

# MIAMI-DADE COUNTY PRODUCT CONTROL SECTION

11805 SW 26 Street, Room 208 Miami, Florida 33175-2474 T (786) 315-2590 F (786) 315-2599 www.miamidade.gov/building

DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER) BOARD AND CODE ADMINISTRATION DIVISION

## **NOTICE OF ACCEPTANCE (NOA)**

Lawson Industries, Inc. 8501 NW 90 Street Medley, FL 33166

#### SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER - Product Control Section to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami-Dade County) and/ or the AHJ (in areas other than Miami-Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

**DESCRIPTION:** Series "4300/6300 (Fin-Frame)" Aluminum Fixed Window – L.M.I.

**APPROVAL DOCUMENT:** Drawing No. **L4300-6300-1201** titled "Series-4300-6300 Fin Frame Impact Fixed Window", sheets 1 through 5 of 5, dated 02/21/12, with revision **D** dated 07/31/20, prepared by manufacturer, signed and sealed by Thomas J. Sotos, P.E., bearing the Miami–Dade County Product Control Renewal stamp with the Notice of Acceptance number and expiration date by the Miami–Dade County Product Control Section.

## MISSILE IMPACT RATING: Large and Small Missile Impact Resistant

**LIMITATIONS: 1.** Ext grade plywood attached to wood structure, under separate review by AHJ.

**LABELING:** Each unit shall bear a permanent label with the manufacturer's name or logo, city, state, series, and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

**RENEWAL** of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

**TERMINATION** of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/ or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

**ADVERTISEMENT:** The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

**INSPECTION:** A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA renews NOA No. 20-0813.09 and consists of this page 1 and evidence pages E-1, E-2 and E-3, as well as approval document mentioned above.

The submitted documentation was reviewed by Manuel Perez, P.E.

MIAMI-DADE COUNTY
APPROVED

NOA No. 22-0509.03 Expiration Date: July 19, 2027 Approval Date: June 02, 2022 Page 1

## NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

#### 1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA's

#### A. DRAWINGS

- 1. Manufacturer's die drawings and sections. (Submitted under NOA No. 12-0416.10)
- 2. Drawing No L4300-6300-1202, titled "Series-4300-6300 Fin Frame Impact Fixed Window", sheets 1 through 5 of 5, dated 02/21/12, with revision **D** dated 07/31/20, prepared by manufacturer, and signed and sealed by Thomas J. Sotos, P.E. (Submitted under NOA No. 20-0813.09)

#### B. TESTS

- 1. Test reports on: 1) Large Missile Impact Test per FBC, TAS 201-94
  - 2) Cyclic Wind Pressure Loading per FBC, TAS 203-94 along with marked-up drawings and installation diagram of an arch and a rectangular fin-frame fixed window, prepared by Hurricane Engineering & Testing, Inc., Test Reports No.: **HETI-12-4011**, dated 03/14/12 and **HETI-11-3362**, dated 03/14/12; all signed and sealed by Candido F. Font, P.E.

## (Submitted under NOA No.12-0416.10)

- 2. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
  - 2) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
  - 3) Water Resistance Test, per FBC, TAS 202-94

along with marked-up drawings and installation diagram of a circular arch fin-frame fixed window, prepared by Hurricane Engineering & Testing, Inc., Test Report No. **HETI-08-2026**, dated 10/23/08, signed and sealed by Candido F. Font, P.E. (Submitted under NOA No. 12-0416 10)

- (Submitted under NOA No. 12-0416.10)
- 3. Test reports on: 1) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94 along with marked-up drawings and installation diagram of a rectangular, fin-frame fixed window, prepared by Hurricane Engineering & Testing, Inc., Test Reports No. **HETI-07-4379**, dated 10/23/08 and **HETI-08-2218A**, dated 11/18/08, all signed and sealed by Candido F. Font, P.E.

## (Submitted under NOA No. 12-0416.10)

- 4. Test reports on: 1) Large Missile Impact Test per FBC, TAS 201-94
  - 2) Cyclic Wind Pressure Loading per FBC, TAS 203-94

along with marked-up drawings and installation diagram of a rectangular-, a circular arch- and an elliptical arch fin-frame fixed window, prepared by Hurricane Engineering & Testing, Inc., Test Reports No.: **HETI-09-2540**, dated 09/04/09; **HETI-09-2538**, dated 09/04/09; **HETI-09-2539**, dated 09/04/09; **HETI-09-2536**, dated 09/04/09, **HETI-08-2027**, dated 10/23/08; **HETI-08-2029**, dated 10/23/08; **HETI-09-2030**, dated 10/23/08 and **HETI-08-2218B**, dated 11/18/08; all signed and sealed by Candido F. Font, P.E.

(Submitted under NOA No. 12-0416.10)

Manuel Perez, P.E.
Product Control Examiner
NOA No. 22-0509.03

Expiration Date: July 19, 2027 Approval Date: June 02, 2022

## Lawson Industries, Inc.

## NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

- 1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA'S (CONTINUED)
- C. CALCULATIONS
  - 1. Anchor verification calculations and structural analysis, complying FBC 5<sup>th</sup> Edition (2014), dated 09/02/14, prepared by manufacturer, signed and sealed by Thomas J. Sotos, P.E.

