

# MIAMI-DADE COUNTY PRODUCT CONTROL SECTION

11805 SW 26 Street, Room 208 Miami, Florida 33175-2474 T (786) 315-2590 F (786) 315-2599

www.miamidade.gov/building

# DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER) BOARD AND CODE ADMINISTRATION DIVISION

# **NOTICE OF ACCEPTANCE (NOA)**

E.S. Windows, LLC 3550 NW 49<sup>th</sup> Street Miami, FL 33142

#### SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami–Dade County RER–Product Control Section to be used in Miami–Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami-Dade County) and/ or the AHJ (in areas other than Miami-Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

#### **DESCRIPTION:** Series "7100" Aluminum Window Wall System - S.M.I.

**APPROVAL DOCUMENT:** Drawing No. **W12-51**, titled "Series 7100 Alum. Window Wall System (S.M.I.)", sheets 1 through 13 and 13.1 of 13, dated 09/12/12, with revision **F** dated 07/18/2023, prepared by Al-Farooq Corporation, signed and sealed by Jalal Farooq, P.E., bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Section.

# MISSILE IMPACT RATING: Small Missile Impact Resistant

**LABELING:** Each unit shall bear a permanent label with the manufacturer's name or logo, **Barranquilla**, **Colombia**, model/series, and following statement: "Miami–Dade County Product Control Approved", unless otherwise noted herein.

**RENEWAL** of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

**TERMINATION** of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/ or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

**ADVERTISEMENT:** The NOA number preceded by the words Miami–Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

**INSPECTION:** A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA revises and renews NOA No. 21-0212.03 and consists of this page 1 and evidence pages E-1, E-2, and E-3, as well as approval document mentioned above.

The submitted documentation was reviewed by Sifang Zhao, P.E.



*5.2*. 09/14/2023

NOA No. 23-0724.10 Expiration Date: November 07, 2028 Approval Date: September 14, 2023

Page 1

# NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

#### 1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA's

#### A. DRAWINGS

- 1. Manufacturer's die drawings and sections. (Submitted under NOA No. 13-0617.25)
- 1. Drawing No. **W12-51**, titled "Series 7100 Alum. Window Wall System (S.M.I.)", sheets 1 through 13 and 13.1 of 13, dated 09/12/12, with revision **E** dated 01/22/21, prepared by Al-Farooq Corporation, signed and sealed by Jalal Farooq, P.E. (*Submitted under NOA No. 21-0212.03*)

#### B. TESTS

- 1. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
  - 2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
  - 3) Water Resistance Test, per FBC, TAS 202-94
  - 4) Small Missile Impact Test per FBC, TAS 201-94
  - 5) Cyclic Wind Pressure Loading per FBC, TAS 203-94

along with marked-up drawings and installation diagram of a series ES-7100 aluminum window wall system, prepared by Fenestration Testing Laboratory, Inc., Test Report No. **FTL-8101**, dated 01/06/15, signed and sealed by Idalmis Ortega, P.E. (*Submitted under NOA No. 15-0430.06*)

- 2. Test reports on: 1) Safety Performance Test, (Drop Test) per ANSI Z97.1-2009 along with marked-up drawings and installation diagram of a series ES-7000 aluminum window wall system and a series ES-7100 aluminum window wall system, prepared by Fenestration Testing Laboratory, Inc., Test Report No. FTL-7862, dated 07/25/14 and revised on 07/13/15, signed and sealed by Idalmis Ortega, P.E. (Submitted under NOA No. 15-0430.06)
- **3.** Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
  - 2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
  - 3) Water Resistance Test, per FBC, TAS 202-94
  - 4) Small Missile Impact Test per FBC, TAS 201-94
  - 5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
  - 6) Forced Entry Test, per FBC 2411.3.2.1, and TAS 202-94

along with marked-up drawings and installation diagram of a series ES-7100 aluminum window wall system, prepared by Fenestration Testing Laboratory, Inc., Test Report No. **FTL-7155**, dated 07/15/13, signed and sealed by Jorge A. Naya, P.E.

(Submitted under NOA No. 13-0617.25)

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Sifang Zhao, P.E. Product Control Examiner NOA No. 23-0724.10 Expiration Date: November 07, 2028

Approval Date: September 14, 2023

#### E.S. Windows, LLC

### NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

#### 1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA'S (CONTINUED)

#### C. CALCULATIONS

- 1. Anchor verification calculations and structural analysis, complying with **FBC** 6<sup>th</sup> **Edition** (2017), dated 06/16/15, revised on 10/26/17, and further updated on 01/18/21 to comply with **FBC** 7<sup>th</sup> **Edition** (2020), prepared by Al-Farooq Corporation, signed and sealed by Jalal Farooq, P.E.
  - (Submitted under NOA No. 21-0212.03)
- 2. Glazing complies with **ASTM E1300-09**

# D. QUALITY ASSURANCE

**1.** Miami-Dade Department of Regulatory and Economic Resources (RER).

#### E. MATERIAL CERTIFICATIONS

1. Notice of Acceptance No. **19-0305.02** issued to **Kuraray America, Inc.** for their "**Trosifol® Ultraclear, Clear and Color PVB Glass Interlayers**" dated 05/09/19, expiring on 07/08/24.

#### F. STATEMENTS

Statement letter of conformance, complying with FBC 7<sup>th</sup> Edition (2020), and of no financial interest, dated January 18, 2021, issued by Al-Farooq Corporation, signed and sealed by Jalal Farooq, P.E.
 (Submitted under NOA No. 21-0212.03)

#### G. OTHERS

1. 1Notice of Acceptance No. 17-1218.09, issued to E.S. Windows, LLC, for their Series "7100" Aluminum Window Wall System – S.M.I., approved on 03/08/18 and expiring on 11/07/23.



Sifang Zhao, P.E.
Product Control Examiner
NOA No. 23-0724.10
Expiration Date: November 07, 2028
Approval Date: September 14, 2023

#### E.S. Windows, LLC

# NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

#### 2. NEW EVIDENCE SUBMITTED

#### A. DRAWINGS

2. Drawing No. **W12-51**, titled "Series 7100 Alum. Window Wall System (S.M.I.)", sheets 1 through 13 and 13.1 of 13, dated 09/12/12, with revision **F** dated 07/18/2023, prepared by Al-Farooq Corporation, signed and sealed by Jalal Farooq, P.E.

#### B. TESTS

1. None.

#### C. CALCULATIONS

1. None.

## D. QUALITY ASSURANCE

1. Miami-Dade Department of Regulatory and Economic Resources (RER)

#### E. MATERIAL CERTIFICATIONS

1. Notice of Acceptance No. **19-0305.02** issued to **Kuraray America, Inc.** for their "**Trosifol® Ultraclear, Clear and Color PVB Glass Interlayers**" dated 05/09/19, expiring on 07/08/24.

#### F. STATEMENTS

1. Statement letter of conformance, complying with **FBC 7**<sup>th</sup> **Edition (2020)** and **FBC 8**<sup>th</sup> **Edition (2023)**, and of no financial interest, dated July 19, 2023, issued by Al-Farooq Corporation, signed and sealed by Jalal Farooq, P.E.

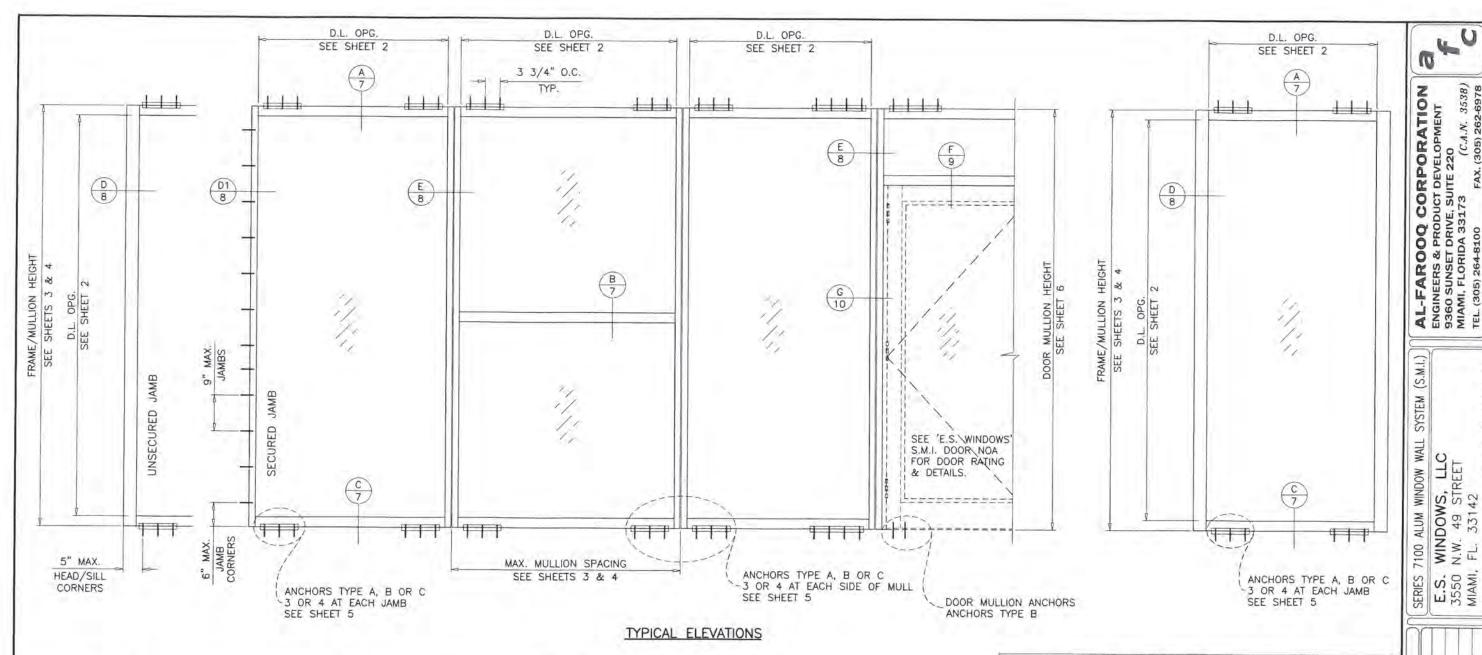
#### G. OTHERS

2. Notice of Acceptance No. 21-0212.03, issued to E.S. Windows, LLC, for their Series "7100" Aluminum Window Wall System – S.M.I., approved on 04/19/2021 and expiring on 11/07/23.

