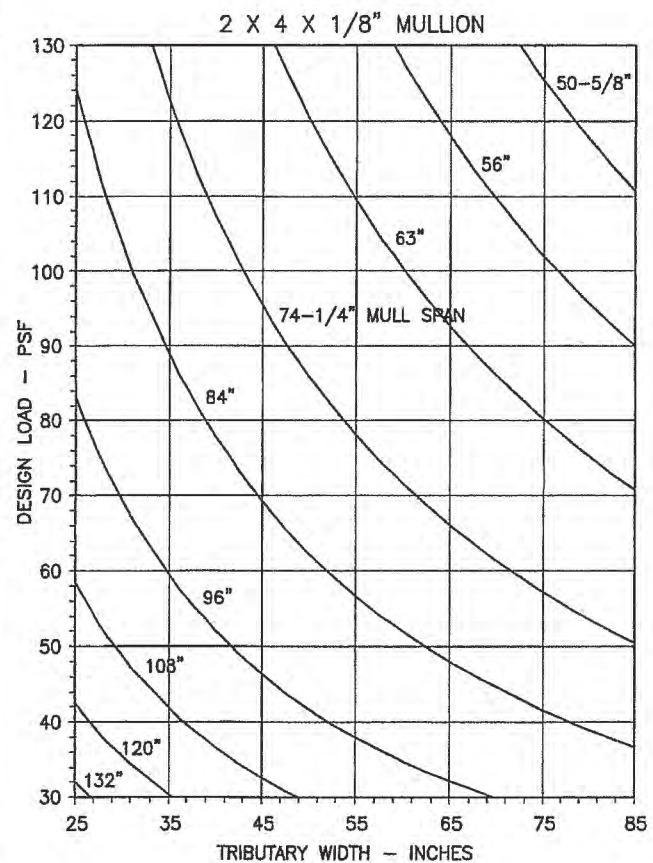
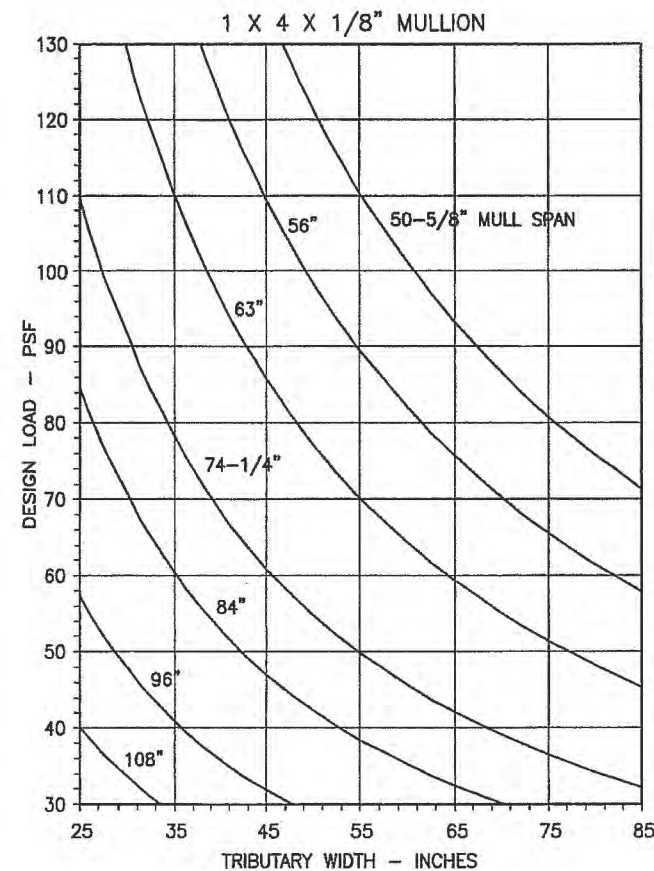
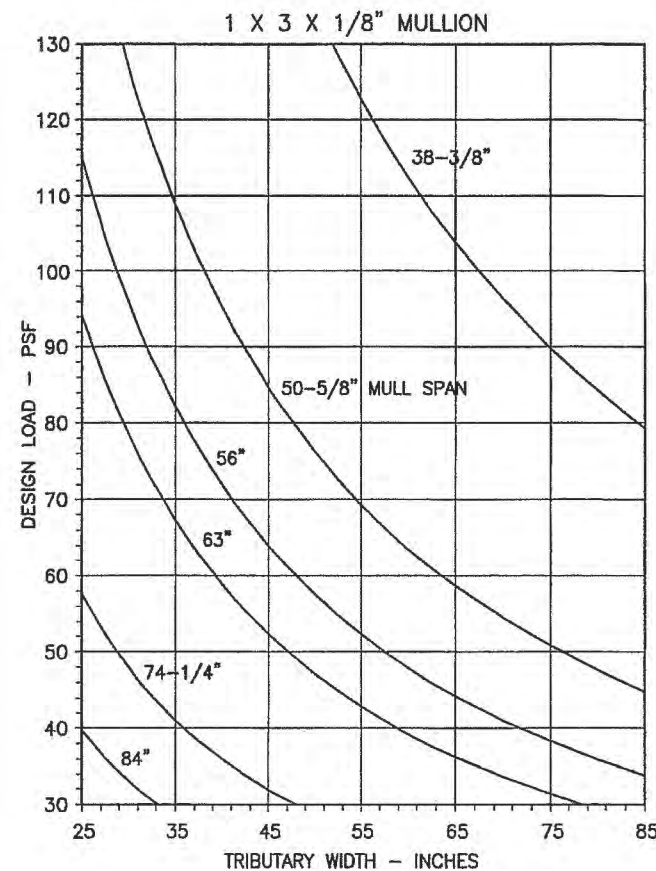
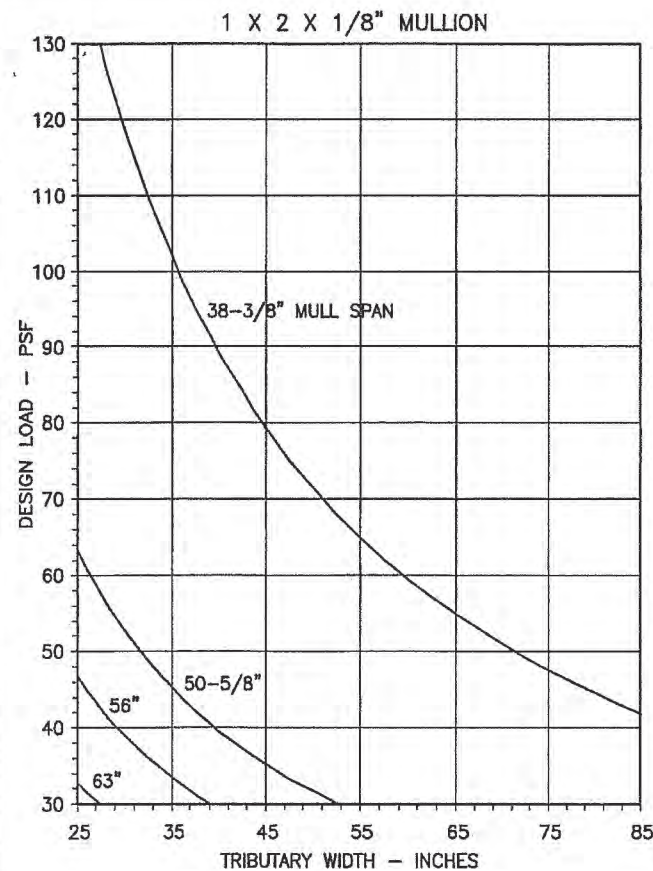
**PRODUCT REVISED**  
as complying with the Florida  
Building Code  
NOA-No. 20-0610.14  
Expiration Date 03/28/2023  
By   
Miami-Dade Product Control

Revision: A) UPDATED TO FBC 2020.  
AK - 06/04/20

PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	REGISTRATION #29296	EXTRUSIONS, INSTRUCTIONS, NOTES	AGK	MD-MULCLP	A
WinDoor® INCORPORATED 104 TRIPLE DIAMOND BLVD NORTH VENICE, FL 34275 (407) 481-8400	CLIPPED MULLION	1 OF 7	NTS	MULCLP	A







