



DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER)

BOARD AND CODE ADMINISTRATION DIVISION

## NOTICE OF ACCEPTANCE (NOA)

MIAMI-DADE COUNTY, FLORIDA  
PRODUCT CONTROL SECTION

11805 SW 26 Street, Room 208

Miami, FL 33175

T (786) 315-2590 F (786) 315-2599

[www.miamidade.gov/economy](http://www.miamidade.gov/economy)

WinDoor, Inc.

104 Triple Diamond Blvd.

North Venice, FL 34275

### SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER-Product Control Section to be used in Miami-Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami-Dade County) and/ or the AHJ (in areas other than Miami-Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

### DESCRIPTION: Series "7000" Aluminum Sliding Glass Door W/ WO Reinforcements – L.M.I.

**APPROVAL DOCUMENT:** Drawing No. **7000 HP LMI NOA**, titled "Aluminum Sliding Glass Door (LMI) sheet 1 through 16 of 16, dated 04/30/2020 with Rev. B dated 06/02/2023, prepared, signed and sealed by Anthony Lynn Miller, P.E., bearing the Miami-Dade County Product Control Section Revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Section.

### MISSILE IMPACT RATING: Large Missile Impact Resistant

**LABELING:** Each unit shall bear a permanent label with the manufacturer's name or logo, city, state, series, and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

**RENEWAL** of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

**TERMINATION** of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/ or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

**ADVERTISEMENT:** The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

**INSPECTION:** A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA **renews and revises NOA No. 20-0806.04** and consists of this page 1 and evidence pages E-1, E-2 and E-3, as well as approval document mentioned above.

The submitted documentation was reviewed by **Sifang Zhao, P. E.**



S. Z.  
06/08/2023

NOA No. 23-0511.02

Expiration Date: June 06, 2028

Approval Date: June 08, 2023

Page 1

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA'S**

**A. DRAWINGS**

1. Manufacturer's die drawings and sections. (*Submitted under NOA No. 12-820.09*)
2. Drawing No. 08-01663, titled "7000 HP Series LMI Reinforced & Non-Reinforced", sheets 1, 2, 2A, 2B and 3 through 14 of 14, prepared by manufacturer, dated 07/03/12 with Revision E dated 11/30/17, signed and sealed by Luis R. Lomas, P.E.

**B. TESTS**

1. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94  
2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94  
3) Water Resistance Test, per FBC, TAS 202-94  
4) Large Missile Impact Test per FBC, TAS 201-94  
5) Cyclic Wind Pressure Loading per FBC, TAS 203-94  
6) Forced Entry Test, per FBC 2411 3.2.1, TAS 202-94  
along with marked-up drawings and installation diagram of Aluminum Sliding Glass with and without Reinforcements, prepared by National Certified Testing Laboratories, Inc., Test Report No. **NCTL-210-3779-1**, dated 05/08/12 signed and sealed by Gerald J, Ferrara, P.E. (*Submitted under NOA No. 12-820.09*)

**C. CALCULATIONS**

1. Anchor verification calculations complying with **FBC 5<sup>th</sup> Edition (2014)**, dated 07/10/15 with last revised on 04/04/16, prepared, signed and sealed by Luis R. Lomas, P.E.
2. Anchor verification calculations complying with FBC 6th Edition (2017), dated 11/30/17, prepared, signed and sealed by Luis R. Lomas, P.E.
3. Glazing complies with ASTM E1300-04/ 09

**D. QUALITY ASSURANCE**

1. Miami-Dade Department of Regulatory and Economic Resources (RER).

**E. MATERIAL CERTIFICATIONS**

1. Notice of Acceptance No. **14-0916.10** issued to **Kuraray America, Inc.**, for "**Kuraray Butacite ® PVB Glass Interlayer**", expiring on 12/11/2016.

**F. STATEMENTS**

1. Statement letter of conformance, complying with **FBC 5<sup>th</sup> Edition (2014)** and of no financial interest, issued, prepared, signed, sealed and dated 06/08/15 by Luis R. Lomas, P. E.

**G. OTHERS**

1. This NOA revises and renews NOA #15-0723.11, expiring on 06/06/18.



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Sifang Zhao, P. E.  
Product Control Examiner  
NOA No. 23-0511.02  
Expiration Date: June 06, 2028  
Approval Date: June 08, 2023

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**2. EVIDENCE SUBMITTED UNDER NOA#20-0806.04**

**A. DRAWINGS**

1. Drawing No. 7000 HP LMI NOA, titled “Aluminum Sliding Glass Door (LMI) sheet 1 through 16 of 16, dated 07/22/20, prepared, signed and sealed by Anthony Lynn Miller, P.E

**B. TESTS**

1. Test reports on:
  - 1) Air Infiltration Test, per FBC, TAS 202-94
  - 2) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
  - 3) Water Resistance Test, per FBC, TAS 202-94
  - 4) Large Missile Impact Test per FBC, TAS 201-94
  - 5) Cyclic Wind Pressure Loading per FBC, TAS 203-94

along with marked-up drawings and installation diagram of WinDoor, Inc. representative units listed below and tested to qualify Dowsil 791 and Dowsil 983 silicones, per Proposal #19-1155TP.

Test Report	Product Name		Unit in TP	Signed and Sealed	Date
FTL 20-1078.1	WinDoor	PW3000 Aluminum Fixed Lite	11	Idalmis Ortega, P.E.	08/24/20
FTL 20-1078.2	WinDoor	HR9470 Thermally Broken Aluminum Horizontal Roller	12	Idalmis Ortega, P.E.	08/24/20
FTL 20-1078.3	WinDoor	SGD8100 Aluminum Sliding Glass Door	13	Idalmis Ortega, P.E.	08/24/20
FTL 20-1078.4	WinDoor	HR9470 Thermally Broken Aluminum Horizontal Roller	14	Idalmis Ortega, P.E.	08/24/20
FTL 20-1078.5	WinDoor	PW9020 Thermally Broken Aluminum Fixed Lite	15	Idalmis Ortega, P.E.	08/24/20
FTL 20-1078.6	WinDoor	PW9020 Thermally Broken Aluminum Fixed Lite	16	Idalmis Ortega, P.E.	08/24/20

**C. CALCULATIONS**

1. None.

**D. QUALITY ASSURANCE**

1. Miami-Dade Department of Regulatory and Economic Resources (RER).

**E. MATERIAL CERTIFICATIONS**

1. NOA No. 19-0305.02 issued to Kuraray America, Inc. for their “Trosifol® Ultraclear, Clear and Color PVB Glass Interlayers” dated 05/09/19, expiring on 07/08/24.

**F. STATEMENTS**

1. Statement letter of conformance, of complying with FBC 6th Edition (2017), and FBC 7th Edition (2020), and of no financial interest, dated July 29, 2020, issued by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.
2. Notification of Successor Engineer for manufacturer’s NOA document per **Section 61G15-27.001** of the **Florida Administrative Code** dated July 29, 2020, signed and sealed by Anthony Lynn Miller, P.E.
3. Proposal No. 19-1155 TP issued by the Product Control Section, dated January 10, 2020, signed by Ishaq Chanda, P.E.

**G. OTHERS**

1. This NOA revises NOA #17-1219.08 expiring on 06/06/23.



**Sifang Zhao, P. E.**  
**Product Control Examiner**  
**NOA No. 23-0511.02**  
**Expiration Date: June 06, 2028**  
**Approval Date: June 08, 2023**

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**3. NEW EVIDENCE SUBMITTED**

**A. DRAWINGS**

1. Drawing No. 7000 HP LMI NOA, titled “Aluminum Sliding Glass Door (LMI) sheet 1 through 16 of 16, dated 04/30/2020 with Rev. B dated 06/02/2023, prepared, signed and sealed by Anthony Lynn Miller, P.E

**B. TESTS**

1. None.

**C. CALCULATIONS**

1. None.

**D. QUALITY ASSURANCE**

1. Miami-Dade Department of Regulatory and Economic Resources (RER).

**E. MATERIAL CERTIFICATIONS**

1. NOA No. 19-0305.02 issued to Kuraray America, Inc. for their “Trosifol® Ultraclear, Clear and Color PVB Glass Interlayers” dated 05/09/19, expiring on 07/08/24.

**F. STATEMENTS**

1. Statement letter of conformance, of complying with FBC 7th Edition (2020) and FBC 8<sup>th</sup> Edition (2023) and of no financial interest, dated June 2, 2023, issued by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.

**G. OTHERS**

1. This NOA renews NOA #20-0806.04, expiring on 06/06/23.



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Sifang Zhao, P. E.  
Product Control Examiner  
NOA No. 23-0511.02  
Expiration Date: June 06, 2028  
Approval Date: June 08, 2023

- NOTES:
- 1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH REQUIREMENTS OF THE FLORIDA BUILDING CODE 7TH EDITION (2020) AND 8TH EDITION (2023) INCLUDING THE HVHZ.
  - 2. WOOD FRAMING/2X BUCK, 20 GA. 2X WOOD BACKED STEEL STUD OR MASONRY/CONCRETE OPENING TO BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE. WOOD FRAMING/2X BUCK, 20 GA. 2X WOOD BACKED STEEL STUD OR MASONRY/CONCRETE OPENING IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
  - 3. 1X BUCK OVER MASONRY/CONCRETE IS OPTIONAL. WHERE 1X BUCK IS NOT USED DISSIMILAR MATERIALS MUST BE SEPARATED WITH APPROVED COATING OR MEMBRANE. SELECTION OF COATING OR MEMBRANE IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD. 1X BUCK MUST BE PROPERLY SECURED TO TRANSFER ALL LOADS TO THE STRUCTURE, TO BE REVIEWED BY THE AHJ.
  - 4. ALLOWABLE STRESS INCREASE OF 1/3 WAS NOT USED IN THE DESIGN OF THE PRODUCT SHOWN HEREIN. WIND LOAD DURATION FACTOR Cd=1.6 WAS USED FOR WOOD ANCHOR CALCULATIONS.
  - 5. FRAME AND PANEL MATERIAL: ALUMINUM 6063–T6
  - 6. UNITS MUST BE GLAZED PER ASTM E1300–04/09, SEE SHEET 9 FOR GLAZING OPTIONS.
  - 7. APPROVED IMPACT PROTECTIVE SYSTEM IS NOT REQUIRED FOR THIS PRODUCT IN AREAS WHERE WIND BORNE DEBRIS PROTECTION IS REQUIRED.
  - 8. APPROVED TO BE INSTALLED ON A 2 TRACK, 3 TRACK OR 4 TRACK FRAME SYSTEM WITH OR WITHOUT POCKETS.
  - 9. ALL FRAME SYSTEMS, 2 TRACK, 3 TRACK AND 4 TRACK, WILL HAVE THE FOLLOWING ANCHOR QUANTITIES PER ANCHOR LOCATION:
    - A. HEAD, SILL, JAMBS: 2 ANCHORS PER LOCATION
    - B. HOOK STRIP: 1 ANCHOR PER LOCATION.
  - 10. FOR ANCHORING INTO MASONRY/CONCRETE USE 1/4” ITW TAPCON (FY=100 KSI; FU=125 KSI) WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4” MINIMUM EMBEDMENT INTO SUBSTRATE WITH 2 1/2” MINIMUM EDGE DISTANCE AND 1 3/8” MINIMUM SEPARATION. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
  - 11. FOR ANCHORING INTO WOOD FRAMING, 2X BUCK OR WOOD BACKED STEEL STUD USE #10 (GRADE 5) WOOD SCREW WITH SUFFICIENT LENGTH TO ACHIEVE A 1 3/8” MINIMUM EMBEDMENT AND 3/4” MINIMUM EDGE DISTANCE INTO SUBSTRATE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
  - 12. SHIM AS REQUIRED AT EACH INSTALLATION ANCHOR WITH LOAD BEARING SHIM. SHIM WHERE SPACE OF 1/16” OR GREATER OCCURS. MAXIMUM ALLOWABLE SHIM TO BE 1/4”.
  - 13. ALL FASTENERS TO BE CORROSION RESISTANT.
  - 14. INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER’S INSTALLATION INSTRUCTIONS, ALL HEAD TYPES APPLICABLE AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BELOW:
    - A. WOOD – MINIMUM SPECIFIC GRAVITY OF G=0.42
    - B. CONCRETE – MINIMUM COMPRESSIVE STRENGTH OF 3,200 PSI.
    - C. MASONRY – STRENGTH CONFORMANCE TO ASTM C–90, GRADE N, TYPE 1 (OR GREATER).
    - D. METAL BACKED FRAMING – 20 GA (.040) MINIMUM THICKNESS (TO BE USED WITH WOOD FRAMING)

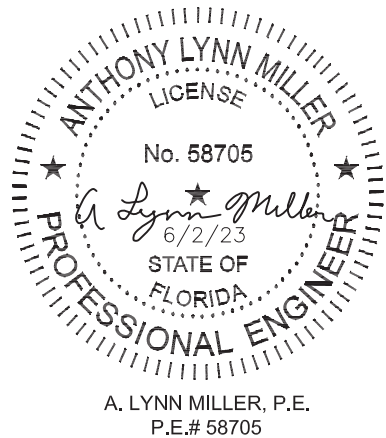
PANEL CONSTRUCTION:

ALL PANELS ARE CONSTRUCTED FROM EXTRUDED 6063–T6 ALUMINUM. VERTICAL STILES ARE NOTCHED TO RECEIVE HORIZONTAL RAILS. EACH RAIL IS SECURED TO STILES WITH (3) #10 x 1 1/4” SQ. DRIVE SCREW AT EACH END, B.O.M. ITEM #47. ALL PANELS HAVE A FIXED GLAZING STOP ON THE INTERIOR AND AN APPLIED GLAZING STOP ON THE EXTERIOR.

FRAME CONSTRUCTION:

EACH FRAME CORNER IS NOTCHED AND BUTTED. HEAD AND SILL ARE SECURED TO JAMBS WITH #8 x 1” TYPE F SCREW, B.O.M. ITEM #48, (2) AT EACH CORNER ON 2 TRACK FRAME, (3) AT EACH CORNER ON 3 TRACK FRAME AND (4) AT EACH CORNER ON 4 TRACK FRAME.

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1	GENERAL NOTES
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7	ANCORAGE DETAILS
8	BILL OF MATERIALS
9	GLAZING DETAILS
10-15	SECTION VIEWS
16-19	INSTALLATION DETAILS
20-21	EXTRUSIONS



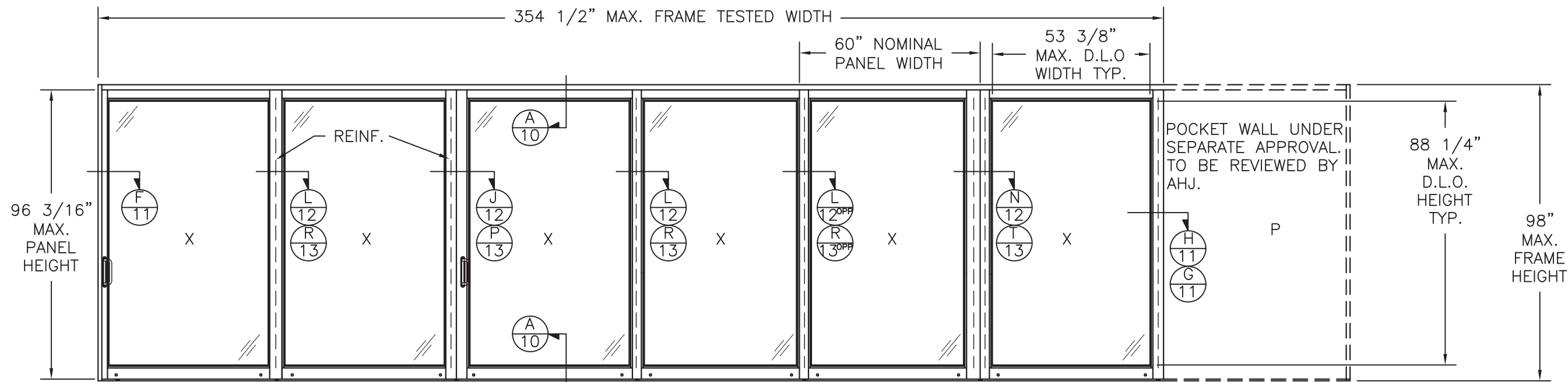
A. LYNN MILLER, P.E.  
P.E.# 58705

PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600 REGISTRATION #29296	ALUMINUM SLIDING GLASS DOOR (LM)	4/03/2020	ALAN KINNE	B
WINDOOR <sup>®</sup> INCORPORATED WINDOOR INCORPORATED 104 TRIPLE DIAMOND BLVD. NORTH VENICE, FL 34275 (833) 554-5432	GENERAL NOTES	1 OF 21	SGD7000A	SGD7000LM-NOA

Revision:	INCLUDED 2023 FBC.
	JR 6/2/23

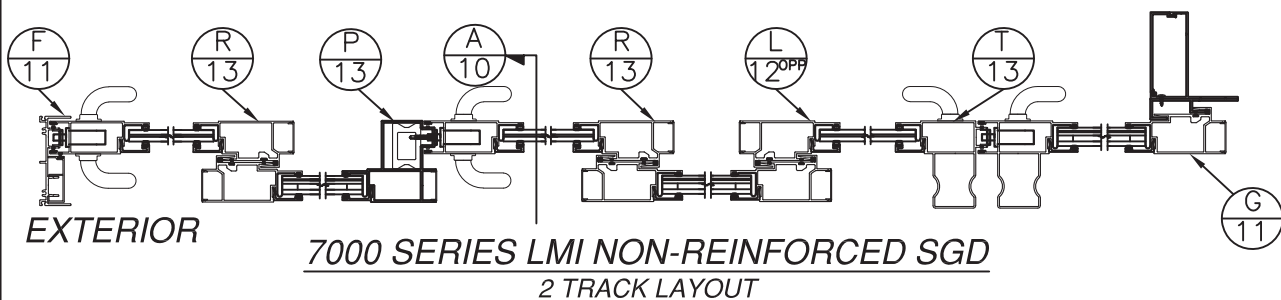
**PRODUCT REVISED**  
as complying with the Florida Building Code  
NOA-No. 23-0511.02  
Expiration Date 06/06/2028  
By   
Miami-Dade Product Control





6" TO  
WEEP  
WEEP SLOT 1" x .1875"  
TYP. LOCATED AT ALL  
VERTICAL CENTER LINES

**7000 SERIES LMI SGD (XXXXXXP)**  
6 PANEL UNIT SHOWN. UNLIMITED NUMBER OF PANELS IS APPLICABLE AS LONG AS INDIVIDUAL  
PANEL SIZE DOES NOT EXCEED MAXIMUM PANEL WIDTH & HEIGHT AND MAXIMUM FRAME AREA  
DOES NOT EXCEED 1.5x 241.26 SQ.FT. (TESTED AREA) = 361.88 SQ.FT. (MAX. FRAME AREA)  
AND USE VERTICAL CONDITIONS AS SHOWN.

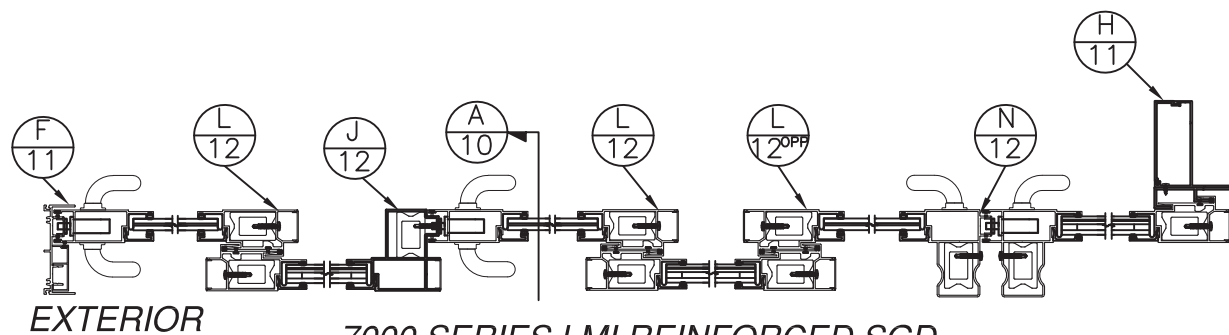


**7000 SERIES LMI NON-REINFORCED SGD**  
2 TRACK LAYOUT

NON-REINFORCED

DESIGN PRESSURE RATING	IMPACT RATING
±45.0PSF	LARGE MISSILE IMPACT

WITH 2-1/2" SILL RISER  
FOR SMALLER UNIT SIZES, RATINGS & ANCHORAGE,  
SEE CHARTS 1-3, SHEET 5



**7000 SERIES LMI REINFORCED SGD**  
2 TRACK LAYOUT

REINFORCED

DESIGN PRESSURE RATING	IMPACT RATING
+45.0/-60.0PSF	LARGE MISSILE IMPACT

WITH 2-1/2" SILL RISER  
FOR SMALLER UNIT SIZES, RATINGS & ANCHORAGE,  
SEE CHARTS 4-6, SHEET 5


REINFORCED

DESIGN PRESSURE RATING	IMPACT RATING
±60.0PSF	LARGE MISSILE IMPACT

WITH 3-1/8" SILL RISER  
FOR SMALLER UNIT SIZES, RATINGS & ANCHORAGE,  
SEE CHARTS 7-9, SHEET 6

- NOTES:
- SEE CHART #10, SHEET 6 FOR POCKET JAMB (HOOK STRIP) ANCHORAGE.
  - RATINGS SHOWN ABOVE ARE INTO CONCRETE/MASONRY. SEE CHARTS 2, 5 & 8 FOR RATINGS INTO WOOD.

PANEL AND D.L.O. FORMULA  
PANEL HEIGHT = UNIT HEIGHT - 1 9/16"  
D.L.O. HEIGHT = PANEL HEIGHT - 7.9375"  
D.L.O. WIDTH = PANEL WIDTH - 6.625"

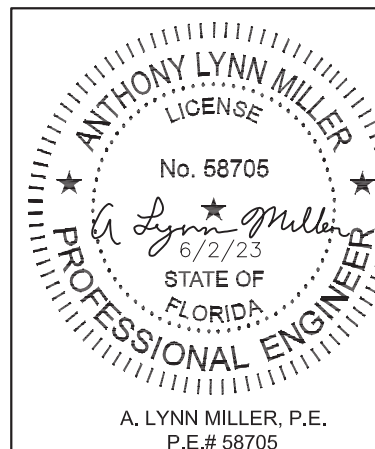
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Expiration Date 06/06/2028  
By   
Miami-Dade Product Control

Revision: NO CHANGES THIS SHEET.  
JR 6/2/23

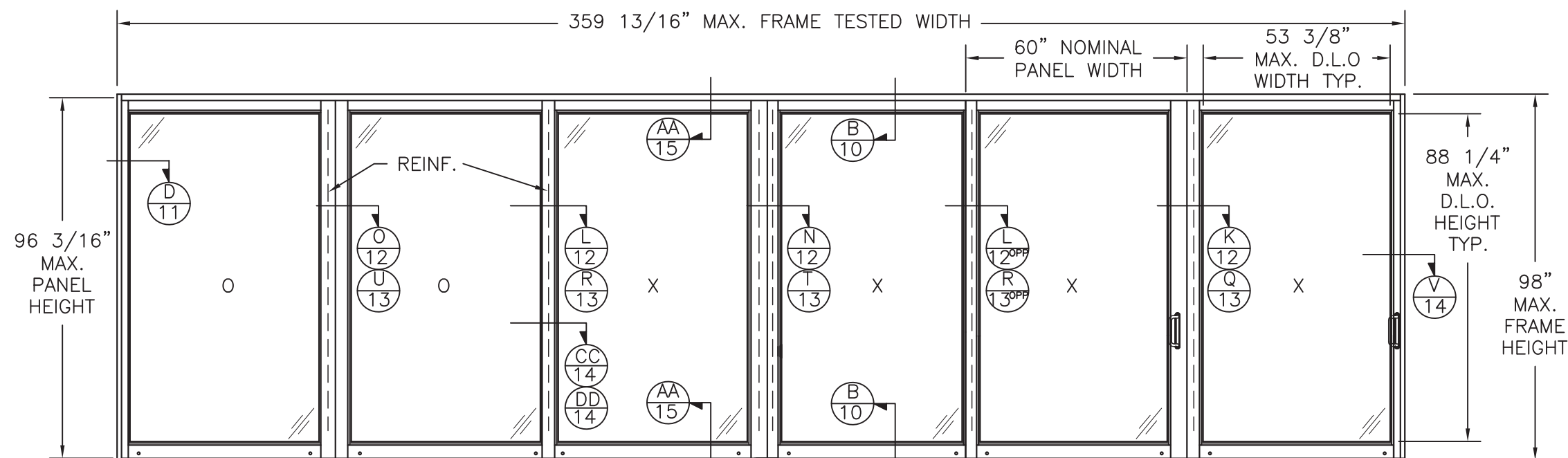
PREPARED BY A. LYNN MILLER  
1070 TECHNOLOGY DRIVE  
N. VENICE, FL 34275  
(941) 480-1600  
REGISTRATION #29296

**WinDoor®**  
INCORPORATED  
WINDOOR INCORPORATED  
104 TRIPLE DIAMOND BLVD.  
NORTH VENICE, FL 34275  
(833) 554-5432

Date	By	Dwg No.	Sheet	Series
4/03/2020	ALAN KINNE	SGD7000LMI-NOA	2 OF 21	SGD7000A

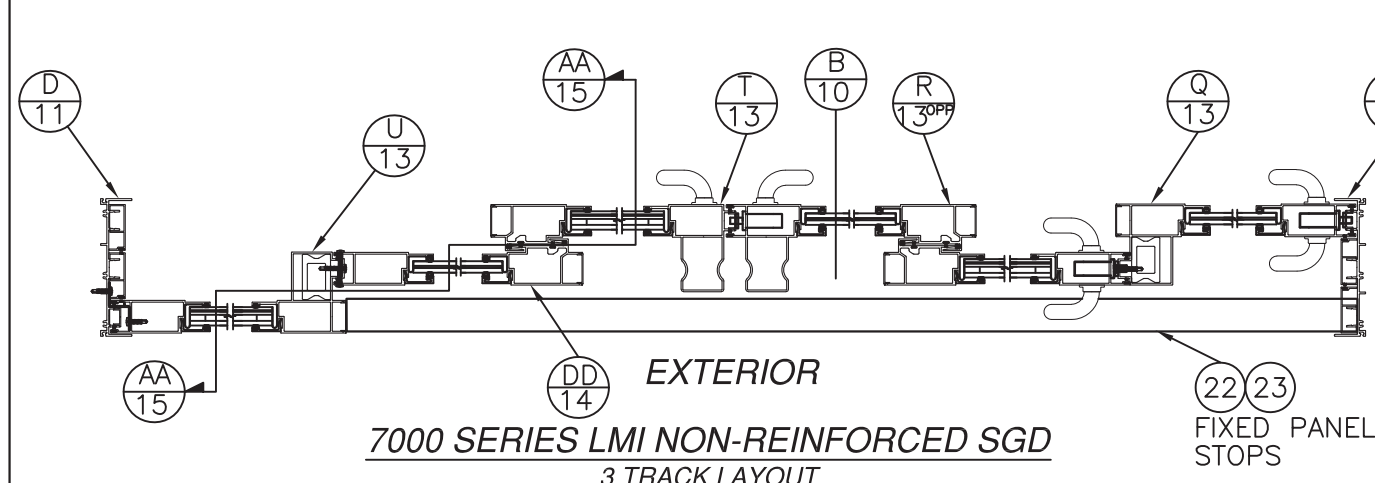


A. LYNN MILLER, P.E.  
P.E.# 58705



6" TO  
WEEP  
WEEP SLOT 1" x .1875"  
TYP. LOCATED AT ALL  
VERTICAL CENTER LINES

**7000 SERIES LMI SGD (OOXXXX)**  
6 PANEL UNIT SHOWN. UNLIMITED NUMBER OF PANELS IS APPLICABLE AS LONG AS INDIVIDUAL  
PANEL SIZE DOES NOT EXCEED MAXIMUM PANEL WIDTH & HEIGHT AND MAXIMUM FRAME AREA  
DOES NOT EXCEED 1.5x 244.60 SQ.FT. (TESTED AREA) = 367.31 SQ.FT. (MAX. FRAME AREA)  
AND USE VERTICAL CONDITIONS AS SHOWN.

