

DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER) BOARD AND CODE ADMINISTRATION DIVISION NOTICE OF ACCEPTANCE (NOA)

PGT Industries, Inc. 1070 Technology Drive North Venice, FL 34275

Scope:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER - Product Control Section to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami-Dade County) and/or the AHJ (in areas other than Miami-Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance, if it is determined by Miami–Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Series "DH-5560" PVC Double Hung Window – L.M.I.

APPROVAL DOCUMENT: Drawing No. **MD-DH5560-01** titled "Double Hung Install (LM)", sheets 1 through 14 of 14, dated 05/15/15, with revision **D** on 08/10/23, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P.E., bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Section.

MISSILE IMPACT RATING: Large and Small Missile Impact Resistant

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state, model/series, and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA **revises NOA No. 20-0401.06** and consists of this page 1 and evidence pages E-1, E-2, E-3 and E-4, as well as approval document mentioned above.

The submitted documentation was reviewed by Manuel Perez, P.E.



9/5/23

NOA No. 23-0816.18 Expiration Date: September 17, 2025 Approval Date: September 14, 2023 Page 1

1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA's

A. DRAWINGS

- 1. Manufacturer's die drawings and sections. *(Submitted under NOA No. 15-0812.04)*
- Drawing No. MD-DH5560-01 titled "Double Hung Window Installation LM", sheets 1 through 14 of 14, dated 05/15/15, with revision C dated 03/11/20, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P.E. (Submitted under NOA No. 20-0401.06)

B. TESTS

- 1. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
 - 2) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
 - 3) Water Resistance Test, per FBC, TAS 202-94
 - 4) Large Missile Impact Test per FBC, TAS 201-94
 - 5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
 - 6) Forced Entry Test, per ASTM F588 and TAS 202-94 along with marked-up drawings and installation diagram of all PGT Industries, Inc. representative units listed below and tested to qualify **Dowsil 791** and **Dowsil 983** silicones, prepared by Fenestration Testing Laboratory, Inc., Test Reports No.: **FTL-7897**, PGT PW5520 PVC Fixed Window (unit 6 in proposal), dated 09/03/14 **FTL-20-2107.1**, PGT SGD780 Aluminum Sliding Glass Door (unit 7 in proposal) **FTL-20-2107.2**, PGT CA740 Alum. Outswing Casement Window (unit 8 in proposal) **FTL-20-2107.3**, PGT PW7620A Aluminum Fixed Window (unit 9 in proposal) and **FTL-20-2107.4**, PGT PW7620A Aluminum Fixed Window (unit 10 in proposal) dated 07/13/20, all signed and sealed by Idalmis Ortega, P.E. (Submitted under NOA No. 20-0401.06)
- 2. Test reports on: 1) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
 - 2) Large Missile Impact Test per FBC, TAS 201-94

3) Cyclic Wind Pressure Loading per FBC, TAS 203-94

along with marked-up drawings and installation diagram of a PVC sliding glass door, a PVC fixed window and an aluminum sliding glass door, using: Kodispace 4SG TPS spacer system, Duraseal[®] spacer system, Super Spacer[®] NXTTM spacer system and XL EdgeTM spacer system at insulated glass, prepared by Fenestration Testing Laboratory, Inc., Test Reports No. FTL-8717, FTL-8968 and FTL-8970, dated 11/16/15, 06/07/16 and 06/02/16 respectively, all signed and sealed by Idalmis Ortega, P.E. (Submitted under NOA No. 16-0714.09)

Manuel Perez, P.E. Product Control Examiner NOA No. 23-0816.18 Expiration Date: September 17, 2025 Approval Date: September 14, 2023

1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA's (CONTINUED)

B. TESTS (CONTINUED)

- **3.** Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
 - 2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
 - 3) Water Resistance Test, per FBC, TAS 202-94
 - 4) Forced Entry Test, per FBC 2411.3.2.1, and TAS 202-94
 - 5) Large Missile Impact Test per FBC, TAS 201-94
 - 6) Cyclic Wind Pressure Loading per FBC, TAS 203-94

along with marked-up drawings and installation diagram of series 5460 and series 5560 PVC double hung windows, prepared by Fenestration Testing Laboratory, Inc., Test Report No. **FTL-8006**, dated 04/27/15, signed and sealed by Idalmis Ortega, P.E. *(Submitted under NOA No. 15-0812.04)*

4. Test reports on: 1) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94

2) Large Missile Impact Test per FBC, TAS 201-94

3) Cyclic Wind Pressure Loading per FBC, TAS 203-94 along with marked-up drawings and installation diagram of a series 5560 PVC double hung window, prepared by Fenestration Testing Laboratory, Inc., Test Report No. FTL-8007, dated 04/28/15, signed and sealed by Idalmis Ortega, P.E. (Submitted under NOA No. 15-0812.04)

C. CALCULATIONS

- Anchor verification calculations and structural analysis, complying with FBC 6th Edition (2017) and FBC 7th Edition (2020), dated 03/13/20, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P.E. (Submitted under NOA No. 20-0401.06)
- 2. Glazing complies with ASTM E1300-09

D. QUALITY ASSURANCE

1. Miami-Dade Department of Regulatory and Economic Resources (RER).

Manuel Perez, P.E.

Manuel Perez, P.E. Product Control Examiner NOA No. 23-0816.18 Expiration Date: September 17, 2025 Approval Date: September 14, 2023

1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA's (CONTINUED)

E. MATERIAL CERTIFICATIONS

- 1. Notice of Acceptance No. 19-0305.02 issued to Kuraray America, Inc. for their "Trosifol® Ultraclear, Clear and Color PVB Glass Interlayers" dated 05/09/19, expiring on 07/08/24.
- 2. Notice of Acceptance No. 17-0808.02 issued to Kuraray America, Inc. for their "SentryGlas® (Clear and White) Glass Interlayers" dated 12/28/17, expiring on 07/04/23.
- 3. Notice of Acceptance No. 18-0122.02, issued to ENERGI Fenestration Solutions USA, Inc., for their White Rigid PVC Exterior Extrusions for Windows and Doors, approved on 03/08/18, expiring on 02/28/23.
- 4. Notice of Acceptance No. 20-0203.03 issued to ENERGI Fenestration Solutions USA, Inc. for their "Bronze and Lighter Shades of Cap Coated Rigid PVC Exterior Extrusions for Windows and Doors" dated 02/27/20, expiring on 04/16/25.
- 5. Notice of Acceptance No. 20-0203.04 issued to ENERGI Fenestration Solutions USA, Inc. for their "Performance Core Rigid PVC Exterior Extrusions for Windows and Doors" dated 02/27/20, expiring on 04/16/25.
- F. STATEMENTS
 - Statement letter of conformance, complying with FBC 6th Edition (2017) and FBC 7th Edition (2020), dated March 11, 2020, issued by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.

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(Submitted under NOA No. 20-0401.06
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- Statement letter of no financial interest, dated March 11, 2020, issued by manufacturer, signed and sealed by Anthony Lynn Miller, P.E. (Submitted under NOA No. 20-0401.06
- Proposal No. 19-1155 TP issued by the Product Control Section, dated January 10, 2020, signed by Ishaq Chanda, P.E.
 (Submitted under NOA No. 20-0401.06)
- Proposal No. 16-0125 issued by the Product Control Section, dated March 09, 2016, signed by Ishaq Chanda, P.E.
 (Submitted under NOA No. 16-0714.09)
- Proposal issued by Product Control, dated 6/26/14 and revised on 8/19/14, signed by Jaime Gascon, P.E., Supervisor, Product Control Section. (Submitted under NOA No. 15-0812.04)

G. OTHERS

1. Notice of Acceptance No. 17-0630.10, issued to PGT Industries, Inc. for their Series "DH-5560" PVC Double Hung Window - L.M.I. approved on 11/02/17 and expiring on 09/17/20.

Manuel Perez, P.E. **Product Control Examiner**

NOA No. 23-0816.18 Expiration Date: September 17, 2025 Approval Date: September 14, 2023

2. NEW EVIDENCE SUBMITTED

A. DRAWINGS

1. Drawing No. **MD-DH5560-01** titled "Double Hung Install (LM)", sheets 1 through 14 of 14, dated 05/15/15, with revision **D** dated 08/10/23, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.

B. TESTS

1. None.

C. CALCULATIONS

1. None.

D. QUALITY ASSURANCE

1. Miami-Dade Department of Regulatory and Economic Resources (RER).

E. MATERIAL CERTIFICATIONS

- 1. Notice of Acceptance No. 20-0915.22 issued to Kuraray America, Inc. for their "Trosifol® Ultraclear, Clear and Color PVB Glass Interlayers" dated 11/19/20, expiring on 07/08/24.
- 2. Notice of Acceptance No. 22-1116.01 issued to Kuraray America, Inc. for their "SentryGlas® (Clear and White) Glass Interlayers" dated 12/15/22, expiring on 07/04/28.
- 3. Notice of Acceptance No. 21-1109.04, issued to Vision Extrusions Group Limited, for their White Rigid PVC Exterior Extrusions for Windows and Doors, approved on 03/31/22, expiring on 09/30/24.
- 4. Notice of Acceptance No. 22-0104.04, issued to Vision Extrusions Group Limited, for their Bronze and Lighter Shades of Cap Coated Rigid PVC Exterior Extrusions for Windows and Doors, approved on 04/14/22, expiring on 12/29/26.
- 5. Notice of Acceptance No. 22-0621.01, issued to Vision Extrusions Group Limited, for their Black and Lighter Shades of Cap Coated Rigid PVC Exterior Extrusions for Windows and Doors, approved on 07/28/22, expiring on 07/28/27.

