



DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER)
BOARD AND CODE ADMINISTRATION DIVISION

NOTICE OF ACCEPTANCE (NOA)

MIAMI-DADE COUNTY
PRODUCT CONTROL SECTION

11805 SW 26 Street, Room 208
Miami, Florida 33175-2474
T (786) 315-2590 F (786) 315-2599

www.miamidade.gov/building

Cornell Iron Works, Inc.
165 Carriage Court
Winston Salem, NC 27105

SCOPE: This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER-Product Control Section to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Insulated Steel Rolling Door up to 12ft-5in Wide (50 FPS Impact) – L.M.I.

APPROVAL DOCUMENT: Drawing No. **ES-16-53-CIW**, titled “12’-5” Wide 65 PSF 50 FPS Insulated Rolling Steel Door”, sheets 1 through 5 of 5, dated 03/30/15, with revision **B** dated 03/07/23, prepared by manufacturer, signed and sealed by Shawn Patrick Kelley, P.E. bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Section.

MISSILE IMPACT RATING: Large and Small Missile Impact Resistant

LABELING: Each unit shall bear a permanent label with the manufacturer’s name or logo, manufacturing address, model number, the positive and negative design pressure rating, indicate impact rated if applicable, installation instruction drawing reference number, approval number (NOA), the applicable test standards, and the statement reading ‘Miami-Dade County Product Control Approved’ is to be located on the door’s side track, bottom angle, or inner surface of a panel.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

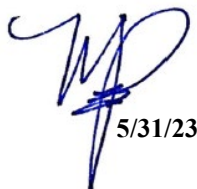
ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA **revises NOA No. 20-0925.06** and consists of this page 1 and evidence pages E-1, E-2 and E-3, as well as approval document mentioned above.

The submitted documentation was reviewed by **Manuel Perez, P.E.**




5/31/23

NOA No. 23-0406.07
Expiration Date: July 09, 2025
Approval Date: June 08, 2023
Page 1

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA's

A. DRAWINGS

1. Manufacturer's die drawings and sections.
(Submitted under NOA No. 15-0504.01)
2. Drawing No. **ES-16-53-CIW**, titled "12'-5" Wide 65 PSF 50 FPS Insulated Rolling Steel Door", sheets 1 through 5 of 5, dated 03/30/15, with revision **A** date 01/22/20, prepared by manufacturer, signed and sealed by Shawn Patrick Kelley, P.E.
(Submitted under NOA No. 20-0416.16)

B. TESTS

1. Test reports on: 1) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
2) Large Missile Impact Test per FBC, TAS 201-94
3) Cyclic Wind Pressure Loading per FBC, TAS 203-94
4) Forced Entry Test, per FBC 2411 3.2.1, TAS 202-94
5) Tensile Test per ASTM E8-08
along with marked-up drawings and installation diagram of Thermiser Roll-up Garage Door, prepared by Intertek/Architectural Testing, Inc., Test Report No. **D2662.01-109-18**, dated 02/07/14, signed and sealed by Michael D. Stremmel, P.E.
(Submitted under NOA No. 15-0504.01)
2. Test report on Salt Spray Performance Test per ASTM B117-09 of G90 unpainted and G40 painted samples, prepared by Intertek, Test Report No. **G100075502MID-002**, dated 05/26/10, signed and sealed by Rick Curkeet, P.E.
(Submitted under NOA No. 15-0504.01)
3. Test Report on Ignition Temperature per ASTM D1929 and Flame Spread/ Smoke Density per ASTM E84 of polyurethane foam, prepared by ETC Laboratories, Report No. **ETC-07-1071-18738.0**, dated 03/26/07, signed and sealed by Joseph L. Doldan, P.E.
(Submitted under NOA No. 15-0504.01)

C. CALCULATIONS

1. Calculations prepared by Moment Engineering+ Design, LLC, dated 01/09/18, signed and sealed by Shawn Patrick Kelley, P.E.
(Submitted under NOA No. 18-0125.01)

D. QUALITY ASSURANCE

1. Miami-Dade Department of Regulatory and Economic Resources (RER)


Manuel Perez, P.E.
Product Control Examiner
NOA No. 23-0406.07
Expiration Date: July 09, 2025
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Cornell Iron Works, Inc.

