

MIAMI-DADE COUNTY PRODUCT CONTROL SECTION

11805 SW 26 Street, Room 208 Miami, Florida 33175-2474 T (786) 315-2590 F (786) 315-2599

www.miamidade.gov/economy

DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER) BOARD AND CODE ADMINISTRATION DIVISION

NOTICE OF ACCEPTANCE (NOA)

Vision Hollow Metal Limited 400 Zenway Blvd., Unit 1 Woodbridge, Ontario L4H 057

SCOPE

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER -Product Control Section to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Series LS18 Outswing Single- and Double-glazed Steel Doors-LMI

APPROVAL DOCUMENT: Drawing No "S-4113" Rev 3, titled "Series LS18 Steel Single & Double Glazed-Outswing -Impact", sheets 1 through 15 of 15, prepared by R. W. Building consultant, Inc., dated 10-29-15 and last revised on 01-06-21, signed and sealed by Lyndon F. Schmidt, P.E., bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Section.

MISSILE IMPACT RATING: Large and Small Missile Impact Resistant Limitations:

- 1. Max DLO (Day light opening) is limited to max. 34.625" W X 34.625"H for **8**' doors w/10" min mid rail/bottom rail and for **7**' doors the DLO is limited to max 22.56" W X 52.625"H w/10" min Midrails (See sheets 1 & 2).
- 2. Double doors with Rim Panic device require PDQ 9200M removable mullion for installation.
- 3. Electrical/Electronic function is not part of this approval, such functions to be reviewed and approved by AHJ.

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, **Woodbridge**, **Ontario**, **Canada**, series/model and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA revises & renews # 18-0131.06 and consists of this page 1 and evidence pages E-1, E-2 & E-3, as well as approval document mentioned above.

The submitted documentation was reviewed by Ishaq I. Chanda, P.E.



Ishaq I. Chands

NOA No. 21-0216.06 Expiration Date: June 16, 2026 Approval Date: April 01, 2021

Page 1

Vision Hollow Metal Limited

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

1. Evidence submitted under previous approvals

A. DRAWINGS

- 1. Manufacturer's die drawings and sections.
- 2. Drawing No "S-4113" Rev 1, titled "Series LS18 Steel Single & Double Glazed-Outswing Impact", sheets 1 through 15 of 15, prepared by R. W. Building consultant, Inc., dated 06-01-16, signed and sealed by Lyndon F. Schmidt, P.E.

B. TESTS

- 1. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
 - 2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
 - 3) Water Resistance Test, per FBC, TAS 202-94 (w/Exterior astragal)
 - 4) Large Missile Impact Test per FBC, TAS 201-94
 - 5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
 - 6) Forced Entry Test, per FBC 2411 3.2.1, TAS 202-94

Along with manufacturer's parts and section drawings of double outswing glazed steel doors (Samples B-1, C-1 & D-1, marked by Fenestration Testing Lab, Test Report No. **FTL-8513**, dated 10/22/15, signed and sealed by Idalmis Ortega, P. E.

This test report was revised by an addendum letter w/ revised marked-up Dwgs, issued by Fenestration testing lab, dated Mar 25, 2016, signed by Ms. L. Delgado.

C. CALCULATIONS

1. Anchor verification calculations and structural analysis, complying with FBC2014 (5th Edition), prepared by R. W. Building Consultant, Inc., dated 11-16-15 and last revised on 05-31-16, signed and sealed by L. F. Schmidt, P. E.

D. QUALITY ASSURANCE

1. Miami Dade Department of Department of Regulatory and Economic Resources (RER).

E. MATERIAL CERTIFICATIONS (Submitted under files #12-0223.29/#10-0623.02)

- 1. Notice of Acceptance No. **14-0916.11** issued to Kuraray America, Inc. (former E.I. DuPont DeNemours & Co., Inc.) for the "Sentry Glass ® Interlayer", expiring on 07/4/17.
- 2. Tensile test report # FTL-8718, dated 11/04/15per ASTM A-370, prepared by fenestration Testing lab, signed & sealed by Idalmis Ortega, P.E.
- 3. Notice of Acceptance No. **11-0926.07** issued to Dyplastic Products, LLC (former Apache Products Co) for "EPS-Expanded Polystyrene Insulation", expiring on 01/11/2017.

F. STATEMENTS

- 1. Letter of conformance to FBC 2014 (5^{th} edition) and No Financial interest dated 05/31/16, prepared by R. W. Building Consultant, Inc., signed and sealed by L. F. Schmidt, P.E.
- 2. Lab compliance as part of the above referenced test report.

G. OTHER

- 1. Test proposal dated 12/03/14 approved by RER.
- 2. Distributor Agreement between Vision Hollow Metal Ltd., Ontario Canada and Precision Building Products, Florida USA, dated 04/13/15, signed by Nick Siragusa and Jacques Rousseau, respectively on behalf of their companies.

 | Shaq I. Chanda, P.E.

Product Control Unit Supervisor
NOA No. 21-0216.06
Expiration Date: June 16, 2026

Approval Date: April 01, 2021

Vision Hollow Metal Limited

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

2. Evidence submitted under previous approval.

DRAWINGS Α.

1. Drawing No "S-4113" Rev 2, titled "Series LS18 Steel Single & Double Glazed-Outswing -Impact", sheets 1 through 15 of 15, prepared by R. W. Building consultant, Inc., dated 10-29-15 and last revised on 01-17-18, signed and sealed by Lyndon F. Schmidt, P.E.

Note: This revision 2, consist of FBC code update note only.

B. **TESTS**

1. None.

C. **CALCULATIONS**

1. None.

D. **QUALITY ASSURANCE**

1. Miami Dade Department of Regulatory and Economic Resources (RER).

Ε. MATERIAL CERTIFICATIONS

- 1. Notice of Acceptance No. 17-0808.02 issued to Kuraray America, Inc. (former E.I. DuPont DeNemours & Co., Inc.) for the "Kuarary Sentry Glass ® Interlayer", expiring on 07/4/23.
- 2 Notice of Acceptance No. 16-1129.05 issued to Dyplast Products, LLC, (Former Apache Product Co.) for "E and R Board Expanded Polystyrene Rigid Foam Insulation", expiring on 01/11/22.

F. **STATEMENTS**

1. Statement letter of conformance to FBC 2017(6th edition) dated JAN 17, 2018, issued by R. W. Building consultant, Inc., signed and sealed by Lyndon F. Schmid, P.E.

