



DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER)
BOARD AND CODE ADMINISTRATION DIVISION

NOTICE OF ACCEPTANCE (NOA)

MIAMI-DADE COUNTY
PRODUCT CONTROL SECTION
11805 SW 26 Street, Room 208
Miami, Florida 33175-2474
T (786) 315-2590 F (786) 315-2599

www.miamidade.gov/building

Curv-A-Tech Corporation
930 W. 23rd Street
Hialeah, FL 33010

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER-Product Control Section to be used in Miami-Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami-Dade County) and/ or the AHJ (in areas other than Miami-Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Series "930" Aluminum Fixed Window - L.M.I.

APPROVAL DOCUMENT: Drawing No. **W07-01**, titled "Series-930 Aluminum Fixed Window (LMI.)", sheets 1 through 5 of 5, dated 01/11/07, with revision **F** dated 08/07/23, prepared by Al-Farooq Corporation, signed and sealed by Jalal Farooq, P.E., bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Section.

MISSILE IMPACT RATING: Large and Small Missile Impact Resistant

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state, series, and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/ or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA **revises** NOA No. **22-0224.07** and consists of this page 1 and evidence pages E-1, E-2 and E-3, as well as approval document mentioned above.

The submitted documentation was reviewed by **Sifang Zhao, P.E.**



10/12/2023

NOA No. 23-0815.08
Expiration Date: April 12, 2027
Approval Date: October 12, 2023
Page 1

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA's

A. DRAWINGS

1. Manufacturer's die drawings and sections.
(Submitted under NOA No. 07-0201.05)
1. Drawing No. **W07-01**, titled "Series 930 Aluminum Fixed Window (LMI.)", sheets 1 through 5 of 5, dated 01/11/07, with revision **E** dated 02/09/22, prepared by Al-Farooq Corporation, signed and sealed by Jalal Farooq, P.E.
(Submitted under NOA No. 22-0224.07)

B. TESTS

1. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
2) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
3) Water Resistance Test, per FBC, TAS 202-94
4) Large Missile Impact Test, per FBC, TAS 201-94
5) Cyclic Wind Pressure Loading, per FBC, TAS 203-94
along with marked-up drawings and installation diagram of an aluminum fixed window, prepared by Fenestration Testing Laboratories, Test Report No. **FTL-5073**, dated 10/23/06, and Test Report No. **FTL-5074** dated 11/08/06, signed and sealed by Edmundo Largaespada, P.E.
(Submitted under NOA No. 07-0201.05)
2. Test reports on: 1) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
2) Large Missile Impact Test, per FBC, TAS 201-94
3) Cyclic Wind Pressure Loading, per FBC, TAS 203-94
along with marked-up drawings and installation diagram of an aluminum fixed window, prepared by Fenestration Testing Laboratories, Test Report No. **FTL-12877**, dated 01/26/22, signed and sealed by Idalmis Ortega, P.E.
(Submitted under NOA No. 22-0224.07)

C. CALCULATIONS

1. Anchor verification calculations and structural analysis, complying with **FBC 6th Edition (2017)** and **FBC 7th Edition (2020)** dated 08/24/20, and further updated on 02/01/22, prepared by Al-Farooq Corporation, signed and sealed by Jalal Farooq, P.E.
2. Glazing complies with **ASTM E1300-09/12**
(Submitted under NOA No. 22-0224.07)

D. QUALITY ASSURANCE

1. Miami-Dade Department of Regulatory and Economic Resources (RER).



Sifang Zhao, P.E.
Product Control Examiner
NOA No. 23-0815.08
Expiration Date: April 12, 2027
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Curv-A-Tech Corporation

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA's (continued)

E. MATERIAL CERTIFICATIONS

1. Notice of Acceptance No. **18-0619.01** issued to **Polymer Extrusion Technology, Inc.** dba Glasslam for their **"Glasslam Safety-Plus II Glass Interlayer"** dated 07/26/18, expiring on 08/07/23.
2. Notice of Acceptance No. **20-0915.19** issued to **Kuraray America, Inc.** for their **"SentryGlas® (Clear and White) Glass Interlayers"** dated 11/19/20, expiring on 07/04/23.
3. Notice of Acceptance No. **21-0216.01** issued to **Eastman Chemical Company (MA)** for their **"Saflex PVB Interlayers - Clear and Colored for Glass"** dated 04/29/21, expiring on 05/21/26.

F. STATEMENTS

1. Statement letter of conformance, complying with **FBC 7th Edition (2020)** and of no financial interest, dated February 1st, 2022, issued by Al-Farooq Corporation, signed and sealed by Jalal Farooq, P.E.
2. Proposal No. **21-0799** issued by the Product Control Section, dated September 14, 2021, signed by Sifang Zhao, P.E.
(Submitted under NOA No. 22-0224.07)

G. OTHERS

1. Notice of Acceptance No. **20-0915.17**, issued to Curv-A-Tech Corporation for their Series "930" Aluminum Fixed Window – L.M.I., approved on 12/31/20 and expiring on 04/12/22.



Sifang Zhao, P.E.
Product Control Examiner
NOA No. 23-0815.08
Expiration Date: April 12, 2027
Approval Date: October 12, 2023

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

2. NEW EVIDENCE SUBMITTED

A. DRAWINGS

1. Drawing No. **W07-01**, titled “Series 930 Aluminum Fixed Window (LMI.)”, sheets 1 through 5 of 5, dated 01/11/07, with revision **F** dated 08/07/23, prepared by Al-Farooq Corporation, signed and sealed by Jalal Farooq, P.E.

B. TESTS

1. None.

C. CALCULATIONS

1. None.

D. QUALITY ASSURANCE

1. Miami-Dade Department of Regulatory and Economic Resources (RER)

E. MATERIAL CERTIFICATIONS

1. Notice of Acceptance No. **23-0523.01** issued to **Polymer Extrusion Technology, Inc.** dba Glasslam for their “**Glasslam Safety-Plus II Glass Interlayer**” dated 06/15/23, expiring on 08/07/28.
2. Notice of Acceptance No. **23-0717.30** issued to **Kuraray America, Inc.** for their “**SentryGlas® (Clear and White) Glass Interlayers**” dated 08/31/23, expiring on 07/04/28.
3. Notice of Acceptance No. **23-0713.18** issued to **Eastman Chemical Company (MA)** for their “**Saflex PVB Interlayers - Clear and Colored for Glass**” dated 08/17/23, expiring on 05/21/26.