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA's (CONTINUED)

E. MATERIAL CERTIFICATIONS


1. None.

F. STATEMENTS

1. Statement letter of conformance, complying with **FBC 7th Edition (2020)** and of no financial interest, dated August 12, 2020, prepared and issued by Moment Engineering+ Design, LLC, signed and sealed by Shawn Patrick Kelley, P.E.
(Submitted under NOA No. 20-0925.06)
2. Private label agreement dated 03/23/15.
(Submitted under NOA No. 15-0504.03)

G. OTHERS

1. Notice of Acceptance No. **20-0416.16**, issued to Cornell Iron Works, Inc. for their Insulated Steel Rolling Door up to 12'-5" Wide (50 FPS Impact), approved on 05/21/20 and expiring on 07/09/25.



Manuel Pérez, P.E.

Product Control Examiner

NOA No. 23-0406.07

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Cornell Iron Works, Inc.

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

2. NEW EVIDENCE SUBMITTED

A. DRAWINGS

1. Drawing No. **ES-16-53-CIW**, titled “12’-5” Wide 65 PSF 50 FPS Insulated Rolling Steel Door”, sheets 1 through 5 of 5, dated 03/30/15, with revision **B** date 03/07/23, prepared by manufacturer, signed and sealed by Shawn Patrick Kelley, P.E.

B. TESTS

1. None.

C. CALCULATIONS

1. Anchor Calculations prepared by Moment Engineering+ Design, LLC, dated 03/21/23, signed and sealed by Shawn Patrick Kelley, P.E.

D. QUALITY ASSURANCE

1. Miami-Dade Department of Regulatory and Economic Resources (RER)

E. MATERIAL CERTIFICATIONS

1. None.

F. STATEMENTS

1. None.

G. OTHERS

1. Notice of Acceptance No. **20-0925.06**, issued to Cornell Iron Works, Inc. for their Insulated Steel Rolling Door up to 12ft-5in Wide (50 FPS Impact), approved on 12/10/20 and expiring on 07/09/25.



Manuel Perez, P.E.