F. STATEMENTS

- 1. Statement letter of conformance, complying with FBC 7th Edition (2020) and the FBC 8th Edition (2023), dated August 11, 2023, issued by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.
- 2. Statement letter of no financial interest, dated August 11, 2023, issued by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.

G. OTHERS

1. Notice of Acceptance No. 20-0401.06, issued to PGT Industries, Inc. for their Series "DH-5560" PVC Double Hung Window – L.M.I." approved on 07/30/29 and expiring on 09/17/25.

Manuel Perez, P.E. **Product Control Examiner** NOA No. 23-0816.18 Expiration Date: September 17, 2025 **Approval Date: September 14, 2023**

SERIES DH5560 IMPACT RESISTANT DOUBLE HUNG WINDOW

1) THIS PRODUCT HAS BEEN DESIGNED & TESTED TO COMPLY WITH THE REQUIREMENTS OF THE FLORIDA BUILDING CODE, INCLUDING THE HIGH VELOCITY HURRICANE ZONE (HVHZ).

2) SHUTTERS ARE NOT REQUIRED WHEN USED IN WIND-BORNE DEBRIS REGIONS. FOR INSULATED GLASS INSTALLATIONS ABOVE 30' IN THE HVHZ, THE OUTBOARD LITE (CAP) MUST BE TEMPERED.

3) FOR MASONRY APPLICATIONS IN MIAMI-DADE COUNTY, USE ONLY MIAMI-DADE COUNTY APPROVED MASONRY ANCHORS. MATERIALS USED FOR ANCHOR EVALUATIONS WERE SOUTHERN PINE, ASTM C90 CONCRETE MASONRY UNITS AND CONCRETE WITH MIN. KSI PER ANCHOR TYPE.

4) ALL WOOD BUCKS LESS THAN 1-1/2" THICK ARE TO BE CONSIDERED 1X INSTALLATIONS. 1X WOOD BUCKS ARE OPTIONAL IF UNIT IS INSTALLED DIRECTLY TO SUBSTRATE. WOOD BUCKS DEPICTED AS 2X ARE 1-1/2" THICK OR GREATER. 1X AND 2X BUCKS (WHEN USED) SHALL BE DESIGNED AND SECURED TO PROPERLY TRANSFER LOADS TO THE STRUCTURE. WOOD BUCK DESIGN AND INSTALLATION IS THE RESPONSIBILITY OF THE ENGINEER, (EOR) OR ARCHITECT OF RECORD, (AOR).

5) ANCHOR EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO. USE ANCHORS OF SUFFICIENT LENGTH TO ACHIEVE REQUIRED MIN. EMBEDMENT. INST. ANCHORS SHOULD BE SEALED. OVERALL SEALING/FLASHING STRATEGY FOR WATER RESISTANCE OF INSTALLATION SHALL BE DONE BY OTHERS AND IS BEYOND THE SCOPE OF THESE INSTRUCTIONS.

6) 1/4" MAX. SHIMS ARE REQUIRED AT EACH ANCHOR LOCATION WHERE THE PRODUCT IS NOT FLUSH TO THE SUBSTRATE. USE SHIMS CAPABLE OF TRANSFERRING APPLIED LOADS

7) DESIGN PRESSURES:

A. NEGATIVE DESIGN LOADS BASED ON STRUCTURAL & CYCLE TESTING AND GLASS PER ASTM E1300. B. POSITIVE DESIGN LOADS BASED ON WATER TEST PRESSURE, STRUCTURAL & CYCLE TESTING AND GLASS PER ASTM E1300.

C. DESIGN LOADS ARE BASED ON ALLOWABLE STRESS DESIGN. ASD

8) THE ANCHORAGE METHODS SHOWN HAVE BEEN DESIGNED TO RESIST THE WINDLOADS CORRESPONDING TO THE REQUIRED DESIGN PRESSURE. THE 33-1/3% STRESS INCREASE HAS NO BEEN USED IN THE DESIGN OF THIS PRODUCT. THE 1.6 LOAD DURATION FACTOR WAS USED FOR THE EVALUATION OF ANCHORS INTO WOOD. ANCHORS THAT COME INTO CONTACT WIT OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF THE FLORIDA BUILDING CODE FOR CORROSION RESISTANCE.

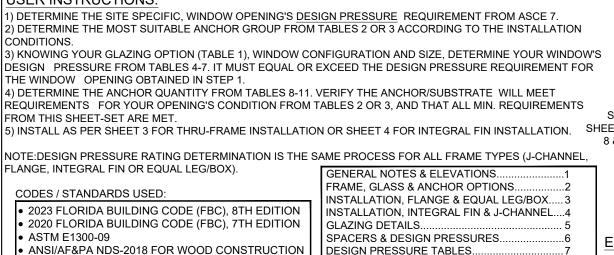
9) METAL SUBSTRATE TO MEET MIN. STRENGTH AND THICKNESS REQUIREMENTS PER CURRENT FLORIDA BUILDING CODE AND TO BE REVIEWED BY THE AUTHORITY HAVING JURISDICTION.

10) REFERENCES: TEST REPORTS FTL-8006 & 8007; ELCO/DEWALT ULTRACON+; ELCO/DEWALT CRETEFLEX NOA; ELCO/DEWALT AGGRE-GATOR NOA; ENERGI WINDOW AND DOOR PROFILES, LTD WHITE & BRONZE/LIGHTER SHADES OF CAP COATED PVC EXTRUSION NOA'S; NATIONAL DESIGN SPECIFICATION FOR WOOD CONSTRUCTION, ANSI/AF&PA NDS & ALUMINUM DESIGN MANUAL

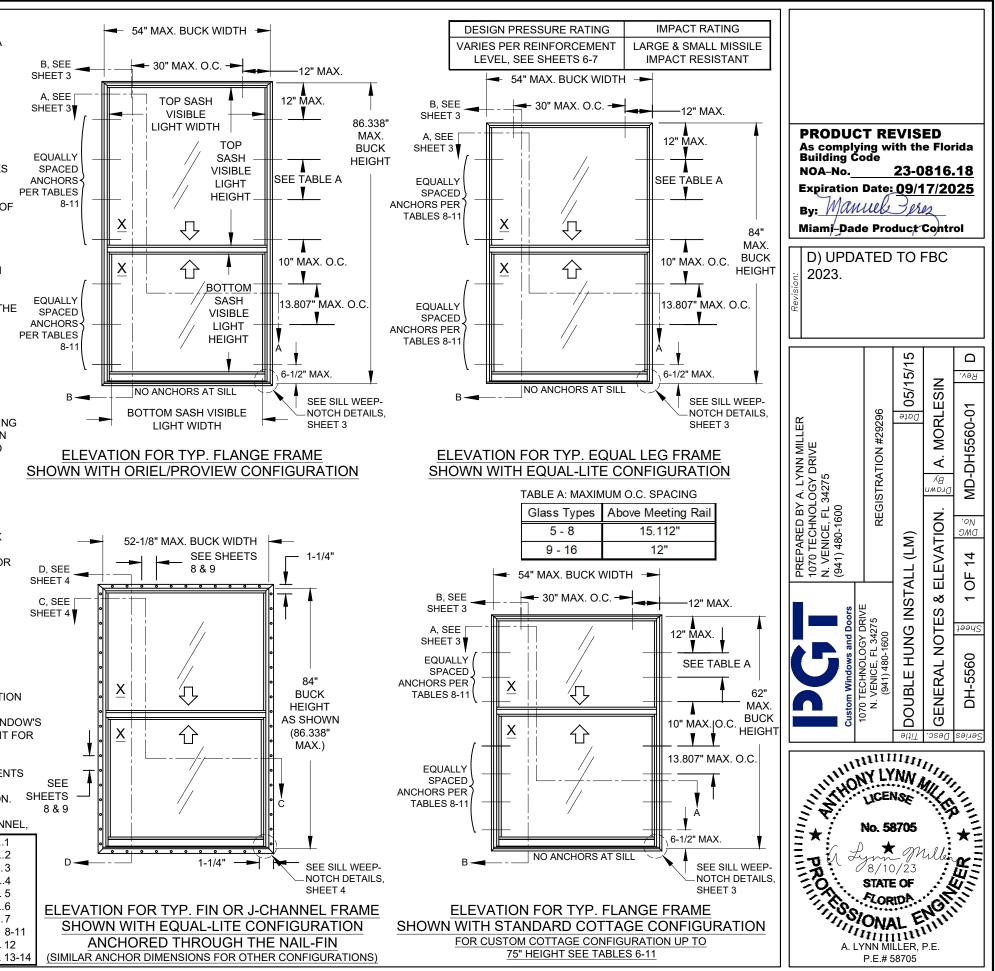
11) APPLICABLE EGRESS REQUIREMENTS TO BE REVIEWED BY BUILDING OFFICIAL

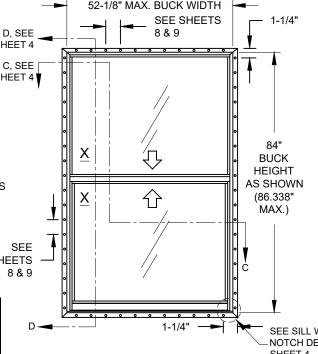
12) FRAME FLANGES OR INTEGRAL FINS MAY BE TRIMMED IN-FIELD TO CREATE AN EQUAL LEG FRAME.