TYPICAL MULLION ARRANGEMENTS

$$\text{WIDTH (W)} = \frac{W1 + W2}{2}$$

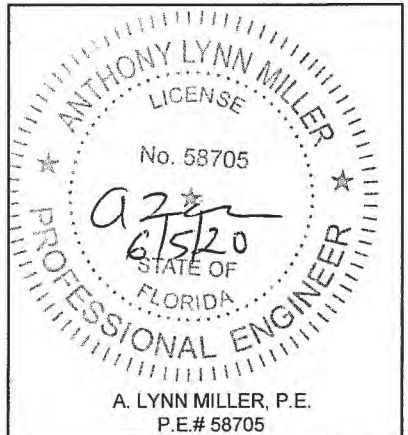
## MULLIONS

**NOTE:**  
MULLIONS RATED IN THESE CHARTS MAY BE ORIENTED VERTICALLY OR HORIZONTALLY.  
(INTERPOLATION BETWEEN WIDTHS ALLOWED)

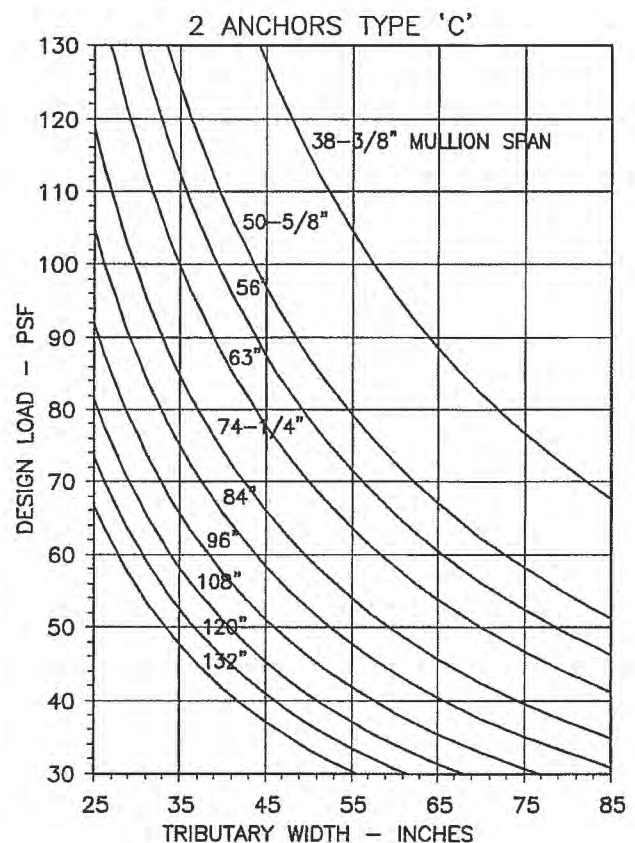
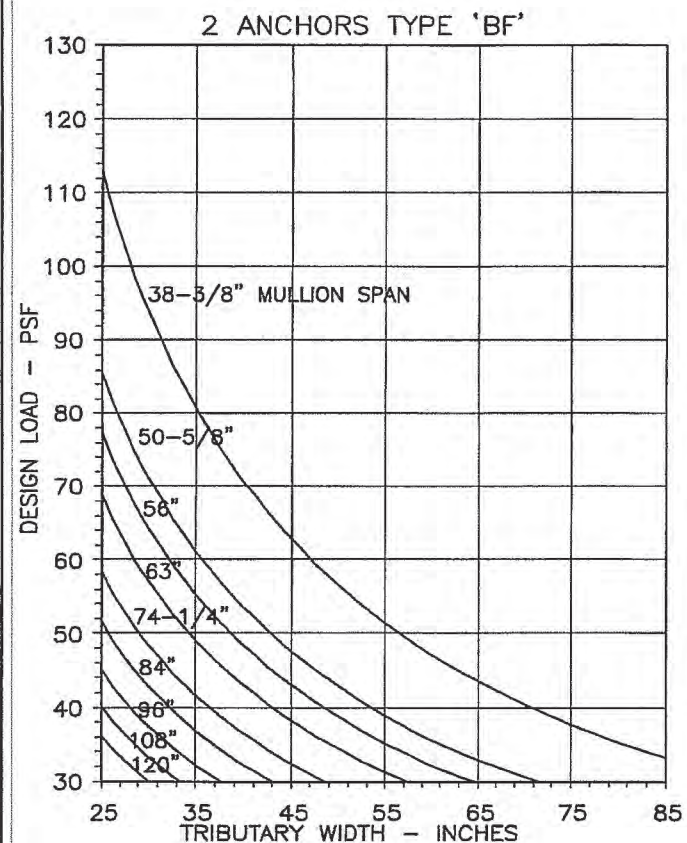
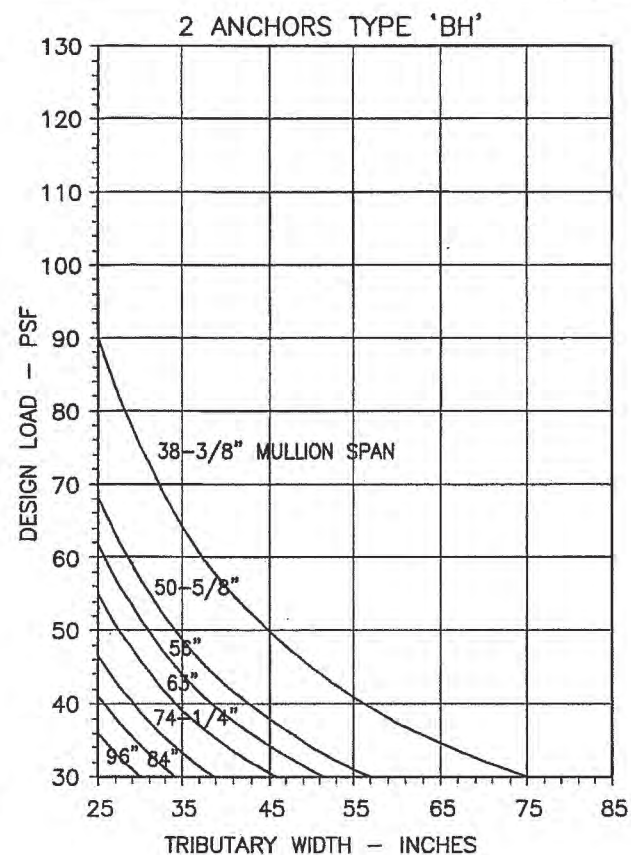
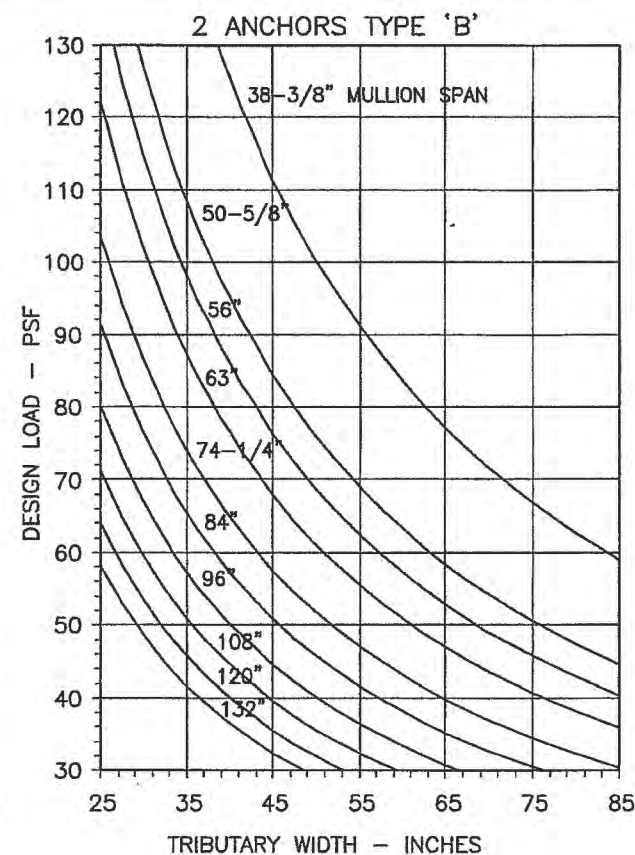
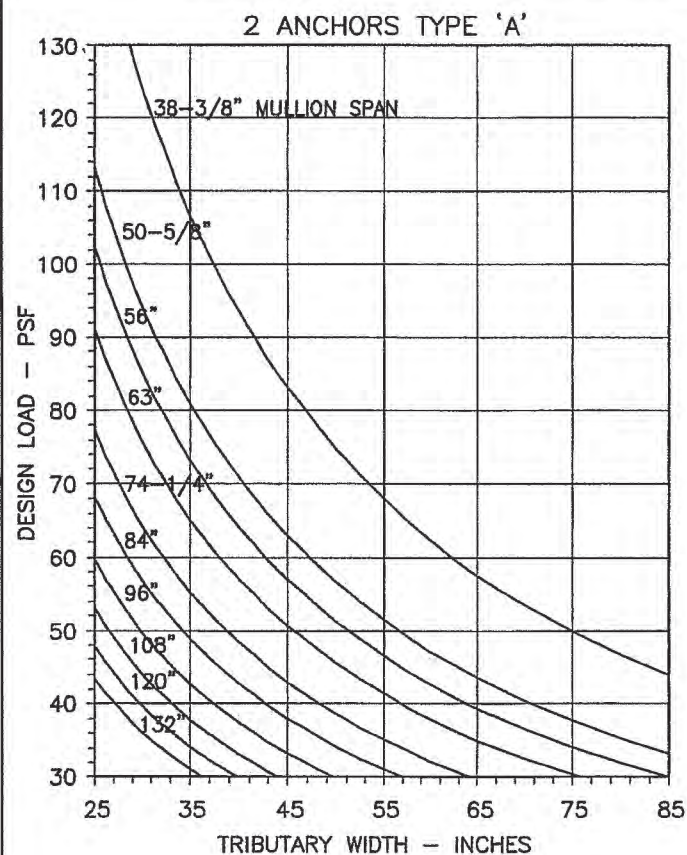
**PRODUCT REVISED**  
as complying with the Florida Building Code  
NOA-No. 20-0610.14  
Expiration Date 03/28/2023  
By   
Miami-Dade Product Control