Product Control Examiner

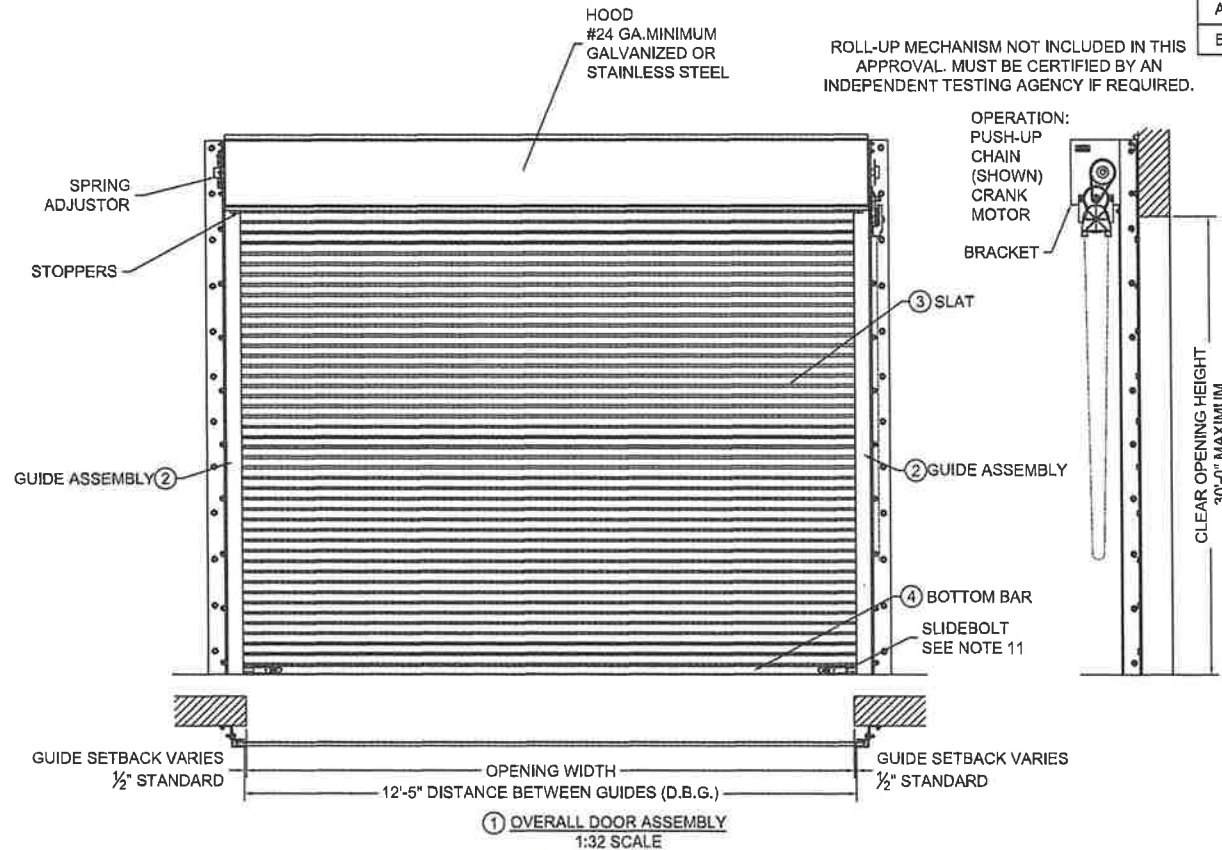
NOA No. 23-0406.07

Expiration Date: July 09, 2025

Approval Date: June 08, 2023

L/TR	REVISION	DATE	BY	E.C.O.
*	ORIGINAL ISSUE	03/30/2015	TJE	1614
A	REVISED TITLE BLOCK	01/22/2020	MAN	2026
B	ADD ALTERNATE CMU ANCHOR	03/07/2023	TJE	2257

ROLL-UP MECHANISM NOT INCLUDED IN THIS APPROVAL. MUST BE CERTIFIED BY AN INDEPENDENT TESTING AGENCY IF REQUIRED.



NOTES:

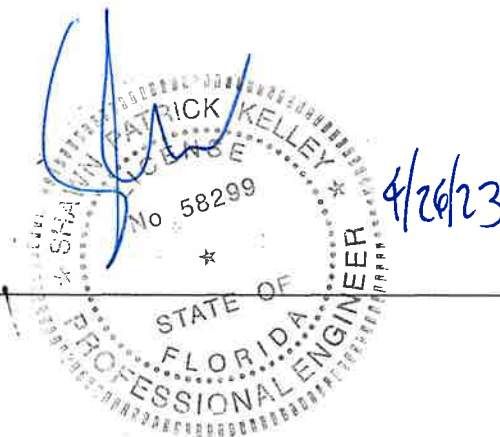
- THIS ROLL-UP DOOR SYSTEM IS DESIGNED IN ACCORDANCE WITH THE FLORIDA BUILDING CODE, AS A LARGE MISSILE IMPACT RESISTANT SYSTEM.
- POSITIVE AND NEGATIVE DESIGN PRESSURE CALCULATIONS SHALL BE PERFORMED FOR SPECIFIC JOBS IN ACCORDANCE WITH ASCE 7 MINIMUM DESIGN LOADS FOR BUILDINGS AND OTHER STRUCTURES. WIND LOADS DETERMINED FOR OPENINGS SHALL BE LESS THAN OR EQUAL TO DOOR DESIGN PRESSURES NOTED BELOW.
- THE DETAILS AND SPECIFICATIONS SHOWN HEREIN REPRESENT THE PRODUCTS TESTED FOR UNIFORM STATIC AIR PRESSURE IN CONFORMANCE WITH DADE COUNTY PROTOCOLS TAS 201, 202 AND 203.
POSITIVE DESIGN LOAD = 65 PSF
NEGATIVE DESIGN LOAD = 65 PSF
- TESTING PERFORMED BY ARCHITECTURAL TESTING, INC. (YORK, PENNSYLVANIA) TEST REPORT No. D2662.01-109-18.
- SUPERIMPOSED LOADS ON THE JAMBS FROM THIS DOOR ARE DESIGNATED AS F1, F2, AND F3 HEREIN. CONTRACTORS SHALL HAVE FLORIDA REGISTERED PROFESSIONAL ENGINEER VERIFY ADEQUACY OF BUILDING STRUCTURE TO RESIST SUPERIMPOSED LOAD F1, F2, AND F3.
- ALL WELDING SHALL BE PERFORMED BY QUALIFIED WELDERS IN ACCORDANCE WITH AWS SPECIFICATIONS, LATEST EDITION. ALL WELDING ELECTRODES SHALL CONFORM TO AWS A5.1, GRADE E-70. MINIMUM WELDING PROCESS SHALL BE ARC WELDING AWS E7014 OR MIG WELDING AWS ER70S-6.
- ANCHOR NOTES:
A. EMBEDMENT DEPTH DOES NOT INCLUDE STUCCO FINISH.
B. ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH MANUFACTURERS SPECIFICATIONS.
- FOAMED IN PLACE INSULATION, TESTED IN ACCORDANCE WITH ASTM E-84 AND D-1929 OR MINERAL WOOL INSULATION.
- DOOR MAY BE INSTALLED ON THE INSIDE OR OUTSIDE OF AN EXTERIOR WALL.
- A 33% INCREASE IN ALLOWABLE STRESS HAS NOT BEEN USED IN THE DESIGN OF THIS PRODUCT.
- SLIDE BOLTS ARE NOT REQUIRED FOR WINDLOAD RESISTANCE. SLIDE BOLTS ARE ONLY REQUIRED ON PUSH UP OPERATED UNITS FOR FORCED ENTRY RESISTANCE. LOCKING IS TO BE PROVIDED BY OTHERS OR AS CYLINDER LOCKS BY CORNELL IRON WORKS.
- ENDLOCK/WINDLOCKS ARE SECURED TO EACH END OF ALTERNATING SLATS WITH TWO 1/4" RIVETS PER END RESULTING IN ALTERNATE SLAT WINDLOCK SUPPORT.
- GUIDE ASSEMBLY AND BOTTOM BAR ARE TO BE PROTECTED FROM CORROSION WITH POLYESTER POWDER COATING WHEN NOT MINIMUM G90 GALVANIZED STEEL OR STAINLESS STEEL.