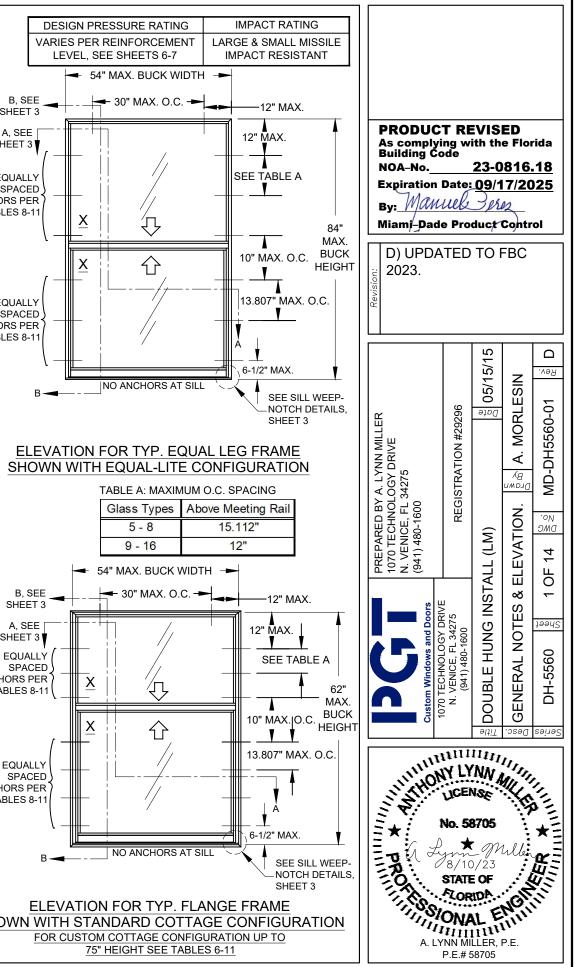
USER INSTRUCTIONS:



ANSI/AF&PA NDS-2018 FOR WOOD CONSTRUCTION ALUMINUM DESIGN MANUAL, ADM-2020 ANCHOR QUANTITIES. AISI S100-16 EXTRUSION PROFILES. AISC 360-16 **ASSEMBLY & PARTS LIST**







| Glass | Description (Listed from Exterior to Interior) | Design I | Pressure |
|-------|---|----------|----------|
| Type | Description (Ensted from Exterior to Interior) | Table # | Sheet |
| 5 | 7/8" Laminated I.G.: 1/8" A Exterior Cap + 7/16" Air Space + 5/16" Laminated; (2) Lites of 1/8" A Glass with .090" PVB Interlayer | 4, 5 | 6 |
| 6 | 7/8" Laminated I.G.: 1/8" T Exterior Cap + 7/16" Air Space + 5/16" Laminated; (2) Lites of 1/8" A Glass with .090" PVB Interlayer | 4, 5 | 6 |
| 7 | 7/8" Laminated I.G.: 3/16" A Exterior Cap + 3/8" Air Space + 5/16" Laminated; (2) Lites of 1/8" A Glass with .090" PVB Interlayer | 4, 5 | 6 |
| 8 | 7/8" Laminated I.G.: 3/16" T Exterior Cap + 3/8" Air Space + 5/16" Laminated; (2) Lites of 1/8" A Glass with .090" PVB Interlayer | 4, 5 | 6 |
| 9 | 7/8" Laminated I.G.: 1/8" A Exterior Cap + 7/16" Air Space + 5/16" Laminated; (2) Lites of 1/8" H Glass with .090" SG Interlayer | 6 | 7 |
| 10 | 7/8" Laminated I.G.: 1/8" T Exterior Cap + 7/16" Air Space + 5/16" Laminated; (2) Lites of 1/8" H Glass with .090" SG Interlayer | 6 | 7 |
| 11 | 7/8" Laminated I.G.: 3/16" A Exterior Cap + 3/8" Air Space + 5/16" Laminated; (2) Lites of 1/8" H Glass with .090" SG Interlayer | 6 | 7 |
| 12 | 7/8" Laminated I.G.: 3/16" T Exterior Cap + 3/8" Air Space + 5/16" Laminated; (2) Lites of 1/8" H Glass with .090" SG Interlayer | 6 | 7 |
| 13 | 7/8" Laminated I.G.: 1/8" A Exterior Cap + 5/16" Air Space + 7/16" Laminated; (2) Lites of 3/16" A Glass with .090" SG Interlayer | 7 | 7 |
| 14 | 7/8" Laminated I.G.: 1/8" T Exterior Cap + 5/16" Air Space + 7/16" Laminated; (2) Lites of 3/16" A Glass with .090" SG Interlayer | 7 | 7 |
| 15 | 7/8" Laminated I.G.: 3/16" A Exterior Cap + 1/4" Air Space + 7/16" Laminated; (2) Lites of 3/16" A Glass with .090" SG Interlayer | 7 | 7 |
| 16 | 7/8" Laminated I.G.: 3/16" T Exterior Cap + 1/4" Air Space + 7/16" Laminated; (2) Lites of 3/16" A Glass with .090" SG Interlayer | 7 | 7 |

| Material Steel Screw 18-8 Screw 410 Screw Elco/DeWalt Aggre-Gator® 3/16" DeWalt UltraCon® 3/16" DeWalt UltraCon+® 1/4" DeWalt UltraCon+® 6063-T5 Aluminum A36 Steel Gr. 33 Steel Stud | Min. Fy Min. Fu 92 ksi 120 ksi 60 ksi 95 ksi 90 ksi 110 ksi 57 ksi 96 ksi 155 ksi 177 ksi 117 ksi 164 ksi 127.4 ksi 189.7 ksi 16 ksi 22 ksi 36 ksi 58 ksi 33 ksi 45 ksi | Building Code NOA-No Expiration Dat By: Miami-Dade Pi D) REMOVE | with the Florida <u>23-0816.18</u> e: <u>09/17/2025</u> <i>Mu</i> |
|---|---|--|--|
| EQUAL-LITE C C C C C C C C C C C C C C | | PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 1070 TECHNOLOGY DRIVE 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 REGISTRATION #29296 | B0-1600 HUNG INSTALL (LM) GLASS & ANCHOR OF 60 Steel 2 OF 14 00 |
| crete/CMU - sheet 3, option 2 IX Buckstrip into Concrete/CMU al - sheet 3, option 4 Vood Frame/Buckstrip - sheet 3, crete/CMU - sheet 3, option 2 IX Buckstrip into Concrete/CMU al - sheet 3, option 4 Vood Frame/Buckstrip - sheet 4, al - sheet 4, option 7 Vood Frame/Buckstrip - sheet 4, al - sheet 4, option 8 Vood Frame/Buckstrip - sheet 4, al - sheet 4, option 7 Vood Frame/Buckstrip - sheet 4, al - sheet 4, option 8 | - sheet 3, option 3 option 1 - sheet 3, option 3 option 5 option 6 option 5 | 0 111111111111111111111111111111111111 | 0 4 0 111 0 111 0 111 10 23 10 23 10 23 10 4 |



