

MIAMI-DADE COUNTY PRODUCT CONTROL SECTION

11805 SW 26 Street, Room 208 Miami, Florida 33175-2474 T (786) 315-2590 F (786) 315-2599

www.miamidade.gov/building

BOARD AND CODE ADMINISTRATION DIVISION NOTICE OF A CCEPT ANCE (NOA)

DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER)

NOTICE OF ACCEPTANCE (NOA)

Novum Structures, LLC. W126 N8585 Westbrook Crossing Menomonee Falls, WI 53051

Scope:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER - Product Control Section to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami-Dade County) and/ or the AHJ (in areas other than Miami-Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Series "HG02 Point Supported Glass (PSG)" Steel Skylight System - L.M.I.

APPROVAL DOCUMENT: Drawing No. **15-1005S**, titled "Novum's Point Supported Glass System HG02 Skylight Wall System", sheets 1 through 17 of 17, dated 10/22/15, 09/28/16, and 04/10/17 with revision #2 dated 10/21/20, prepared by Computerized Structural Design, Inc., signed and sealed by Mahmoud Maamouri, P.E., bearing the Miami-Dade County Product Control Renewal stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Section.

MISSILE IMPACT RATING: Large and Small Missile Impact Resistant

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, Veitshoechheim, Germany, series, and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/ or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA renews NOA No. 20-1116.08 and consists of this page 1 and evidence pages E-1, E-2 and E-3, as well as approval document mentioned above.

The submitted documentation was reviewed by Manuel Perez, P.E.



2/1/22

NOA No. 21-1228.10 Expiration Date: June 01, 2027 Approval Date: February 10, 2022 Page 1

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA's

A. DRAWINGS

- 1. Manufacturer's die drawings and sections. (Submitted under NOA No. 17-0227.14)
- 2. Drawing No **15-1005S**, titled "Novum's Point Supported Glass System: HG02 Skylight System", sheets 1 through 17 of 17, dated 10/22/15, 09/28/16 and 04/10/17, with revision #2 dated 10/21/20, prepared by Computerized Structural Design, Inc., signed and sealed by Mahmoud Maamouri, P.E.

(Submitted under NOA No. 20-1116.08)

B. TESTS

- 1. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
 - 2) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
 - 3) Water Resistance Test, per FBC, TAS 202-94
 - 4) Large Missile Impact Test per FBC, TAS 201-94
 - 5) Cyclic Wind Pressure Loading per FBC, TAS 203-94

along with marked-up drawings and installation diagram of a point supported system, prepared by Intertek/Architectural Testing, Inc., Test Report No.

ATI-F2797.04-450-18, dated 12/14/16, signed and sealed by Charles L. Anderson, P.E. *(Submitted under NOA No. 17-0227.14)*

C. CALCULATIONS

1. Anchor calculations and structural analysis, complying with **FBC** 7th **Edition (2020)**, dated 10/22/20, prepared by Computerized Structural Design, Inc., signed, sealed by Mahmoud Maamouri, P.E.

(Submitted under NOA No. 20-1116.08)

2. Glazing complies with ASTM E1300-04

D. QUALITY ASSURANCE

1. Miami-Dade Department of Regulatory and Economic Resources (RER).

E. MATERIAL CERTIFICATIONS

1. Notice of Acceptance No. 18-0725.11 issued to Kuraray America, Inc. for their "Kuraray SentryGlas[®] XtraTM (SGXTM) Clear Glass Interlayer" dated 05/23/19, expiring on 05/23/24.

Manuel Perez, P.E.
Product Control Examiner
NOA No. 21-1228.10
Expiration Date: June 01, 2027

Approval Date: February 10, 2022

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA'S (CONTINUED)

F. STATEMENTS

- 1. Statement letter of conformance, complying with **FBC** 7th **Edition (2020),** dated November 3, 2020, issued by Computerized Structural Design, Inc. signed and sealed by Mahmoud Maamouri, P.E.
 - (Submitted under NOA No. 20-1116.08)
- 2. Notification of Successor Engineer for manufacturer's NOA document per Section 61G15-27.001 of the Florida Administrative Code, notifying original engineer that the successor engineer is assuming full professional and legal responsibility for all engineering documents pertaining to this NOA, dated November 3, 2020, signed and sealed by Mahmoud Maamouri, P.E.
 - (Submitted under NOA No. 20-1116.08)
- 3. Laboratory compliance letter for Test Report No. **ATI-F2797.04-450-18**, dated 01/20/17, issued by Intertek/Architectural Testing, Inc., signed and sealed by Charles L. Anderson, P.E.
 - (Submitted under NOA No. 17-0227.14)
- 4. Proposal No. **15-2234** issued to Novum Structures, LLC by the Product Control Section, dated January 11, 2016, signed by Manuel Perez, P.E. *(Submitted under NOA No. 17-0227.14)*

G. OTHERS

1. Notice of Acceptance No. **19-0110.12**, issued to Novum Structures, LLC for their Series "HG02 Point Supported Glass PSG" Steel Skylight System – L.M.I., approved on 02/28/19 and expiring on 06/01/22.

Manuel Pérez, P.E.
Product Control Examiner
NOA No. 21-1228.10
Expiration Date: June 01, 2027

Approval Date: February 10, 2022

Novum Structures, LLC.

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

- 2. NEW EVIDENCE SUBMITTED
- A. DRAWINGS
 - 1. None.
- B. TESTS
 - 1. None.
- C. CALCULATIONS
 - 1. None.
- D. QUALITY ASSURANCE
 - 1. Miami-Dade Department of Regulatory and Economic Resources (RER)
- E. MATERIAL CERTIFICATIONS
 - 1. Notice of Acceptance No. 18-0725.11 issued to Kuraray America, Inc. for their "Kuraray SentryGlas[®] Xtra™ (SGX™) Clear Glass Interlayer" dated 05/23/19, expiring on 05/23/24.
- F. STATEMENTS
 - 1. None.
- G. OTHERS
 - 1. Notice of Acceptance No. **20-1116.08**, issued to Novum Structures, LLC for their Series "HG02 Point Supported Glass PSG" Steel Skylight System L.M.I., approved on 03/11/21 and expiring on 06/01/22.

Manuel Perez, P.E.
Product Control Examiner
NOA No. 21-1228.10
Expiration Date: June 01, 2027

Approval Date: February 10, 2022

NOVUM'S POINT SUPPORTED GLASS SYSTEM: HG02 SKYLIGHT WALL SYSTEM(> 15° FROM VERTICAL)

SYSTEM DESCRIPTION

The Novum PSG Skylight System, HG02, (HG = Hurricane Glass) that was tested for Miami-Dade NOA consists simply of insulating glass, rotules, and silicone joints. A perimeter channel is also a tested part of the system. In some instances the channel is required for both support and weather seal. In other cases it acts only as a weather seal.

The glass is fully tempered, laminated, and insulated with an air space of 0.71" (18mm) in between the inner and outer laminated lites of the unit. The (2) outer pieces of glass are 0.25" (6mm) thick. The laminate is 0.090" (2.28mm) thick Kurary Sentry Glass The (2) inner pieces of glass are 0.375" (10mm) thick. Therefore the overall thickness is 2.15" (54.5mm). Refer to page 2 of 17 for description of glass edge seals.

The RB62-16 rotules are stainless steel fixtures that consist of a rotating head and 16mm diameter threaded rod that allow it to be mounted through a hole in the glass and, in turn, fastened to a support structure using the threaded rod. The silicone joints consist of an extruded silicone profile pushed into the 1.0" (25 mm) wide space between adjoining glass panels, and acts as a backer. This profile fills about 60% of the depth of the joint. The outer 40% of the space is filled with Dow Corning 795 silicone sealant which produces the weather tight seal.

The steel glazing arms and support HSS framework used in the test is not part of the "system". On future projects using HG02, the glazing arms and steel support framework is not governed by this NOA except as follows:

Minimum thickness of support system to be 3/16" minimum and other dimensions to be determined via appropriate stress checks according to AISC Steel Construction Manual and/or other applicable codes, designed by a licensed professional and submitted for review and inspection by the Authority Having Jurisdiction (AHJ).

Deflection of support framing not to exceed L/180.

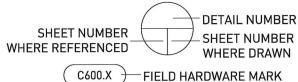
This NOA system pertains to the glass, rotule, glazing channel & sealant joints only.