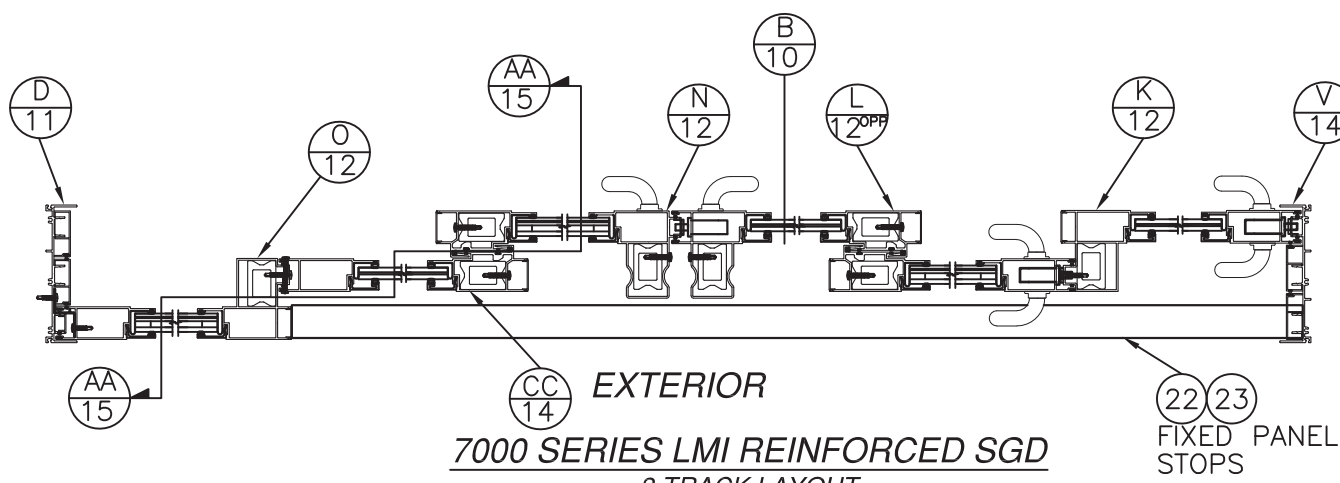


**7000 SERIES LMI NON-REINFORCED SGD**  
3 TRACK LAYOUT

**NON-REINFORCED**

DESIGN PRESSURE RATING	IMPACT RATING
±45.0PSF	LARGE MISSILE IMPACT

WITH 2-1/2" SILL RISER  
FOR SMALLER UNIT SIZES, RATINGS & ANCHORAGE,  
SEE CHARTS 1-3, SHEET 5



**7000 SERIES LMI REINFORCED SGD**  
3 TRACK LAYOUT

**REINFORCED**

DESIGN PRESSURE RATING	IMPACT RATING
+45.0/-60.0PSF	LARGE MISSILE IMPACT

WITH 2-1/2" SILL RISER  
FOR SMALLER UNIT SIZES, RATINGS & ANCHORAGE,  
SEE CHARTS 4-6, SHEET 5


**REINFORCED**

DESIGN PRESSURE RATING	IMPACT RATING
±60.0PSF	LARGE MISSILE IMPACT

WITH 3-1/8" SILL RISER  
FOR SMALLER UNIT SIZES, RATINGS & ANCHORAGE,  
SEE CHARTS 7-9, SHEET 6

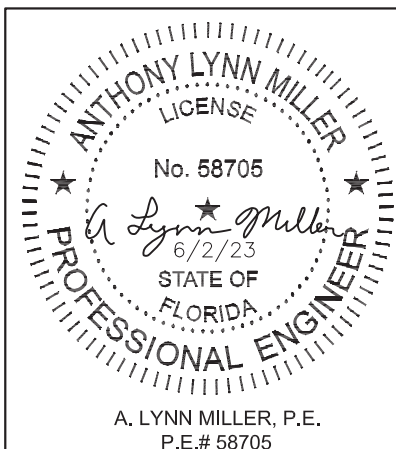
- NOTES:
- SEE CHART #10, SHEET 6 FOR POCKET JAMB (HOOK STRIP) ANCHORAGE.
  - RATINGS SHOWN ABOVE ARE INTO CONCRETE/MASONRY. SEE CHARTS 2, 5 & 8 FOR RATINGS INTO WOOD.

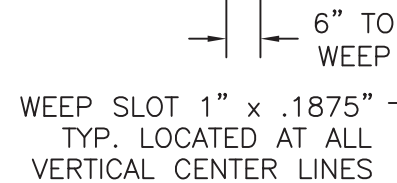
PANEL AND D.L.O. FORMULA  
PANEL HEIGHT = UNIT HEIGHT - 1 9/16"  
D.L.O. HEIGHT = PANEL HEIGHT - 7.9375"  
D.L.O. WIDTH = PANEL WIDTH - 6.625"

**PRODUCT REVISED**  
as complying with the Florida  
Building Code  
NOA-No. 23-0511.02  
Expiration Date 06/06/2028  
By   
Miami-Dade Product Control

Revision: NO CHANGES THIS SHEET.  
JR 6/2/23

PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600 REGISTRATION #29296	4/03/2020 Date	ALAN KINNE By	SGD7000LMI-NOA Rev.	B
WINDOOR® INCORPORATED WINDOOR INCORPORATED 104 TRIPLE DIAMOND BLVD. NORTH VENICE, FL 34275 (833) 554-5432	ALUMINUM SLIDING GLASS DOOR (LM)	ELEVATIONS & DP AT MAX SIZE - 3T	3 OF 21 Sheet	SGD7000A Series





WITH 2-1/2" SILL RISER  
FOR SMALLER UNIT SIZES, RATINGS & ANCHORAGE,  
SEE CHARTS 1-3, SHEET 5



WITH 2-1/2" SILL RISER  
FOR SMALLER UNIT SIZES, RATINGS & ANCHORAGE,  
SEE CHARTS 4-6, SHEET 5

WITH 3-1/8" SILL RISER  
FOR SMALLER UNIT SIZES, RATINGS & ANCHORAGE,  
SEE CHARTS 7-9, SHEET 6

PANEL AND D.L.O. FORMULA  
 PANEL HEIGHT = UNIT HEIGHT - 1 9/16"  
 D.L.O. HEIGHT = PANEL HEIGHT - 7.9375"  
 D.L.O. WIDTH = PANEL WIDTH - 6.625"

NO CHANGES THIS SHEET. JR 6/2/23
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<div> <div>W<sup>®</sup>INDoor</div> <div>INCORPORATED</div> </div>	<div> <div>WINDOOR INCORPORATED</div> <div>104 TRIPLE DIAMOND BLVD.</div> <div>NORTH VENICE, FL 34275</div> <div>(833) 554-5432</div> </div>		<div> <div>PREPARED BY A. LYNN MILLER</div> <div>1070 TECHNOLOGY DRIVE</div> <div>N. VENICE, FL 34275</div> <div>(941) 480-1600</div> <div>REGISTRATION #29296</div> </div>	
	<div> <div>ALUMINUM SLIDING GLASS DOOR (LM)</div> <div>4/03/2020</div> </div>		<div> <div>Date</div> <div></div> </div>	
<div> <div>SGD7000A</div> <div>4 OF 21</div> </div>		<div> <div>SGD7000LMI-NOA</div> <div>Rev.</div> </div>		<div>B</div>

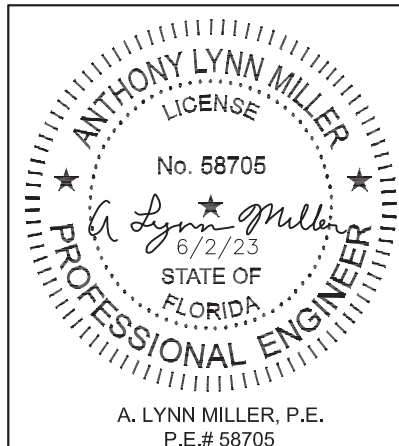




CHART #1  
MASONRY/CONCRETE INSTALLATION - NON-REINFORCED - 2-1/2" SILL RISER

Maximum Design Pressure Capacity Chart (psf)													
Frame Height (in)	Panel Width (in)												
	24.0		30.0		36.0		42.0		48.0		54.0		60.0
	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos
82.0	60.0	60.0	60.0	60.0	60.0	60.0	60.0	60.0	60.0	60.0	60.0	60.0	58.8
84.0	60.0	60.0	60.0	60.0	60.0	60.0	60.0	60.0	60.0	60.0	59.6	59.6	56.7
96.0	60.0	60.0	60.0	60.0	60.0	60.0	58.3	58.3	53.1	53.1	49.3	49.3	46.4
98.0	60.0	60.0	60.0	60.0	60.0	60.0	56.8	56.8	51.7	51.7	47.9	47.9	45.0

CHART #3  
MASONRY/CONCRETE & WOOD INSTALLATION - NON-REINFORCED - 2-1/2" SILL RISER

Number of Anchor Locations Required (Pairs)																						
Frame Height (in)	Panel Width (in)																					
	24.0			30.0			36.0			42.0			48.0			54.0			60.0			
	H&S	Jamb	Cluster	H&S	Jamb	Cluster	H&S	Jamb	Cluster	H&S	Jamb	Cluster	H&S	Jamb	Cluster	H&S	Jamb	Cluster	H&S	Jamb	Cluster	
82.0	1	7	4	1	7	4	1	7	4	1	7	4	2	7	4	2	7	4	2	7	4	
84.0	1	7	4	1	7	4	1	7	4	1	7	4	2	7	4	2	7	4	2	7	4	
96.0	1	8	4	1	8	4	1	8	4	1	8	4	2	8	4	2	8	4	2	8	4	
98.0	1	8	4	1	8	4	1	8	4	1	8	4	2	8	4	2	8	4	2	8	4	

CHART #4  
MASONRY/CONCRETE INSTALLATION - REINFORCED - 2-1/2" SILL RISER

Maximum Design Pressure Capacity Chart (psf)													
Frame Height (in)	Panel Width (in)												
	24.0		30.0		36.0		42.0		48.0		54.0		60.0
	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos
82.0	60.0	75.0	60.0	75.0	60.0	75.0	60.0	75.0	60.0	75.0	60.0	75.0	58.8
84.0	60.0	75.0	60.0	75.0	60.0	75.0	60.0	75.0	60.0	75.0	59.6	75.0	56.7
96.0	60.0	75.0	60.0	75.0	60.0	75.0	58.3	75.0	53.1	70.8	49.3	65.7	46.4
98.0	60.0	75.0	60.0	75.0	60.0	75.0	56.8	75.0	51.7	68.9	47.9	63.8	45.0

CHART #6  
MASONRY/CONCRETE & WOOD INSTALLATION - REINFORCED - 2-1/2" SILL RISER

Number of Anchor Locations Required (Pairs)																						
Frame Height (in)	Panel Width (in)																					
	24.0			30.0			36.0			42.0			48.0			54.0			60.0			
	H&S	Jamb	Cluster	H&S	Jamb	Cluster	H&S	Jamb	Cluster	H&S	Jamb	Cluster	H&S	Jamb	Cluster	H&S	Jamb	Cluster	H&S	Jamb	Cluster	
82.0	1	7	4	1	7	4	1	7	4	2	7	4	2	7	4	2	7	6	3	7	6	
84.0	1	7	4	1	7	4	1	7	4	2	7	4	2	7	4	2	7	6	3	7	6	
96.0	1	8	4	1	8	4	1	8	4	2	8	6	2	8	6	2	8	6	3	8	6	
98.0	1	8	4	1	8	4	1	8	4	2	8	6	2	8	6	2	8	6	2	8	6	

NOTE:


1. TWO (2) ANCHORS PER LOCATION IS REQUIRED. TOTAL NUMBER OF ANCHORS MUST BE TWICE THE NUMBER OF ANCHORS SHOWN IN CHARTS. EXCEPT FOR POCKET JAMB ANCHORS.
- EXAMPLE:
- ANCHORS FOR A UNIT WITH 24" WIDE PANELS AND 98" FRAME HEIGHT (SEE CHARTS #3 AND #10 POCKET JAMB).
- |   |                           |
|---|---------------------------|
| • HEAD INTERMEDIATE ANCHOR LOCATIONS: 1 | TOTAL HEAD ANCHORS: 2     |
| • JAMB ANCHOR LOCATIONS: 8              | TOTAL JAMB ANCHORS: 16    |
| • SILL INTERMEDIATE ANCHOR LOCATIONS: 1 | TOTAL SILL ANCHORS: 2     |
| • ICLUSTER ANCHOR LOCATIONS: 4          | TOTAL ICLUSTER ANCHORS: 8 |
| • POCKET ANCHOR LOCATIONS: 9            | TOTAL POCKET ANCHORS: 9   |

CHART #2  
WOOD INSTALLATION - NON-REINFORCED - 2-1/2" SILL RISER

Maximum Design Pressure Capacity Chart (psf)														
Frame Height (in)	Panel Width (in)													
	24.0		30.0		36.0		42.0		48.0		54.0		60.0	
	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg
	82.0	60.0	60.0	60.0	60.0	53.3	53.3	39.2	39.2	49.7	49.7	46.5	46.5	38.4
84.0	60.0	60.0	60.0	60.0	53.3	53.3	39.2	39.2	48.0	48.0	44.9	44.9	38.4	38.4
96.0	60.0	60.0	56.9	56.9	49.2	49.2	39.2	39.2	40.0	40.0	37.1	37.1	34.9	34.9
98.0	60.0	60.0	55.5	55.5	48.0	48.0	39.2	39.2	38.9	38.9	36.1	36.1	33.9	33.9

CHART #5  
WOOD INSTALLATION - REINFORCED - 2-1/2" SILL RISER

Maximum Design Pressure Capacity Chart (psf)														
Frame Height (in)	Panel Width (in)													
	24.0		30.0		36.0		42.0		48.0		54.0		60.0	
	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg
	82.0	60.0	75.0	60.0	68.8	53.3	53.3	54.0	54.0	49.7	49.7	47.4	47.4	57.6
84.0	60.0	75.0	60.0	66.8	53.3	53.3	52.2	52.2	48.0	48.0	47.4	47.4	56.7	57.6
96.0	60.0	68.6	56.9	56.9	49.2	49.2	58.3	65.8	53.1	60.0	47.4	47.4	46.4	52.4
98.0	60.0	67.0	55.5	55.5	48.0	48.0	56.8	64.1	51.7	58.4	47.4	47.4	38.4	38.4

**PRODUCT REVISED**  
as complying with the Florida  
Building Code  
NOA-No. 23-0511.02  
Expiration Date 06/06/2028  
By   
Miami-Dade Product Control

Revision: NO CHANGES THIS SHEET.  
JR 6/2/23

PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600 REGISTRATION #29296	4/03/2020 Date	ALAN KINNE By	SGD7000LMI-NOA DWG No.	B Rev.
WinDoor® INCORPORATED WINDOOR INCORPORATED 104 TRIPLE DIAMOND BLVD. NORTH VENICE, FL 34275 (833) 554-5432	ALUMINUM SLIDING GLASS DOOR (LM) Title	DP & ANCHOR CHARTS - 2-1/2" RISER Desc.	5 OF 21 Sheet	SGD7000A Series

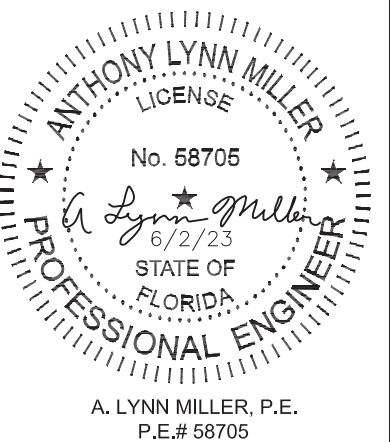


CHART #7  
MASONRY/CONCRETE INSTALLATION - REINFORCED - 3-1/8" SILL RISER

Maximum Design Pressure Capacity Chart (psf)														
Frame Height (in)	Panel Width (in)													
	24.0		30.0		36.0		42.0		48.0		54.0		60.0	
	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg
82.0	75.0	75.0	75.0	75.0	75.0	75.0	75.0	75.0	75.0	75.0	75.0	75.0	75.0	75.0
84.0	75.0	75.0	75.0	75.0	75.0	75.0	75.0	75.0	75.0	75.0	75.0	75.0	75.0	75.0
96.0	75.0	75.0	75.0	75.0	75.0	75.0	75.0	75.0	70.8	70.8	65.7	65.7	61.8	61.8
98.0	75.0	75.0	75.0	75.0	75.0	75.0	75.0	75.0	68.9	68.9	63.8	63.8	60.0	60.0

CHART #8  
WOOD INSTALLATION - REINFORCED - 3-1/8" SILL RISER

Maximum Design Pressure Capacity Chart (psf)														
Frame Height (in)	Panel Width (in)													
	24.0		30.0		36.0		42.0		48.0		54.0		60.0	
	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg
82.0	75.0	75.0	68.8	68.8	53.3	53.3	54.0	54.0	49.7	49.7	47.4	47.4	57.6	57.6
84.0	75.0	75.0	66.8	66.8	53.3	53.3	52.2	52.2	48.0	48.0	47.4	47.4	57.6	57.6
96.0	68.6	68.6	56.9	56.9	49.2	49.2	65.8	65.8	60.0	60.0	47.4	47.4	52.4	52.4
98.0	67.0	67.0	55.5	55.5	48.0	48.0	64.1	64.1	58.4	58.4	47.4	47.4	38.4	38.4

CHART #9  
MASONRY/CONCRETE & WOOD INSTALLATION - REINFORCED - 3-1/8" SILL RISER

Number of Anchor Locations Required (Pairs)																							
Frame Height (in)	Panel Width (in)																						
	24.0			30.0			36.0			42.0			48.0			54.0			60.0				
	H&S	Jamb	Cluster	H&S	Jamb	Cluster	H&S	Jamb	Cluster	H&S	Jamb	Cluster	H&S	Jamb	Cluster	H&S	Jamb	Cluster	H&S	Jamb	Cluster	H&S	Jamb
82.0	1	7	4	1	7	4	1	7	4	2	7	4	2	7	4	2	7	6	3	7	6		
84.0	1	7	4	1	7	4	1	7	4	2	7	4	2	7	4	2	7	6	3	7	6		
96.0	1	8	4	1	8	4	1	8	4	2	8	6	2	8	6	2	8	6	3	8	6		
98.0	1	8	4	1	8	4	1	8	4	2	8	6	2	8	6	2	8	6	2	8	6		

CHART #10  
POCKET JAMB (HOOK STRIP) ANCHORS

Number of Anchor Locations Required (Single)							
Frame Height (in)	Panel Width (in)						
	24.0	30.0	36.0	42.0	48.0	54.0	60.0
	Hook	Hook	Hook	Hook	Hook	Hook	Hook
82.0	8	8	8	8	8	8	8
84.0	8	8	8	8	8	8	8
96.0	9	9	9	9	9	9	9
98.0	9	9	9	9	9	9	9

NOTE:

1. TWO (2) ANCHORS PER LOCATION IS REQUIRED. TOTAL NUMBER OF ANCHORS MUST BE TWICE THE NUMBER OF ANCHORS SHOWN IN CHARTS. EXCEPT FOR POCKET JAMB ANCHORS.


EXAMPLE:

ANCHORS FOR A UNIT WITH 24" WIDE PANELS AND 98" FRAME HEIGHT (SEE CHARTS #3 AND #10 POCKET JAMB).

- HEAD INTERMEDIATE ANCHOR LOCATIONS: 1
- JAMB ANCHOR LOCATIONS: 8
- SILL INTERMEDIATE ANCHOR LOCATIONS: 1
- ICLUSTER ANCHOR LOCATIONS: 4
- POCKET ANCHOR LOCATIONS: 9

- TOTAL HEAD ANCHORS: 2
- TOTAL JAMB ANCHORS: 16
- TOTAL SILL ANCHORS: 2
- TOTAL ICLUSTER ANCHORS: 8
- TOTAL POCKET ANCHORS: 9

**PRODUCT REVISED**  
as complying with the Florida Building Code  
NOA-No. 23-0511.02  
Expiration Date 06/06/2028

By   
Miami-Dade Product Control


Revision: NO CHANGES THIS SHEET.  
JR 6/2/23

PREPARED BY A. LYNN MILLER  
1070 TECHNOLOGY DRIVE  
N. VENICE, FL 34275  
(941) 480-1600  
REGISTRATION #29296

4/03/2020  
Date

ALAN KINNE  
By

B  
Rev.

