

DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER) BOARD AND CODE ADMINISTRATION DIVISION NOTICE OF ACCEPTANCE (NOA)

PGT Industries, Inc. 1070 Technology Drive, North Venice, Fl. 34275

Scope:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami–Dade County RER–Product Control Section to be used in Miami-Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami-Dade County) and/or the AHJ (in areas other than Miami-Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Series "SGD-770HP" Aluminum Sliding Glass Door w/ Reinforcements – S.M.I.

APPROVAL DOCUMENT: Drawing No. **PGT0005**, titled "Aluminum Sliding Glass Door (SM)", sheets 1 through 10 of 10, dated 03/21/20, with revision I dated 06/06/23, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P.E., bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Section.

MISSILE IMPACT RATING: Small Missile Impact Resistant

LIMITATIONS:

- 1. See Tables 1 & 1A in sheet <u>4</u> of this approved drawing set for applicable SGD unit sizes, design pressures, reinforcements, glass types, sill riser and anchors requirements. See approved configurations in sheet <u>2</u>.
- 2. Applicable operable door egress min. clear width & height requirements must comply per FBC, to be reviewed by Building Official.
- 3. See glazing options G9, G9A, G10 and G10A in sheets 1 & 3.

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and series and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.



NOA No. 23-0710.06 Expiration Date: March 24, 2025 Approval Date: August 03, 2023 Page 1



DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER) BOARD AND CODE ADMINISTRATION DIVISION NOTICE OF ACCEPTANCE (NOA)

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TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/ or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami–Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official. This NOA revises NOA No. 20-0429.11 and consists of these pages 1 and 2, and evidence pages E-1, E-2, E-3 and E-4, as well as approval document mentioned above.

The submitted documentation was reviewed by Manuel Perez, P.E.



NOA No. 23-0710.06 Expiration Date: March 24, 2025 Approval Date: August 03, 2023 Page 2

1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA's

A. DRAWINGS

- 1. Manufacturer's die drawings and sections. (Submitted under NOA's No. 09-0826.11 and No. 11-1018.15)
- Drawing No. PGT0005, titled "Aluminum Sliding Glass Door (SM)", sheets 1 through 10 of 10 dated 08/05/07, with revision H dated 03/21/20, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P.E. (Submitted under NOA No. 20-0429.11)

B. TESTS

- 1. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
 - 2) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
 - 3) Water Resistance Test, per FBC, TAS 202-94
 - 4) Large Missile Impact Test per FBC, TAS 201-94
 - 5) Cyclic Wind Pressure Loading per FBC, TAS 203-94

along with marked-up drawings and installation diagram of all PGT Industries, Inc. representative units listed below and tested to qualify **Dowsil 791** and **Dowsil 983** silicones, prepared by Fenestration Testing Laboratory, Inc., Test Reports No.: **FTL-7897**, PGT PW5520 PVC Fixed Window (unit 6 in proposal), dated 09/03/14 **FTL-20-2107.1**, PGT SGD780 Aluminum Sliding Glass Door (unit 7 in proposal) **FTL-20-2107.2**, PGT CA740 Alum. Outswing Casement Window (unit 8 in proposal) **FTL-20-2107.3**, PGT PW7620A Aluminum Fixed Window (unit 9 in proposal) and **FTL-20-2107.4**, PGT PW7620A Aluminum Fixed Window (unit 10 in proposal) dated 07/13/20, all signed and sealed by Idalmis Ortega, P.E. (Submitted under NOA No. 20-0429.11

2. Test reports on: 1) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94

2) Large Missile Impact Test per FBC, TAS 201-94

3) Cyclic Wind Pressure Loading per FBC, TAS 203-94

along with marked-up drawings and installation diagram of a PVC sliding glass door, a PVC fixed window and an aluminum sliding glass door, using: Kodispace 4SG TPS spacer system, Duraseal[®] spacer system, Super Spacer[®] NXTTM spacer system and XL EdgeTM spacer system at insulated glass, prepared by Fenestration Testing Laboratory, Inc., Test Reports No. FTL-8717, FTL-8970 and FTL-8968, dated 02/15/16, 06/07/16 and 06/20/16 respectively, all signed and sealed by Idalmis Ortega, P.E. (Submitted under NOA No. 16-0629.08)

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Manuel Perez, P.E. Product Control Examiner NOA No. 23-0710.06 Expiration Date: March 24, 2025 Approval Date: August 03, 2023

1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA's (CONTINUED)

B. TESTS (CONTINUED)

- **3.** Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
 - 2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
 - 3) Water Resistance Test, per FBC, TAS 202-94
 - 4) Large Missile Impact Test per FBC, TAS 201-94
 - 5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
 - 6) Forced Entry Test, per FBC 2411 3.2.1 and TAS 202-94

along with marked-up drawings and installation diagram of aluminum sliding glass door (XOX), prepared by Fenestration Testing Laboratory, Inc., Test Report No. **FTL-7825**, dated 06/10/14, signed and sealed by Idalmis Ortega, P.E.

(Submitted under NOA No. 15-0106.09

- 4. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
 - 2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
 - 3) Water Resistance Test, per FBC, TAS 202-94
 - 4) Small Missile Impact Test per FBC, TAS 201-94
 - 5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
 - 6) Forced Entry Test, per FBC 2411 3.2.1 and TAS 202-94

along with marked-up drawings and installation diagram of aluminum sliding glass door (Samples A-3, A-4, B-3, B-4 and C-2), prepared by Fenestration Testing Laboratory, Inc., Test Report No. **FTL-7468**, dated 09/13/13, signed and sealed by Marlin D. Brinson, P.E.

(Submitted under NOA No. 09-0826.11)

- 5. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
 - 2) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
 - 3) Water Resistance Test, per FBC, TAS 202-94
 - 4) Forced Entry Test, Per FBC 2411.3.2.1 (b) TAS 202-94
 - 5) Small Missile Impact Test per FBC, TAS 201-94
 - 6) Cyclic Wind Pressure Loading per FBC, TAS 203-94

along with marked-up drawings and installation diagram of aluminum sliding glass door, prepared by Fenestration Testing Laboratory, Inc., Test Reports No.

FTL-6019 and FTL-6020, both dated 08/10/09 and signed and sealed by Julio Gonzalez, P.E.

Note: Test Report No. **FTL-6019** has been revised and re-issued on 12/29/09, signed and sealed by Julio Gonzalez, P.E.

(Submitted under NOA No. 09-0826.11)

6. Additional reference supporting Test Reports No. FTL-5254 and No. ATI-72138.01-401-18.

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Manuel Ferez, P.E. Product Control Examiner NOA No. 23-0710.06 Expiration Date: March 24, 2025 Approval Date: August 03, 2023

1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA's (CONTINUED)

C. CALCULATIONS

1. Anchor verification calculations and structural analysis, complying with FBC 7th Edition (2020), dated 04/20/20, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.

(Submitted under NOA No. 20-0429.09)

2. Glazing complies with **ASTM E 1300-04**, **-09**, **-12**.

D. QUALITY ASSURANCE

1. Miami-Dade Department of Regulatory and Economic Resources (RER)

E. MATERIAL CERTIFICATIONS

1. Notice of Acceptance No. 19-0305.02 issued to Kuraray America, Inc. for their "Trosifol® Ultraclear, Clear and Color PVB Glass Interlayers" dated 05/09/19, expiring on 07/08/24.

F. STATEMENTS

- Statement letter of conformance, complying with FBC 7th Edition (2020) dated April 20, 2020, issued by manufacturer, signed and sealed by Anthony Lynn Miller, P.E. (Submitted under NOA No. 20-0429.11)
- Statement letter of no financial interest dated April 20, 2020, issued by manufacturer, signed and sealed by Anthony Lynn Miller, P.E. (Submitted under NOA No. 20-0429.11)
- **3.** Proposal No. **16-0152** dated 03/09/16, approved by Product Control. *(Submitted under NOA No. 16-0629.06)*
- 4. Department of State Certification of **PGT INDUSTRIES**, **INC.** as a for profit corporation, active and organized under the laws of the State of Florida, dated 01/27/15 and filed by the Secretary of State.