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Sifang Zhao, P.E. Product Control Examiner NOA No. 23-0724.10 Expiration Date: November 07, 2028

Approval Date: September 14, 2023



# SERIES 7100 ALUMINUM WINDOW WALL SYSTEM

THIS SYSTEM MAY BE USED IN CONJUNCTION WITH MIAMI-DADE COUNTY APPR'D SMALL MISSILE IMPACT RESISTANT DOORS. LOWER DESIGN PRESSURE FROM STOREFRONT OR DOOR APPROVAL WILL APPLY TO ENTIRE SYSTEM.

THIS PRODUCT HAS BEEN DESIGNED AND TESTED TO COMPLY WITH THE REQUIREMENTS OF THE 2020 (7TH EDITION)/2023 (8TH EDITION) FLORIDA BUILDING CODE INCLUDING HIGH VELOCITY HURRICANE ZONE (HVHZ).

ANCHORS SHALL BE CORROSION RESISTANT, SPACED AS SHOWN ON DETAILS AND INSTALLED PER MANUF'S INSTRUCTIONS. SPECIFIED EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO

ALL SHIMS TO BE HIGH IMPACT, NON-METALLIC AND NON-COMPRESSIBLE. MATERIALS INCLUDING BUT NOT LIMITED TO STEEL/METAL SCREWS, THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF THE 2020/2023 FLORIDA BLDG. CODE & ADOPTED STANDARDS.

THIS PRODUCT APPROVAL IS GENERIC AND DOES NOT PROVIDE INFORMATION FOR A SITE SPECIFIC PROJECT, i.e. LIFE SAFETY OF THIS PRODUCT, ADEQUACY OF STRUCTURE RECEIVING THIS PRODUCT AND SEALING AROUND OPENING FOR WATER INFILTRATION RESISTANCE ETC.

CONDITIONS NOT SHOWN IN THIS DRAWING ARE TO BE ANALYZED SEPARATELY. AND TO BE REVIEWED BY BUILDING OFFICIAL.

DESIGN LOADS SHOWN ARE BASED ON 'ALLOWABLE STRESS DESIGN (ASD)'

#### INSTRUCTIONS:

USE CHARTS AS FOLLOWS.

DETERMINE DESIGN WIND PRESSURE REQUIREMENTS BASED STEP 1 ON WIND VELOCITY, BLDG. HEIGHT, WIND ZONE USING APPLICABLE ASCE 7 STANDARD

STEP 2 SEE CHARTS ON SHEET 2 FOR GLASS DESIGN LOAD CAPACITY.

STEP 3 CHECK MULLION DESIGN LOAD CAPACITY FOR A GIVEN SPACING AND HEIGHT USING CHARTS ON SHEETS 3, 4 & 6 THE CAPACITY SHOULD EXCEED THE DESIGN LOAD.

STEP 4 USING CHARTS ON SHEET 5 SELECT ANCHOR OPTION WITH DESIGN LOAD CAPACITY MORE THAN DESIGN LOAD SPECIFIED IN STEP 1 ABOVE.

STEP 5 FOR SECURED JAMB OPTION CHECK JAMB ANCHOR CAPACITY USING CHART ON SHEET 8.

THE LOWEST VALUE RESULTING FROM STEPS 2, 3, 4 AND 5 STEP 6 THAT EXCEED THE DESIGN WIND PRESSURES DETERMINED THRU STEP 1 SHALL APPLY TO ENTIRE SYSTEM.

STEP 7 FOR SYSTEMS WITH UNANCHORED JAMBS, USING SHEET 11. DETERMINE THE MIN. & MAX. GAP DIMENSIONS.

WHEN USING THIS SYSTEM WITH DOORS, THE LOWER VALUE OF THE DESIGN PRESSURE RATING FOR THE SYSTEM AND THE DOOR SHALL APPLY

THIS SYSTEM IS RATED FOR SMALL MISSILE IMPACT. MIAMI-DADE COUNTY APPROVED IMPACT RESISTANT SHUTTERS REQUIRED FOR INSTALLATIONS UP TO 30 FT. OF GRADE. SHUTTERS NOT REQD. FOR INSTALLATIONS ABOVE 30 FT. OF GRADE.

PRODUCT COMPLIES WITH REQUIREMENTS OF ANSI Z97.1

LAMINATED GLASS INSUL. LAM. GLASS SMALL MISSILE IMPACT

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drawing no W12 - 51

sheet 1 of 13

WINDOWS, LLC N.W. 49 STREET FL. 33142 05) 638–5151 FAX

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**PRODUCT REVISED** as complying with the Florida Building Code 23-0724.10 NOA-No.

**Expiration Date** 11/07/2028

00 Miami-Dade Product Control

GLASS 1	DESIGN LOAI			GLASS 1	DESIGN LOAI	7	
NOMIN	AL DIMS.	GLASS TYPE 'A'	GLASS TYPE 'B'	NOMIN	AL DIMS.	GLASS TYPE 'A'	GLASS TYPE 'B
D.L.Q. WIDTH	D.L.O. HEIGHT	EXT. (+) INT. (-)	EXT. (+) INT. (-)	D.L.O. WIDTH	D.L.O. HEIGHT	EXT. (+) INT. (-)	EXT. (+) INT. (-)
36"		150.0	150.0	36"		150.0	150.0
39"		150.0	150.0	39"		146.3	150.0
42"		150.0	150.0	42"		136.5	150.0
45 1/2"	88	150.0	150.0	45 1/2"	112	110.0	110.0
48"		145.7	150.0	48"		110.0	110.0
51"		140.0	150.0	51"		110.0	110.0
54"	j	134.6	147.0	54*		107.6	110.0
57 1/2"		110.0	110.0	36"		150.0	150.0
36"		150.0	150.0	39"		142.7	150.0
39"		150.0	150.0	42"	110	133.3	147.0
42"		150.0	150.0	45 1/2"	116	110.0	110.0
45 1/2"	92	146.4	150.0	48"		110.0	110.0
48"	1	141.8	150.0	51"		110.0	110.0
51"		134.8	147.0	36"		150.0	150.0
54"		129.4	140.0	39"		142.2	150.0
57 1/2"		110.0	110.0	42"	400	110.0	110.0
36"		150.0	150.0	45 1/2"	120	110.0	110.0
39"		150.0	150.0	48"		110.0	110.0
42"		150.0	150.0	51"		106.6	110.0
45 1/2"	96	143.3	150.0	36"		150.0	150.0
48"		136.7	150.0	39"	9	142.6	150.0
51"		129.7	141.0	42"	124	110.0	110.0
54"		110.0	110.0	45 1/2"		110.0	110.0
57 1/2"		110.0	110.0	48"		110.0	110.0
36"		150.0	150.0	36"		150.0	150.0
39"		150.0	150.0	39"	1.00	142.9	150.0
42"		149.1	150.0	42"	128	110.0	110.0
45 1/2"	100	138.1	150.0	45 1/2"	1	110.0	110.0
48"		131.8	150.0	48"		108.5	110.0
51"		110.0	110.0	36"		150.0	150.0
54"		110.0	110.0	39"	4207	110.0	110.0
57 1/2"		110.0	110.0	42"	132"	110.0	110.0
36"		150.0	150.0	45 1/2"		110.0	110.0
39"		150.0	150.0	36"		150.0	150.0
42"		144.3	150.0	39"	170"	110.0	110.0
45 1/2"	104	133.7	147.0	42"	136"	110.0	110.0
48"		127.3	145.0	45 1/2"		110.0	110.0
51"		110.0	110.0	36"		150.0	150.0
54"		110.0	110.0	39"	139"	110.0	110.0
57 1/2"		110.0	110.0	42"	1 42	110.0	110.0
36"		150.0	150.0		-		
39"		150.0	150.0				
42"		140.2	150.0				
45 1/2"	108	129.7	142.0				
48"		110.0	110.0				
F 201		****	4400				

51"

54"

57 1/2"

110.0

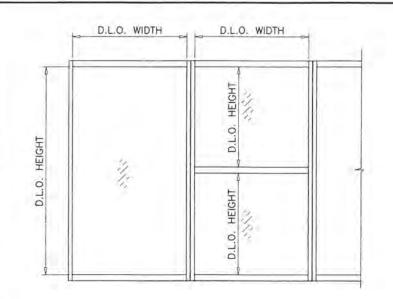
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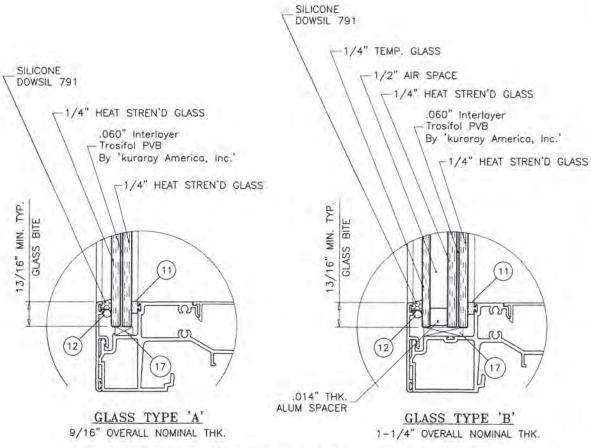
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GLAZING OPTIONS

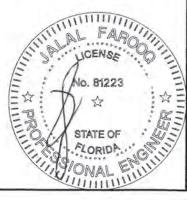
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product revised as complying with the Florida Building Code NOA-No. 23-0724.10

Expiration Date  $\underline{11/07/2028}$ 

By Miami-Dade Product Control

GLASS CAPACITIES ON THIS SHEET ARE BASED ON ASTM E1300-09 (3 SEC. GUSTS).