  
INCORPORATED  
WINDOOR INCORPORATED  
104 TRIPLE DIAMOND BLVD.  
NORTH VENICE, FL 34275  
(833) 554-5432

ALUMINUM SLIDING GLASS DOOR (LM)

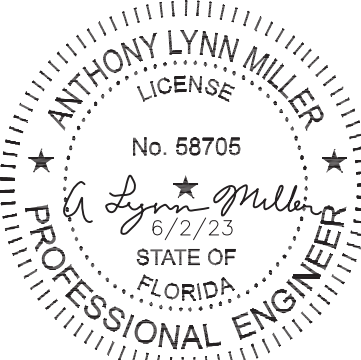
DP & ANCHOR CHARTS - 3-1/8" RISER

SGD7000A

6 OF 21  
DWC No.

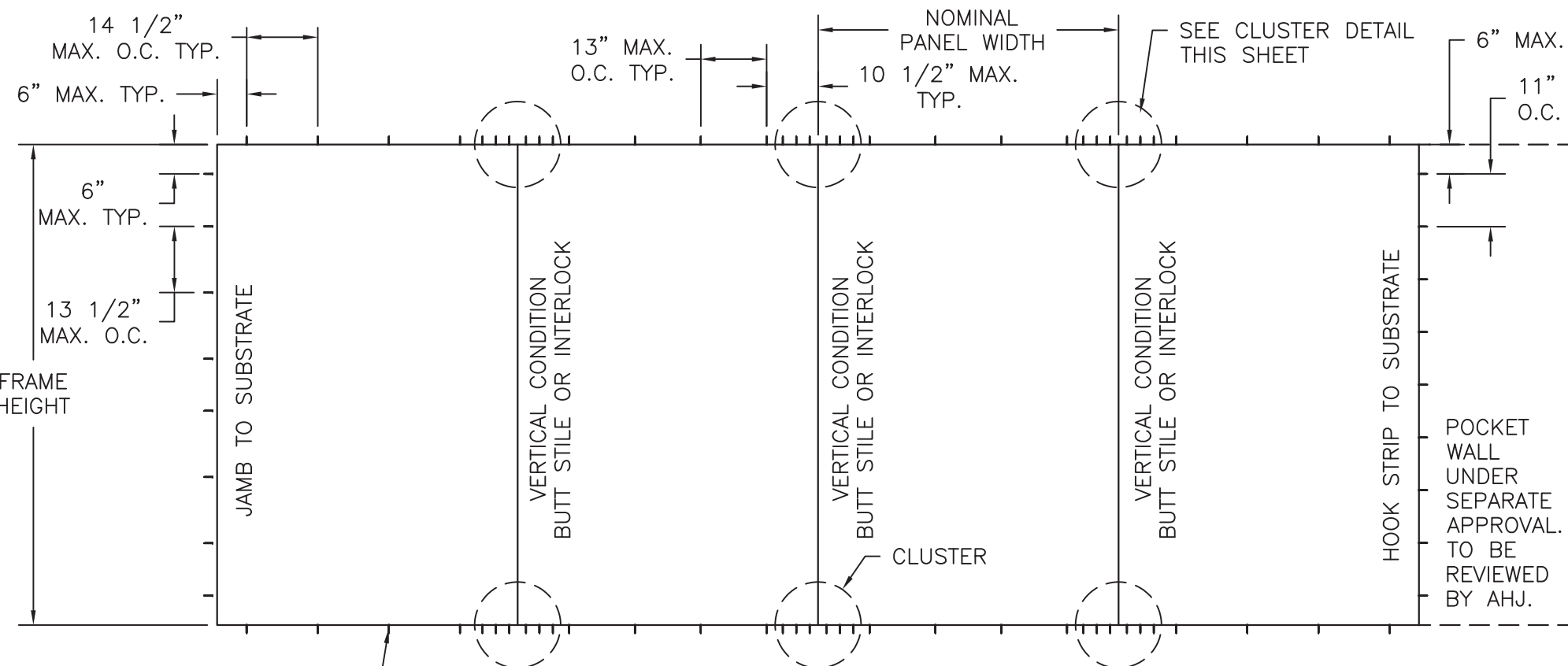
SGD7000LM-NOA

Sheet



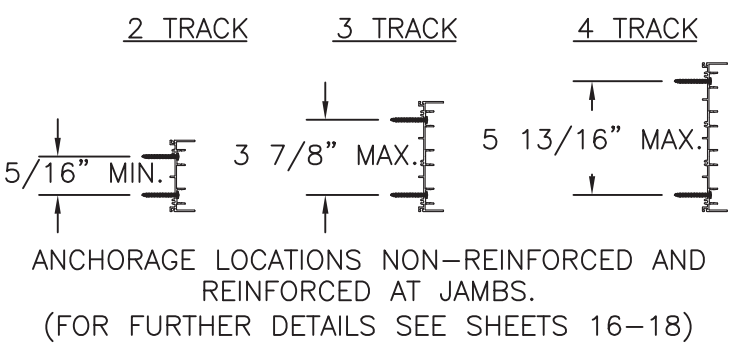
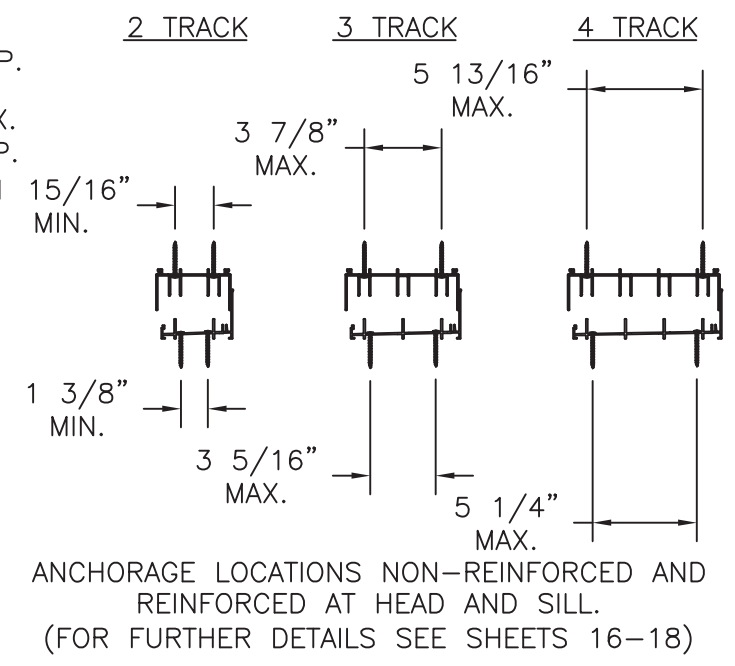
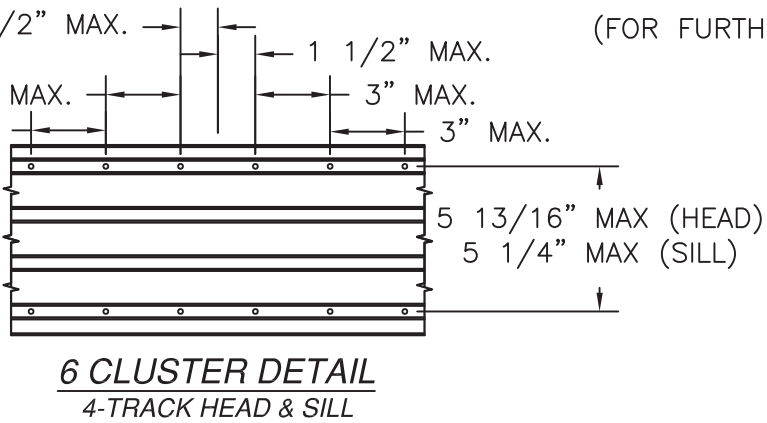
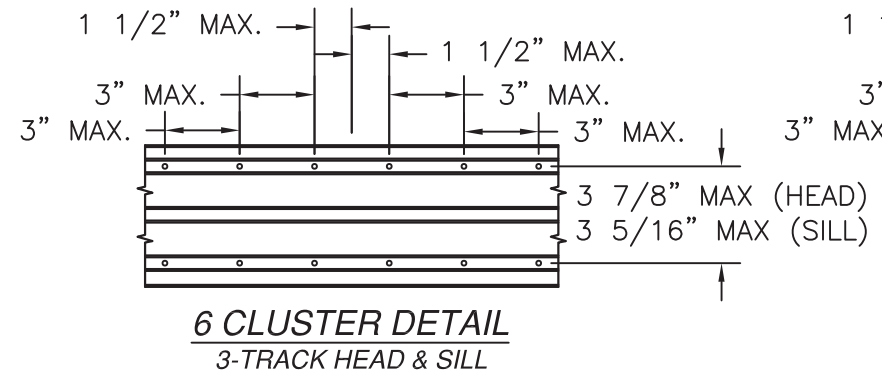
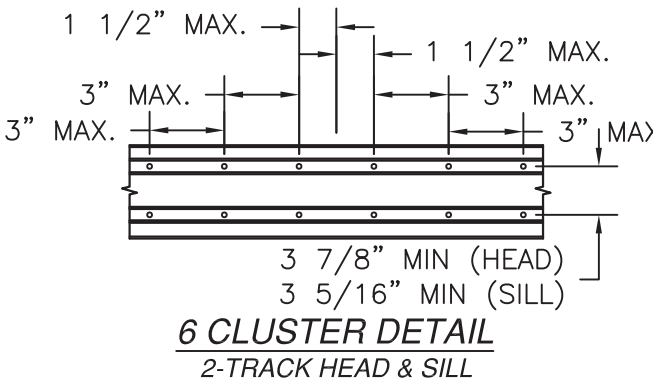
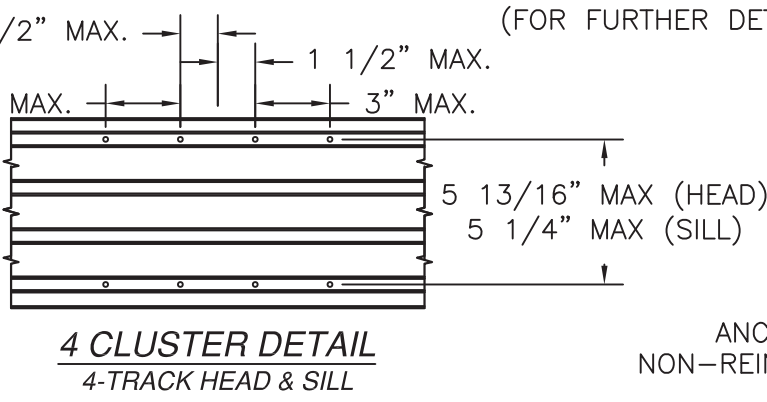
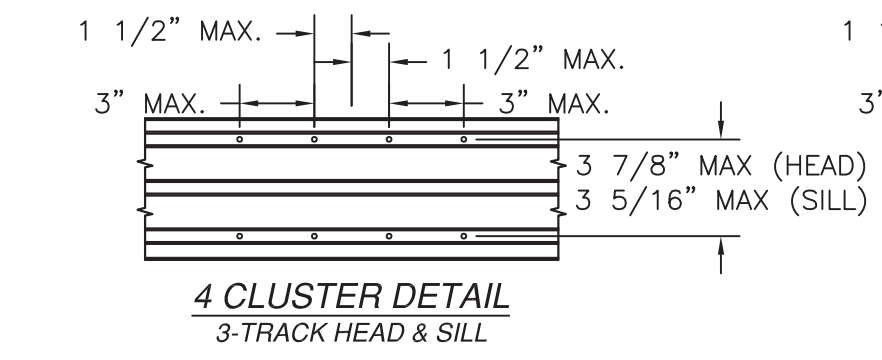
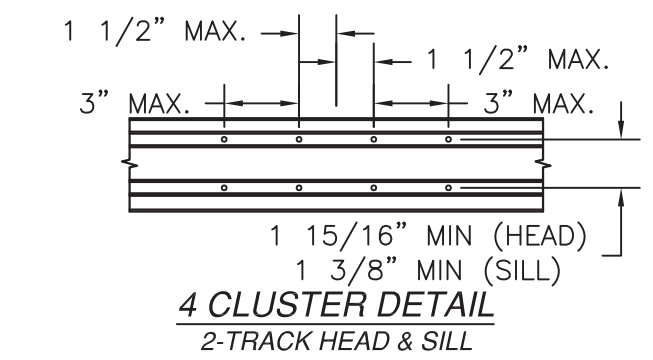
ANTHONY LYNN MILLER  
LICENSE  
No. 58705  
6/2/23  
STATE OF FLORIDA  
PROFESSIONAL ENGINEER

A. LYNN MILLER, P.E.  
P.E.# 58705



**ANCHORING LAYOUT NON-REINFORCED & REINFORCED UNITS**  
4 PANEL UNIT SHOWN, APPLICABLE TO ALL CONFIGURATIONS  
USING THE SAME ANCHOR CLUSTER AND PATTERN

TWO (2) INSTALLATION ANCHORS PER LOCATION (EXCEPT HOOK STRIP) SEE NOTE 9 SHEET 1, TYP. HEAD, SILL & JAMBS



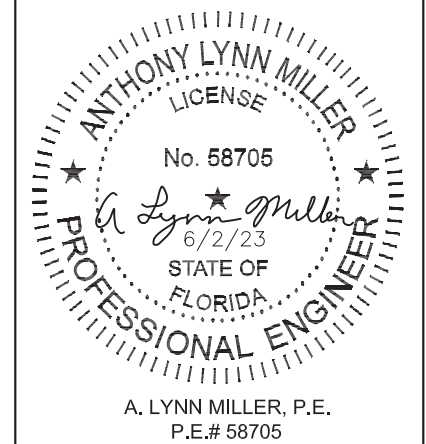
ANCHORAGE LOCATIONS NON-REINFORCED & REINFORCED AT HOOK STRIP  
(FOR FURTHER DETAILS SEE SHEET 19)

- ANCHOR QUANTITIES:
- 1. HOOKSTRIP – SEE CHART #10, SHEET 6.
  - 2. JAMBS, H/S INTERMEDIATE & H/S CLUSTER – SEE CHARTS #3, #6 & #9 ON SHEETS 5-6.

**PRODUCT REVISED**  
as complying with the Florida Building Code  
NOA-No. 23-0511.02  
Expiration Date 06/06/2028  
By Miami-Dade Product Control

Revision: NO CHANGES THIS SHEET.  
JR 6/2/23


PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600 REGISTRATION #29296				4/03/2020	
W <sup>®</sup> INDOOR <sup>®</sup> INCORPORATED WINDOOR INCORPORATED 104 TRIPLE DIAMOND BLVD. NORTH VENICE, FL 34275 (833) 554-5432				Date	
				By	
				ALAN KINNE	
				Dawn	
ALUMINUM SLIDING GLASS DOOR (LM)					
ANCHORAGE DETAILS				DWC No.	
SGD7000A				7 OF 21	
Sheet				Rev.	
Series				B	






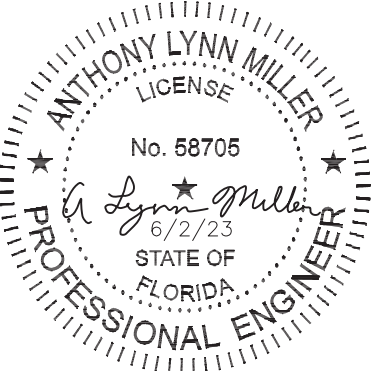
BILL OF MATERIALS				
ITEM NO.	PART NUMBER	DESCRIPTION	MANUFACTURER	MATERIAL
1	FS-04522	2 TRACK FRAME HEAD	KEYMARK	ALUMINUM 6063-T6
2	FS-04531	2 TRACK FRAME JAMB	KEYMARK	ALUMINUM 6063-T6
3	FS-04525	2 TRACK SILL PAN WITH 2-1/2" RISER	KEYMARK	ALUMINUM 6063-T6
4	FS-04526	2 TRACK SILL PAN WITH 3-1/8" RISER	KEYMARK	ALUMINUM 6063-T6
5	FS-04529	2 TRACK FRAME SILL PAN INSERT	KEYMARK	ALUMINUM 6063-T6
6	FS-04511	3 TRACK FRAME HEAD	KEYMARK	ALUMINUM 6063-T6
7	FS-04510	3 TRACK FRAME JAMB	KEYMARK	ALUMINUM 6063-T6
8	FS-04506	3 TRACK SILL PAN WITH 2-1/2" RISER	KEYMARK	ALUMINUM 6063-T6
9	FS-04507	3 TRACK SILL PAN WITH 3-1/8" RISER	KEYMARK	ALUMINUM 6063-T6
10	FS-04508	3 TRACK FRAME SILL PAN INSERT	KEYMARK	ALUMINUM 6063-T6
11	FS-04523	4 TRACK FRAME HEAD	KEYMARK	ALUMINUM 6063-T6
12	FS-04532	4 TRACK FRAME JAMB	KEYMARK	ALUMINUM 6063-T6
13	FS-04527	4 TRACK SILL PAN WITH 2-1/2" RISER	KEYMARK	ALUMINUM 6063-T6
14	FS-04528	4 TRACK SILL PAN WITH 3-1/8" RISER	KEYMARK	ALUMINUM 6063-T6
15	FS-04530	4 TRACK FRAME SILL PAN INSERT	KEYMARK	ALUMINUM 6063-T6
16	FS-04313	FRAME HEAD TRACK COVER	KEYMARK	ALUMINUM 6063-T6
17	FS-04501	RECESSED JAMB TRACK COVER	KEYMARK	ALUMINUM 6063-T6
18	FS-04509	FLUSH JAMB COVER	KEYMARK	ALUMINUM 6063-T6
19	FS-03684	HOOK STRIP BASE	KEYMARK	ALUMINUM 6063-T6
20	FS-04476	HOOK STRIP WALL COVER	KEYMARK	ALUMINUM 6063-T6
21	FS-04477	HOOK STRIP WALL MOUNT	KEYMARK	ALUMINUM 6063-T6
22	FS-04535	PANEL STOP SILL COVER	KEYMARK	ALUMINUM 6063-T6
23	FS-04332	PANEL STOP HEAD COVER	KEYMARK	ALUMINUM 6063-T6
24	FS-04631	TOP AND BOTTOM RAIL	KEYMARK	ALUMINUM 6063-T6
25	FS-04327	PANEL LOCK/PLAIN STILE	KEYMARK	ALUMINUM 6063-T6
26	FS-04516	PANEL INTERLOCK STILE LEFT	KEYMARK	ALUMINUM 6063-T6
27	FS-04515	PANEL INTERLOCK STILE RIGHT	KEYMARK	ALUMINUM 6063-T6
28	FS-04789	MALE BUTT STILE	KEYMARK	ALUMINUM 6063-T6
29	FS-04790	LOCKING BUTT STILE	KEYMARK	ALUMINUM 6063-T6
30	FS-04505	INTERIOR FIXED BUTT STILE	KEYMARK	ALUMINUM 6063-T6
31	FS-04504	EXTERIOR FIXED BUTT STILE	KEYMARK	ALUMINUM 6063-T6
32	FS-04503	INTERLOCK REINF. BAR, FULL LENGTH	KEYMARK	ALUMINUM 6005-T5
33	FS-04312	BUTT STILE/INTERLOCK COVER	KEYMARK	ALUMINUM 6063-T6
34	FS-04533	9/16" GLASS STOP	KEYMARK	ALUMINUM 6063-T6
35	FS-04524	3/4" GLASS STOP	KEYMARK	ALUMINUM 6063-T6
36	5000 SS PDR	TANDEM ROLLER SS		
37	2186MI-INT	TRADITIONAL INTERNAL HANDLE		

BILL OF MATERIALS				
ITEM NO.	PART NUMBER	DESCRIPTION	MANUFACTURER	MATERIAL
38	2186MI-DM	TRADITIONAL EXTERIOR HANDLE		
39	7014 SS DLPA	DUAL POINT MORTISE LOCK SET		
40	OW11023	RUBBER PANEL BUMPER		
41	V-INT TP 876	INTERLOCK BUMPER		
42		#8 x 1-1/4" SQ. DRIVE SCREW		18-8 STAINLESS
43	PJS-7623-09-SN	SCREEN ROLLER	SULLIVAN	
44		GLAZING, SEE SHT. 9 FOR DETAILS		
45		#8 x 1/4" PH IYPE F SCREW		STAINLESS STEEL
46		#8 x 3/4" PH TEK SCREW		410 STAINLESS
47		#10 x 1-1/4" SQ. DRIVE SCREW		18-8 STAINLESS
48		#8 x 1" PH IYP F SCREW		STAINLES STEEL
49		#10 x 1" PH TEK SCREW		ALUMINUM 6063-T6
50		#10 CUT THREAD WOOD SCREW		
51		3/16 " ITW TAPCON	ITW BUILDEX	CARBON STAINLESS
52	FH-02300	WS SCREEN BOTTOM RAIL	KEYMARK	ALUMINUM 6063-T6
53	FH-02300	WS SCREEN TOP RAIL	KEYMARK	ALUMINUM 063-T6
54	GS-VN-07A	3/16" GLASS STOP VINYL		VINYL
55	GS-VN-06A	1/4" GLASS STOP VINYL		VINYL
56	GS-VN-05A	3/4" GLASS STOP VINYL & FIXED		VINYL
57	FH-02395	WS SCREEN STILE	KEYMARK	ALUMINUM 6063-T6
58	W332217KOOOO	.220" FIN WEATHERSTRIP		
59	W234017KOOOO	.400" FIN WEATHERSTRIP		
60	W333517KOOOO	.350" FIN WEATHERSTRIP		
61		GLASS SETTING BLOCK		
62		SIKA 552, DOW 791, DOW 983	SIKA/DOW	POLYURETHANE/SILICONE
63		SILICONE CAULK	PECORA	SILICONE
64		WEEP COVER/GATE		
65		#8 x 3/8" PH IYPE F SCREW		STAINLESS STEEL
66		#8 x 3/4" PH TEX SCREW		STAINLESS STEEL
67	FS-02209	WS SCREEN SWEEP	KEYMARK	ALUMINUM 6063-T6
68	SGD200	SCREEN HANDLE & LOCK	SULIVAN	
69		FIBERGLASS SCEEN MESH		FIBERGLASS
70		SCREEN SPLINE		
71		ALUMINUM 3/8" NOMINAL SPACER	HELIMA	ALUMINUM
72	FS-04791	FIXED PANEL Z-CLIP	KEYMARK	ALUMINUM 6063-T6
73		#10 x 3/4" PPH TEK SCREW		STAINLESS STEEL

**PRODUCT REVISED**  
as complying with the Florida Building Code  
**NOA-No.** 23-0511.02  
**Expiration Date** 06/06/2028  
**By**   
**Miami-Dade Product Control**

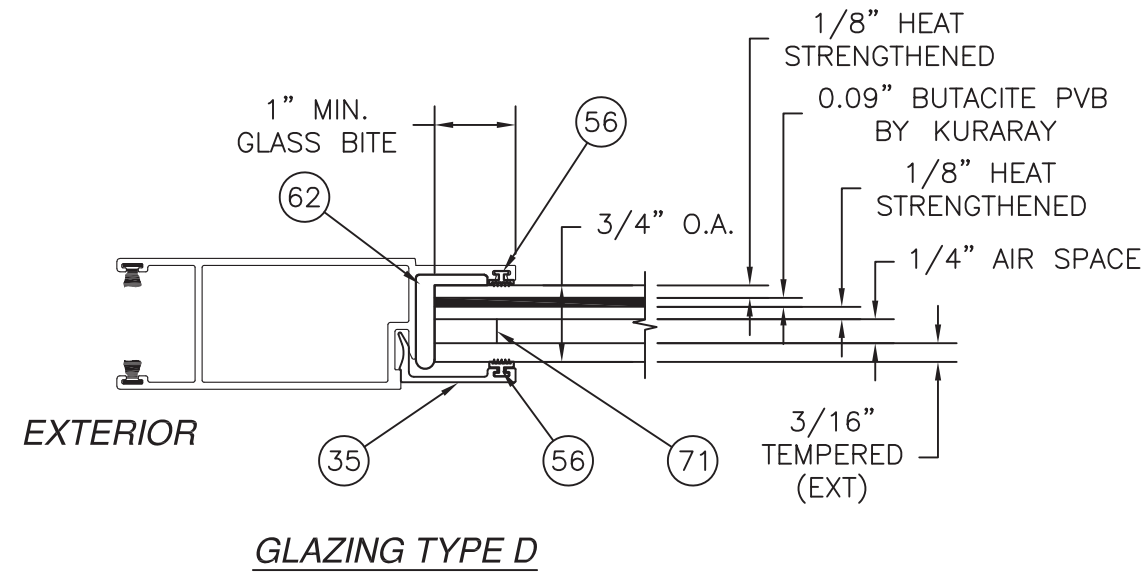
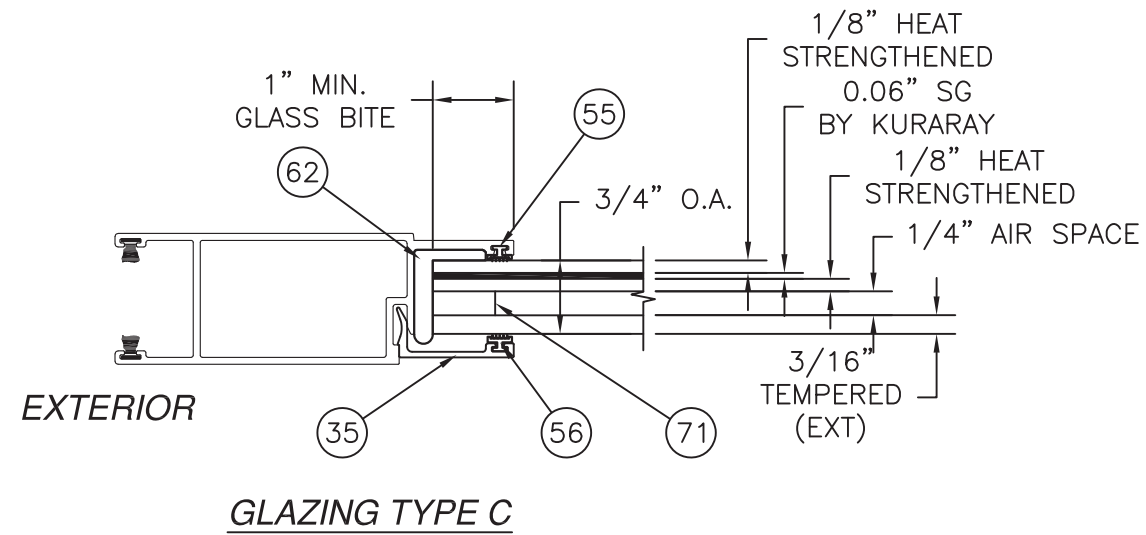
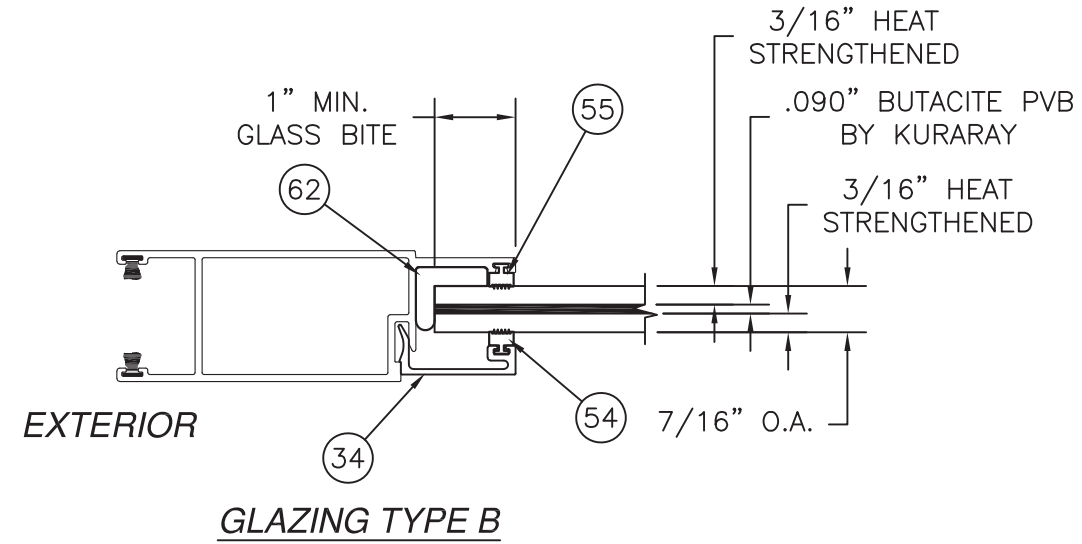
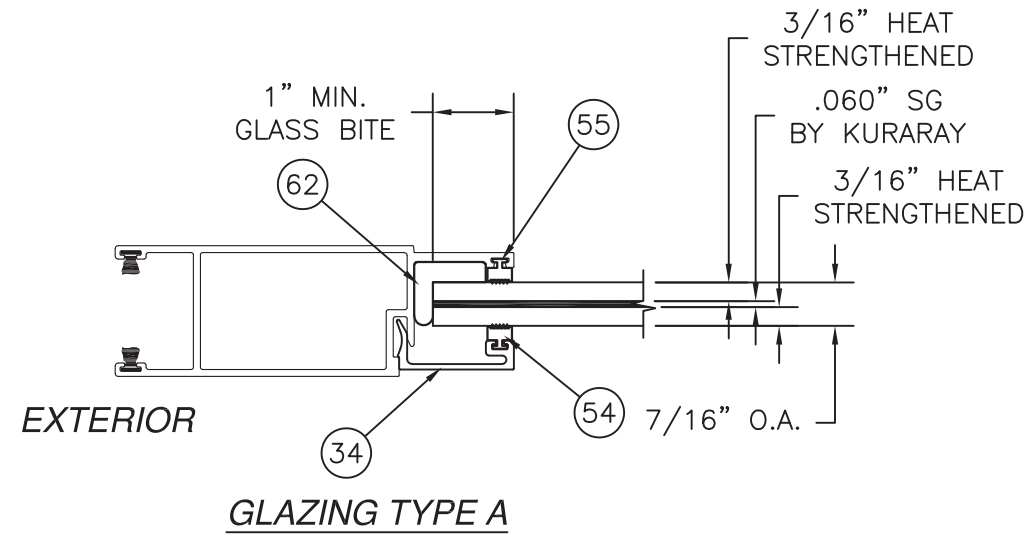
Revision:	NO CHANGES THIS SHEET. JR 6/2/23	


PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600 REGISTRATION #29296	4/03/2020 <small>Date</small>	ALAN KINNE <small>By</small>	SGD7000LMI-NOA	B <small>Rev.</small>
 INCORPORATED WINDOOR INCORPORATED 104 TRIPLE DIAMOND BLVD. NORTH VENICE, FL 34275 (833) 554-5432	ALUMINUM SLIDING GLASS DOOR (LM)	BILL OF MATERIALS	8 OF 21	SGD7000A <small>Sheet</small>



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P.E.# 58705

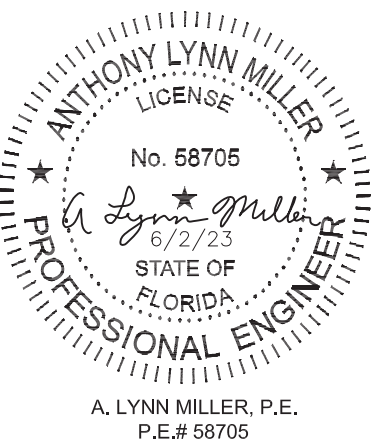


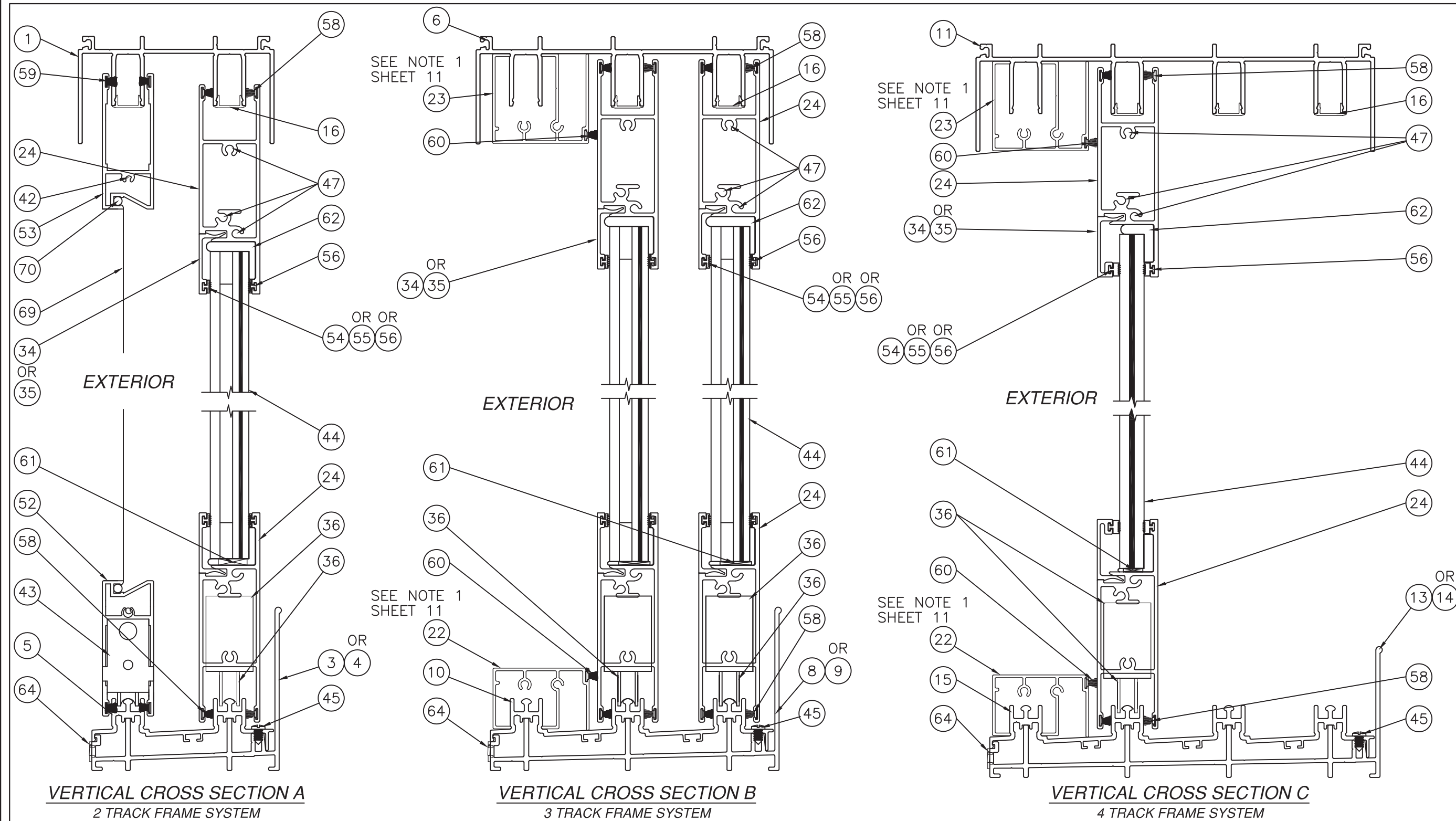


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JR 6/2/23

<b>WinDoor®</b> INCORPORATED WINDOOR INCORPORATED 104 TRIPLE DIAMOND BLVD. NORTH VENICE, FL 34275 (833) 554-5432	PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600 REGISTRATION #29296		4/03/2020	Rev.	B
	ALUMINUM SLIDING GLASS DOOR (LM)		Date	By	ALAN KINNE
	GLAZING DETAILS		No.	DWG	SGD7000LM-NOA
	SGD7000A		9 OF 21	Sheet	





NOTES:  
1. THE WS SCREEN IS SHOWN IN THE 2 TRACK UNIT AS APPLICABLE AT EXTERIOR TRACK. IT IS QUALIFIED TO BE INSTALLED ON THE 3 TRACK AND 4 TRACK UNITS ALSO.  
2. SEE SHEETS 16-18 FOR TYPICAL ANCHORAGE TO VARIOUS SUBSTRATES.

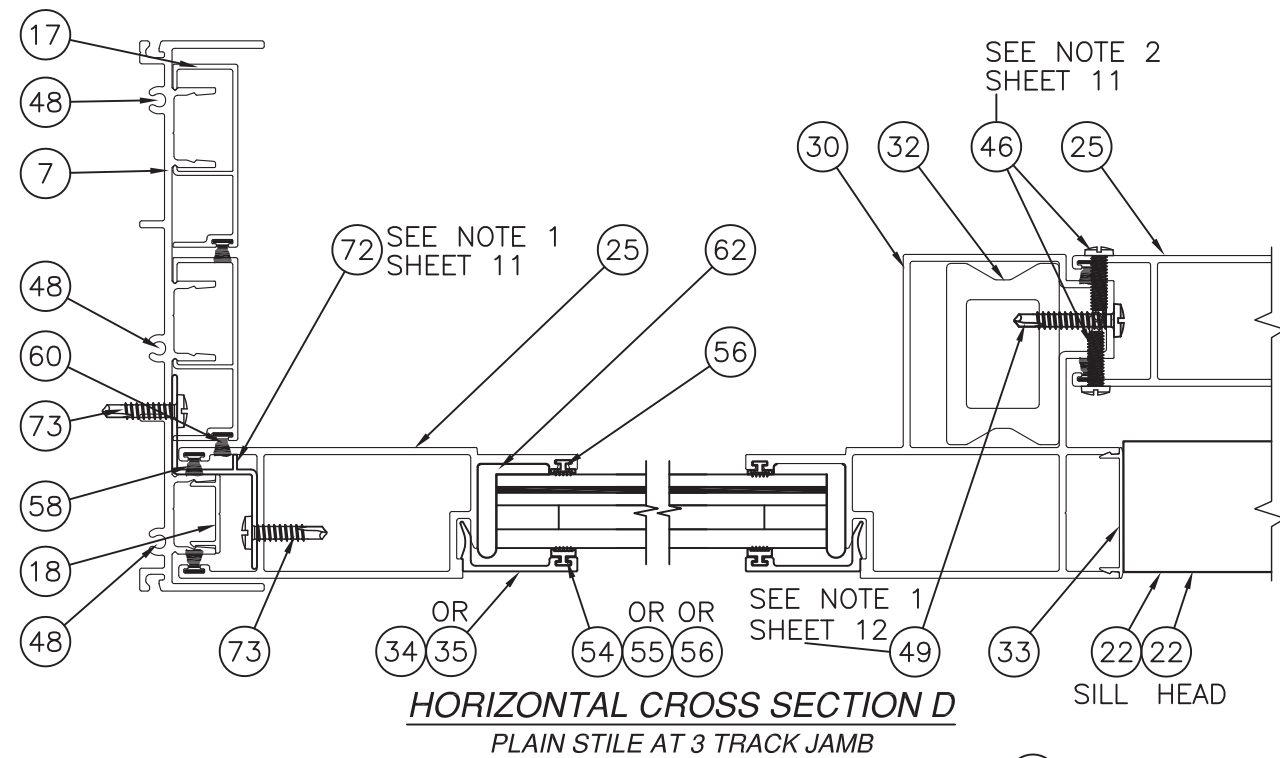
**PRODUCT REVISED**  
as complying with the Florida  
Building Code  
NOA-No. 23-0511.02  
Expiration Date 06/06/2028  
By   
Miami-Dade Product Control

Revision: NO CHANGES THIS SHEET.  
JR 6/2/23

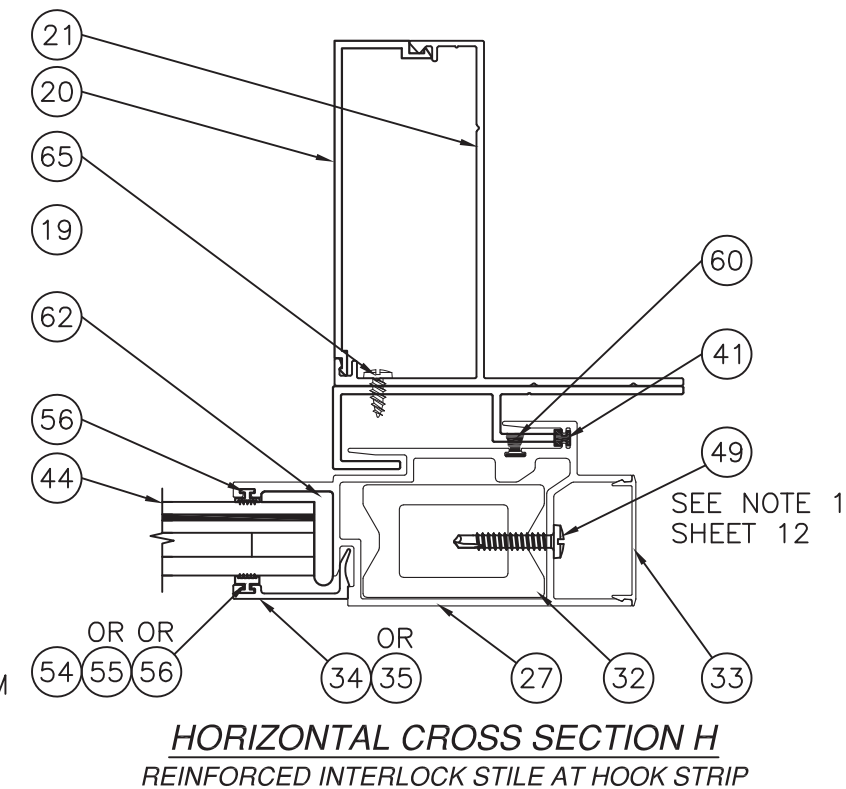
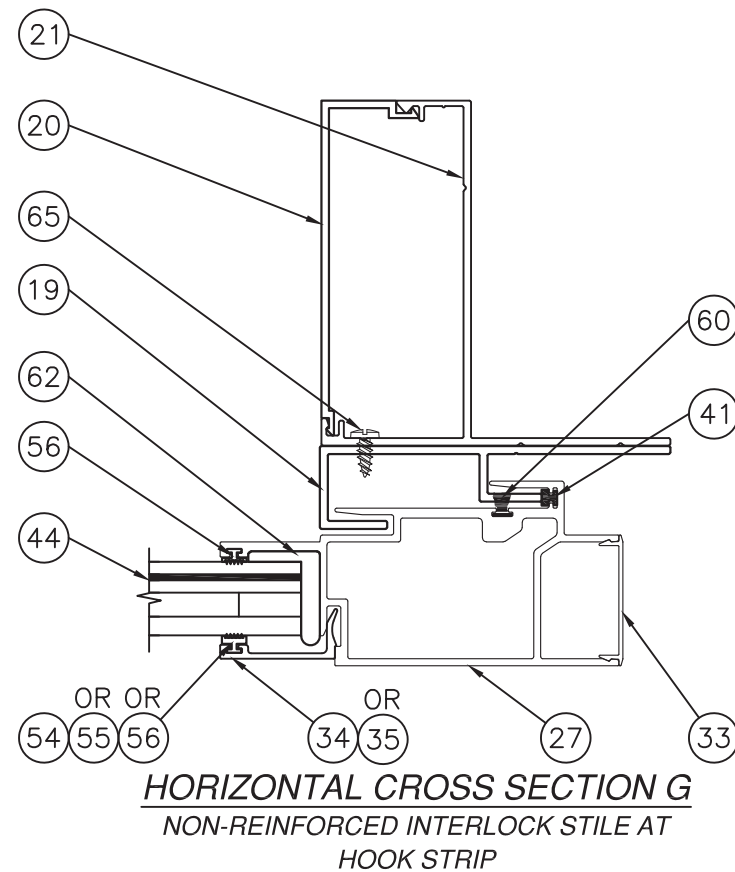
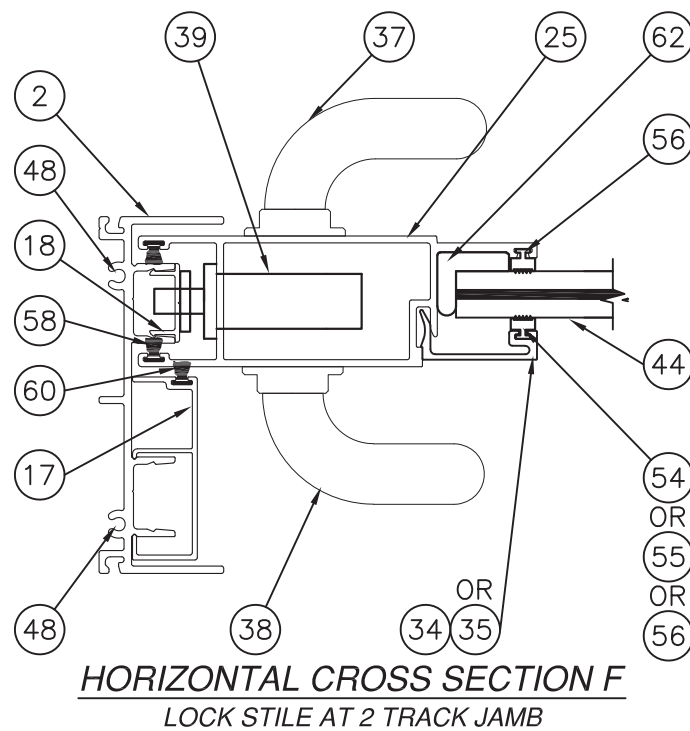
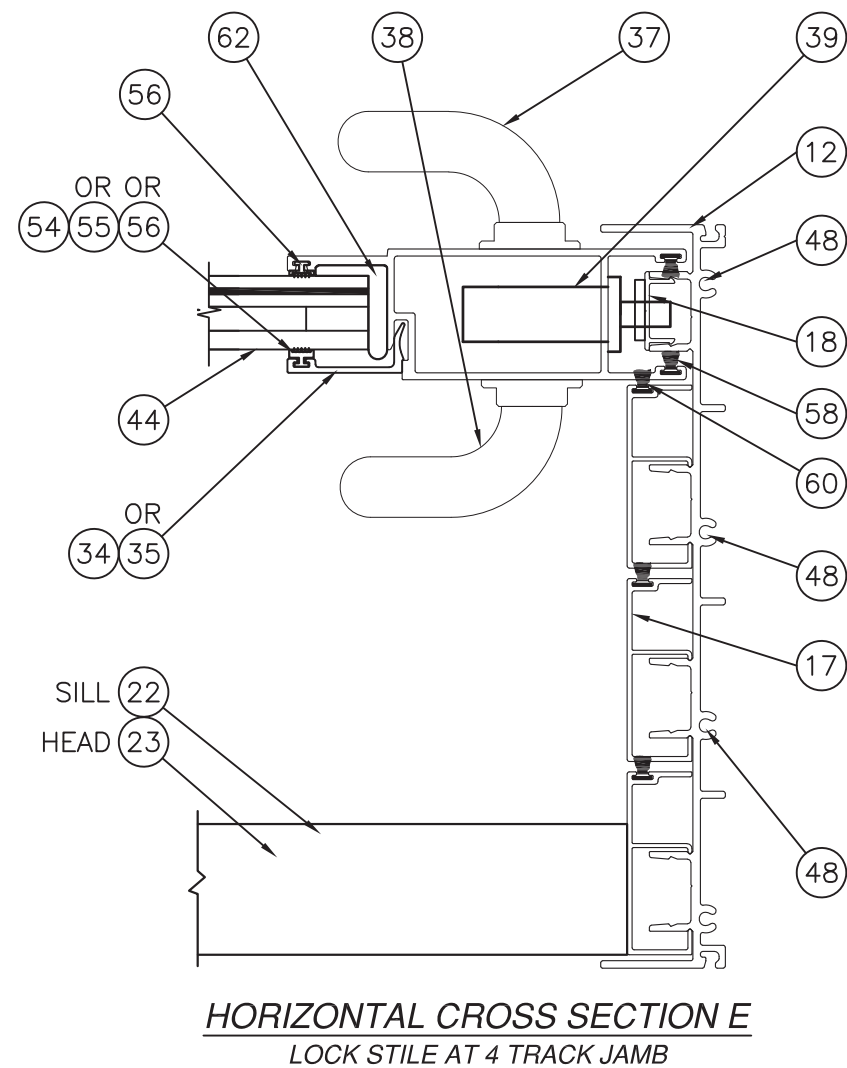
<p>PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600 REGISTRATION #29296</p>	<p>4/03/2020 Date</p>	<p>ALAN KINNE By Drawn</p>	<p>Rev. B</p>	<p>SGD7000LM-NOA</p>		
					<p>10 OF 21 Sheet</p>	
						<p>10 OF 21 Dwg No.</p>
<p>WINDOOR<sup>®</sup> INCORPORATED WINDOOR INCORPORATED 104 TRIPLE DIAMOND BLVD. NORTH VENICE, FL 34275 (833) 554-5432</p>	<p>ALUMINUM SLIDING GLASS DOOR (LM)</p>	<p>SECTION VIEWS - VERTICAL</p>	<p>10 OF 21</p>	<p>SGD7000A</p>		

ANTHONY LYNN MILLER  
LICENSE  
No. 58705  
  
6/2/23  
STATE OF  
FLORIDA  
PROFESSIONAL ENGINEER

A. LYNN MILLER, P.E.  
P.E.# 58705




NON-REINFORCED/  
REINFORCED UNITS  
OPERABLE JAMB CONDITION



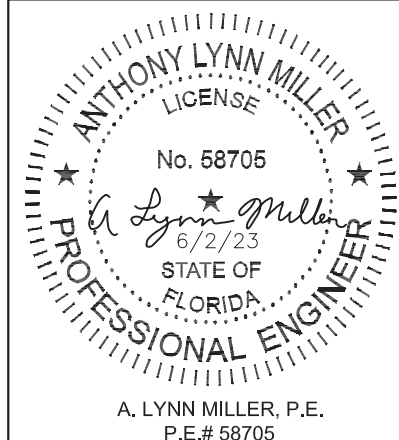
NOTES:

- FIXED PANEL TO JAMB CONDITION:**  
FIXED PANEL IS SECURED TO JAMB USING (2) Z-CLIPS, ITEM #72, Z-CLIPS ARE LOCATED 24" FROM TOP OF PANEL DOWN AND 24" FROM BOTTOM OF PANEL UP. EACH Z-CLIP IS ATTACHED TO PANEL AND JAMB WITH (3) #10 x 3/4" PPH TEK SCREWS, ITEM #73. REFER TO SHEET 11 SECTION D AND FIXED PANEL STOPS, SILL COVER (ITEM #22) & HEAD COVER (ITEM #23) AND SHEET 14 AND SECTION Z.
- FIXED PANEL TO FIXED PANEL CONDITION:**  
FIXED PANELS ARE SECURED TOGETHER USING #8 x 3/4" PH TEK SCREW, ITEM #46, SCREWS ARE INSTALLED ON PANELS INTERIOR AND EXTERIOR AND ARE LOCATED 4" FROM TOP AND BOTTOM AND IN THE CENTER. REFER TO SHEET 11 SECTION D, AND FIXED PANEL STOPS, SILL COVER (ITEM #22) & HEAD COVER (ITEM #23) SHEET 12 SECTION O, SHEET 13 SECTION U, SHEET 14 SECTION CC AND DD.
- SEE SHEETS 16-18 FOR TYPICAL ANCHORAGE TO VARIOUS SUBSTRATES.

**PRODUCT REVISED**  
as complying with the Florida  
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NOA-No. 23-0511.02  
Expiration Date 06/06/2028  
By   
Miami-Dade Product Control

Revision:  
NO CHANGES THIS SHEET.  
JR 6/2/23

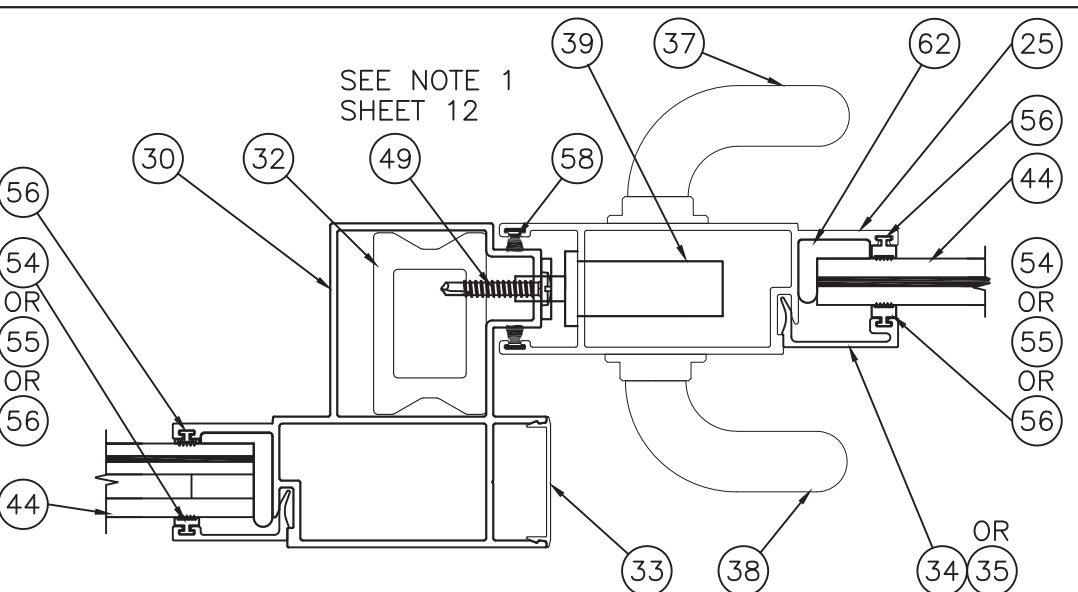
PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600 REGISTRATION #29296	4/03/2020 Date	ALAN KINNE By	SGDT0000LM-NOA DWC No.	11 OF 21 Sheet	B Rev.
<b>WinDoor®</b> INCORPORATED WINDOOR INCORPORATED 104 TRIPLE DIAMOND BLVD. NORTH VENICE, FL 34275 (833) 554-5432	ALUMINUM SLIDING GLASS DOOR (LM)	SECTION VIEWS - HORIZONTAL	SGDT0000A	11 OF 21	B