(Submitted under NOA No.14-0908.17)

- 2. Glazing complies with ASTM E1300-04/09
- D. **QUALITY ASSURANCE** 
  - 1. Miami-Dade Department of Regulatory and Economic Resources (RER).

#### E. MATERIAL CERTIFICATIONS

- 1. Notice of Acceptance No. 16-1117.01 issued to Kuraray America, Inc. for their "Trosifol® Ultraclear, Clear and Color PVB Glass Interlayers" dated 01/19/17, expiring on 07/08/19.
- 2. Notice of Acceptance No. 14-0423.17 issued to Eastman Chemical Company (MA) for their "Saflex Clear and Color Glass Interlayers" dated 06/19/14, expiring on 05/21/16.

## F. STATEMENTS

- 1. Statement letter of conformance, complying with **FBC** 7<sup>th</sup> **Edition (2020)**, and of "No financial interest" dated 08/03/20, issued by the manufacturer, signed and sealed by Thomas J. Sotos, P.E.
  - (Submitted under NOA No. 20-0830.09)
- 2. Proposal No. **07-2527** issued by Product Control, dated 03/29/07, signed by Manuel Perez, P.E.
  - (Submitted under NOA No. 12-0416.10)
- 3. Laboratory compliance letter for Test Reports No. HETI-08-2026, dated 10/23/08, HETI-08-2026, dated 10/23/08, HETI-09-2539, dated 09/04/09, HETI-07-4379, dated 10/23/08, HETI-08-2218A, dated 11/18/08, HETI-09-540, dated 09/04/09, HETI-09-2538, dated 09/04/09, HETI-09-2536, dated 09/04/09, HETI-08-2027, dated 10/23/08, HETI-08-2029, dated 10/23/08, HETI-08-2030, dated 10/23/08 and HETI-08-2218B, dated 11/18/08, all issued by Hurricane Engineering & Testing, Inc., signed and sealed by Candido F. Font, P. E.

(Submitted under NOA No. 12-0416.10)

**4.** Laboratory compliance letter for Test Reports No.'s **HETI-12-4011**, dated 03/14/12 and **HETI-11-3362**, dated 03/14/12, all issued by Hurricane Engineering & Testing, Inc., signed and sealed by Rafael Droz–Seda, P. E.

(Submitted under NOA No. 12-0416.10)

Manuel Pérez, P.E.
Product Control Examiner
NOA No. 22-0509.03

Expiration Date: July 19, 2027 Approval Date: June 02, 2022

## Lawson Industries, Inc.

## NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

## 1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA'S (CONTINUED)

#### G. OTHERS

1. Notice of Acceptance No. 17-1212.12, issued to Lawson Industries, Inc. for their Series "4300/6300 Fin Frame" Aluminum Fixed Window – L.M.I., approved on 02/01/18 and expiring on 07/19/22.

#### 2. NEW EVIDENCE SUBMITTED

#### A. DRAWINGS

1. None.

### B. TESTS

1. None

#### C. CALCULATIONS

1. None.

## D. QUALITY ASSURANCE

1. Miami-Dade Department of Regulatory and Economic Resources (RER)

### E. MATERIAL CERTIFICATIONS

- 1. Notice of Acceptance No. **20-0915.22** issued to **Kuraray America**, **Inc.** for their "**Trosifol® Ultraclear**, **Clear and Color PVB Glass Interlayers**" dated 11/19/20, expiring on 07/08/24.
- 2. Notice of Acceptance No. 21-0216.01 issued to Eastman Chemical Company (MA) for their "Saflex PVB Interlayers Clear and Colored for Glass" dated 04/29/21, expiring on 05/21/26.

## F. STATEMENTS

1. Statement letter of conformance, complying with **FBC** 7<sup>th</sup> **Edition (2020)**, dated April 27, 2022, issued by the manufacturer, signed and sealed by Thomas J. Sotos, P.E.