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AL-FARODQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173 (C.A.N. 3538)
TEL. (305) 264-8100 FAX. (305) 262-6978

SYSTEM

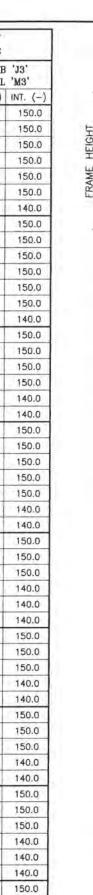
SERIES 7100 ALUM WINDOW WALL

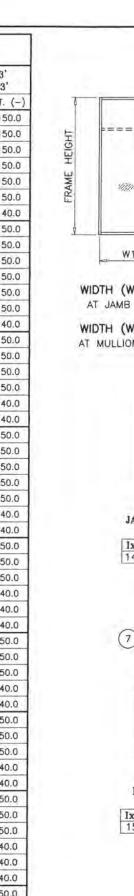
E.S. WINDOWS, LLC 3550 N.W. 49 STREET MIAMI, FL. 33142 TEL. (305) 638–5151 FAX. (

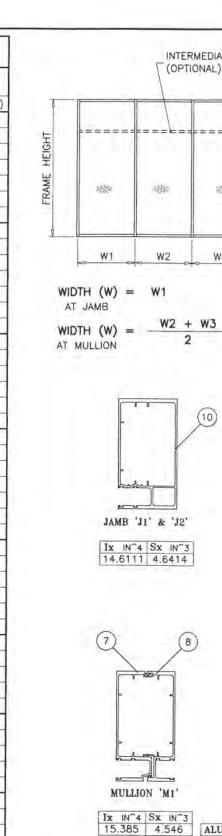
drawing no. W12-51

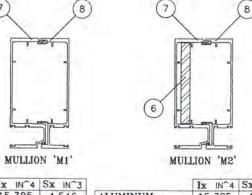
sheet 2 of 13

	ESIGN LOAD LAMINATED			A130	LLION DESIG			VI. 193. TV	
NOMIN	AL DIMS.	JAMB MULL	'J1' 'M1'	NOMIN	AL DIMS.	JAMB MULL	,15,	JAMB MULL	
WIDTH (W)	FRAME HEIGHT	EXT. (+)	INT. (-)	WIDTH (W)	FRAME HEIGHT	EXT. (+)	INT. (-)	EXT. (+)	INT. (-
30"		125.0	125.0	30"		125.0	150.0	125.0	150.0
36"		125.0	125.0	36"		125.0	150.0	125.0	150.0
42"	108"	125.0	125.0	42"	96"	125.0	150.0	125.0	150.0
48"	100	125.0	125.0	48"	90	125.0	150.0	125.0	150.0
54"		125.0	125.0	54"		125.0	150.0	125.0	150.0
60"		116.7	116.7	58"		125.0	150.0	125.0	150.0
30"	-	125.0	125.0	60"	-	125.0	140.0	125.0	140.0
36"		125.0	125.0	30"		125.0	150.0	125.0	150.0
42"	114"	125.0	125.0	36"	-	125.0	150.0	125.0	150.0
48"	114	125.0	125.0	42"	102"	125.0	150.0	125.0	150.0
54"		115.4	115.4	48"	102	125.0	150.0	125.0	150.0
60"		103.9	103.9	54*		125.0	150.0	125.0	150.0
30"		125.0	125.0	55*		125.0	150.0	125.0	150.0
36"		125.0	125.0	60*		125.0	140.0	125.0	140.0
42"	120"	125.0	125.0	30"	1	125.0	150.0	125.0	150.0
48"	120"	115.1	115.1	36"		125.0	150.0	125.0	150.0
54"		102.3	102.3	42"	ion"	125.0	150.0	125.0	150.0
57"		92.1	92.1	48"	108"	125.0	150.0	125.0	150.0
30"		125.0	125.0	54"		125.0	140.0	125.0	140.0
36"		125.0	125.0	60"		125.0	140.0	125.0	140.0
42"	ince	113.6	113.6	30"		125.0	150.0	125.0	150.0
48"	126"	99.4	99.4	36"		125.0	150.0	125.0	150.0
54"		88.4	88.4	42*	22.0	125.0	150.0	125.0	150.0
30"		125.0	125.0	48"	114"	125.0	150.0	125.0	150.0
36"	1	115.3	115.3	49"		125.0	150.0	125.0	150.0
42"	132"	98.8	98.8	54"		125.0	140.0	125.0	140.0
48"		86.5	86.5	60"		125.0	129.8	125.0	140.0
52"		76.9	76.9	30*		125.0	150.0	125.0	150.0
30"		121.1	121.1	36"		125.0	150.0	125.0	150.0
36"	1	100.9	100.9	42"		125.0	150.0	125.0	150.0
42"	138"	86.5	86.5	48"	120"	125.0	140.0	125.0	140.0
48"		75.7	75.7	54"	1	125.0	130.2	125.0	140.0
50"		69.9	69.9	57"		123.3	123.3	125.0	140.0
30"		106.6	106.6	30"		125.0	150.0	125.0	150.0
36"	1449	88.8	88.8	36"		125.0	150.0	125.0	150.0
42"	144"	76.1	76.1	42"	1007	125.0	150.0	125.0	150.0
48"		66.6	66.6	48"	126"	125.0	132.8	125.0	140.0
				54"		118.1	118.1	125.0	140.0
				30"	i i	125.0	150.0	125.0	150.0
				36"		125.0	150.0	125.0	150.0
				42"	170"	125.0	138.3	125.0	150.0
				48"	132"	121.0	121.0	125.0	140.0
				52"		111.7	111.7	125.0	140.0
				30"		125.0	150.0	125.0	150.0
				36"		125.0	147.6	125.0	150.0
				40"	138"	125.0	126.5	125.0	150.0
			Α.	42"	100	110.7	110.7	125.0	140.0
				48"		106.3	106.3	125.0	140.0
				50"		102.2	102.2	125.0	140.0
				30"		125.0	150.0	125.0	150.0
				36"	4,44	125.0	135.6	125.0	150.0
				39"	144"	125.0	125.2	125.0	150.0
				42"		116.2	116.2	125.0	140.0
				48"		101.7	101.7	125.0	140.0

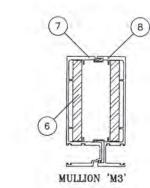




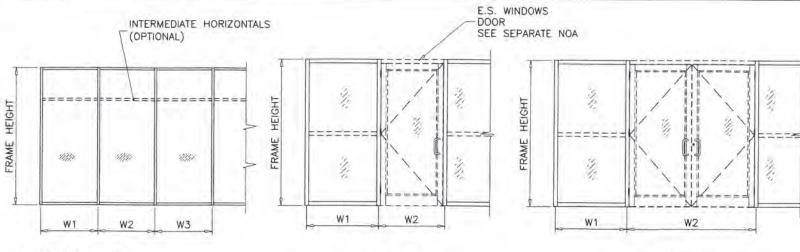




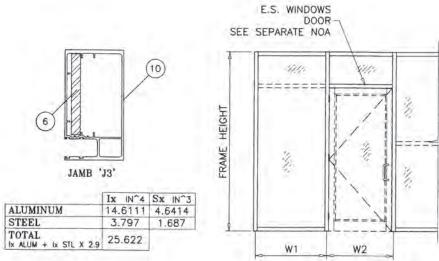
N^4	Sx IN-3		Ix (N^4	Sx IN
85	4.546	ALUMINUM	15.385	-
		STEEL	3.797	1.687
		TOTAL	26.396	



THE WORLD	Ix (N^4	Sx IN'3
ALUMINUM	15.385	4.546
STEEL	7.594	3.375
TOTAL Ix ALUM + Ix STL X 2.9	37.407	





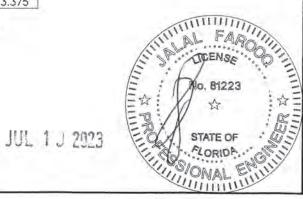


WI	ОТН	(W)	_	W1	+	W2
		LION	=		2	

	REVISED g with the Florida
NOA-No.	23-0724.10

**Expiration Date** 11/07/2028

00 Miami-Dade Product Control



09-12-12	) re	revisions:		
	(no	no date	by	by description
3/8" = 1"	O	-		NO CHANGE THIS SHEE
	Ω	D 11.01.17		UPDATED TO 2017 FBC
TARIO	ш	E 01.22.21		UPDATED TO 2020 FBC
	L	07.18.23		NO CHANGE THIS SHEE

7100 ALUM WINDOW WALL

WINDOWS, LLC N.W. 49 STREET I, FL. 33142 305) 638–5151 FAX. (

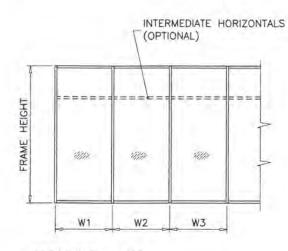
AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173 (C.A.N. 3538)
TEL. (305) 264-8100 FAX. (305) 262-6978
STORE | WIZE

drawing no. W12 - 51

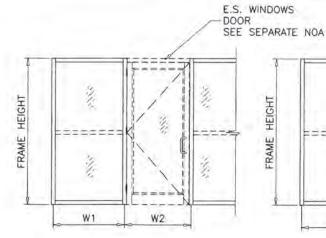
sheet 3 of 13

INTERPOLATION BETWEEN WIDTHS ALLOWED.