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|---------------|----------|-------------|-----------------------------|---------------------------------------|--|--|
| | | n Pressure | | SS TYPES 5, 7, 9, 11, | | |
| | | # Sheet # | | MAY NOT BE USED I | Steel Screw 92 ksi 120 ksi 18-8 Screw 60 ksi 95 ksi | |
| VB Interlaye | | | | HVHZ ABOVE 30'. | 410 Screw 90 ksi 110 ksi | |
| VB Interlaye | , | | | | Elco/DeWalt Aggre-Gator® 57 ksi 96 ksi | |
| VB Interlaye | | 6 | | | Elco UltraCon® 155 ksi 177 ksi | |
| VB Interlaye | r 4,5 | 6 | | | 3/16" DeWalt UltraCon+® 117 ksi 164 ksi | PRODUCT REVISED |
| G Interlayer | 6 | 7 | | | 1/4" DeWalt UltraCon+® 148 ksi 164 ksi | As complying with the Florida |
| G Interlayer | 6 | 7 | "A" = ANNEA | | 410 SS Elco/Dewalt CreteFlex® 127.4 ksi 189.7 ksi 6063-T5 Aluminum 16 ksi 22 ksi | Building Code |
| G Interlayer | 6 | 7 | "H" = HEAT S "T" = TEMPE | | A36 Steel 36 ksi 58 ksi | NOA-No. 23-0816.18 |
| G Interlayer | 6 | 7 | | " TROSIFOL® PVB | Gr. 33 Steel Stud 33 ksi 45 ksi | Expiration Date: <u>09/17/2025</u> |
| SG Interlaye | r 7 | 7 | BY k | KURARAY AMERICA, | NC. | By: Manuel Perez |
| SG Interlayer | r 7 | 7 | | | | Miami-Dade Product Control |
| SG Interlaye | | 7 | | ' SENTRYGLAS® ERLAYER BY KURARA | 4 | |
| SG Interlayer | | 7 | | RICA, INC. | | D) REMOVED ULTRACON |
| ,, | , | , | | , | FIGURE A: FRAME CONFIGURATIONS | FROM ANCHOR TABLES. |
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| | | | | | | 05/15/15 ESIN 1 ℓev D |
| | | | | | EQUAL-LITE ORIEL COTTAGE | |
| | | | | | Street of the | PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600 REGISTRATION #29296 ALL (LM) ALL (LM) CHOR OPT. MD-DH5560-01 |
| FIGURE B: | FRAME TY | 'PES | | | | 1 0 0 10 10 10 10 10 10 |
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| | ي ا | | BOX OR EQUAL- | | | <i>N</i> ⁰ . RE 80-160 FILL RE 80-160 FILL RE 100 FILL RE |
| FLANGE | | j l | LEG | | | |
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| | | | | | | |
| Fr | ame | Glass | Frame | | | |
| | pes | Options | Configs. | | nstallation Options that may be used | |
| | | ee Table 1) | (see Fig A) | | | Close 1000000000000000000000000000000000000 |
| | - / (| 1 | | I | into OV Wood Eromo/Duckstrin shart 2 suffer 4 | |
| | | | Equal-Lite, | | into 2X Wood Frame/Buckstrip - sheet 3, option 1 | Custom Win. Custom Win. N. VENI (941) PDUBLE DH-56 |
| | ange | 5 - 16 | Oriel/Proview | Through the frame | into Concrete/CMU - sheet 3, option 2 | |
| (| (#2) | | & Cottage | of the window | through 1X Buckstrip into Concrete/CMU - sheet 3, option 3 | |
| | | | J | | into Metal - sheet 3, option 4 | Series Desc. Title |
| | , | | | | into 2X Wood Frame/Buckstrip - sheet 3, option 1 | Image: Solution of the soluti |
| | lox / | F 10 | Equal-Lite, | Through the frame | into Concrete/CMU - sheet 3, option 2 | |
| | al-Leg | 5 - 16 | Oriel/Proview | of the window | through 1X Buckstrip into Concrete/CMU - sheet 3, option 3 | NONY LYNN MILLIN |
| (| (#4) | | & Cottage | - | into Metal - sheet 3, option 4 | IL LICENSE |
| | | | | Through the | into 2X Wood Frame/Buckstrip - sheet 4, option 5 | |
| 12.1000 | | | Equal-Lite, | Through the . integral fin | into 2A WOOU Frame/Buckstip - Sheet 4, option 3 | = ↓ : No. 58705 |
| | hannel | 5 - 8 | Oriel/Proview | | into Metal - sheet 4, option 7 | |
| (| (#1) | | & Cottage | | into 2X Wood Frame/Buckstrip - sheet 4, option 6 | 1= The Lynn Milling = |
| | | | | of the window | into Metal - sheet 4, option 8 | |
| | | | | Through the | into 2X Wood Frame/Buckstrip - sheet 4, option 5 | |
| Integ | gral Fin | | Equal-Lite, | integral fin | into Metal - sheet 4, option 7 | CORIDA GIN |
| | (#3) | 5 - 8 | Oriel/Proview | | into 2X Wood Frame/Buckstrip - sheet 4, option 6 | SONAL ENTIT |
| | | | & Cottage | · · · · · · · · · · · · · · · · · · · | into Metal - sheet 4, option 8 | A. LYNN MILLER, P.E. |
| | | | | | | |
| | | | | | | A. LYNN MILLER, P.E. P.E.# 58705 |