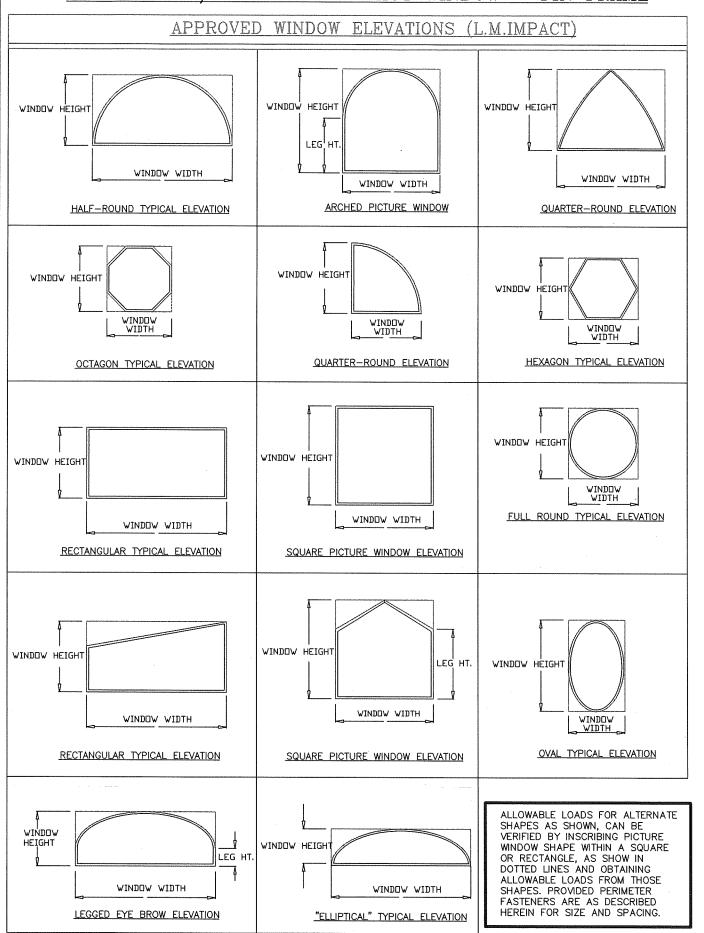
#### G. OTHERS

1. Notice of Acceptance No. **20-0813.09**, issued to Lawson Industries, Inc. for their Series "4300/6300 Fin Frame" Aluminum Fixed Window – L.M.I., approved on 10/22/20 and expiring on 07/19/22.

Manuel Perez, P.E. Product Control Examiner NOA No. 22-0509.03

Expiration Date: July 19, 2027 Approval Date: June 02, 2022

# SERIES-4300/6300 FIXED IMPACT WINDOW - FIN FRAME



# General Notes:

1.) THIS WINDOW SYSTEM IS DESIGNED AND TESTED TO COMPLY WITH THE REQUIREMENTS OF THE FLORIDA BUILDING CODE (2017-6th Edition & 2020-7th Edition) INCLUDING HIGH VELOCITY HURRICANE ZONE (HVHZ) AND ASTM 1300-09. THIS PRODUCT IS IMPACT RESISTANT. (SHUTTERS NOT REQUIRED)

DOORS

GLASS

(305)