Revision: A) NO CHANGES THIS SHEET.  
AK - 06/04/20

PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	REGISTRATION #29296	06/04/20	AGK	MD-MULCLP	A
WINDOOR® INCORPORATED 104 TRIPLE DIAMOND BLVD NORTH VENICE, FL 34275 (407) 481-8400	MULLION LOAD CHARTS	CLIPPED MULLION	NTS	2 OF 7	Sheet
MULLION LOAD CHARTS	CLIPPED MULLION	NTS	2 OF 7	Sheet	A



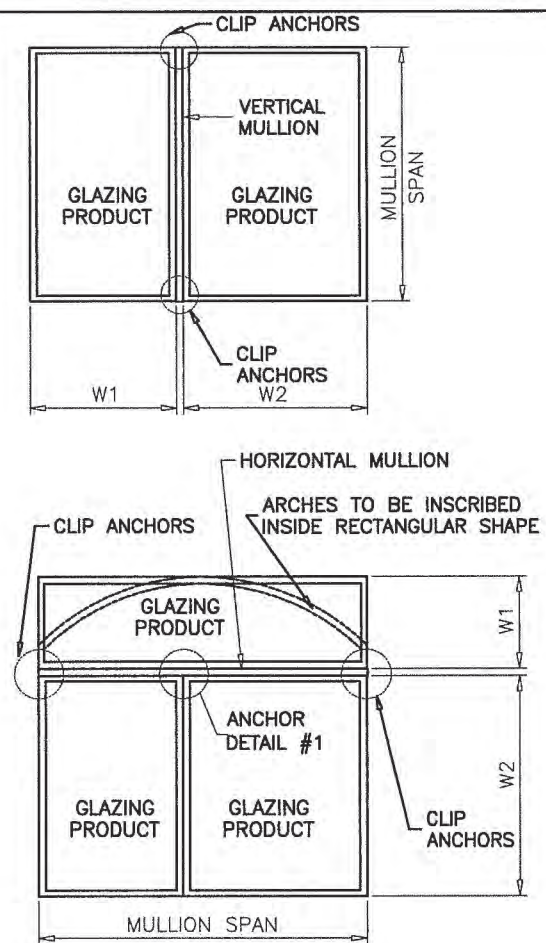




**NOTE:**

ANY ANCHOR CONDITION SHOWN HEREIN MAY COVER LOCATIONS AT HEAD, SILL OR JAMB ENDS.

FOR ANCHOR DETAILS AND DESCRIPTION SEE SHEETS 5 THRU 7. (INTERPOLATION BETWEEN WIDTHS OR SPANS ALLOWED)