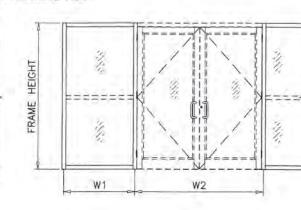
	ESIGN LOAD INSUL. LAM.		C TANK OVER 1	1 22.5	ILLION DESIGNAT FOR INS				
NOMIN	AL DIMS.	JAMB MULL		NOMIN	AL DIMS.	JAMB MULL		JAMB MULL	
WIDTH (W)	FRAME HEIGHT	EXT. (+)	INT. (-)	WIDTH (W)	FRAME HEIGHT	EXT. (+)	INT. (-)	EXT. (+)	INT. (-
30"		100.0	110.0	30"		100.0	150.0	100.0	150.0
36"		100.0	110.0	36"	1	100.0	150.0	100,0	150.0
42"	108"	100.0	110.0	42"	00"	100.0	150.0	100.0	150.0
48"	108	100.0	110.0	48"	96"	100.0	150.0	100.0	150.0
54"		100.0	110.0	54"		100.0	150.0	100.0	150.0
60"		100.0	110.0	58"		100.0	140.0	100.0	140.0
30"		100.0	110.0	60"		100.0	140.0	100.0	140.0
36"		100.0	110.0	30"		100.0	150.0	100.0	150.0
42"	200	100.0	110.0	36"		100.0	150.0	100.0	150.0
48"	114"	100.0	110.0	42"	1	100.0	150.0	100.0	150.0
54"		100.0	110.0	48"	102"	100.0	150.0	100.0	150.0
60"		100.0	100.6	54"		100.0	140.0	100.0	140.0
30"		100.0	110.0	55"		100.0	140.0	100.0	140.0
36"		100.0	110.0	60"		100.0	140.0	100.0	140.0
42"		100.0	110.0	30"		100.0	150.0	100.0	150.0
48"	120"	100.0	107.8	36"		100.0	150.0	100.0	150.0
54"		95.9	95.9	42"		100.0	150.0	100.0	150.0
57"		86.3	86.3	48"	108"	100.0		100.0	150.0
		100.0	110.0	5.55		1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	150.0		
30"			- BASS	54"		100.0	140.0	100.0	140.0
36"		100.0	110.0	60"		100.0	140.0	100.0	140.0
42"	126"	100.0	106.5	30"		100.0	150.0	100.0	150.0
48"		93.2	93.2	36"		100.0	150.0	100.0	150.0
54"		82.8	82.8	42"	114"	100.0	150.0	100.0	150.0
30"		100.0	110.0	48"		100.0	140.0	100.0	140.0
36"		100.0	108.0	49"		100.0	140.0	100.0	140.0
42"	132"	92.6	92.6	54"		100.0	140.0	100.0	140.0
48"	A85	81.0	81.0	58"		100.0	140.0	100.0	140.0
52"		72.0	72.0	60"		100.0	140.0	100.0	140.0
30"		100.0	110.0	30"		100.0	150.0	100.0	150.0
36"	1	94.5	94.5	36"	-	100.0	150.0	100.0	150.0
42"	138"	81.0	81.0	42"	120"	100.0	150.0	100.0	150.0
48"		70.9	70.9	48"	120	100.0	140.0	100.0	140.0
50"		65.5	65.5	54°	1	100.0	137.8	100.0	140.0
30"		99.9	99.9	57*		100.0	130.6	100.0	140.0
36"	144"	83.2	83.2	30"		100.0	150.0	100.0	150.0
42"	144	71.3	71.3	36"		100.0	150.0	100.0	150.0
48"		62.4	62.4	42"	126"	100.0	150.0	100.0	150.0
				48"	120	100.0	133.9	100.0	140.0
				54"		100.0	119.0	100.0	140.0
				30"		100.0	150.0	100.0	150.0
				36"		100.0	150.0	100.0	150.0
				42"	170"	100.0	133.1	100.0	140.0
				48"	132"	100.0	116.5	100.0	140.0
				52"	1 1	100.0	107.5	100.0	137.9
				30"		100.0	150.0	100.0	150.0
				36"		100.0	135.9	100.0	150.0
				42"	138"	100.0	116.5	100.0	140.0
				48"		100.0	101.9	100.0	133.0
				50"		97.9	97.9	100.0	127.6
				30"		100.0	140.0	100.0	140.0
				36"		100.0	-		17.1
				1 1000	144"	TV-7	119.6	100.0	140.0
				39"		100.0	110.4	100.0	140.0
				42"		100.0	102.5	100.0	133.7
				48"	4	89.7	89.7	100.0	117.0

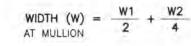


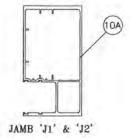
WIDTH (W)	=	W1		
AT JAMB				
WIDTH (W)		W2	+	W3
AT MULLION	-		2	



WIE	ты	(W)	-	W1	+	W2
		LION			2	



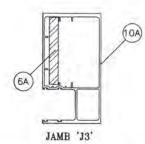




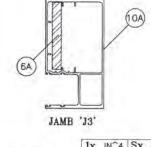
	Sx IN 3 4.5744
--	-------------------

MULLION 'M1'

Ix IN^4 Sx IN^3 14.414 4.488

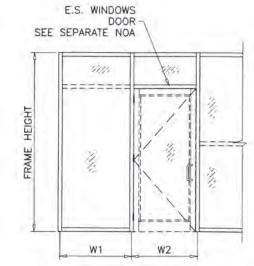


	Ix IN^4	Sx INT3
ALUMINUM	14.1989	4.5744
STEEL	2.197	1.172
TOTAL Ix ALUM + Ix STL X 2.9	20.571	



(7A)	(8A)
(6A)	
OA)	
MULLION	I 'M9'

Ì	Ix IN^4	Sx IN-3		Ix IN^4	Sx IN
Ī	14.414	4.488	ALUMINUM	14.414	4.488
Ī	2.197	1.172	STEEL	4.394	2.344
9	20.786		TOTAL Ix ALUM + Ix STL X 2.9	27.158	



WIDTH (W) =	W1 + W2
AT MULLION	2

# PRODUCT REVISED as complying with the Florida Building Code 23-0724.10 NOA-No.

Expiration Date 11/07/2028

Miami-Dade Product Control



	e	revisions:			
70	no	no date	by	by description	Ľ
	O	C 07.29.15		NO CHANGE THIS	THIS
70	a	11.01,17		UPDATED TO 201	201
	ш	E 01.22.21		UPDATED TO 2020	202
1	L	F 07.18.23		NO CHANGE THIS	THIS
=					ľ

AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173 (C.A.N. 3538)
TEL. (305) 264-8100 FAX. (305) 262-6978
STORE\W12

(S.M.I.)

SYSTEM

SERIES 7100 ALUM WINDOW WALL

(302)

E.S. WINDOWS, LLC 3550 N.W. 49 STREET MIAMI, FL. 33142 TEL. (305) 638-5151 FAX. (

3/8" = 1"	TARIQ	
scale:	dr. by:	chk. by:

drawing no. W12 - 51

sheet 4 of 13

JUL 1 J 2023

NOTE: INTERPOLATION BETWEEN WIDTHS ALLOWED.

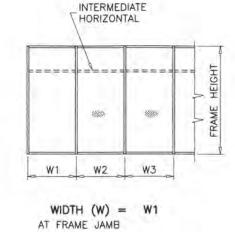
ALUMINUM STEEL

IX ALUM + IX STL X 2.9 20.786

MULLION 'M2'

NOMIN	AL DIMS.		TYPE 'A			TYPE 'B			TYPE 'C			TYPE 'D	
	FRAME HEIGHT	A3	A4	A5	В3	B4	B5	СЗ	C4	C5	D3	D4	D5.
30"		150.0	150.0	150.0	150.0	150.0	150.0	120.0	150.0	150.0	150.0	150.0	150.0
36"		150.0	150.0	150.0	150.0	150.0	150.0	100.0	134.0	150.0	150.0	150.0	150.0
42"		131.0	150.0	150.0	149.0	150.0	150.0	86.0	115.0	143.0	142.0	150.0	150.0
48"	90"	115.0	150.0	150.0	130.0	150.0	150.0	75.0	100.0	125.0	124.0	150.0	150.0
54"		102.0	136.0	150.0	116.0	150.0	150.0	67.0	89.0	111.0	110.0	147.0	150.0
60"		92.0	122.0	150.0	104.0	139.0	150.0	60.0	80.0	100.0	99.0	132.0	150.0
30"		150.0	150.0	150.0	150.0	150.0	150.0	113.0	150.0	150.0	150.0	150.0	150.0
36"		144.0	150.0	150.0	150.0	150.0	150.0	94.0	125.0	150.0	150.0	150.0	150.0
42"	104.5	123.0	150.0	150.0	139.0	150.0	150.0	81.0	107.0	134.0	133.0	150.0	150.0
48"	96"	108.0	144.0	150.0	122.0	150.0	150.0	71.0	94.0	118.0	116.0	150.0	150.0
54"		96.0	128.0	150.0	108.0	144.0	150.0	63.0	84.0	104.0	103.0	138.0	150.0
60"		86.0	115.0	144.0	98.0	130.0	150.0	56.0	75.0	94.0	93.0	124.0	150.0
30"		150.0	150.0	150.0	150.0	150.0	150.0	106.0	142.0	150.0	150.0	150.0	150.0
36"		135.0	150.0	150.0	150.0	150.0	150.0	88.0	118.0	147.0	146.0	150.0	150.0
42"	a Comme	116.0	150.0	150.0	131.0	150.0	150.0	76.0	101.0	126.0	125.0	150.0	150.0
48"	102"	101.0	135.0	150.0	115.0	150.0	150.0	66.0	88.0	111.0	109.0	146.0	150.0
54"		90.0	120.0	150.0	102.0	136.0	150.0	59.0	79.0	98.0	97.0	130.0	150.0
60"		81.0	108.0	135.0	92.0	122.0	150.0	53.0	71.0	88.0	88.0	117.0	146.0
30"		150.0	150.0	150.0	150.0	150.0	150.0	100.0	134.0	150.0	150.0	150.0	150.0
36"		128.0	150.0	150.0	144.0	150.0	150.0	84.0	111.0	139.0	138.0	150.0	150.0
42"	100	109.0	146.0	150.0	124.0	150.0	150.0	72.0	95.0	119.0	118.0	150.0	150.0
48"	108"	96.0	128.0	150.0	108.0	144.0	150.0	63.0	84.0	104.0	103.0	138.0	150.0
54"		85.0	113.0	142.0	96.0	128.0	150.0	56.0	74.0	93.0	92.0	122.0	150.0
60"		77.0	102.0	128.0	87.0	116.0	144.0	50.0	67.0	84.0	83.0	110.0	138.0
30"		145.0	150.0	150.0	150.0	150.0	150.0	95.0	127.0	150.0	150.0	150.0	150.0
36"		121.0	150.0	150.0	137.0	150.0	150.0	79.0	106.0	132.0	131.0	150.0	150.0
42"		104.0	138.0	150.0	117.0	150.0	150.0	68.0	90.0	113.0	112.0	149.0	150.0
48"	114"	91.0	121.0	150.0	103.0	137.0	150.0	59.0	79.0	99.0	98.0	131.0	150.0
54"		81.0	107.0	134.0	91.0	122.0	150.0	53.0	70.0	88.0	87.0	116.0	145.0
60"		73.0	97.0	121.0	82.0	109.0	137.0	47.0	63.0	79.0	78.0	104.0	131.0
30"		138.0	150.0	150.0	150.0	150.0	150.0	90.0	120.0	150.0	149.0	150.0	150.0
36"		115.0	150.0	150.0	130.0	150.0	150.0	75.0	100.0	125.0	124.0	150.0	150.0
42"	7000	98.0	131.0	150.0	111.0	149.0	150.0	64.0	86.0	107.0	106.0	142.0	150.0
48"	120"	86.0	115.0	144.0	98.0	130.0	150.0	56.0	75.0	94.0	93.0	124.0	150.0
54"		77.0	102.0	128.0	87.0	116.0	144.0	50.0	67.0	84.0	83.0	110.0	138.0
57"		73.0	97.0	121.0	82.0	109.0	137.0	47.0	63.0	79.0	78.0	104.0	131.0
30"		131.0	150.0	150.0	149.0	150.0	150.0	86.0	115.0	143.0	142.0	150.0	150.0
36"		109.0	146.0	150.0	124.0	150.0	150.0	72.0	95.0	119.0	118.0	150.0	150.0
42"		94.0	125.0	150.0	106.0	141.0	150.0	61.0	82.0	102.0	101.0	135.0	150.0
48"	126"	82.0	109.0	137.0	93.0	124.0	150.0	54.0	72.0	90.0	89.0	118.0	148.0
54"		73.0	97.0	121.0	83.0	110.0	138.0	48.0	64.0	80.0	79.0	105.0	131.0
30"		125.0	150.0	150.0	142.0	150.0	150.0	82.0	109.0	137.0	135.0	150.0	150.0
36"		104.0	139.0	150.0	118.0	150.0	150.0	68.0	91.0	114.0	113.0	150.0	150.0
42"		89.0	119.0	149.0	101.0	135.0	150.0	59.0	78.0	98.0	97.0	129.0	150.0
48"	132"	78.0	104.0	130.0	89.0	118.0	148.0	51.0	68.0	85.0	85.0	113.0	141.0
52"		72.0	96.0	120.0	82.0	109.0	136.0	47.0	63.0	79.0	78.0	104.0	130.0

