



**MIAMI-DADE COUNTY, FLORIDA
PRODUCT CONTROL SECTION**

11805 SW 26 Street, Room 208

Miami, Florida 33175-2474

T (786) 315-2590 F (786) 315-2599

**DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER)
BOARD AND CODE ADMINISTRATION DIVISION**

NOTICE OF ACCEPTANCE (NOA)

www.miamidade.gov/building

**RC Home Showcase, Inc.
16115 NW 52nd Avenue
Miami Gardens, FL 33014**

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER - Product Control Section to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami-Dade County) and/ or the AHJ (in areas other than Miami-Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Series "HS-660" Aluminum Single Hung Window, w/ or w/o Window Wall – L.M.I.

APPROVAL DOCUMENT: Drawing No. **14 402**, titled "Series HS660 Alum. Single Hung Windows (L.M.I.)", sheets 1 through 8 of 8, dated 11/05/18, with revision 02 dated 07/25/19, prepared by Eastern Engineering Group Company, signed and sealed by Gonzalo A. Paz, P.E., bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Section.

MISSILE IMPACT RATING: Large and Small Missile Impact Resistant

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state, series, and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/ or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA **revises NOA No. 20-0528.01** and consists of this page 1 and evidence pages E-1, E-2 and E-3, as well as approval document mentioned above.

The submitted documentation was reviewed by **Manuel Perez, P.E.**



6/10/21

NOA No. 21-0419.06
Expiration Date: April 02, 2025
Approval Date: June 17, 2021
Page 1

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

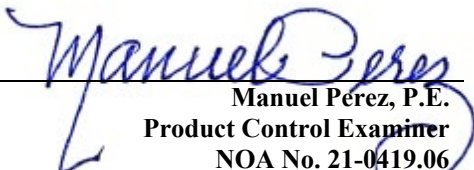
1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA's

A. DRAWINGS

1. Manufacturer's die drawings and sections.
(Submitted under NOA No. 14-1118.03)
2. Drawing No. **14 402**, titled "Series HS660 Alum. Single Hung Windows (L.M.I.)", sheets 1 through 8 of 8, dated 11/05/18, with revision 02 dated 07/25/19, prepared by Eastern Engineering Group Company, signed and sealed by Gonzalo A. Paz, P.E.
(Submitted under NOA No. 19-0729.04)

B. TESTS

1. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
2) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
3) Water Resistance Test, per FBC, TAS 202-94
4) Large Missile Impact Test per FBC, TAS 201-94
5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
6) Forced Entry Test, per FBC 2411.3.2.1, and TAS 202-94 and per ASTM F 588, Type "A", Grade 10
along with marked-up drawings and installation diagram of a series KSH660 single hung window, prepared by Fenestration Testing Laboratory, Inc., Test Report No. **FTL-10730**, dated 05/17/19, signed and sealed by Idalmis Ortega, P.E.
(Submitted under NOA No. 19-0729.04)
2. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
2) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
3) Water Resistance Test, per FBC, TAS 202-94
4) Small Missile Impact Test per FBC, TAS 201-94
5) Large Missile Impact Test per FBC, TAS 201-94
6) Cyclic Wind Pressure Loading per FBC, TAS 203-94
7) Drop Load Test, per CPCS 16 CFR 1201 (Cat 11)
8) Safety Performance Test, (class A) per ANSI Z97.1
9) Forced Entry Test, per FBC 2411.3.2.1, and TAS 202-94 and per ASTM F 588, Type "A", Grade 10
along with marked-up drawings and installation diagram of single hung windows, prepared by Fenestration Testing Laboratory, Inc., Test Report No. **FTL-7902**, dated 11/06/14, signed and sealed by Idalmis Ortega, P.E.
(Submitted under NOA No. 14-1118.03)


Manuel Pérez, P.E.
Product Control Examiner
NOA No. 21-0419.06
Expiration Date: April 02, 2025
Approval Date: June 17, 2021

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA's (CONTINUED)

C. CALCULATIONS

1. Anchor verification calculations and structural analysis, complying with **FBC 5th Edition (2014)**, dated 12/02/14 and revised on 03/23/15, prepared by Eastern Engineering Group Company, signed and sealed by Gonzalo A. Paz, P.E.
(Submitted under NOA No. 18-0214.04)
2. Glazing complies with **ASTM E1300-04/09**

D. QUALITY ASSURANCE


1. Miami-Dade Department of Regulatory and Economic Resources (RER).

E. MATERIAL CERTIFICATIONS

1. Notice of Acceptance No. **18-0725.11** issued to **Kuraray America, Inc.** for their "**Kuraray SentryGlas[®] Xtra[™] (SGX[™]) Clear Glass Interlayer**" dated 05/23/19, expiring on 05/23/24.
2. Teknor Apex Part No. **Sarlink TPV 5775B EPDM exterior glazing gasket** complying with ASTM D 792-Specific Gravity SG-0.93, ASTM D412-Tension of 1230 PSI, ASTM D395B-22 HRS 158°F, ASTM D 624-200 lb./in., ASTM D 2240-Hardness Shore A 72 Durometer, ASTM D 573-1000 HRS 275°F, ASTM D 471-70 HRS 257°F and ASTM D 3835-3.0 HRS 180°F.

F. STATEMENTS

1. Statement letter of conformance to and of complying with **FBC 6th Edition (2017)**, issued by Eastern Engineering Group Company, dated 06/15/20, signed and sealed by Gonzalo A. Paz, P.E.
(Submitted under NOA No. 20-0528.01)
2. Statement letter of no financial interest, issued by Eastern Engineering Group Company, dated 12/02/14, signed and sealed by Gonzalo A. Paz, P.E.
(Submitted under NOA No. 18-0214.04)
3. Laboratory compliance letter for Test Report No. **FTL-7902**, issued by Fenestration Testing Laboratory, Inc., dated 11/06/14, signed and sealed by Idalmis Ortega, P.E.
(Submitted under NOA No. 18-0214.04)
4. Department of State Certification of **RC HOME SHOWCASE, INC.** as a for profit corporation, active and organized under the laws of the State of Florida, dated February 25, 2015 and filed at the Secretary of State.
(Submitted under NOA No. 18-0214.04)
5. Proposal issued by the Product Control, dated March 27, 2014, signed by Jaime D. Gascon, P.E.
(Submitted under NOA No. 18-0214.04)


Manuel Pérez, P.E.
Product Control Examiner
NOA No. 21-0419.06
Expiration Date: April 02, 2025
Approval Date: June 17, 2021

RC Home Showcase, Inc.

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA's (CONTINUED)

G. OTHERS

1. Notice of Acceptance No. **19-0729.04**, issued to RC Home Showcase, Inc. for their Series "HS-660" Aluminum Single Hung Window w/ or w/o Window Wall - L.M.I., approved on 08/29/19 and expiring on 04/02/20.

2. NEW EVIDENCE SUBMITTED

A. DRAWINGS

1. None.

B. TESTS

1. None.

C. CALCULATIONS

1. None

D. QUALITY ASSURANCE

1. Miami-Dade Department of Regulatory and Economic Resources (RER)

E. MATERIAL CERTIFICATIONS

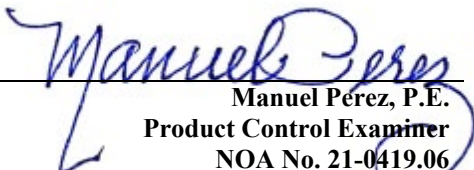
1. Notice of Acceptance No. **18-0725.11** issued to **Kuraray America, Inc.** for their "Kuraray SentryGlas[®] Xtra[™] (SGX[™]) Clear Glass Interlayer" dated 05/23/19, expiring on 05/23/24.

F. STATEMENTS

1. Statement letter of conformance to and of complying with **FBC 7th Edition (2020)**, issued by Eastern Engineering Group Company, dated 01/22/21, signed and sealed by Gonzalo A. Paz, P.E.

G. OTHERS

1. Notice of Acceptance No. **20-0528.01**, issued to RC Home Showcase, Inc. for their Series "HS-660" Aluminum Single Hung Window w/ or w/o Window Wall - L.M.I., approved on 07/09/20 and expiring on 04/02/25.


Manuel Pérez, P.E.
Product Control Examiner
NOA No. 21-0419.06
Expiration Date: April 02, 2025
Approval Date: June 17, 2021