FIXED WINDOW

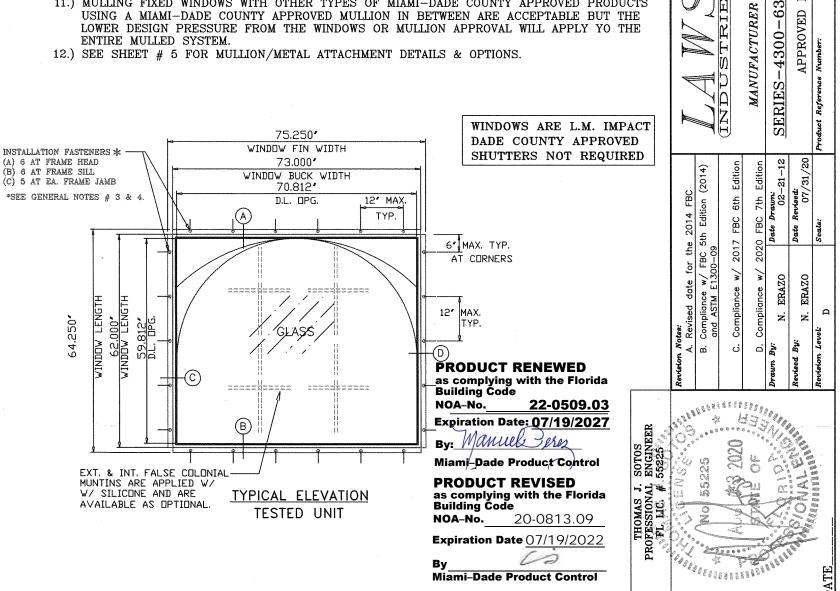
IMPACT

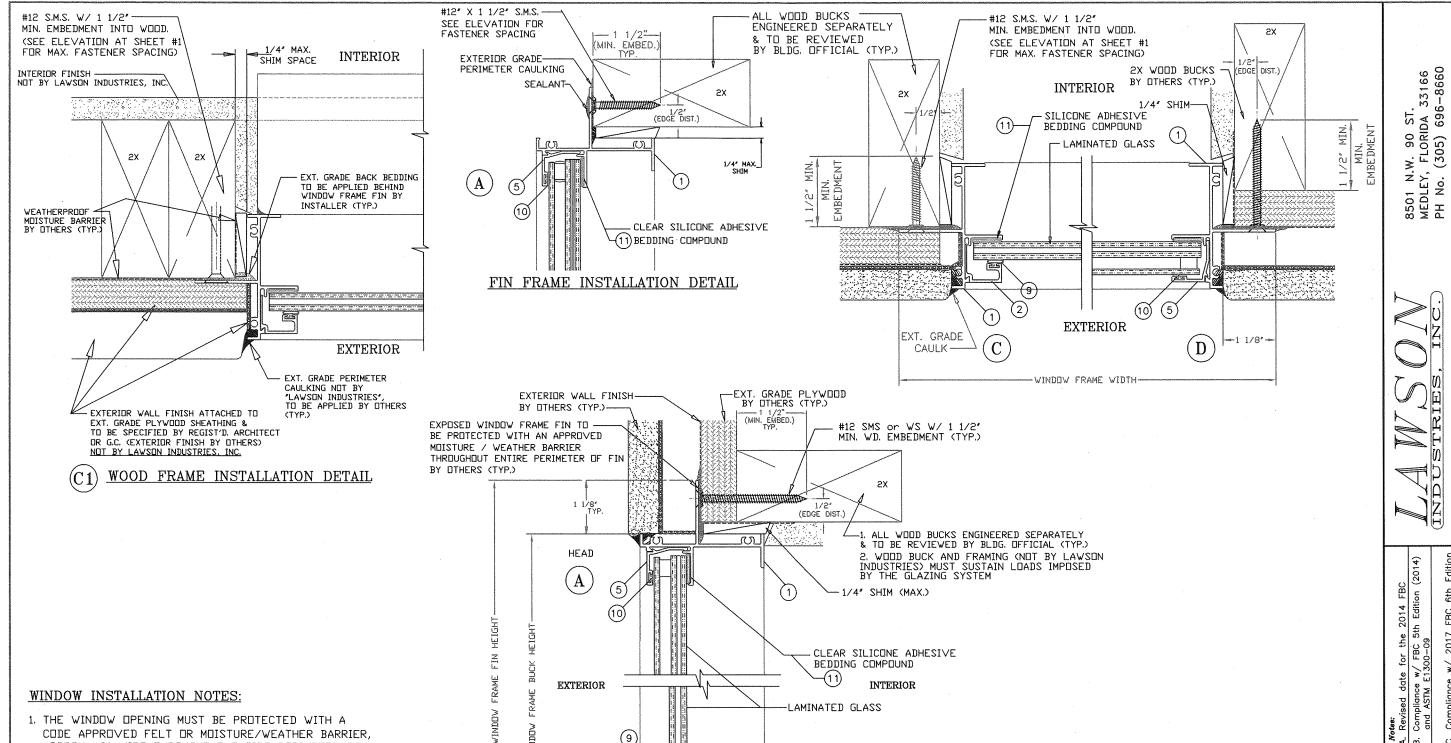
FIN FRAME

-4300 - 6300

oF

- 2.) WOOD BUCKS SHALL BE INSTALLED AND ANCHORED SO THAT THE BUILDING RESISTS THE SUPERIMPOSED LOADS IN ACCORDANCE WITH THE REQUIREMENTS OF F.B.C. & TO BE REVIEWED BY BUILDING OFFICIAL.
- 3.) ANCHORS SHOWN ABOVE ARE AS PER TEST UNITS. ANCHORS ON ALL WINDOW SIZES ARE NOT TO EXCEED THESE MAXIMUM SPACINGS ON CENTER (O.C.)
- ANCHOR CONDITIONS NOT DESCRIBED IN THESE DRAWING'S ARE TO BE ENGINEERED ON A SITE SPECIFIC BASIS, UNDER SEPARATE APPROVAL AND TO BE REVIEWED BY BUILDING OFFICIAL
- 5.) WINDOWS ARE QUALIFIED FOR USE WITH SINGLE GLAZE LAMINATED GLASS TYPES TABULATED HEREIN (SEE SHEET #3 & 4), AND FOR USE WITH DOUBLE GLAZE LAMINATED INSULATED GLASS TYPES TABULATED HEREIN (SEE SHEET #3 & 4).
- 6.) WINDOWS WITH GLASS TYPES "E, F, G, OR H" INSTALLED ABOVE 30ft. IN THE HVHZ, THE I.G. EXTERIOR LITE SHALL BE TEMPERED TO COMPLY WITH THE SMALL MISSILE IMPACT RESISTANCE REQUIREMENTS (FBC Chapter 24 Section 2411.3.3.7).
- 7.) FOR OPTIONAL FRAME INSTALLATION DETAILS SEE SHEETS 2 & 5.
- 8.) EXT. & INT. FALSE COLONIAL MUNTINS ARE OPTIONAL & AND ARE APPLIED W/ SILICONE
- 9.) WOOD BUCKS IN CONTACT WITH CONCRETE MUST BE PRESSURE TREATED AND ANCHORED (BY OTHERS), PRIOR TO WINDOW INSTALLATION.
- 10.) APPROVAL APPLIES TO SINGLE UNITS, SIDE BY SIDE OR TOP STACKED MULLED UNITS.
- 11.) MULLING FIXED WINDOWS WITH OTHER TYPES OF MIAMI-DADE COUNTY APPROVED PRODUCTS USING A MIAMI-DADE COUNTY APPROVED MULLION IN BETWEEN ARE ACCEPTABLE BUT THE LOWER DESIGN PRESSURE FROM THE WINDOWS OR MULLION APPROVAL WILL APPLY YO THE ENTIRE MULLED SYSTEM.
- 12.) SEE SHEET # 5 FOR MULLION/METAL ATTACHMENT DETAILS & OPTIONS.