TYPICAL MULLION ARRANGEMENTS

$$\text{WIDTH (W)} = \frac{W1 + W2}{2}$$

**ANCHORS 'A'**  
APPLICABLE TO ANCHORS INTO 2BY WOOD BUCKS OR WOOD STRUCTURES OR THRU 1BY WOOD BUCKS INTO CONCRETE

**ANCHORS 'B'**  
APPLICABLE TO ANCHORS INTO CONCRETE

**ANCHORS 'BH'**  
APPLICABLE TO ANCHORS DIRECTLY TO HOLLOW BLOCKS OR THRU 1BY WOOD BUCKS INTO BLOCKS

**ANCHORS 'BF'**  
APPLICABLE TO ANCHORS DIRECTLY TO GROUT FILLED BLOCKS OR THRU 1BY WOOD BUCKS INTO BLOCKS

**ANCHORS 'C'**  
APPLICABLE TO ANCHORS DIRECTLY TO METAL STRUCTURES

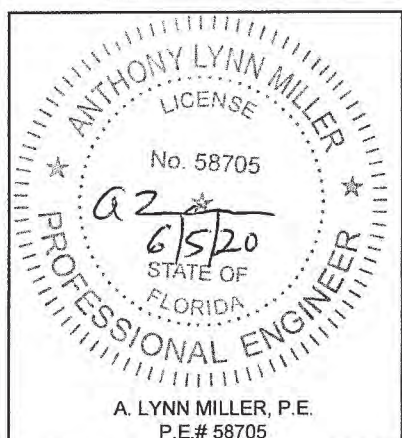
## ANCHOR LOAD CHARTS

## 2 ANCHORS AT MULLION ENDS

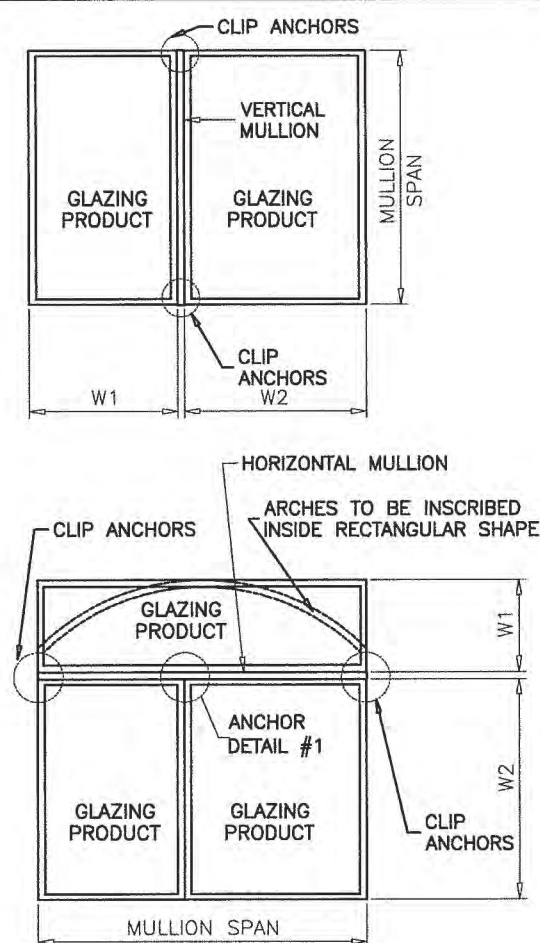
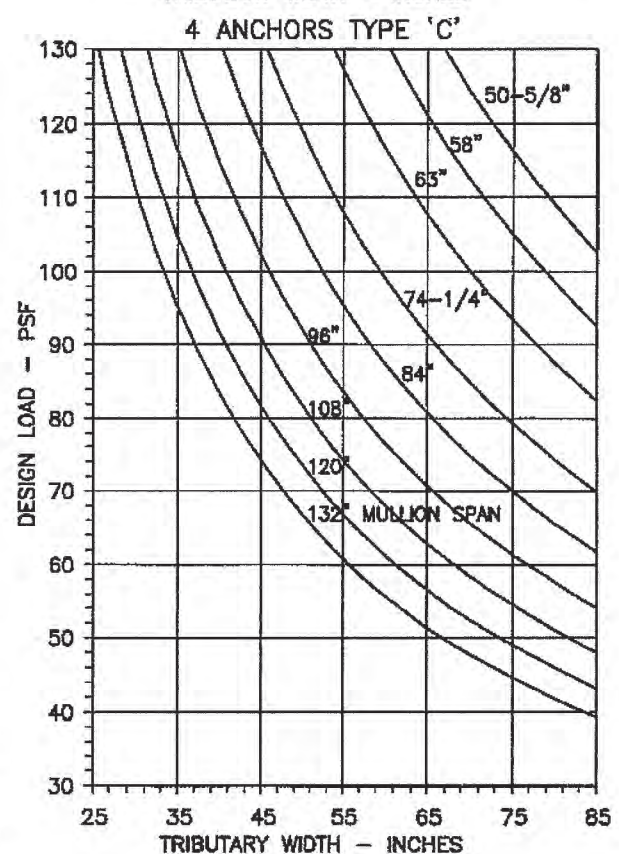
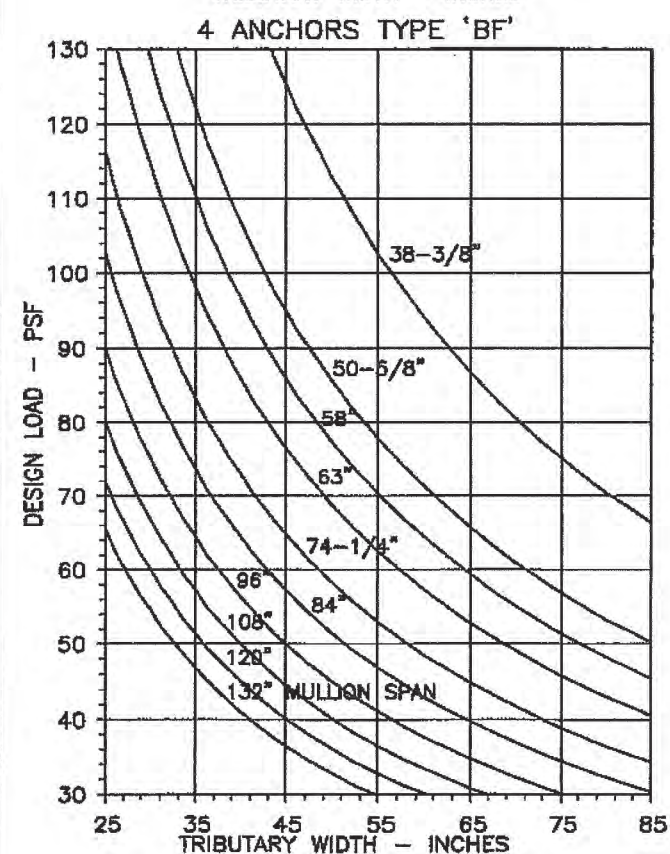
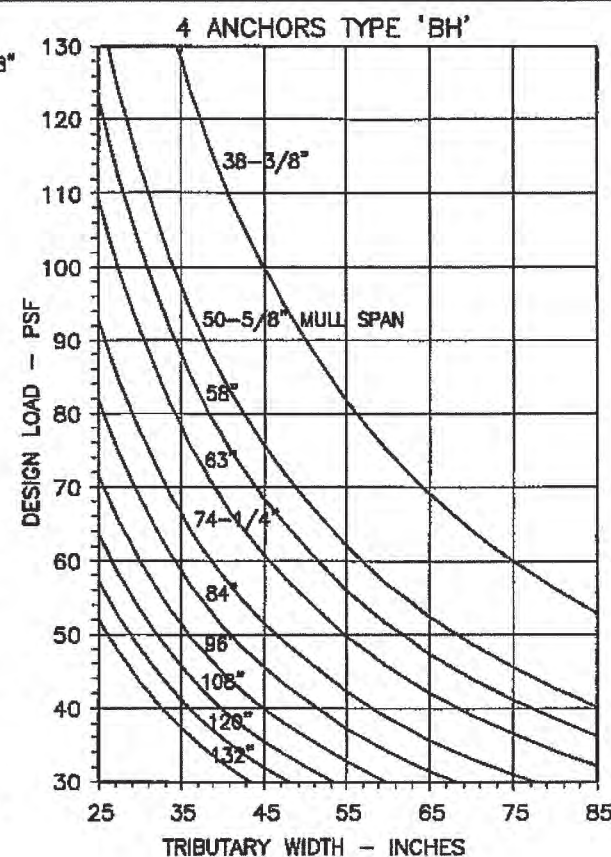
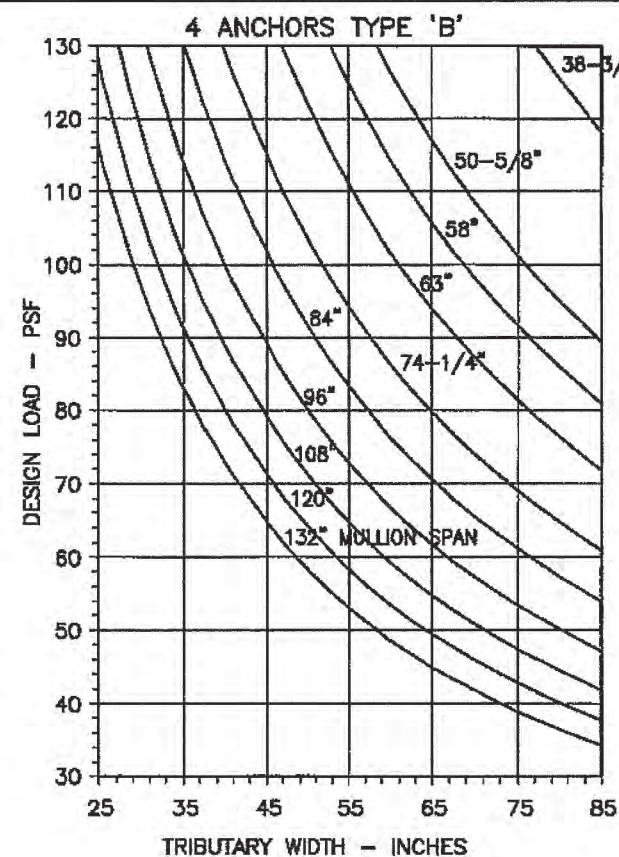
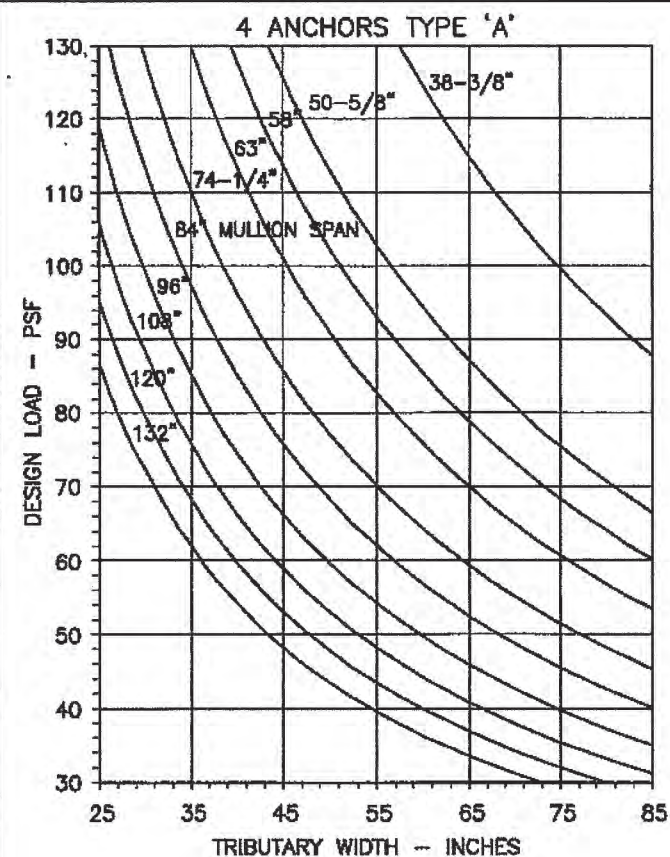
**PRODUCT REVISED**  
as complying with the Florida  
Building Code  
NOA-No. 20-0610.14  
Expiration Date 03/28/2023  
By   
Miami-Dade Product Control

Revision: A) NO CHANGES THIS SHEET.  
AK - 06/04/20

PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	REGISTRATION #29296	06/04/20	AGK	MD-MULCLP	Rev.	A
					No.	DWG
					Scale	3 OF 7
					Series	NTS
<b>WinDoor®</b> INCORPORATED 104 TRIPLE DIAMOND BLVD NORTH VENICE, FL 34275 (407) 481-8400	ANCHOR LOAD CHARTS	CLIPPED MULLION	MULCLP	NTS	Sheet	3 OF 7