(Submitted under NOA No. 16-0629.06)

5. Notification of Successor Engineer for manufacturer's NOA document per Section 61G15–27.001 of the Florida Administrative Code, notifying original engineer that the successor engineer is assuming full professional and legal responsibility for all engineering documents pertaining to this NOA, dated 10/07/11, signed and sealed by Lynn A. Miller, P.E.

(Submitted under NOA No. 11-1018.15)

6. Letter of lab compliance, part of the above test reports. *(Submitted under NOA No. 09-0826.11)*

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Manuel Perez, P.E. Product Control Examiner NOA No. 23-0710.06 Expiration Date: March 24, 2025 Approval Date: August 03, 2023

1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA's (CONTINUED)

G. OTHERS

 Notice of Acceptance No. 19-1126.05, issued to PGT Industries, Inc., for their Series "770HP" Aluminum Sliding Glass Doors w/ Reinforcements – S.M.I., approved on 01/09/20 and expiring on 03/24/25.

2. NEW EVIDENCE SUBMITTED

A. DRAWINGS

1. Drawing No. **PGT0005**, titled "Aluminum Sliding Glass Door (SM)", sheets 1 through 10 of 10, dated 03/21/20, with revision I dated 06/06/23, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.

B. TESTS

- 1. None.
- C. CALCULATIONS
 - 1. None

D. QUALITY ASSURANCE

1. Miami-Dade Department of Regulatory and Economic Resources (RER)

E. MATERIAL CERTIFICATIONS

1. Notice of Acceptance No. 20-0915.22 issued to Kuraray America, Inc. for their "Trosifol® Ultraclear, Clear and Color PVB Glass Interlayers" dated 11/19/20, expiring on 07/08/24.

F. STATEMENTS

- 1. Statement letter of conformance, complying with FBC 7th Edition (2020), and with FBC 8th Edition (2023) dated June 06, 2023, issued by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.
- 2. Statement letter of no financial interest dated June 06, 2023, issued by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.

G. OTHERS

1. Notice of Acceptance No. 20-0429.11, issued to PGT Industries, Inc., for their Series "770HP" Aluminum Sliding Glass Doors w Reinforcements – S.M.I., approved on 10/15/20 and expiring on 03/24/25.

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Manuel Perez, P.E. Product Control Examiner NOA No. 23-0710.06 Expiration Date: March 24, 2025 Approval Date: August 03, 2023

SERIES 770 HP, SMALL MISSILE IMPACT RESISTANT SLIDING G

1) THIS PRODUCT HAS BEEN DESIGNED & TESTED TO COMPLY WITH THE REQUIREMENTS OF THE FLORIDA BUILDING CODE, INCLUDING THE HIGH VELOCITY HURRICANE ZONE (HVHZ).

2) SHUTTERS ARE NOT REQUIRED 30' ABOVE GRADE IN WIND-BORNE DEBRIS REGION. FOR INSULATED GLASS INSTALLATIONS ABOVE 30' IN THE HVHZ. THE OUTBOARD LITE (CAP) MUST BE TEMPERED.

3) FOR MASONRY APPLICATIONS IN MIAMI-DADE COUNTY. USE ONLY MIAMI-DADE COUNTY APPROVED MASONRY ANCHORS. MATERIALS USED FOR ANCHOR EVALUATIONS WERE SOUTHERN PINE, ASTM C90 CONCRETE MASONRY UNITS AND CONCRETE WITH MIN. KSI PER ANCHOR TYPE.

4) ALL WOOD BUCKS LESS THAN 1-1/2" THICK ARE TO BE CONSIDERED 1X INSTALLATIONS. 1X WOOD BUCKS ARE OPTIONAL IF UNIT IS INSTALLED DIRECTLY TO SUBSTRATE. WOOD BUCKS DEPICTED AS 2X ARE 1-1/2" THICK OR GREATER. 1X AND 2X BUCKS (WHEN USED) SHALL BE DESIGNED AND SECURED TO PROPERLY TRANSFER LOADS TO THE STRUCTURE. WOOD BUCK DESIGN AND INSTALLATION IS THE RESPONSIBILITY OF THE ENGINEER. (EOR) OR ARCHITECT OF RECORD, (AOR).

5) ANCHOR EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO. USE ANCHORS OF SUFFICIENT LENGTH TO ACHIEVE REQUIRED MIN. EMBEDMENT. SILL ANCHORS MUST BE SEALED. INSTALLATION SCREWS, FRAME AND PANEL CORNERS TO BE SEALED WITH NARROW JOINT SEALANT. OVERALL SEALING/FLASHING STRATEGY FOR WATER RESISTANCE OF INSTALLATION SHALL BE DONE BY OTHERS AND IS BEYOND THE SCOPE OF THESE INSTRUCTIONS.

6) 1/4" MAX. SHIMS ARE REQUIRED AT EACH ANCHOR LOCATION WHERE THE PRODUCT IS NOT FLUSH TO THE SUBSTRATE, USE SHIMS CAPABLE OF TRANSFERRING APPLIED LOADS.

7) DESIGN PRESSURES:

A. NEGATIVE DESIGN LOADS BASED ON STRUCTURAL TESTING AND GLASS PER ASTM E1300. B. POSITIVE DESIGN LOADS BASED ON WATER TEST PRESSURE, STRUCTURAL TESTING AND GLASS PER ASTM E1300.

C. DESIGN LOADS ARE BASED ON ALLOWABLE STRESS DESIGN, ASD.

8) THE ANCHORAGE METHODS SHOWN HAVE BEEN DESIGNED TO RESIST THE WINDLOADS CORRESPONDING TO THE REQUIRED DESIGN PRESSURE. THE 33-1/3% STRESS INCREASE HAS NOT BEEN USED IN THE DESIGN OF THIS PRODUCT. THE 1.6 LOAD DURATION FACTOR WAS USED FOR THE EVALUATION OF ANCHORS INTO WOOD. ANCHORS THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF THE FLORIDA BUILDING CODE FOR CORROSION RESISTANCE.

9) METAL SUBSTRATE TO MEET MIN. STRENGTH AND THICKNESS REQUIREMENTS PER CURRENT FLORIDA BUILDING CODE AND TO BE REVIEWED BY THE AUTHORITY HAVING JURISDICTION.