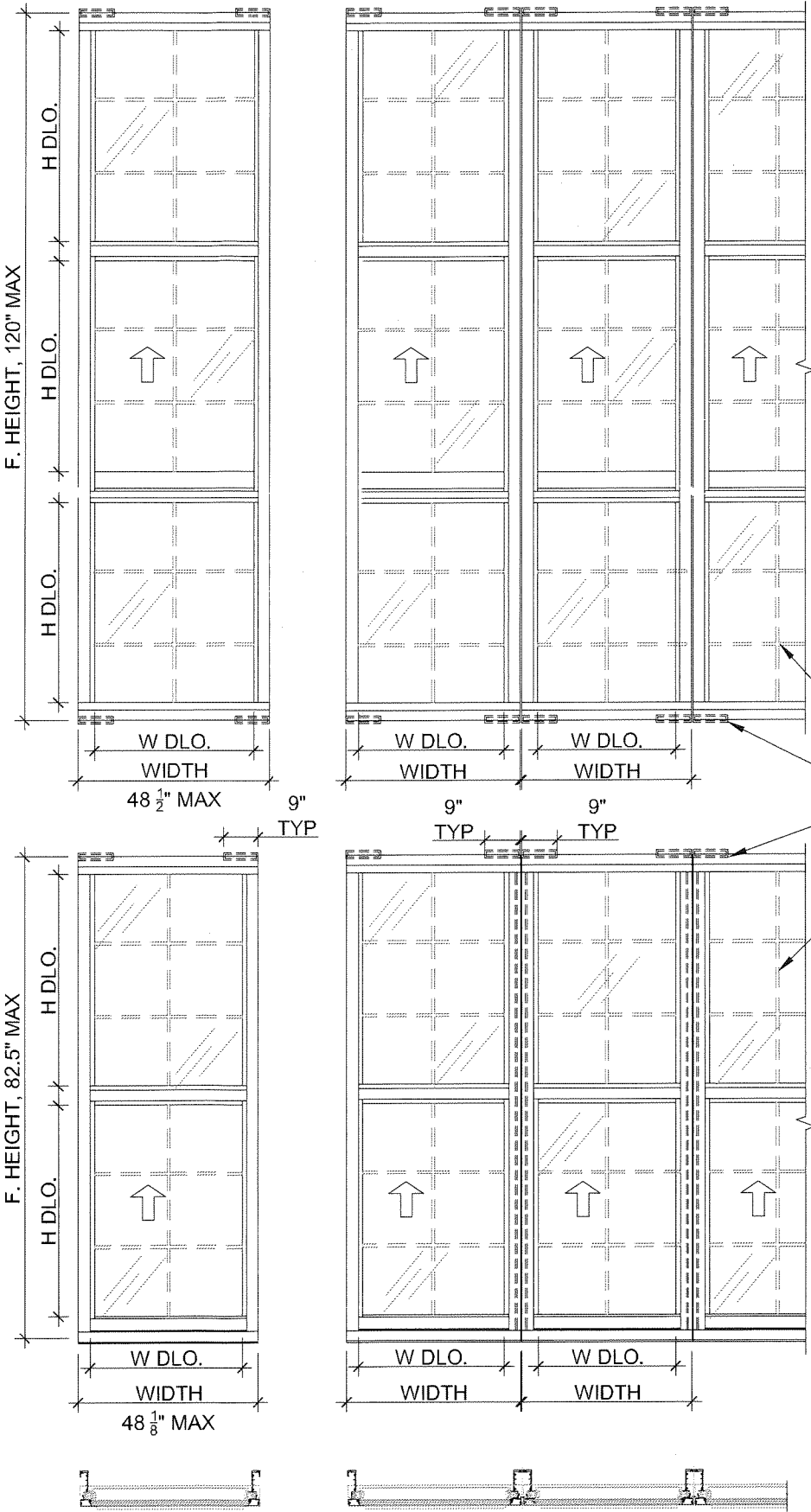
GENERAL NOTES

- 1. THIS WINDOWS SYSTEM IS DESIGNED AND TESTED TO COMPLY W/ THE REQUIREMENTS OF THE FLORIDA BUILDING CODE INCLUDING HIGH VELOCITY HURRICANE ZONE VELOCITY (HVHZ) AND ASTM 1300-09 **THESE WINDOWS ARE RATED FOR LARGE MISSILE IMPACT. (SHUTTERS ARE NOT REQUIRED)**
- 2. ANCHORS SHOWN IN DRAWINGS ARE AS PER TEST UNITS. ANCHORS ON ALL PANEL SIZES ARE NOT TO EXCEED THESE MAXIMUM SPACING ON CENTER (O.C.) AND AS TABULATED ON SHEET 3
- 3. ANCHOR CONDITIONS NOT DESCRIBED IN THESE DRAWING'S ARE TO BE ENGINEERED ON A SITE SPECIFIC BASIS, UNDER A SEPARATE APPROVAL AND TO BE REVIEWED BY BUILDING OFFICIAL.
- 4. LOAD DURATION INCREASE IN ALLOWABLE STRESS IS USED IN DESIGN OF ANCHORS INTO WOOD ONLY.
- 5. ANCHORS EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO.
- 6. GLASS PANEL TO BE LAMINATED GLASS 9/16" NOMINAL, COMPOSED OF (2) " HEAT STRENGTHENED GLASS WITH 0.09" KURARAY SENTRYGLAS INTERLAYER FILM BY KURARAY AMERICA, INC.
- 7. EXT. & INT. FALSE MUNTINS ARE OPTIONAL & AND TO BE APPLIED W/ SILICONE.
- 8. ALL METAL/STEEL IN CONTACT WITH ALUMINUM OR OTHER DISSIMILAR MATERIALS TO BE PAINTED OR PLATED AND SHALL MEET THE FLORIDA BLDG. CODE.
- 9. SEE SHEET 2 FOR DESIGN LOAD CAPACITY OF DESIRED GLASS SIZE.
- 10. USE RATING GREATER THAN DESIGN LOADS REQUIRED
- 11. LOWER DESIGN PRESSURES FROM MULLION OR WINDOW CHARTS WILL APPLY TO ENTIRE SYSTEM.
- 12. EXISTING STRUCTURE TO SUPPORT THE LOADS IMPOSED BY THE WINDOW OR WINDOW WALL SYSTEM. ENGINEER ON RECORD OF THE BUILDING SHALL VERIFY THE STRUCTURE FOR SUCH LOADINGS.
- 13. SYSTEM COMPLIES WITH REQUIREMENTS OF ANSI Z-97.1

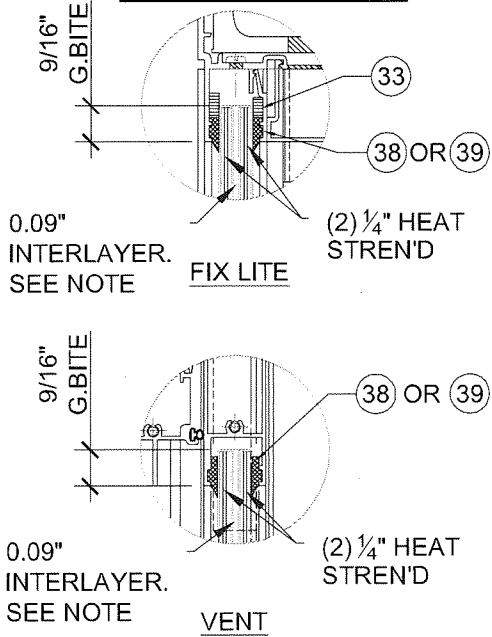
DESIGN SEQUENCE

- STEP 1: DETERMINE DESIGN WIND LOAD REQUIREMENT BASED ON WIND VELOCITY, BLDG, HEIGHT, WIND ZONE USING APPLICABLE ASCE 7 STANDARD.
- STEP 2: DETERMINE SYSTEM CAPACITY FROM TABLES ON SHEET 2 .
- STEP 3: THE LOWEST VALUE RESULTING FROM STEP 2 SHALL APPLY TO ENTIRE SYSTEM.

APPROVED CONFIGURATIONS



GLAZING DETAILS



INTERLAYER NOTE
0.09" KURARAY SENTRYGLAS INTERLAYER BY KURARAY AMERICA, INC.

OPTIONAL FALSE MUNTINS (SURFACE APPLIED) (TYP)
ALUM. CHANNEL LOCATION

OPTIONAL FALSE MUNTINS (SURFACE APPLIED) (TYP)

PRODUCT REVISED
as complying with the Florida Building Code
NOA-No. **21-0419.06**
Expiration Date: **04/02/2025**
By: *Manuel Perez*
Miami-Dade Product Control

PRODUCT RENEWED
as complying with the Florida Building Code
NOA-No. **20-0528.01**
Expiration Date **04/02/2025**
By: *Manuel Perez*
Miami-Dade Product Control

PRODUCT REVISED
as complying with the Florida Building Code
Acceptance No. **19-0729.04**
Expiration Date **April 2, 2025**
By: *Manuel Perez*
Miami-Dade Product Control

EASTERN ENGINEERING GROUP
3401 NW 82 AVE SUITE 370 Miami, Florida 33122
Tel: (305) 599-8133 Fax: (305) 599-8076
www.easterneng.com

☐ RAISA R. LOPEZ, PE (Lic No-59399)
☐ GONZALO A. PAZ, PE (Lic No-60734)
CERT. OF AUTHORIZATION No. 26655

REVISIONS	
No.	DESCRIPTION
01	11/05/2018 Manufacturer Review

JOB No. **14 402**

DESIGNED & DRAWN: **AS SHOWN**

SCALE: **AS SHOWN**

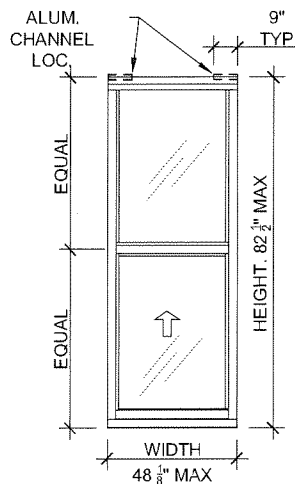
Product: **SERIES HS660 ALUM SINGLE HUNG WINDOWS (L.M.I.)**
16115 NW 52nd Ave.
Miami Gardens, FL 33014
Phone: (305) 392-6214
Fax: (305) 260-6432

ARC
HOME SHOWCASE
ALUMINUM WINDOWS AND DOORS

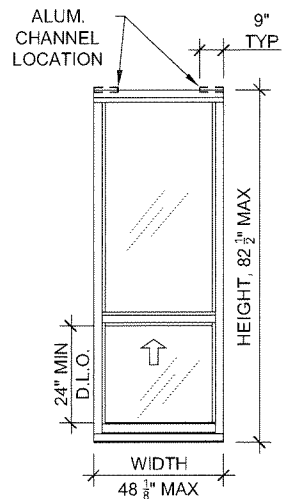
11/05/2018

SHEET: **1** OF **8**

CHART #1: SINGLE HUNG WINDOW W/ EQUAL LITES			
FRAME HEIGHT (in)	FRAME WIDTH (in)	DESIGN LOAD CAPACITY (psf)	
		(+)	(-)
48.0	24.0	120.0	120.0
	30.0	120.0	120.0
	36.0	120.0	120.0
	42.0	120.0	120.0
	48.0	120.0	120.0
	54.0	102.6	102.6
54.0	60.0	66.3	66.3
	24.0	120.0	120.0
	30.0	120.0	120.0
	36.0	120.0	120.0
	42.0	120.0	120.0
	48.0	120.0	120.0
60.0	54.0	93.2	93.2
	60.0	60.1	60.1
	24.0	120.0	120.0
	30.0	120.0	120.0
	36.0	120.0	120.0
	42.0	120.0	120.0
66.0	48.0	120.0	120.0
	54.0	86.0	86.0
	60.0	55.0	55.0
	24.0	120.0	120.0
	30.0	120.0	120.0
	36.0	120.0	120.0
72.0	42.0	120.0	120.0
	48.0	120.0	120.0
	54.0	80.3	80.3
	60.0	51.2	51.2
	24.0	120.0	120.0
	30.0	120.0	120.0
78.0	36.0	120.0	120.0
	42.0	120.0	120.0
	48.1	120.0	120.0
	54.0	76.1	76.1
	55.5	67.5	67.5
	24.0	120.0	120.0
82.5	30.0	120.0	120.0
	36.0	120.0	120.0
	42.0	120.0	120.0
	48.1	120.0	120.0
	51.0	94.1	94.1
	24.0	120.0	120.0
	30.0	120.0	120.0
	36.0	120.0	120.0
	42.0	120.0	120.0
	48.1	120.0	120.0