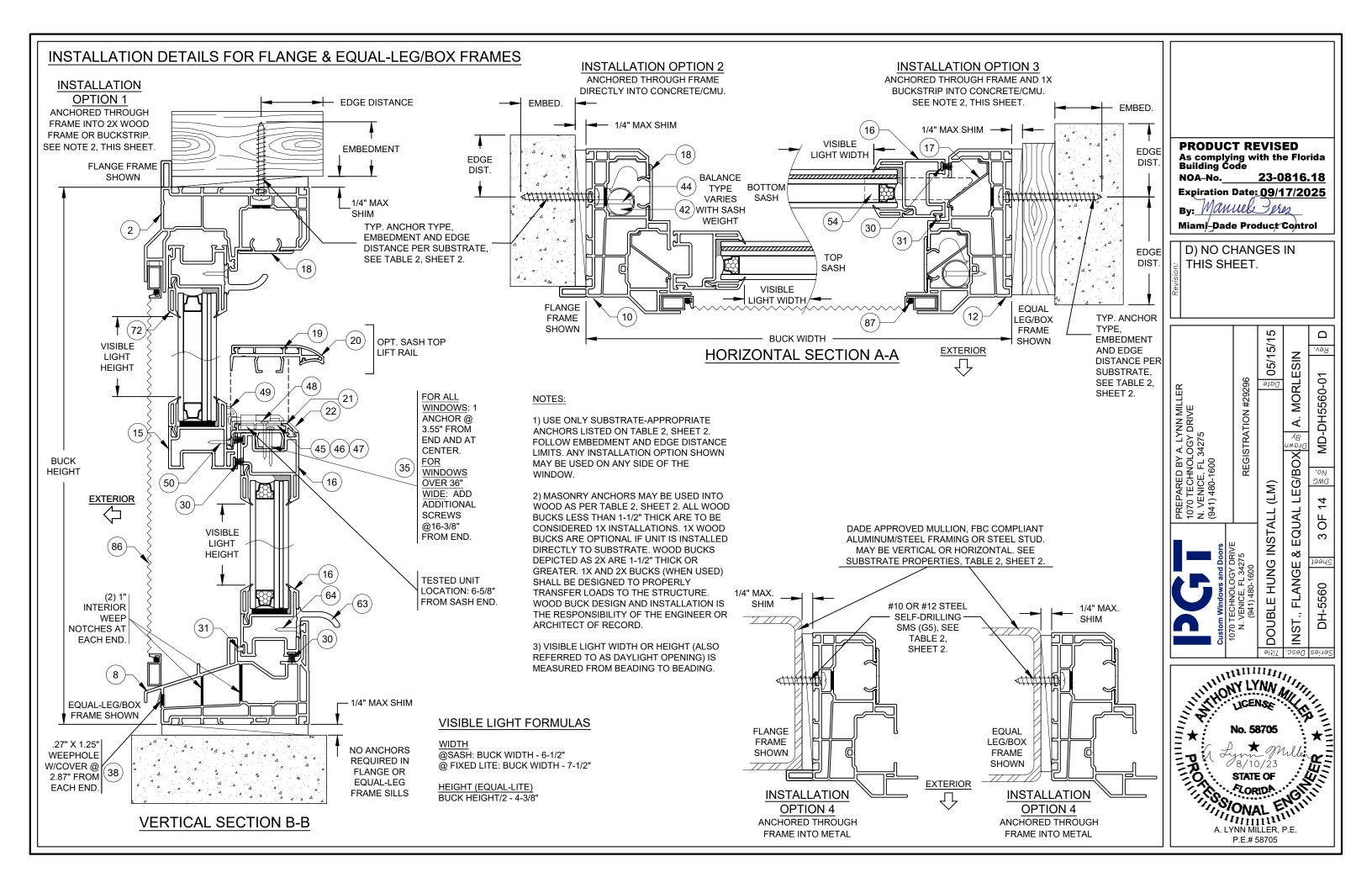
TABLE 2: ALLOWABLE ANCHORS THROUGH THE FRAME

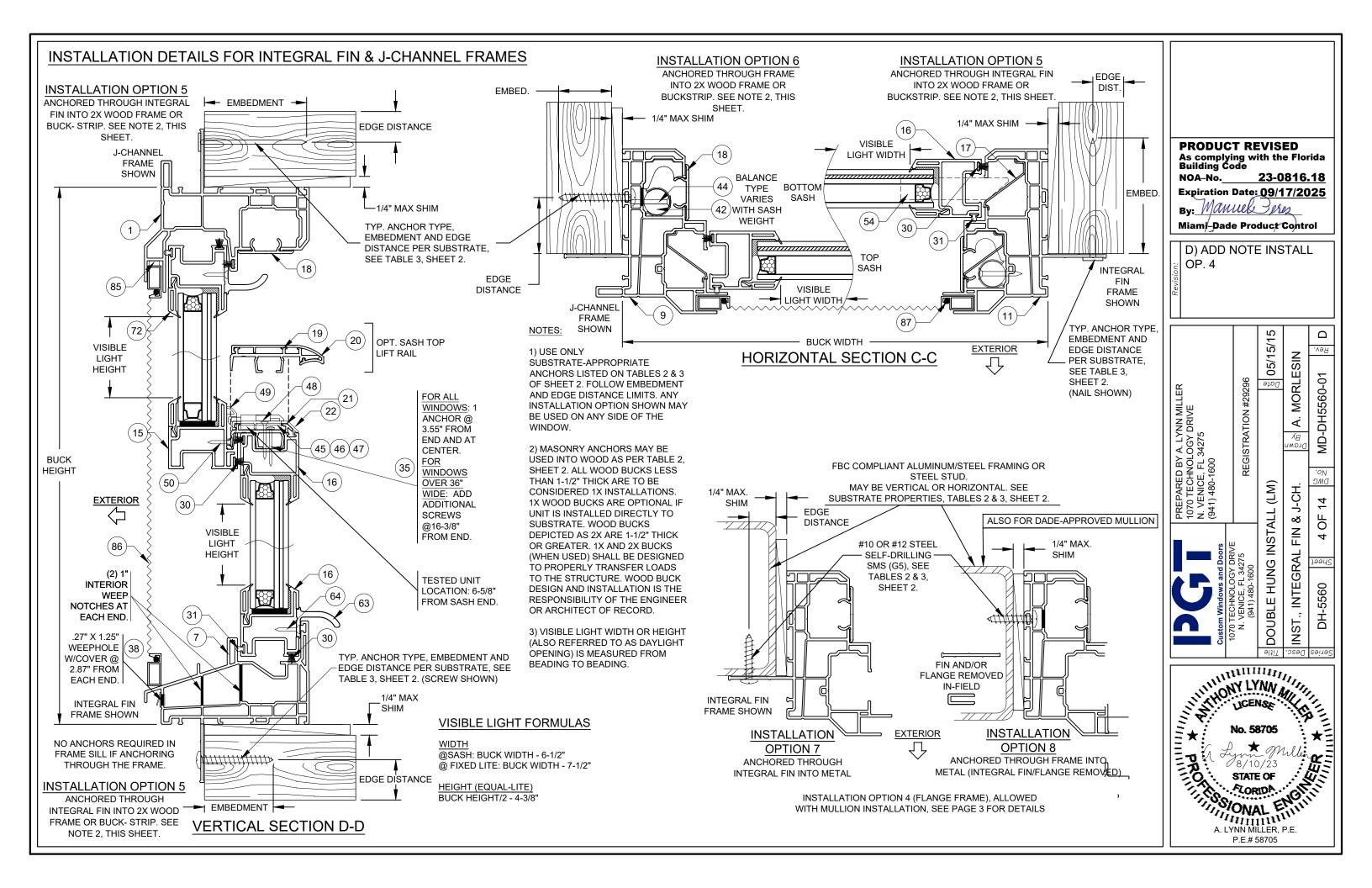
| Group | Anchor | Substrate | Min. Edge Distance | Min. Embedment* |
|-------|------------------------|------------------------------|-----------------------|--------------------|
| | #10 SMS | P.T. Southem Pine (SG=0.55) | 7/16" | 1-3/8" |
| | (steel, 18-8 S.S. | Steel, A36* | 3/8" | 0.050" |
| А | or 410 S.S.) | Steel Stud, A653 Gr. 33* | 3/8" | 0.0451" (18 Ga.) |
| A | 01410 0.0.) | Aluminum, 6063-T5* | 3/8" | 0.050" |
| | 3/16" steel Ultracon+ | P.T. Southern Pine (SG=0.55) | 7/16" | 1-3/8" |
| | | Concrete (min. 3 ksi) | 1" | 1-3/8" |
| | 3/16" steel Ultracon+ | Ungrouted CMU, (ASTM C-90) | 1" | 1-1/4" |
| | #12 SMS | P.T. Southern Pine (SG=0.55) | 9/16" | 1-3/8" |
| | (steel, 18-8 S.S. | Steel, A36* | 3/8" | 0.050" |
| | or 410 S.S.) | Steel Stud, A653 Gr. 33* | 3/8" | 0.0451" (18 Ga.) |
| В | 01 410 0.0.) | Aluminum, 6063-T5* | 3/8" | 0.063" |
| | 1/4" steel Ultracon+ | P.T. Southern Pine (SG=0.55) | 1" | 1-3/8" |
| | 1/4" steel Creteflex | P.T. Southern Pine (SG=0.55) | 1" | 1-3/8" |
| | 1/4" steel Aggre-Gator | P.T. Southem Pine (SG=0.55) | 1" | 1-3/8" |
| | 1/4" steel Ultracon+ | Concrete (min. 3 ksi) | 1-3/16" | 1-3/4" |
| С | 1/4 Steel Ollacon+ | Ungrouted CMU, (ASTM C-90) | 1" | 1-1/4" |
| | 1/4" steel Creteflex | Concrete (min. 3.35 ksi) | 1" | 1-3/4" |
| | 1/4" steel Ultracon+ | Concrete (min. 3 ksi) | 2-1/2" | 1-3/4" |
| | 1/4" steel Ultracon+ | Ungrouted CMU, (ASTM C-90) | 2-1/2" | 1-1/4" |
| D | 1/4" steel Creteflex | Concrete (min. 3.35 ksi) | 2-1/2" | 1-3/4" |
| U | 114 SLEEL CIELEIIEX | Ungrouted CMU, (ASTM C-90) | 2-1/2" | 1-1/4" |
| | 1/4" steel Aggre-Gator | Concrete (min. 3.275 ksi) | 1-1/2" | 1-3/8" |
| | IN- SIGGI Aggle-Galoi | Grouted CMU, (ASTM C-90) | 2" | 2" |