INDEX OF DRAWINGS

SHEET NO. 1 OF 17 2 OF 17	DESCRIPTION COVER SHEET DESIGN PARAMETERS & LIMITS OF USE
3 OF 17 4 OF 17	TYPE "A" PANEL ELEVATION TYPE "A" PANEL PLAN
5 OF 17	TYPE "B" & "C" PANELS PLAN & ELEVATION
6 OF 17 7 OF 17 8 OF 17 9 OF 17 10 OF 17 11 OF 17	PERIMETER GASKET & ROTULE DETAIL INTERIOR GASKET & ROTULE DETAIL PERIMETER GLAZING CHANNEL DETAIL PERIMETER GLAZING CHANNEL WITH DEAD LOAD SETTING BLOCK PERIMETER GASKET DETAIL GLAZING CHANNEL SPLICE DETAILS
12 OF 17 13 OF 17 14 OF 17 15 OF 17 16 OF 17 17 OF 17	FABRICATION DRAWING: SILICONE GASKET FABRICATION DRAWING: ARROW SHIM FABRICATION DRAWING: GLAZING CHANNEL & SETTING CHAIR FABRICATION DRAWING: ROTULE ASSEMBLY FABRICATION DRAWING: ROTULE COMPONENTS FABRICATION DRAWING: ROTULE COMPONENTS

SYMBOLS



ABBREVIATIONS

NS = NEAR SIDE FS = FAR SIDE MK. = MARK NUMBER TYP. = TYPICAL SIM. = SIMILAR OPP. = OPPOSITE HAND SYM. = SYMETRICAL U.N.O. = UNLESS NOTED OTHERWISE

COMPUTERIZED STRUCTURAL DESIGN, INC. 9989 North Port Washington Road Milwaukee, WI 53217 (414) 351-5588 B-0001982 IAHMOUD MAAMOURI

C600.X

C.L. = CENTER LINE RHS = RIGHT HAND SIDE LHS = LEFT HAND SIDE

PRODUCT REVISED as complying with the Florida Building Code

NOA-No. 20-1116.08 Expiration Date: 06/01/2022

By: Manuel Peres Miami-Dade Product Control COVER SHEET

FAR 220CT15 BJJ BJJ N.T.S. LA 15-1005S

2 210CT20 ZJM SWK

13DEC18 SWK SWK

UPDATED TO 2017 FBC

REV.NO. DATE DWG.BY CHK.BY

W126 N8585 Westbrook Crossin

www.novumstructures.com

NOVUM

NOVUM'S PSG GLASS

SKYLIGHT

Menomonee Falls, WI 53051 USA

JPDATED TO 2020 FBC

T 262.255.5561

DESIGN PARAMETERS

FLORIDA BUILDING CODE 2020 🖄

TEST REPORT: F2797.04-450-18, ISSUED BY INTERTEK/ARCHITECTURAL TESTING, INC.

Design Pressure Rating	Impact Rating
+100 PSF, -100 PSF	Large and Small Missile Impact

TAS-201 - IMPACT TEST PROCEDURES

TAS-202 - AIR LEAKAGE, WATER PENETRATION & STRUCTURAL PERFORMANCE **TEST PROCEDURES**

TAS-203 - CYCLING TEST PROCEDURES

ASTM STANDARDS

E283 - AIR INFILTRATION TEST PROCEDURE

E330 - STRUCTURAL PERFORMANCE TEST PROCEDURES

E331 - WATER PENETRATION: STATIC & DYNAMIC. TEST PROCEDURES

E1886 - MISSILE IMPACT & CYCLIC PRESSURE TESTING - LEVEL A & LEVEL

D. TEST PROCEDURE

E1996 - HURRICANE DEBRIS IMPACT TESTING PROCEDURES

PRODUCT RENEWED as complying with the Florida Building Code

NOA-No. 21-1228.10

Expiration Date: 06/01/2027 By: Manuel Peres

Miami-Dade Product Control



2.15" (54.5mm) INSULATING GLASS CONSISTING OF:

1/4" (6mm) FULLY TEMPERED CLEAR

0.090" (2.28mm)1-PLY SGP CLEAR Kuraray SentryGlas® Interlayer

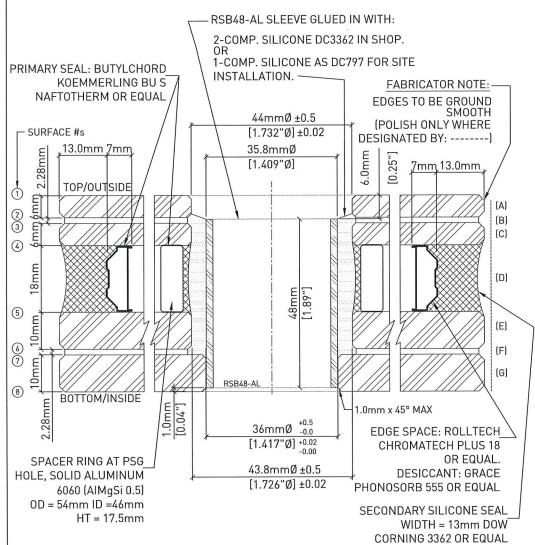
1/4" (6mm) FULLY TEMPERED CLEAR

0.71" (18mm) AIR SPACE

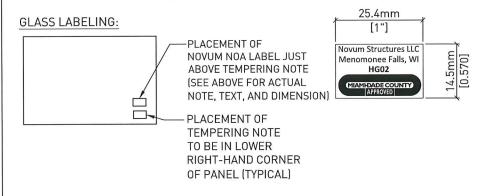
3/8" (10mm) FULLY TEMPERED CLEAR

0.090" (2.28mm)1-PLY SGP CLEAR Kuraray SentryGlas® Interlayer

3/8" (10mm) FULLY TEMPERED CLEAR



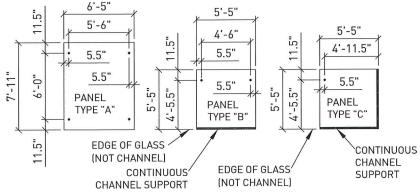
54.5mm (2.15") INSULATED GLASS



Limitations For Use

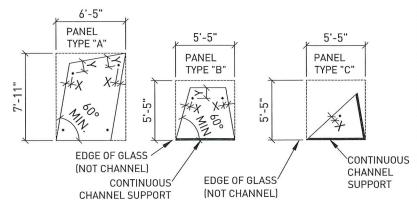
1) Maximum imposed design load of 100 psf when system is used as a sloped glass skylight (>15° from vertical). This is based on a factor of safety of 2 against breakage at 200 psf. Dead load of glass is not considered part of an imposed load (i.e.; glass can allowably handle 100 psf normal to its surface plus the weight of the glass).

2) Glass sizes for test



- 3) Maximum rectangular panel side length as defined in diagrams below:
- a) Panel type "A" is a panel with 4-rotule support: 6'-5" maximum width x 7'-11" maximum length
- b) Panel type "B" is a panel with 2-rotules and linear support along 1 glass edge: 5'-5" maximum width x 5'-5" maximum lenath
- c) Panel type "C" is a panel with 1-rotule and linear support along 2 glass edges: 5'-5" maximum width x 5'-5" maximum length
- 4) Maximum span between supports (i.e., distance between adjacent rotule centers or between rotule center and channel supported glass edge).
- a) For Panel type "A", the maximum span: is 5'-6" in short direction, and 6'-0" in long direction.
- b) For Panel type "B", the maximum span: is 4'-5.5" in short direction, and 4'-6" in long direction
- c) For Panel type "C", the maximum span: is 4'-5.5" in short direction, and 4'-11.5" in long direction
- 5) The maximum distance from center of rotule to edge of glass measured perpendicular to the glass edge, is as follows: At the closest glass edge, the maximum distance (X) can be, is 5.5". At the second closest glass edge, the distance (Y) can be is 11.5".

6) All polygonal shapes (including triangles, squares rhombuse trapezoids, and parallelograms) meeting the above limitations and having an overall size that fits entirely within the foot print of the rectangular test panel dimensions, are acceptable. All interior angles of non-triangular polygons must must be 60° or greater. Triangles have no angular limitations. Below are examples of panel geometric possibilities. Many other possibilities are not shown.



- 7) Large missile testing was done and therefore the system may be used for enclosures and there is no restriction as to what elevation from the ground.
- 8) The Novum Hurricane PSG system that pertaining to this NOA consists simply of the insulating glass, rotules, and silicone joints. A perimeter channel is also a tested part of the system. The steel support arms and any support framework is not part of the "system". On future projects using HG02, the support arms and steel support framework will be designed using conventional analysis methods and appropriate material design and building codes. It will not be subject to NOA testing or approval.
- 9) Support framing must not deflect more than L/180 per FBC section 1616.3.1 (6).
- 10) This system can only be used for Risk Category I, II and III plus Category IV above 30'-0". It cannot be used for Risk Category IV below 30'-0".

SKYLIGHT

20-1116.08

PRODUCT REVISED

By: Manuel Peres

NOA-No.

as complying with the Florida Building Code

Miami-Dade Product Control

DESIGN, INC. 8989 North Port Washington Road Milwaukee, WI 53217 (414) 351-5588 EB-0001982 MAHMOUD MAAMOURI PE. # 77169