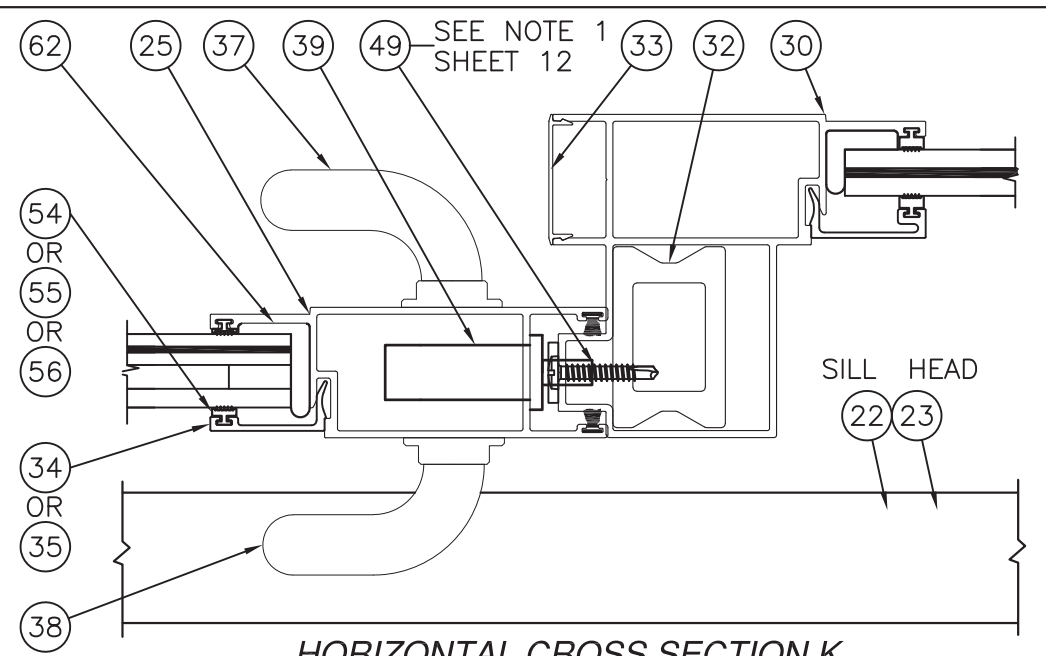
EXTERIOR





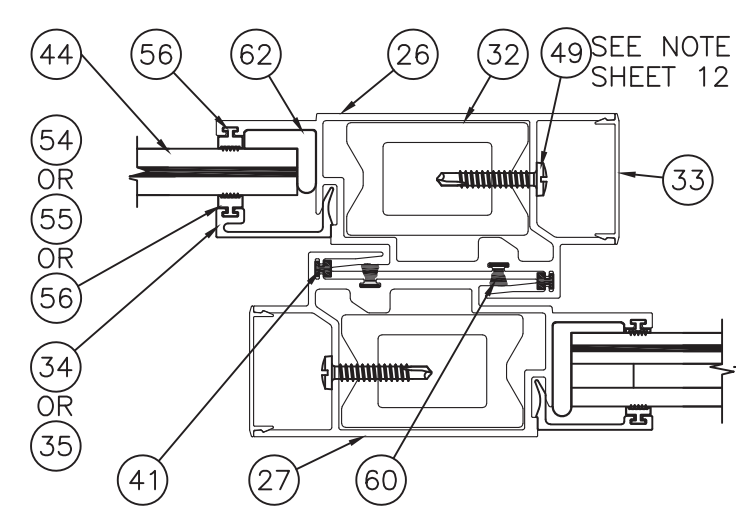


**HORIZONTAL CROSS SECTION J**  
 REINFORCED INTERIOR FIXED BUTT STILE TO LOCK STILE

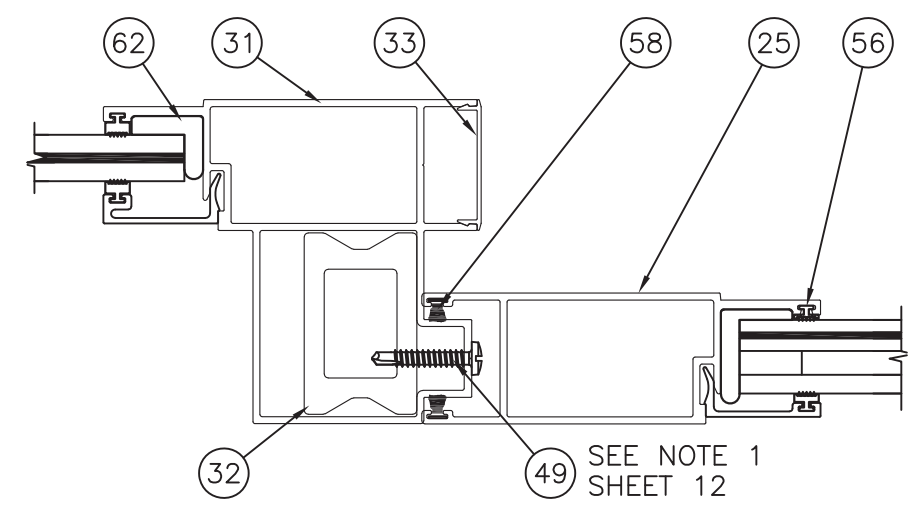


**HORIZONTAL CROSS SECTION K**  
 LOCK STILE TO REINFORCED EXTERIOR FIXED BUTT STILE

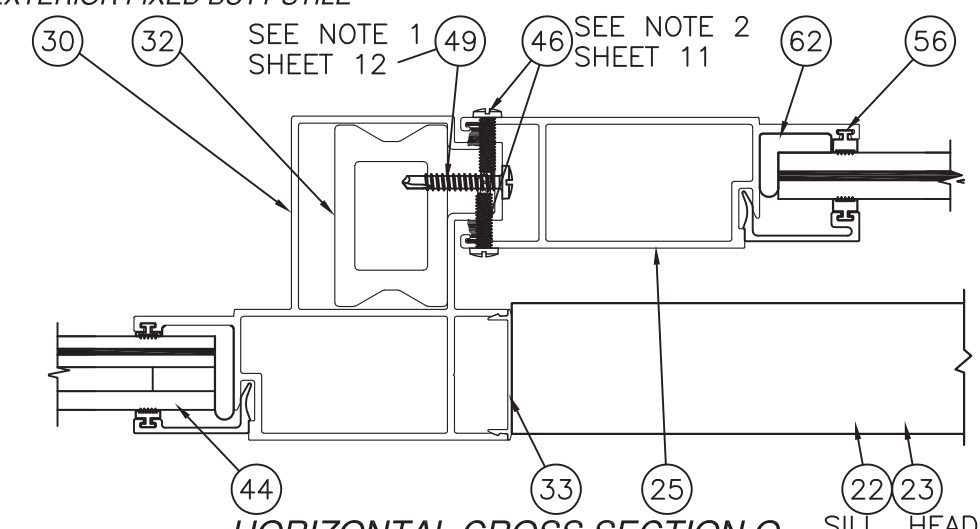
REINFORCED UNITS



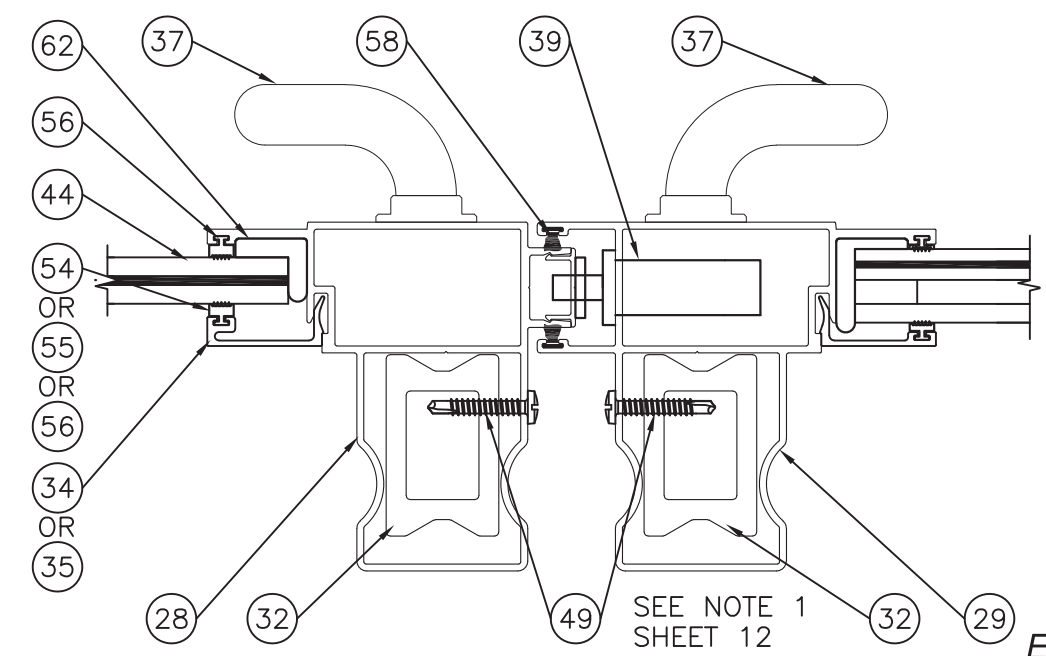
**HORIZONTAL CROSS SECTION L**  
 REINFORCED INTERLOCK STILE TO REINFORCED INTERLOCK STILE



**HORIZONTAL CROSS SECTION M**  
 REINFORCED EXTERIOR FIXED BUTT STILE TO PLAIN STILE



**HORIZONTAL CROSS SECTION O**  
 REINFORCED INTERIOR FIXED BUTT STILE TO PLAIN STILE



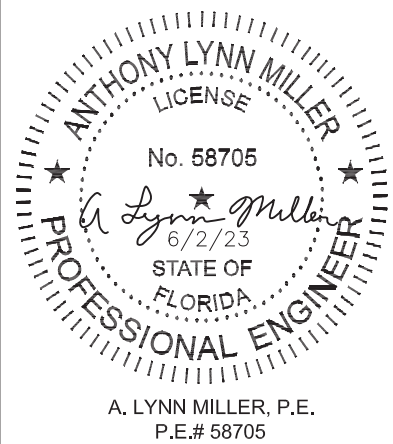
**HORIZONTAL CROSS SECTION N**  
 REINFORCED MALE BUTT STILE TO REINFORCED LOCKING BUTT STILE

- NOTES:
1. REINFORCING BAR:  
 ITEM #32, INTERLOCK REINFORCING BAR, IS SECURED TO THE INTERLOCK LEFT #26, INTERLOCK RIGHT #27, MALE BUTT STILE #28, LOCKING BUTT STILE #29 INTERIOR FIXED BUTT STILE #30 AND EXTERIOR FIXED BUTT STILE #31 WITH ITEM #49, #10 x 1" TEK SCREW SPACED 6" FROM TOP AND BOTTOM AND ONE IN THE CENTER.
  2. SEE SHEETS 16-18 FOR TYPICAL ANCHORAGE TO VARIOUS SUBSTRATES.

**PRODUCT REVISED**  
 as complying with the Florida  
 Building Code  
**NOA-No.** 23-0511.02  
**Expiration Date** 06/06/2028  
 By   
**Miami-Dade Product Control**

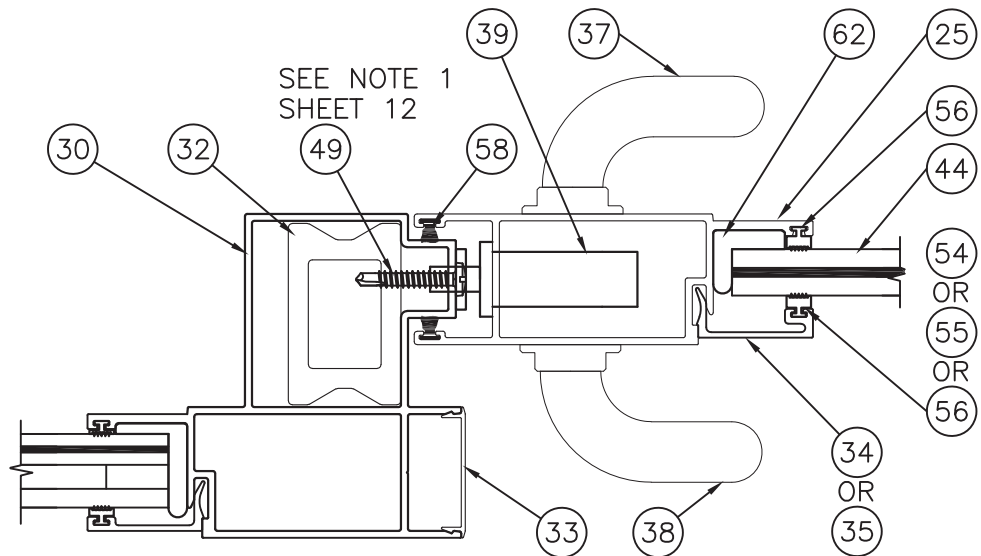
Revision:  
 NO CHANGES THIS SHEET.  
 JR 6/2/23

PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600 REGISTRATION #29296	4/03/2020 Date	ALAN KINNE By	B Rev.
<b>WinDoor®</b> INCORPORATED WINDOOR INCORPORATED 104 TRIPLE DIAMOND BLVD. NORTH VENICE, FL 34275 (833) 554-5432	ALUMINUM SLIDING GLASS DOOR (LM)	SECTION VIEWS - HORIZONTAL	12 OF 21 Sheet
WINDOOR INCORPORATED 104 TRIPLE DIAMOND BLVD. NORTH VENICE, FL 34275 (833) 554-5432	ALUMINUM SLIDING GLASS DOOR (LM)	SECTION VIEWS - HORIZONTAL	12 OF 21 Sheet

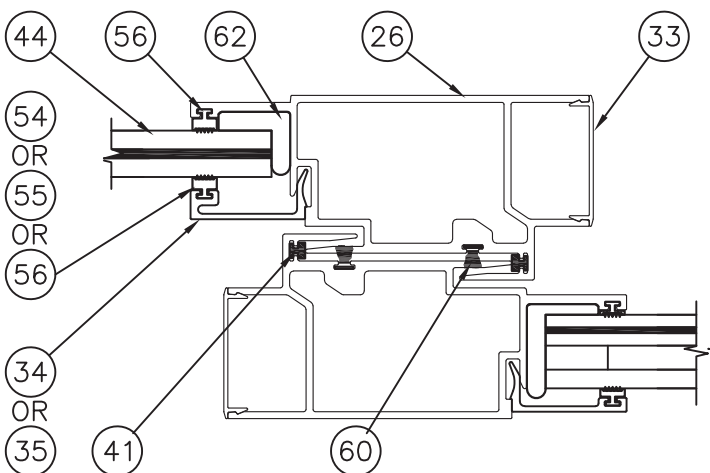


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 P.E.# 58705

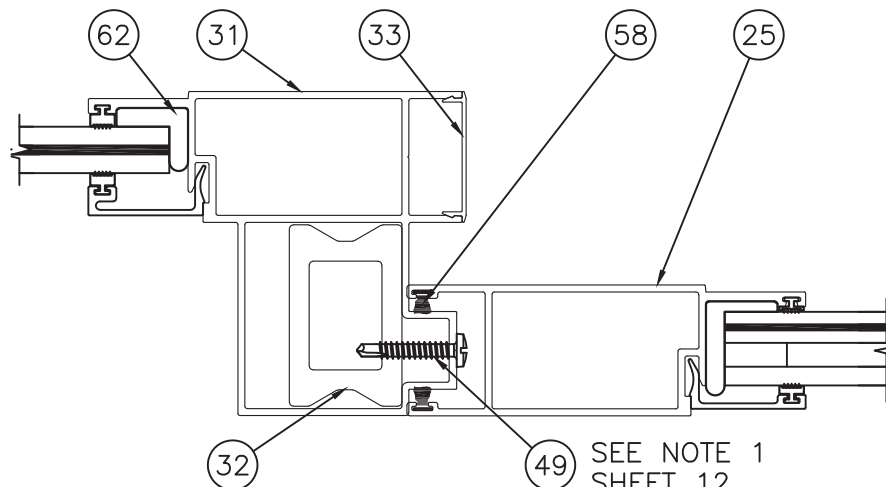




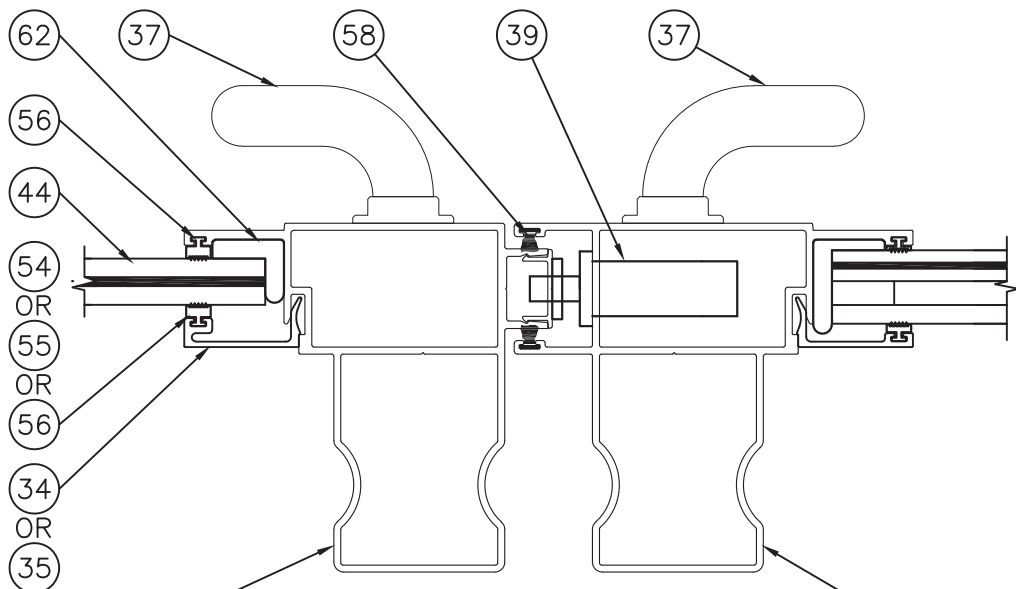
**HORIZONTAL CROSS SECTION P**  
NON-REINFORCED INTERIOR FIXED BUTT STILE TO LOCK STILE



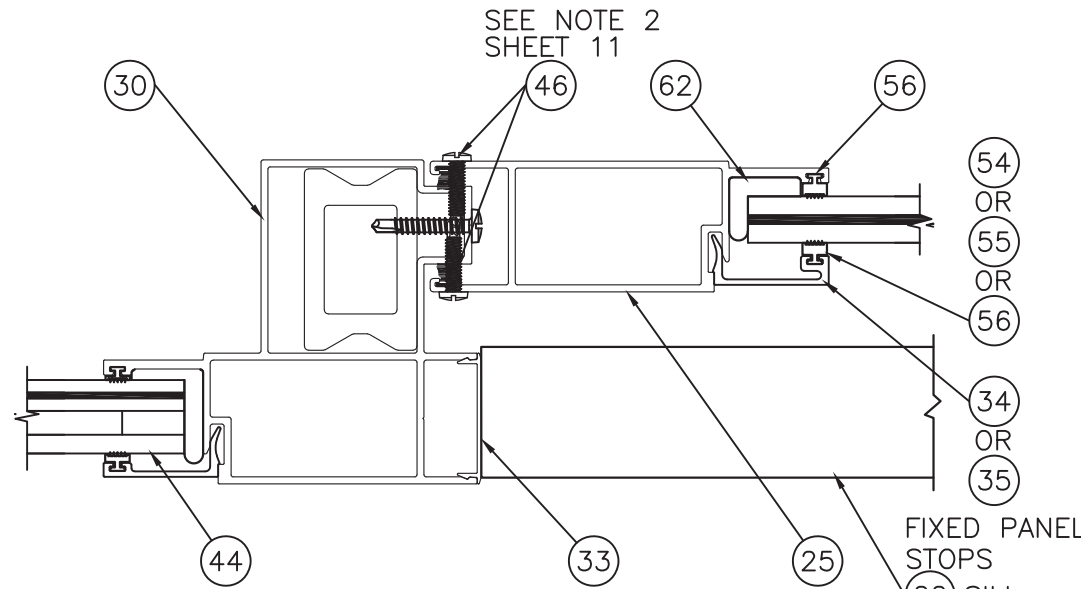
**HORIZONTAL CROSS SECTION R**  
NON-REINFORCED INTERLOCK STILE TO  
NON-REINFORCED INTERLOCK STILE



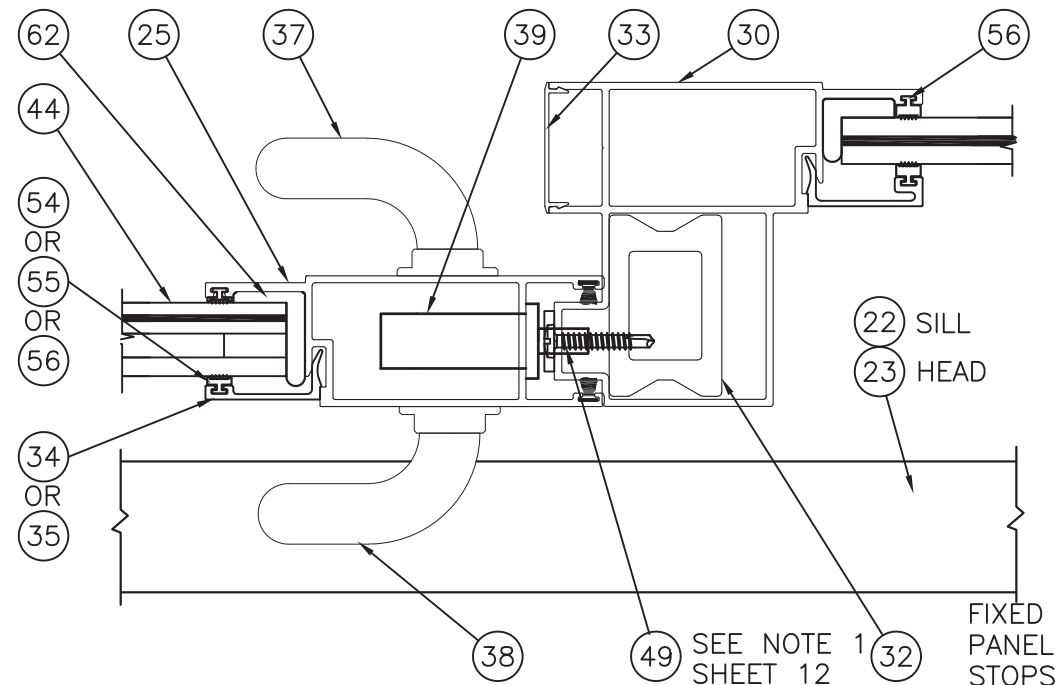
**HORIZONTAL CROSS SECTION S**  
NON-REINFORCED EXTERIOR FIXED BUTT STILE TO PLAIN STILE



**HORIZONTAL CROSS SECTION T**  
NON-REINFORCED MALE BUTT STILE TO NON-REINFORCED LOCKING  
BUTT STILE



**HORIZONTAL CROSS SECTION U**  
NON-REINFORCED INTERIOR FIXED BUTT STILE TO PLAIN STILE

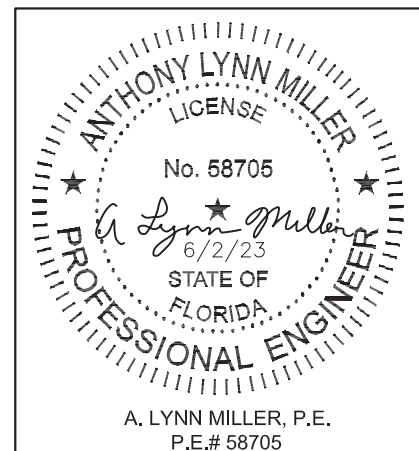


**HORIZONTAL CROSS SECTION Q**  
LOCK STILE TO NON-REINFORCED EXTERIOR FIXED BUTT STILE

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NOA-No. 23-0511.02  
Expiration Date 06/06/2028  
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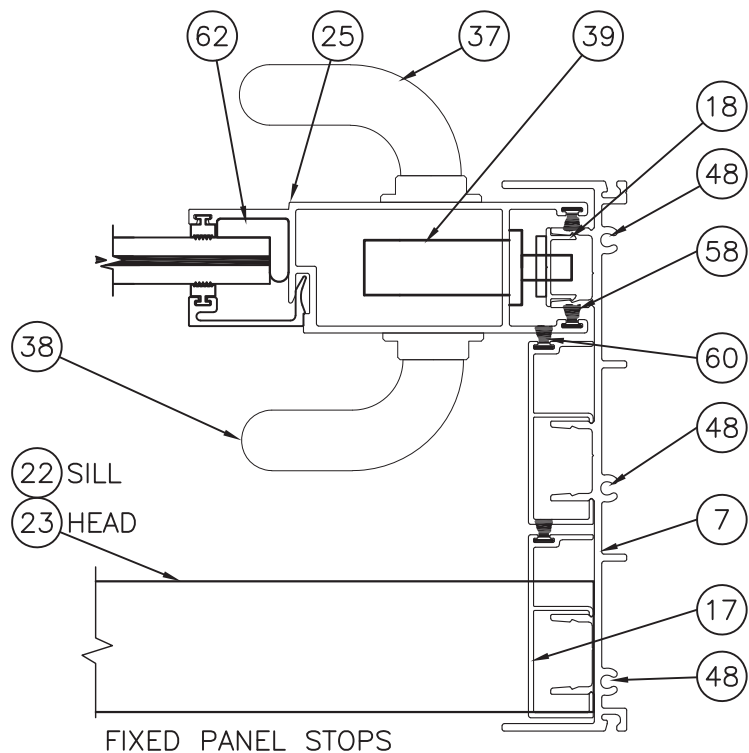
<b>WinDoor®</b> INCORPORATED WINDOOR INCORPORATED 104 TRIPLE DIAMOND BLVD. NORTH VENICE, FL 34275 (833) 554-5432	ALUMINUM SLIDING GLASS DOOR (LM)	Drawn By ALAN KINNE	Date 4/03/2020	Rev.	B
				DWG No.	SGD7000LM-NOA
				Sheet	13 OF 21
				Series	SGD7000A