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(MIN. EMBED.)

1/4" MAX. SHIM SPACE

-#12 S.M.S. or WS W/ 1 1/2" MIN. WOOD EMBED

SEE ELEVATION FOR

-2X WOOD BUCK

(EDGE DIST.)

(2)

EXT. GRADE PLYWOOD BY OTHERS (TYP.)

 $(\mathbf{B})$ 

SILL

METAL LATH— BY OTHERS (TYP.)

BY OTHERS (TYP.)

- APPROX. 12" WIDE THROUGHOUT ENTIRE PERIMETER OF THE WINDOW MOUNTING FIN. (NOT BY LAWSON INDUSTRIES)
- 2. THE WINDOW FRAME FIN TO BE BACK-BEDDED W/ AN EXT. GRADE CAULK THROUGHOUT THE ENTIRE PERIMETER OF FIN BY WINDOW INSTALLER (TYP.)
- 3. THE EXPOSED EXT. PERIMETER OF THE WINDOW FRAME TO BE SEALED W/ AN APPROVED EXTERIOR GRADE CAULK BY OTHERS (TYP.)
- \* WHEN THE GAP BETWEEN THE WINDOW FRAME AND THE BUCK OR MASONRY IS LESS THAN 1/8", SHIMS ARE NOT REQUIRED.

#### ANCHORS NOTE:

ANCHORS TO BE #12 SMS OR WD. SCREWS INTO WOOD, WITH A MINIMUM OF 1 1/2" PENETRATION INTO 2x WOOD AT 12" D.C. MAX.

**PRODUCT RENEWED** as complying with the Florida **Building Code** NOA-No. 22-0509.03

**Expiration Date: 07/19/2027** 

Miami-Dade Product Control

**PRODUCT REVISED** 

as complying with the Florida Building Code NOA-No. 20-0813.09

Expiration Date 07/19/2022

Miami-Dade Product Control

WEB A WA SOTOS ENGINI 55225 THOMAS J. PROFESSIONAL FL LIC. # 5 William William

DOORS

GLASS

QUALITY

oF

(305)AND WINDOW

IMPACT FIXED

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DETAILS

SECTION,

HORIZONTAL FIN FRAME

AND

WINDOW

SERIES-4300-6300

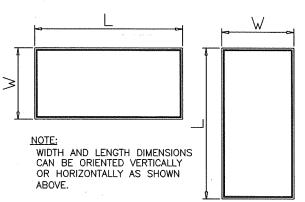
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OF

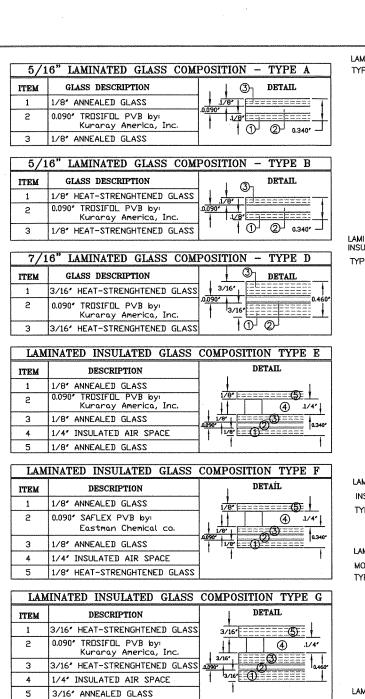
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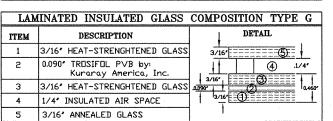
L4300-6300