Novum Structures LLC

1 210CT20 ZJM SWK ADDED REFERENCE TO 1616.3.1 (6) ADDED NOTE #10 REV.NO. DATE DWG.BY CHK.BY

W126 N8585 Westbrook Crossing Menomonee Falls, WI 53051 USA T 262.255.5561

NOVUM

nfo@novumstructures.com

NOVUM'S PSG GLASS SYSTEM: HG02

DESIGN PARAMETERS & LIMITS OF USE

Expiration Date: 06/01/2022 220CT15 FAR BJJ BJJ N.T.S. LA

15-1005S

PRODUCT RENEWED as complying with the Florida Building Code

NOA-No. 21-1228.10

Expiration Date: 06/01/2027 By: Manuel Peres

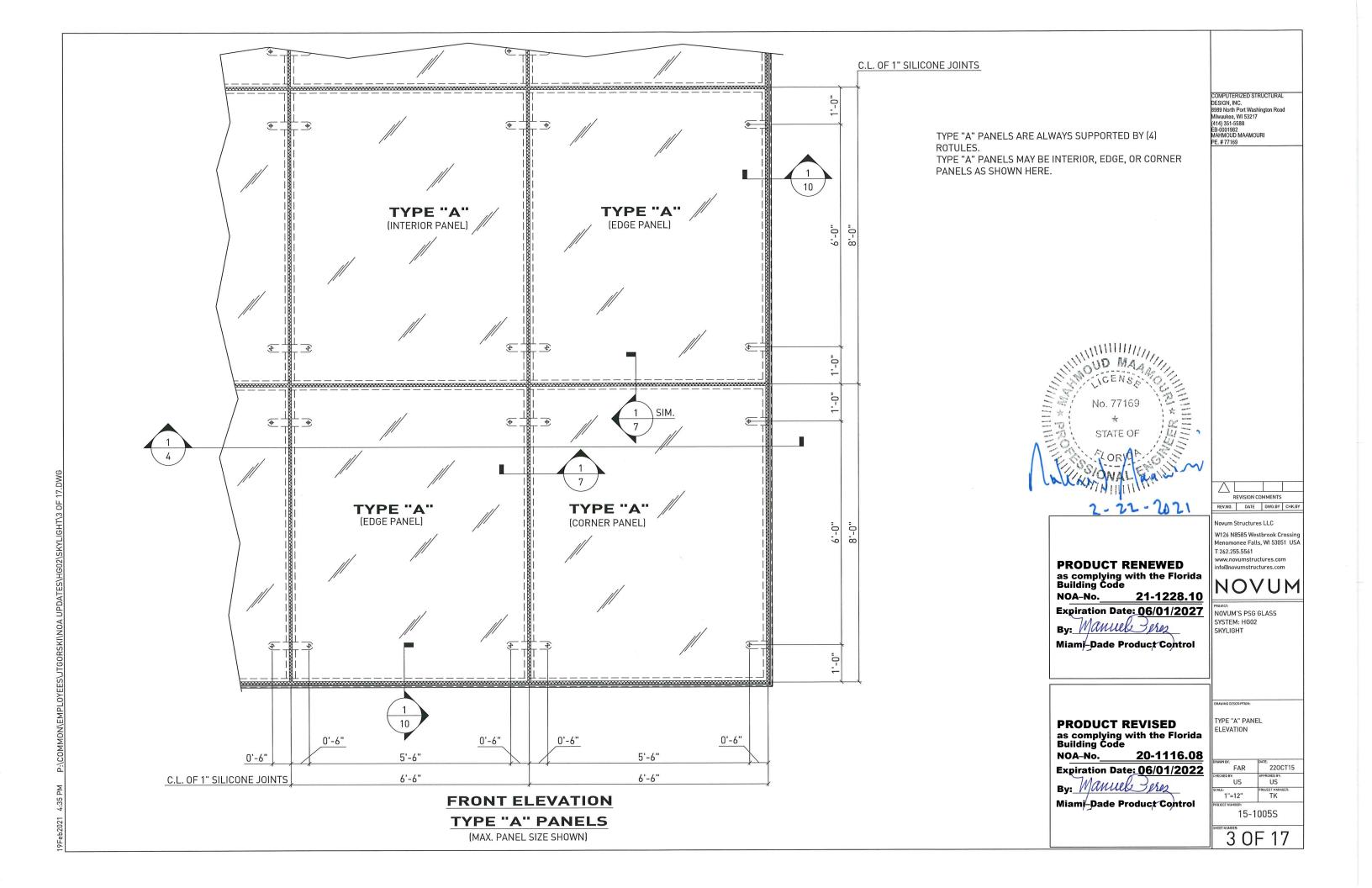
Miami-Dade Product Control

2-22-2021

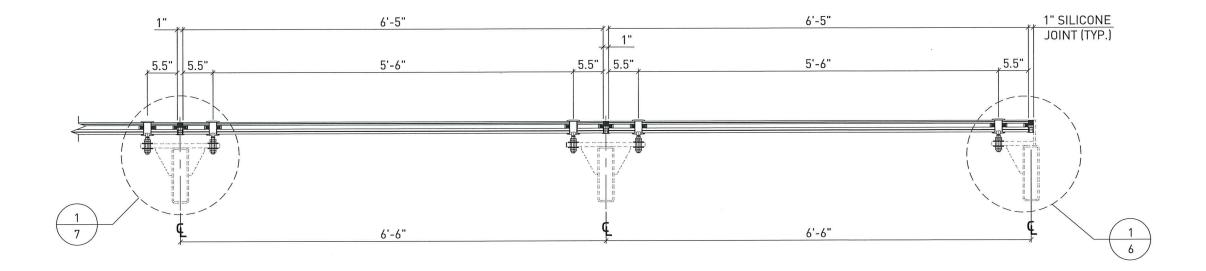
DOW CORNING #795 SILICONE FOR ALL JOINTS DOW CORNING #799 CLEAR SILICONE FOR SEALING THE ROTULE TO THE GLASS

P:\COMMON\EMPLOYEES\JTGORSKI\NOA UPDATES\HG02\SKYLIGHT\2 OF 17

SEALANTS:



COMPUTERIZED STRUCTURAL DESIGN, INC. 8889 North Port Washington Road Milwaukee, WI 53217 (414) 351-5588 EB-0001982 MINDUD MAAMOURI PE. # 77169



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REV.NO. DATE DWG.BY CHK.BY

Novum Structures LLC

W126 N8585 Westbrook Crossing Menomonee Falls, WI 53051 USA T 262.255.5561 www.novumstructures.com

NOVUM

Expiration Date: 06/01/2027 NOVUM'S PSG GLASS SYSTEM: HG02 SKYLIGHT

Miami-Dade Product Control

PRODUCT REVISED
as complying with the Florida
Building Code

Expiration Date: 06/01/2022

Miami-Dade Product Control

By: Manuel Perez

By: Manuel Perez

PRODUCT RENEWED as complying with the Florida Building Code

21-1228.10

20-1116.08

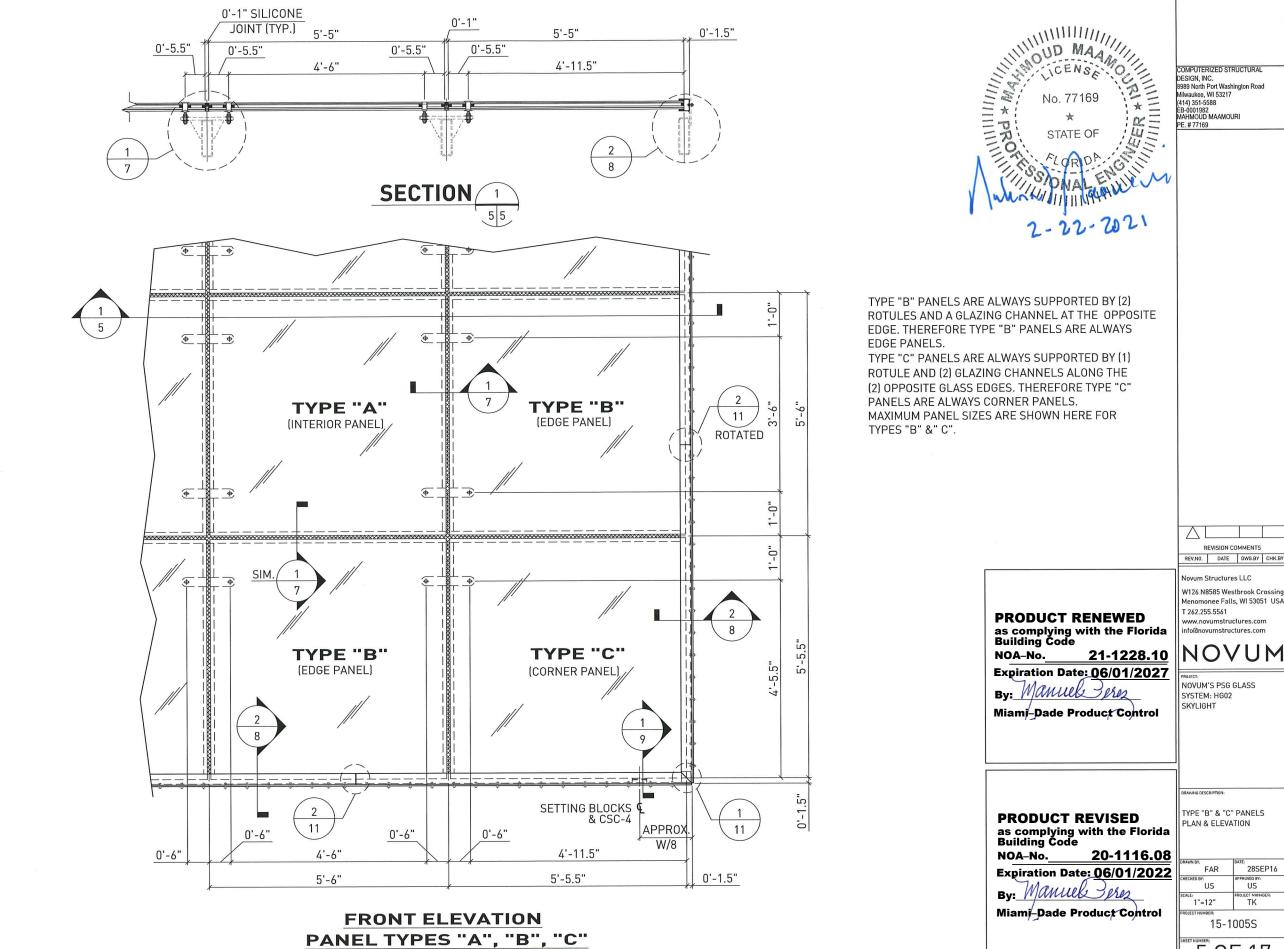
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NOA-No._