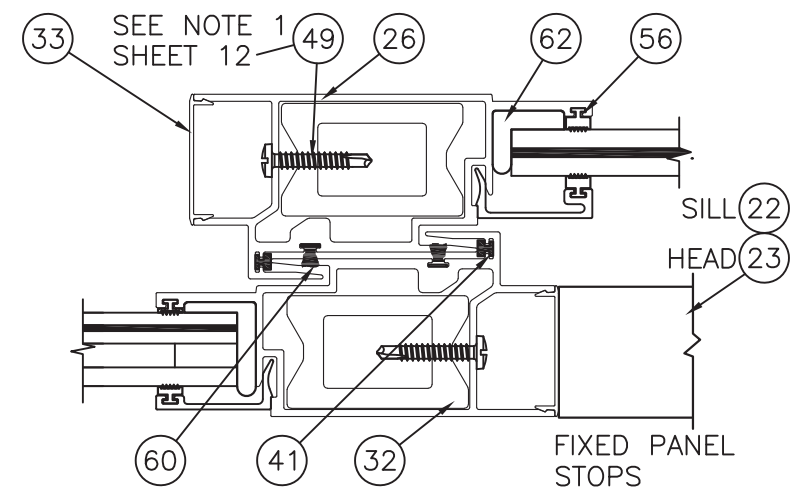
A. LYNN MILLER, P.E.  
P.E.# 58705

EXTERIOR

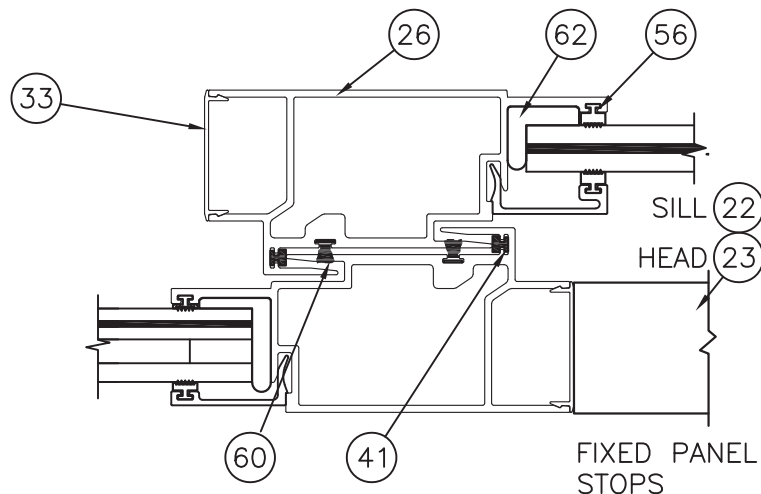




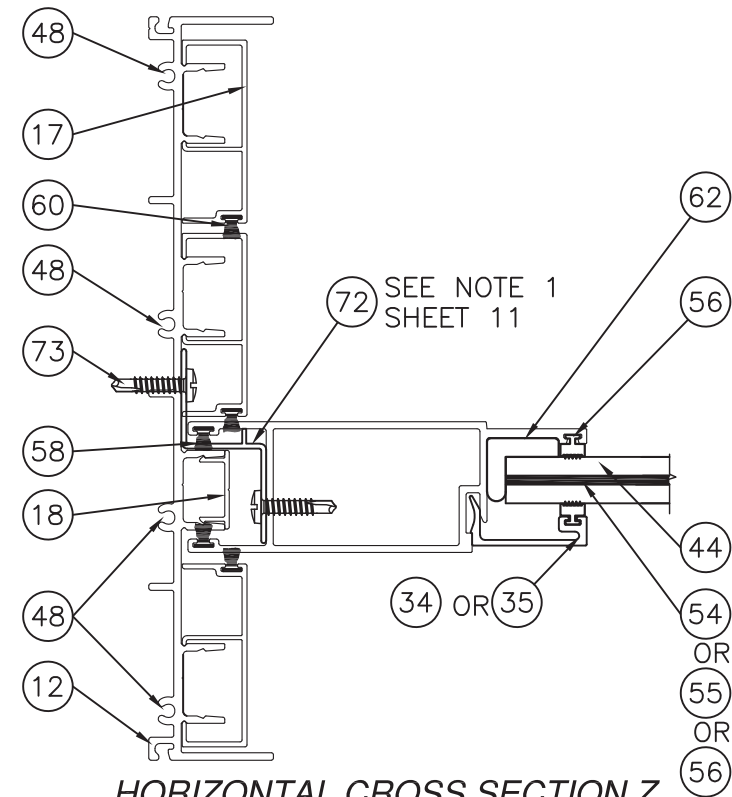
**HORIZONTAL CROSS SECTION V**  
LOCK STILE AT 3 TRACK JAMB



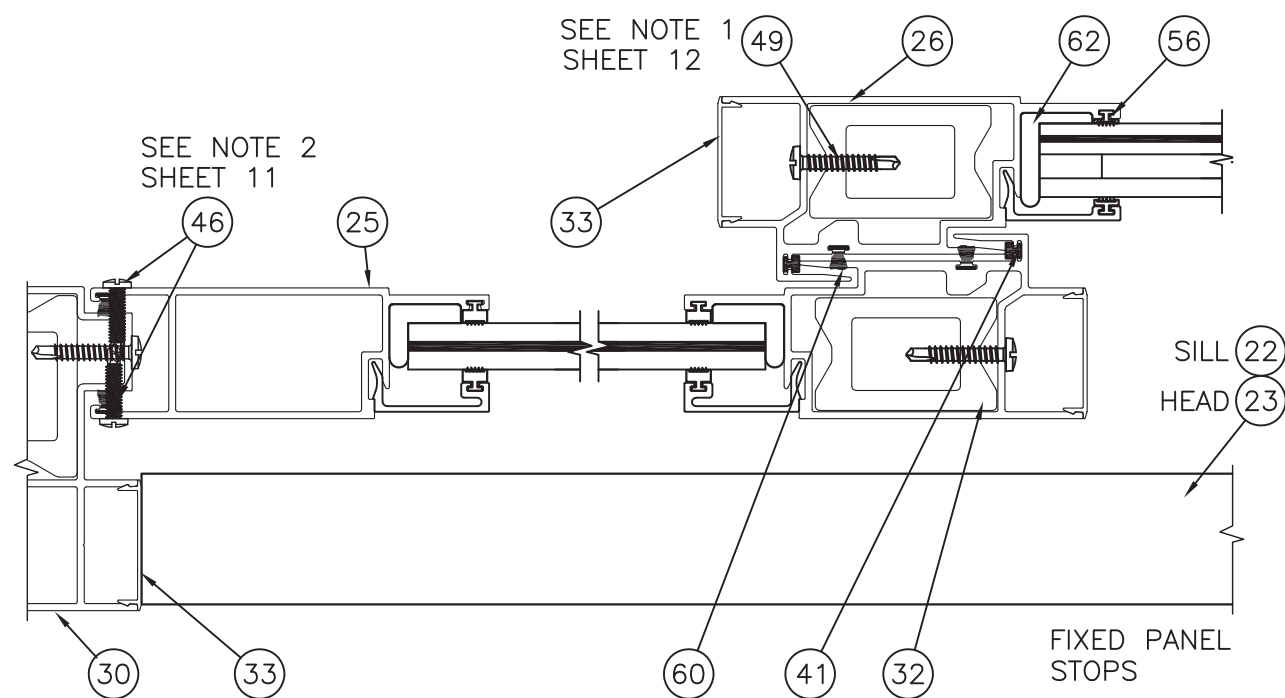
**HORIZONTAL CROSS SECTION X**  
REINFORCED INTERLOCK STILE TO REINFORCED INTERLOCK STILE



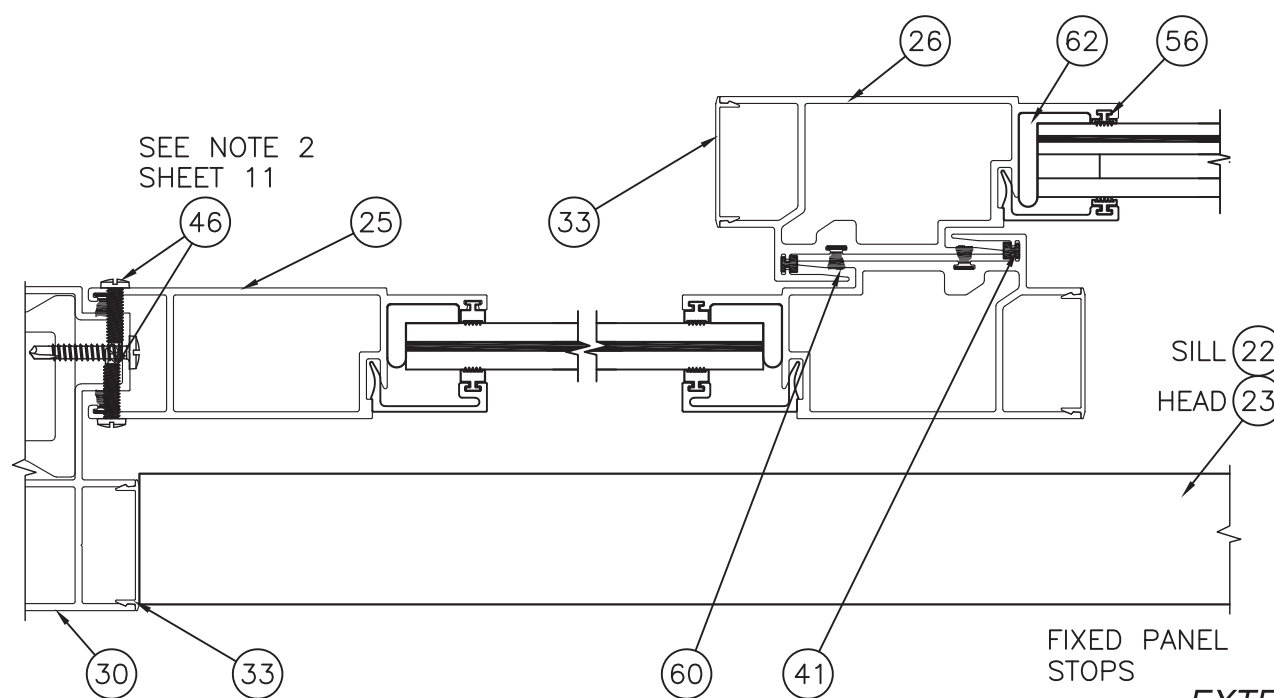
**HORIZONTAL CROSS SECTION Y**  
NON-REINFORCED INTERLOCK STILE TO NON-REINFORCED INTERLOCK STILE



**HORIZONTAL CROSS SECTION Z**  
PLAIN STILE AT 4 TRACK JAMB




**HORIZONTAL CROSS SECTION CC**  
REINFORCED INTERLOCK STILE TO REINFORCED INTERLOCK STILE



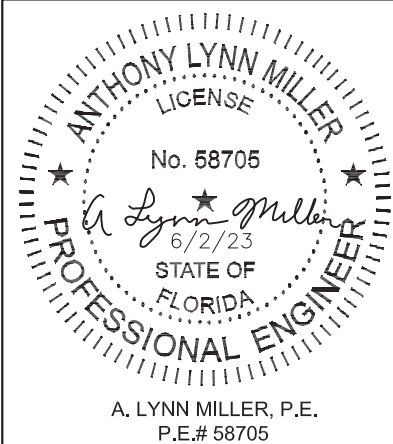
**HORIZONTAL CROSS SECTION DD**  
NON-REINFORCED INTERLOCK STILE TO NON-REINFORCED INTERLOCK STILE

EXTERIOR  
↓

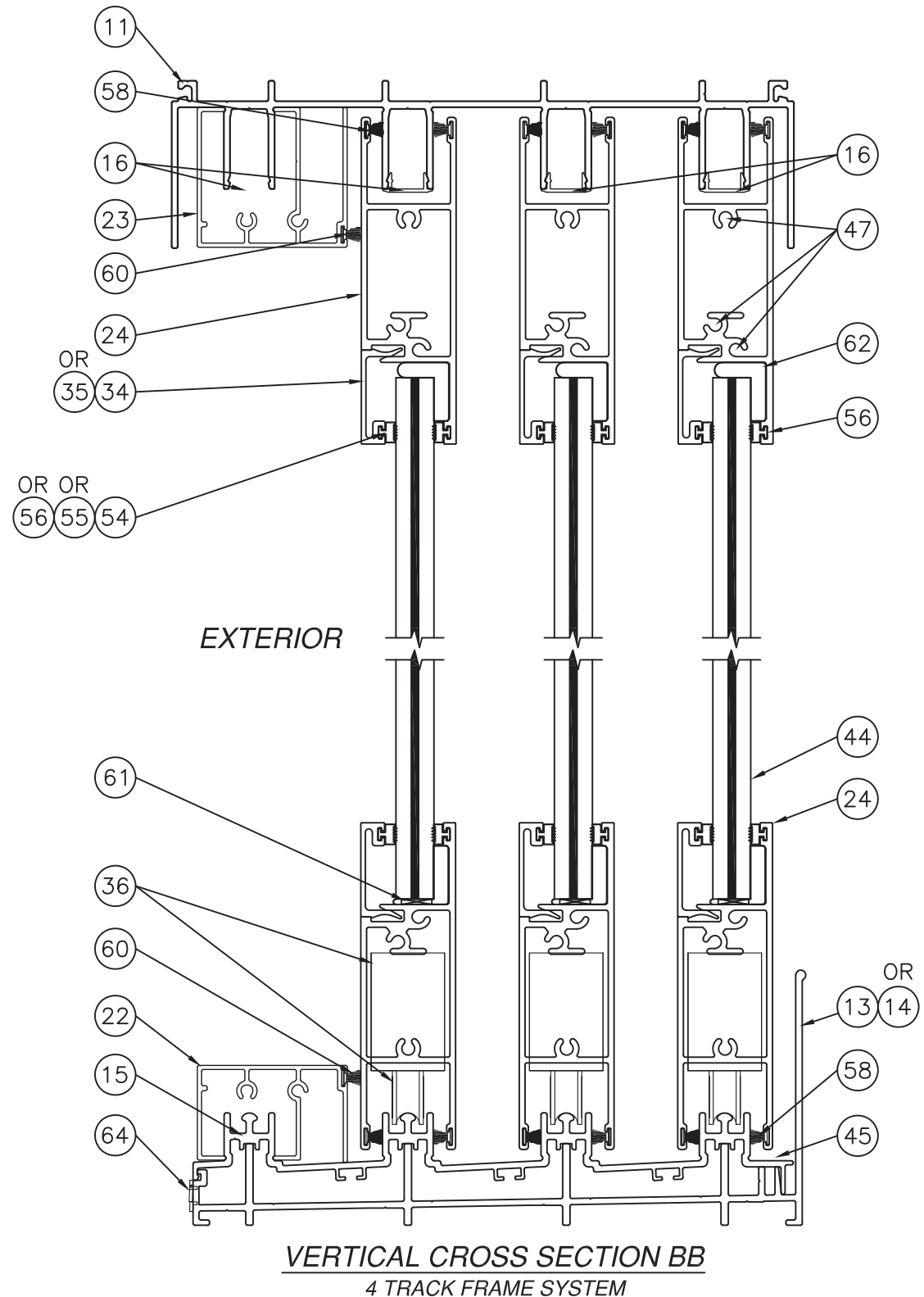
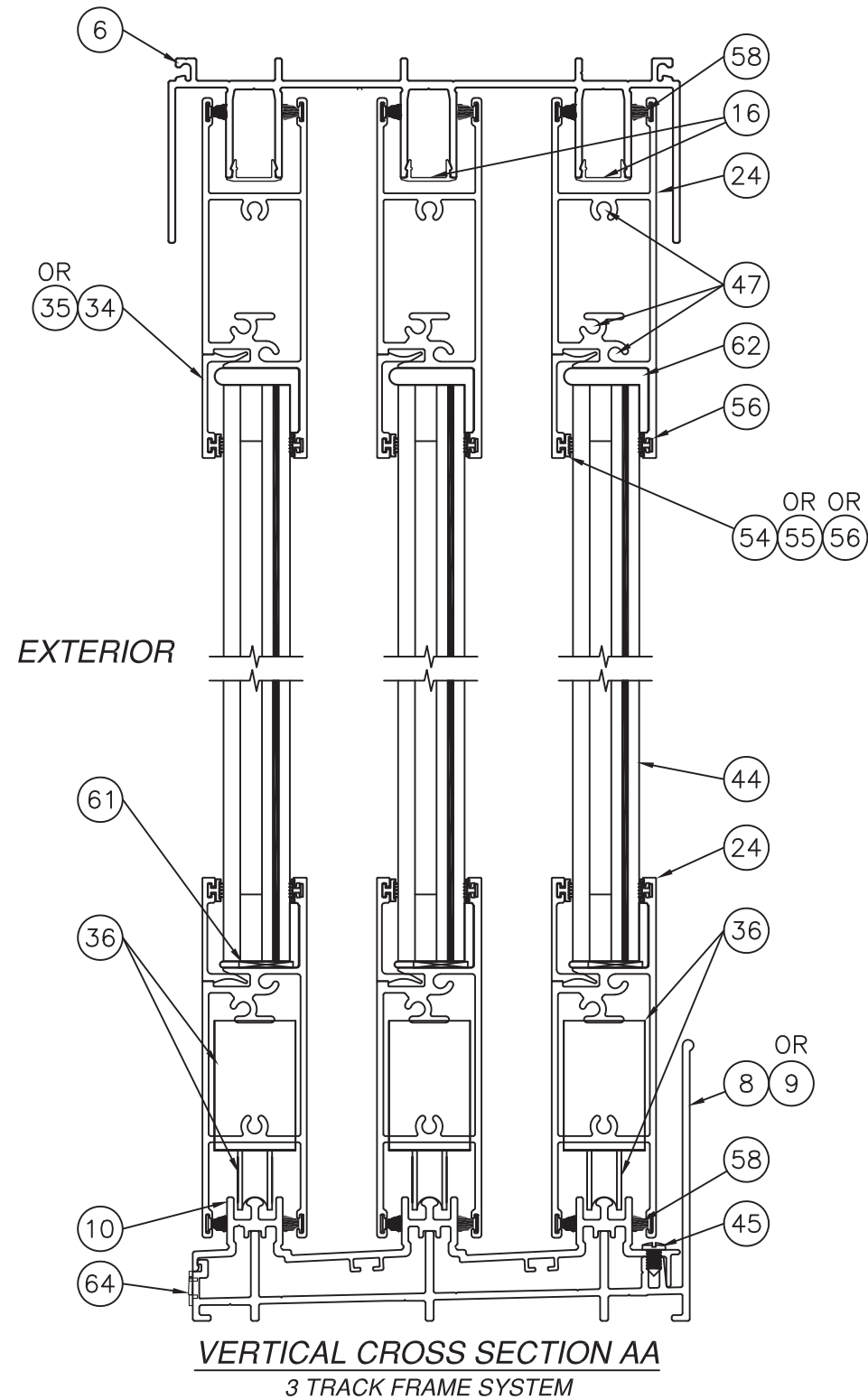
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Miami-Dade Product Control

Revision: NO CHANGES THIS SHEET.  
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PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600 REGISTRATION #29296	4/03/2020 Date	ALAN KINNE By	SGD7000LM-NOA DWG No.	B Rev.
WinDoor® INCORPORATED WINDOOR INCORPORATED 104 TRIPLE DIAMOND BLVD. NORTH VENICE, FL 34275 (833) 554-5432	ALUMINUM SLIDING GLASS DOOR (LM) Title	SECTION VIEWS - HORIZONTAL Desc.	14 OF 21 Sheet	SGD7000A Series



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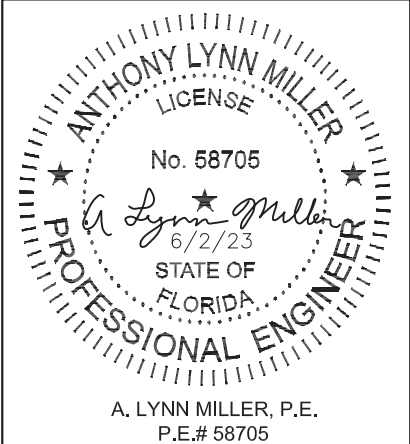


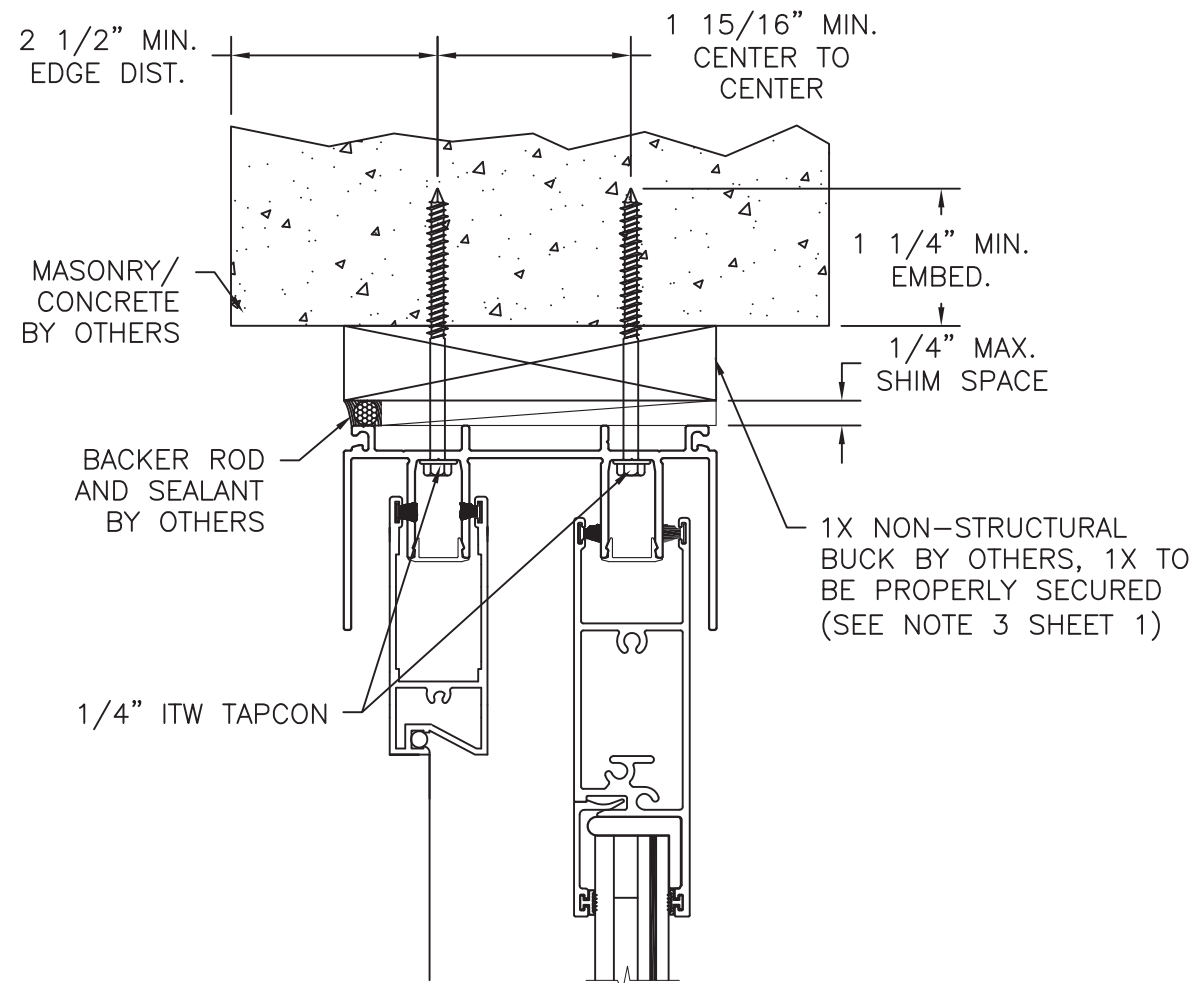
NOTES:  
1. SEE SHEETS 16-18 FOR TYPICAL ANCHORAGE TO VARIOUS SUBSTRATES.