					EXT.(	+) & INT	.(-)						
NOMIN	IAL DIMS.		TYPE 'A		-1-1	TYPE 'B	•		TYPE 'C	•		TYPE 'D	
WIDTH (W)	FRAME HEIGHT	A3	A4	A5	В3	B4	B5	C3	C4	C5	D3	D4	D5
30"	10	120.0	150.0	150.0	136.0	150.0	150.0	78.0	105.0	131.0	129.0	150.0	150.0
36"		100.0	133.0	150.0	113.0	150.0	150.0	65.0	87.0	109.0	108.0	144.0	150.0
42"	138"	86.0	114.0	143.0	97.0	129.0	150.0	56.0	75.0	93.0	92.0	123.0	150.0
48"	136	75.0	100.0	125.0	85.0	113.0	141.0	49.0	65.0	82.0	81.0	108.0	135.0
50		72.0	96.0	120.0	81.0	109.0	136.0	47.0	63.0	78.0	78.0	104.0	129.0
30"		115.0	150.0	150.0	130.0	150.0	150.0	75.0	100.0	125.0	124.0	150.0	150.0
36"	144"	96.0	128.0	150.0	108.0	144.0	150.0	63.0	84.0	104.0	103.0	138.0	150.0
42"	144	82.0	109.0	137.0	93.0	124,0	150.0	54.0	72.0	90.0	89.0	118.0	148.0
48"		72.0	96.0	120.0	81.0	108.0	135.0	47.0	63.0	78.0	78.0	103.0	129.0



WIDTH (W) =AT FRAME MULLION W2 + W3

#### ANCHORS TYPES: SEE SHEET 7 FOR DESCRIPTION

A3=(3) ANCHORS TYPE 'A' AT EACH SIDE OF JAMB AND MULLION B3=(3) ANCHORS TYPE 'B' AT EACH SIDE OF JAMB AND MULLION C3=(3) ANCHORS TYPE 'C' AT EACH SIDE OF JAMB AND MULLION D3 = (3) ANCHORS TYPE 'D' AT EACH SIDE OF JAMB AND MULLION A4 = (4) ANCHORS TYPE 'A' AT EACH SIDE OF JAMB AND MULLION B4=(4) ANCHORS TYPE 'B' AT EACH SIDE OF JAMB AND MULLION C4=(4) ANCHORS TYPE 'C' AT EACH SIDE OF JAMB AND MULLION D4 = (4) ANCHORS TYPE 'D' AT EACH SIDE OF JAMB AND MULLION A5 = (5) ANCHORS TYPE 'A' AT EACH SIDE OF JAMB AND MULLION B5=(5) ANCHORS TYPE 'B' AT EACH SIDE OF JAMB AND MULLION C5=(5) ANCHORS TYPE 'C' AT EACH SIDE OF JAMB AND MULLION D5 = (5) ANCHORS TYPE 'D' AT EACH SIDE OF JAMB AND MULLION

ALL OTHER ANCHORS TO BE SPACED AS PER ELEVATION.

**PRODUCT REVISED** as complying with the Florida **Building Code** 23-0724.10 NOA-No.

**Expiration Date** 11/07/2028

Miami-Dade Product Control



drawing no. W12 - 51sheet 5 of 13

by:

AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173 (C.A.N. 3538)
TEL. (305) 264-8100 FAX. (305) 262-6978

(S.M.I.)

SYSTEM

SERIES 7100

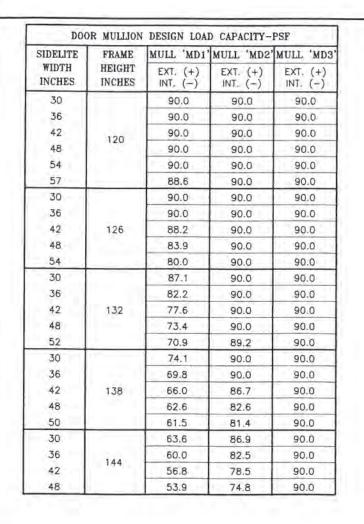
(305)

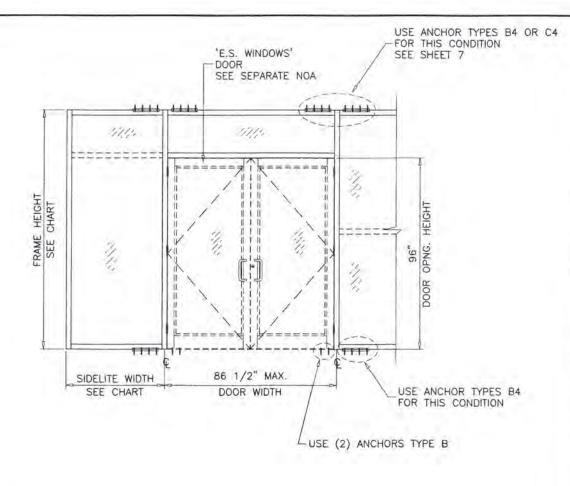
SERIES 7100 ALUM WINDOW WALL S

E.S. WINDOWS, LLC
3550 N.W. 49 STREET
MIAMI, FL, 33142
TEL. (305) 638-5151 FAX. (305)

NOTE:

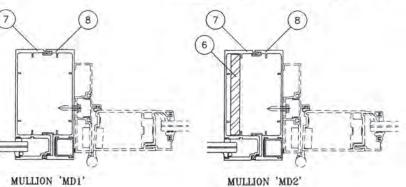
INTERPOLATION BETWEEN WIDTHS OR HEIGHTS ALLOWED.



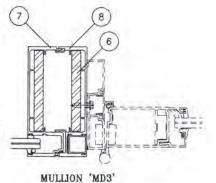


DOC	R MULLION	DESIGN LOA	D CAPACITY-	PSF
SIDELITE	FRAME	MULL 'MD1	MULL 'MD2'	MULL 'MD3
WIDTH	HEIGHT	EXT. (+) INT. (-)	EXT. (+) INT. (-)	EXT. (+) INT. (-)
30		90.0	90.0	90.0
36		90.0	90.0	90.0
42	120	90.0	90.0	90.0
48	120	90.0	90.0	90.0
54		89.6	90.0	90.0
57	A. The	87.5	90.0	90.0
30		90.0	90.0	90.0
36		90.0	90.0	90.0
42	126	86.4	90.0	90.0
48	120	81.7	90.0	90.0
54	/	77.4	90.0	90.0
30		81.8	90.0	90.0
36		77.0	90.0	90.0
42	132	72.7	90.0	90.0
48	132	68.8	90.0	90.0
52		66.5	90.0	90.0
30		69.4	90.0	90.0
36		65.4	90.0	90.0
42	138	61.8	89.2	90.0
48	130	58.6	84.6	90.0
50	1	57.7	83.1	90.0
30		59.6	85.9	90.0
36		56.2	81.1	90.0
42	144	53.2	76.7	90.0
48	177	50.5	72.9	90.0



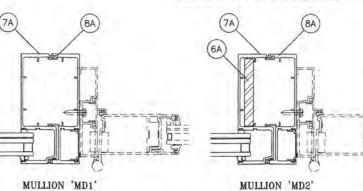


IN 4	Sx IN-3		Ix IN 4	Sx IN-3
5.385	4.546	ALUMINUM	15.385	4.546
		STEEL	3.797	1.6875
		TOTAL Ix ALUM + Ix STL X 2.9	26.396	



	Ix IN 4	Sx IN-3
ALUMINUM	15.385	4.546
STEEL	7.594	3.375
TOTAL Ix ALUM + Ix STL X 2.9	37.407	

# INSUL. LAM. GLASS MULLIONS



MULLION	WDI	
Ix IN-4	Sx IN-3	
14.414	4.488	

4	Sx IN-3		Ix IN 4	Sx IN
1	4.488	ALUMINUM	14.414	4.48
		STEEL	2.197	1.17
		TOTAL	20.786	

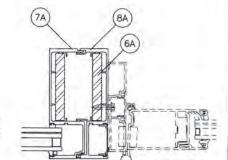
	Ix IN 4	Sx IN-3
ALUMINUM	14.414	4.488
STEEL	2.197	1.172
TOTAL ix ALUM + ix STL X 2,9	20.786	

	Ix IN 4	Sx IN 3
ALUMINUM	14.414	4.488
STEEL	2.197	1.172
TOTAL ix ALUM + Ix STL X 2.9	20.786	

PRODUCT as complying	REVISED with the Florida
NOA-No.	23-0724.10

Expiration Date 11/07/2028

Miami-Dade Product Control



MULLION 'MD3'

Ix IN^4	Sx IN 3
14.414	4.488
4.394	2.344
27.158	
	14.414 4.394



re	revisions:			
no	date	by	by   description	LO
U	07.29.15		NO CHANGE THE	Ξ
٥	11.01.17		UPDATED TO 20	20
ш	01.22.21		UPDATED TO 20	20
L	07.18.23	ī	NO CHANGE THE	E

AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173 (C.A.N. 3538)
TEL. (305) 264-8100 FAX. (305) 262-6978

(S.M.I.)