TYPE "A" PANEL PLAN

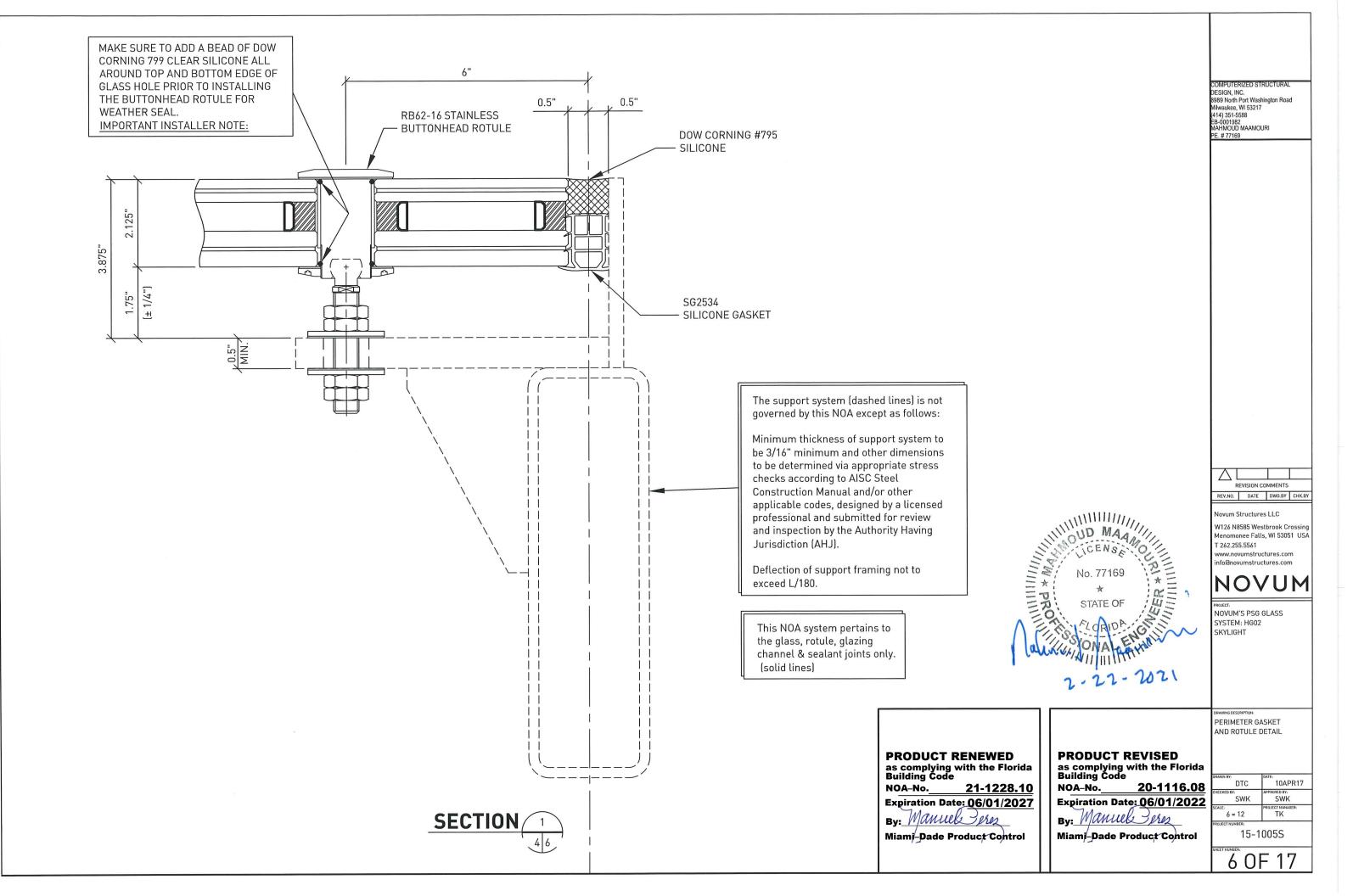
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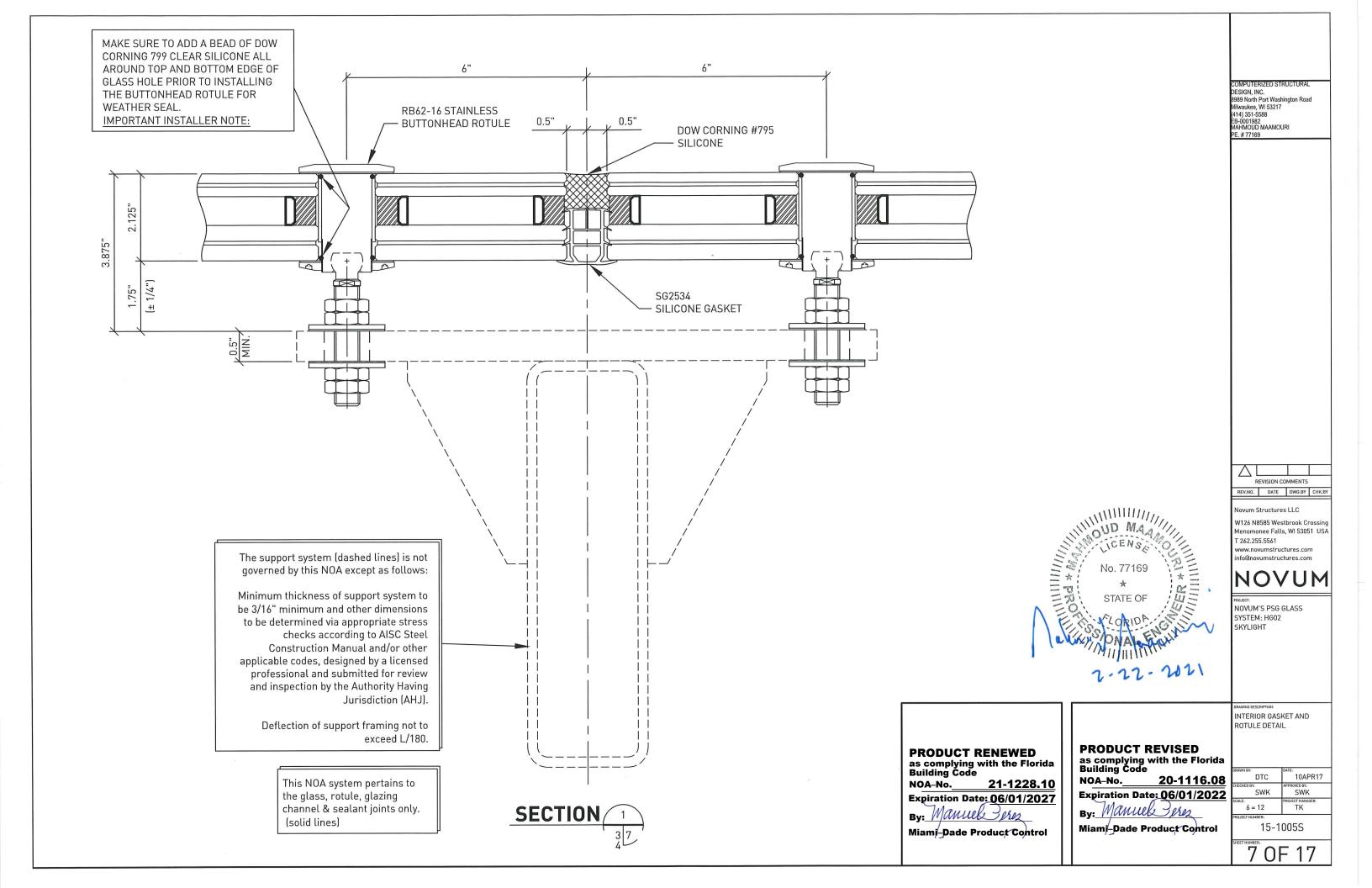
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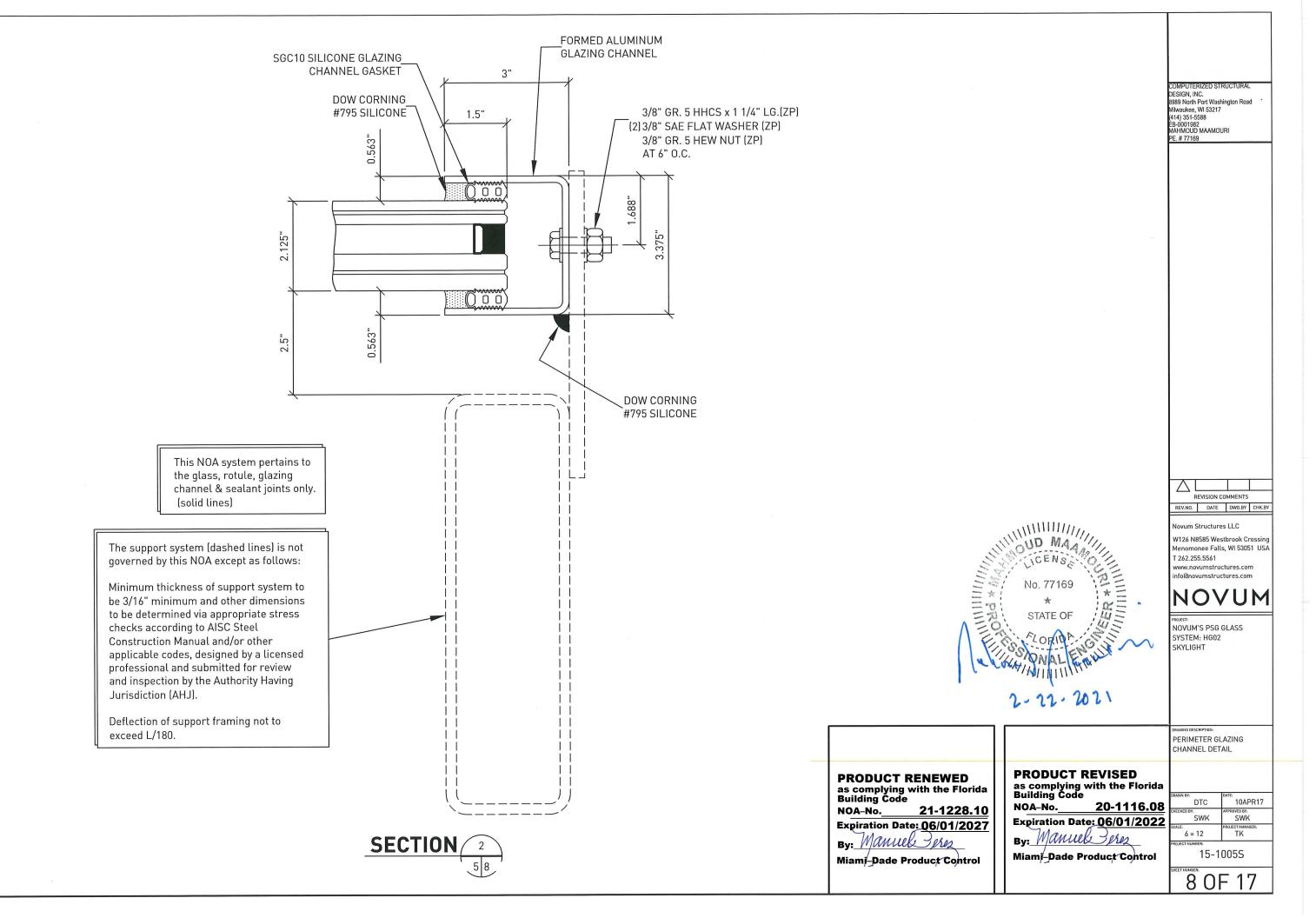


