



DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER)  
BOARD AND CODE ADMINISTRATION DIVISION

## NOTICE OF ACCEPTANCE (NOA)

MIAMI-DADE COUNTY  
PRODUCT CONTROL SECTION

11805 SW 26 Street, Room 208  
Miami, Florida 33175-2474  
T (786)315-2590 F (786) 315-2599

[www.miamidade.gov/economy](http://www.miamidade.gov/economy)

**Crown Building Products of Florida LLC**  
**6018 HWY 72**  
**Arcadia, FL. 34266**

### SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER -Product Control Section to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code including the High Velocity Hurricane Zone of the Florida Building Code.

### DESCRIPTION: Windsor Roof Tile

**LABELING:** Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

**RENEWAL** of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

**TERMINATION** of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

**ADVERTISEMENT:** The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

**INSPECTION:** A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA revises NOA 21-0420.11 and consists of pages 1 through 10.  
The submitted documentation was reviewed by Alex Tigera.



NOA No.: 22-0201.05  
Expiration Date: 01/29/25  
Approval Date: 10/20/22  
Page 1 of 10

## ROOFING ASSEMBLY APPROVAL

**Category:** Roofing  
**Sub-Category:** Roofing Tiles  
**Material:** Concrete

### 1. SCOPE

This approves a roofing system using **Windsor Tiles**, manufactured by **Crown Building Products of Florida LLC** in **Arcadia, FL**, as described in Section 2 of this Notice of Acceptance. For locations where the pressure requirements, as determined by applicable Building Code does not exceed the design pressure values obtained by calculations in compliance with RAS 127 using the values listed in section 4 herein. The attachment calculations shall be done as a moment based system.

### 2. PRODUCT DESCRIPTION

<u>Manufactured by</u> <u>Applicant</u>	<u>Dimensions</u>	<u>Test</u> <u>Specifications</u>	<u>Product</u> <u>Description</u>
Windsor Shake	L = 17.” W = 13.” H = 1.2” Thickness: 0.59”	TAS 112 Type 3a Class III	Flat, interlocking, concrete tile equipped with two nail holes. For direct deck or battened nail-on, mortar or adhesive set applications.
Windsor Split Shake	L = 17.” W = 13.” H = 1.2” Thickness: 0.59”	TAS 112 Type 3a Class III	Flat, interlocking, concrete tile equipped with two nail holes. For direct deck or battened nail-on, mortar or adhesive set applications.
Windsor Slate	L = 17.” W = 13.” H = 1.2” Thickness: 0.59”	TAS 112 Type 3a Class III	Flat, interlocking, concrete tile equipped with two nail holes. For direct deck or battened nail-on, mortar or adhesive set applications.
Trim Pieces	L= varies W = varies Varying thickness	TAS 112	Accessory trim, concrete roof pieces for use at hips, rakes, ridges and valley terminations. Manufactured for each tile profile.



## 2.1 PRODUCTS MANUFACTURED BY OTHERS

<u>Product Name</u>	<u>Product Description</u>	<u>Manufacturer (With Current NOA)</u>
Polyset AH-160	Two component polyurethane foam adhesive.	ICP Construction, Inc.
APOC® Polyset® RTA-1	Single component polyurethane foam roof tile adhesive.	ICP Construction, Inc.
TILE BOND™ Roof Tile Adhesive	Single component polyurethane foam roof tile adhesive.	DuPont de Nemours, Inc.
Touch 'N Seal StormBond® One Component Polyurethane Roof Tile Adhesive	One component polyurethane foam adhesive.	DAP Foam, Inc.
"Tile Tite" Roof Tile Mortar	Premixed, pre-bagged roof tile mortar.	Bermuda Roof Co. Inc.
Bonsal Roof Tile Mortar	Premixed, pre-bagged roof tile mortar.	Bonsal American, Inc.
"Quikrete" Roof Tile Mortar, FL-15	Premixed, pre-bagged gray roof tile mortar.	The Quikrete Companies, Inc.