PRODUCT REVISED
As complying with the Florida Building Code

NOA-No. **23-0406.07**

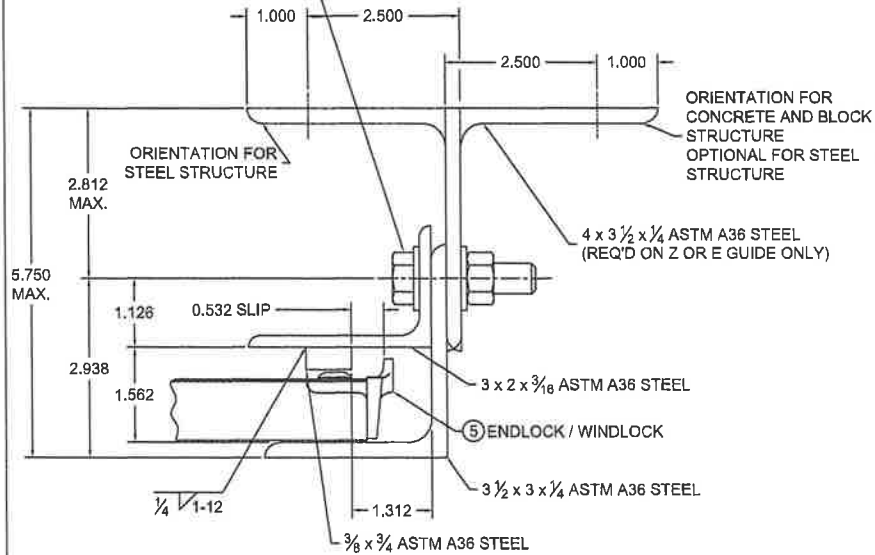
Expiration Date: **07/09/2025**

By: *Manuel Perez*
Miami-Deade Product Control

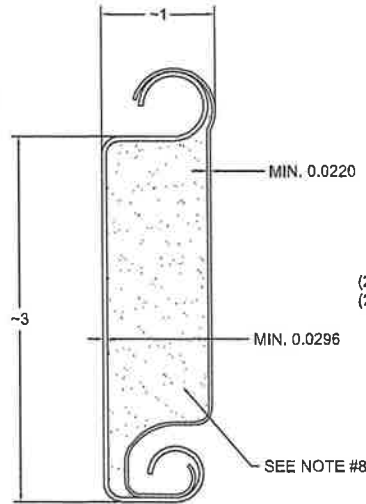


CORNELL innovative door solutions.	24 ELMWOOD AVE 1901 S. LITCHFIELD RD MOUNTAINTOP, PA GOODYEAR, AZ		Unless otherwise specified, dimensions are in inches & tolerances are: 0.000 = +/- 0.031 FRACTIONAL = +/- 1/32 ANGLES = +/- 1/2 DEG	
	P: 800.233.8366 F: 800.526.0841 E: ADS@CORNELLIRON.COM		TITLE: MIAMI DADE COUNTY APPROVED 12'-5" WIDE 65 PSF 50 FPS INSULATED ROLLING STEEL DOOR	
DRAWN BY: TJE		SIZE: B		SCALE: AS NOTED
DWG NO: ES-16-53-CIW		SHEET: 1/5		

1/2-13 SAE GR. 5, GR. 8, ASTM A325,
OR A490 HEX HEAD BOLT,
1/2-13 NUT AND 1/2" HARDENED
FLAT WASHERS AT 18" O.C.