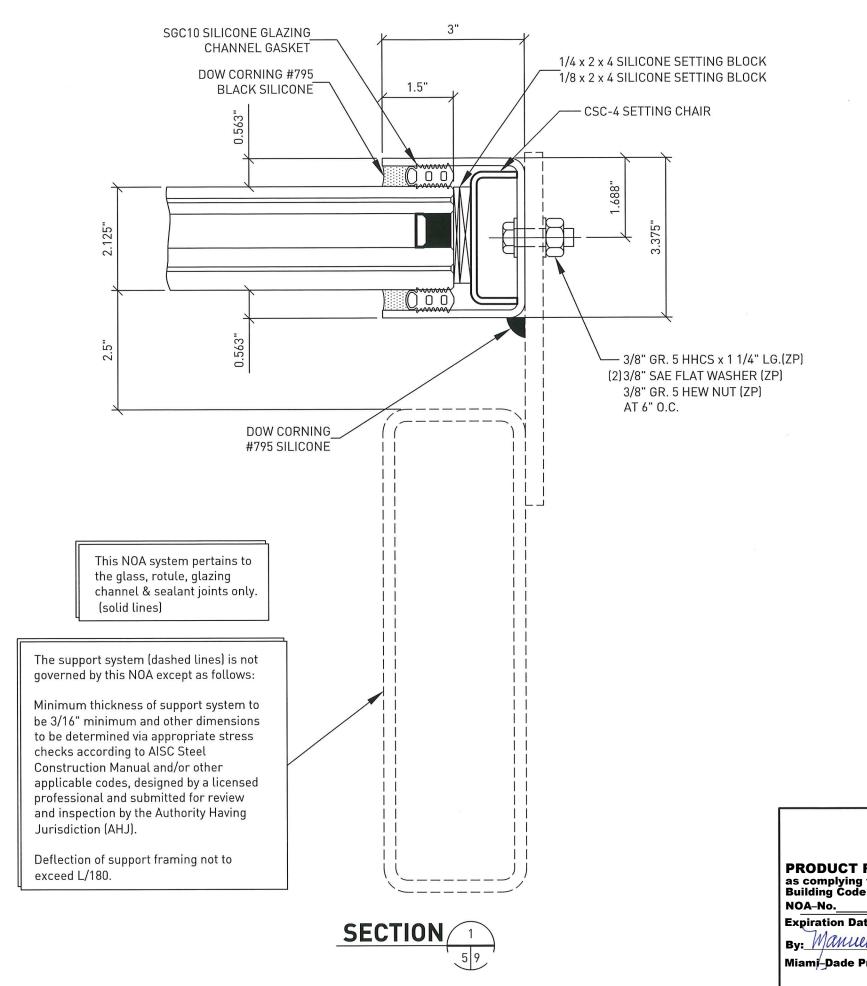
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19Feb2021 4:36 PM P-\









COMPOTENZED STRUCTURAL DESIGN, INC. 3989 North Port Washington Road Milwaukee, WI 53217 (414) 351-588 EB-0001982 MAHMOUD MAAMOURI PE. # 77169

REVISION COMMENTS

REV.NO. DATE DWG.BY CHK.BY

Novum Structures LLC

W126 N8585 Westbrook Crossing Menomonee Falls, WI 53051 USA T 262.255.5561

www.novumstructures.com info@novumstructures.com

NOVUM

PROJECT: NOVUM'S PSG GLASS SYSTEM: HG02 SKYLIGHT

PRODUCT RENEWED
as complying with the Florida
Building Code
NOA-No. 21-1228.10

Expiration Date: 06/01/2027

By: Manuel Product Control

PRODUCT REVISED
as complying with the Florida
Building Code

No. 77160

NOA-No. <u>20-1116.08</u> Expiration Date: <u>06/01/2022</u>

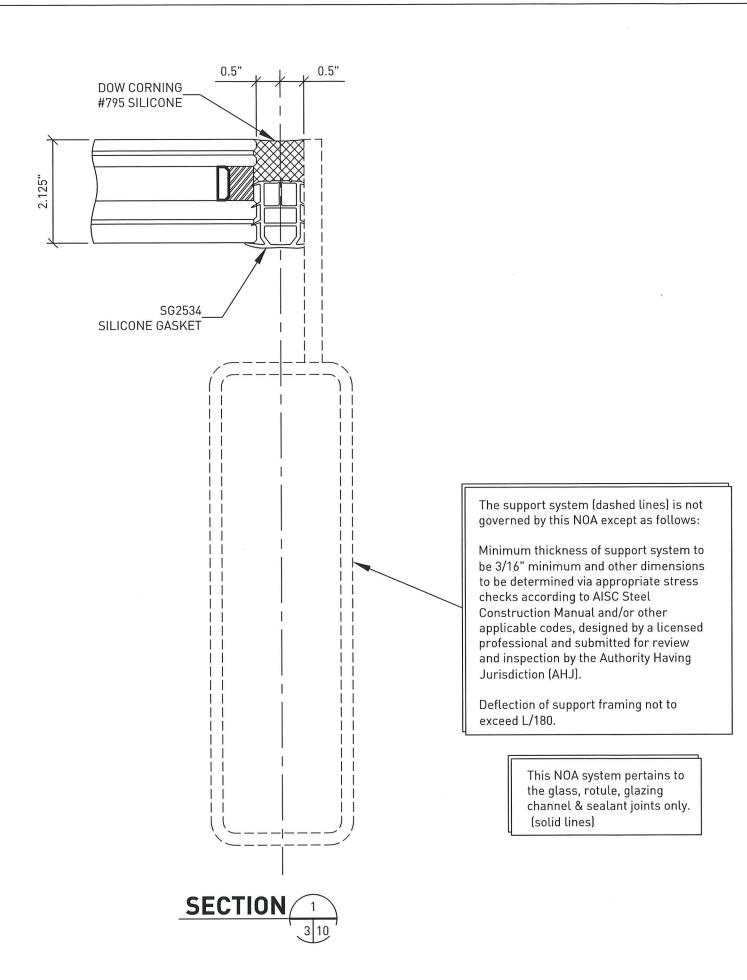
By: Manuel Peres
Miami-Dade Product Control

DATE:
DATE:
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10APR17
CHECKED BY:
SWK
SCALE:
6 = 12
DATE:
10APR07ED BY:
SWK
SCALE:
APPROVED BY:
TK

PERIMETER GLAZING CHANNEL WITH DEAD

LOAD SETTING BLOCK

15-1005S



DESIGN, INC. 8989 North Port Washington Road Milwaukee, WI 53217 (414) 351-5588 EB-0001982 MAHMOUD MAAMOURI PE. # 77169