DESIGN LOAD CAPACITY - PSF													
WINDOW B	UCK DIMS.	GLASS 1	TYPE 'A'	GLASS 1	TYPE 'B'	GLASS 7	TYPE 'D'	GLASS 7	TYPE 'E'	GLASS 7	TYPE 'F'	GLASS TY	PE 'G'&'H'
WIDTH	LENGTH	EXT. (+)	INT. (-)	EXT. (+)	INT. (-)	EXT. (+)	INT. (-)						
18-1/8"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
25-1/2"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
36"	25"	66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
47"	4-0-1	66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
52-1/8"	-	66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
62"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
18-1/8"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
25-1/2"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
36"	37-3/8"	66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
47"	tire control of the c	66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
52-1/8"	-	66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
62"	-	66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
18-1/8"	October 1990	66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
25-1/2"	Lary and the base of the lary and the lary a	66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
36"	49-5/8"	66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
47"	THE REAL PROPERTY AND ADDRESS OF THE PERSON AND ADDRESS OF THE PERSON ADDRESS OF THE PER	66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
52-1/8"	dan da	53.00	53.00	52.00	52.00	60.00	60.00		****	57.00	57.00	60.00	60.00
62"		evens	_		_	60.00	60.00		-	_	-	60.00	60.00
18-1/8"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
25-1/2"	and the same of th	66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
36"	57"	66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
47"		53.00	53.00	52.00	52.00	60.00	60.00	_	_	57.00	57.00	60.00	60.00
52-1/8"	najan nagara pama		_	_	-	60.00	60.00	-	-			60.00	60.00
62"			****	_	_	60.00	60.00	-		_	_	60.00	60.00
18-1/8"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
25-1/2"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
36"	62"	57.00	57.00	52.00	52.00	60.00	60.00	_	_	57.00	57.00	60.00	60.00
47"					-	60.00	60.00	_	-	57.00	57.00	60.00	60.00
52-1/8"			_		-	60.00	60.00	_	_	_	_	60.00	60.00
62"		-	_	****	-	60.00	60.00	-	_	-	-	60.00	60.00
18-1/8"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
25-1/2"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
36"	73"	53.00	53.00	52.00	52.00	60.00	60.00	_	_	57.00	57.00	60.00	60.00
47"	, )	-	_	-040000		60.00	60.00	_	-	-	_	60.00	60.00
52-1/8"	of a facility of the second		_	_	_	60.00	60.00	_	_	-	_	60.00	60.00
62"						60.00	60.00	_	-	-	-	60.00	60.00
18-1/8"	distribution and service	66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
25-1/2"	verippinish vida mili	66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
36"	73-1/4"	53.00	53.00	52.00	52.00	60.00	60.00	-	_	57.00	57.00	60.00	60.00
47"	A Company of the Comp	ranca	_	_	_	60.00	60.00	_	_	_	_	60.00	60.00
52-1/8"	Actionappeleispe	_		_	-	60.00	60.00	-		_	-	60.00	60.00
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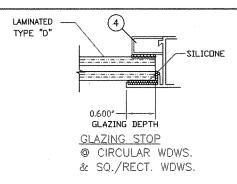


NOTE: GLASS CAPACITIES ON THIS SHEET ARE BASED ON A: ASTM E1300-04





LAN	MINATED INSULATED GLASS	COMPOSITION TYPE H
ITEM	DESCRIPTION	DETAIL
1	1/8' ANNEALED GLASS	3/16'
2	0.090" SAFLEX PVB by: Eastman Chemical co.	4 1/4'
3	1/8" ANNEALED GLASS	0.090' 0.46
4	1/4" INSULATED AIR SPACE	3/16
5	3/16' ANNEALED GLASS	7 1

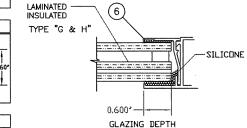


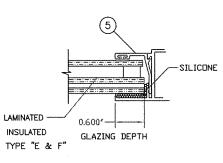
DOORS

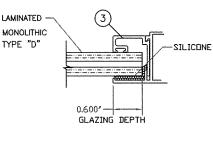
GLASS

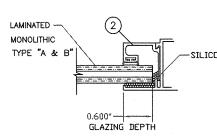
WINDOWS AND

SERIES-4300-6300 FIN FRAME IMPACT FIXED WINDOW









TYPICAL GLAZING DETAILS



The state of the s

as complying with the Florida 20-0813.09

**Expiration Date** 07/19/2022

Miami-Dade Product Control

**PRODUCT RENEWED** as complying with the Florida Building Code

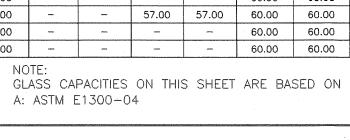
NOA-No. 22-0509.03 **Expiration Date: 07/19/2027** 

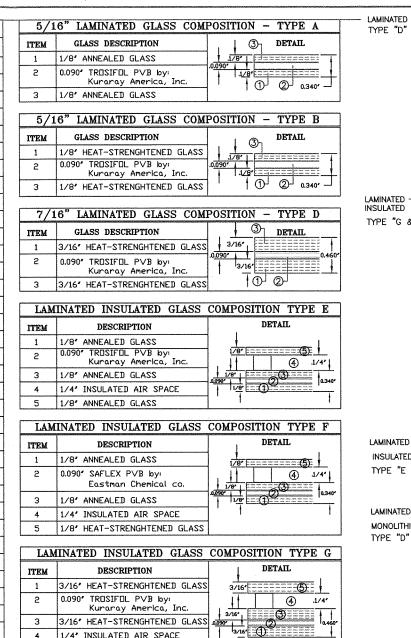
By: Manuel Peres Miami-Dade Product Control

**PRODUCT REVISED** 

Building Code NOA-No.