F. STATEMENTS

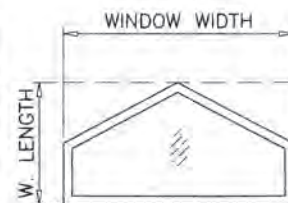
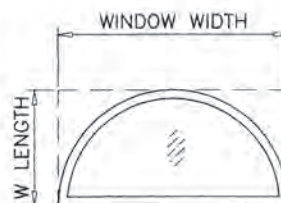
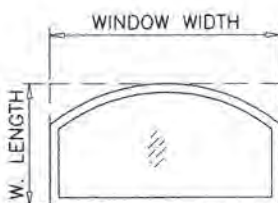
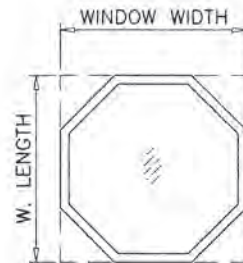
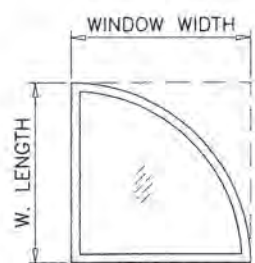
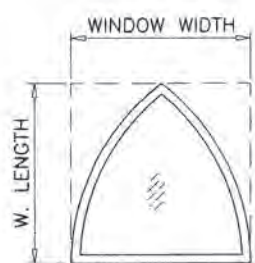
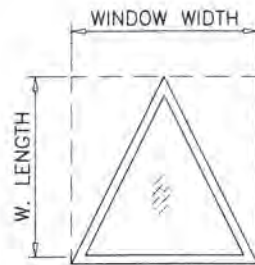
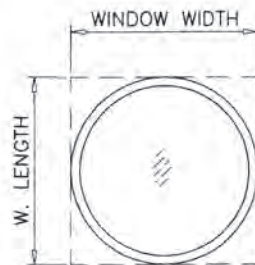
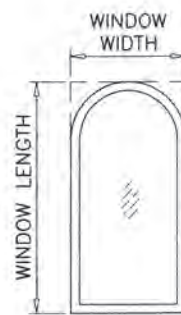
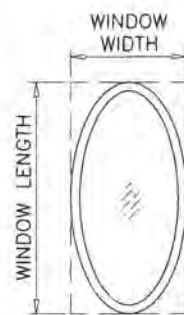
1. Statement letter of conformance, complying with **FBC 7th Edition (2020)** and **FBC 8th Edition (2023)** and of no financial interest, dated August 09, 2023, issued by Al-Farooq Corporation, signed and sealed by Jalal Farooq, P.E.

G. OTHERS

1. Notice of Acceptance No. **22-0224.07**, issued to Curv-A-Tech Corporation for their Series “930” Aluminum Fixed Window – L.M.I., approved on 04/07/22 and expiring on 04/12/27.



Sifang Zhao, P.E.
Product Control Examiner
NOA No. 23-0815.08
Expiration Date: April 12, 2027
Approval Date: October 12, 2023



ALLOWABLE LOADS FOR ALTERNATE SHAPES AS SHOWN ABOVE OR SIMILAR CAN BE VERIFIED BY INSCRIBING PICTURE WINDOW SHAPE WITHIN SQUARE OR RECTANGLE AS SHOWN IN DOTTED LINES AND OBTAINING ALLOWABLE LOADS FROM THOSE SHAPES.

SERIES 930 ALUMINUM FIXED WINDOW

APPROVAL APPLIES TO SINGLE UNITS OR SIDE BY SIDE COMBINATIONS OF FIXED/FIXED OR FIXED WITH OTHER MIAMI-DADE COUNTY APPR'D WINDOWS USING MIAMI-DADE COUNTY APPROVED MULLIONS IN BETWEEN. LOWER DESIGN PRESSURE FROM WINDOWS OR MULLION APPROVAL WILL APPLY TO ENTIRE SYSTEM.

DESIGN LOAD RATING FOR THESE WINDOWS TO BE AS PER CHARTS SHOWN ON SHEET 2.

THIS PRODUCT HAS BEEN DESIGNED AND TESTED TO COMPLY WITH THE REQUIREMENTS OF THE 2020 (7TH EDITION)/2023 (8TH EDITION) FLORIDA BUILDING CODE INCLUDING HIGH VELOCITY HURRICANE ZONE (HVHZ).

1BY OR 2BY WOOD BUCKS & BUCK FASTENERS BY OTHERS, MUST BE DESIGNED AND INSTALLED ADEQUATELY TO TRANSFER APPLIED PRODUCT LOADS TO THE BUILDING STRUCTURE.