TYPICAL MULLION ARRANGEMENTS

$$WIDTH (W) = \frac{W1 + W2}{2}$$

ANCHORS 'A'  
APPLICABLE TO ANCHORS INTO 2BY WOOD BUCKS OR WOOD STRUCTURES OR THRU 1BY WOOD BUCKS INTO CONCRETE

ANCHORS 'B'  
APPLICABLE TO ANCHORS INTO CONCRETE

ANCHORS 'BH'  
APPLICABLE TO ANCHORS DIRECTLY TO HOLLOW BLOCKS OR THRU 1BY WOOD BUCKS INTO BLOCKS


ANCHORS 'BF'  
APPLICABLE TO ANCHORS DIRECTLY TO GROUT FILLED BLOCKS OR THRU 1BY WOOD BUCKS INTO BLOCKS

ANCHORS 'C'  
APPLICABLE TO ANCHORS DIRECTLY TO METAL STRUCTURES

NOTE:  
ANY ANCHOR CONDITION SHOWN HEREIN MAY COVER LOCATIONS AT HEAD, SILL OR JAMB ENDS.  
FOR ANCHOR DETAILS AND DESCRIPTION SEE SHEETS 5 THRU 7.  
(INTERPOLATION BETWEEN WIDTHS OR SPANS ALLOWED)

## ANCHOR LOAD CHARTS

### 4 ANCHORS AT MULLION ENDS

**PRODUCT REVISED**  
as complying with the Florida  
Building Code  
NOA-No. 20-0610.14  
Expiration Date 03/28/2023  
By   
Miami-Dade Product Control

Revision: A) NO CHANGES THIS SHEET.  
AK - 06/04/20

PREPARED BY A. LYNN MILLER  
1070 TECHNOLOGY DRIVE  
N. VENICE, FL 34275  
(941) 480-1600

REGISTRATION #29296

Date 06/04/20

By AGK

Drawn MD-MULCLP

Rev. A

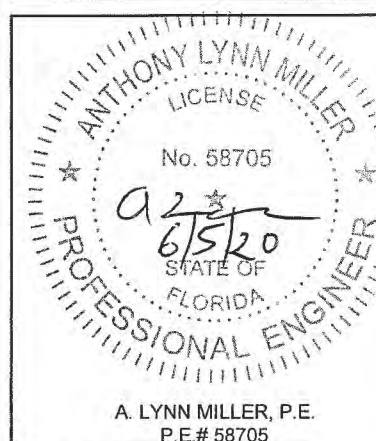
**WinDoor®**  
INCORPORATED  
104 TRIPLE DIAMOND BLVD  
NORTH VENICE, FL 34275  
(407) 481-8400