DESIGN LOAD CAPACITY - PSF													
WINDOW B	BUCK DIMS.	GLASS T	TYPE 'A'	GLASS 7	TYPE 'B'	GLASS 7	YPE 'D'	GLASS	TYPE 'E'	GLASS	TYPE 'F'	GLASS TY	PE 'G'&'H'
WIDTH	LENGTH	EXT. (+)	INT. (-)	EXT. (+)	INT. (-)	EXT. (+)	INT. (-)	EXT. (+)	INT. (-)	EXT. (+)	INT. (-)	EXT. (+)	INT. (-)
23"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
29"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
35"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
41"	35"	66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
47"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
53"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
59"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
23"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
29"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
35"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
41"	47"	66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
47"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
53"		57.00	57.00	52.00	52.00	60.00	60.00	_	_	57.00	57.00	60.00	60.00
59"		53.00	53.00	52.00	52.00	60.00	60.00	_	_	57.00	57.00	60.00	60.00
23"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
29"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
35"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
41"	59"	57.00	57.00	52.00	52.00	60.00	60.00			57.00	57.00	60.00	60.00
47"	39	53.00	53.00	52.00	52.00	60.00	60.00			57.00	57.00	60.00	60.00
53"		-			- 32.00	60.00	60.00					60.00	60.00
59"		***************************************				60.00	60.00		` <del>-</del>		_	60.00	60.00
23"					<del> </del>	<del>                                     </del>		ļ		ļ	<del> </del>	<del> </del>	
		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
29"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
35"	7.19	55.80	55.80	52.00	52.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
41"	71"	_	-			60.00	60.00		_		<u> </u>	60.00	60.00
47"		**************************************	_	-		60.00	60.00		-	-	_	60.00	60.00
53"		-	_	-	-	60.00	60.00	_	-	_	_	60.00	60.00
59"				_		60.00	60.00		-			60.00	60.00
23"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
29"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
35"		53.90	53.90	52.00	52.00	60.00	60.00		_	57.00	57.00	60.00	60.00
41″	73″		-			60.00	60.00	***	_	-	-	60.00	60.00
47"				***:		60.00	60.00	-	-	_	_	60.00	60.00
53"	one of the last		-	-		60.00	60.00	_	-	_	_	60.00	60.00
59"			-	-		60.00	60.00		_			60.00	60.00
23"	and the second	66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
29"		54.70	54.70	52.00	52.00	60.00	60.00			57.00	57.00	60.00	60.00
35"	83"		_		_	60.00	60.00	_	_	· <u> </u>		60.00	60.00
41"						60.00	60.00					60.00	60.00
47"		_	_	-	_	60.00	60.00	-	_	-	_	60.00	60.00
23"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
29"	95"	49.70	49.70	52.00	52.00	60.00	60.00	_		57.00	57.00	60.00	60.00
35"		AT-	_			60.00	60.00	_			_	60.00	60.00
41"		1000	_		<u> </u>	60.00	60.00	_		-	<u> </u>	60.00	60.00
23"		57.00	57.00	52.00	52.00	60.00	60.00	_		57.00	57.00	60.00	60.00
29"	107"	-	-	-		60.00	60.00	_			_	60.00	60.00
35"						60.00	60.00	_			_	60.00	60.00
23"		53.00	53.00	52.00	52.00	60.00	60.00	-	_	57.00	57.00	60.00	60.00
29"	119"	_			_	60.00	60.00		_		_	60.00	60.00
35"		_	_	_	_	60.00	60.00	_		_		60.00	60.00





LAMINATED INSULATED GLASS COMPOSITION TYPE H

4 1/4' INSULATED AIR SPACE 5 3/16' ANNEALED GLASS

0.090' SAFLEX PVB by

1/8" ANNEALED GLASS

3/16' ANNEALED GLASS

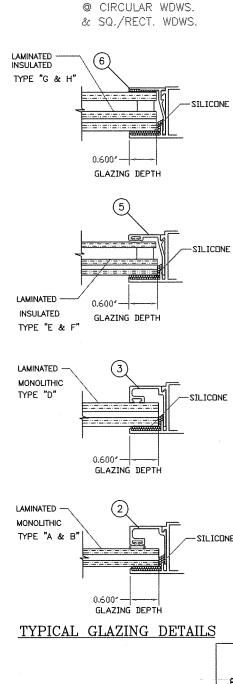
1/4' INSULATED AIR SPACE

DESCRIPTION 1/8' ANNEALED GLASS

Eastman Chemical co.

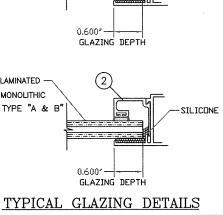
ITEM

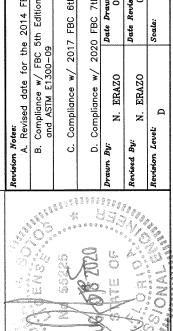
2



0.600\*-

GLAZING DEPTH GLAZING STOP





PROFESSIONAL FL LIC. # 8

DOORS

GLASS

AND

WINDOWS

ALUMINUM

QUALITY

MANUFACTURER OF

SERIES-4300-6300 FIN FRAME IMPACT FIXED WINDOW

1LORIDA 33166 305) 696-8660

-SILICONE

**PRODUCT REVISED PRODUCT RENEWED** as complying with the Florida as complying with the Florida

4 1/4"

3/16,

**Building Code** 

By: Manuel Peres

Miami-Dade Product Control

NOA-No.