## 2.2 MANUFACTURING LOCATION

1. Arcadia, FL.

## 2.3 SUBMITTED EVIDENCE:

<u>Test Agency</u>	<u>Test Identifier</u>	<u>Test Name/Report</u>	<u>Date</u>
Redland Technologies	7161-03 Appendix III	PA 102 & PA 102(A)	Dec. 1991
	7161-03 Appendix II	PA 108 (Nail-On)	Dec. 1991
	Letter	PA 108 (Nail-On)	Aug. 1994
	P0631-01	PA 108 (Mortar Set)	July 1994
	P0402	Withdrawal Resistance Testing of screw vs. smooth shank nails	Sept. 1993
The Center for Applied Engineering, Inc.	94-060A	PA 101 (Mortar Set)	March, 1994
	94-084	PA 101 (Adhesive Set)	May 1994
	25-7094-2	PA 102 (4" Headlap, Nails, Direct Deck, New Construction)	Oct. 1994
	25-7094-8	PA 102 (4" Headlap, Nails, Battens)	Oct. 1994
	25-7094-5	PA 102 (4" Headlap, Nails, Direct Deck, Recover/Reroof)	Oct. 1994
	25-7183-6	PA 102 (2 Quik-Drive Screws, Direct Deck)	Feb. 1995
	25-7183-5	PA 102 (2 Quik-Drive Screws, Battens)	Feb. 1995
	25-7214-1	PA 102 (1 Quik-Drive Screw, Direct Deck)	March, 1995
	25-7214-5	PA 102 (1 Quik-Drive Screw, Battens)	March, 1995



## 2.3 SUBMITTED EVIDENCE:

<u>Test Agency</u>	<u>Test Identifier</u>	<u>Test Name/Report</u>	<u>Date</u>
	Project No. 307025 Test #MDC-77	PA 100	Oct. 1994
Celotex Corporation Testing Service	520109-1  520111-4 520191-1	PA 101  PA 101 PA 101	Dec. 1998  March 1999 March 1999
Walker Engineering, Inc.	Calculations  Calculations Calculations Calculations Calculations Calculations Calculations Calculations Calculations Calculations Calculations	Aerodynamic Multiplier  Moment of Gravity 25-7094 25-7496 25-7584 25-7804b-8 25-7804-4 & 5 25-7848-6 25-7183 Aerodynamic Multipliers Two Patty Adhesive Set System	October 2007  August 2007 February 1996 April 1996 December 1996 December 1996 December 1996 December 1996 March 1995 April 1999 April 1999
American Test Lab of South Florida	RT1021.02-15 RT1211.02-15 RT1211.02-15 RT0908.01-14 RT0923.01-14 RT0923.02-14 RT0912.01-14  RT1203.03-18 RT0819.03-19	TAS 112 Restoring Moment Aerodynamic Multiplier TAS 112 TAS 112 TAS 112 TAS 112 Restoring Moment /Aerodynamic Multiplier TAS 112 TAS 112	12/10/15 04/16/16 12/11/15 09/18/14 09/30/14 09/30/14 09/18/14  12/11/18 08/29/19
NEMO ETC, LLC	4c-DPBS-20-LSOTM-01.A-R1 4c-ICP-21-LSOTM-01.B	TAS 101 TAS 101	12/17/20 01/26/22
PRI Construction Materials Technologies	2002T0003.10	TAS 101	10/05/20

### 3. LIMITATIONS

- 3.1 Fire classification is not part of this acceptance.
- 3.2 For mortar or adhesive set tile applications, a static field uplift test shall be performed in accordance with TAS 106.
- 3.3 Applicant shall retain the services of a Miami-Dade County Certified Laboratory to perform quarterly test in accordance with TAS 112, appendix 'A'. Such testing shall be submitted to the Miami-Dade Product Control office for review.
- 3.4 Minimum underlayment shall be in compliance with the applicable Roofing Applications Standards listed section 4.1 herein.
- 3.5 4/12 minimum slope for mechanically attached tiles.
- 3.6 30/90 hot mopped underlayment applications may be installed perpendicular to the roof slope unless stated otherwise by the underlayment material manufacturers published literature.
- 3.7 This acceptance is for wood deck applications. Minimum deck requirements shall be in compliance with applicable building code.
- 3.8 All products listed herein shall have a quality assurance audit in accordance with the Florida Building Code and Rule 61G20-3 of the Florida Administrative Code.