ANCHOR LOAD CHARTS

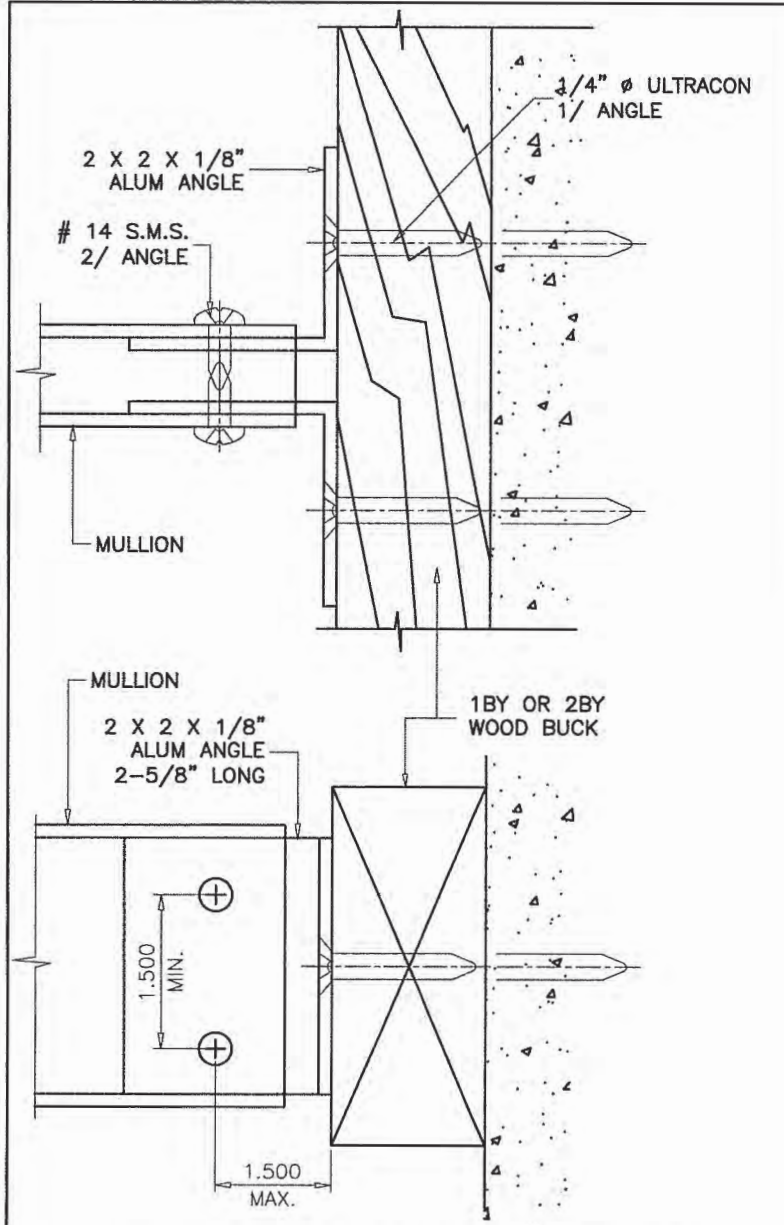
CLIPPED MULLION

Scale NTS

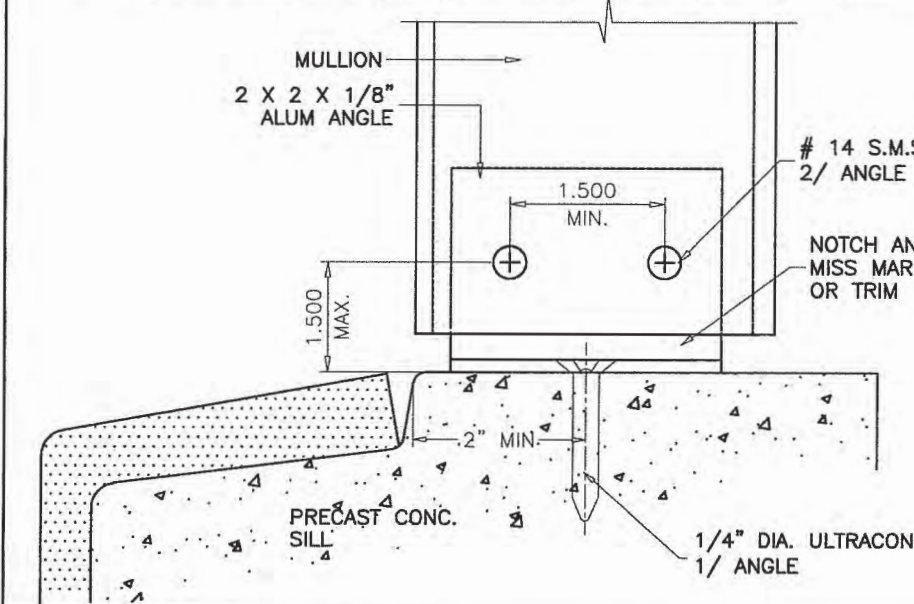
Sheet 4 OF 7



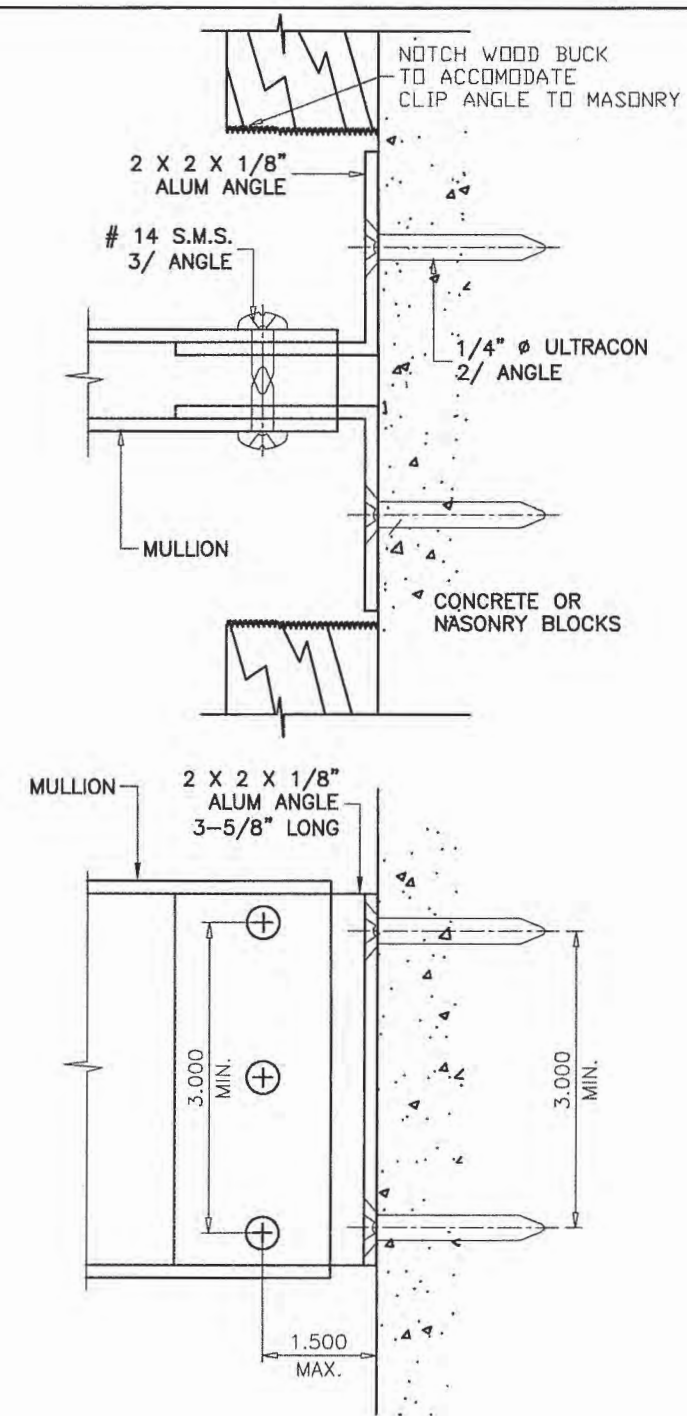
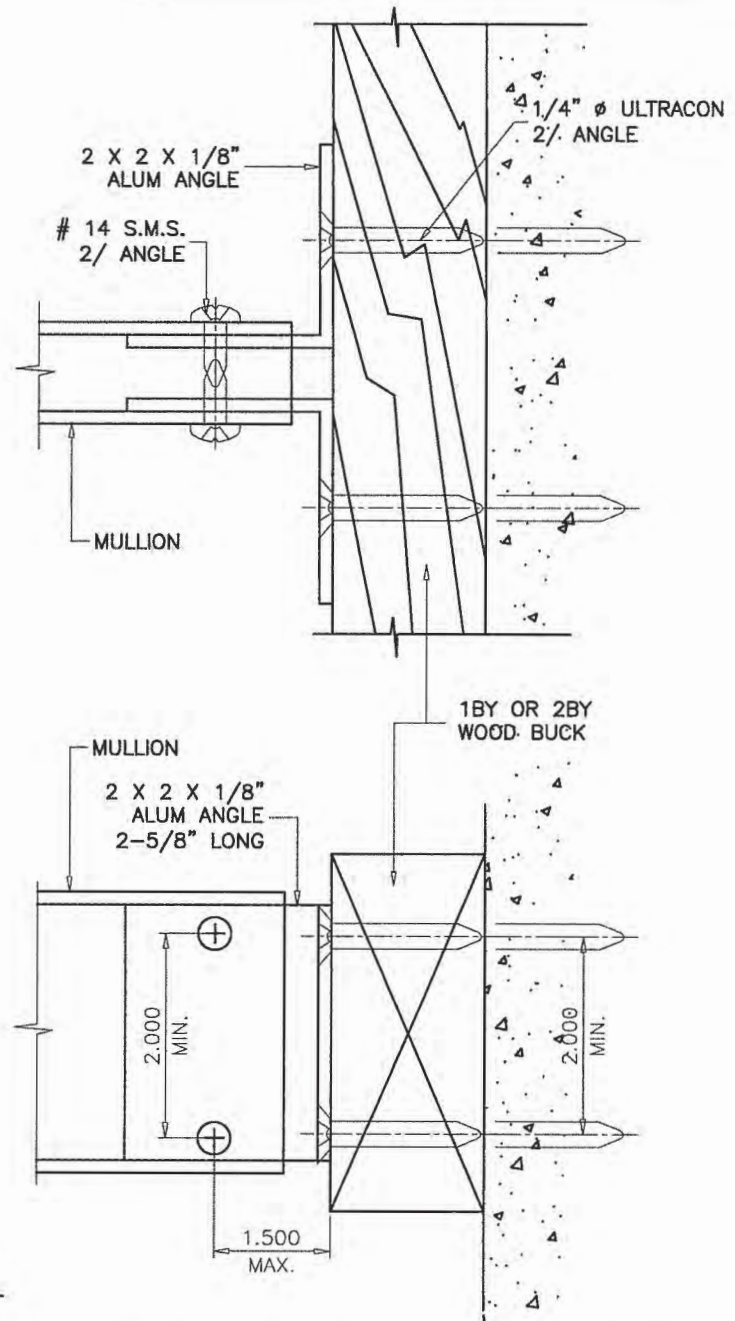