Building Code NOA-No. **Expiration Date: 07/19/2027** 

**Expiration Date** 07/19/2022

20-0813.09

Miami-Dade Product Control

BILL OF MATERIALS									
ITEM	PART #	QUANTITY	MATERIAL	REMARKS					
1	L-4301	2	FRAME HEAD/SILL/JAMB	6063-T6					
2	L-7708	4	GLAZING BEAD (5/16" GLASS)	6063-T6					
3	L-7708	4	GLAZING BEAD (3/8" & 13/32" GLASS)	6063-T6					
4	L-4204	AS REQD.	GLAZING BEAD AT CIRCULAR WDWS.	6063-T5					
5	L-7711	4	GLAZING BEAD (5/16" GLASS- INSULATED)	6063-T6					
6	L-6211	4	GLAZING BEAD (7/16" GLASS - INSULATED)	6063-T6	_				
7	#8 X 3/4"	2/ CORNER	ASSEMBLY SCREWS		P.H. PHILLIPS				
8	812-25H-357	AS REQD.	"TruSeal" Dura-Seal Swiggle Spacer	*	Black - 1/4" Air Spacer				
9	VWS-004	AS REQD.	GLAZING VINYL BULB — TEAM PLASTICS	FLEX. PVC	Material Composition Below				
10	PWS-001	AS REQD.	PILE WTS'P SEAL	*	.187" w. X .150" h.				
11	DC-899	AS REQD.	GLAZING SILICONE	*	DOW CORNING				
12	PL 75.6020	AS REQD.	GLAZING SETTING BLOCK	SOFT PVC	1/8" X 1/8" X 2"				

.310

-		FRAME JAMB
r	FRAME HEAD  1/2" X 3-1/2" X .058"  A PER STRAP ALTERNATE 1/8" ALUM RIVETS FASTENED FROM INSIDE TO OUTSIDE OF FRAMES	FRAME SILL OF HEAD
_		TYPICAL CORNER CONSTRUCTION RECT. OR SQUARE WINDOWS
	ERAME RADIUS JOINT	1 FRAME END CORNER
	FRAME CORNER & JOINT	<u>DETAILS</u>

FRAME CORNERS, OR JOINTS SEALED WITH A COLORED

SILICONE

SEE MULLION APPROVALS FOR MULLION TYPE, SIZE AND MAX. DESIGN PRESSURE LIMITATIONS.

INTERIOR # 12 S.D.S. X 1 1/4" L SEE ELEV. FOR SPACING

WINDOW FRAME

EXTERIOR

1/4" MAX. SHIM

SEALANT AND PERIMETER OF GLAZING BEAD WITH CLEAR

Flexible Vinyl (FPVC) Composition - Team Plastics, Inc FPVC Black: Compound No. 7200-75 PHYSICAL ASTM NO. Durometer Hardness "A", 10 sec D-2240 D-792 Specific Gravity 1.45 Tensile Strength, PSI 1640 D-638 Ultimate Elongation, % 340.0 D-638 765.0 Modulus @ 100% Elongation, PSI D-638 Impact Brittleness -31.0D-746 FPVC White: Compound No. 7267-75 PHYSICAL ASTM NO. D-2240 D-792 Durometer Hardness "A", 10 sec 1.45 Specific Gravity

Tensile Strength, PSI 1640 D-638 Ultimate Elongation, % 325.0 D-638 Modulus @ 100% Elongation, PSI 765.0 D-638

WINDOWS AND GLASS DOORS

ALUMINUM

OF QUALITY

MANUFACTURER

SERIES-4300-6300 FIN FRAME IMPACT FIXED WINDOW

8501 N.W. 90 ST. MEDLEY, FLORIDA 33166 PH No. (305) 696-8660

DETAILS

VER ASSEMBLY I

DETAILS

MATERIALS,

—# 12 X 3/4" S.D.S. FLAT HEAD, PHILLIPS. (SEE ELEVATION AND DP TABLES FOR QUANTITY AND FASTENER SPACING) INTERIOR WINDOW FRAME **EXTERIOR SEALANT** NOTE: THE LOWER PRESSURES OF WINDOW OR MULL SHALL GOVERN 1. ALL STEEL IN CONTACT WITH ALUM. TO BE PAINTED OR PLATED. 2. METAL STRUCTURES: (STEEL OR ALUM. 1/8" MIN. THICK) A) STEEL: Fy = 36 KSI MIN. B) ALUMINUM: 6063-T5 MIN. (7/16" Laminated Insulated Glass) MULLION & METAL STRUCTURE ATTACHMENT DETAIL

**PRODUCT RENEWED** as complying with the Florida Building Code NOA-No. 22-0509.03

**Expiration Date: 07/19/2027** 

By: Manuel Perez Miami-Dade Product Control

**PRODUCT REVISED** 

as complying with the Florida Building Code 20-0813.09 NOA-No.

**Expiration Date** 07/19/2022

Miami-Dade Product Control

THOMAS J. S
PROFESSIONAL J
FL LIC. # 5

-1.253-.040-.850 TYP. .391 .281 .050 \_ TYP. GLAZING STOP - 1.509 -(5/16" GLASS) FRAME HEAD/SILL/JAMB .040-.272 .050 .773 GLAZING STOP (CIRCULAR WDW.) GLAZING STOP (3/8" & 13/32" GLASS) .050 ~ .050-.850 .050 TYP .800 INSULATED GLAZING STOP INSULATED GLAZING STOP

(5/16" Laminated Insulated Glass)

WINDOW FRAME EXTRUSION DETAILS