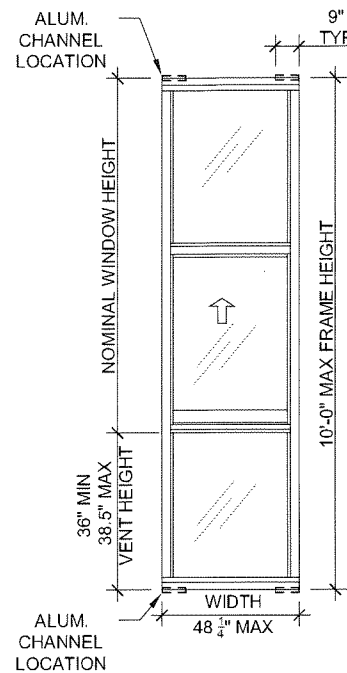
SINGLE HUNG WINDOW
EQUAL LITES



SINGLE HUNG WINDOW
UNEQUAL LITES

CHART #2: SINGLE HUNG WINDOW W/ UNEQUAL LITES			
FRAME HEIGHT (in)	FRAME WIDTH (in)	DESIGN LOAD CAPACITY (psf)	
		(+)	(-)
48.0	24.0	120.0	120.0
	30.0	120.0	120.0
	36.0	120.0	120.0
	42.0	120.0	120.0
	48.0	120.0	120.0
	54.0	103.8	103.8
	60.0	67.1	67.1
	24.0	120.0	120.0
54.0	30.0	120.0	120.0
	36.0	120.0	120.0
	42.0	120.0	120.0
	48.0	120.0	120.0
	54.0	93.4	93.4
	60.0	60.3	60.3
	24.0	120.0	120.0
	30.0	120.0	120.0
60.0	36.0	120.0	120.0
	42.0	120.0	120.0
	48.0	120.0	120.0
	54.0	86.1	86.1
	60.0	55.2	55.2
	24.0	120.0	120.0
	30.0	120.0	120.0
	36.0	120.0	120.0
66.0	42.0	120.0	120.0
	48.0	120.0	120.0
	54.0	80.9	80.9
	60.0	51.2	51.2
	24.0	120.0	120.0
	30.0	120.0	120.0
	36.0	120.0	120.0
	42.0	120.0	120.0
72.0	48.0	120.0	120.0
	54.0	91.7	91.7
	60.0	60.3	60.3
	24.0	120.0	120.0
	30.0	120.0	120.0
	36.0	120.0	120.0
	42.0	120.0	120.0
	48.0	120.0	120.0
78.0	54.0	76.1	76.1
	60.0	51.2	51.2
	24.0	120.0	120.0
	30.0	120.0	120.0
	36.0	120.0	120.0
	42.0	120.0	120.0
	48.0	120.0	120.0
	54.0	80.9	80.9
82.5	60.0	55.2	55.2
	24.0	120.0	120.0
	30.0	120.0	120.0
	36.0	120.0	120.0
	42.0	120.0	120.0
	48.0	120.0	120.0
	54.0	80.9	80.9
	60.0	55.2	55.2

CHART #3: WINDOW WALL BOTTOM LITE			
MAX HEIGHT (in)	WIDTH (in)	GLASS LOAD CAPACITY (psf)	
		(+)	(-)
38.5	24	116	116.5
	30	116	116.5
	36	116	116.5
	42	116	116.5
	48.125	116	116.5



NOTE
-GLASS CAPACITIES ON THIS SHEET ARE
BASED ASTM E1300-09 (3 SEC. GUSTS)

CHART #4: MULLION			
PANEL WIDTH (in)	FRAME HEIGHT (in)	MULLION LOAD CAPACITY (psf)	
		(+)	(-)
24	48	120.0	120.0
30		120.0	120.0
36		120.0	120.0
42		120.0	120.0
48		120.0	120.0
54		120.0	120.0
60	60	120.0	120.0
24		120.0	120.0
30		120.0	120.0
36		120.0	120.0
42		120.0	120.0
48		120.0	120.0
54	72	120.0	120.0
24		120.0	120.0
30		120.0	120.0
36		120.0	120.0
42		120.0	120.0
48		120.0	120.0
54	82.5	120.0	120.0
24		120.0	120.0
30		120.0	120.0
36		120.0	120.0
42		120.0	120.0
48.13		120.0	120.0
24	83	116.0	116.5
30		116.0	116.5
36		116.0	116.5
42		116.0	116.5
48		116.0	116.5
54		116.0	116.5
60	96	116.0	116.5
24		116.0	116.5
30		116.0	116.5
36		116.0	116.5
42		116.0	116.5
48		116.0	116.5
54	102	116.0	116.5
60		116.0	116.5
24		116.0	116.5
30		116.0	116.5
36		116.0	116.5
42		116.0	116.5

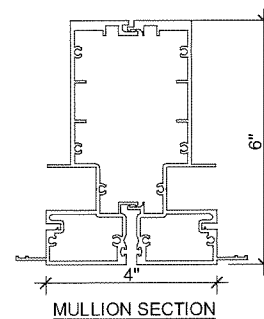
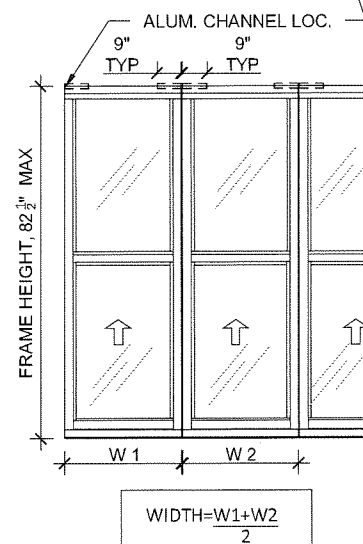
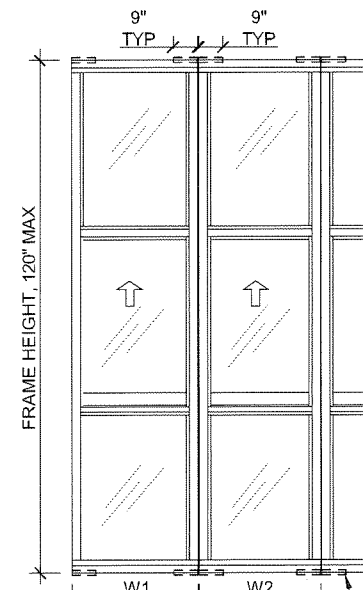


CHART #4: MULLION			
PANEL WIDTH (in)	FRAME HEIGHT (in)	MULLION LOAD CAPACITY (psf)	
		(+)	(-)
24	108	116.0	116.5
30		116.0	116.5
36		116.0	116.5
42		116.0	116.5
48		116.0	116.5
54		116.0	116.5
24	114	116.0	116.5
30		116.0	116.5
36		116.0	116.5
42		116.0	116.5
48		116.0	116.5
52		116.0	116.5
24	120	116.0	116.5
30		116.0	116.5
36		116.0	116.5
42		116.0	116.5
48.25		116.0	116.5



PRODUCT REVISED
as complying with the Florida
Building Code
NOA-No. **21-0419.06**
Expiration Date: **04/02/2025**
By: *Manuel Perez*
Miami-Dade Product Control

PRODUCT RENEWED
as complying with the Florida
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as complying with the Florida
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Acceptance No. **19-0729.04**
Expiration Date **APR 2, 2020**
By: *Manuel Perez*
Miami-Dade Product Control

EASTERN ENGINEERING GROUP
3401 NW 82 AVE SUITE 370 Miami, Florida 33122
Tel: (305) 599-8133 Fax: (305) 599-9076
www.easterneng.com

☐ RAISA R. LOPEZ, PE (Lic No-59399)
☐ GONZALO A. PAZ, PE (Lic No-60734)
CERT. OF AUTHORIZATION No. 26655

REVISIONS	
No.	DESCRIPTION
14	402

JOB No. **14 402**

DESIGNED & DRAWN: **AS SHOWN**

SCALE: **AS SHOWN**

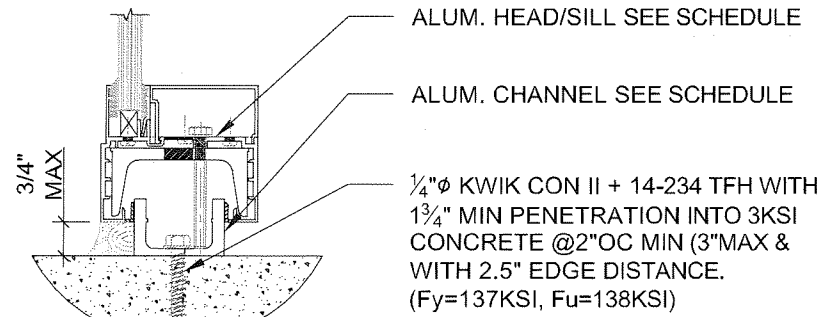
Product: **SERIES HS660 ALUM SINGLE HUNG WINDOWS (L.M.I.)**