2 SCREWS PER SIDE REQUIRED FOR 3" TUBE MULLIONS  
CLIP ANGLE ATTACHMENTS NOT APPLICABLE FOR 1"x2" TUBE MULL



2 SCREWS PER SIDE REQUIRED FOR 3" TUBE MULLIONS  
CLIP ANGLE ATTACHMENTS NOT APPLICABLE FOR 1"x2" TUBE MULL

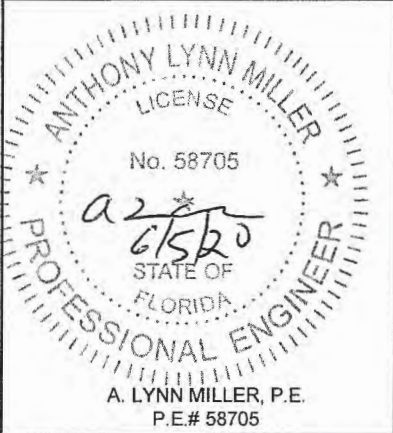


3 SCREWS PER SIDE REQUIRED FOR  
4" & 6" TUBE MULLIONS

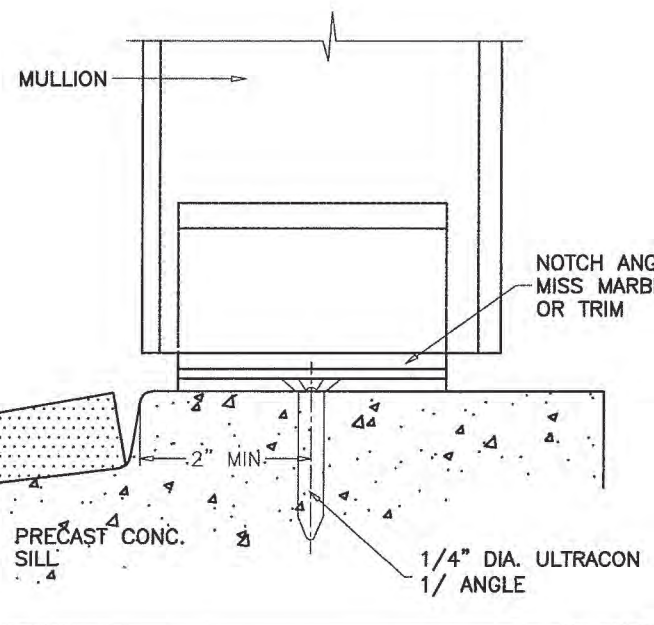
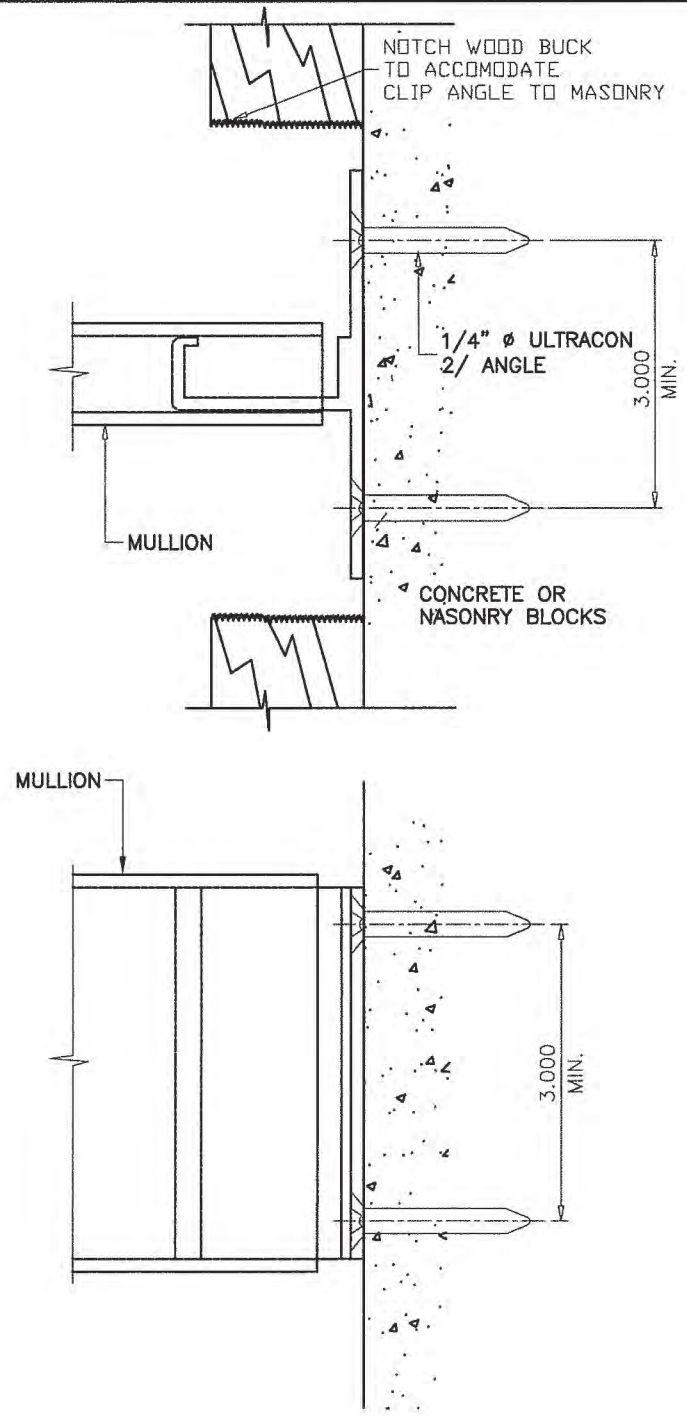
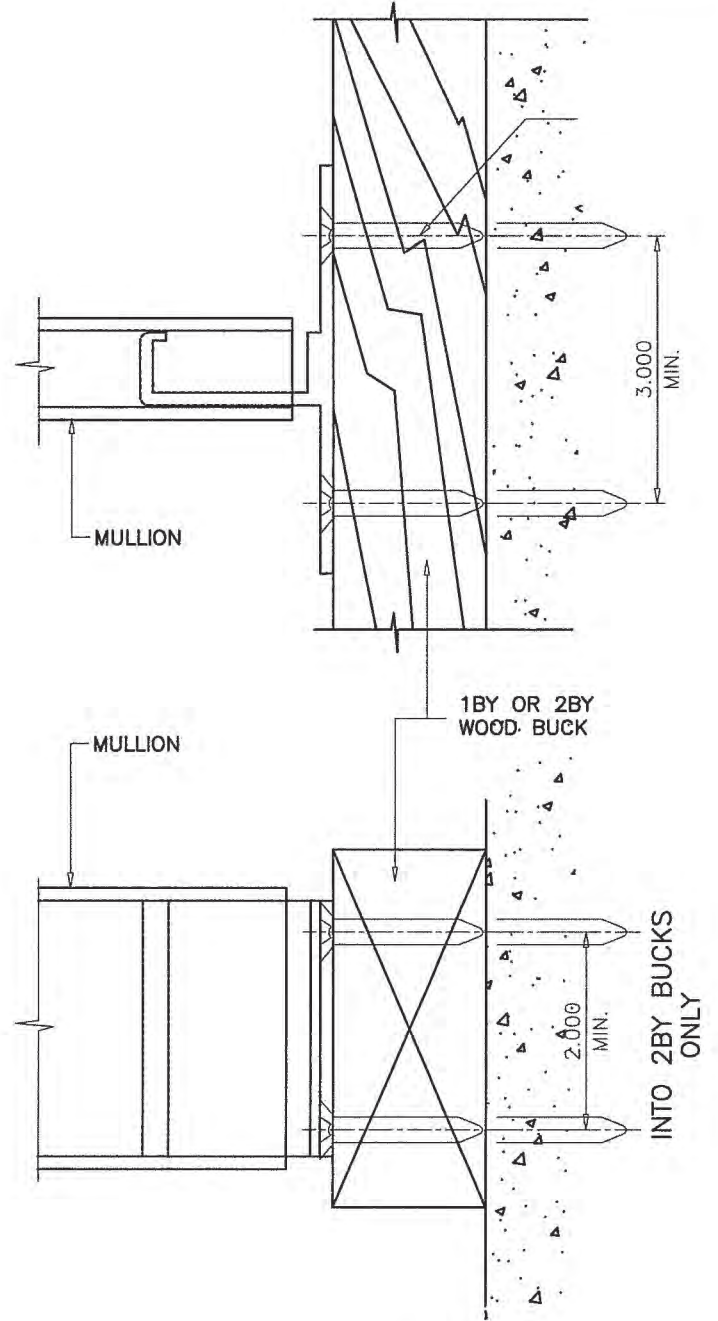
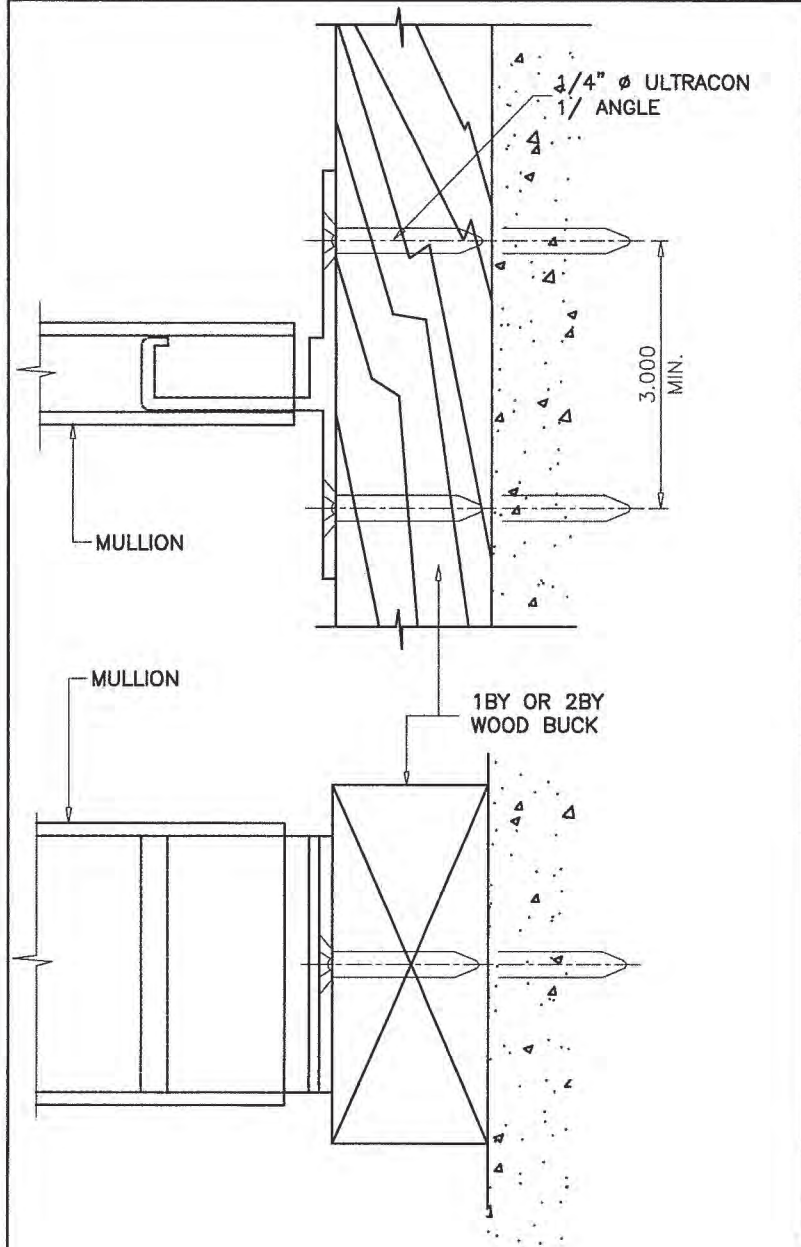
**PRODUCT REVISED**  
as complying with the Florida  
Building Code  
NOA-No. 20-0610.14  
Expiration Date 03/28/2023  
By   
Miami-Dade Product Control