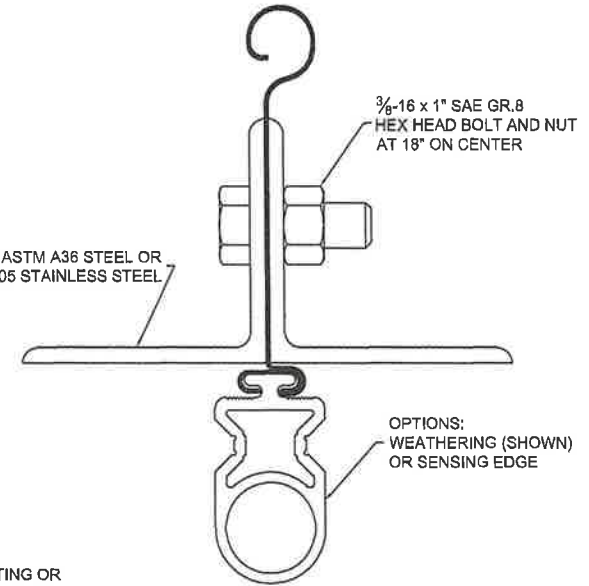
② GUIDE ASSEMBLY DETAIL
1:2 SCALE



③ SLAT DETAIL
TYPICAL SECTION

ASTM A653 HSLAS TYPE B GRADE 40 G40 WITH POLYESTER BASED COATING OR
ASTM A653 HSLAS TYPE A GRADE 40 G40 WITH POLYESTER BASED COATING OR
ASTM A653 STRUCTURAL STEEL GRADE 40 G40 WITH POLYESTER BASED COATING
OR TYPE 304 STAINLESS STEEL (MIN. YIELD 40,000 psi)
OR TYPE 316 STAINLESS STEEL (MIN. YIELD 40,000 psi)
OR TYPE 430 STAINLESS STEEL (MIN. YIELD 40,000 psi)
OR TYPE 201 STAINLESS STEEL (MIN. YIELD 40,000 psi)
FULL SCALE

LTR	REVISION	DATE	BY	E.C.O.
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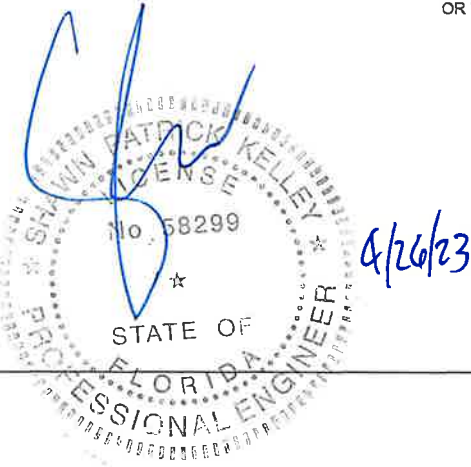
④ BOTTOM BAR DETAIL
TYPICAL SECTION
FULL SCALE

PRODUCT REVISED
As complying with the Florida
Building Code

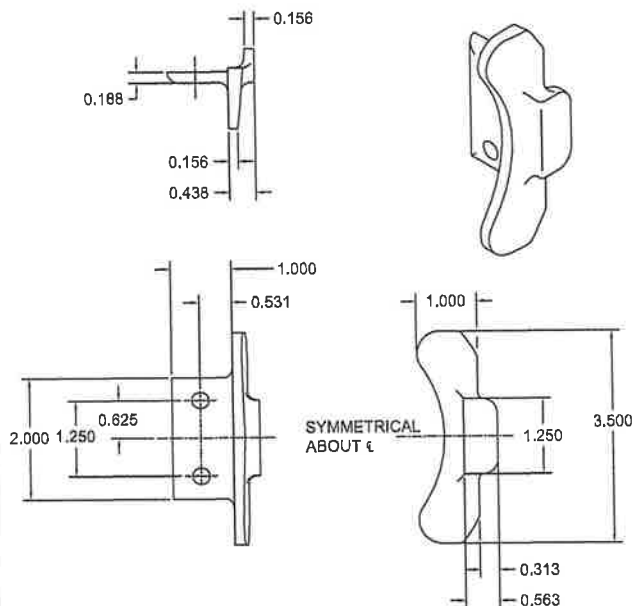
NOA-No. **23-0406.07**

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By: *Manuel Perez*
Miami-Dade Product Control