SYSTEM

7100 ALUM WINDOW WALL

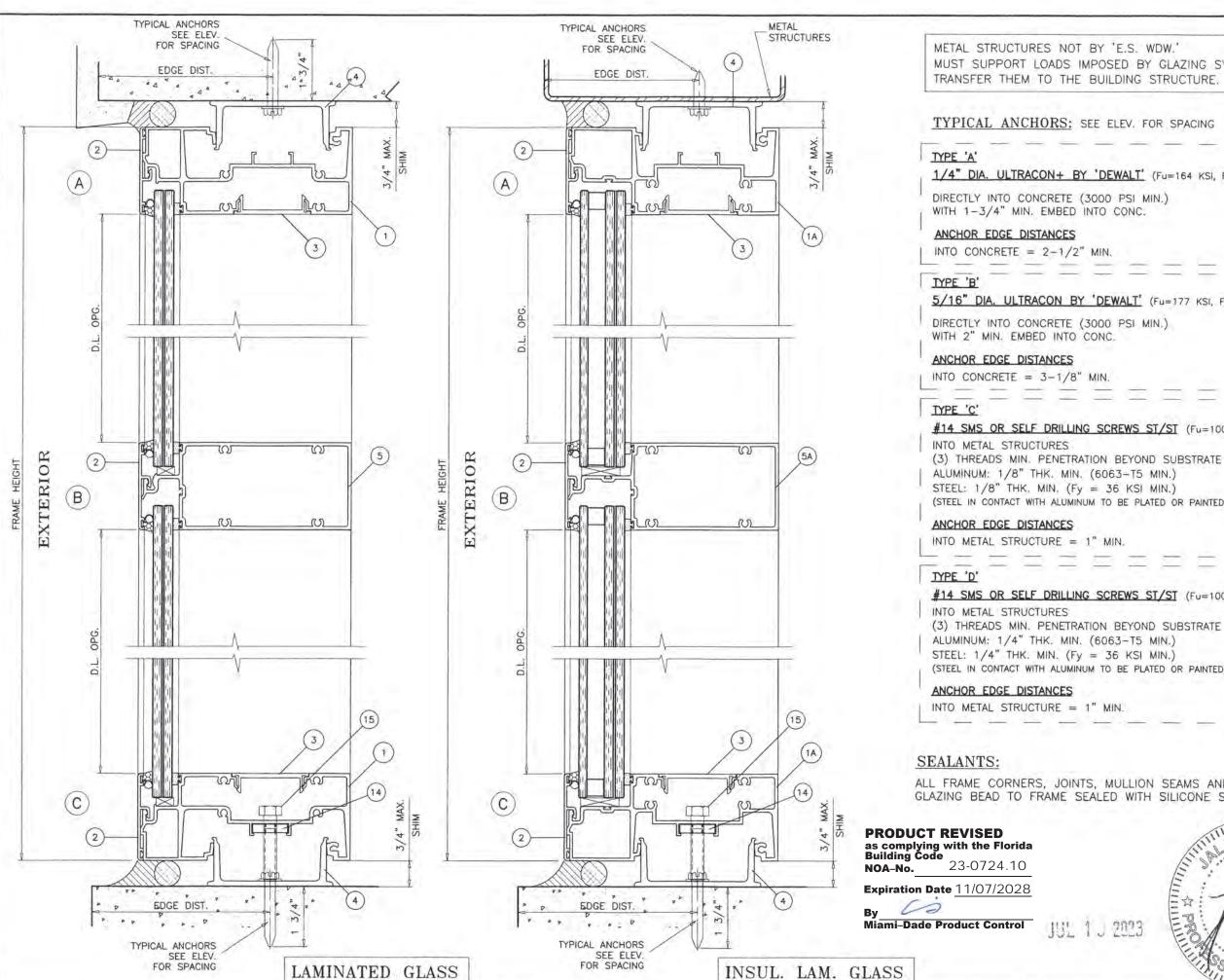
SERIES

WINDOWS, LLC 1 N.W. 49 STREET 1, FL. 33142 305) 638–5151 FAX. (

-12	- t		
09-12-12	3/8" =	TARIO	48
date:	scale:	dr. by:	chk. by:

drawing no. W12 - 51

sheet 6 of 13



METAL STRUCTURES NOT BY 'E.S. WDW. MUST SUPPORT LOADS IMPOSED BY GLAZING SYSTEM AND TRANSFER THEM TO THE BUILDING STRUCTURE.

TYPICAL ANCHORS: SEE ELEV. FOR SPACING

1/4" DIA. ULTRACON+ BY 'DEWALT' (Fu=164 KSI, Fy=148 KSI)

DIRECTLY INTO CONCRETE (3000 PSI MIN.)

5/16" DIA. ULTRACON BY 'DEWALT' (Fu=177 KSI, Fy=155 KSI)

DIRECTLY INTO CONCRETE (3000 PSI MIN.)

#14 SMS OR SELF DRILLING SCREWS ST/ST (Fu=100 KSI, Fy=65 KSI)

(3) THREADS MIN. PENETRATION BEYOND SUBSTRATE

(STEEL IN CONTACT WITH ALUMINUM TO BE PLATED OR PAINTED)

#14 SMS OR SELF DRILLING SCREWS ST/ST (Fu=100 KSI, Fy=65 KSI)

(STEEL IN CONTACT WITH ALUMINUM TO BE PLATED OR PAINTED)

ALL FRAME CORNERS, JOINTS, MULLION SEAMS AND PERIMETER OF GLAZING BEAD TO FRAME SEALED WITH SILICONE SEALANT.





(C.A.N. :

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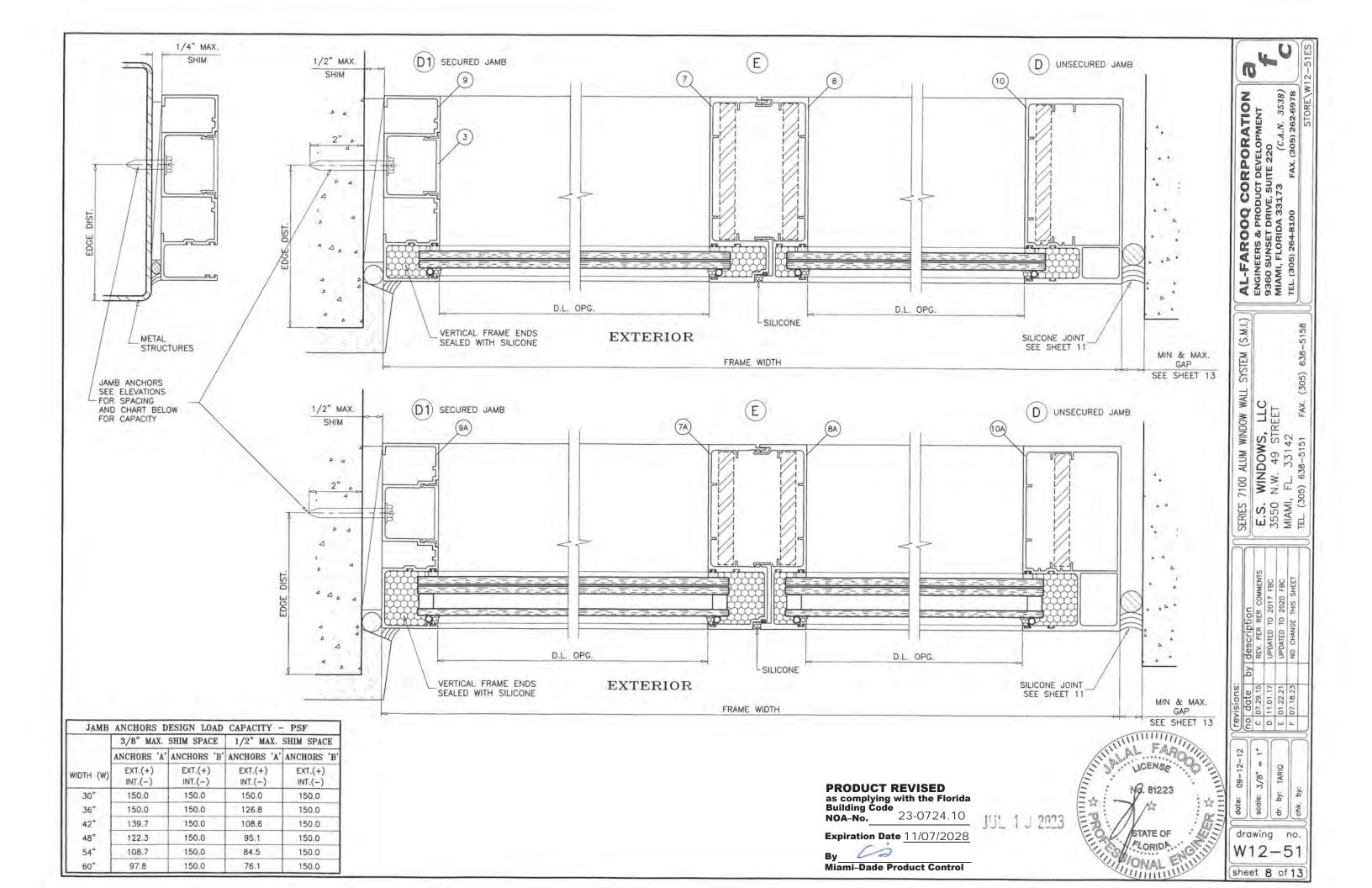
WALL