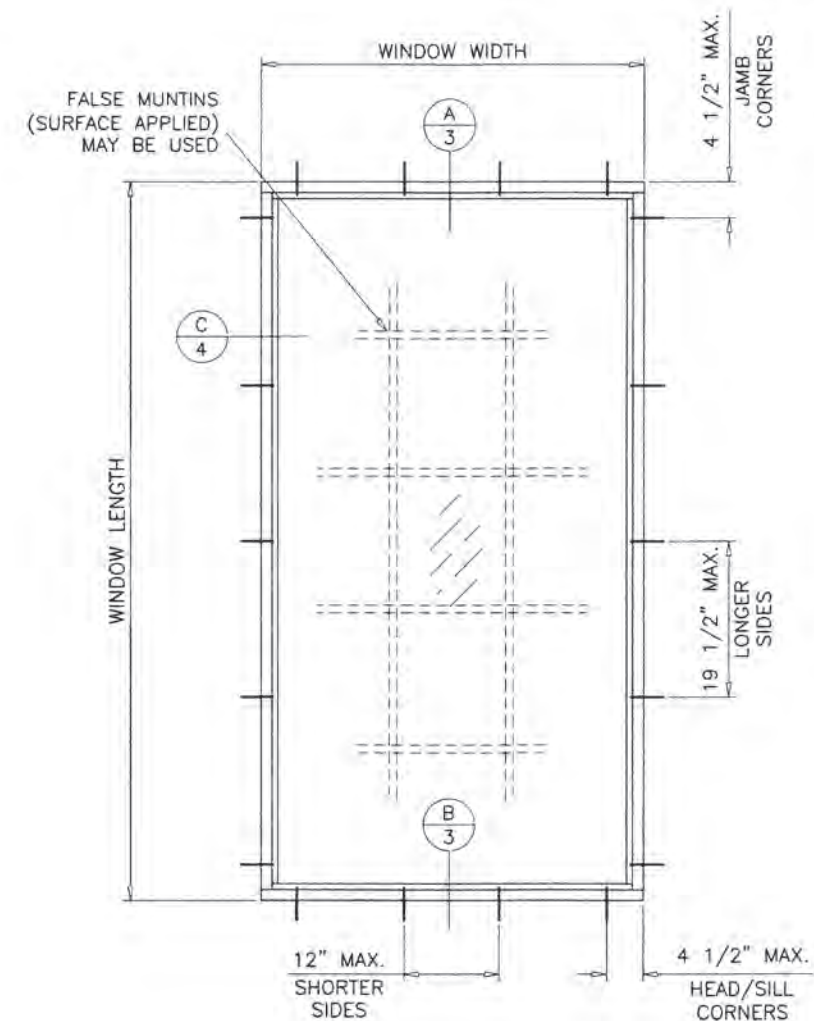
ANCHORS SHALL BE CORROSION RESISTANT, SPACED AS SHOWN ON DETAILS AND INSTALLED PER MANUF'S INSTRUCTIONS. SPECIFIED EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO.

A LOAD DURATION INCREASE IS USED IN DESIGN OF ANCHORS INTO WOOD ONLY. ALL SHIMS TO BE HIGH IMPACT, NON-METALLIC AND NON-COMPRESSIBLE.

MATERIALS INCLUDING BUT NOT LIMITED TO STEEL/METAL SCREWS, THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF THE 2020/2023 FLORIDA BLDG. CODE & ADOPTED STANDARDS.

THIS PRODUCT APPROVAL IS GENERIC AND DOES NOT PROVIDE INFORMATION FOR A SITE SPECIFIC PROJECT, i.e. LIFE SAFETY OF THIS PRODUCT, ADEQUACY OF STRUCTURE RECEIVING THIS PRODUCT AND SEALING AROUND OPENING FOR WATER INFILTRATION RESISTANCE ETC. CONDITIONS NOT SHOWN IN THIS DRAWING ARE TO BE ANALYZED SEPARATELY, AND TO BE REVIEWED BY BUILDING OFFICIAL.

DESIGN LOADS SHOWN ARE BASED ON 'ALLOWABLE STRESS DESIGN (ASD)'.



TYPICAL ELEVATION

D.L.O. HEIGHT = FRAME HEIGHT - 4.125"
D.L.O. WIDTH = FRAME WIDTH - 4.125"

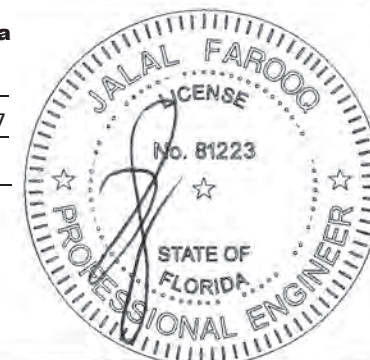
THIS NOA IS NOT VALID WITHOUT CORPORATE SEAL OF CURV-A-TECH CORPORATION AND A LABEL AFFIXED.

THESE WINDOWS ARE RATED FOR LARGE & SMALL MISSILE IMPACT. SHUTTERS ARE NOT REQUIRED.

PRODUCT REVISED
as complying with the Florida
Building Code
NOA-No. 23-0815.08

Expiration Date 04/12/2027

By 
Miami-Dade Product Control
AUG 07 2023



af c
AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173 (C.A.N. 3538)
TEL. (305) 264-8100 FAX. (305) 262-6978
COMP-ANL\W07-01CC

SERIES 930 ALUMINUM FIXED WINDOW (L.M.I.)
CURV-A-TECH CORPORATION
930 W. 23rd STREET
HIALEAH, FL 33010
TEL. (305) 888-9631 FAX. (305) 888-9969

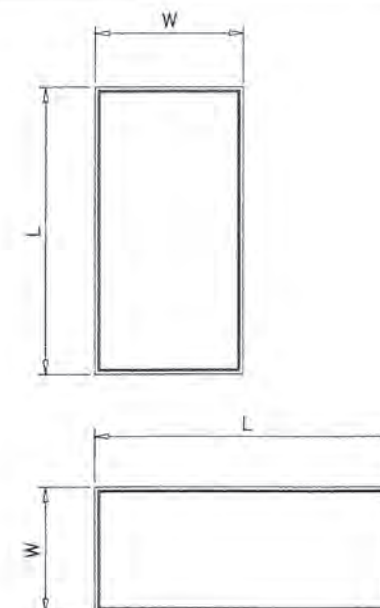
no.	date	by	description
C	10.24.17		UPDATED TO 2017 FBC
D	09.10.20		UPDATED TO 2020 FBC
E	02.09.22		NO CHANGE THIS SHEET
F	08.07.23		UPDATED TO 2023 FBC

date: 01-11-07
scale: 1/2"=1'-0"
dr. by: TARIO
chk. by:

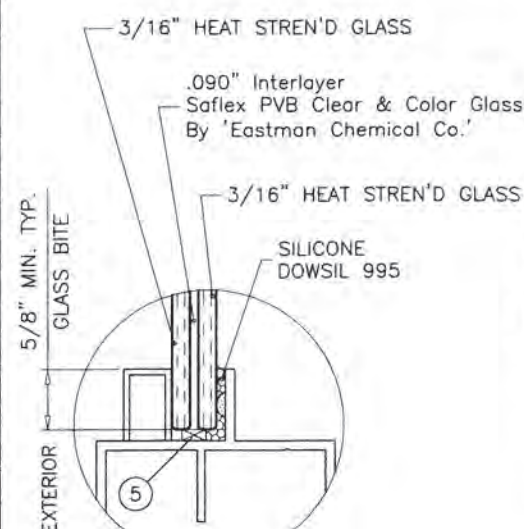
drawing no.
W07-01
sheet 1 of 5

DESIGN LOAD CAPACITY - PSF					
WINDOW DIMS.		GLASS TYPES 'A', 'B' OR 'C'		GLASS TYPE 'D'	
WIDTH	LENGTH	EXT. (+)	INT. (-)	EXT. (+)	INT. (-)
18"	48"	80.0	80.0	70.0	70.0
24"		80.0	80.0	70.0	70.0
30"		80.0	80.0	70.0	70.0
36"		80.0	80.0	70.0	70.0
42"		80.0	80.0	70.0	70.0
48"		80.0	80.0	70.0	70.0
54"		80.0	80.0	70.0	70.0
60"		80.0	80.0	70.0	70.0
18"	54"	80.0	80.0	70.0	70.0
24"		80.0	80.0	70.0	70.0
30"		80.0	80.0	70.0	70.0
36"		80.0	80.0	70.0	70.0
42"		80.0	80.0	70.0	70.0
48"		80.0	80.0	70.0	70.0
54"		71.1	71.1	-	-
60"		71.1	71.1	-	-
18"	60"	80.0	80.0	70.0	70.0
24"		80.0	80.0	70.0	70.0
30"		80.0	80.0	70.0	70.0
36"		80.0	80.0	70.0	70.0
42"		80.0	80.0	70.0	70.0
48"		80.0	80.0	70.0	70.0
54"		71.1	71.1	-	-
60"		64.0	64.0	-	-
18"	66"	80.0	80.0	70.0	70.0
24"		80.0	80.0	70.0	70.0
30"		80.0	80.0	70.0	70.0
36"		80.0	80.0	70.0	70.0
42"		80.0	80.0	70.0	70.0
48"		80.0	80.0	-	-
54"		71.1	71.1	-	-
60"		64.0	64.0	-	-
18"	72"	80.0	80.0	70.0	70.0
24"		80.0	80.0	70.0	70.0
30"		80.0	80.0	70.0	70.0
36"		80.0	80.0	70.0	70.0
42"		80.0	80.0	-	-
48"		80.0	80.0	-	-
54"		71.1	71.1	-	-
60"		64.0	64.0	-	-
18"	78"	80.0	80.0	70.0	70.0
24"		80.0	80.0	70.0	70.0
30"		80.0	80.0	70.0	70.0
36"		80.0	80.0	70.0	70.0
42"		80.0	80.0	-	-
48"		80.0	80.0	-	-
54"		71.1	71.1	-	-
60"		64.0	64.0	-	-
18"	84"	80.0	80.0	70.0	70.0
24"		80.0	80.0	70.0	70.0
30"		80.0	80.0	70.0	70.0
36"		80.0	80.0	-	-
42"		80.0	80.0	-	-
48"		80.0	80.0	-	-
54"		71.1	71.1	-	-
60"		64.0	64.0	-	-

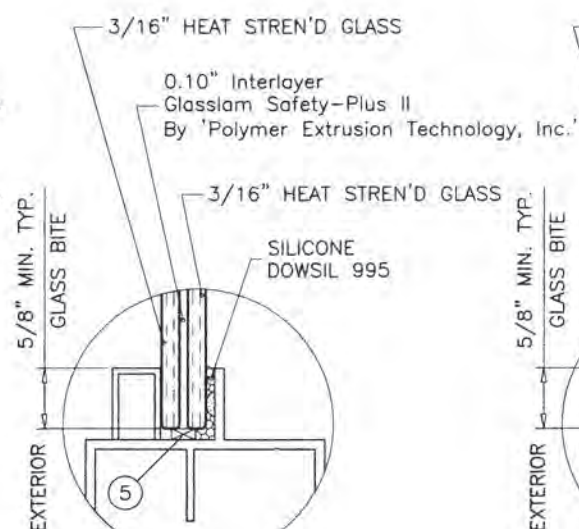
DESIGN LOAD CAPACITY - PSF					
WINDOW DIMS.		GLASS TYPES 'A', 'B' OR 'C'		GLASS TYPE 'D'	
WIDTH	LENGTH	EXT. (+)	INT. (-)	EXT. (+)	INT. (-)
18"	90"	80.0	80.0	70.0	70.0
24"		80.0	80.0	70.0	70.0
30"		80.0	80.0	70.0	70.0
36"		80.0	80.0	-	-
42"		80.0	80.0	-	-
48"		80.0	80.0	-	-
18"	96"	80.0	80.0	70.0	70.0
24"		80.0	80.0	70.0	70.0
30"		80.0	80.0	70.0	70.0
42"		80.0	80.0	-	-
18"	112"	80.0	80.0	-	-
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30"		80.0	80.0	-	-
36"		80.0	80.0	-	-



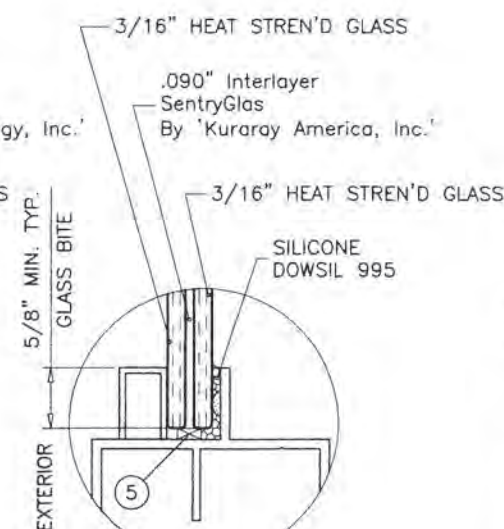
NOTE:
WIDTH AND LENGTH DIMENSIONS CAN BE ORIENTED
VERTICALLY OR HORIZONTALLY AS SHOWN ABOVE.