16115 NW 52nd Ave.
Miami Gardens, FL 33014
Phone: (305) 392-6214
Fax: (305) 260-6432

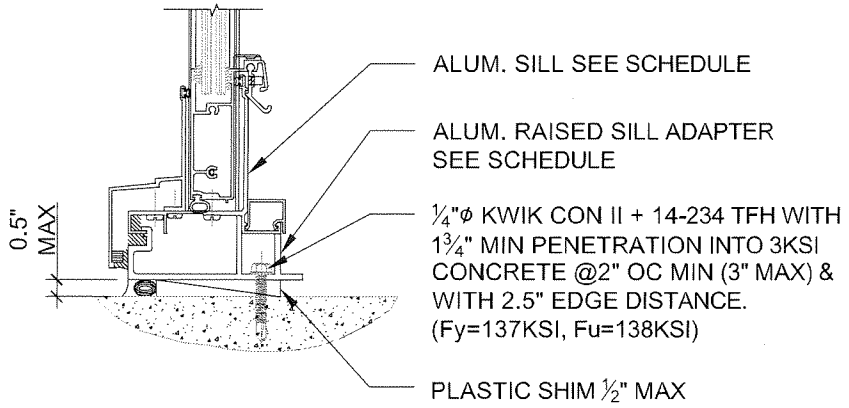
ARC
HOME SHOWCASE
ALUMINUM DOORS AND WINDOWS

11/05/2018

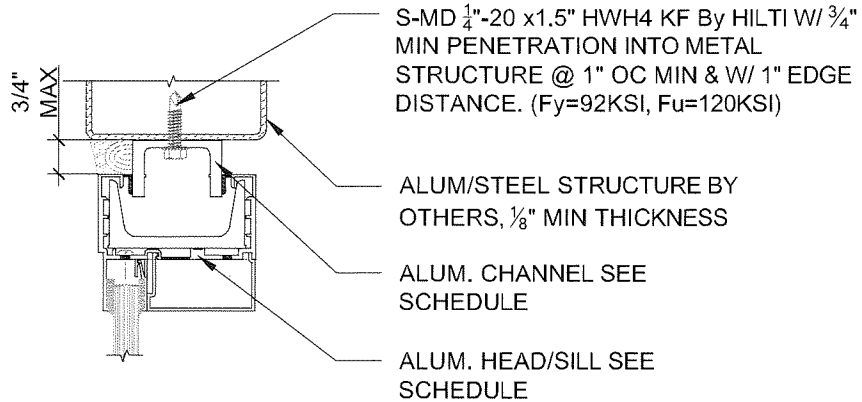
SHEET: **2** OF **8**



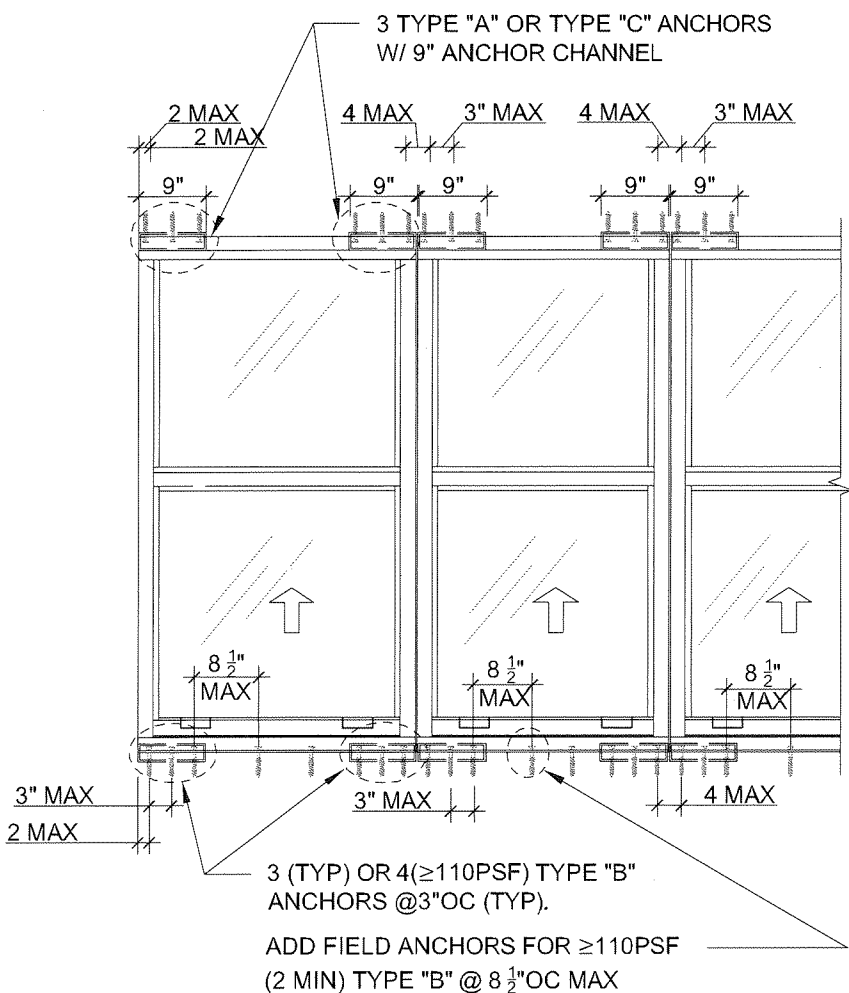
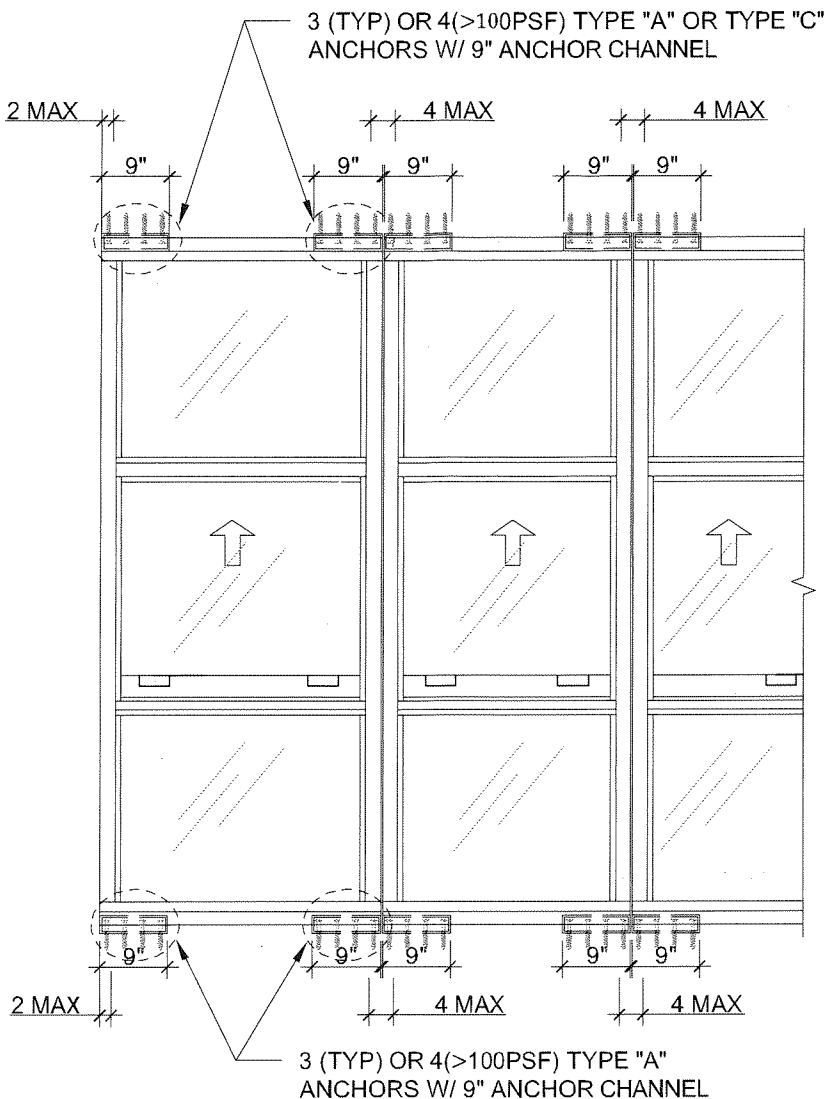
ANCHOR TYPE "A" DETAIL
SCALE:3"=1'-0"



ANCHOR TYPE "B" DETAIL
SCALE:3"=1'-0"



ANCHOR TYPE "C" DETAIL
SCALE:3"=1'-0"



ANCHOR TYPE	ANCHOR CAPACITY RECAP
A	1/4"Ø KWIK CON II + 14-234 TFH WITH 1 3/4" MIN PENETRATION INTO 3KSI CONCRETE @2" OC MIN (TYP), 3" MAX & W/ 2.5" EDGE DISTANCE. (Fy=137KSI, Fu=138KSI)
B	1/4"Ø KWIK CON II + 14-234 TFH WITH 1 3/4" MIN PENETRATION INTO 3KSI CONCRETE @2" OC MIN (TYP), 3" MAX & W/ 2.5" EDGE DISTANCE. (Fy=137KSI, Fu=138KSI)
C	S-MD 1/4"-20 x1.5" HWH4 KF By HILTI W/ 3/4" MIN PENETRATION INTO METAL STRUCTURE @ 1" OC MIN & W/ 1" EDGE DISTANCE. (Fy=92KSI, Fu=120KSI)

PRODUCT REVISED
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PRODUCT RENEWED
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NOA-No. **20-0528.01**
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Miami-Dade Product Control



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3401 NW 82 AVE SUITE 370 Miami, Florida 33122
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☐ RAISSA R. LOPEZ, PE (Lic No-59399)
☐ GONZALO A. PAZ, PE (Lic No-60734)
CERT. OF AUTHORIZATION No. 26655

REVISIONS	DESCRIPTION	DATE	No.