CORNELL <i>innovative door solutions.</i>	24 ELMWOOD AVE 1901 S. LITCHFIELD RD MOUNTAINTOP, PA GOODYEAR, AZ	Unless otherwise specified, dimensions are in inches & tolerances are: 0.000 = +/- 0.031 FRACTIONAL = +/- 1/32 ANGLES = +/- 1/2 DEG		
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TITLE: MIAMI DADE COUNTY APPROVED 12'-5" WIDE 65 PSF 50 FPS INSULATED ROLLING STEEL DOOR	DRAWN BY: TJE	SIZE: B	SCALE: AS NOTED	SHEET: 2/5
	DWG NO: ES-16-53-CIW			



⑤ ENDLOCK / WINDLOCK DETAIL
FERRITIC MALLEABLE IRON PER ASTM A47 - GRADE 32510
OR DUCTILE IRON PER ASTM A536 GRADE 65-45-12, GALVANIZED
IN ACCORDANCE WITH ASTM A153, G90 ZINC-COATING,
1/2 SCALE



PRODUCT REVISED
As complying with the Florida
Building Code

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Miami-Dade Product Control

4/26/23

L'TR	REVISION	DATE	BY	E.C.O.
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1/2-13 x 1 1/2"
CARRIAGE BOLT GR.5
1/2" FLAT WASHER
1/2-13 HEX NUT

1/2-13 x 1 1/2"
CARRIAGE BOLT GR.5
1/2" FLAT WASHER
1/2-13 HEX NUT
THIS FASTENER ON 17"
AND LARGER COILS

1/2-13 x 1 1/2"
CARRIAGE BOLT GR.5
1/2" FLAT WASHER
1/2-13 HEX NUT

⑥ BRACKET MOUNTING DETAIL
0.172 MIN. THICKNESS

* 2" EXTENSION WHEN 8" AND LARGER SHAFT ASSEMBLY IS SUPPLIED
1/4 SCALE

CORNELL
Innovative door solutions.

24 ELMWOOD AVE 1901 S. LITCHFIELD RD
MOUNTAINTOP, PA GOODYEAR, AZ

P: 800.233.8366
F: 800.526.0841
E: ADS@CORNELLIRON.COM

Unless otherwise specified,
dimensions are in inches &
tolerances are:

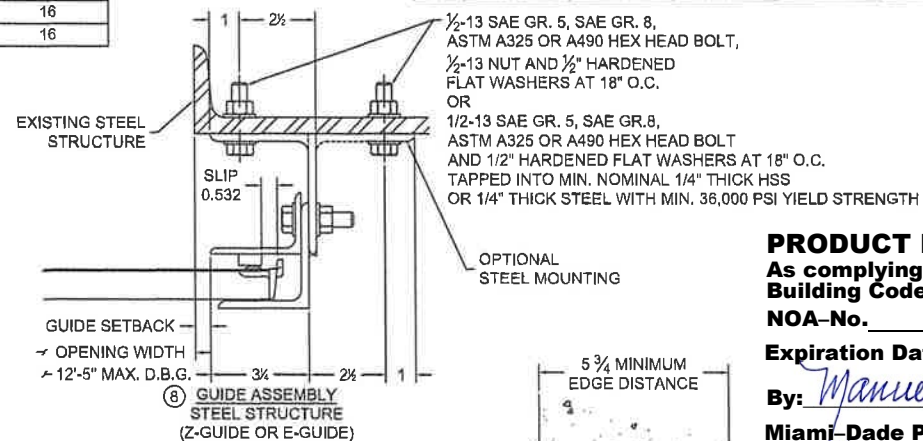
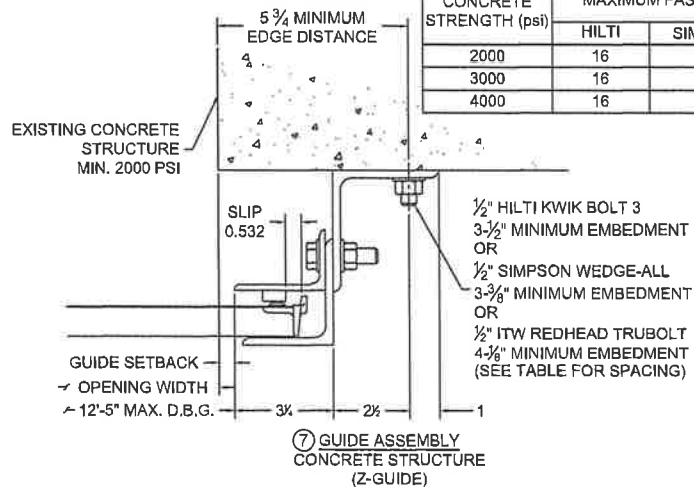
0.000 = +/- 0.031
FRACTIONAL = +/- 1/32
ANGLES = +/- 1/2 DEG