G. **OTHER**

1. This NOA revises NOA # 15-0611.01, expiring 06/16/2021.

Ishaq 1. Chands

Ishaq I. Chanda, P.E. **Product Control Unit Supervisor** NOA No. 21-0216.06 Expiration Date: June 16, 2026 Approval Date: April 01, 2021

Vision Hollow Metal Limited

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

3. New Evidence submitted.

A. DRAWINGS

1. Drawing No "S-4113" Rev 3, titled "Series LS18 Steel Single & Double Glazed-Outswing - Impact", sheets 1 through 15 of 15, prepared by R. W. Building consultant, Inc., dated 10-29-15 and last revised on 01-06-21, signed and sealed by Lyndon F. Schmidt, P.E.

Note: This revision 3, consist of FBC code update note only.

B. TESTS

1. None.

C. CALCULATIONS

1. None.

D. QUALITY ASSURANCE

1. Miami Dade Department of Regulatory and Economic Resources (RER).

E. MATERIAL CERTIFICATIONS

- 1. Notice of Acceptance No. **17-0808.02** issued to Kuraray America, Inc. (former E.I. DuPont DE Nemours & Co., Inc.) for the "Kuraray Sentry Glass ® Interlayer", expiring on 07/4/23.
- 2 Notice of Acceptance No. **16-1129.05** issued to Dyplast Products, LLC, (Former Apache Product Co.) for "E and R Board Expanded Polystyrene Rigid Foam Insulation", expiring on 01/11/22.

F. STATEMENTS

1. Statement letter of conformance to FBC 2020(7th edition) dated March 11, 2021, issued by R. W. Building consultant, Inc., signed and sealed by Lyndon F. Schmid, P.E.

G. OTHER

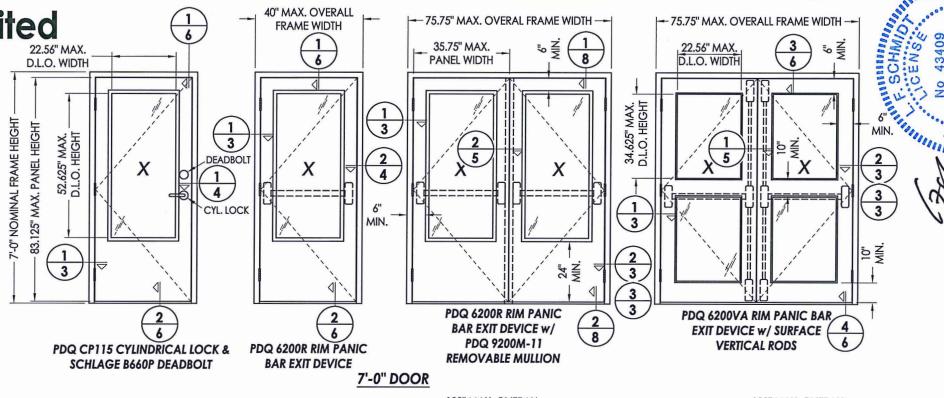
1. This NOA revises & renews NOA # 18-0131.06, expiring 06/16/2026.

Ishaq I. Chands

Ishaq I. Chanda, P.E. Product Control Unit Supervisor NOA No. 21-0216.06 Expiration Date: June 16, 2026

Approval Date: April 01, 2021





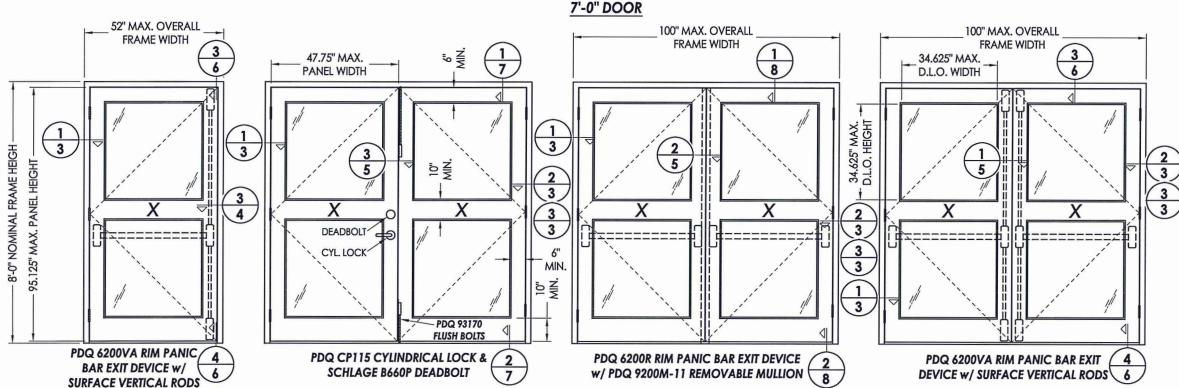


	TABLE OF CONTENTS		TABLE OF CONTENTS
SHEET #	DESCRIPTION	SHEET #	
1	Typical elevation & design pressures	9	Frame anchoring: X (7'-0" Door)
2	General notes & glazed door panel details	10	Frame anchoring: XX (7'-0" Door)
3	Horizontal cross sections	11	Frame anchoring: X (8'-0" Door)
4	Horizontal cross sections	12	Frame anchoring: XX (8'-0" Door)
5	Horizontal cross sections	13	Hardware details
6	Vertical cross sections	14	Components
7	Vertical cross sections	15	Bill of materials and components
8	Vertical cross sections		

8'-0" DOOR

CONFIG.	MAX. FRAME	DESIGN PRI	ESSURE (PSF)
COM 10.	DIMENSION	POSITIVE	NEGATIVE
Х	52.0" x 97.75"	+65.0	-65.0
XX	100.0" x 97.75"	+65.0	-65.0

PRODUCT REVISED as complying with the Florida Building Code NOA-No. 21-0216.06

Expiration Date 06/16/2026

Ishag 1. Chands Miami-Dade Product Control

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DRAWING NO.:	
S-4113	2015
SHEET <u>1</u> OF <u>15</u>	0 2

Lyndon F P.E. No.

LS18

TYPICAL ELEVATIONS DESIGN PRESSURES

GENERAL NOTES

- 1. This product has been evaluated and is in compliance with the 7th Edition (2020) Florida Building Code (FBC) structural requirements for the "High Velocity Hurricane Zone" (HVHZ).
- 2. Product anchors shall be as listed and spaced as shown on details. Anchor embedment to base material shall be beyond wall dressing or stucco.
- 3. When used in the "HVHZ", this product complies with Section 1626 of the Florida Building Code and does not require an impact resistant coverina.
- 4. Site conditions that deviate from the details of this drawing require a one-time product approval from Miami-Dade County.
- 5. This product meets water infiltration requirements for the "HVHZ".
- 6. All steel shall be protected as specified in Section 2222.6 of the FBC.