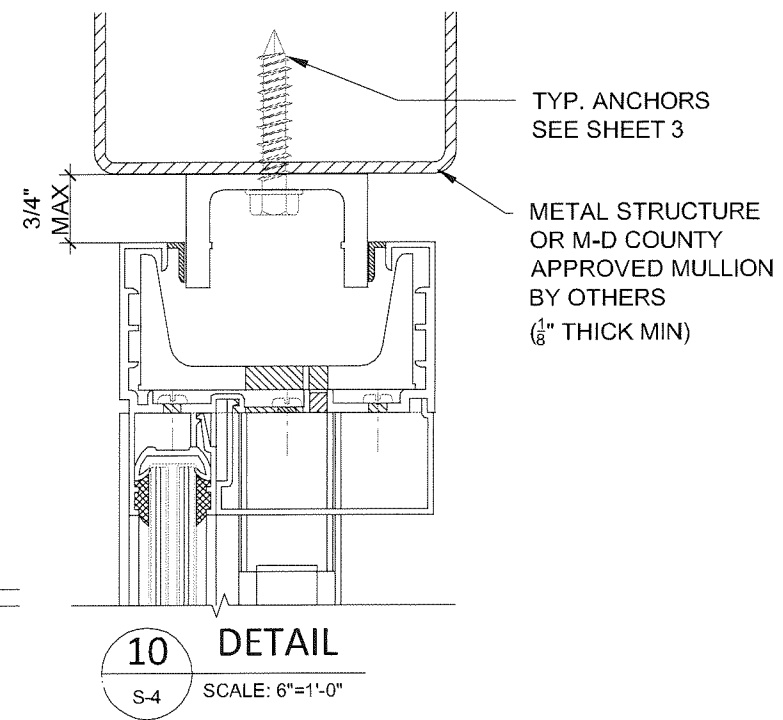
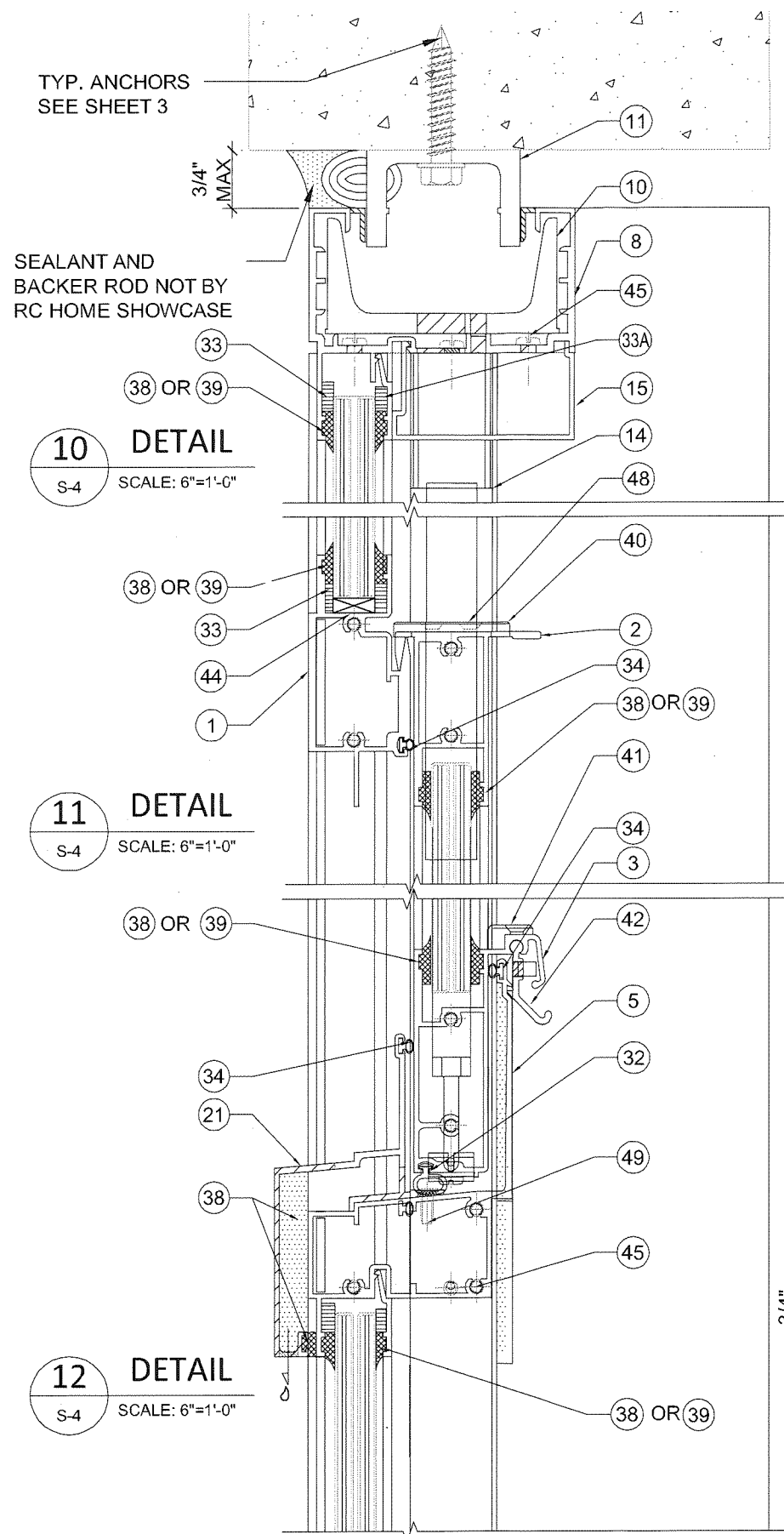
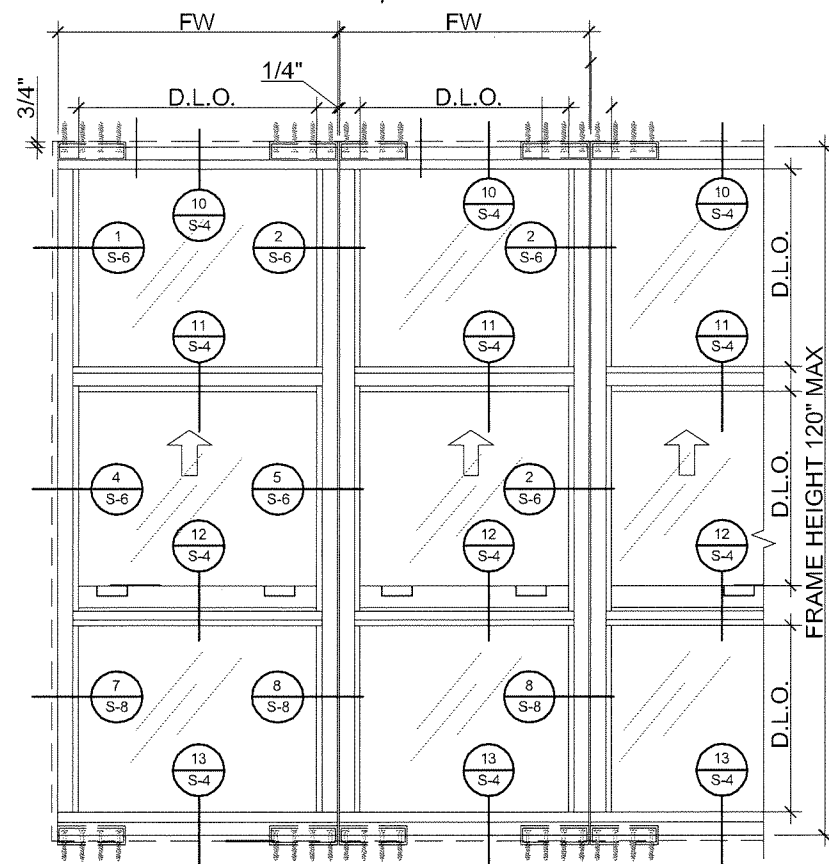
JOB No. **14 402**
DESIGNED & DRAWN: **AS SHOWN**
SCALE: AS SHOWN

Product: **SERIES HS660 ALUM SINGLE HUNG WINDOWS (L.M.I.)**
16115 NW 52nd Ave
Miami Gardens, FL 33014
Phone: (305) 392-6214
Fax: (305) 260-6432

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ALUMINUM WINDOWS AND DOORS

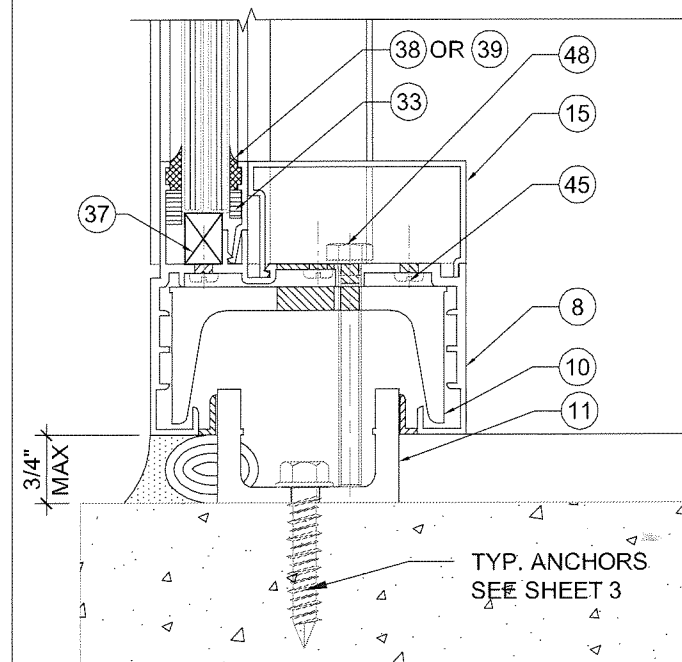
11/05/2018

Diagram of a 120-inch high frame. The frame is divided into three vertical sections by two horizontal dividers. The total height is labeled "FRAME HEIGHT 120" MAX". The width is labeled "FW 48.25" MAX" and "D.L.O.". The top section contains circles 10, 11, and 13. The middle section contains circles 4, 6, and 12. The bottom section contains circles 7, 9, and 13. Each circle is divided horizontally, with a number above a line and a code below. The codes are S-4 for circles 10, 11, 12, and 13, and S-6 for circles 1, 3, 4, 6, 7, and 9. A large upward-pointing arrow is located in the middle section. The frame is labeled "D.L.O." on the right side. The top opening is labeled "OPENING".