### 4. INSTALLATION

- 4.1 Crown Windsor Roof Tile and its components shall be installed in strict compliance with Roofing Application Standard RAS 118, RAS 119, and RAS 120.
- 4.2 Data For Attachment Calculations

**Table 1: Average Weight (W) and Dimensions (l x w )**

Tile Profile	Weight-W (lbf)	Length-l (ft)	Width-w (ft)
Windsor Shake, Windsor Split Shake, Windsor Slate	11.7	1.42	1.08

**Table 2: Aerodynamic Multipliers -  $\lambda$  (ft<sup>3</sup>)**

Tile Profile	$\lambda$ (ft <sup>3</sup> ) Batten Application	$\lambda$ (ft <sup>3</sup> ) Direct Deck Application
Windsor Shake, Windsor Split Shake, Windsor Slate	0.289	0.313

**Table 3: Restoring Moments due to Gravity -  $M_g$  (ft.-lbf)**

Tile Profile	2":12"		3":12"		4":12"		5":12"		6":12"		7":12" or greater	
	Battens	Direct Deck	Battens	Direct Deck	Battens	Direct Deck	Battens	Direct Deck	Battens	Direct Deck	Battens	Direct Deck
Windsor Shake, Windsor Split Shake, Windsor Slate	N/A	8.26	N/A	8.17	8.07	8.04	7.91	7.87	7.72	7.67	7.50	7.46

**Table 4: Attachment Resistance Expressed as a Moment - M<sub>r</sub> (ft.-lbf)  
for Mechanically Attached Systems**

Tile Profile	Fastener Type	Direct Deck (min 15/32" plywood)	Direct Deck (min. 19/32" plywood)	Battens
Windsor Shake, Windsor Split Shake, Windsor Slate	2-10d Ring Shank Nails	30.9	38.1	17.2
	1-10d Smooth or Screw Shank Nail	7.3	9.8	4.9
	2-10d Smooth or Screw Shank Nails	14.0	18.8	7.4
	1 #8 Screw	30.8	30.8	18.2
	2 #8 Screw	51.7	51.7	24.4
	1-10d Smooth or Screw Shank Nail (Field Clip)	24.3	24.3	24.2
	1-10d Smooth or Screw Shank Nail (Eave Clip)	19.0	19.0	22.1
	2-10d Smooth or Screw Shank Nails (Field Clip)	35.5	35.5	34.8
	2-10d Smooth or Screw Shank Nails (Eave Clip)	31.9	31.9	32.2
	2-10d Ring Shank Nails <sup>1</sup>	50.3	65.5	48.3

<sup>1</sup> Installation with a 4" tile headlap and fasteners are located a min. of 2½" from head of tile.

**Table 5: Attachment Resistance Expressed as a Moment M<sub>r</sub> (ft.-lbf)  
for Two Patty Adhesive<sup>1</sup> Set Systems**

Tile Profile	Tile Application	Minimum Attachment Resistance
Windsor Shake, Windsor Split Shake, Windsor Slate	TILE BOND™ Roof Tile Adhesive	63 <sup>2</sup>
	TILE BOND™ Roof Tile Adhesive	65 <sup>3</sup>
	ICP Construction, Inc.'s Polyset® AH-160	31.3 <sup>4</sup>
	Touch 'N Seal StormBond® (one component)	98 <sup>5</sup>
	ICP Construction Inc.'s APOC® Polyset® RTA-1	38.3 <sup>6</sup>

<sup>1</sup> See manufactures component approval for installation requirements.

<sup>2</sup> Medium paddy weight of 8 grams between tile and underlayment, paddy weight of 8 grams on overlap of tile of TILE BOND™ Roof Tile Adhesive.

<sup>3</sup> Medium paddy weight of 8 grams between tile and underlayment, and a second paddy weight of 8 grams next to first paddy between tile and underlayment of TILE BOND™ Roof Tile Adhesive.

<sup>4</sup> Medium paddy weight of 8 grams per paddy of Polyset® AH-160.

<sup>5</sup> Medium paddy weight of 18 grams between tile and underlayment, paddy weight of 10 grams on overlap of tile of Touch 'N Seal StormBond® (one component)

<sup>6</sup> Medium paddy weight of 11 grams between tile and underlayment, paddy weight of 11 grams on overlap of tile of APOC® Polyset® RTA-1.