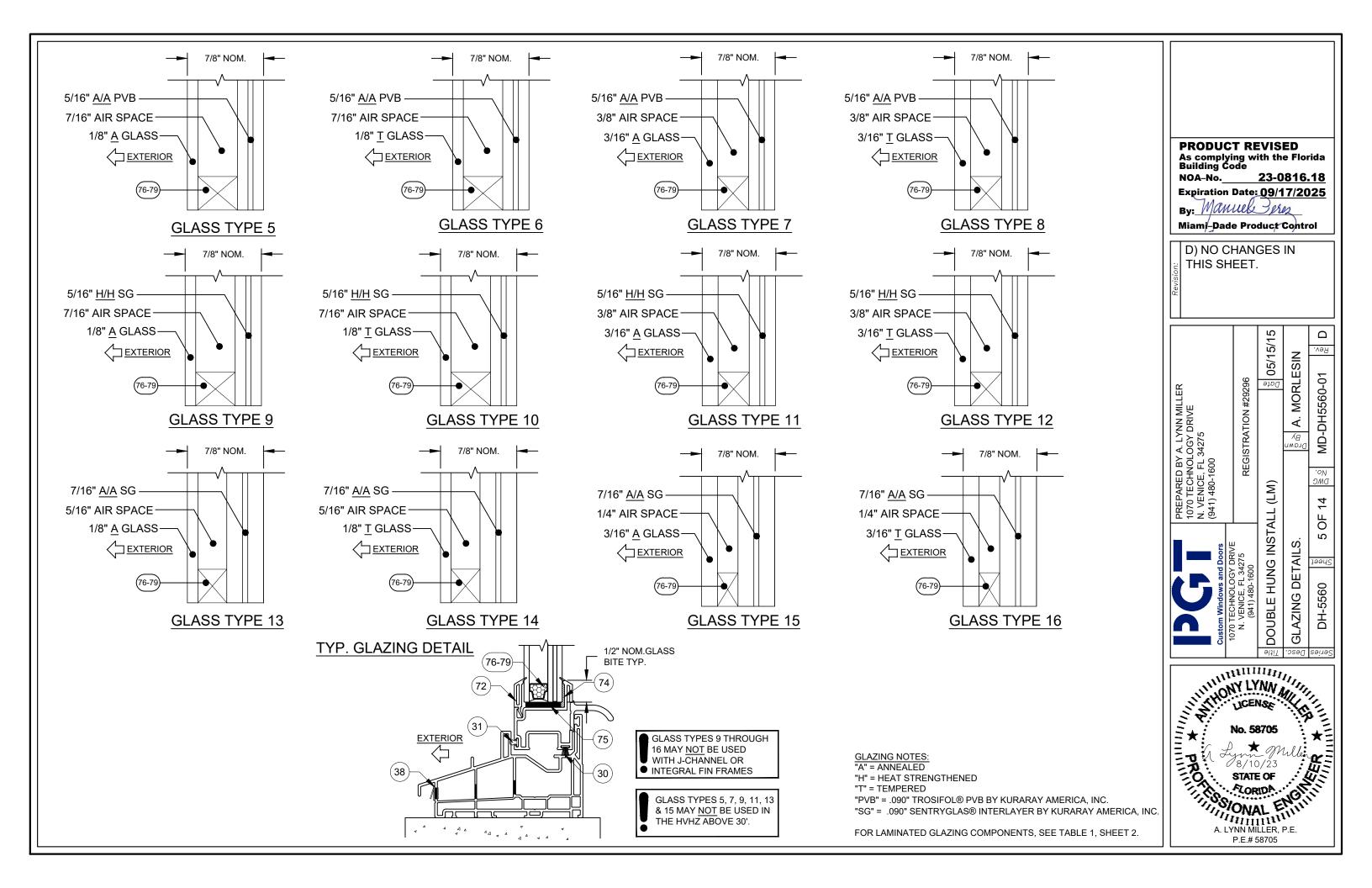
TABLE 3: ALLOWABLE ANCHORS THROUGH THE INTEGRAL FIN

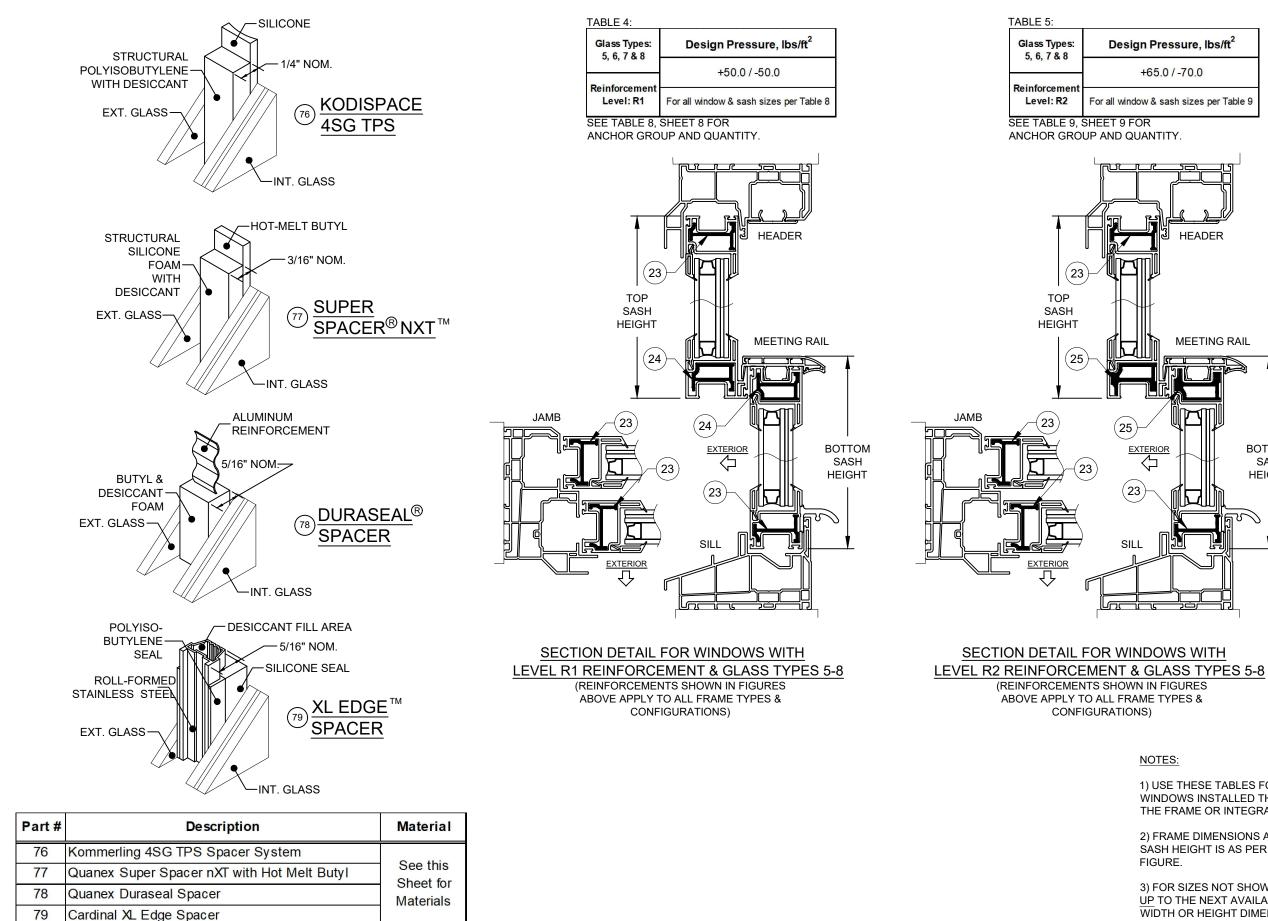
| Group | Anchor | Substrate | Min. Edge Distance | Min. Embedment* |
|-------|--|-----------------------------|-----------------------|--------------------|
| E | 2-1/2" x .131" Common Nail | P.T. Southern Pine (SG=.55) | 3/8" | 2-7/16" |
| | 2-1/2" Ring-shank Roofing Nail | P.T. Southern Pine (SG=.55) | 3/8" | 2-7/16" |
| | " | P.T. Southern Pine (SG=.55) | 1/2" | 1-3/8" |
| | #10 Trusshead SMS (steel, 18-8 S.S. | Aluminum, 6063-T5* | 3/8" | 0.050" |
| | or 410 S.S.) | Steel Stud, Gr. 33* | 3/8" | 0.0451" (18 Ga.) |
| F | 0 | Steel, A36* | 3/8" | 0.050" |
| | //10.0110 | P.T. Southern Pine (SG=.55) | 9/16" | 1-3/8" |
| | #12 SMS | Aluminum, 6063-T5* | 3/8" | 0.063" |
| | (steel, 18-8 S.S. or 410 S.S.) | Steel Stud, Gr. 33* | 3/8" | 0.050" |
| | 0 0 0.0.) | Steel, A36* | 3/8" | 0.050" |

- ANCHOR NOTES: 1) * MIN. OF 3 THREADS BEYOND THE METAL SUBSTRATE. FOR STEEL STUDS, MIN. Fu=45 KSI & Fy=33 KSI. 2) "UNGROUTED CMU" VALUES MAY BE USED FOR GROUTED CMU APPLICATIONS. 3) ALL ANCHOR HEAD TYPES ACCEPTABLE.



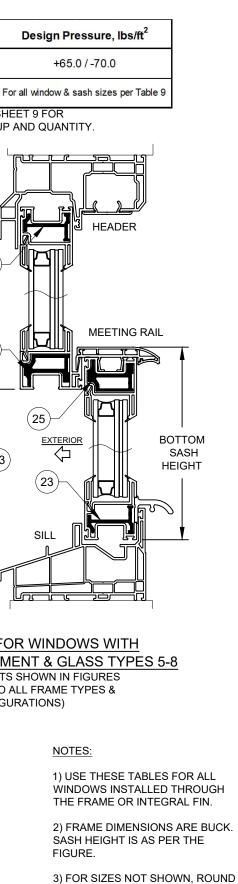






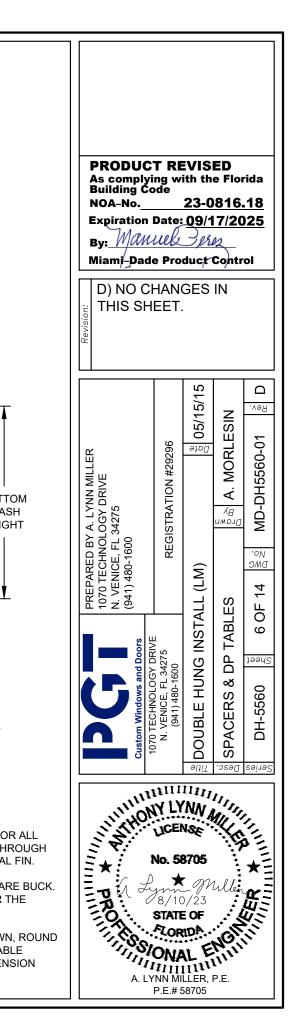
REFERENCE TEST REPORTS: FTL-8717, 8968 & 8970

UP TO THE NEXT AVAILABLE WIDTH OR HEIGHT DIMENSION SHOWN ON THE TABLE.



(23)