35.75" MAX

PANEL WIDTH

52.625" MAX. D.L.O. HEIGHT

(G1)

Ϋ́

GLAZED DOOR PANEL

(24)

1 2

32" MAX HINGE SPACING

32" MAX HINGE SPACING

0

6"

MIN.

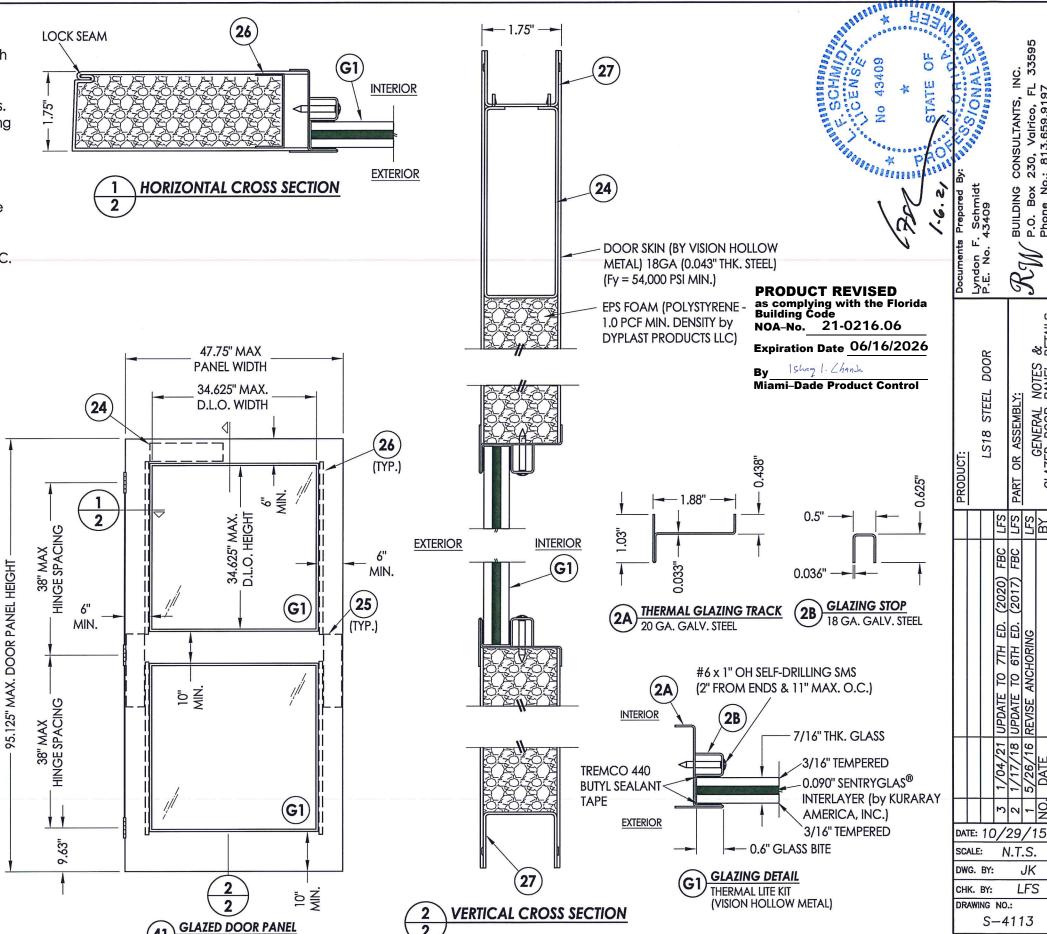
DOOR PANEL HEIGHT

83.125" MAX.

22.56" MAX.

D.L.O. WIDTH

26 (TYP.)