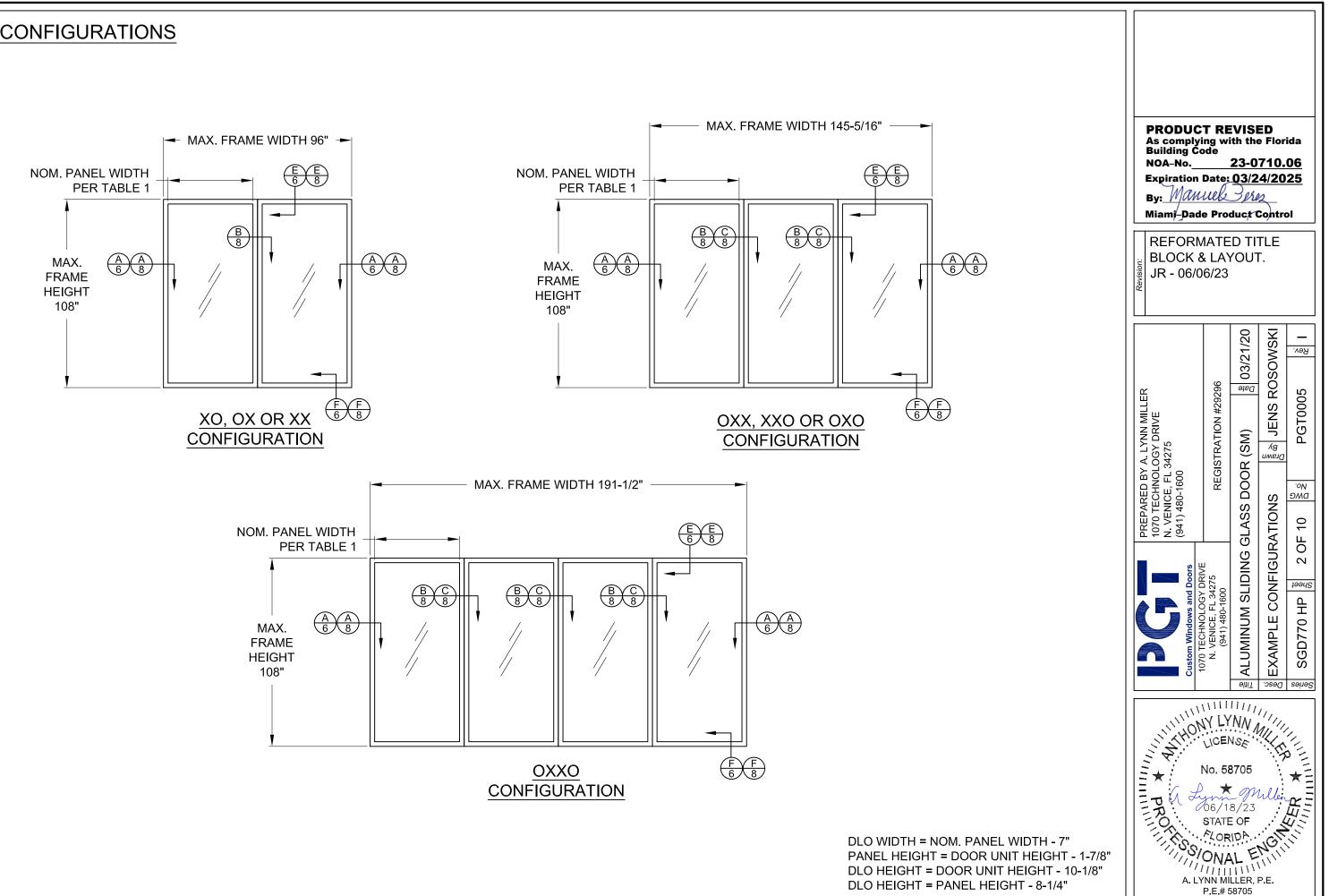
10) APPLICABLE EGRESS REQUIREMENTS TO BE REVIEWED BY BUILDING OFFICIAL.

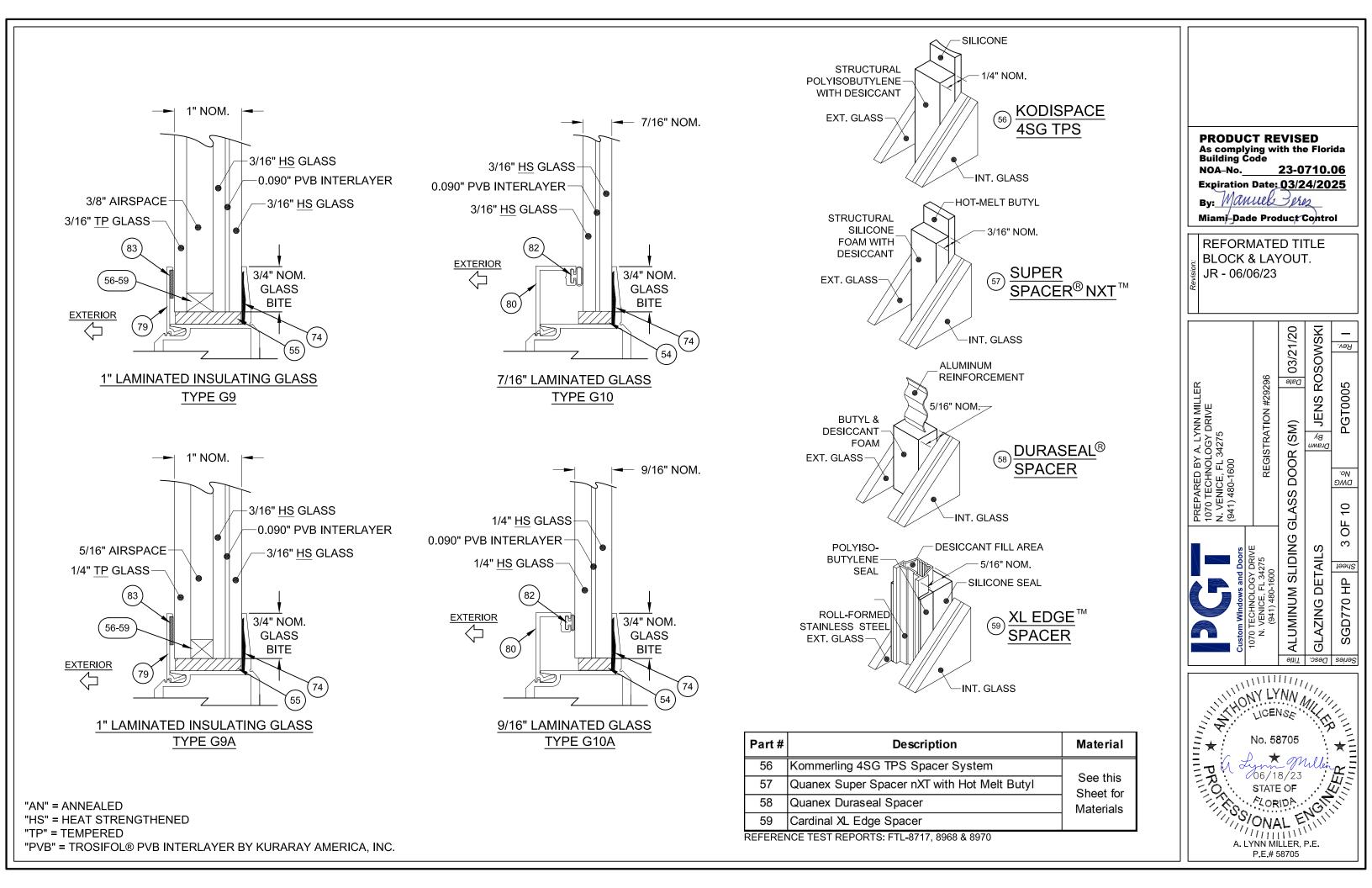
11) IF SILL IS TIGHT TO SUBSTRATE, GROUT OR OTHER MATERIAL IS NOT REQUIRED. IF USED, NON-SHRINK, NON-METALLIC GROUT, MAX. 1/4" THICK & 3400 PSI MIN., (DONE BY OTHERS) MUST FULLY SUPPORT THE ENTIRE LENGTH OF THE SILL THAT IS NOT TIGHT TO THE SUBSTRATE. AND TRANSFER SHEAR LOAD TO SUBSTRATE. IF SUBSTRATE IS WOOD, 30# FELT PAPER OR MASTIC IS REQUIRED BETWEEN THE GROUT AND WOOD SUBSTRATE, OR AS APPROVED BY THE AUTHORITY HAVING JURISDICTION.