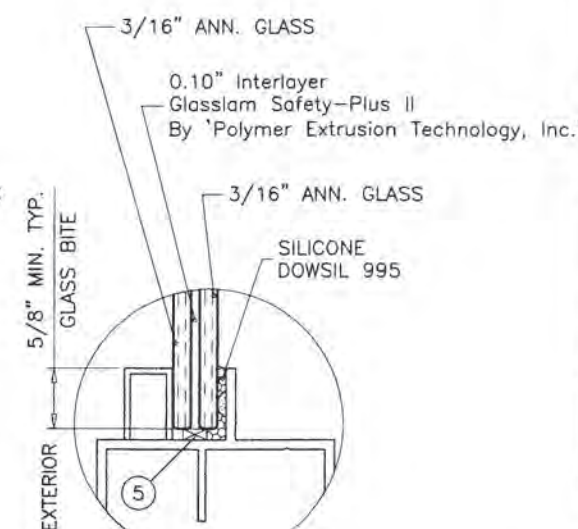
GLASS TYPE 'A'



GLASS TYPE 'B'




GLASS TYPE 'C'




GLASS TYPE 'D'

GLAZING OPTIONS

PRODUCT REVISED
as complying with the Florida
Building Code
NOA-No. 23-0815.08
Expiration Date 04/12/2027
By 
Miami-Dade Product Control

AUG 07 2023





AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173 (C.A.N. 3538)
TEL. (305) 264-8100 FAX. (305) 262-6978
COMP-ANL\W07-01CC

SERIES 930 ALUMINUM FIXED WINDOW (L.M.I.)

CURV-A-TECH CORPORATION
930 W. 23rd STREET
HIALEAH, FL 33010
TEL. (305) 888-9631 FAX. (305) 888-9969

no.	date	by	description
C	10.24.17		UPDATED TO 2017 FBC
D	09.10.20		UPDATED TO 2020 FBC
E	02.09.22		WDW. SIZES ADDED
F	08.07.23		NO CHANGE THIS SHEET

date: 01-11-07

scale: 1/2" = 1"

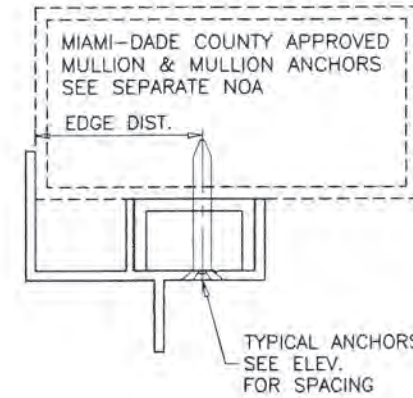
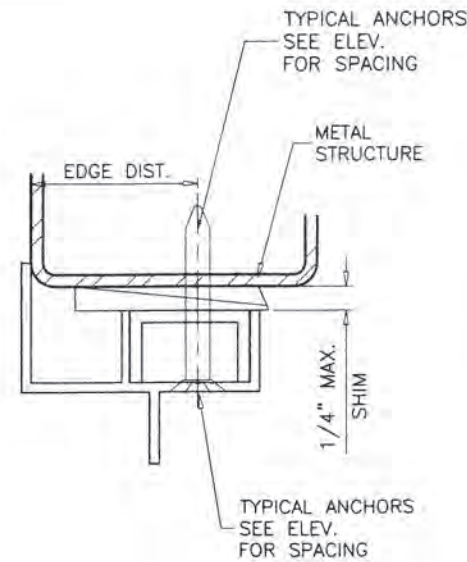
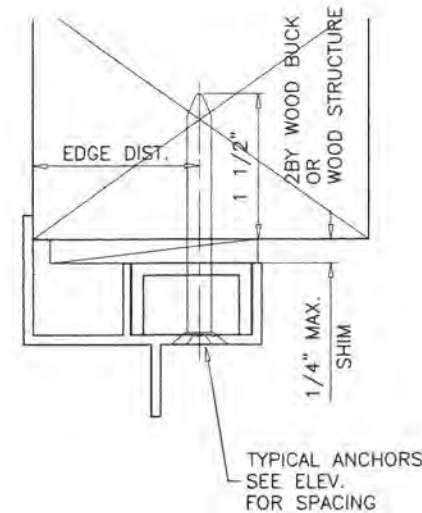
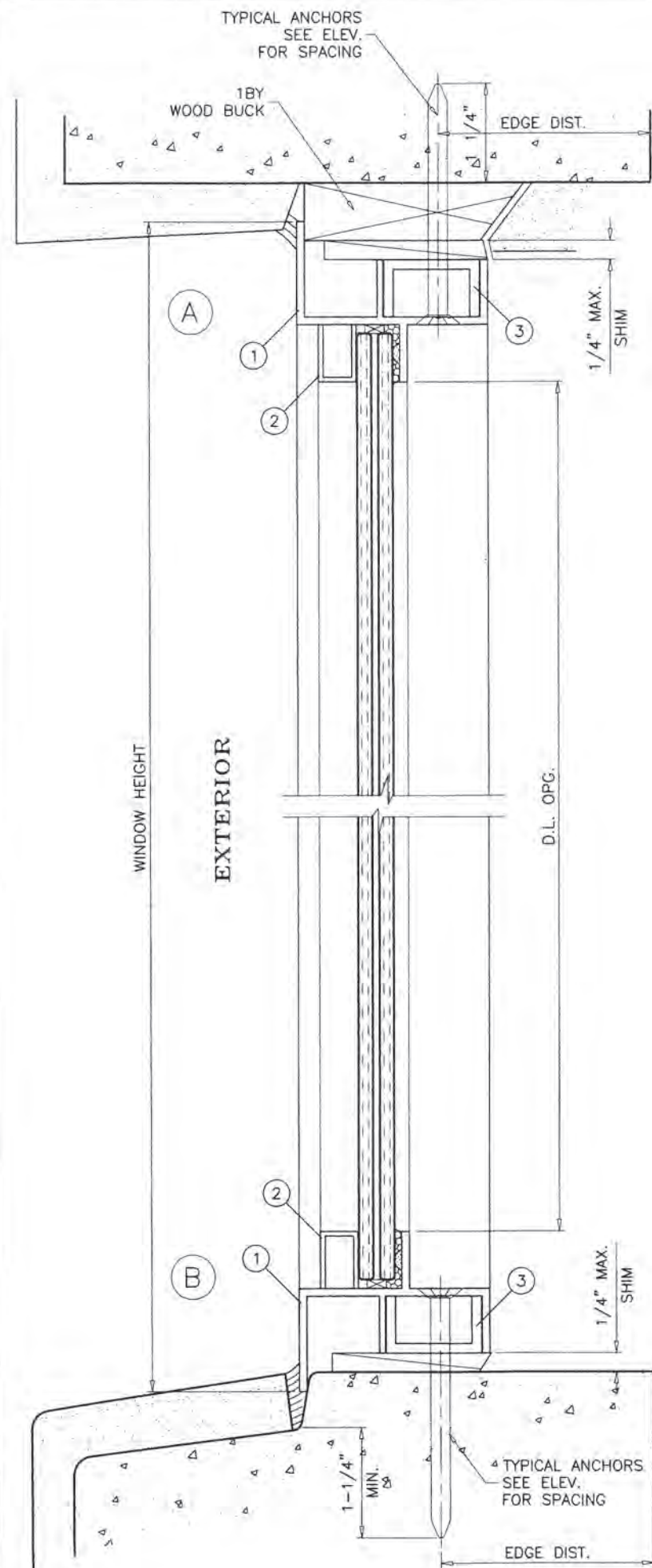
dr. by: TARIQ