 $\mathcal{R}_{\mathcal{M}}$

& DETAILS

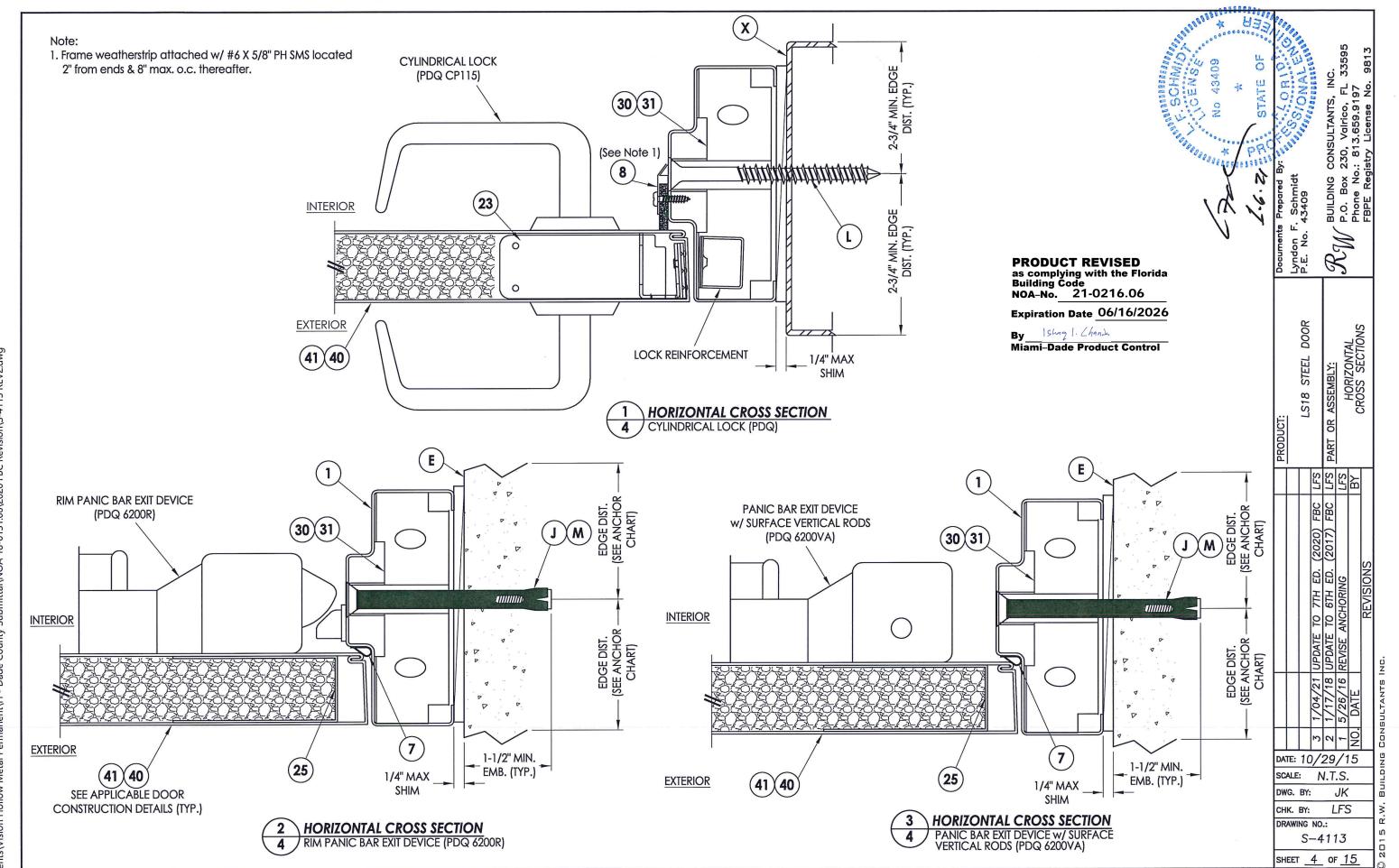
NOTES PANEL

GENERAL GLAZED DOOR

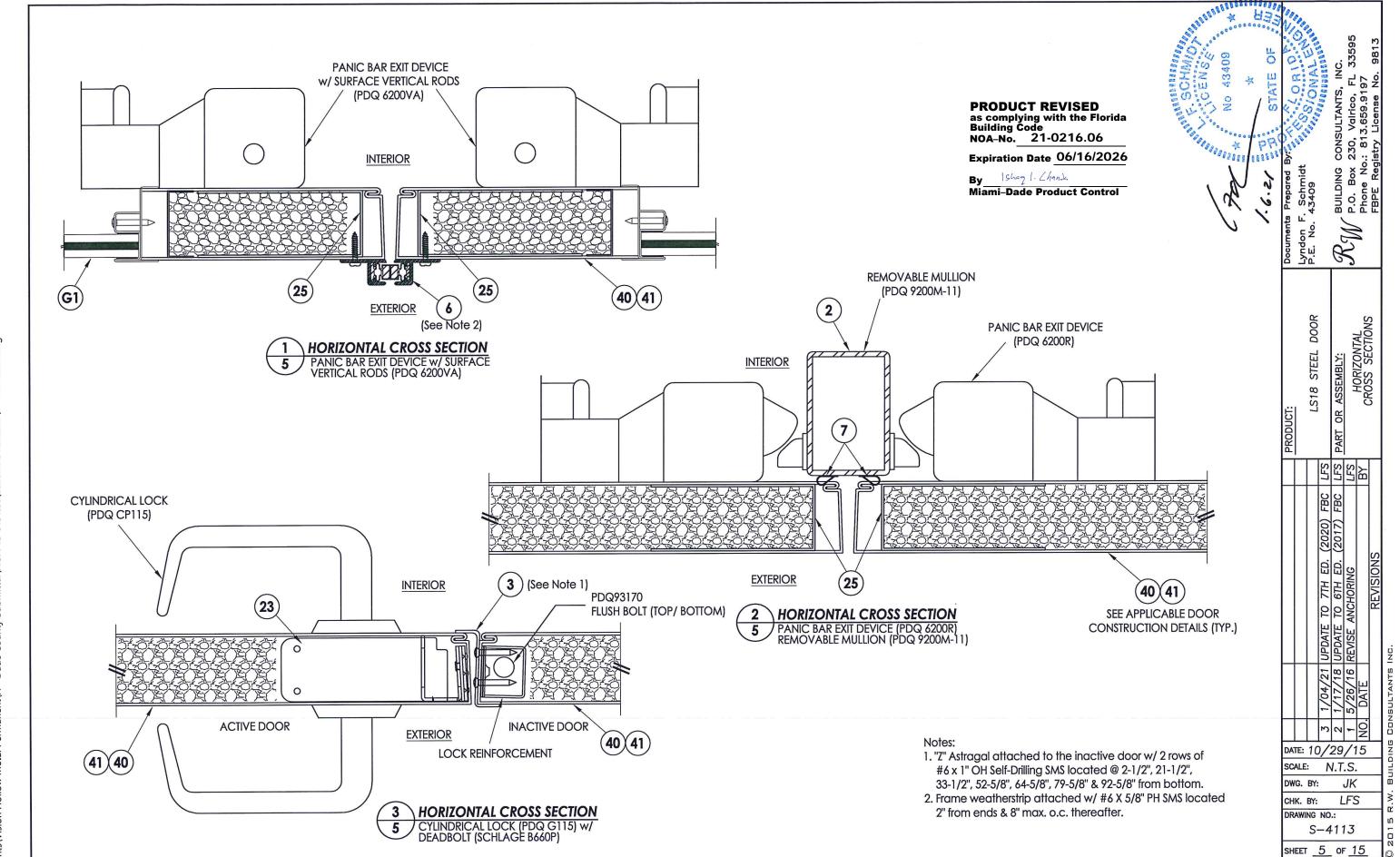
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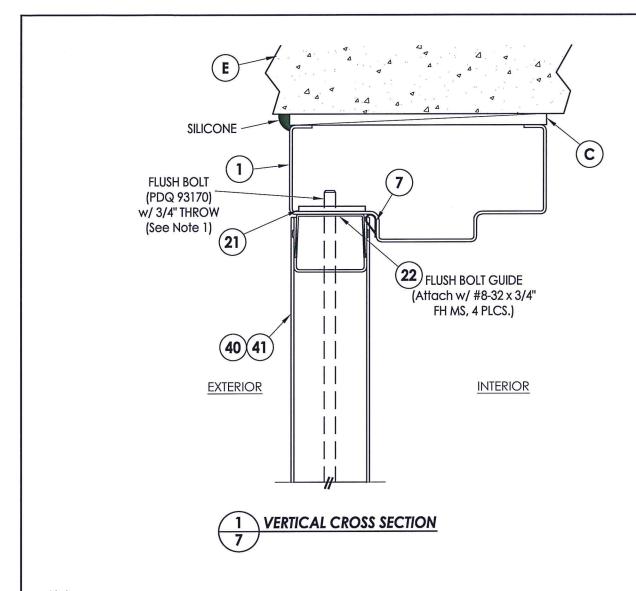
SHEET <u>2</u> OF <u>15</u>