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as complying with the Florida  
Building Code  
NOA-No. 23-0511.02  
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Miami-Dade Product Control

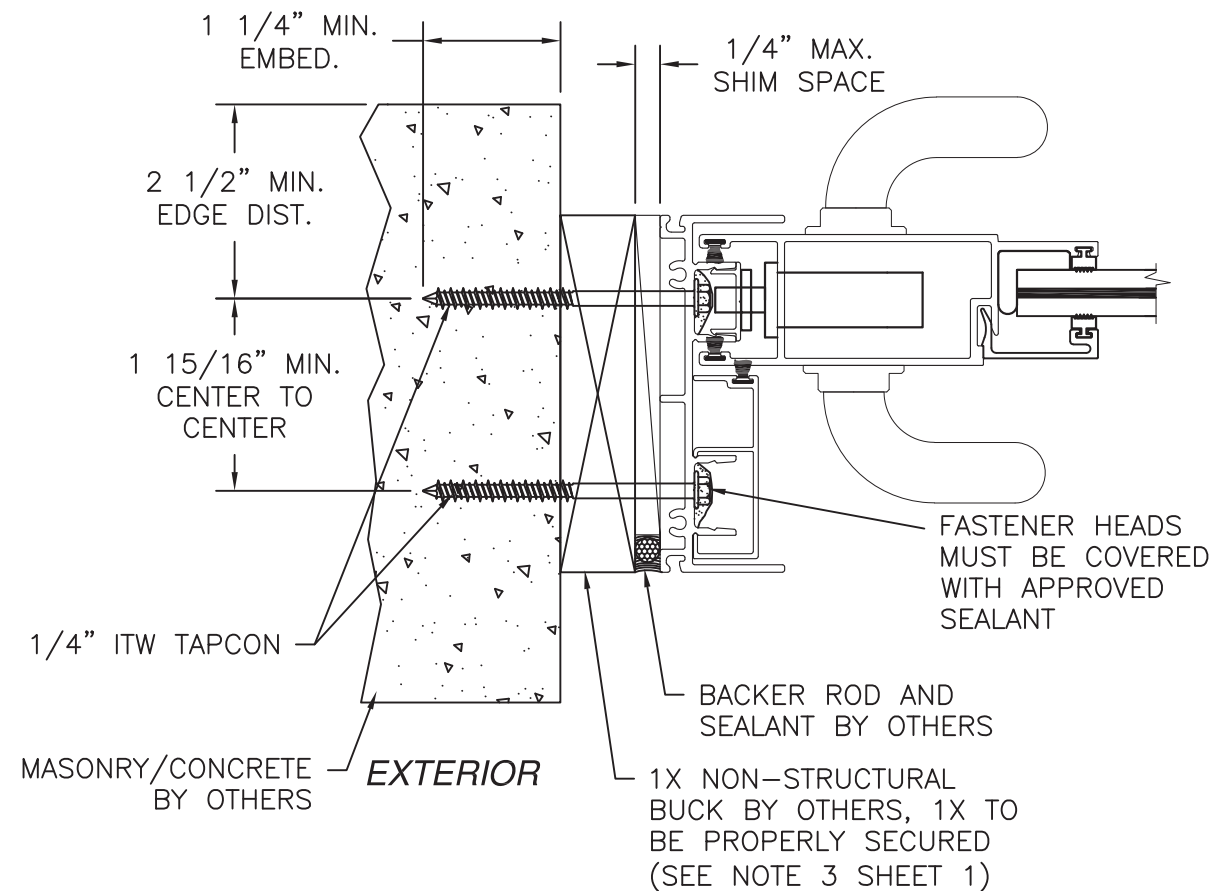
Revision: NO CHANGES THIS SHEET.  
JR 6/2/23

PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600 REGISTRATION #29296	4/03/2020 Date	ALAN KINNE By	SGD7000LM-NOA DWC No.	B Rev.
WINDOOR <sup>®</sup> INCORPORATED 104 TRIPLE DIAMOND BLVD. NORTH VENICE, FL 34275 (833) 554-5432	ALUMINUM SLIDING GLASS DOOR (LM)	SECTION VIEWS - VERTICAL	15 OF 21 Sheet	SGD7000A

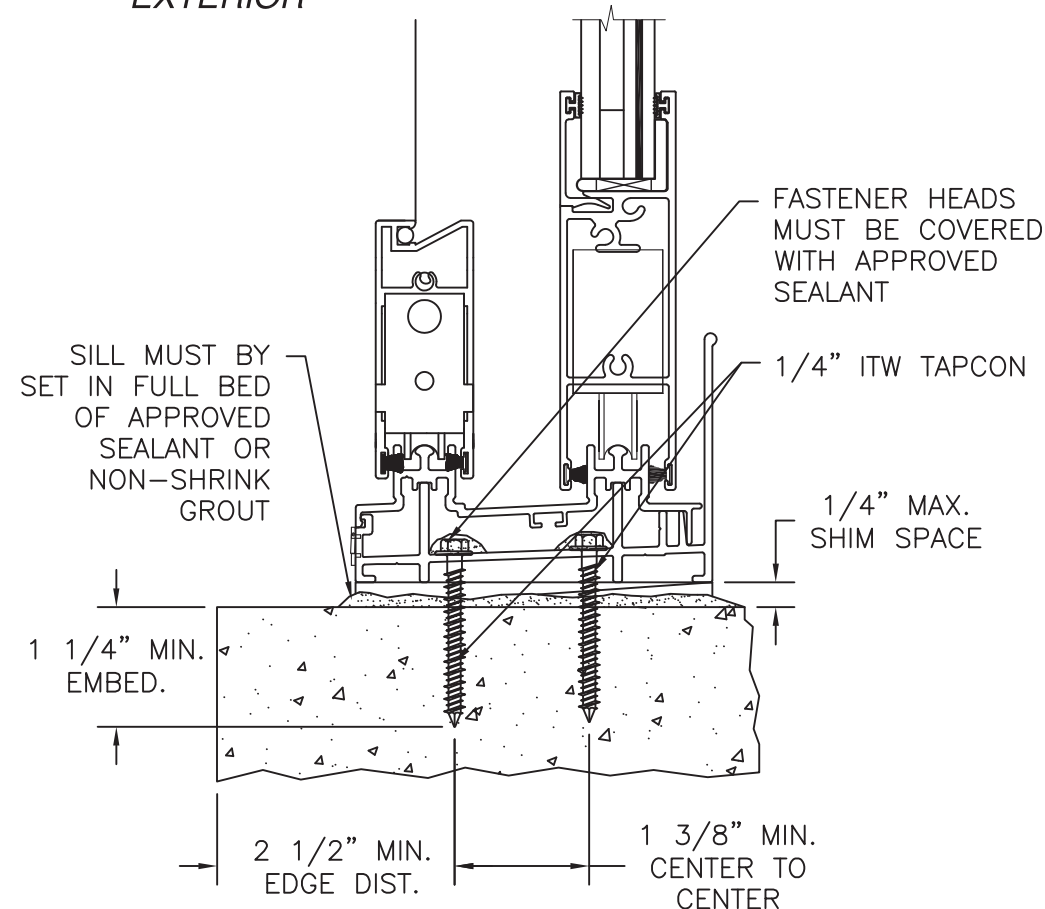




EXTERIOR




**2 TRACK FRAME JAMB INSTALLATION**  
1X BUCK TO MASONRY/CONCRETE INSTALLATION



**2 TRACK FRAME VERTICAL INSTALLATION**  
MASONRY/CONCRETE INSTALLATION

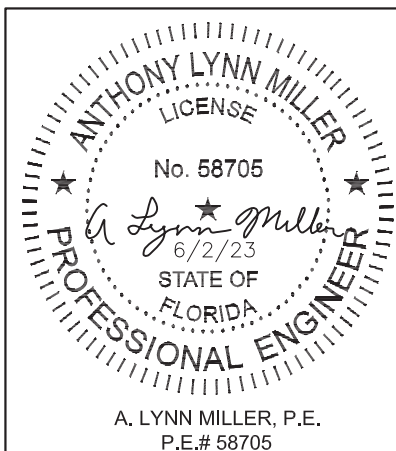
NOTES:

1. CONCRETE SUBSTRATE SHOWN.
2. 2 TRACK SHOWN, ANCHORAGE IN EXTERIOR & INTERIOR TRACK LOCATIONS IS TYPICAL FOR 3 TRACK AND 4 TRACK SYSTEMS, SEE SHEET 7.

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as complying with the Florida  
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Miami-Dade Product Control

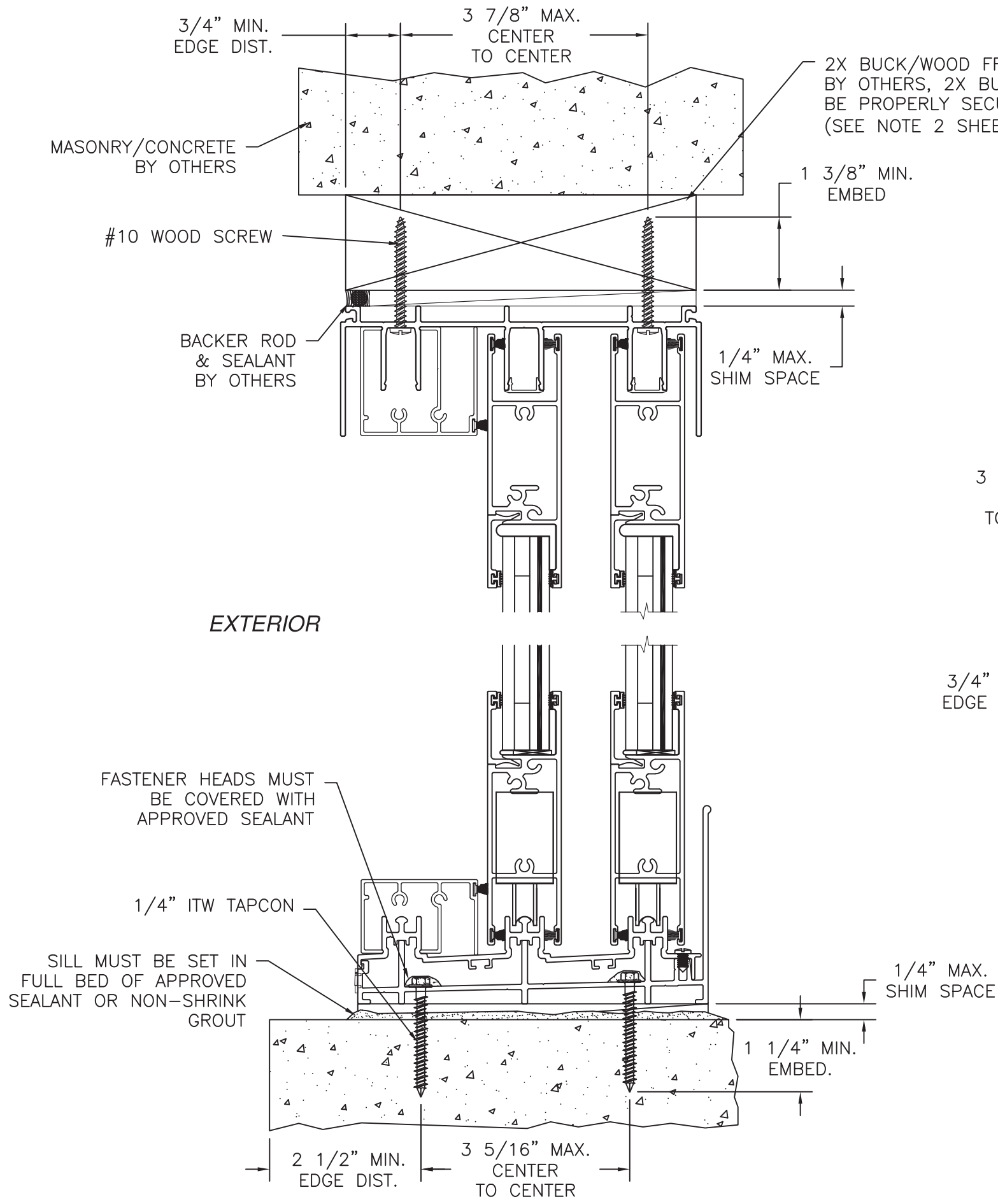
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JR 6/2/23

<b>WinDoor®</b> INCORPORATED WINDOOR INCORPORATED 104 TRIPLE DIAMOND BLVD. NORTH VENICE, FL 34275 (833) 554-5432	ALUMINUM SLIDING GLASS DOOR (LM)	Drawn By ALAN KINNE	Date 4/03/2020	Rev.	B
				DWG No.	SGD7000LMI-NOA
				Sheet	16 OF 21
				Series Desc. Title	SGD7000A



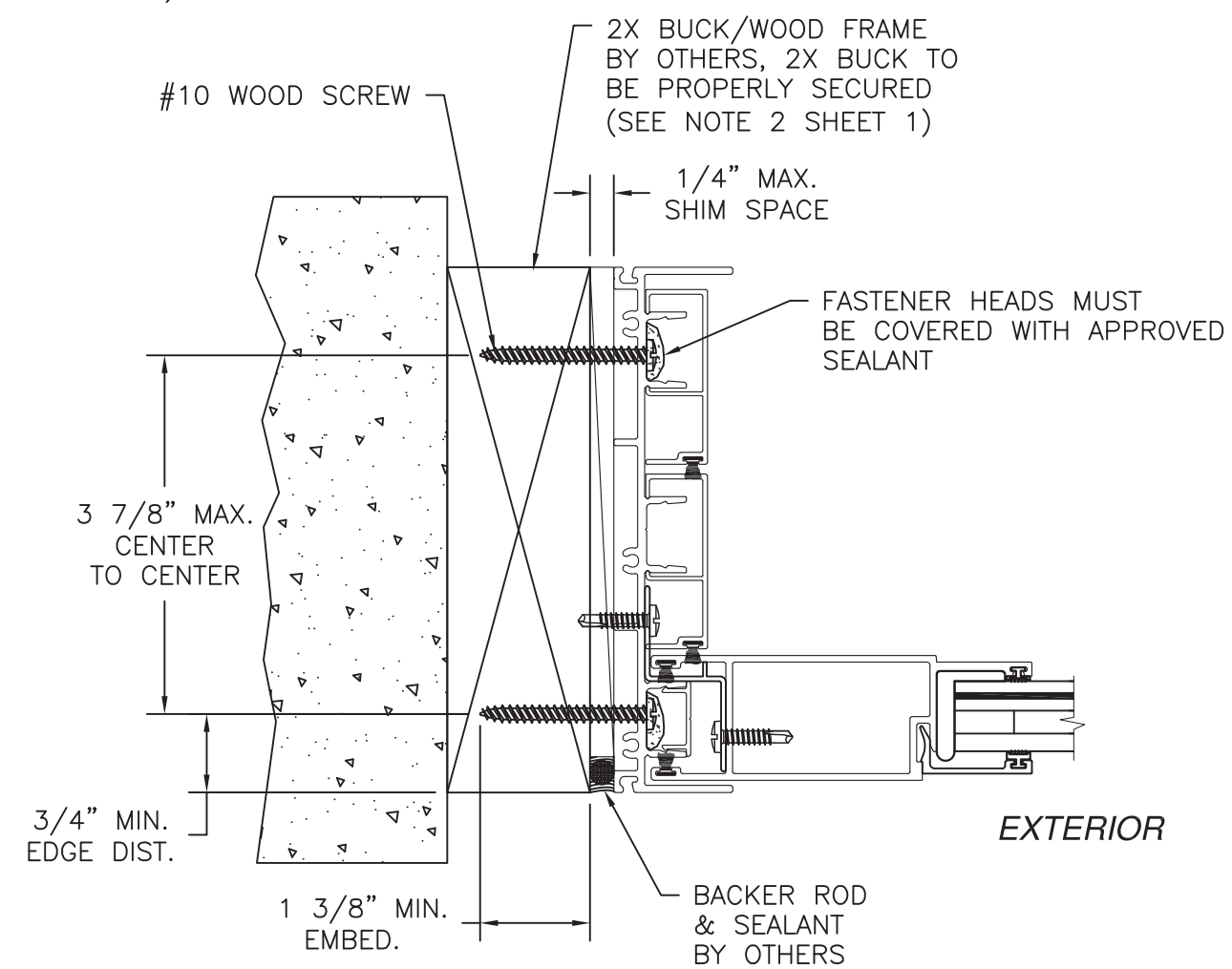
A. LYNN MILLER, P.E.  
P.E.# 58705






**3 TRACK FRAME VERTICAL INSTALLATION**  
2X BUCK/WOOD FRAME INSTALLATION

- NOTES:
1. 2X BUCK/WOOD FRAME SUBSTRATE SHOWN.
  2. 3 TRACK SHOWN, ANCHORAGE IN EXTERIOR & INTERIOR TRACK LOCATIONS IS TYPICAL FOR 2 TRACK AND 4 TRACK SYSTEMS, SEE SHEET 7.

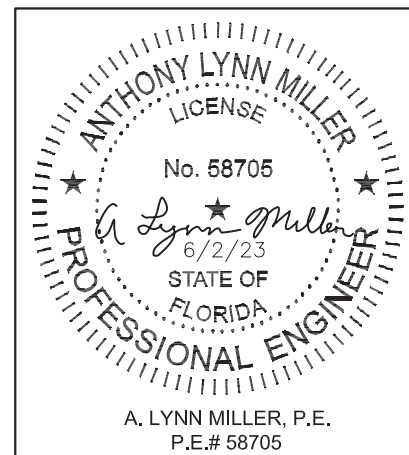


**3 TRACK FRAME JAMB INSTALLATION**  
2X BUCK/WOOD FRAME INSTALLATION

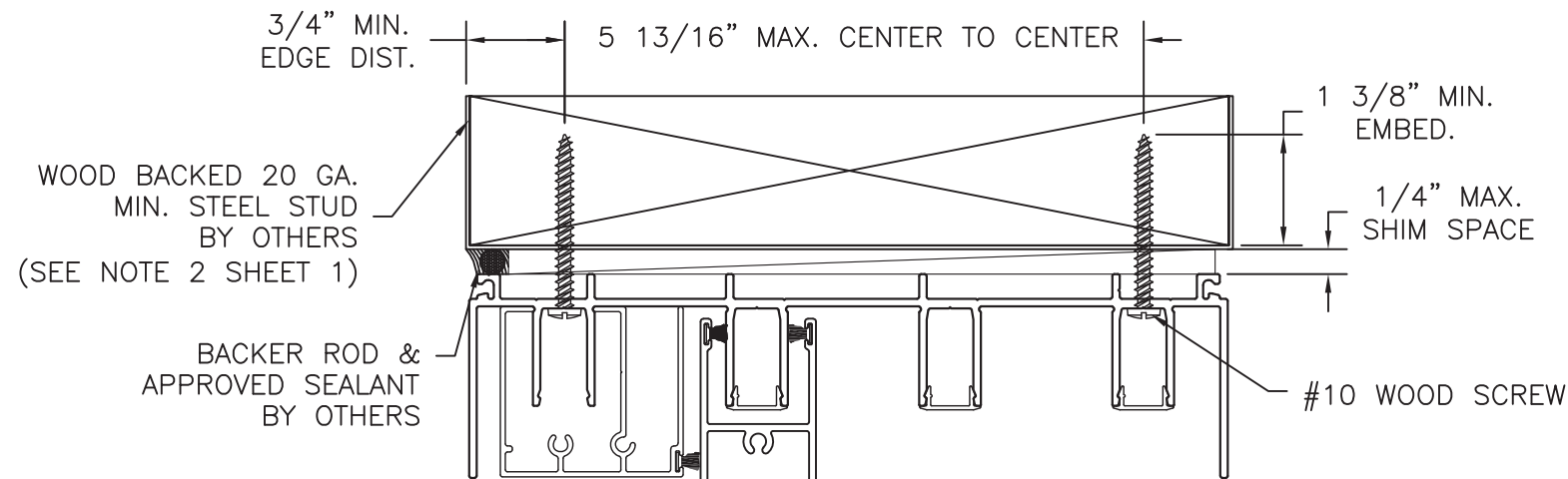
**PRODUCT REVISED**  
as complying with the Florida  
Building Code  
NOA-No. 23-0511.02  
Expiration Date 06/06/2028  
By   
Miami-Dade Product Control

Revision: NO CHANGES THIS SHEET.  
JR 6/2/23

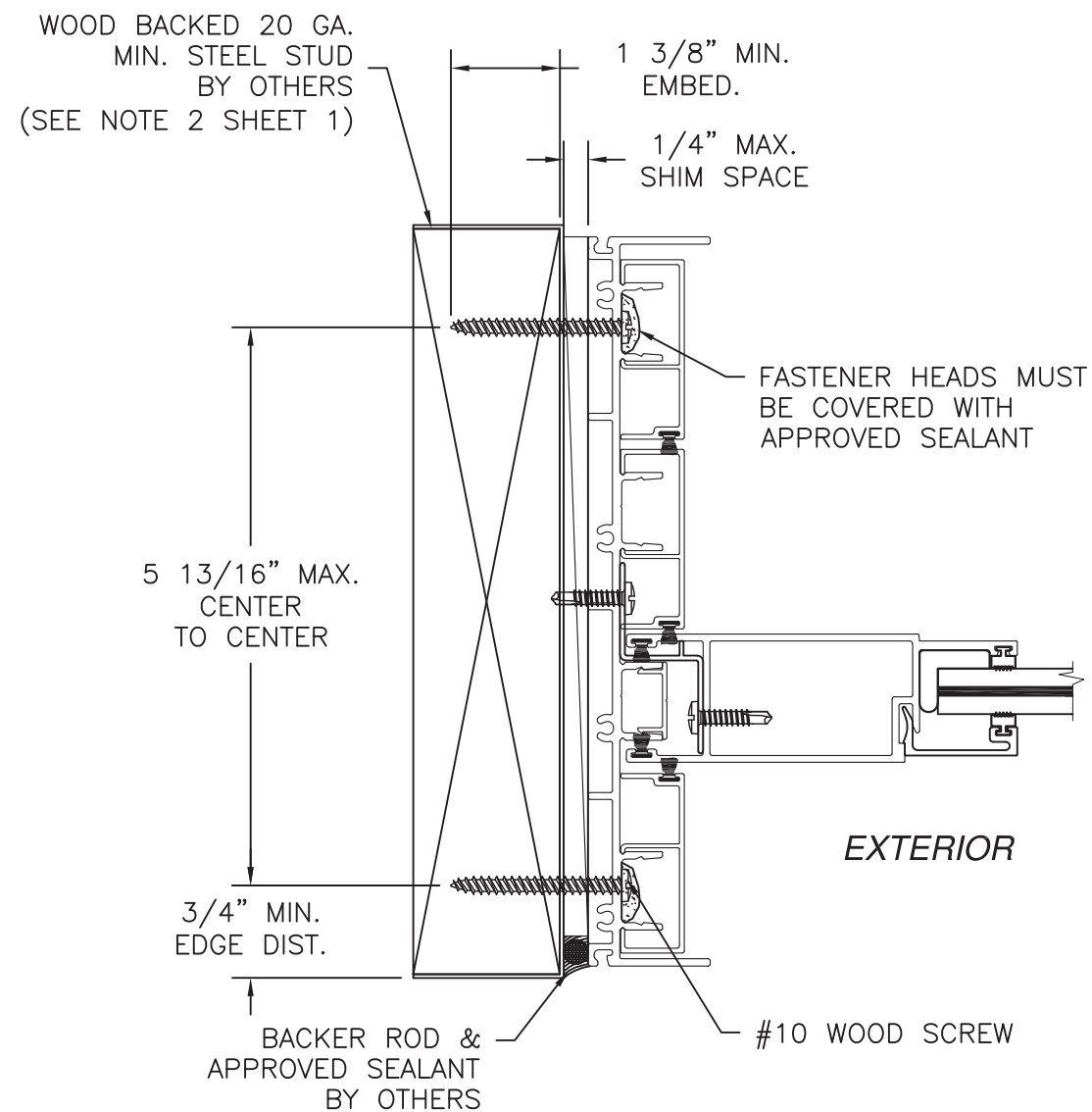
PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600 REGISTRATION #29296	4/03/2020	Date	ALAN KINNE	By	SGD7000LM-MI-NOA	Rev.	B
WINDOOR® INCORPORATED WINDOOR INCORPORATED 104 TRIPLE DIAMOND BLVD. NORTH VENICE, FL 34275 (833) 554-5432	ALUMINUM SLIDING GLASS DOOR (LM)	Title	INSTALLATION DETAILS - WOOD	Desc.	17 OF 21	DWC No.	SGD7000A



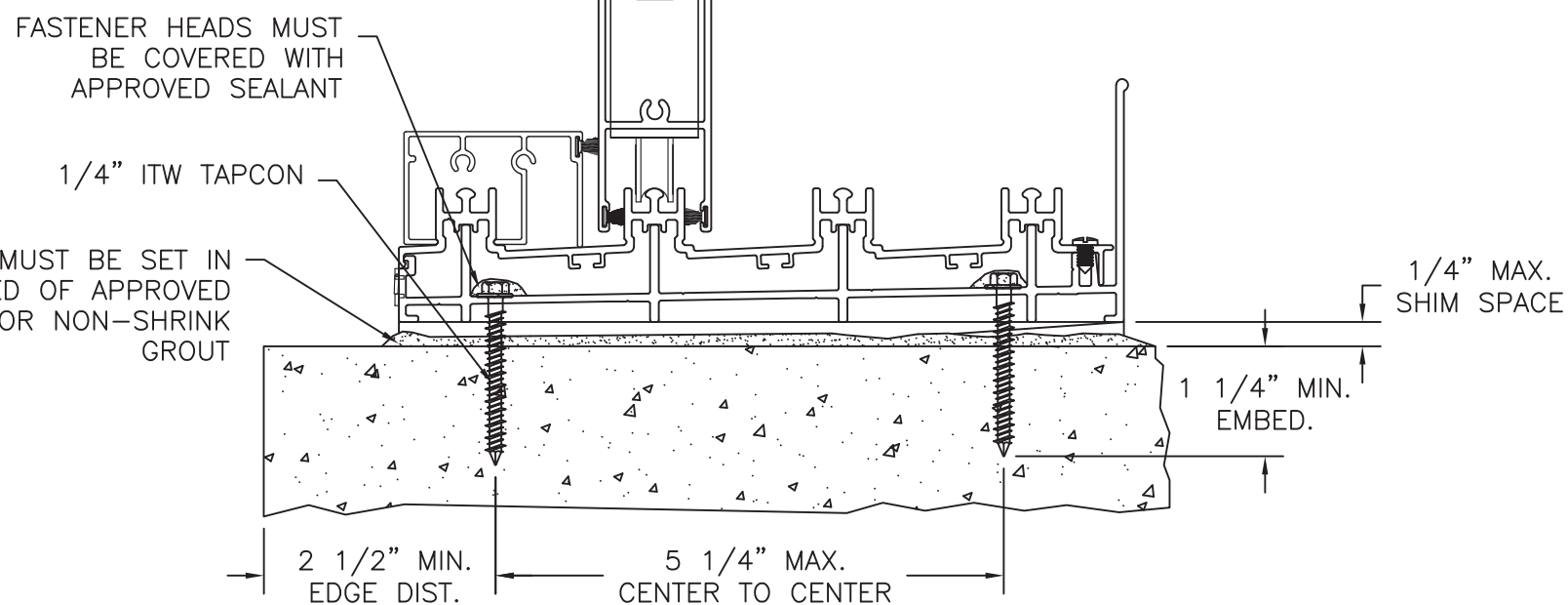
A. LYNN MILLER, P.E.  
P.E.# 58705



EXTERIOR



EXTERIOR




**4 TRACK FRAME VERTICAL INSTALLATION**  
WOOD BACKED 20 GA. STEEL STUD INSTALLATION

**4 TRACK FRAME JAMB INSTALLATION**  
WOOD BACKED 20 GA. STEEL STUD INSTALLATION

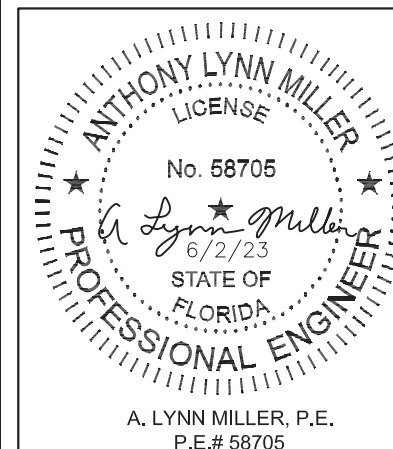
NOTES:

1. WOOD BACKED 20 GA. STEEL STUD SUBSTRATE SHOWN.
2. 4 TRACK SHOWN, ANCHORAGE IN EXTERIOR & INTERIOR TRACK LOCATIONS IS TYPICAL FOR 2 TRACK AND 3 TRACK SYSTEMS, SEE SHEET 7.