SILL



| Bottom Sash Description for given Range @ Window | Bottom | Final De | | | TABLE 7: | | | | | | | | | | | | | | | | | |
|---|--|--|--|--|--|--|---|---|---|--|--|---|--|--|--|---|---|--|---|---|--|--|
| Range @ Window | | | | una liba int | Glass Types: | Bottom Sash | Dett | | | | | | Electron 1 | Decla | | | - 102 | | | | |] |
| | Sash Height | | esign Pressu | | 13, 14, 15 & 16 | Description for given | Bottom Sash Height | | | | | | Final | | | sure (II | os/π⁻) | | | | | |
| Height Shown | Range (in) | 48 Wi | ndow Buck Wic 52,125 | 1th (in) 54 | Reinforcement Level: R3 | Range @ Window Height Shown | Range (in) | 18 | D | 24 | | 32 | | Window 36 | Buck \ | Vidth (in) 40 | | 48 | 52.1 | 25 | 54 | - |
| Equal-lite | 11.266 | |) +70.0 -110. | | 24 | Equal-lite | 11.266 | +70.0 | | - | 110.0 | | | | 0.0 + | | 0 +70 | 40 | | | +70.0 -109.0 | |
| Standard Cottage | | +70.0 -110.0 | | | 24 | Standard Cottage | 13.517 - 15.516 | +70.0 | | | | +70.0 - | | | | 70.0 -11 | _ | | | | +70.0 -104.0 | 2 |
| Equal-lite | 11.517 - 13.516 | |) +70.0 -110. | | 28 | Equal-lite | 11.517 - 13.516 | | | | | - | 110.0 +7 | - | | 1 | | - | +70.0 | | +70.0 -110.0 | |
| Standard Proview | 11.266 - 11.516 | +70.0 -110.0 |) +70.0 -110. | 0 +70.0 -110.0 | 20 | | | | | | | | | | | | _ | | | | | ; ↑ - |
| Tallest | 23.517 - 24.891 | +70.0 -110.0 |) +70.0 -110. | 0 +70.0 -109.0 | 1 | Tallest | | | | - | | | | - | | | | - | 1 | | | , |
| Standard Cottage | 20.517 - 23.516 | +70.0 -110.0 |) +70.0 -110. | 0 +70.0 -110.0 | | Standard Cottage | | | | | | - | | - | | - | | | 1 | | +70.0 -110.0 |) |
| Equal-lite | 18.016 - 20.516 | +70.0 -110.0 |) +70.0 -110. | 0 +70.0 -110.0 | 37.375 | Equal-lite | 18.016 - 20.516 | i | | | | | | | | | _ | | - | -110.0 | +70.0 -110.0 | 25- |
| Standard Proview | 11.517 - 18.015 | +70.0 -110.0 |) +70.0 -110. | 0 +70.0 -110.0 | | Standard Proview | 11.517 - 18.015 | +70.0 | -110.0 | +70.0 - | 110.0 - | +70.0 - | 110.0 +7 | 0.0 -110 | 0.0 + | 70.0 -11 | 0.0 +70 | 0 -110.0 | +70.0 | -110.0 | +70.0 -110.0 | |
| Shortest | 11.266 - 11.516 | +70.0 -110.0 |) +70.0 -110. | 0 +70.0 -110.0 | | Shortest | 11.266 - 11.516 | +70.0 | -110.0 | +70.0 - | 110.0 - | +70.0 - | 110.0 +7 | 0.0 -110 | 0.0 + | 70.0 -11 | 0.0 +70 | .0 -110.0 | +70.0 | -110.0 | +70.0 -110.0 | ТОР |
| Tallest | 29.517 - 31.516 | +70.0 -110.0 |) +70.0 -102. | 0 +70.0 -104.0 | | Tallest | 29.517 - 31.516 | +70.0 | -110.0 | +70.0 - | 110.0 - | +70.0 -1 | 110.0 +7 | 0.0 -110 | 0.0 + | 70.0 -11 | 0.0 +70 | 0 -110.0 | +70.0 | -102.0 | +70.0 -104.0 | SASH |
| Custom Size | 26.517 - 29.516 | +70.0 -110.0 |) +70.0 -110. | 0 +70.0 -110.0 | | Custom Size | 26.517 - 29.516 | +70.0 | -110.0 | +70.0 -* | 110.0 - | +70.0 -1 | 110.0 +7 | 0.0 -110 | 0.0 + | 70.0 -11 | 0.0 +70 | 0 -110.0 | +70.0 | -110.0 | +70.0 -110.0 | |
| Standard Cottage | 23.517 - 26.516 | +70.0 -110.0 |) +70.0 -110. | 0 +70.0 -110.0 | | Standard Cottage | 23.517 - 26.516 | +70.0 | -110.0 | +70.0 - | 110.0 - | +70.0 -1 | 110.0 +7 | 0.0 -110 | 0.0 + | 70.0 -11 | 0.0 +70 | 0 -110.0 | +70.0 | -110.0 | +70.0 -110.0 |) |
| Equal-lite | 20.517 - 23.516 | +70.0 -110.0 |) +70.0 -110. | 0 +70.0 -110.0 | 44 | Equal-lite | 20.517 - 23.516 | +70.0 | -110.0 | +70.0 - | 110.0 - | +70.0 -1 | 110.0 +7 | 0.0 -110 | 0.0 + | 70.0 -11 | 0.0 +70 | 0 -110.0 | +70.0 | -110.0 | +70.0 -110.0 | |
| Standard Proview | 18.016 - 20.516 | | | 0 +70.0 -110.0 | | Standard Proview | 18.016 - 20.516 | +70.0 | -110.0 | +70.0 - | 110.0 - | +70.0 -1 | 110.0 +7 | 0.0 -110 | 0.0 + | 70.0 -11 | 0.0 +70 | .0 -110.0 | +70.0 | -110.0 | +70.0 -110.0 | 0 (25)- |
| Custom Size | 11.517 - 18.015 | | | | | Custom Size | 11.517 - 18.015 | +70.0 | -110.0 | +70.0 - | 110.0 | +70.0 - | 110.0 +7 | 0.0 -110 | 0.0 + | 70.0 -11 | 0.0 +70 | 0 -110.0 | +70.0 | -110.0 | +70.0 -110.0 | |
| Shortest | 11.266 - 11.516 | | | | l∣ ∟ | Shortest | 11.266 - 11.516 | +70.0 | -110.0 | +70.0 - | 110.0 - | +70.0 - | 110.0 +7 | 0.0 -110 | 0.0 + | 70.0 -11 | 0.0 +70 | .0 -110.0 | +70.0 | -110.0 | +70.0 -110.0 | |
| Tallest | | | | | | Tallest | 26.517 - 35.141 | +70.0 | -110.0 | +70.0 - | 110.0 + | +70.0 - | 110.0 +7 | 0.0 -110 | 0.0 + | 70.0 -11 | 0.0 +70 | .0 -110.0 | +70.0 | -110.0 | +70.0 -110.0 | |
| Standard Cottage | | | | | | Standard Cottage | | | | | | | | - | | | 0.0 +70 | .0 -110.0 | +70.0 | -110.0 | +70.0 -110.0 |) |
| | | | | | | Equal-lite | 20.517 - 23.516 | +70.0 | -110.0 | +70.0 - | 110.0 - | +70.0 - | 110.0 +7 | 0.0 -110 | 0.0 + | 70.0 -11 | 0.0 +70 | .0 -110.0 | +70.0 | -110.0 | +70.0 -110.0 |) |
| Standard Proview | The second s | | | | 48 | Standard Proview | 18.016 - 20.516 | +70.0 | -110.0 | +70.0 - | 110.0 - | +70.0 - | 110.0 +7 | 0.0 -110 | 0.0 + | 70.0 -11 | 0.0 +70 | .0 -110.0 | +70.0 | -110.0 | +70.0 -110.0 | |
| Custom Size | | | | | | Custom Size | 14.517 - 18.015 | +70.0 | -110.0 | +70.0 - | 110.0 | +70.0 - | 110.0 +7 | 0.0 -110 | 0.0 + | 70.0 -11 | 0.0 +70 | .0 -110.0 | +70.0 | -110.0 | +70.0 -110.0 | |
| | | | | | | Custom Size | | +70.0 | -110.0 | +70.0 - | 110.0 - | +70.0 - | 110.0 +7 | 0.0 -110 | 0.0 + | 70.0 -11 | 0.0 +70 | .0 -110.0 | +70.0 | -110.0 | +70.0 -110.0 |) |
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| Equal-lite | | | | | 1∣ ┠──── | | 41.266 | | | | _ | | | | _ | | _ | - | | | | - 2 |
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| Custom Size | | +70.0 -110.0 |) +70.0 -110. | 0 +70.0 -110.0 | 84 | Custom Size | | | | | | | | | | | | - | | | | - 11 |
| Standard Proview | | | | | 1 | | | | | | | | | | _ | | _ | _ | - | | | - n |
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26.516 Standard Cottage 23.517 - 26.516 Standard Proview 18.016 - 20.516 Custom Size 11.517 - 18.015 Shortest 11.517 - 18.015 Shortest 11.517 - 18.015 Shortest 11.517 - 18.015 Standard Cottage 23.517 - 26.516 Equal-lite 20.517 - 23.516 Standard Proview 18.016 - 20.516 Custom Size 14.517 - 18.015 Custom Size 14.517 - 18.015 Custom Size 24.517 - 24.516 Standard Proview 18.016 - 21.516 Custom Size 14.517 - 18.015 Custom Size 14.517 - 18.015 Custom Size 14.517 - 34.516 Shortest 11.206 - 11.516 | Tallest 23.517 - 24.891 +70.0 +110.0 Standard Cottage 20.517 - 23.516 +70.0 +110.0 Equal-lite 18.016 - 20.516 +70.0 +110.0 Standard Proview 11.517 - 18.015 +70.0 +110.0 Shortest 11.266 - 11.516 +70.0 +110.0 Custom Size 26.517 - 29.516 +70.0 +110.0 Standard Cottage 23.517 - 26.516 +70.0 +110.0 Standard Proview 18.016 - 20.516 +70.0 +110.0 Custom Size 11.517 - 18.015 +70.0 +110.0 Standard Proview 18.016 - 20.516 +70.0 +110.0 Standard Cottage 23.517 - 26.516 +70.0 +110.0 Standard Proview 18.016 - 20.516 +70.0 +110.0 Custom Size 11.517 - 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24.891 4700 1100 +700 1100<td>Tatlest 23 517 24.091 700 1100 <t< td=""><td>Tatest 23 577 24 970 1400 770 1400 770 1400 770 1700<!--</td--><td>Intel 23.577 24.897 770 1100 770</td><td>Tailed 28.177 24.91 700 1100 700 1100 Standard Catage 25.177 25.167 25.170 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 110</td><td>Tabel 23 b7 - 2481 + 700 + 100 + 700 + 100 + 700 + 100 + 700 + 100 + 700 + 100 + 700</td><td>Inter 23:577<!--</td--><td>Istand 23:07 <t< td=""><td>Inter 22:07 24:07 74:07 1100 77:00 77:00 77:00 <</td><td>Tete 25.97 24.90 70.0 71.00 77.00 7</td><td>Tube 257 2487</td><td>Inter 2 5 47 - 2 40 /r 2 5 47 - 2 40 /r 2 5 47 - 2 40 /r 2 7 2 40 /r<!--</td--><td>Tested 257 2487 100</td><td>Inter 297 297 298 700<!--</td--><td>Inter 2377 2497 490 490 490 490 490<!--</td--></td></td></td></t<></td></td></td></t<></td></td> | Talest 23.517.24.691 +700 +100 | Tailest 23.517 24.891 +70.0 +70.0 +70.0 +70.0 +70.0 +70.0 +70.0 +70.0 +70.0 +70.0 +70.0 +10.0 +70.0 | Telest 25 577 - 24.891 4700 1100 +700 1100 <td>Tatlest 23 517 24.091 700 1100 <t< td=""><td>Tatest 23 577 24 970 1400 770 1400 770 1400 770 1700<!--</td--><td>Intel 23.577 24.897 770 1100 770</td><td>Tailed 28.177 24.91 700 1100 700 1100 Standard Catage 25.177 25.167 25.170 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 110</td><td>Tabel 23 b7 - 2481 + 700 + 100 + 700 + 100 + 700 + 100 + 700 + 100 + 700 + 100 + 700</td><td>Inter 23:577<!--</td--><td>Istand 23:07 <t< td=""><td>Inter 22:07 24:07 74:07 1100 77:00 77:00 77:00 <</td><td>Tete 25.97 24.90 70.0 71.00 77.00 7</td><td>Tube 257 2487</td><td>Inter 2 5 47 - 2 40 /r 2 5 47 - 2 40 /r 2 5 47 - 2 40 /r 2 7 2 40 /r<!--</td--><td>Tested 257 2487 100</td><td>Inter 297 297 298 700<!--</td--><td>Inter 2377 2497 490 490 490 490 490<!--</td--></td></td></td></t<></td></td></td></t<></td> | Tatlest 23 517 24.091 700 1100 <t< td=""><td>Tatest 23 577 24 970 1400 770 1400 770 1400 770 1700<!--</td--><td>Intel 23.577 24.897 770 1100 770</td><td>Tailed 28.177 24.91 700 1100 700 1100 Standard Catage 25.177 25.167 25.170 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 110</td><td>Tabel 23 b7 - 2481 + 700 + 100 + 700 + 100 + 700 + 100 + 700 + 100 + 700 + 100 + 700</td><td>Inter 23:577<!--</td--><td>Istand 23:07 <t< td=""><td>Inter 22:07 24:07 74:07 1100 77:00 77:00 77:00 <</td><td>Tete 25.97 24.90 70.0 71.00 77.00 7</td><td>Tube 257 2487</td><td>Inter 2 5 47 - 2 40 /r 2 5 47 - 2 40 /r 2 5 47 - 2 40 /r 2 7 2 40 /r<!--</td--><td>Tested 257 2487 100</td><td>Inter 297 297 298 700<!--</td--><td>Inter 2377 2497 490 490 490 490 490<!--</td--></td></td></td></t<></td></td></td></t<> | Tatest 23 577 24 970 1400 770 1400 770 1400 770 1700 </td <td>Intel 23.577 24.897 770 1100 770</td> <td>Tailed 28.177 24.91 700 1100 700 1100 Standard Catage 25.177 25.167 25.170 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 110</td> <td>Tabel 23 b7 - 2481 + 700 + 100 + 700 + 100 + 700 + 100 + 700 + 100 + 700 + 100 + 700</td> <td>Inter 23:577<!--</td--><td>Istand 23:07 <t< td=""><td>Inter 22:07 24:07 74:07 1100 77:00 77:00 77:00 <</td><td>Tete 25.97 24.90 70.0 71.00 77.00 7</td><td>Tube 257 2487</td><td>Inter 2 5 47 - 2 40 /r 2 5 47 - 2 40 /r 2 5 47 - 2 40 /r 2 7 2 40 /r<!--</td--><td>Tested 257 2487 100</td><td>Inter 297 297 298 700<!--</td--><td>Inter 2377 2497 490 490 490 490 490<!--</td--></td></td></td></t<></td></td> | Intel 23.577 24.897 770 1100 770 | Tailed 28.177 24.91 700 1100 700 1100 Standard Catage 25.177 25.167 25.170 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 1100 700 110 | Tabel 23 b7 - 2481 + 700 + 100 + 700 + 100 + 700 + 100 + 700 + 100 + 700 + 100 + 700 | Inter 23:577 </td <td>Istand 23:07 <t< td=""><td>Inter 22:07 24:07 74:07 1100 77:00 77:00 77:00 <</td><td>Tete 25.97 24.90 70.0 71.00 77.00 7</td><td>Tube 257 2487</td><td>Inter 2 5 47 - 2 40 /r 2 5 47 - 2 40 /r 2 5 47 - 2 40 /r 2 7 2 40 /r<!--</td--><td>Tested 257 2487 100</td><td>Inter 297 297 298 700<!--</td--><td>Inter 2377 2497 490 490 490 490 490<!--</td--></td></td></td></t<></td> | Istand 23:07 <t< td=""><td>Inter 22:07 24:07 74:07 1100 77:00 77:00 77:00 <</td><td>Tete 25.97 24.90 70.0 71.00 77.00 7</td><td>Tube 257 2487</td><td>Inter 2 5 47 - 2 40 /r 2 5 47 - 2 40 /r 2 5 47 - 2 40 /r 2 7 2 40 /r<!--</td--><td>Tested 257 2487 100</td><td>Inter 297 297 298 700<!--</td--><td>Inter 2377 2497 490 490 490 490 490<!--</td--></td></td></td></t<> | Inter 22:07 24:07 74:07 1100 77:00 77:00 77:00 < | Tete 25.97 24.90 70.0 71.00 77.00 7 | Tube 257 2487 | Inter 2 5 47 - 2 40 /r 2 5 47 - 2 40 /r 2 5 47 - 2 40 /r 2 7 2 40 /r </td <td>Tested 257 2487 100</td> <td>Inter 297 297 298 700<!--</td--><td>Inter 2377 2497 490 490 490 490 490<!--</td--></td></td> | Tested 257 2487 100 | Inter 297 297 298 700 </td <td>Inter 2377 2497 490 490 490 490 490<!--</td--></td> | Inter 2377 2497 490 490 490 490 490 </td |