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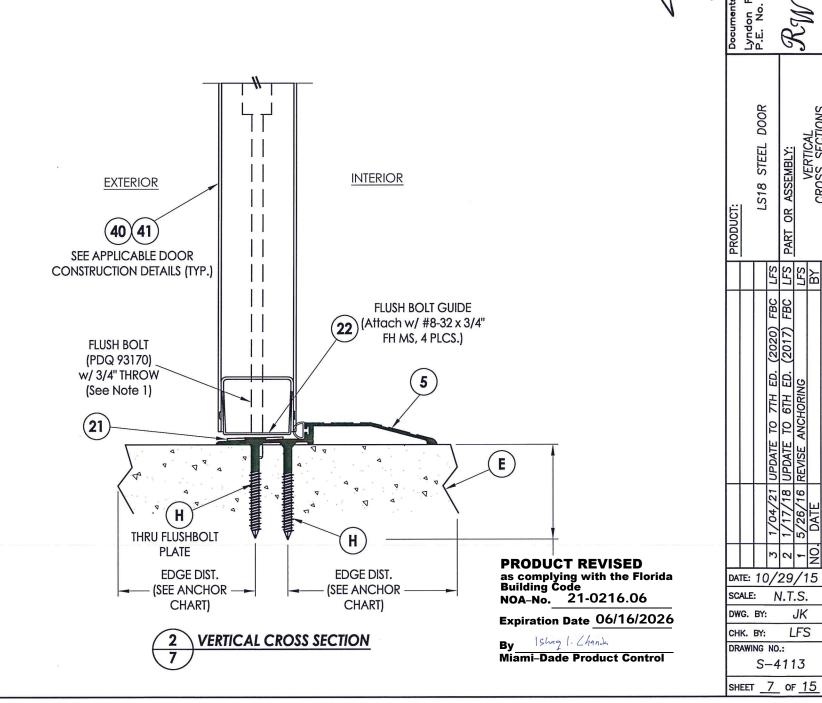


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1. Flush Bolt required w/ Cylindrical Lock & Deadbolt only.



N.T.S.

S-4113

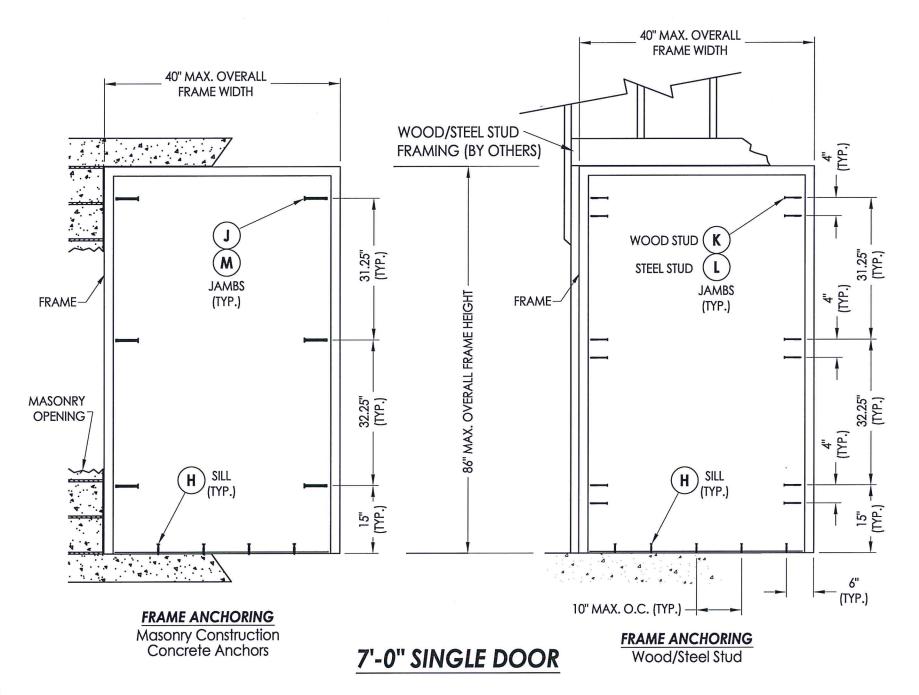
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LFS

DOOR

LS18 STEEL

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CONCRETE ANCHOR NOTES:

Concrete screw locations at the comers may be adjusted to maintain a minimum 1" edge distance to
mortar joints. If concrete screw locations noted as "MAX. O.C." must be adjusted to maintain the minimum
edge distance to mortar joints, additional concrete screws may be required to ensure the maximum on
center dimension is not exceeded.

2. Concrete anchor table:

	ANCHOR LOCATION		MANUFACTURER	MIN. EDGE DISTANCE	MIN. EMBEDMENT
CONCRETE	JAMBS	3/8"	LDT TAPCON® (ITW BUILDEX)	3"	1-1/2"
ANCHOR SCREW	SILL	1/4"	ULTRACON+® (DeWALT)	2-1/2"	1-3/4"
CONCRETE SLEEVE ANCHOR	JAMBS	3/8"	DYNABOLT SLEEVE ANCHOR® (ITW REDHEAD)	2-1/4"	1-1/2"