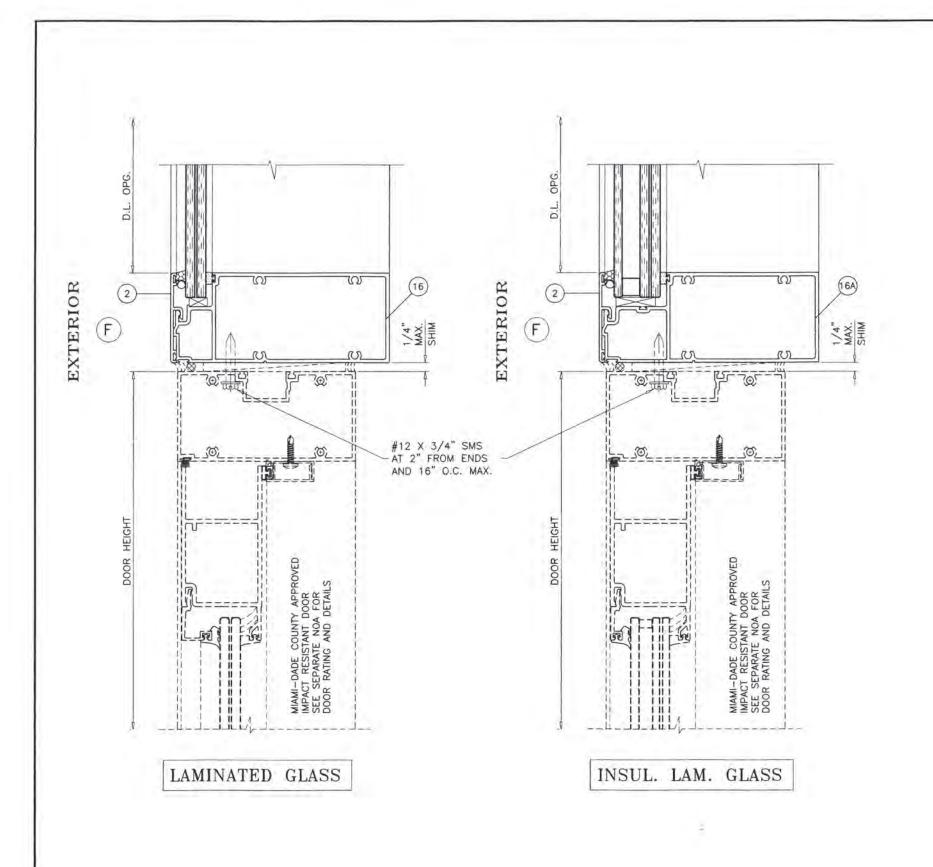
7100 ALUM WINDOW E.S. 3550 MIAMI, SERIES

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SEE SEPARATE NOA FOR DESIGN LOAD CAPACITY OF DOORS AND DOOR ANCHORS.

LOWER VALUES FROM DOORS NOA OR WINDOWALL SYSTEM CAPACITY CHARTS WILL APPLY TO ENTIRE SYSTEM.

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SERIES 7100 ALUM WINDOW WALL

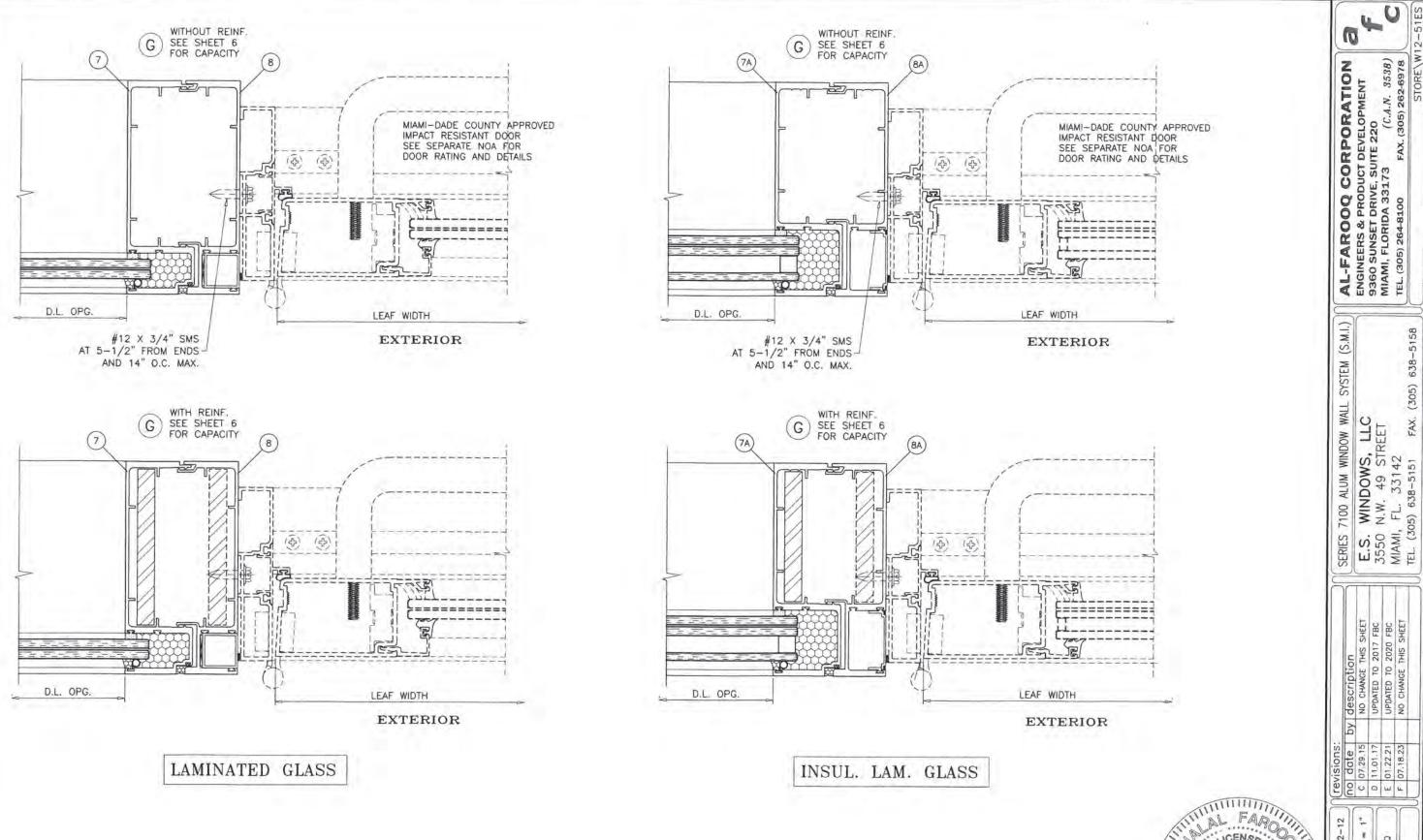
W12 - 51

sheet 9 of 13

PRODUCT REVISED
as complying with the Florida
Building Code
NOA-No. 23-0724.10

**Expiration Date** <u>11/07/2028</u>

By Miami-Dade Product Control



SEE SEPARATE NOA FOR DESIGN LOAD CAPACITY OF DOORS AND DOOR ANCHORS.

LOWER VALUES FROM DOORS NOA OR WINDOWALL SYSTEM CAPACITY CHARTS WILL APPLY TO ENTIRE SYSTEM.

product revised as complying with the Florida Building Code NOA-No. 23-0724.10

**Expiration Date** <u>11/07/2028</u>

JUL 1 J 2023

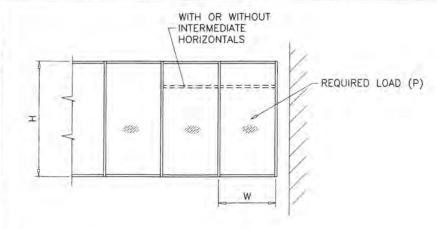
By Miami-Dade Product Control



date: 09-12-8 and date: 09-12-9 and date: 09-12-91

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FRAME HEIGHT	.079	REINF.	UNREINF.	REINF.
96"		045		
96"	ODE	.045	.081	.056
96"	.095	.054	.097	.067
96"	.110	.063	.114	.078
	.126	.072	.130	.090
	.142	.081	.146	.101
	.158	.090	.162	.112
	.100	.057	.103	.071
				.086
				.100
102"				.114
				.128
				.143
		20.00		.090
				.108
S				.126
108"				.144
		100.00		
	1 10 10 10			161
				.179
	17 13 10 1			.111
0.01				.134
114"				.156
				.178
				.200
				.223
		2000.00		.137
100"				.164
120			-	.191
- 4		7.7.7		.219
				.260
				.166
				.199
126				.233
		1.316		.266
				.299
		77.07		.200
718.74				.240
132"				.280
				.320
				,347
				.239
138"		7,11		.287
				.335
			1 2 2 2 2 2	.383
	.399		.411	.284
144"	.479	.273	,493	.340
	559	.319	.575	.397
	114" 120" 126" 132"		102"	102"



UNANCHORED JAMBS MOVEMENT AND JOINT SEALANT DETERMINATION CHART D100 AT LEFT TO BE USED TO DETERMINE JAMB DEFLECTION AT 100 PSF DESIGN WIND PRESSURE FOR ANY OF THE POSSIBLE UNANCHORED CONDITIONS. THIS VALUE CAN BE USED TO DETERMINE THE ACTUAL PROJECT DEFLECTION USING INSTRUCTIONS SHOWN BELOW. USING GAP/DEFLECTION CHART DETERMINE THE MAX. DEFLECTION ALLOWED

# INSTRUCTIONS: TO OBTAIN DEFLECTION AT PROJECT (Pd)

- 1. DETERMINE APPLICABLE JAMB (UNREINFORCED OR REINFORCED)
- 2. OBTAIN REQUIRED DESIGN WIND PRESSURE.

FOR THE GAPS SHOWN FOR TWO SEALANT TYPES.