12) REFERENCES: TEST REPORTS FTL-5998, FTL-6005, FTL-7468, FTL-6012 & FTL-7825; DEWALT ULTRACON+ NOA: ELCO ULTRACON NOA: DEWALT/ELCO CRETEFLEX NOA AND AGGREGATOR NOA

GLAS;	S DOOR		DESIGN PRES	SSURE RATING		/IPACT RATING	
			SEE TABLE	1 ON SHEET 4		FOR SMALL MISSILE	
						ACT RESISTANCE]
							PRODUCT REVISED
							As complying with the Florida Building Code
TABLE A	۸.						NOA-No. 23-0710.06
		·	l			Min.	Expiration Date: <u>03/24/2025</u>
Anchor	Anchor Type	Frame	Substrate	Min. Edge	Min. O.C.	Embedment or	By: Manuel Perez
Group		Member		Distance	Distance	Metal Thickness	Miami-Dade Product Control
			Southern Pine (SG = 0.55)	9/16"	7/8"	1-3/8"	
	#12 18-8 or	All	6063-T5 Aluminum	3/8"	9/16"	0.071" (20 Ga)	UPDATED TO 2023 FBC,
	410 SS SMS		A36 Steel	3/8"	9/16"	0.050"	REFORMATED TITLE
A	[]	L	Gr. 33 Steel Stud	3/8"	9/16"	0.045" (18 Ga)	병 BLOCK & LAYOUT.
		All	Concrete (min. 2.22 ksi)	1-1/2"	3"	1-3/8"	l [∞] JR - 06/06/23
	1/4" Elco	Jamb	Filled Block (ASTM C90)	2"	3"	2"	
	Aggre-Gator	Jamb	Hollow Block (ASTM C90)	2" 1"	3" 1"	1-1/4"	
	ļ	All	Southern Pine (SG = 0.55)	-		1-3/8"	296 296 Data 03/21/20 Bai 03/21/20 Cation 1
	#10 Stool SMS		Southern Pine (SG = 0.55)	9/16"	7/8"	1-3/8"	
В	#12 Steel SMS (Gr. 5)	All	6063-T5 Aluminum	3/8"	9/16" 9/16"	0.071" (20 Ga) 0.050"	
	(Gr. 5)		A36 Steel Gr. 33 Steel Stud	3/8" 3/8"	9/16" 9/16"	0.050" 0.045" (18 Ga)	
	└──── ┦	Head / Sill		3/8"	9/16*	0.045" (18 Ga) 1-3/8"	D BY A. LYNN MILLER INOLOGY DRIVE FL 34275 I600 REGISTRATION #29296 OOR (SM) ES DOR (SM) ES D BNS RO
	1/4" DeWalt		Concrete (min. 3 ksi)	1-5/16"	4" 4"	1-3/8"	NRIVE DRIVE JENS GT000
С	UltraCon+	Jamb	Concrete (min. 3 ksi)	1"	4" 3"	1-3/8"	
	OlliaCon+	Jamb	Hollow Block (ASTM C90)	1"	3" 1"		G DRUNN G DRUN C C DR C DR C DR C DR C DR
	 	All Head / Sill	Southern Pine (SG = 0.55)	1"	1" 4"	1-3/8" 1-3/4"	Δ ¹ 242 3342 0.0
	1/4" 410 SS Elco CreteFlex	Jamb	Concrete (min. 3.35 ksi) Concrete (min. 3.35 ksi)	1"	4 6"	1-3/4"	REGIS' REGIS' POOR DOOR TES DOOR
D		Jamb	Hollow Block (ASTM C90)	2-1/2"	6"	1-3/4	
		All	Southern Pine (SG = 0.55)	2-1/2	1"	1-1/4	ASS D
	SUBSTRATE CON		UIRE ANCHORAGE FROM MOR				
			OWEST LETTER FOR ALL TABLE			JR GROUI 5 ADOVE,	
2) ALL AN	ICHOR HEAD TYPE	S ARE APPLIC	CABLE.				
			CHORS AND SUBSTRATES, SEE E USED IN FILLED BLOCK APPLI		ET 9.		
			ENGTH SO THAT A MINIMUM OF		XTEND BEYO	ND METAL SUBSTRATE	
,							
							Custom Windows Custom Windows 1070 TECHNOLC N. VENICE, F (941) 480- (941) 480- ALUMINUM ANCHOR T SGD770 H
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	HEIGHT = DOOF						
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DLO HE	IGHT = PANEL H	HEIGHT - 8-	1/4"				
							NY LYNN MILL
							LICENSE
						RAL NOTES1 ATIONS2	No. 58705
		CODES / S	TANDARDS USED:			ING DETAILS	
			ORIDA BUILDING CODE (FBC),	8TH EDITION	DESIG	SN PRESSURES 4	EPR 1 Lynn Milling =
		• 2020 FL	ORIDA BUILDING CODE (FBC),			ATION	
		ASTM E				L. SECTIONS	A CORIDA
			F&PA NDS-2018 FOR WOOD CO NUM DESIGN MANUAL, ADM-202			MBLY SECTIONS 8	S. C. KID T. G. LIN
		• AISI S10	,	.0	PARTS	S LIST	ONAL ENT
		• AISC 36	0–16		EXTRI	USIONS10	A. LYNN MILLER, P.E.
							P.E.# 58705
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EXAMPLE CONFIGURATIONS