PRODUCT REVISED as complying with the Florida Building Code
NOA-No. 21-0216.06

Expiration Date 06/16/2026

By Ishaq I. Chands

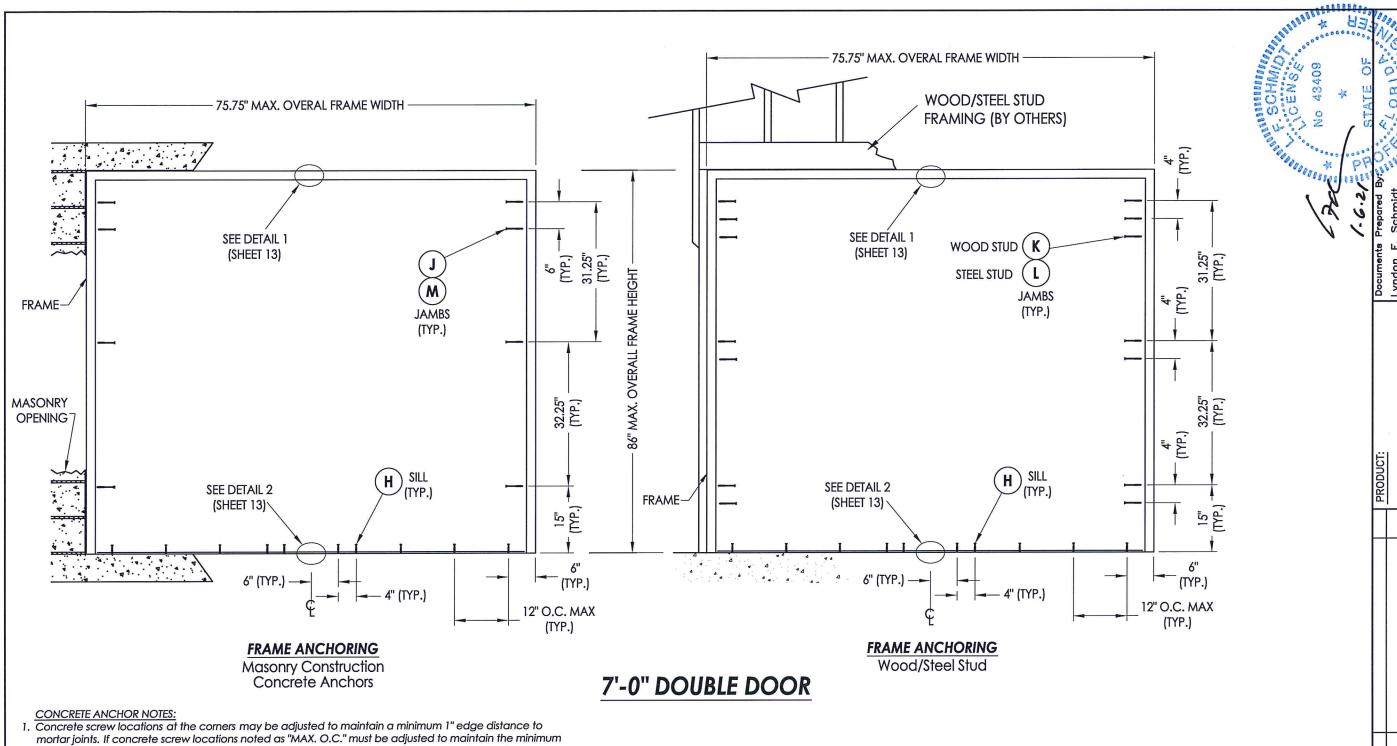
Miami-Dade Product Control

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DRAWING NO .:

S-4113 SHEET 9 OF 15

LS18 STEEL DOOR



edge distance to mortar joints, additional concrete screws may be required to ensure the maximum on center dimension is not exceeded.

2. Concrete anchor table:

	ANCHOR LOCATION	ANCHOR SIZE	MANUFACTURER	MIN. EDGE DISTANCE	MIN. EMBEDMENT
CONCRETE	JAMBS	3/8"	LDT TAPCON® (ITW BUILDEX)	3"	1-1/2"
ANCHOR SCREW	SILL	1/4"	ULTRACON+® (DeWALT)	2-1/2"	1-3/4"
CONCRETE SLEEVE ANCHOR	JAMBS	3/8"	DYNABOLT SLEEVE ANCHOR® (ITW REDHEAD)	2-1/4"	1-1/2"

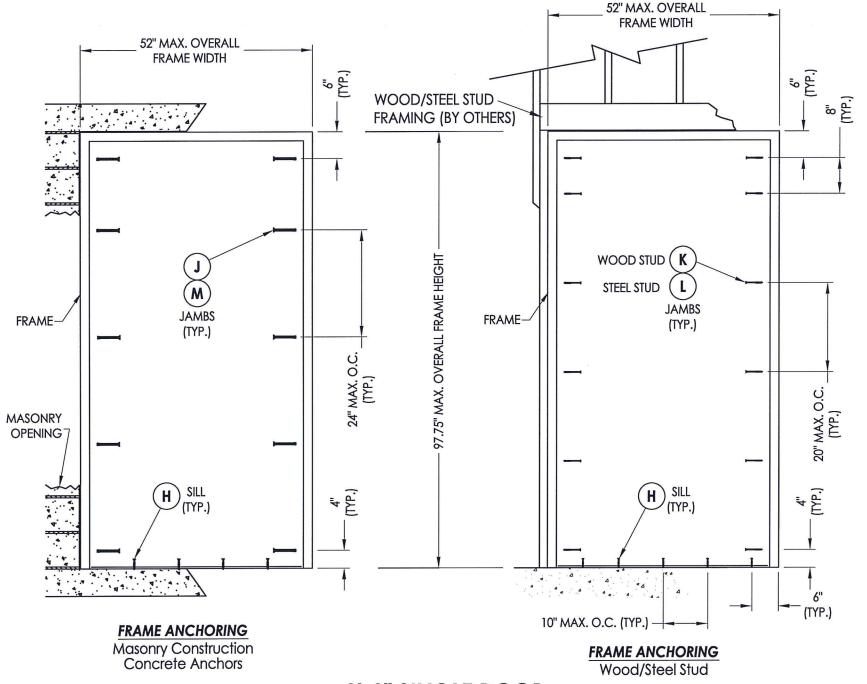
PRODUCT REVISED as complying with the Florida Building Code NOA-No. 21-0216.06

Expiration Date 06/16/2026

Ishaq 1. Chands Miami-Dade Product Control

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FRAME ANCHORING XX (7,-0" DOOR)



CONCRETE ANCHOR NOTES:
1. Concrete screw locations at the corners may be adjusted to maintain a minimum 1" edge distance to mortar joints. If concrete screw locations noted as "MAX. O.C." must be adjusted to maintain the minimum edge distance to mortar joints, additional concrete screws may be required to ensure the maximum on center dimension is not exceeded.

2. Concrete anchor table:

	ANCHOR LOCATION	ANCHOR SIZE	MANUFACTURER	MIN. EDGE DISTANCE	MIN. EMBEDMENT
CONCRETE	JAMBS	3/8"	LDT TAPCON® (ITW BUILDEX)	3"	1-1/2"
ANCHOR SCREW	SILL	SILL 1/4" ULTRACON+® (DeWALT)		2-1/2"	1-3/4"
CONCRETE SLEEVE ANCHOR	JAMBS	3/8"	DYNABOLT SLEEVE ANCHOR® (ITW REDHEAD)	2-1/4"	1-1/2"