chk. by:

drawing no.
W07-01

sheet 2 of 5

NOTE:
GLASS CAPACITIES ON THIS SHEET ARE
BASED ON ASTM E1300-09 (3 SEC. GUSTS).



WOOD BUCKS AND METAL STRUCTURE NOT BY 'CURV-A-TECH' MUST SUSTAIN LOADS IMPOSED BY GLAZING SYSTEM AND TRANSFER THEM TO THE BUILDING STRUCTURE.

SEALANTS:

FRAME CORNERS AND INSTALLATION SCREWS SEALED WITH SILICONE SEALANT.

TYPICAL ANCHORS: SEE ELEV. FOR SPACING

1/4" DIA. TAPCON BY 'ITW' ($F_u=125$ KSI, $F_y=100$ KSI)

1/4" DIA. ULTRACON+ BY 'DEWALT' ($F_u=164$ KSI, $F_y=148$ KSI)

INTO 2BY WOOD BUCKS OR WOOD STRUCTURES
1-1/2" MIN. PENETRATION INTO WOOD (HEAD/SILL/JAMBS)

THRU 1BY BUCKS INTO CONC. OR BLOCKS

1-1/4" MIN. EMBED INTO CONCRETE (HEAD/SILL/JAMBS)

1-1/4" MIN. EMBED INTO BLOCKS (JAMBS)

DIRECTLY INTO CONCRETE OR BLOCKS

1-1/4" MIN. EMBED INTO CONCRETE (HEAD/SILL/JAMBS)

1-1/4" MIN. EMBED INTO BLOCKS (JAMBS)

#14 SMS OR SELF DRILLING SCREWS (GRADE 2 CRS)

INTO METAL STRUCTURES (HEAD/SILL/JAMBS)

(3) THREADS MIN. PENETRATION BEYOND SUBSTRATE

ALUMINUM: 1/8" THK. MIN. (6063-T5 MIN.)

STEEL: 1/8" THK. MIN. ($F_y = 36$ KSI MIN.)

(STEEL IN CONTACT WITH ALUMINUM TO BE PLATED OR PAINTED)

#12 SMS OR SELF DRILLING SCREWS (GRADE 2 CRS)

INTO MIAMI-DADE COUNTY APPROVED MULLIONS

(3) THREADS MIN. PENETRATION BEYOND SUBSTRATE

ALUMINUM: 1/8" THK. MIN. (6063-T5 MIN.) (NO SHIMS)

STEEL: 1/8" THK. MIN. ($F_y = 36$ KSI MIN.) (NO SHIMS)

(STEEL IN CONTACT WITH ALUMINUM TO BE PLATED OR PAINTED)

TYPICAL EDGE DISTANCE

INTO CONCRETE AND BLOCKS = 2-1/2" MIN.

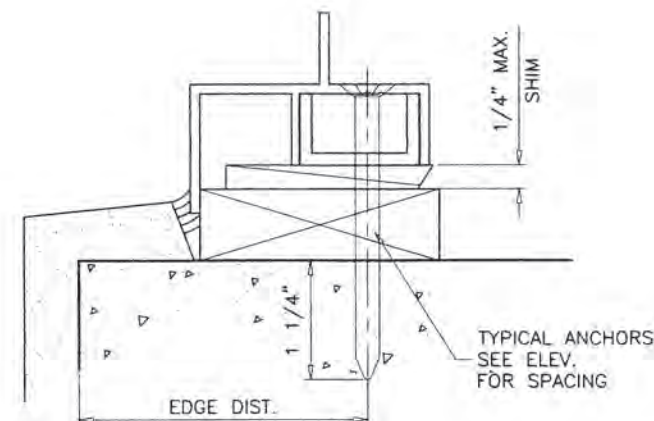
INTO WOOD STRUCTURE = 1" MIN.

INTO METAL STRUCTURE = 3/4" MIN.

WOOD AT HEAD, SILL OR JAMBS SG = 0.55 MIN.

CONCRETE AT HEAD, SILL OR JAMBS $f'_c = 3000$ PSI MIN.

C-90 HOLLOW/FILLED BLOCK AT JAMBS $f'_m = 2000$ PSI MIN.