TITLE: **MIAMI DADE COUNTY APPROVED**
12'-5" WIDE 65 PSF 50 FPS
INSULATED ROLLING STEEL DOOR

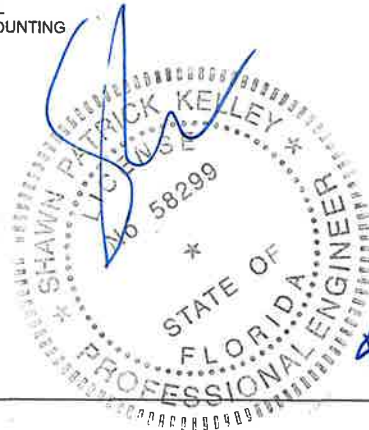
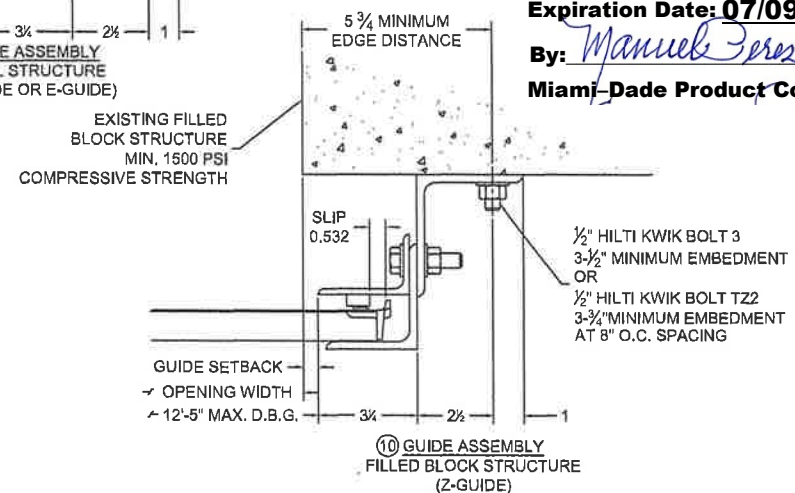
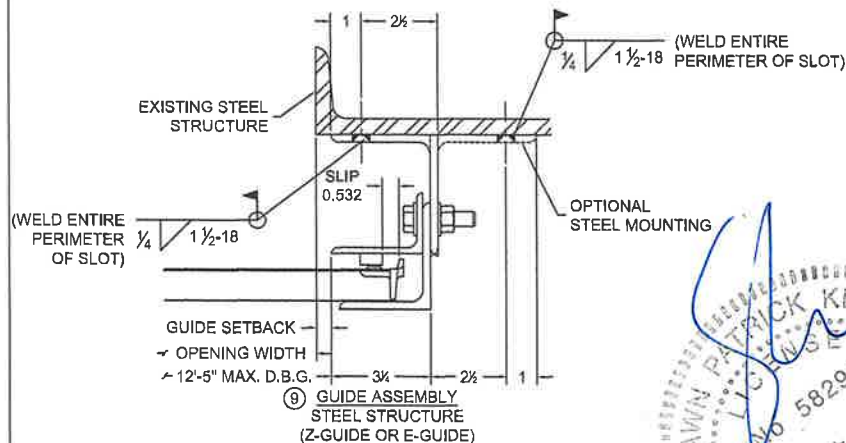
DRAWN BY: **TJE** SIZE: **B** SCALE: **AS NOTED** SHEET: **3/5**
DWG NO: **ES-16-53-CIW**

CONCRETE FASTENER SPACING			
CONCRETE STRENGTH (psi)	MAXIMUM FASTENER SPACING (in.)		
	HILTI	SIMPSON	ITW REDHEAD
2000	16	15	12
3000	16	16	16
4000	16	16	16