REVISION COMMENTS REV.NO. DATE DWG.BY CHK.BY

W126 N8585 Westbrook Crossing Menomonee Falls, WI 53051 USA T 262.255.5561

www.novumstructures.com

PRODUCT RENEWED as complying with the Florida Building Code

NOA-No. 21-1228.10

Expiration Date: 06/01/2027

By: Manuel Perez Miami-Dade Product Control

NOVUM'S PSG GLASS SYSTEM: HG02 SKYLIGHT

PERIMETER GASKET DETAIL

PRODUCT REVISED as complying with the Florida Building Code

NOA-No._

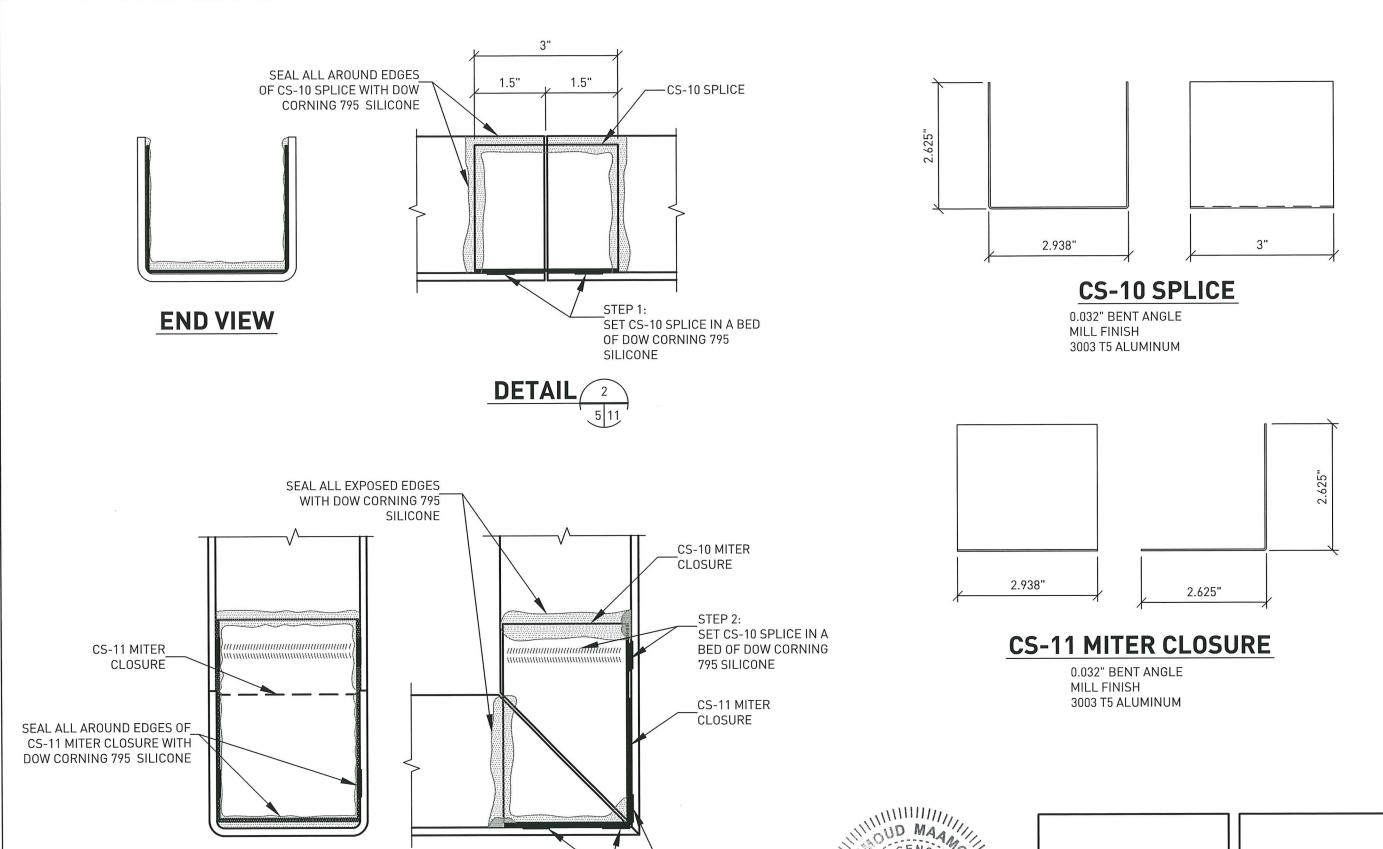
No. 77160

20-1116.08 Expiration Date: 06/01/2022

By: Manuel Perez Miami-Dade Product Control

10APR17 SWK SWK TK 6 = 12

15-1005S



STEP 1

795 SILICONE

DETAIL

SET CS-11 MITER CLOSURE IN A BED OF DOW CORNING

END VIEW

DRAWIND DESCRIPTION:
GLAZING CHANNEL
SPLICE DETAILS

PRODUCT REVISED
as complying with the Florida
Building Code

PRODUCT RENEWED as complying with the Florida Building Code

Expiration Date: 06/01/2027

Miami-Dade Product Control

By: Manuel Peres

NOA-No.

21-1228.10

NOA-No. 20-1116.08

Expiration Date: 06/01/2022

By: Manuel Product Control

DRAWN BY:	DATE:
DTC	10APR17
CHECKED BY:	APPROVED BY:
SWK	SWK
SCALE:	PROJECT MANAGER:
6 = 12	TK

REV.NO. DATE DWG.BY CHK.BY

W126 N8585 Westbrook Crossing Menomonee Falls, WI 53051 USA

NOVUM

NOVUM'S PSG GLASS

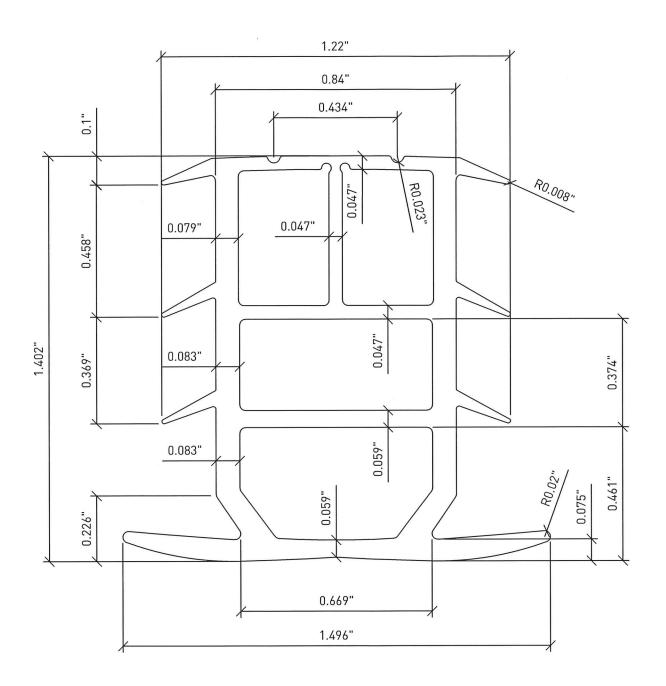
SYSTEM: HG02

SKYLIGHT

T 262.255.5561 www.novumstructures.com

DESIGN, INC. 8989 North Port Washington Road Milwaukee, WI 53217 (414) 351-5588 EB-0001982 MAHMOUD MAAMOURI

PE. # 77169



SG2534 EXTRUDED SILICONE GASKET

SCALE = 3X

COMPUTERIZED STRUCTURA DESIGN, INC. DESIGN, INC.
8989 North Port Washington Road
Milwaukee, WI 53217
(414) 351-5588
EB-0001982
MAHMOUD MAAMOURI
PE. # 77169

REVISION COMMENTS REV.NO. DATE DWG.BY CHK.BY

Novum Structures LLC

W126 N8585 Westbrook Crossing Menomonee Falls, WI 53051 USA T 262.255.5561

www.novumstructures.com

NOVUM

NOVUM'S PSG GLASS SYSTEM: HG02 SKYLIGHT

PRODUCT RENEWED
as complying with the Florida
Building Code

21-1228.10 NOA-No. Expiration Date: 06/01/2027

By: Manuel Perez Miami-Dade Product Control PRODUCT REVISED
as complying with the Florida
Building Code 20-1116.08 NOA-No.

2-22-2021

Expiration Date: 06/01/2022

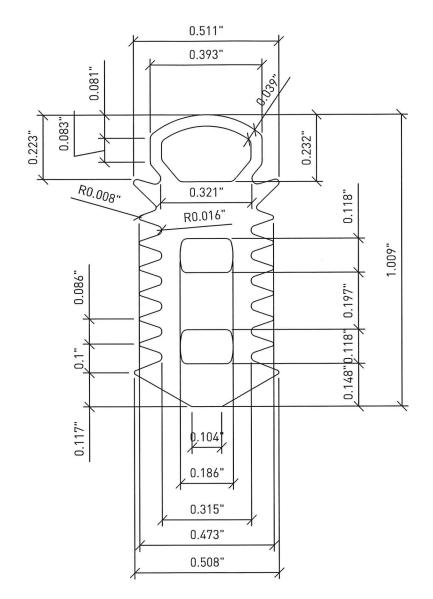
By: Manuel Pres Miami-Dade Product Control

DTC 10APR17 PROVED BY: SWK SWK OJECT MANA TK

FABRICATION DRAWING: SILICONE GASKET

15-1005S

AS NOTED



SGC10 EXTRUDED SILICONE ARROW SHIM

SCALE = 3X

DESIGN, INC. 8989 North Port Washington Road Milwaukee, WI 53217 (414) 351-5588 EB-0001982 MAHMOUD MAAMOURI PE. # 77169

REVISION COMMENTS REV.NO. DATE DWG.BY CHK.BY

lovum Structures LLC

W126 N8585 Westbrook Crossin Menomonee Falls, WI 53051 USA T 262.255.5561 www.novumstructures.com info@novumstructures.com

NOVUM

NOVUM'S PSG GLASS SYSTEM: HG02 SKYLIGHT

PRODUCT RENEWED
as complying with the Florida
Building Code 21-1228.10 NOA-No.