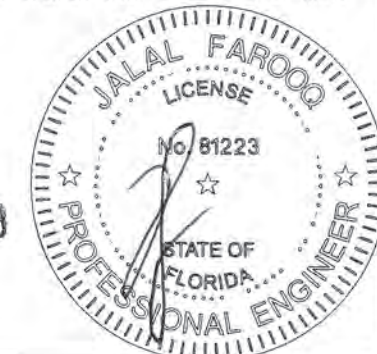


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Expiration Date 04/12/2027

By 
Miami-Dade Product Control

AUG 07 2023



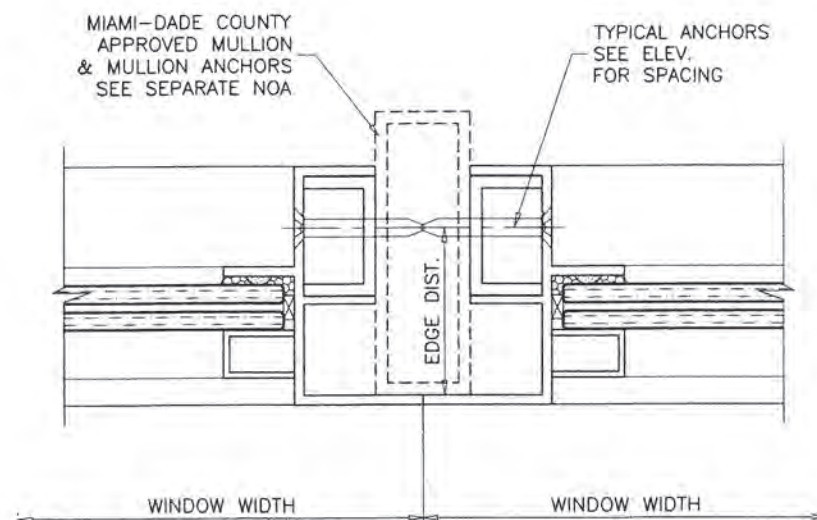
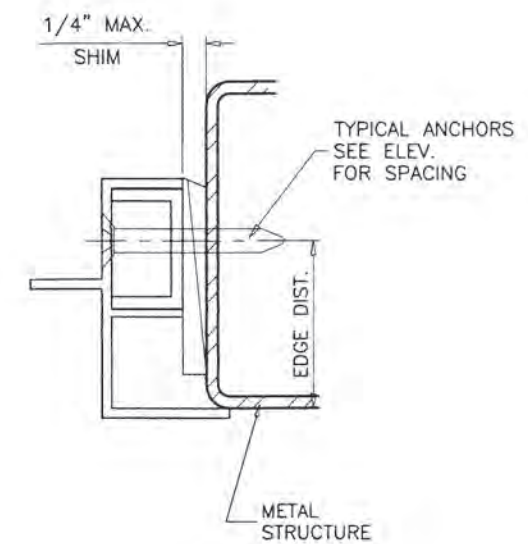
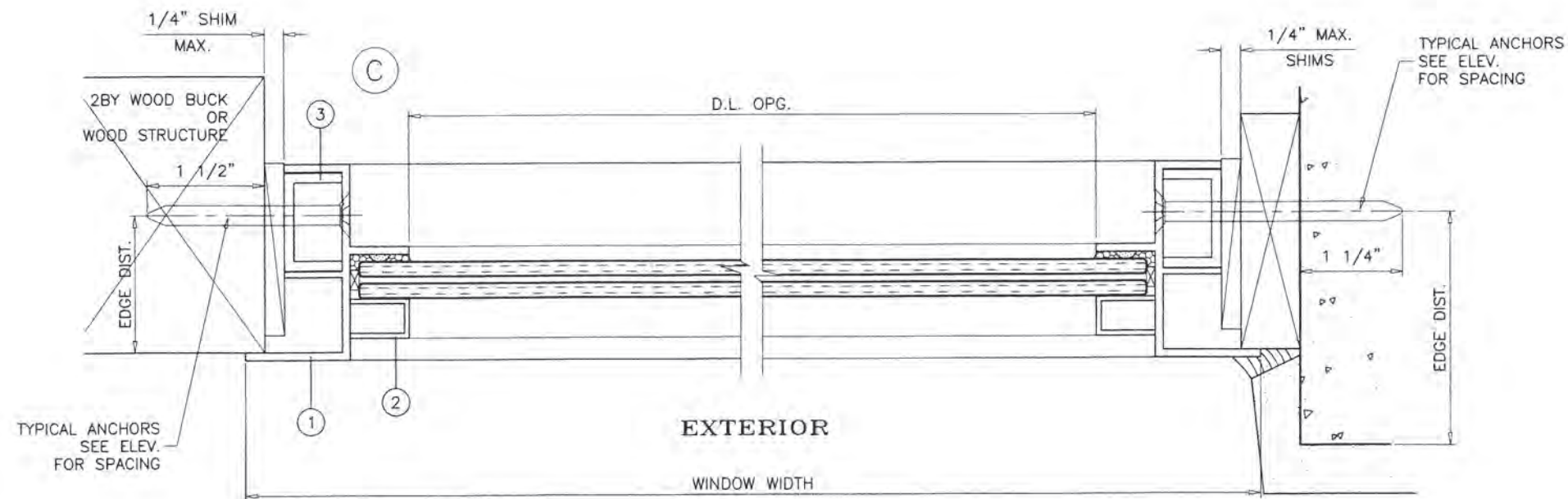
af c
AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173 (C.A.N. 3538)
TEL. (305) 264-8100 FAX. (305) 262-6978
COMP-ANL\W07-01CC

SERIES 930 ALUMINUM FIXED WINDOW (L.M.I.)
CURV-A-TECH CORPORATION
930 W. 23rd STREET
HIALEAH, FL 33010
TEL. (305) 888-9631 FAX. (305) 888-9969

revisions:	no	date	by	description
	C	10.24.17		UPDATED TO 2017 FBC
	D	09.10.20		UPDATED TO 2020 FBC
	E	02.09.22		NO CHANGE THIS SHEET
	F	08.07.23		NO CHANGE THIS SHEET