8'-0" SINGLE DOOR

PRODUCT REVISED as complying with the Florida Building Code NOA-No. 21-0216.06

Expiration Date 06/16/2026

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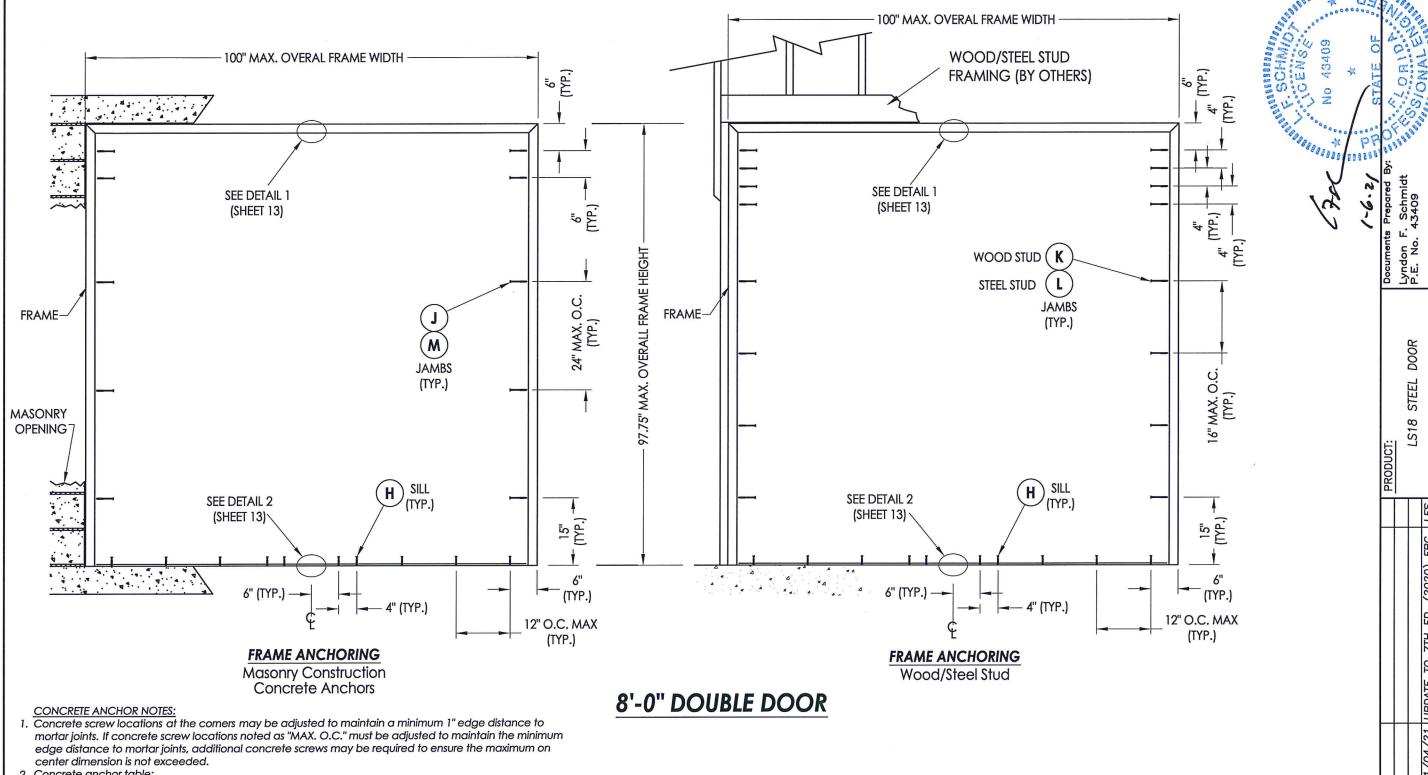
Ishaq 1. Chands Miami-Dade Product Control

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SH	SHEET 11 OF 15						

DOOR

LS18 STEEL

FRAME, ANCHORING X (8'-0" DOOR)



2. Concrete anchor table:

	ANCHOR LOCATION	ANCHOR SIZE	MANUFACTURER	MIN. EDGE DISTANCE	MIN. EMBEDMENT
CONCRETE	JAMBS	3/8"	LDT TAPCON® (ITW BUILDEX)	3"	1-1/2"
ANCHOR SCREW	SILL	1/4"	1/4" ULTRACON+® (DeWALT)		1-3/4"
CONCRETE SLEEVE ANCHOR	JAMBS	3/8"	DYNABOLT SLEEVE ANCHOR® (ITW REDHEAD)	2-1/4"	1-1/2"

PRODUCT REVISED as complying with the Florida Building Code NOA-No. 21-0216.06

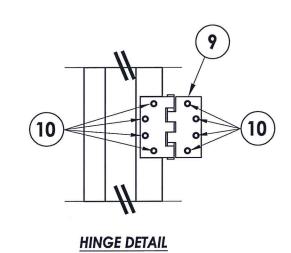
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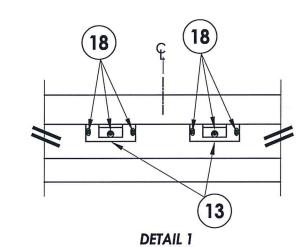
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FRAME ANCHORING XX (8'-0" DOOR)



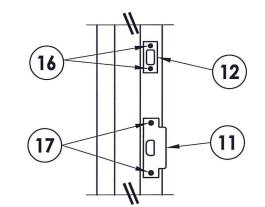




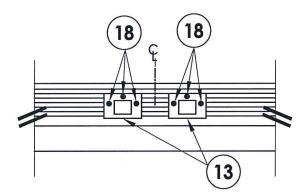
Vertical Surface Rod Strike Plate @ Head

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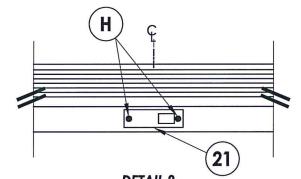
DETAIL 1
Flush Bolt Strike Plate @ Head
(Inactive Door Panel)



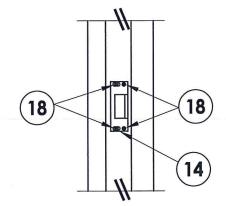
STRIKE DETAIL
Latch & Deadbolt



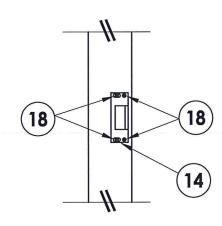
DETAIL 2
Vertical Surface Rod Strike Plate
@ Sill



DETAIL 2
Flush Bolt Strike Plate @ Sill (Inactive Door Panel)