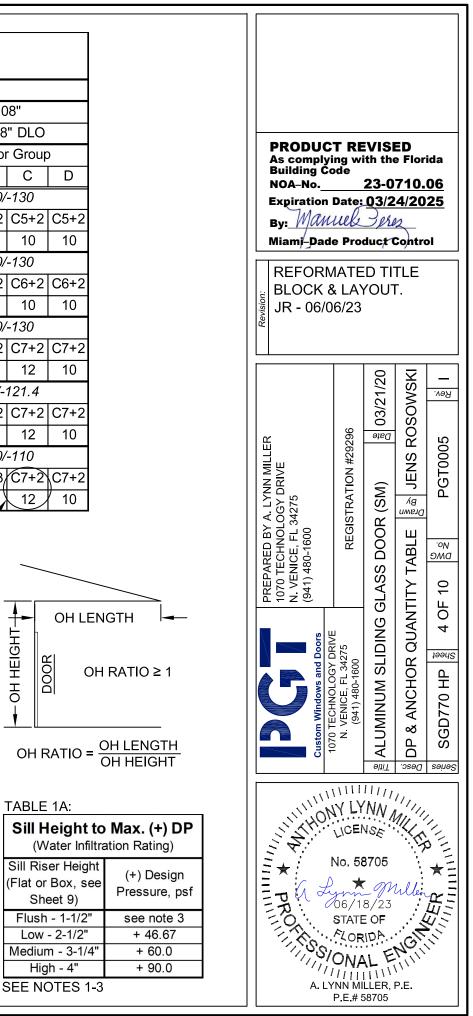


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															Frame	Height										
	Re	einforceo	l Interlocks		8			84"			90"			98"				102"			108"					
Heavy-duty Astragal Heavy-duty Stiles			69-7/8" DLO		73-7/8" DLO		79-7/8" DLO		87-7/8" DLO			91-7/8" DLO														
	ŀ	Heavy-di	uty Stiles		Ancho	•			-	r Group				Group			Anchor				Ancho	•				
				A	B	С	D	A	B	C	D	A	B	С	D	A	В	C	D	A	В	С	D	A		
	o / II	17"	Design Pressure		+90/		0- 0		+90/				+90/		0.5.0		+90/		0- 0		+90/		0- 0			
	24"	DLO	Head/Sill	C5+2						C5+2				C5+2											$\begin{array}{c c c c c c c c c c c c c c c c c c c $	
			Jamb	10	8	8	8	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$																		
Ē	20"	23"	Design Pressure	0510	+90/			0510			05.0	0510			05.0	0010				0010				0010		
Width (in)	Heavy-de 24" 17" DLO 30" 23" DLO 36" 29" DLO 42" 35" DLO 48" 41" DLO	Head/Sill	C5+2																							
Vidt			Jamb	12	10	8	8	12		_	8	12		-	10	14		-	10	14		-	10	16		7/8" DLO nor Grou 2 C5+2 0 10 00/-130 -2 C5+2 0 10 00/-130 -2 C6+2 2 10 00/-130 -2 C6+2 2 10 00/-130 -2 C7+2 0/-121.4 -2 C7+2 0 12 0/-110 -3 C7+2
el <	26"	29"	Design Pressure Head/Sill	C5+2		-130	0510	0010			0510	0610	-		<u>CG 1 2</u>	0710			6612	0710			0710	0710		
Panel	30	DLO	Jamb	12	10	8	8					14 12 10 10 16 14 10 10 18 14 10 10 18 14														
			Design Pressure	12	+90/	-	0	14	+90/	_	0	14			10	10				10				10		" DLO Group -130 C5+2 10 -130 C6+2 10 -130 C7+2 12 121.4 C7+2 12 12 -110 C7+2 12 -110 C7+2 12 -110 C7+2 12 -110 C7+2 12 OH F GH CH CH CH
Nominal	∕ \?"	42" 35"	Head/Sill	C6+2			C6+2	C6+2		C6+2	C6+2	C7±2			C6+2	C7±2			C7±2	C8+2			C7±2	<u>C8+</u> 2		
ž	42	DLO	Jamb	14	12	8	8	16	12	10	8	16	14	10	10	18	14	12	10	20	16	12	10			
			Design Pressure		+90/	-		10	+90/		0	10	+90/		10	10	+90/			20	+90/-			20		
	48"		Head/Sill	C6+3			C6+3	C7+3			C6+3	C7+3			C7+3	C8+3			C8+3	C8+3			C7+3	C8+3		16 12 -90/-110 3+3 C7+2
	-10	DLO	Jamb	16	12	10	8	16	14	10	8	18	14	12	10	20	16	12	10	20	16	12	10	20	(
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2)	OSITI\ WHEN		DET	E ARE E	— BASED /E DP I	ALL I BE ON TH S 46.6	NTERI REINF HE USE 7 PSF	EOCKS FORCE E OF T MAX. /	ED HE 4" S AND W	/ITH TH		HEA (4" SILL	Y DUT AVY DU	Y ASTI JTY ST	RAGAL	-							<u><</u>		-	OH R OH R TABLE Sill H
2) PRI	OSITI\ WHEN ESSUF	VE PRE: I USING RES IS (DET SSURES IN TABLE THE 2 1/2" SILL, F	E ARE E POSITIN GATIV	BASED /E DP I E PRE	ALL I BE ON TH S 46.6 SSURI	NTERI REINF HE USE 7 PSF ES UNG	EOCKS FORCE E OF T MAX. / CHANG	ED HE 4" S AND W GED).	/ITH TH SEE TA	ABLE ´	HE4 /4" SILL 1A ON ⁻	'Y DUT AVY DU -, POS THIS S	Y ASTI JTY ST TIVE HEET.	RAGAL	-							<u><</u>		-	OH F

NOT AND MUST ONLY BE USED WHERE WATER RESISTANCE IS NOT REQUIRED. POSITIVE DESIGN PRESSURES SHOWN IN TABLE 1 MAY BE USED WHEN THE DOOR IS PROTECTED BY AN OVERHANG COMPLYING WITH THE FLORIDA BUILDING CODE (SEE ADJACENT DIAGRAM); THIS CONDITION IS NOT RATED FOR WATER INFILTRATION.

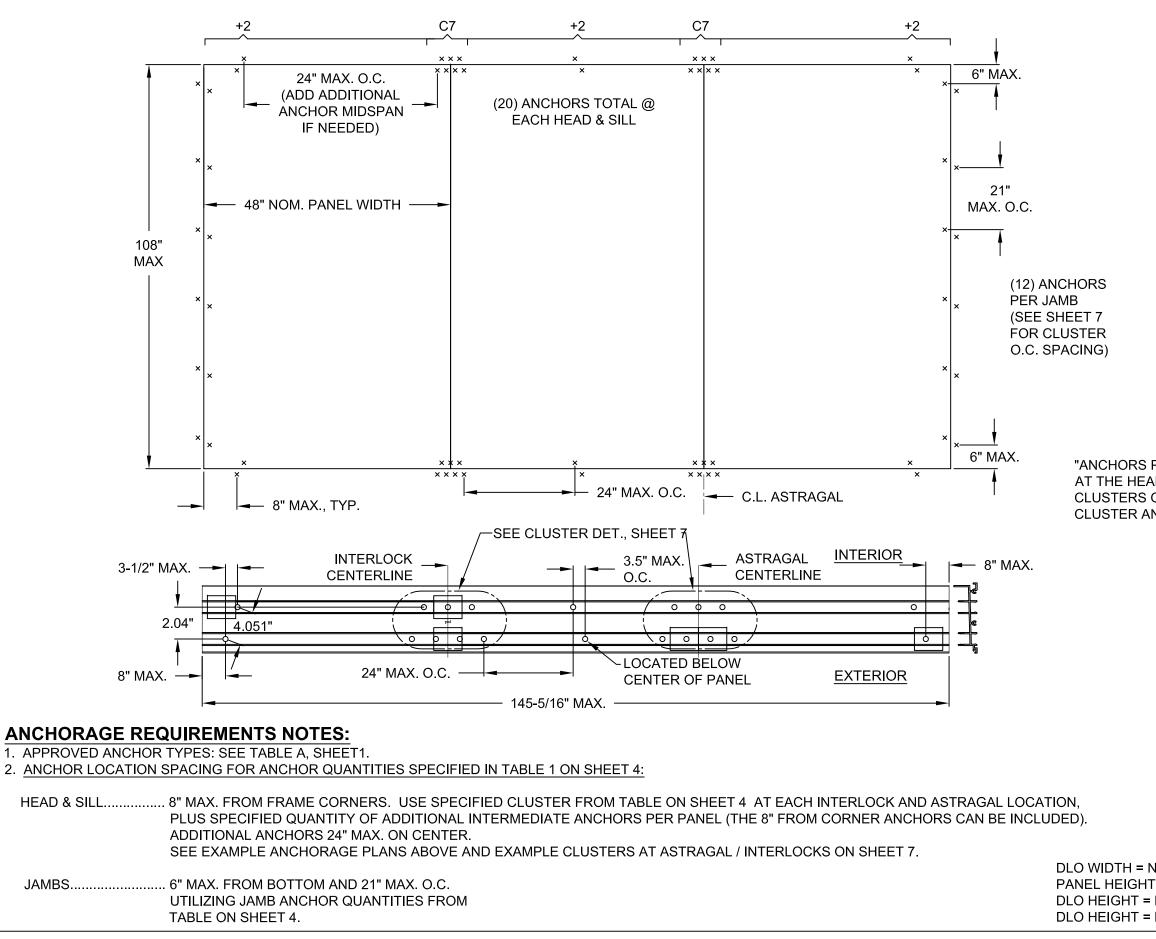
4) SEE SHEETS 6 & 7 FOR ANCHORAGE SPACING AND EMBEDMENT INFORMATION. DOOR SIZE TO COMPLY WITH FBC EGRESS REQUIREMENTS.