NOTE:

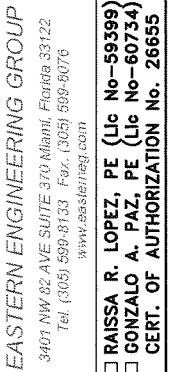
- SEE SHEET 3 FOR ANCHORS SPEC.
- ALL JOINTS AND FRAME CONNECTIONS SEALED WITH DOW CORNING 795 SEALANT
- METAL STRUCT./MULLION BY OTHERS MUST SUSTAIN LOAD IMPOSED BY GLAZING SYSTEM AND TRANSFER THEM TO THE BUILDING STRUCTURE.
- SETTING BLOCK TO BE SARLINK TPV 5775B By TECKNOR APEX CO. WITH HARDNESS 75±5 SHORE A



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Miami/Dade Product Control



REVISIONS		
No.	DATE	DESCRIPTION
01	11/05/2018	Manufacturer Review

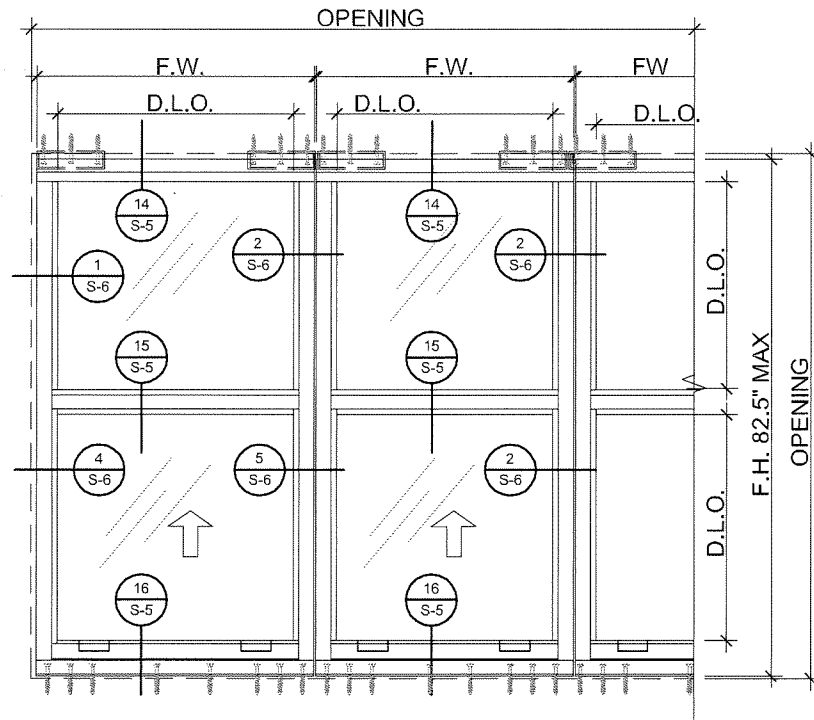
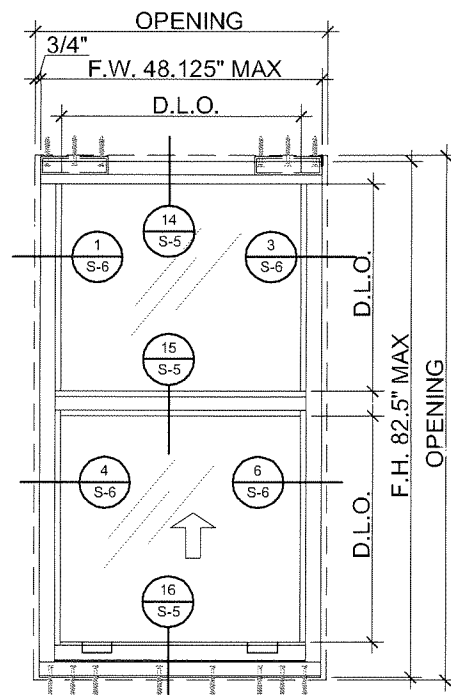
JOB No.	14 402	DESIGNED & DRAWN:	SCALE : AS SHOWN
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Product: **SERIES HS660 ALUM SINGLE HUNG**
WINDOWS (L.M.I.)
 16115 NW 52nd Ave.
 Miami Gardens, FL 33014
 Phone: (305) 392-6214
 Fax: (305) 260-6432

11/05/2018

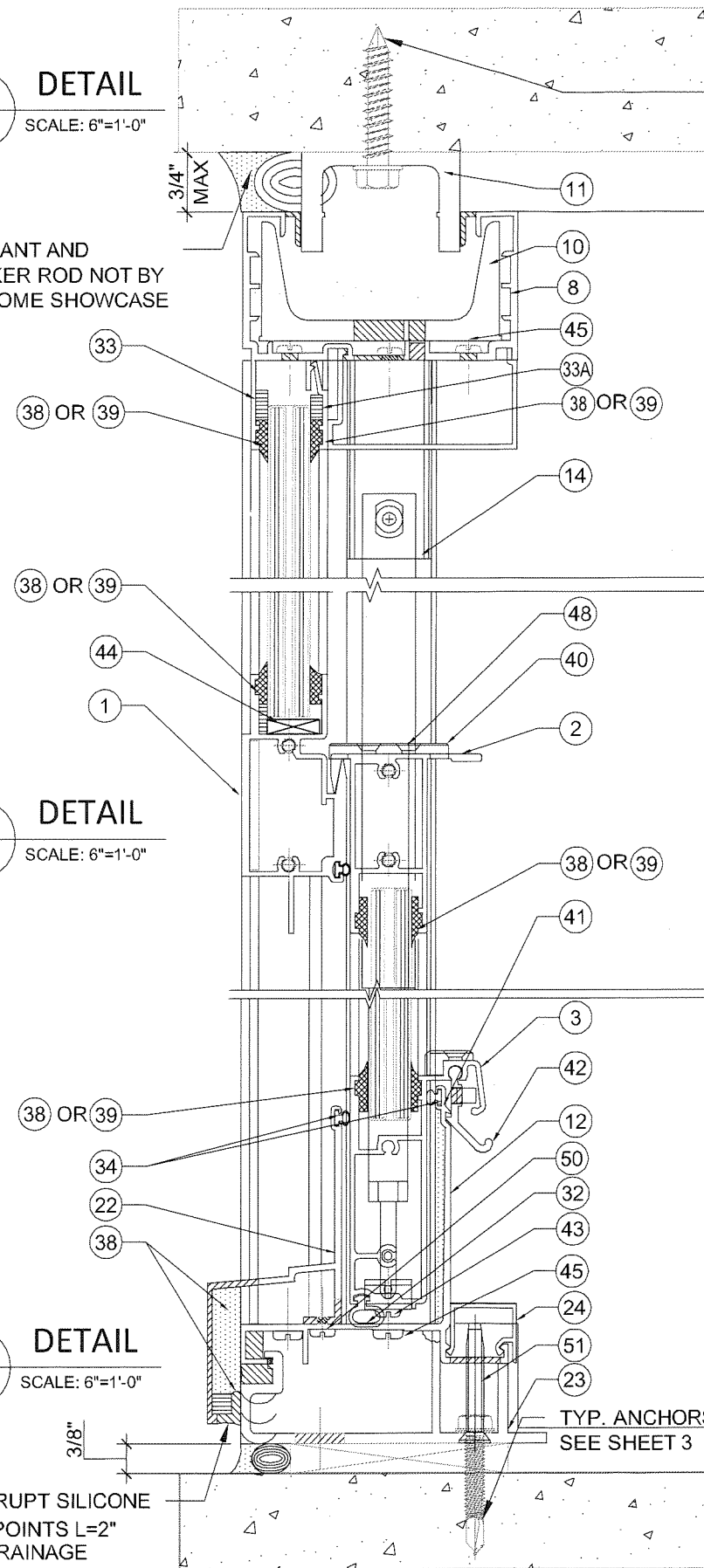
SHEET: 4 OF 8

TYPICAL ELEVATION



14 DETAIL
S-5 SCALE: 6"=1'-0"

SEALANT AND
BACKER ROD NOT BY
RC HOME SHOWCASE



15 DETAIL
S-5 SCALE: 6"=1'-0"

INTERRUPT SILICONE
AT 1/4 POINTS L=2"
FOR DRAINAGE

16 DETAIL
S-5 SCALE: 6"=1'-0"

TYP. ANCHORS
SEE SHEET 3

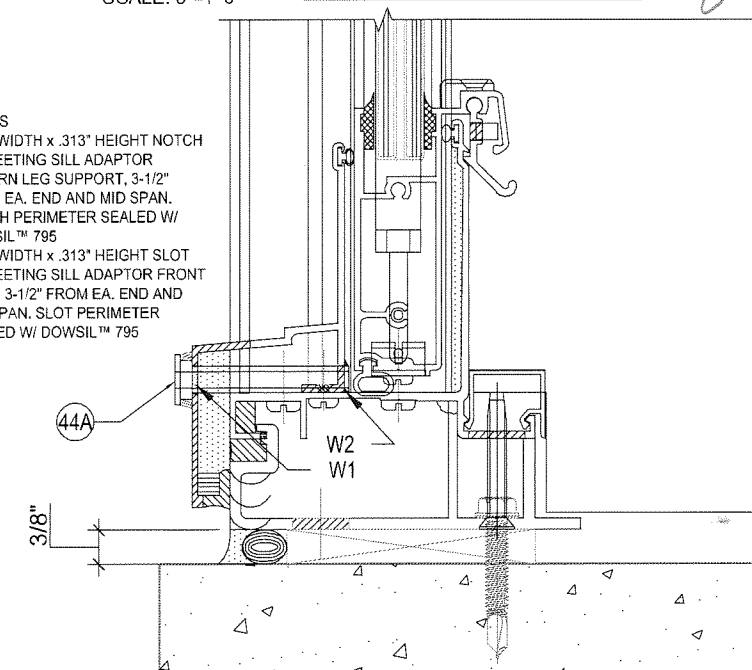
METAL STRUCTURE
OR M-D COUNTY
APPROVED MULLION
BY OTHERS
(1/8" THICK MIN)

14 DETAIL
S-5 SCALE: 6"=1'-0"

- NOTE:
- SEE SHEET 3 FOR ANCHORS SPEC.
 - ALL JOINTS AND FRAME CONNECTIONS SEALED WITH DOW CORNING 795 SEALANT
 - METAL STRUCT./MULLION BY OTHERS MUST SUSTAIN LOAD IMPOSED BY GLAZING SYSTEM AND TRANSFER THEM TO THE BUILDING STRUCTURE.
 - SETTING BLOCK TO BE SARLINK TPV 5775B By TECKNOR APEX CO. W/ HARDNESS 75±5 SHORE A

16-A OPTIONAL
INSTALLATION
S-5 SCALE: 6"=1'-0"

- WEEP HOLES
- W1: 1.250" WIDTH x .313" HEIGHT NOTCH AT MEETING SILL ADAPTOR RETURN LEG SUPPORT, 3-1/2" FROM EA. END AND MID SPAN. NOTCH PERIMETER SEALED W/ DOWSIL™ 795
- W2: 1.250" WIDTH x .313" HEIGHT SLOT AT MEETING SILL ADAPTOR FRONT FACE, 3-1/2" FROM EA. END AND MID SPAN. SLOT PERIMETER SEALED W/ DOWSIL™ 795