Rim Panic Exit Device



STRIKE DETAIL @ MULLION
Rim Panic Exit Device

PRODUCT REVISED
as complying with the Florida
Building Code
NOA-No. 21-0216.06

SCHMING SCHMING

Expiration Date 06/16/2026

By Sheg I. Chank
Miami-Dade Product Control

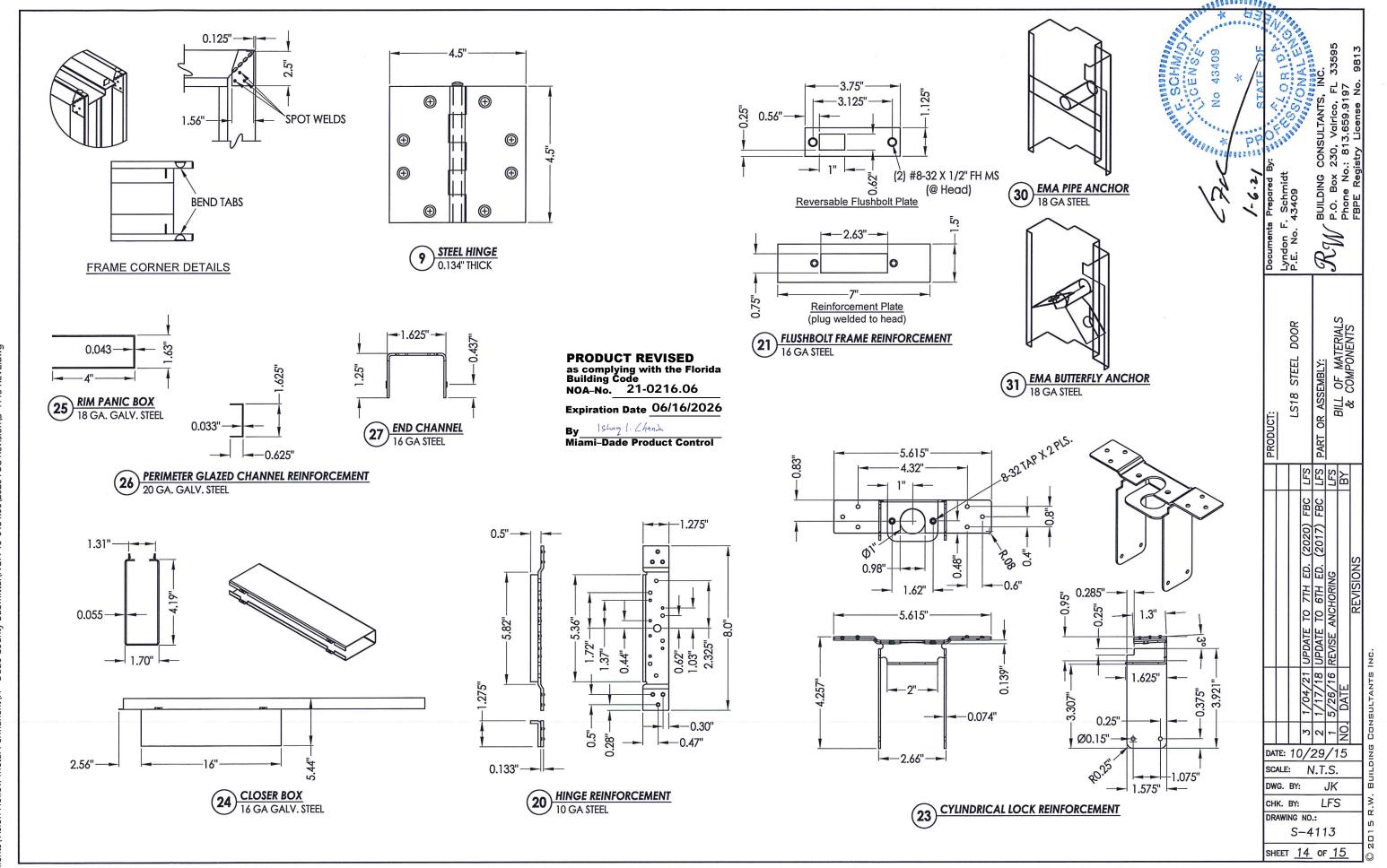
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SHEET <u>13</u> OF <u>15</u>

DETAILS

Lyndon F. Schrr P.E. No. 43409

STEEL DOOR



Z:\Clients\Vision Hollow Metal Permanent\H - Dade County Submittal\NOA 18-0131.06\2020 FBC Revision\S-4113 REV2.dwg

ПЕМ #	DESCRIPTION	MATERIAL
В	2X STUD FRAMING (G>= 0.55)	WOOD
С	1/4" MAX. SHIM SPACE	-
E	MASONRY - 3,050 PSI MIN. CONCRETE CONFORMING TO ACI 301 OR	CONCDET
	HOLLOW BLOCK (2000 PSI MIN., GROUT FILLED) CONFORMING TO ASTM C90	CONCRETE
Н	1/4" X 2-1/4" PFH DeWALT ULTRACON+ CONCRETE SCREW (SEE CONCRETE ANCHOR TABLE)	STEEL
J	3/8" X 5" PFH DYNABOLT SLEEVE ANCHOR (SEE CONCRETE ANCHOR TABLE)	STEEL
K	3/8" X 5" FH LAG SCREW (2-1/8" MIN. EMBEDMENT)	STEEL
L	3/8" Ø DeWALT DRIL-FLEX SMS (MUST PENETRATE MIN. 3 THREADS THRU STEEL STUD)	STEEL
M	3/8" X 5" LDT TAPCON CONCRETE SCREW (SEE CONCRETE ANCHOR TABLE)	STEEL
X	STEEL STUD (0.125" MIN. THK, Fu = 50 ksi, Fy = 33 ksi)	STEEL
1	HOLLOW METAL FRAME (0.054" MIN. THK GALVANNEAL STEEL, Fy=54,000 PSI MIN.))	-
2	REMOVABLE MULLION (PDQ 9200M-11)	STEEL
2A	THERMAL GLAZING TRACK (VISION HOLLOW METAL)	STEEL
2B	THERMAL GLAZING STOP (VISION HOLLOW METAL)	STEEL
3	"Z" ASTRAGAL (VISION HOLLOW METAL)	STEEL
5	OUTSWING BUMP THRESHOLD (HAGER 477S)	ALUM
6	ASTRAGAL GASKET (HAGER 849S)	-
7	WEATHERSTRIP (HAGER 736 PRESS-ON)	-
8	FRAME WEATHERSTRIP (HAGER 875S)	=
9	STEEL HINGE (4.5" X 4.5") (HAGER)	STEEL
10	#12-24 x 1/2" FH MACHINE SCREW	STEEL
11	LATCH STRIKE PLATE	STEEL
12	DEADBOLT STRIKE PLATE	STEEL
13	VERTICAL SURFACE ROD STRIKE PLATE	STEEL
14	RIM PANIC BAR EXIT DEVICE STRIKE PLATE	STEEL
16	#8 x 3/4" FH SCREWS	STEEL
17	#12 x 13/16" FH SCREWS	STEEL
18	1/4-20 x 3/4" PH THREAD CUTTING MACHINE SCREWS	STEEL
20	HINGE REINFORCEMENT (10 GA.)	STEEL
21	FLUSH BOLT GUIDE (0.050" THK.)	STEEL
22	FLUSH BOLT FRAME REINFORCMENT (16 GA)	STEEL
23	CYLINDRICAL LOCK REINFORCEMENT	STEEL
24	CLOSER BOX	STEEL
25	RIM PANIC BOX	STEEL
26	PERIMETER CHANNEL REINFORCEMENT	STEEL
27	END CHANNEL	STEEL
30	EMA PIPE ANCHOR (18 GA)	STEEL
31	EMA BUTTERFLY ANCHOR (18 GA)	STEEL
40	GLAZED STEEL DOOR PANEL (7'-0" DOOR)	STEEL
41	GLAZED STEEL DOOR PANEL (8'-0" DOOR)	STE