Expiration Date: 06/01/2027

By: Manuel Perez Miami-Dade Product Control PRODUCT REVISED
as complying with the Florida
Building Code

20-1116.08 NOA-No.

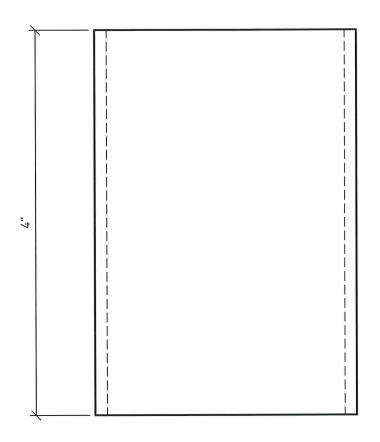
Expiration Date: 06/01/2022

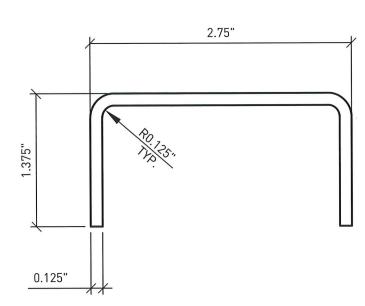
By: Manuel Pres Miami-Dade Product Control

DTC 10APR17 SWK SWK OJECT MANAGE TK AS NOTED

FABRICATION DRAWING: ARROW SHIM

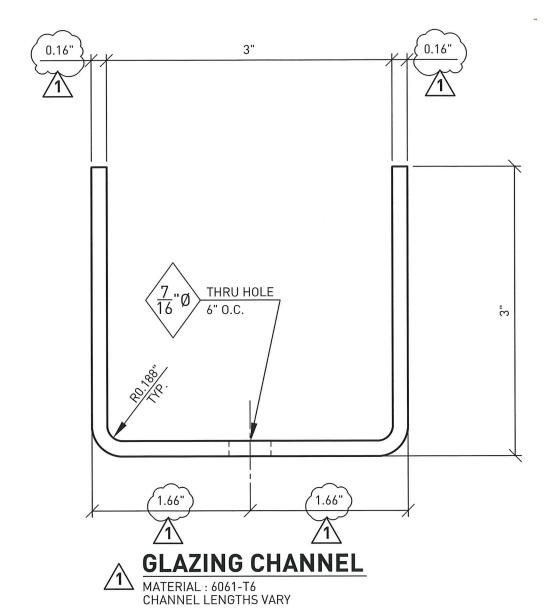
15-1005S





CDC-4 SETTING CHAIR

MATERIAL : 0.125" 5052-H32 ALUMINUM



DESIGN, INC. 8989 North Port Washington Road Milwaukee, WI 53217 (414) 351-5588 EB-0001982 MAHMOUD MAAMOURI PE. # 77169

210CT20 ZJM SWK CORRECTED CHANNEL THICKNESS & MATERIAL TO MATCH TEST REV.NO. DATE DWG.BY CHK.BY

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Miami-Dade Product Control

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NOA-No. 20-1116.08

Expiration Date: 06/01/2022 By: Manuel Perez Miami-Dade Product Control

AND SETTING CHAIR DTC 10APR17 SWK

FABRICATION DRAWING:

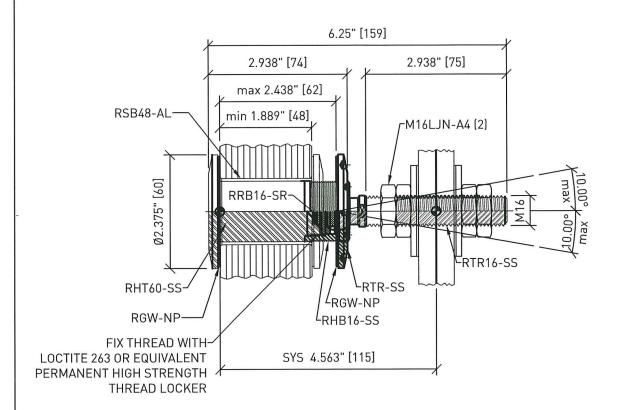
GLAZING CHANNEL

SWK

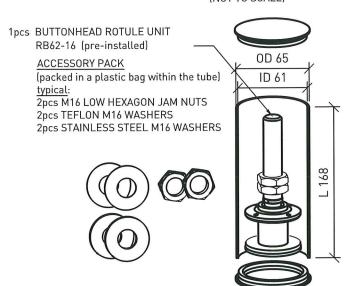
AS NOTED

15-1005S

ROJECT MANA TK



PACKAGING DIAGRAM (NOT TO SCALE)



DESIGN, INC. 8989 North Port Washington Road Milwaukee, WI 53217 (414) 351-5588 EB-0001982 MAHMOUD MAAMOURI PE. # 77169

OVERVIEW REQUIRED SINGLE PARTS

PART NAME	RHT60-SS	RSB48-AL	RGW-NP	RRB16SR	RHB16-SS	RTR-SS	RTR16-SS	M16LJN-A4	RW16-SS	RW16-TP
DRAWING-No.	17 OF 17	16 OF 17	16 OF 17	16 OF 17	16 OF 17	16 OF 17	17 OF 17	-	17 OF 17	17 OF 17
		PRE-INSTALLED PARTS BY FABRICATOR							ENCLOSED PART	S BY FABRICATOR
VIEW										

REQUIRED PART LIST

DWG-No.	PART	QTY.	DESCRIPTION	MATERIAL REFERENCE (see comp. dwg)
17 OF 17	RHT60-SS	1	ROTULE HEAD TOP	316SS
16 OF 17	RSB48-AL	1	BUTTONHEAD ROTULE SLEEVE	AA6061-T6 ACC. TO ASTM B210
16 OF 17	RHB16-SS	1	M16 ROTULE HEAD BASE	316SS
16 OF 17	RRB16-SR	1	ROTULE ROD BUSHING	SILICONE OR EPDM RUBBER
17 OF 17	RTR16-SS	1	20MMØ BALL JOINT HEAD w/ M16x75 THREADED ROD	316SS
16 OF 17	RGW-NP	2	GLASS CONTACT WASHER	NYLON, BLACK
16 OF 17	RTR-SS	1	TIGHTENING RING	316SS
17 OF 17	RW16-TP	2	TEFLON M16 WASHER	PTFE TEFLON - WHITE
17 OF 17	RW16-SS	2	STAINLESS STEEL M16 WASHER	316SS
-	M16LJN-A4	4	M16 LOW HEXAGON JAM NUT	DIN934 / ISO 4035-A4

REVISION COMMENTS REV.NO. DATE DWG.BY CHK.BY

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NOVUM

NOVUM'S PSG GLASS SYSTEM: HG02 SKYLIGHT

PRODUCT RENEWED
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21-1228.10 NOA-No. Expiration Date: 06/01/2027

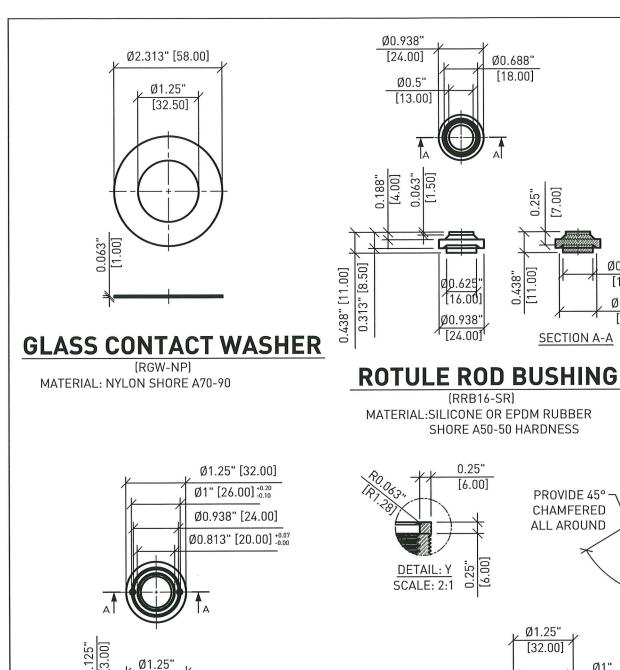
By: Manuel Perez Miami-Dade Product Control PRODUCT REVISED as complying with the Florida Building Code NOA-No. Expiration Date: 06/01/2022 By: Manuel Peres

Miami-Dade Product Control

FABRICATION DRAWING: **ROTULE ASSEMBLY**

20-1116.08

DTC 10APR17 SWK SWK TK 6 = 12 15-1005S



CUSTOMIZE

-PROVIDE 1x 45°

CHAMFERED

ALL AROUND

Ø0.625"

[16.50] +0.05

FINE THREAD

31.75x1(see table)

[32.00]

Ø1.25"

[31.75]

Ø1"