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CERT. OF AUTHORIZATION No. 26655

REVISIONS	
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01	11/05/2018 Manufacturer Review
02	07/25/2019 Manufacturer Review

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DATE	SCALE
11/05/2018	AS SHOWN

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ARC
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REVISIONS	
DESCRIPTION	
11/05/2018	Manufacturer Review
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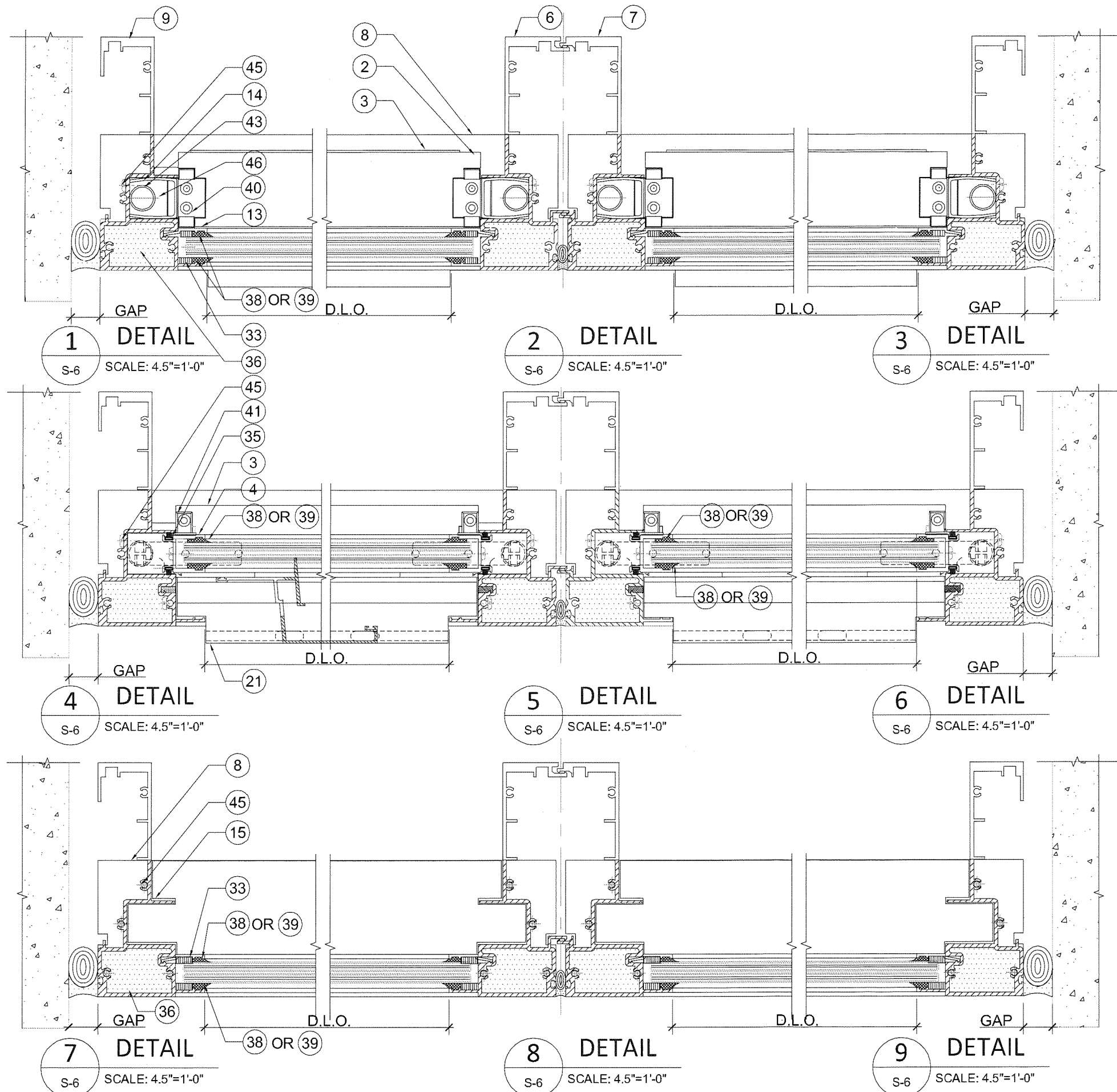
JOB No.	14 402
DESIGNED & DRAWN:	SCALE: AS SHOWN

Product: SERIES HS660 ALUM SINGLE HUNG WINDOWS (L.M.I.)
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A JEREMY HARRIS AFFILIATE

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SHEET: 6 OF 8



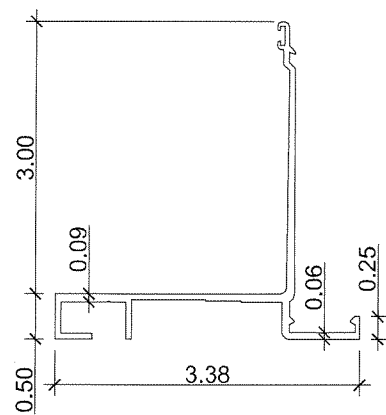
GAP DIMENSIONS
3/8" MIN FOR UP TO 8'-0" HIGH FRAME
1/2" MIN FOR UP TO 9'-0" HIGH FRAME
3/4" MIN FOR UP TO 10'-0" HIGH FRAME
1" MAX
DEPTH = 3/8" MIN
SILICONE DOW CORNING 790
W/ BACKER ROD

SEALANT:
ALL JOINTS AND FRAME CONNECTIONS
SEALED WITH DOW CORNING 795 SEALANT

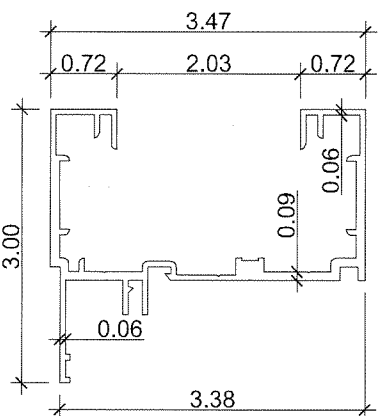
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Miami-Dade Product Control

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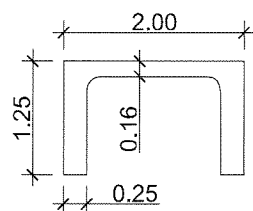
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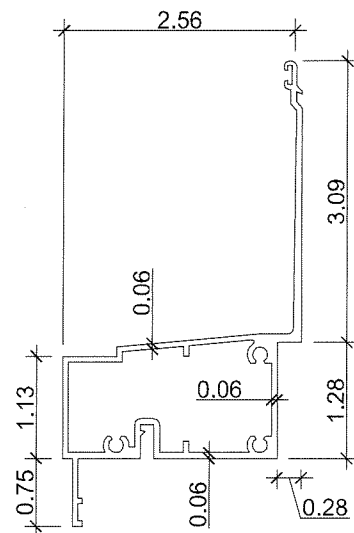
12 FRAME SILL