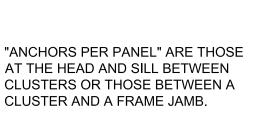
DLO WIDTH = NOM. PANEL WIDTH - 7" PANEL HEIGHT = DOOR UNIT HEIGHT - 1-7/8" DLO HEIGHT = DOOR UNIT HEIGHT - 10-1/8" DLO HEIGHT = PANEL HEIGHT - 8-1/4"

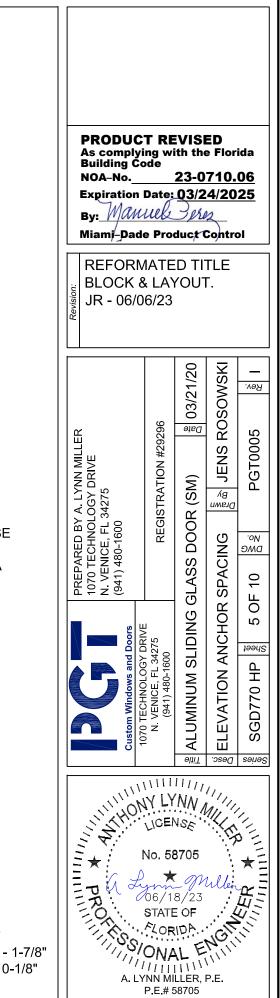




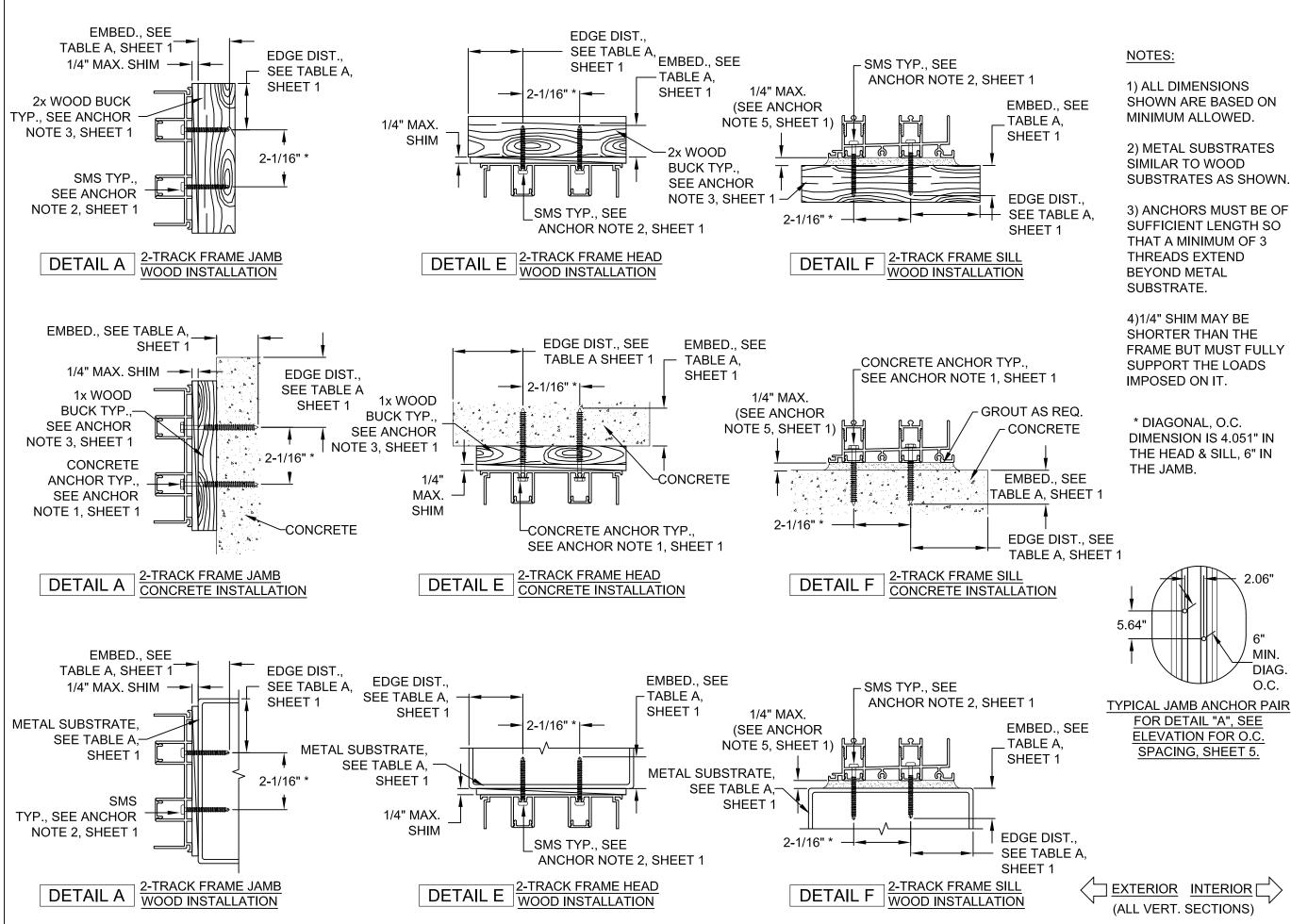
(3) PANEL, 48" x 108" DOOR FROM TABLE ON SHEET 4, ANCHOR TYPES C IN CONCRETE SUBSTRATE