Revision: A) NO CHANGES THIS SHEET.  
AK - 06/04/20

<div>WINDOOR<sup>®</sup></div> <div>INCORPORATED</div> <div>104 TRIPLE DIAMOND BLVD</div> <div>NORTH VENICE, FL 34275</div> <div>(407) 481-8400</div>				<div>PREPARED BY A. LYNN MILLER</div> <div>1070 TECHNOLOGY DRIVE</div> <div>N. VENICE, FL 34275</div> <div>(941) 480-1600</div>				<div>REGISTRATION #29296</div> <div>06/04/20</div>			
INSTALLATION DETAILS				Date		By		AGK			
CLIPPED MULLION				DWG No.		MD-MULCLP		Rev. A			
MULCLP				Scale		NTS		5 OF 7			
Series				Title		Drawn					





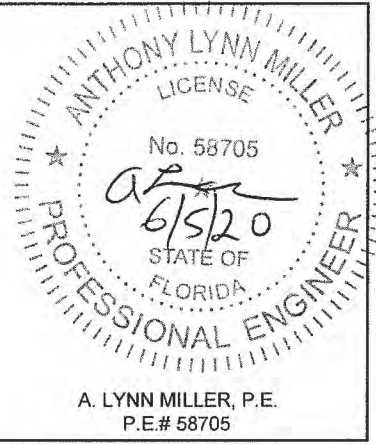


SEE SHEET 1 FOR APPLICABLE CLIP TO  
1BY OR 2BY TUBE MULLIONS  
AND FOR FABRICATION OPTIONS OF MULLION CLIPS

**PRODUCT REVISED**  
as complying with the Florida  
Building Code  
NOA-No. 20-0610.14  
Expiration Date 03/28/2023  
By   
Miami-Dade Product Control

Revision: A) NO CHANGES THIS SHEET.  
AK - 06/04/20

PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600		REGISTRATION #29296	
104 TRIPLE DIAMOND BLVD NORTH VENICE, FL 34275 (407) 481-8400		06/04/20	
INSTALLATION DETAILS		Date	
CLIPPED MULLION		By	AGK
MULCLP		Drawn	
6 OF 7		No.	MD-MULCLP
NTS		DWG	Rev.
Sheet			A
Scale			
Series			
Title			
Desc.			





WOOD BUCKS AND METAL STRUCTURE NOT BY WINDOOR  
MUST SUSTAIN LOADS IMPOSED BY GLAZING SYSTEM  
AND TRANSFER THEM TO THE BUILDING STRUCTURE.

**TYPICAL ANCHORS:** SEE ELEV. FOR SPACING

TYPE 'A'— 1/4" DIA. ULTRACON BY 'ELCO' (Fu=177 KSI, Fy=155 KSI)  
1/4" DIA. ULTRACON+ BY 'DEWALT' (Fu=164 KSI, Fy=148 KSI)  
INTO 2BY WOOD BUCKS OR WOOD STRUCTURES  
1-1/2" MIN. PENETRATION INTO WOOD  
THRU 1BY BUCKS INTO CONC. OR MASONRY  
1-1/4" MIN. EMBED INTO CONC. OR MASONRY

TYPE 'B'— 1/4" DIA. ULTRACON BY 'ELCO' (Fu=177 KSI, Fy=155 KSI)  
DIRECTLY INTO CONCRETE  
1-1/2" MIN. EMBED INTO CONCRETE  
1/4" DIA. ULTRACON+ BY 'DEWALT' (Fu=164 KSI, Fy=148 KSI)  
DIRECTLY INTO CONCRETE  
1-3/4" MIN. EMBED INTO CONCRETE

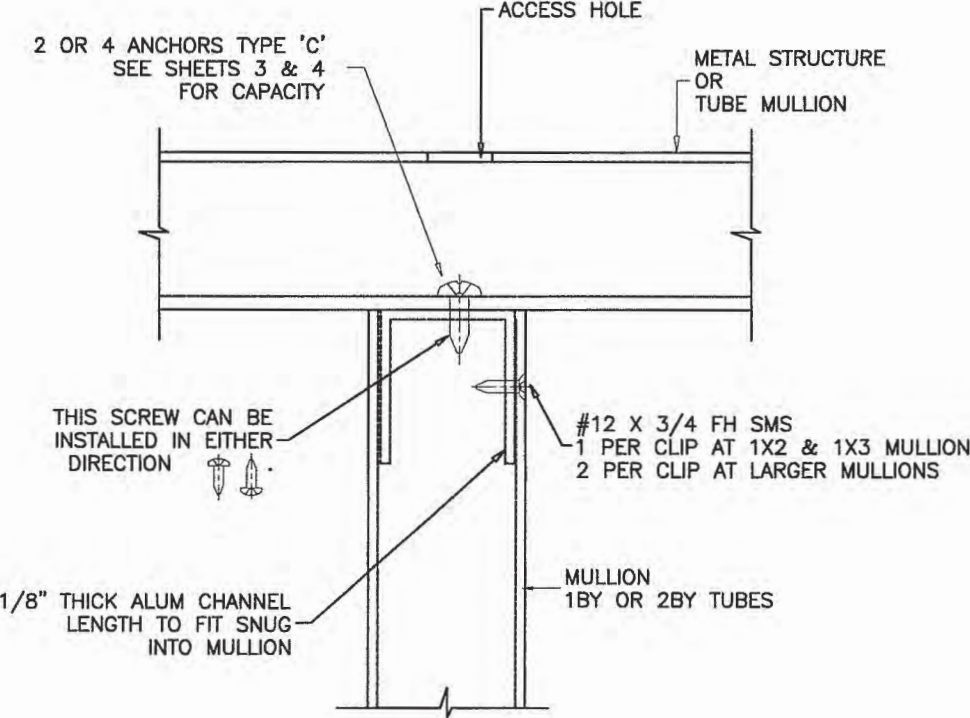
TYPE 'BH'— 1/4" DIA. ULTRACON BY 'ELCO' (Fu=177 KSI, Fy=155 KSI)  
DIRECTLY INTO HOLLOW OR GROUT FILLED BLOCKS  
1-1/4" MIN. EMBED INTO BLOCKS  
1/4" DIA. ULTRACON+ BY 'DEWALT' (Fu=164 KSI, Fy=148 KSI)  
DIRECTLY INTO HOLLOW OR GROUT FILLED BLOCKS  
1-1/4" MIN. EMBED INTO BLOCKS  
(MAY BE USED WITH 1" MIN. EDGE DISTANCE)

TYPE 'BF'— 1/4" DIA. ULTRACON BY 'ELCO' (Fu=177 KSI, Fy=155 KSI)  
DIRECTLY INTO FILLED BLOCKS  
1-3/4" MIN. EMBED INTO GROUT FILLED BLOCKS  
1/4" DIA. ULTRACON+ BY 'DEWALT' (Fu=164 KSI, Fy=148 KSI)  
DIRECTLY INTO HOLLOW OR GROUT FILLED BLOCKS  
1-1/4" MIN. EMBED INTO BLOCKS


TYPE 'C'— #14 SMS OR SELF DRILLING SCREWS (GRADE 2 CRS)  
INTO METAL STRUCTURES  
(3) THREADS MIN. TO EXTEND BEYOND METAL THICKNESS  
ALUMINUM : 1/8" THK. MIN. (6063-T5 MIN.)  
STEEL : 1/8" THK. MIN. (Fy = 36 KSI MIN.)  
(STEEL IN CONTACT WITH ALUMINUM TO BE PLATED OR PAINTED)

TYPICAL EDGE DISTANCE (UNLESS OTHERWISE NOTED)  
INTO CONCRETE AND MASONRY = 2-1/2" MIN.  
INTO WOOD STRUCTURE = 1" MIN.  
INTO METAL STRUCTURE = 1/2" MIN.

WOOD AT HEAD, SILL OR JAMBS SG = 0.55 MIN.  
CONCRETE AT HEAD, SILL OR JAMBS f'c = 3000 PSI MIN.  
C-90 HOLLOW/FILLED BLOCK AT JAMBS f'm = 2000 PSI MIN.



**ANCHORS DETAIL #1**  
METAL TO METAL CONNECTION

**PRODUCT REVISED**  
as complying with the Florida  
Building Code  
NOA-No. 20-0610.14  
Expiration Date 03/28/2023  
By   
Miami-Dade Product Control

Revision: A) ADDED ULTRACON+  
ANCHORS.  
AK - 06/04/20

<div>WinDoor®</div> <div>INCORPORATED</div> <div>104 TRIPLE DIAMOND BLVD NORTH VENICE, FL 34275 (407) 481-8400</div>				<div>PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600</div>			
REGISTRATION #29296							
INSTALLATION DETAILS, ANCHORS				Date		06/04/20	
CLIPPED MULLION				Drawn By		AGK	
MULCLP		Scale		NTS		Sheet	
7 OF 7		DWG No.		MD-MULCLP		Rev.	
Series		Title		A			