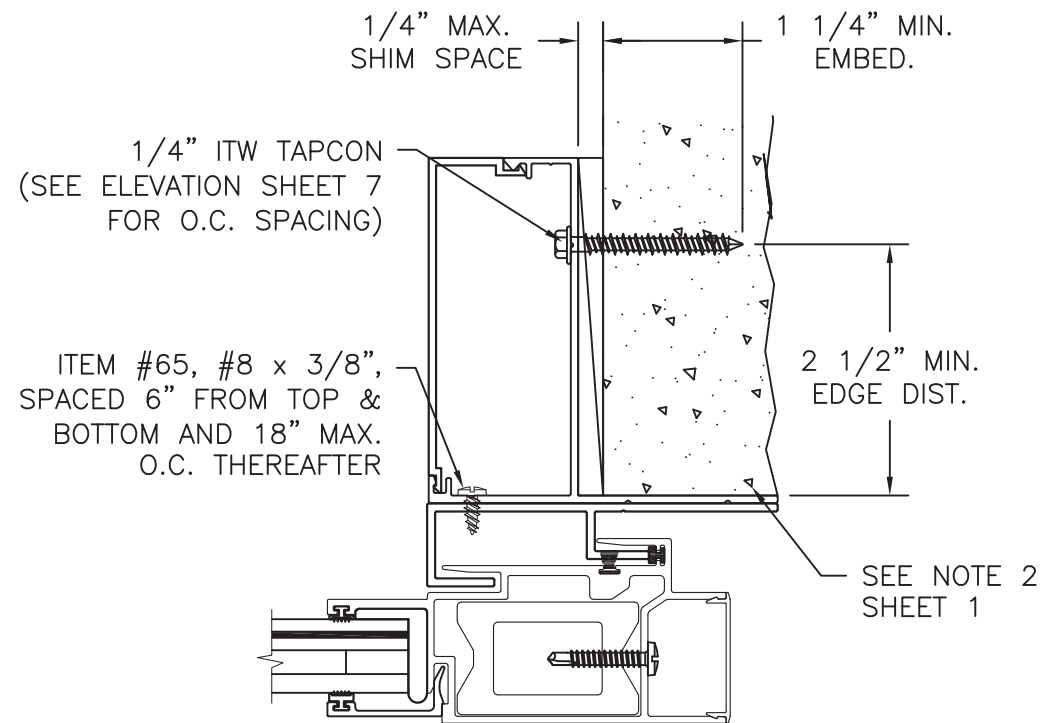
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Building Code  
NOA-No. 23-0511.02  
Expiration Date 06/06/2028  
By   
Miami-Dade Product Control

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JR 6/2/23

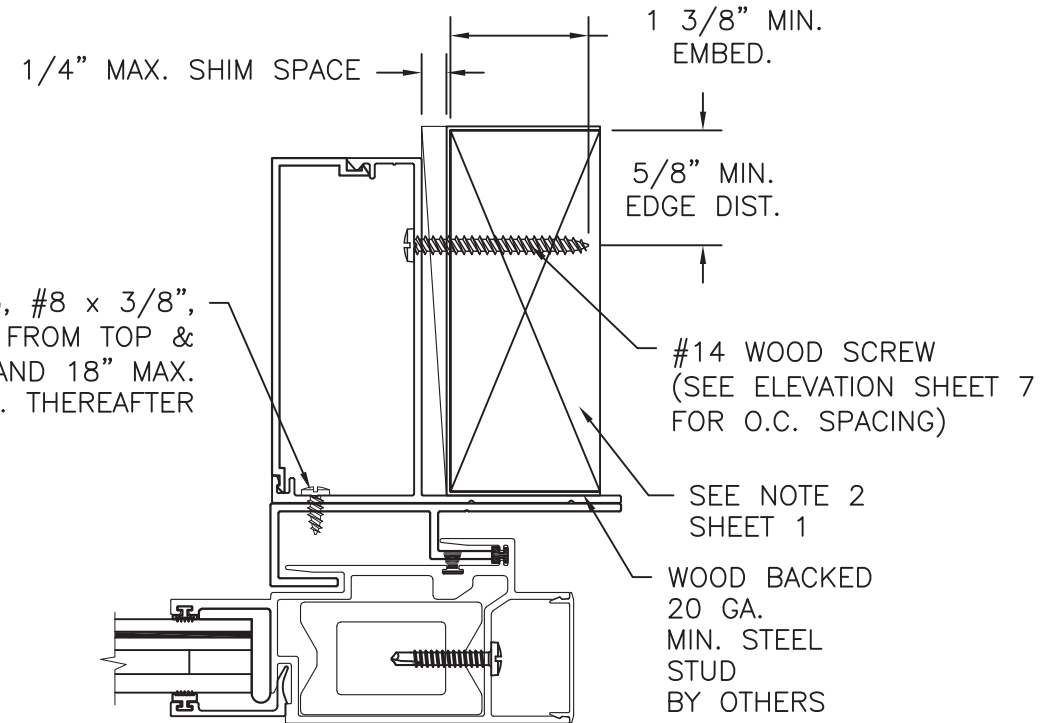
WINDOOR® INCORPORATED		PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600 REGISTRATION #29296			
WINDOOR INCORPORATED 104 TRIPLE DIAMOND BLVD. NORTH VENICE, FL 34275 (833) 554-5432		ALUMINUM SLIDING GLASS DOOR (LM)		Date	4/03/2020
INSTALLATION DETAILS - STEEL		Drawn By	ALAN KINNE		
SGD7000A	18 OF 21	DWG No.	SGD7000LMH-NOA		
Sheet	Rev. B				



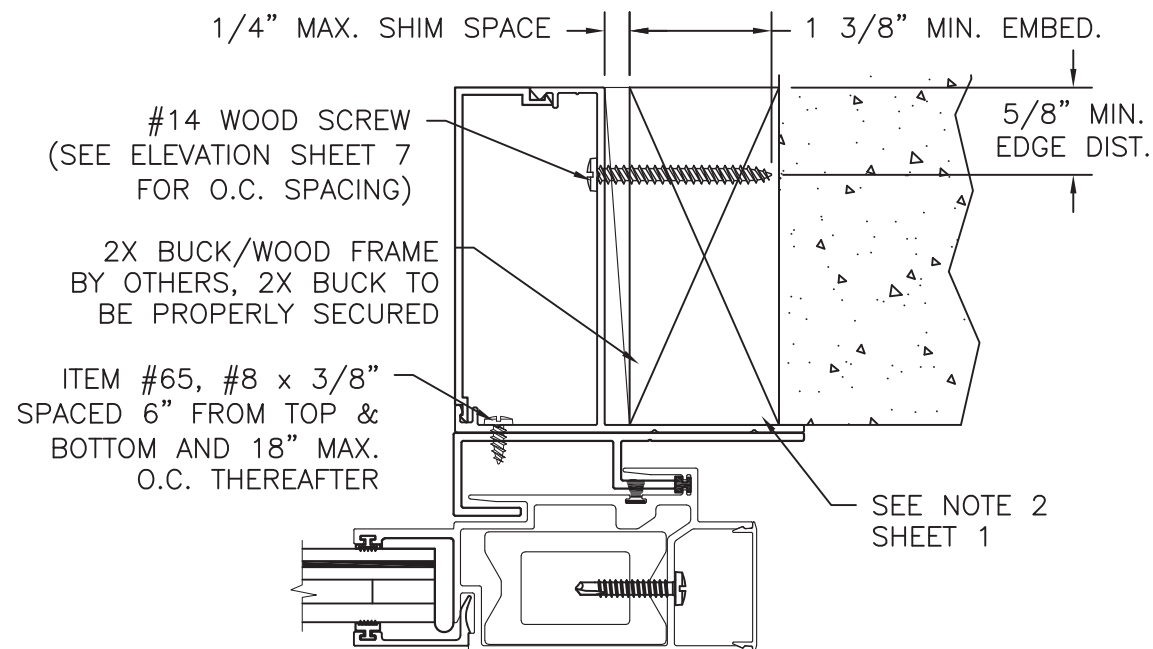
A. LYNN MILLER, P.E.  
P.E.# 58705



**POCKET HOOK STRIP**  
 MASONRY/CONCRETE INSTALLATION  
 REINFORCED SHOWN, NON-REINFORCED SIMILAR.




**POCKET HOOK STRIP**  
 WOOD BACKED 20 GA. STEEL STUD INSTALLATION  
 REINFORCED SHOWN, NON-REINFORCED SIMILAR.



**POCKET HOOK STRIP**  
 2X BUCK/WOOD FRAME INSTALLATION  
 REINFORCED SHOWN, NON-REINFORCED SIMILAR.

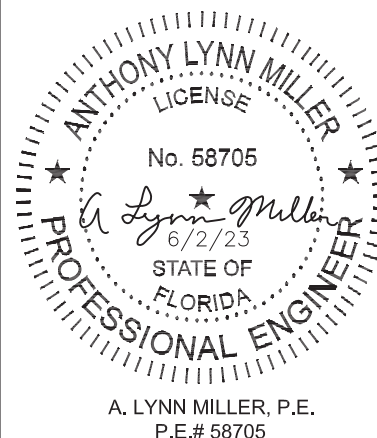
- NOTES:
- SEE POCKET JAMB (HOOK STRIP) ELEVATION IN SHEET 7 AND ANCHOR CHART #10 IN SHEET 6.



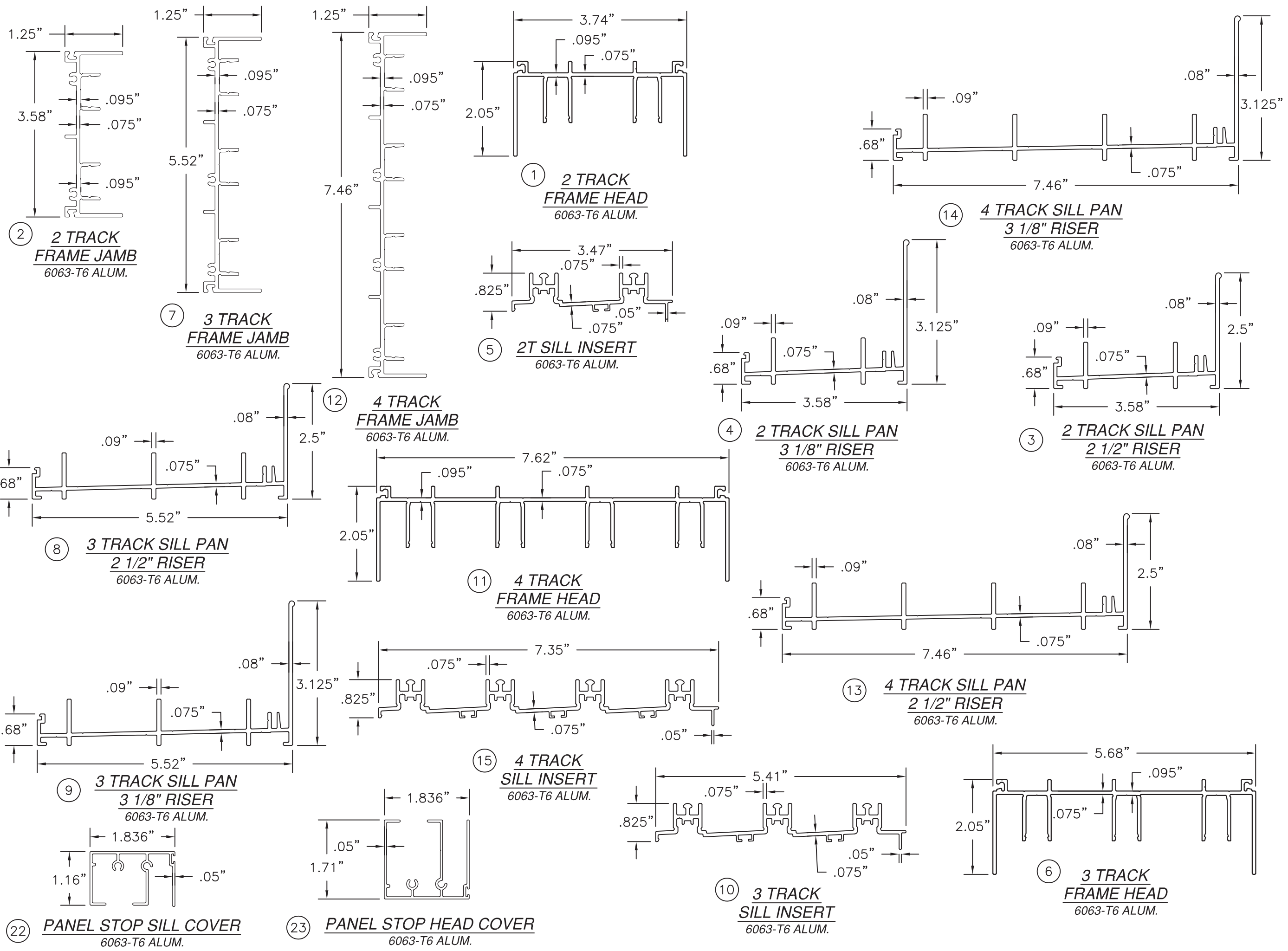
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 JR 6/2/23

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WINDOOR INCORPORATED 104 TRIPLE DIAMOND BLVD. NORTH VENICE, FL 34275 (833) 554-5432		ALUMINUM SLIDING GLASS DOOR (LM)	
Title		Date	
Instal. Desc.		By	
SGD7000A		ALAN KINNE	
Sheet		Drawn	
19 OF 21		Dwg No.	
SGD7000LMI-NOA		Rev.	
4/03/2020		B	



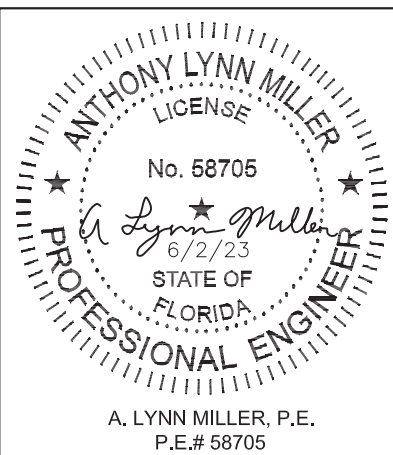
A. LYNN MILLER, P.E.  
 P.E.# 58705



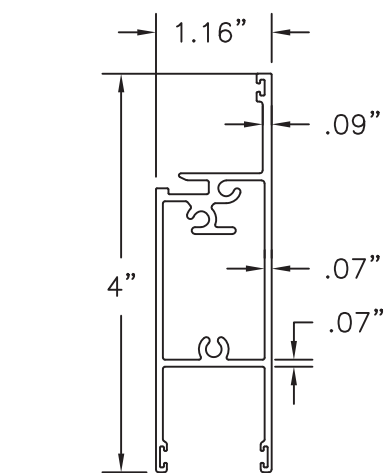
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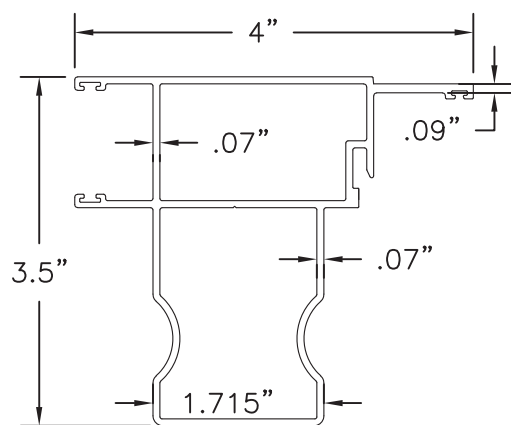
WINDOOR <sup>®</sup> <u>INCORPORATED</u>  WINDOOR INCORPORATED 104 TRIPLE DIAMOND BLVD. NORTH VENICE, FL 34275 (833) 554-5432		PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600 REGISTRATION #29296		Title		Date		4/03/2020			
				ALUMINUM SLIDING GLASS DOOR (LM)		By ALAN KINNE		DWC SGD7000LM-NOA		Rev. B	
Series Desc.		EXTRUSIONS		20 OF 21		Sheet		SGD7000A			



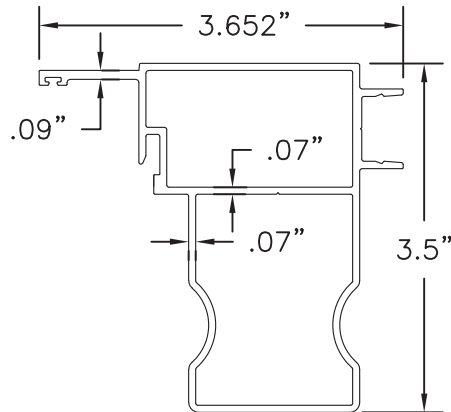




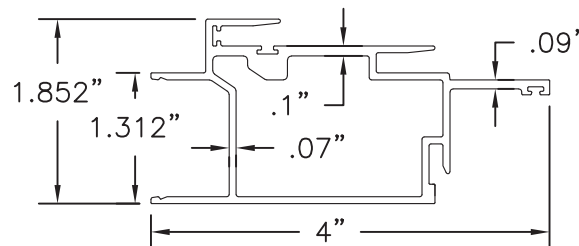
24 **TOP & BOTTOM RAIL**  
6063-T6 ALUM.



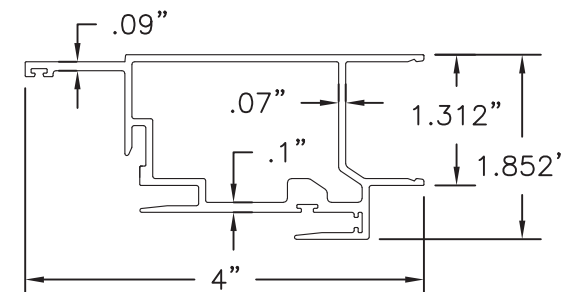
29 **LOCKING BUTT STILE**  
6063-T6 ALUM.



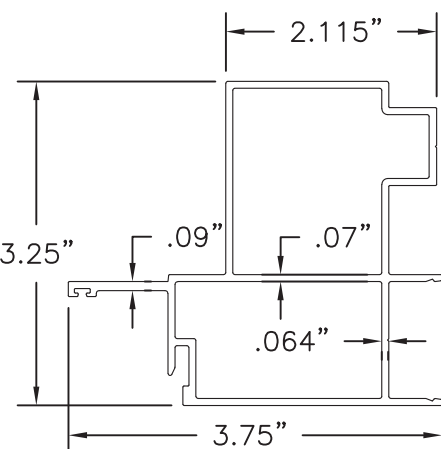
28 **MALE BUTT STILE**  
6063-T6 ALUM.



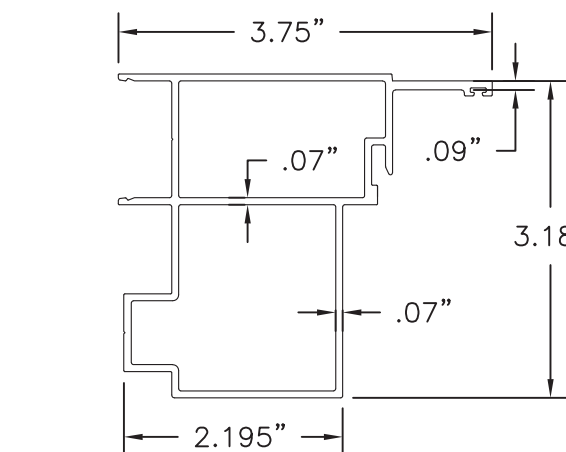
27 **INTERLOCK STILE RIGHT**  
6063-T6 ALUM.



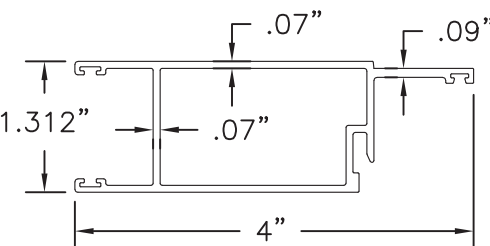
26 **INTERLOCK STILE LEFT**  
6063-T6 ALUM.



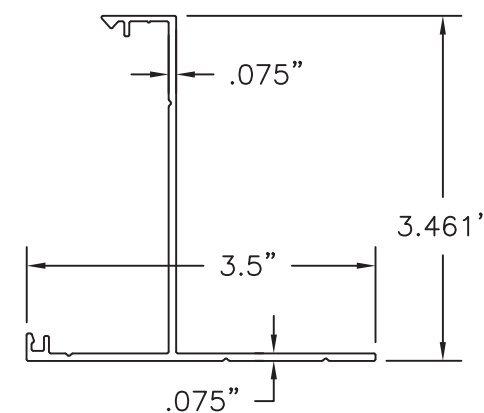
30 **INTERIOR FIXED BUTT STILE**  
6063-T6 ALUM.



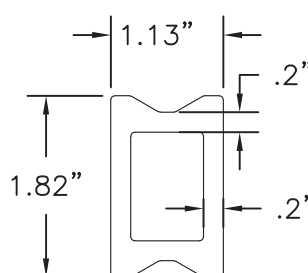
31 **EXTERIOR FIXED BUTT STILE**  
6063-T6 ALUM.



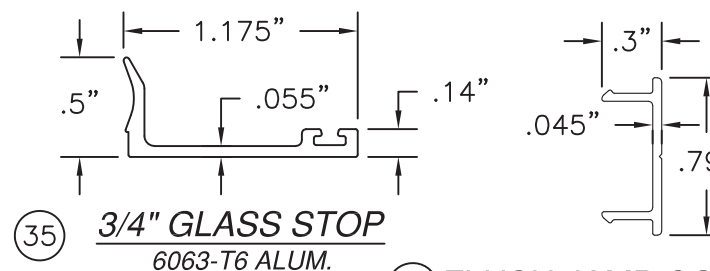
25 **LOCK/PLAIN STILE**  
6063-T6 ALUM.



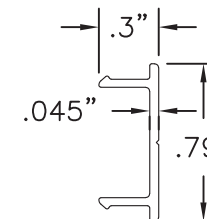
21 **HOOK STRIP WALL MOUNT**  
6063-T6 ALUM.



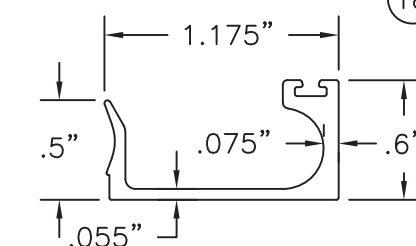
32 **INTERLOCK REINFORCING BAR**  
6005-T5 ALUM.



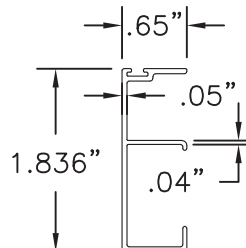
35 **3/4" GLASS STOP**  
6063-T6 ALUM.



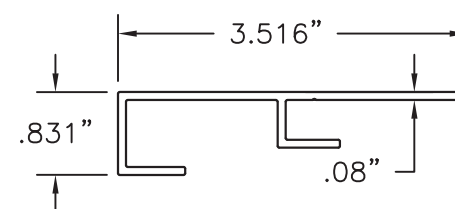
18 **FLUSH JAMB COVER**  
6063-T6 ALUM.



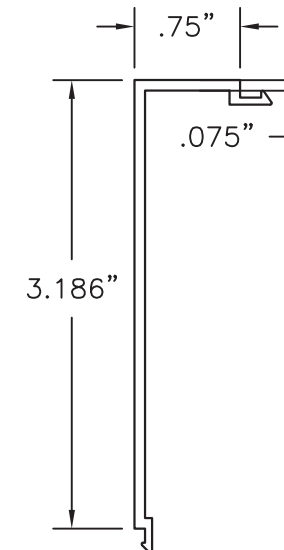
34 **1/4" AND 3/16" GLASS STOP**  
6063-T6 ALUM.



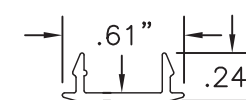
17 **RECESSED JAMB COVER**  
6063-T6 ALUM.



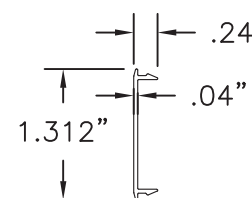
19 **HOOK STRIP BASE**  
6063-T6 ALUM.



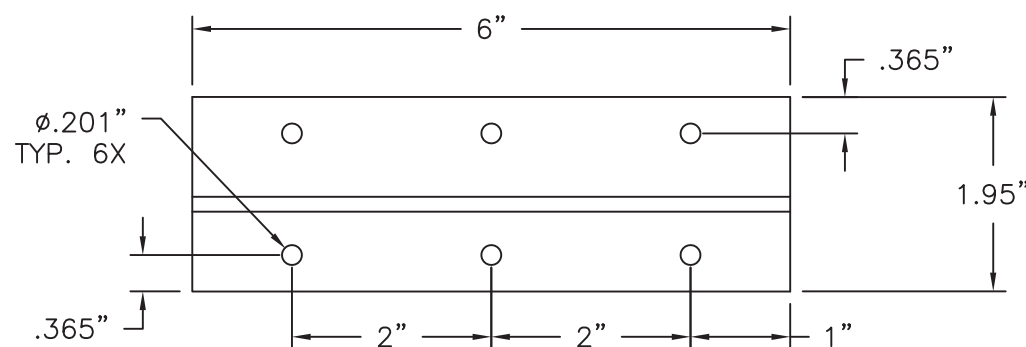
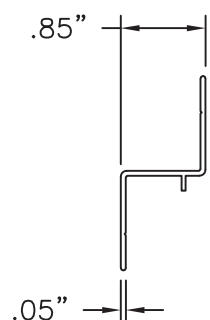
20 **HOOK STRIP WALL COVER**  
6063-T6 ALUM.




16 **FRAME HEAD TRACK COVER**  
6063-T6 ALUM.



33 **BUTT STILE & INTERLOCK COVER**  
6063-T6 ALUM.



72 **FIXED PANEL Z-CLIP**  
6063-T6 ALUM.

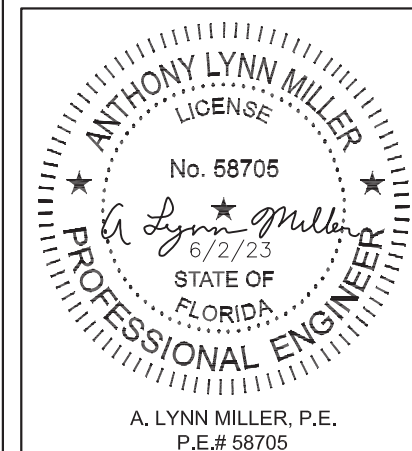
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PREPARED BY A. LYNN MILLER  
1070 TECHNOLOGY DRIVE  
N. VENICE, FL 34275  
(941) 480-1600  
REGISTRATION #29296

**WinDoor®**  
INCORPORATED  
WINDOOR INCORPORATED  
104 TRIPLE DIAMOND BLVD.  
NORTH VENICE, FL 34275  
(833) 554-5432

ALUMINUM SLIDING GLASS DOOR (LM)		Date	4/03/2020
EXTRUSIONS		Drawn By	ALAN KINNE
SGD7000A	21 OF 21	Sheet	SGD7000LM-NOA
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A. LYNN MILLER, P.E.  
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