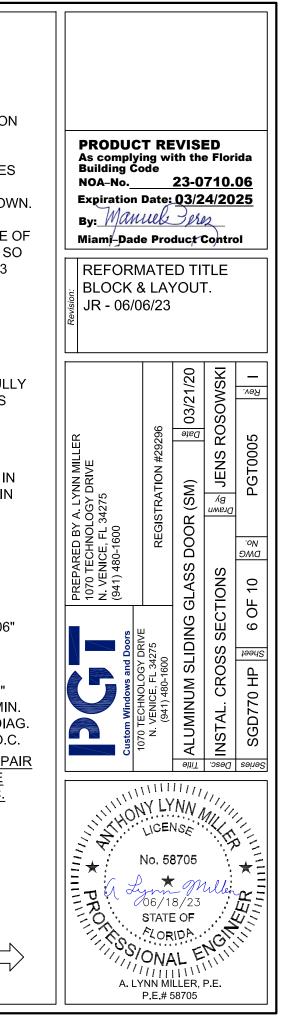


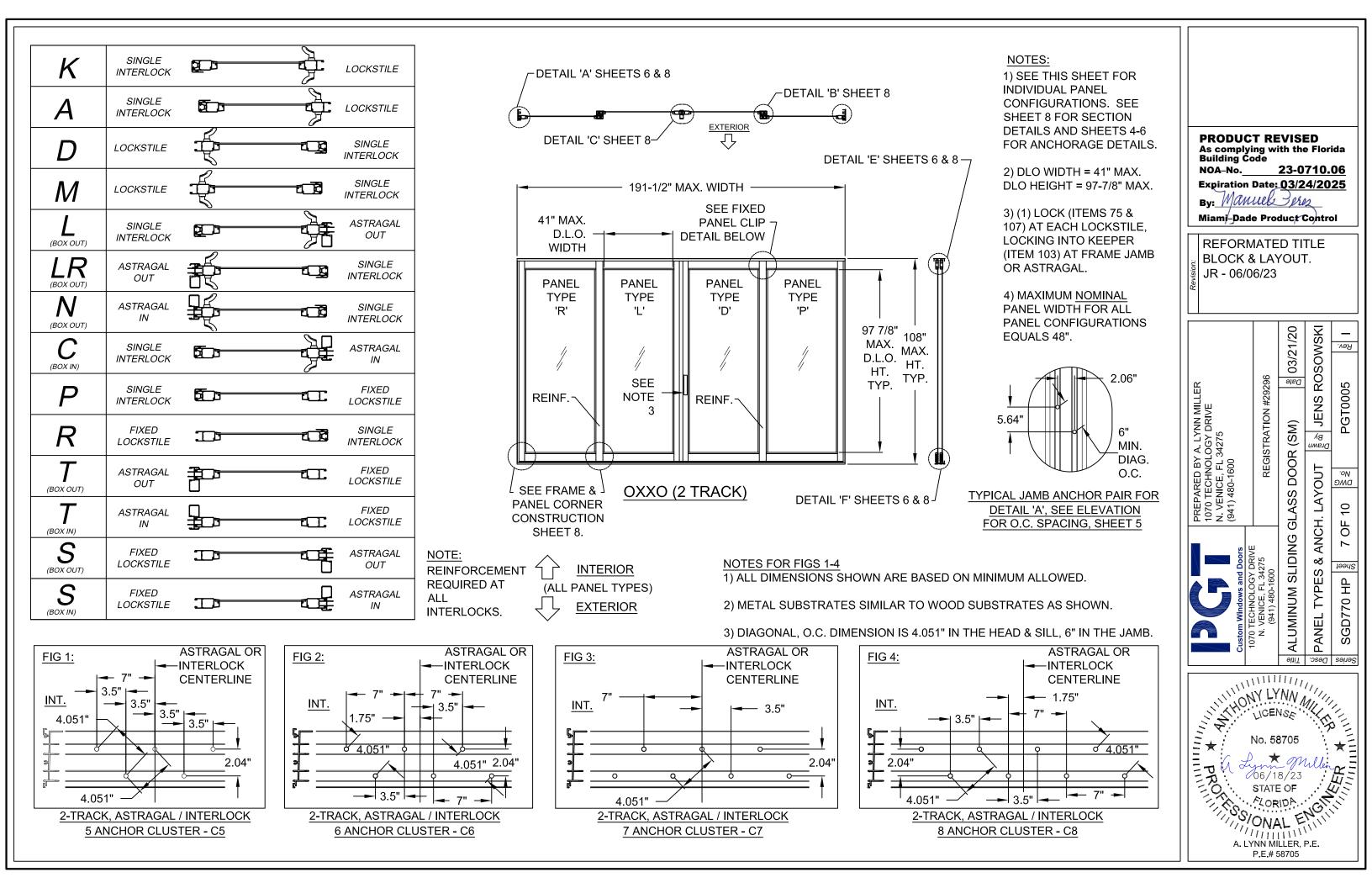
DLO WIDTH = NOM. PANEL WIDTH - 7" PANEL HEIGHT = DOOR UNIT HEIGHT - 1-7/8" DLO HEIGHT = DOOR UNIT HEIGHT - 10-1/8" DLO HEIGHT = PANEL HEIGHT - 8-1/4"





SUBSTRATES AS SHOWN.