**Table 6: Attachment Resistance Expressed as a Moment -  $M_f$  (ft-lbf)  
for Single Paddy Adhesive<sup>7</sup> Set Systems**

<b>Tile Profile</b>	<b>Tile Application</b>	<b>Minimum Attachment Resistance</b>
Windsor Shake, Windsor Split Shake, Windsor Slate	ICP Construction, Inc.'s Polyset® AH-160	118.9 <sup>8</sup>
	ICP Construction, Inc.'s Polyset® AH-160	40.4 <sup>9</sup>
7 See manufactures component approval for installation requirements		
8 Large paddy weight of 45 grams of Polyset® AH-160.		
9 Medium paddy weight of 24 grams of Polyset® AH-160.		

**Table 7: Attachment Resistance Expressed as a Moment -  $M_f$  (ft-lbf)  
for Mortar Set Systems**

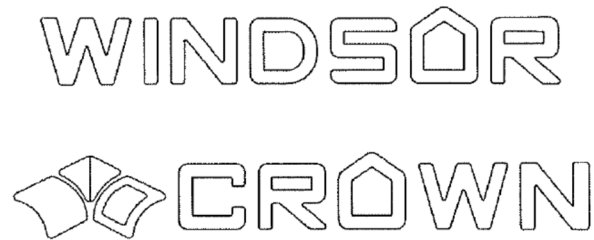
<b>Tile Profile</b>	<b>Tile Application</b>	<b>Attachment Resistance</b>
Windsor Shake, Windsor Split Shake, Windsor Slate	Mortar Set <sup>10</sup>	39.0
10 See specific mortar manufacturers Notice of Acceptance		

**Table 8: Attachment Resistance Expressed as a Moment  $M_f$  (ft.-lbf)  
for Hybrid Attachment**

<b>Tile Profile</b>	<b>Tile Application</b>	<b>Minimum Attachment Resistance</b>
Windsor Shake, Windsor Split Shake, Windsor Slate	Two (2) #8 Screws and ICP Construction Inc.'s APOC® Polyset® RTA-1	39.4 <sup>11</sup>
11 Medium paddy weight of 11 grams per paddy of APOC® Polyset® RTA-1 at headlap.		

## 5. LABELING

All tiles shall bear the imprint or identifiable marking of the manufacturer's name or logo (**See Detail Below**), or following statement: "Miami-Dade County Product Control Approved".