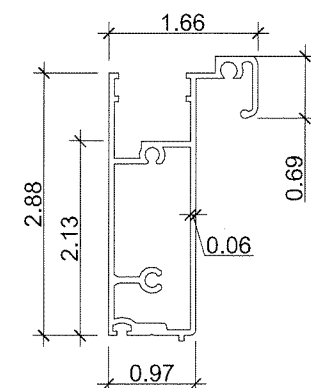
8 FRAME HEAD/SILL



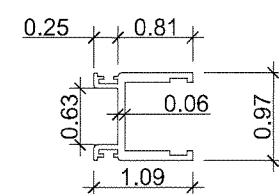
11 ANCHOR CHANNEL



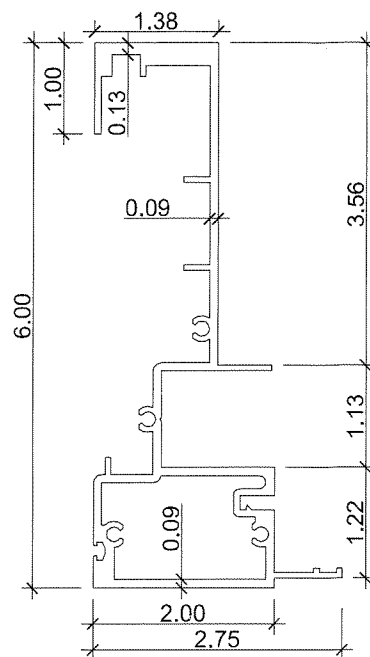
5 SILL MTG. RAIL W/ FIXED BOTTOM



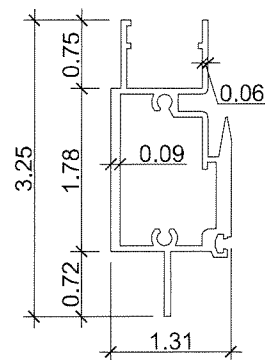
3 VENT BOTTOM RAIL



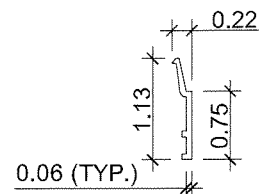
4 VENT SIDE RAIL



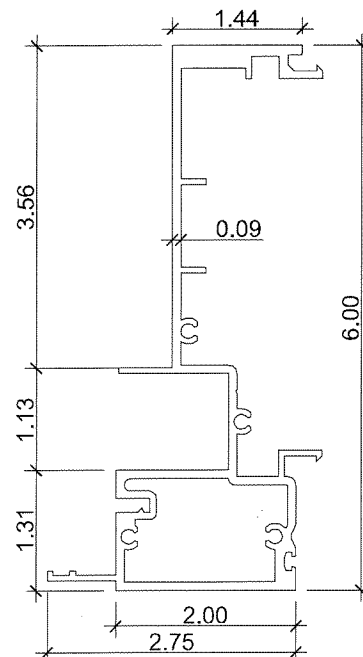
9 FRAME JAMB



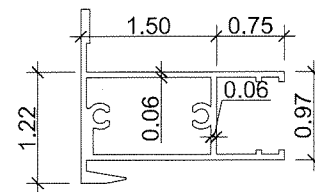
1 MEETING RAIL



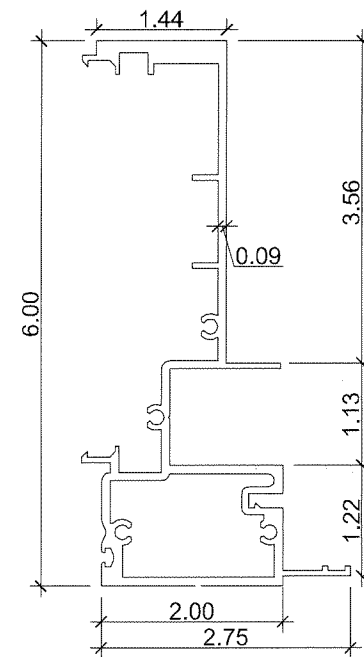
13 GLAZING BEAD



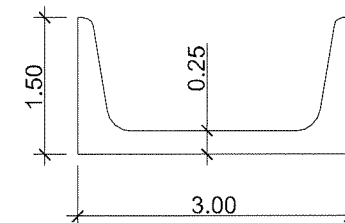
6 MALE MULLION



2 VENT TOP RAIL



7 FEMALE MULLION

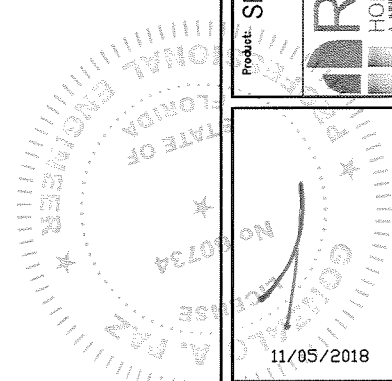


10 REINFORCING CHANNEL

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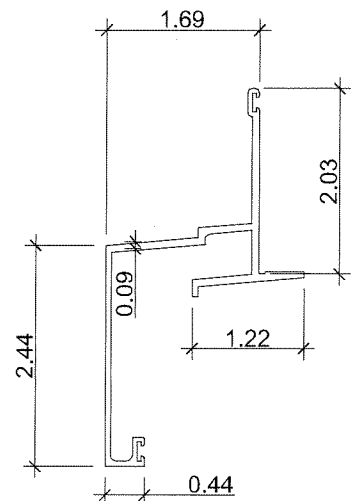
REVISIONS	
No.	DESCRIPTION

JOB No.	14 402
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SCALE :	AS SHOWN

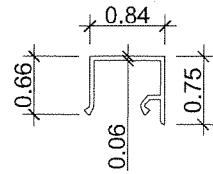
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A JERMAN INDUSTRIES AFFILIATE

11/05/2018

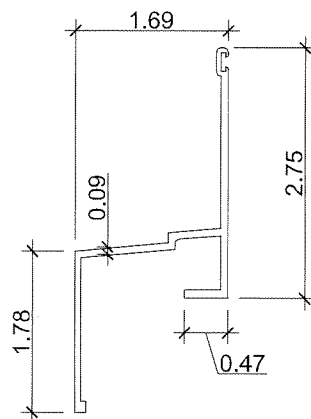
SHEET:
7 OF 8



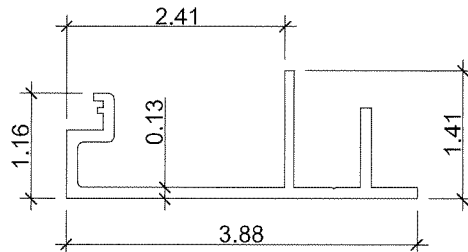
21 MTG SILL ADAPTOR



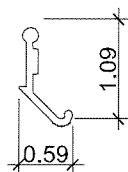
24 TRACK COVER



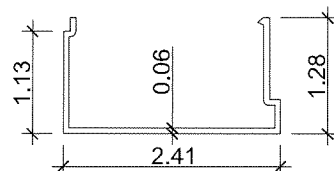
22 MTG SILL ADAPTOR FOR 2 PANELS



23 SILL ADAPTOR

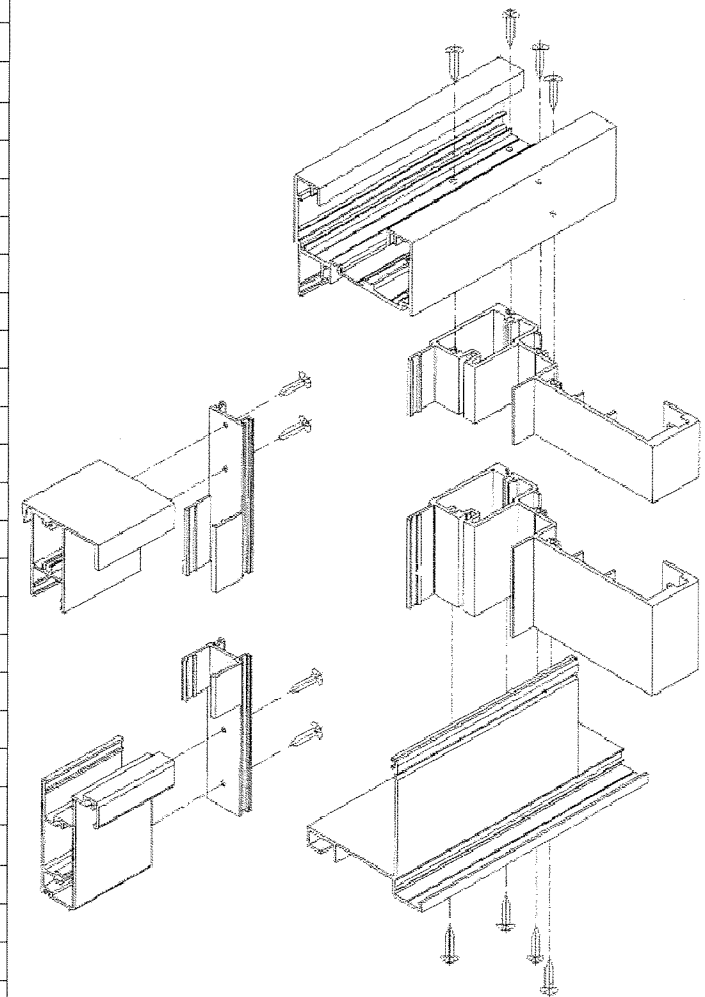


42 VENT LATCH



15 FRAME COVER

MATERIALS				
ITEM	PART NO.	DESCRIPTION	MAT.	LOCATION
EXTRUSIONS				
1	SH660-001	MEETING RAIL EXT.	6005 T5	AT FRAME
2	SH660-002	VENT TOP	6005 T5	SASH VENT
3	SH660-003	VENT BOTTOM	6063 T6	SASH VENT
4	SH660-004	VENT SIDE	6063 T6	SASH VENT
5	SH660-005	SILL MEETING RAIL	6005 T5	AT FRAME
6	SH660-006	VERTICAL MALE. 6"	6005 T5	AT FRAME
7	SH660-007	VERTICAL FEMALE. 6"	6005 T5	AT FRAME
8	SH660-008	HEAD/SILL	6005 T5	AT FRAME
9	SH660-009	VERTICAL JAM	6005 T5	AT FRAME
10	SH660-010	STRUCTURAL CHANNEL 3" X 1.498" X11.50"	6005 T5	AT FRAME
11	SH660-011	STRUCTURAL CHANNEL 2" X 1.25" X11.50"	6005 T5	AT FRAME
12	SH660-012	FRAME SILL FOR TWO PANELS	6005 T5	AT FRAME
13	SH660-013	GLAZING BED	6063 T6	AT FRAME
14	SH660-014	VENT STOP	6063 T6	AT FRAME
15	SH660-015	HEAD & SILL COVER	6063 T6	AT FRAME
21	SH660-021	MEETING SILL ADAPTOR	6064 T6	AT FRAME
22	SH660-022	MEETING SILL ADAPTOR FOR TWO PANELS	6065 T6	AT FRAME
23	SH660-023	RAISE SILL ADAPTOR FOR TWO PANELS	6066 T6	AT FRAME
24	SH660-024	TRACK COVER	6067 T6	AT FRAME
GASKET				
30	VO51	MARINE GLAZE VINYL(L.M.I.)	PVC	AT SASH & F.
32	VO32	BULB VINYL AT VENT SILL	EPDM	SASH VENT
33	TAPE	3/16" X 3/8" FOAM TAPE SINGLE FACE.	FOAM	SASH VENT & F.
33A	TAPE	1/8" X 3/8" FOAM TAPE SINGLE FACE. L.M.I.	FOAM	SASH VENT & F.
34	Q375T190	GQ-LONG BLACK		AT FRAME
35	W33261NK	WEATHERSTRIPPING PILE		SASH VENT
36		EXPANDED POLYURETHANE		
MISCELLANEOUS				
37		3/8" X 1/2" X 4" LG. SETTING BLOCK (2/LITE)	TPV	HARDNESS 75±5 SHORE A
38		DC-795 SILICONE BLACK		
39		DC-995 SILICONE BLACK		
40	PO12	VENT. TOP GUIDE		SASH VENT
41	PO13	VENT. BOTTOM GUIDE		SASH VENT
42	PO35	FINGER LOCK HANDICAP		SASH VENT
43		ULTRALIFT BALANCE		
44		1/8" X 1/2" X 4" LG. SETTING BLOCK (2/LITE)	TPV	HARDNESS 75±5 SHORE A
44A	P-070	WEEP HOLE ADAPTOR, 3-1/2" FROM EACH END AND AT MIDSPAN	NYLON	M & M PLASTICS
SCREWS (MIN GRADE 5)				
45		#10X1" LG. SMS PH PH TYPE B. ASSEMBLY SCREW	SS	
46		#8-18X1" LG.SMS PH PH S.STEEL	SS	
47		#8-18X 3/8" LG.SMS PH PH S.STEEL	SS	
48		HH Ø 1/4"-20X2 1/2" S.S BOLT.FULLY THREADED LEVELING BOLT	SS	AT SILL ONLY
49		#10x1" UNDRUCUT FLAT HEAD SMS SS 304	SS	
50		#10x3/4" PH PH SMS SS 304	SS	
51		#10-16 x 1 1/2" PH PH SMS SS 304	SS	



VENT CORNER DETAIL

FRAME CORNER DETAIL

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SCALE: AS SHOWN

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ARC
HOME SHOWCASE
ALUMINUM WINDOW MANUFACTURERS

11/05/2018

SHEET: **8 OF 8**