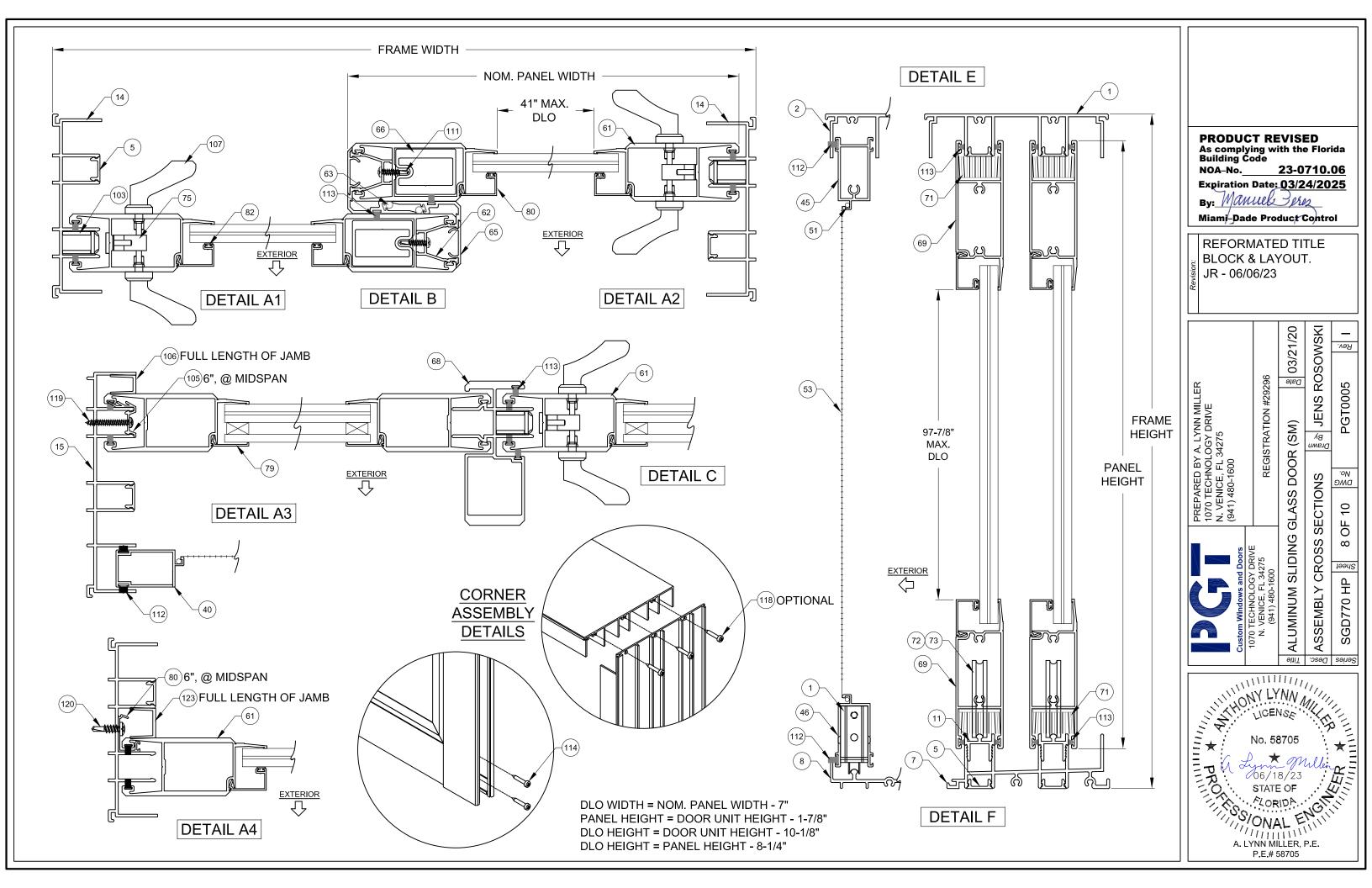


TABLE	2:		
ITEM	PGT. #	Description	Material
1	617306	2-TRACK HEAD	6063-T6 ALUM.
2	617303	2-TRACK HEAD WITH SCREEN RAIL	6063-T6 ALUM.
5	617314	FRAME SCREW COVER	6063-T6 ALUM.
7	617304	2-TRACK SILL	6063-T6 ALUM.
8	617301	2-TRACK SILL WITH SCREEN RAIL	6063-T6 ALUM.
11	617313	FRAME SILL TRACK INSERT	6063-T6 ALUM.
14	617305	2-TRACK JAMB	6063-T6 ALUM.
15	617302	2-TRACK JAMB WITH SCREEN RAIL	6063-T6 ALUM.
18	617322	SILL RISER, FLAT, 1-1/2"	6063-T6 ALUM.
19	617319	SILL RISER, BOX, 1-1/2"	6063-T6 ALUM.
20	617321	SILL RISER, FLAT, 2-1/2"	6063-T6 ALUM.
21	617318	SILL RISER, BOX, 2-1/2"	6063-T6 ALUM.
22	617355	SILL RISER, FLAT, 3-1/4"	6063-T6 ALUM.
23	617354	SILL RISER, BOX, 3-1/4"	6063-T6 ALUM.
24	617320	SILL RISER, FLAT, 4"	6063-T6 ALUM.
25	617323	SILL RISER, BOX, 4"	6063-T6 ALUM.
40	612258	SCREEN SIDE RAIL - LOCKSTILE	6063-T6 ALUM.
41	7LOCKWGSK	SCREEN LOCKSET	
42	41818	SCREEN KEEPER SPACER SET	
45	612256	SCREEN TOP RAIL	6063-T6 ALUM.
46	612257	SCREEN BOTTOM RAIL	6063-T6 ALUM.
47	7SRAZ	STANDARD ROLLER	
48	7SRAX	STANDARD ROLLER - ST. STL.	STAINLESS STEEL
51	61692	SCREEN SPLINE165	
53	61816C20	SCREEN CLOTH	
54		1/2" x 4" x 1/16" SETTING BLOCK	NEOPRENE
55		1" X 4" X 1/16" SETTING BLOCK	NEOPRENE
61	617326	PANEL STILE (HEAVY DUTY)	6063-T6 ALUM.
62	617327	INTERLOCK ADAPTOR	6063-T6 ALUM.
63	6TP248	VINYL BULB WSTP THIN (INSIDE INTERLOCK)	
64	71729	SILL END WEATHERSTRIP PAD	
65	617328	INTERLOCK SCREW COVER	6063-T6 ALUM.
66	617346	INTERLOCK ALUM REINFORCEMENT	6063-T6 ALUM.
68	617339	HEAVY DUTY ASTRAGAL	6063-T6 ALUM.
69	617324	TOP & BOTTOM RAIL	6063-T6 ALUM.
70	417350	WEATHERSTRIP EXTENSION (INJECTION MOLDED)	
71	71695	1-1/2" X 1" X 3/4" HIGH FIN SEAL DUST PLUGS	
72	78153X	TANDEM ROLLER ASSY.	STAINLESS STEEL
73	78153N	TANDEM ROLLER ASSY.	NYLON
74	SILICONE	DOW 791, 899, 983, 995 OR GE 7700	
75	78185X	GEMINI MORTICE 3-PLY LOCK W/LONG TRIM PLATE	
76	71032X1FPFX	#10-32 X 1" FH SCREW W/ TYPE "F" TIP	STAINLESS STEEL
77	7103239	10-32 STEEL U-NUT	ZINC
79	617357	1" IG BEAD	6063-T6 ALUM.
80	617359	FIXED PANEL CLIP	6063-T6 ALUM.

									
ITEM	PGT. #	Description		Materi	al				
82	6TP247K	VINYL BULB WEATHERSTRIP							
83	IGTAPE	1/2" X 1/16" SINGLE SIDE ADHESIVE	= IAPE						
100	48052	ROLLER ADJ. HOLE PLUG							
101	72087			D) (O					
102	71696			PVC			As comply		
103	78186X						Building C	ode	
104	7SDKEEP			0000 TO A			NOA-No.		<u>-0710.06</u> /24/2025
105	617344	FIXED PANEL CLIP - 6" LONG		6063-T6 A			By: Man		
106	617352	EXTERIOR FIXED PANEL RETAINER		6063-T6 A	LUM.		-		
107	varies				OTEEL		Miamj-Dad	e Produc	CONTROL
111		#10 X 3/4" PH. PN. TEK		STAINLESS	SIEEL		REFORM	/ATED ⁻	TITLE
112	67S16	WSTP, 0.270" X 0.170" FIN SEAL					BLOCK 8	& LAYOI	UT.
113	64066	WSTP, 0.187" X .230 FINSEAL			OTEEL		JR - 06/0)6/23	
114	N. J. Maler, New York, N. L. St.	#10 X 1-1/2" SMS		STAINLESS	(5) 5) (1) (1) (1) (1) (1) (1) (1) (1) (1) (1		Re		
115		#10 X 1" SMS		STAINLESS					
116	720X1X 720X112X	#14-20 X 1" MS #14-20 X 1-1/2" MS		STAINLESS STAINLESS					
117	720X112X							03/21/20	ROSOWSKI 5 8
118		#8 X 1" SMS		STAINLESS	CON I SHOE HAVE SAN EA				
119		#8 X 1-1/4" SMS		STAINLESS					S S
120		#10 X 1" SMS 2, 13, 16 ,17, 26-39, 43, 44, 49, 50, -		STAINLESS	SIEEL		Ш Н	9296	JENS R(
							PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600 (941) 480-1600	10/0 TECHNOLOGY DKIVE 12/0 TECHNOLOGY DKIVE N. VENICE, FL 34275 REGISTRATION #29296 (941) 480-1600 (941) 480-1600 AI LIMINI IM SLIDING GLASS DOOR (SM) #	P 10 00 10 00 10 00 00 00 00 00 00 00 00
									BOM BOM
			TABLE 3:				Cur	· 4	
			Material		Min. F _y	Min. F _u		əμ	iT Desc. Ti
			#12 Steel Scre		92 ksi	120 ksi	111.		Π_{II}
		-	#12 18-8 Screv		60 ksi	95 ksi	10,11,01	VY LYNN	Mille
		-	#12 410 Screv 1/4" DeWalt/Elco Aggr		90 ksi 57 ksi	110 ksi 96 ksi		LICENSE	
		-	1/4" DeWalt/Lico Aggi		148 ksi	164 ksi		No. 5870	<u>م</u> ر کر ک
		-	1/4" 410 SS DeWalt/Elco		127.4 ks		∃★:		★
			6063-T5 Alumini	um	16 ksi	22 ksi	1111 * PR	ynn 1	Milleng
			A36 Steel		36 ksi	58 ksi	= R. °	06/18/2 STATE OF	
			Gr. 33 Steel St	uu	33 ksi	45 ksi	A. L	CONAL VNN MILLEI P.E.# 5870	ENGRIT

	Material								
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	PVC	2			PRODUC	TRE	visi	ED	
					As comply Building Co	ing wi			ida
					NOA-No.		23-0	710.	06
	6063-T6 ALUN				Expiration	Date:			
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					Miamj-Dad	e Pro	duct	Contro	bi
	STAINLESS	STEEL				4 A T	·		
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	STAINLESS	STEEL					03/	l So	
	STAINLESS	STEEL			<u></u>	296	Date	JENS ROSOWSKI	2
52, 56-60, 67, 81, 78, 8	34-99 &				PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	REGISTRATION #29296		I SI	PGT0005
PPROVAL.					PREPARED BY A. LYNN MII 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	NO			31(
						RATI	DOOR (SM)	 ₽∧	ĕ
					PREPARED BY A. LY 1070 TECHNOLOGY N. VENICE, FL 34275 (941) 480-1600	STR	ج (ز	Drawn	
						BG	Q		
					PREPARED BY 1070 TECHNO N. VENICE, FL (941) 480-1600				No. DMG
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						ENIC	N		12
					Custom Windows and Doors	10/01 I ECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	ALUMINUM SLIDING	Σ	SGD770 HP
TABLE 3:							AL	BOM	ပ
Material		Min. F _v	Min. F _u				əltiT	Desc.	səhə2
#12 Steel Scre	ew	92 ksi	120 ksi		1	111/	1117		
#12 18-8 Scre		60 ksi	95 ksi		10.11	VY LY	NN /	11/1	,
#12 410 Scre		90 ksi	110 ksi		1 J. THIN	LICEN	NSE		12
1/4" DeWalt/Elco Agg		57 ksi	96 ksi 164 kai		$\sum \overline{\nabla}$				[_َ د
1/4" DeWalt Ultrac 1/4" 410 SS DeWalt/Elco		148 ksi 127.4 ksi	164 ksi 189.7 ksi		E★	No. 58	3705	•	★E
6063-T5 Alumin		127.4 KSI 16 ksi	22 ksi		Eniz) ★	-m	Ullen	ΣΞ
A36 Steel		36 ksi	58 ksi		ER	06/1			近三
Gr. 33 Steel St	tud	33 ksi	45 ksi			STATE	:OF	. , , , ,	42
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						P.E.# 5	58705		