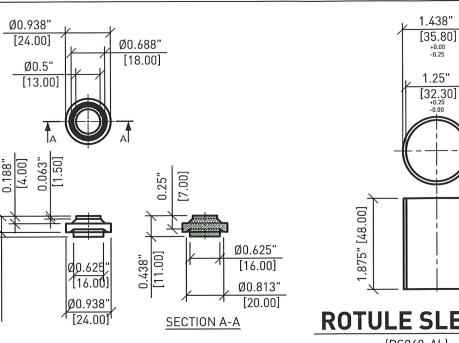
[25.00]

PITCH DIA

Ø0.75"

[18.71

0.938" [24.00]



PROVIDE 45°

CHAMFERED

ALL AROUND

Ø1.25"

ø0.938

[24.00]

SECTION A-A

M1" [26.00]x1.5

(ISO metric fine thread)

[13.00]

0.5"

00]

<u>∞</u>

0.313"

0.813" [21.00]

[32.00]

Ø1"

[26.00] +0.20

R0.375" [R10.00] +0.035

Ø0.625" [16.50] +0.05 -0.00

Ø0.75" [18.71]

Ø0.813"

[20.00] +0.07

Ø0.25"

[6.00]

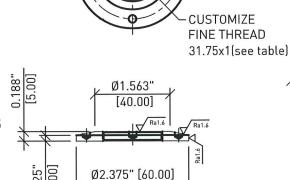
118.00°

DETAIL: Z

SCALE: 2:1

ROTULE SLEEVE

(RS848-AL) MATERIAL: AA6061-T6 ACC. TO ASTM B210 OR EN AW 6063 T6 ATT. TO EN755



Ø2.375" [60.00]

ø1.938" [50.00] PITCH DIA.

Ø1.563"

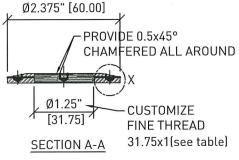
[40.00]

ALL AROUND √Ø50 0.375" [10.00] Ø0.313" [8.00] DETAIL: X SCALE: 2:1

118.00°

PROVIDE 45°

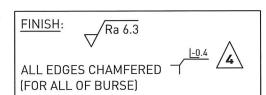
CAMFERED



TIGHTENING RING

(RTR-SS)

MATERIAL: ASTM A276 TYPE 316 SS OR ASTM A240 S31600 OR 1.4401 ACC. TO EN 10088-3 OR 10088-5 YIELD > 205MPa (30 ksi) TENSILE > 515MPa (75 ksi)



THREAD TABLE (Dimension: mm)				
31.750				
1.000				
max 31.270				
min 31.100				
max 30.903				
min 30.667				
31.750				
0.866				

THREAD TOLERANCES ARE PER DIN ISO 13: 6H

Λ			
∠ L	VISION C	OMMENTS	
REV.NO.	DATE	DWG.BY	СНК.ВУ

DESIGN, INC. 8989 North Port Washington Road

Milwaukee, WI 53217 (414) 351-5588

E. # 77169

EB-0001982 MAHMOUD MAAMOURI

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www.novumstructures.com

NOVUM

NOVUM'S PSG GLASS SYSTEM: HG02 SKYLIGHT

21-1228.10

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	STAN TOENSE CO
	EE/ No. 77169
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NOA-No.

20-1116.08

By: Manuel Peres

DRAWN	BY:	DATE:		
	DTC	10APR17		
CHECKE	D BY:	APPROVED BY:		
	SWK	SWK		
SCALE:		PROJECT MANAGER:		
	6 = 12	TK		
PROJEC	T NUMBER:			
	15-	1005S		

FABRICATION DRAWING:

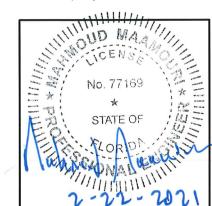
ROTULE COMPONENTS

16 OF 17

PRODUCT RENEWED as complying with the Florida Building Code NOA-No.

Expiration Date: 06/01/2027

By: Manuel Peres



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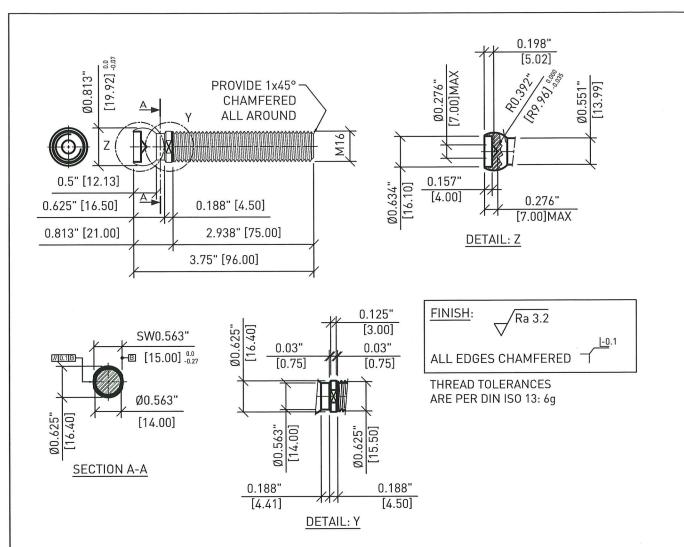
Miami-Dade Product Control

ROTULE HEAD BASE (RHB16-SS) MATERIAL: ASTM A276 TYPE 316 SS OR 1.4401 ACC. TO EN 10088-3 OR 10088-5 YIELD > 205MPa (30 ksi) TENSILE > 515MPa (75 ksi)

ALL EDGES CHAMFERED THREAD TABLE (Dimension: mm) SIZE 31.750 1.000 PITCH max 31.074 PITCH DIA. min 30.949 max 30.497 MINOR DIA. min 30.333 MAJOR DIA. max 31.724 min 31.544 THREAD HEIGHT 0.866

Ra 3.2

THREAD TOLERANCES ARE PER DIN ISO 13: 6g



16mm THREADED ROD

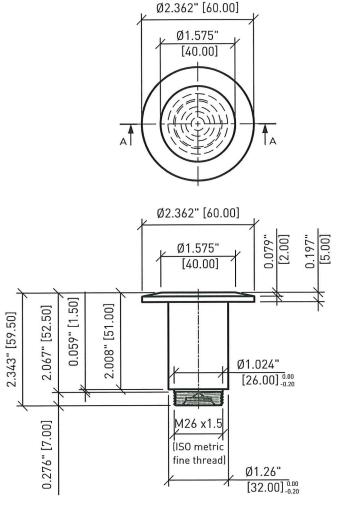
1.4401 ACC. TO EN 10088-3 OR

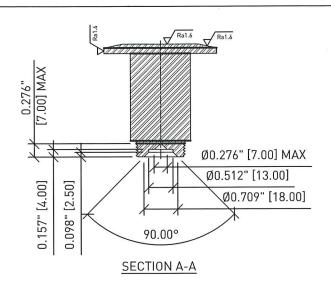
TENSILE > 515MPa (75 ksi)

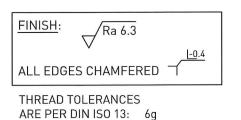
10088-5 YIELD > 205MPa (30 ksi)

(RTR16-SS)

MATERIAL: ASTM A276 TYPE 316 SS OR



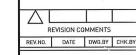




ROTULE HEAD TOP

(RHT60-SS)

MATERIAL: ASTM A276 TYPE 316 SS OR ASTM A240 S31600 OR 1.4401 ACC. TO EN 10088-3 OR 10088-5 YIELD > 205MPa (30 ksi) TENSILE > 515MPa (75 ksi)



DESIGN, INC. 8989 North Port Washington Road

Milwaukee, WI 53217 (414) 351-5588

B-Ó001982 IAHMOUD MAAMOURI E. # 77169

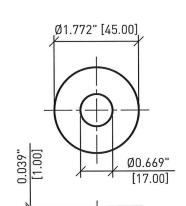
Novum Structures L

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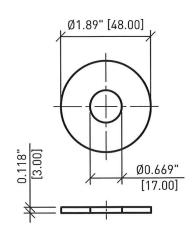
NOVUM

PROJECT: NOVUM'S PSG GLASS SYSTEM: HG02 SKYLIGHT



TEFLON WASHER

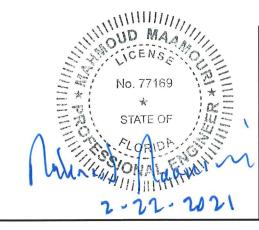
(RW16-TP)
MATERIAL: PTFE (TEFLON)



STAINLESS STEEL WASHER

(RW16-SS)

MATERIAL: ASTM A276 TYPE 316 SS OR ASTM A240 S31600 OR 1.4401 ACC. TO EN 10088-3 OR 10088-5 YIELD > 205MPa (30 ksi) TENSILE > 515MPa (75 ksi)



PRODUCT RENEWED as complying with the Florida Building Code

NOA-No. <u>21-1228.10</u> Expiration Date: <u>06/01/2027</u>

By: Manuel Peres

Miami-Dade Product Control

PRODUCT REVISED
as complying with the Florida
Building Code

NOA-No. 20-1116.08

By: Manuel Pros Miami-Pade Product Control DRAWN BY:

DTC

10APR17

CHECKED BY:

SWK

SWK

SCALE:

6 = 12

PROJECT NUMBER:

15-1005S

FABRICATION DRAWING

ROTULE COMPONENTS