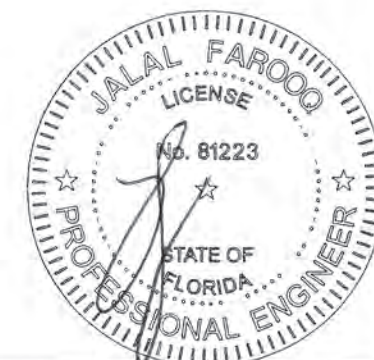
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scale: 1/2" = 1"
dr. by: TARIQ
chk. by:

drawing no.
W07-01
sheet 3 of 5



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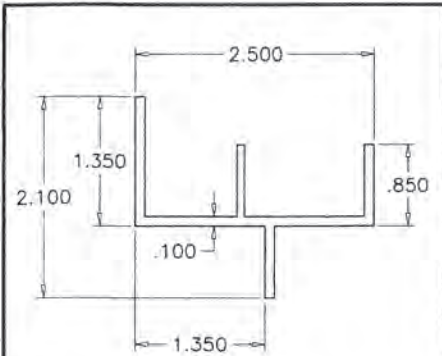
AL-FAROOQ CORPORATION
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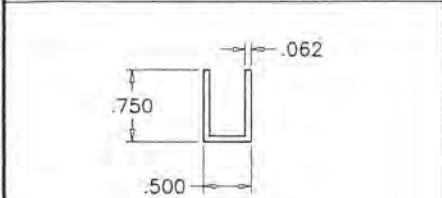
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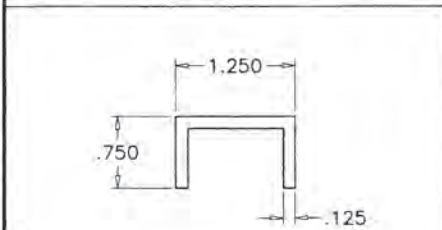
drawing no.	W07-01
sheet 4 of 5	



① WINDOW FRAME

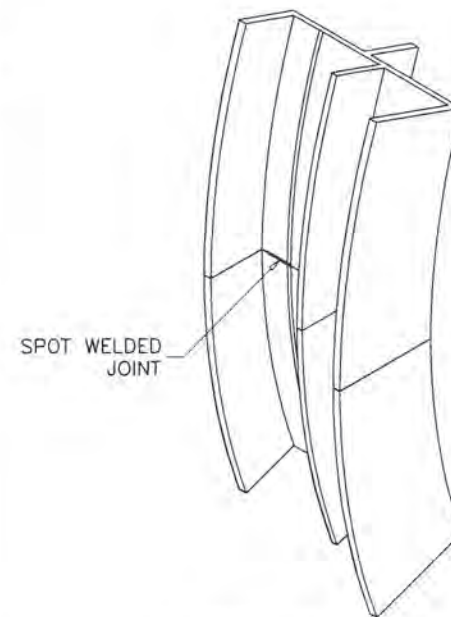


② GLAZING STOP

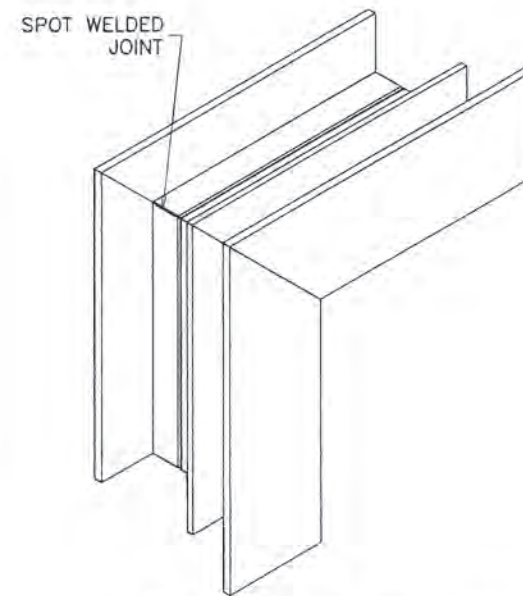


③ SHEAR CLIP

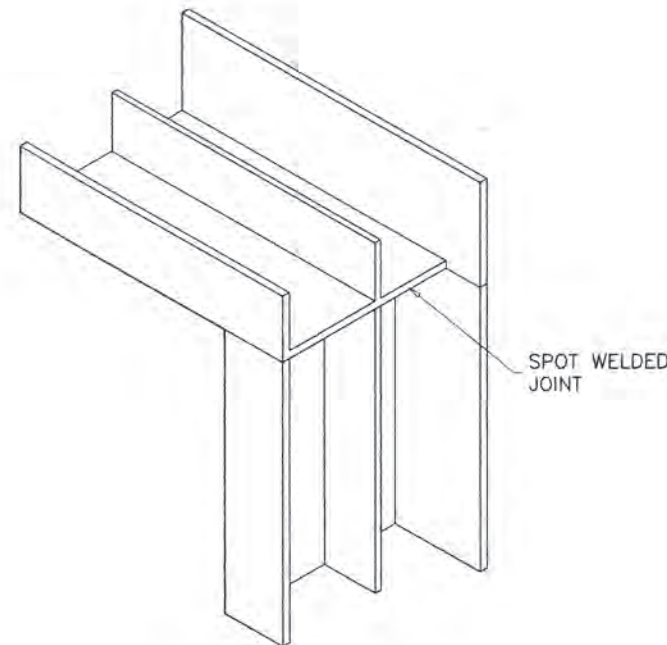
ITEM NO.	PART NUMBER	QUANTITY	DESCRIPTION	MATERIAL	MANF./SUPLIER/REMARKS
1	CU701	4	WINDOW FRAME	6063-T5	-
2	S-03083	4	GLAZING STOP	6063-T5	-
3	-	AS REQD.	SHEAR CLIPS, 2" LONG	6063-T5	AT ANCHOR LOCATIONS
4	995	AS REQD.	GLAZING COMPOUND	SILICONE	DOW CORNING
5	-	2/ LITE	SETTING BLOCKS AT 1/4 POINTS	EPDM	DUROMETER 75±5 SHORE A



CIRCULAR WINDOWS




MITERED CORNER (OPTIONAL)

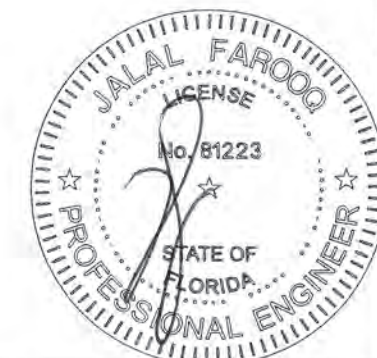


RECT. OR SQUARE WINDOWS

TYP. CORNER DETAILS

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sheet 5 of 5