**CROWN WINDSOR ROOF TILE**  
**(LOCATED ON UNDERSIDE OF TILE)**

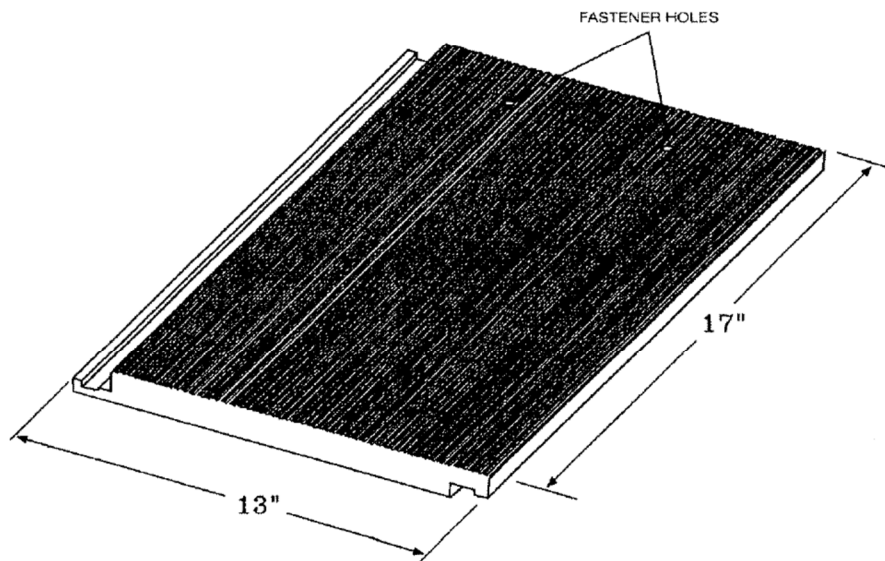
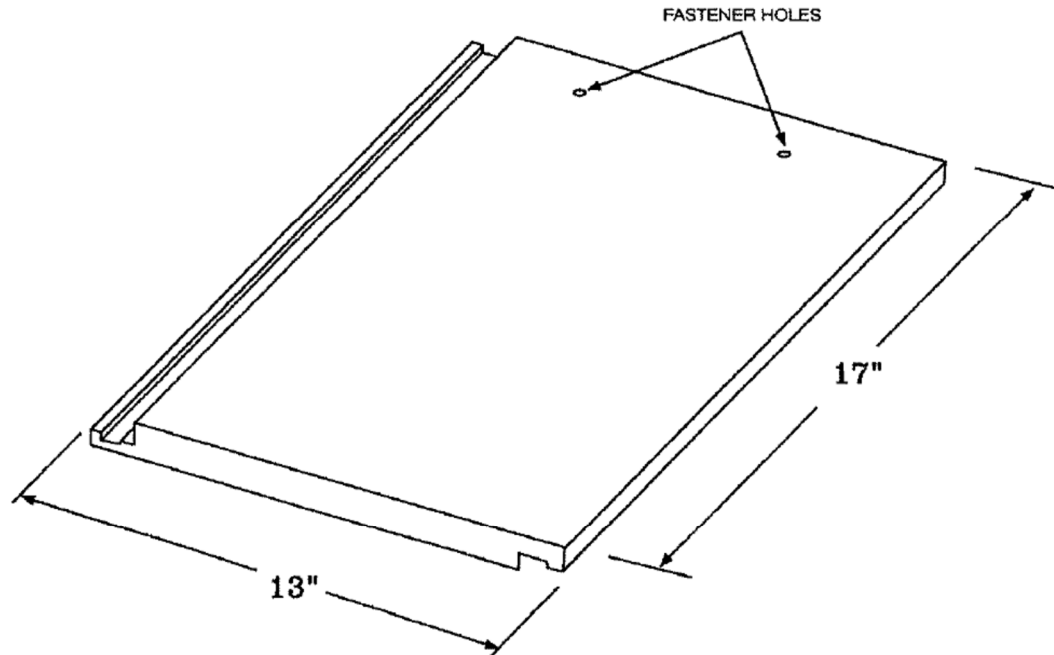
## 6. BUILDING PERMIT REQUIREMENTS:

- 6.1 Application for building permit shall be accompanied by copies of the following:
  - 6.1.1 This Notice of Acceptance.
  - 6.1.2 Any other documents required by Building Official or Applicable building code in order to properly evaluate the installation of this system.

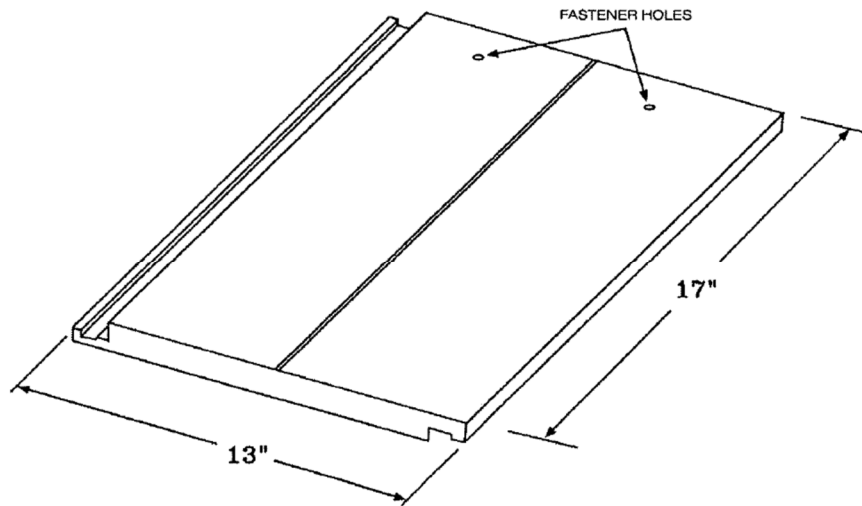




## PROFILE DRAWINGS



**WINDSOR SHAKE**



**WINDSOR SPLIT SHAKE**

**END OF THIS ACCEPTANCE**