- 3. READ DEFLECTION AT 100 PSF (D100) FROM CHART AT LEFT.
- 4. OPTAIN PROJECT DEFLECTION (PD)

$$PD = \frac{P}{100} X D100$$

(PD MUST NOT EXCEED L/180)

5. FROM CHART BELOW DETERMINE MAX. DEFLECTION ALLOWABLE FOR A GIVEN PROJECT GAP AND SEALANT TYPE.

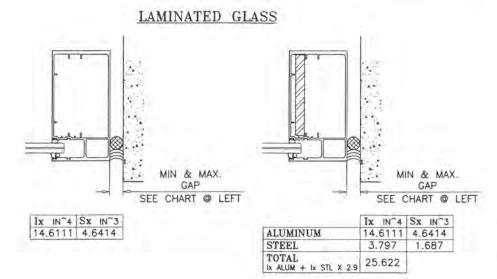
GAP/DE	GAP/DEFL CHART		
GAP. IN.	MAX. DEFL.		
.250"	.433"		
.375"	.649"		
.500"	.800"		
.625"	.800"		
.750"	.800"		
1.000"	.800"		

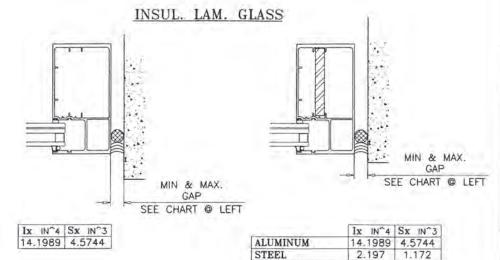
MAXIMUM GAP = 1" MINIMUM GAP = 1/4"

EXAMPLE: FOR A GAP OF 1/2" MAX. DEFLECTION ALLOWED = .800" FOR 100% STRETCH SEALANT

ALTERNATE SEALANTS AT JAMB GAPS CAN BE DESIGNED BY ENGINEER OF RECORD BASED ON MANUFACTURER GUIDE LINES.

GAPS LESS THAN 1/4" MAY BE DESIGNED BY ENGINEER OF RECORD BY THE USE OF BOND BREAKER TAPE OR 15% OF GAP ALLOWED MOVEMENT.

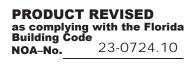




DATA IN THIS SHEET MAY BE USED TO QUALIFY SEALANT TO BE USED AT UNANCHORED JAMBS. MAX. MOVEMENT CONSIDERED=100% STRETCH. PLEASE REFER TO SEALANT MANUFACTURER'S DATA AND APPLICATION MANUAL FOR COMPATABILITY OF SEALANT TO SUBSTRATE & WINDOW WALL MATERIAL/FINISH AND COMPLIANCE FOR WARRANTY.

TOTAL

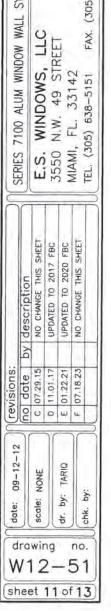
Ix ALUM + Ix STL X 2.9 20.571



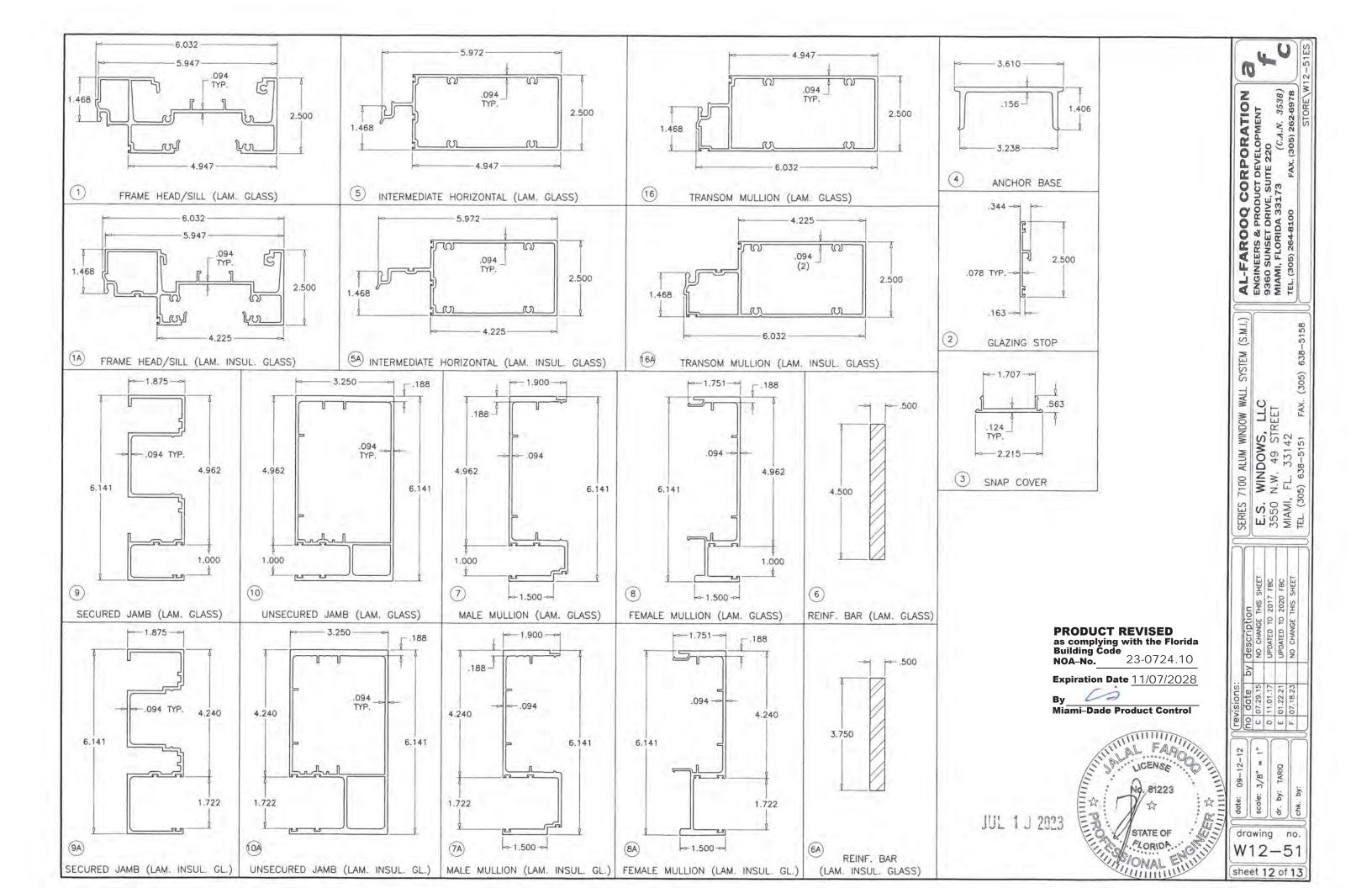
Expiration Date  $\underline{1}1/07/2028$ 







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TEM NO.	PART NUMBER	QUANTITY	DESCRIPTION	MATERIAL	MANF./SUPPLIER/REMARKS
1	ES7001B	AS REQD.	FRAME HEAD/SILL (LAM. GLASS)	6005-T5	-
1A	ES7021B	AS REQD.	FRAME HEAD/SILL (INSUL. LAM. GLASS)	6005-T5	\ <u>-</u>
2	ES7006	AS REQD.	GLAZING STOP	6063-T6	-
3	ES7003	AS REQD.	SNAP COVER	6063-T5	-
4	ES7004	AS REQD.	ANCHOR BASE, 9" LONG	6005-T5	-
5	ES7005	AS REQD.	INTERMEDIATE HORIZONTAL (LAM. GLASS)	6005-T5	-
5A	ES7022	AS REQD.	INTERMEDIATE HORIZONTAL (INSUL. LAM. GLASS)	6005-T5	9
6		AS REQD.	REINFORCING BAR (LAM. GLASS)	STEEL	A36, Fu MIN. = 58 KSI
6A		AS REQD.	REINFORCING BAR (INSUL. LAM. GLASS)	STEEL	A36, Fu MIN. = 58 KSI
7	ES7007	AS REQD.	MALE MULLION (LAM. GLASS)	6005-T5	-
7A	ES7023	AS REQD.	MALE MULLION (INSUL. LAM. GLASS)	6005-T5	7
8	ES7008	AS REQD.	FEMALE MULLION (LAM. GLASS)	6005-T5	-
8A	ES7024	AS REQD.	FEMALE MULLION (INSUL. LAM. GLASS)	6005-T5	-
9	ES7009	AS REQD.	SECURED JAMB (LAM. GLASS)	6063-T6	-
9A	ES7025	AS REQD.	SECURED JAMB (INSUL. LAM. GLASS)	6063-T6	
10	ES7010A	AS REQD.	UNSECURED JAMB (LAM. GLASS)	6005-T5	
10A	ES7026A	AS REQD.	UNSECURED JAMB (INSUL. LAM. GLASS)	6005-T5	<u> </u>
11	-	AS REQD.	INTERIOR GASKET	EPDM	DUROMETER 60±5 SHORE A
12	ES7012	AS REQD.	EXTERIOR GLASS SEAL	EPDM	SILICONE DUROMETER 60±5 SHORE
13	#12 X 1"	AS REQD.	FRAME ASSEMBLY SCREWS	()-r	PH SMS
13A	#14 X 1"	AS REQD.	FRAME ASSEMBLY SCREWS	- 1 <del>-</del> 1	PH SMS
14	-	AS REQD.	1/4" X 1" BAR WITH 3/8" THREADED HOLE	ALUMINUM	6063-T5 MIN.
15	3/8" BOLT	AS REQD.	LEVELING SCREW	ST/ST	-
16	-	AS REQD.	TRANSOM MULLION (LAM. GLASS)	6005-T5	3
16A	-	AS REQD.	TRANSOM MULLION (INSUL. LAM. GLASS)	6005-T5	-
17		2/ LITE	SETTING BLOCK	EPDM	DUROMETER 80±5 SHORE A

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| SERIES 7100 ALUM WINDOW WALL SYSTEM (S.M.I.) | | E.S. WINDOWS, LLC | 3550 N.W. 49 STREET | MIAMI, FL, 33142 | TEL. (305) 638–5151 FAX. (305) 638–5158 |

FAX.

| Cevisions: | Colorada | Colorad

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