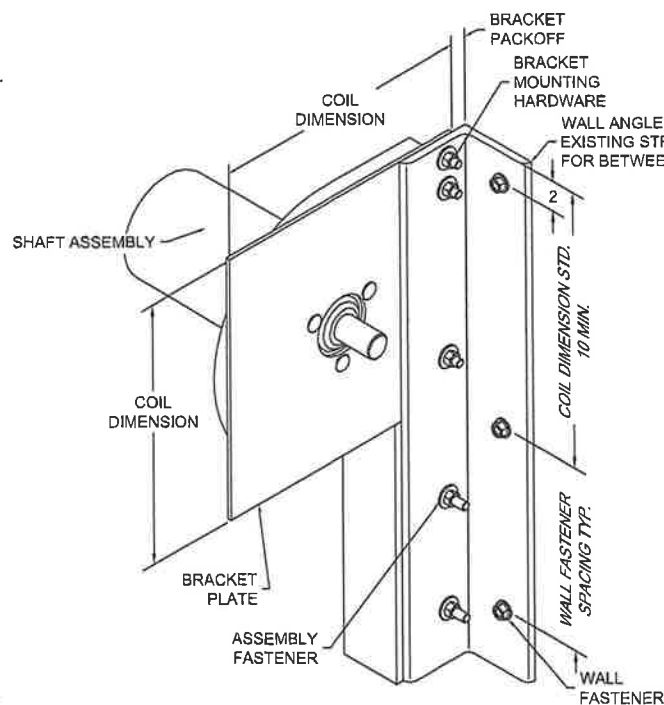
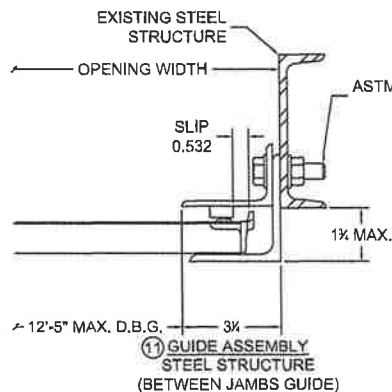
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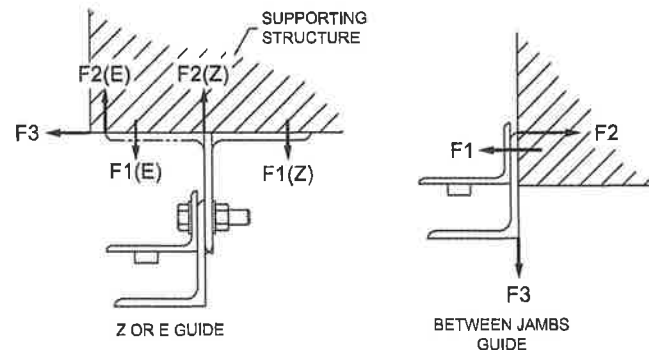


CORNELL <small>Innovative door solutions.</small>	24 ELMWOOD AVE 1901 S. LITCHFIELD RD MOUNTAINTOP, PA GOODYEAR, AZ	Unless otherwise specified, dimensions are in inches & tolerances are: 0.000 = +/- 0.031 FRACTIONAL = +/- 1/32 ANGLES = +/- 1/2 DEG			
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TITLE: MIAMI DADE COUNTY APPROVED 12'-5" WIDE 65 PSF 50 FPS INSULATED ROLLING STEEL DOOR		DRAWN BY: TJE	SIZE: B	SCALE: AS NOTED	SHEET: 4/5
		DWG NO: ES-16-53-CIW			



⑫ BRACKET MOUNTING / TOP WALL ANGLE FASTENING
BRACKET MOUNTING PER DETAIL 6 DEPICTED,
OTHER BRACKET MOUNTINGS ARE AVAILABLE
SCALE: NTS

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UNREDUCED WIND FORCES ON BUILDING STRUCTURE (LBS / FOOT OF HEIGHT)					
Z-GUIDE					
POSITIVE			NEGATIVE		
F1	F2	F3	F1	F2	F3
1102	690	371	1021	1434	371
E-GUIDE					
POSITIVE			NEGATIVE		
F1	F2	F3	F1	F2	F3
1683	1271	371	1211	1624	371
BETWEEN JAMBS GUIDE					
POSITIVE			NEGATIVE		
F1	F2	F3	F1	F2	F3
609	238	413	3058	2687	413

BUILDING DESIGNER NOTE:
STRUCTURE MUST BE DESIGNED TO SUPPORT
F1, F2, AND F3 FORCES (LBS./FT. OF OPENING
HEIGHT) AT EACH JAMB.



4/26/23

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CORNELL Innovative door solutions. P: 800.233.8366 F: 800.526.0841 E: ADS@CORNELLIRON.COM	24 ELMWOOD AVE 1901 S. LITCHFIELD RD MOUNTAINTOP, PA GOODYEAR, AZ		Unless otherwise specified, dimensions are in Inches & tolerances are: 0.000 = +/- 0.031 FRACTIONAL = +/- 1/32 ANGLES = +/- 1/2 DEG	
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ES-16-53-CIW