MIN. BOTTOM SASH HEIGHT = WINDOW BUCK HEIGHT - 50.484 (APPLIES TO ANY HEIGHT 84" OR LESS).

MIN. BOTTOM SASH HEIGHT = WINDOW BUCK HEIGHT - 50.484 (APPLIES TO ANY HEIGHT 84" OR LESS).

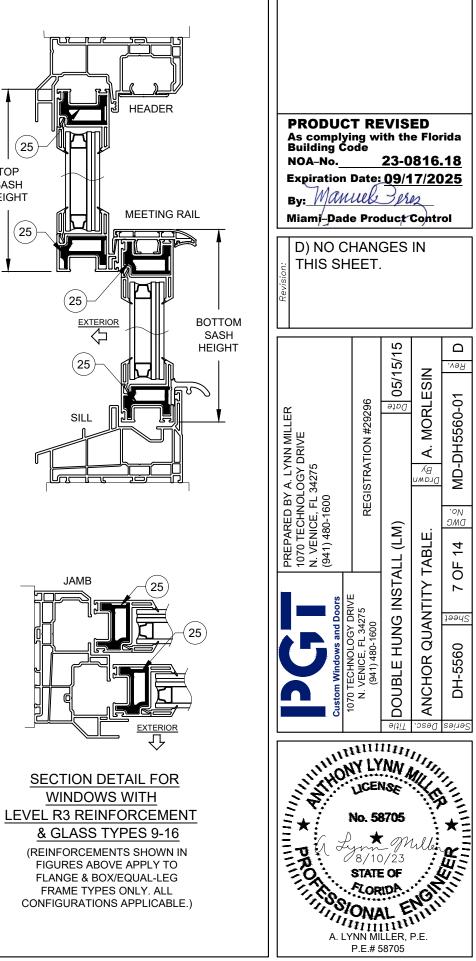
| GLASS TYPES 9 THROUGH |
|--|
| 16 MAY NOT BE LISED |
| WITH J-CHANNEL OR |
| WITH J-CHANNEL OR INTEGRAL FIN FRAMES |

NOTES:

1) USE THESE TABLES FOR WINDOWS INSTALLED THROUGH THE FRAME.

2) FRAME DIMENSIONS ARE BUCK. SASH HEIGHT IS AS PER THE FIGURE.

3) FOR SIZES NOT SHOWN, ROUND UP TO THE NEXT AVAILABLE WIDTH OR HEIGHT DIMENSION SHOWN ON THE TABLE.



| Ano | hor Quantities Red | uired for | | | | | 1 | Anchor | Group / | 4 | | | | | | | | | | | | An | chor Gr | roup B | | | | | | | | | | | | | Anchr | or Group | C | | | | | |
|---------------------|---|--------------------------------------|-----------|--------|-------|----------|------|----------|---------------|--------|------|-------|------|---------|-----------|------|---------|-----|---------|------|---------|--------|---------|--------|-----------------|------|---------|------|----------|------|-----------|------|---------|------|-------|-----------------------------|-------|----------|---------|---------|--------|---------|-------|-----|
| | rough-Frame" Ins | | 18" Wide | 24" V | Nide | 32" V | Vide | 36" | Wide | 40" Wi | de | 48" W | lide | 52-1/8" | " Wide | 18" | Wide | 24 | t" Wide | 3 | 32" Wid | e | 36" Wi | ide | 40" W | de | 48" Wio | de 5 | 2-1/8" \ | Vide | 18" W | ide | 24" W | /ide | 32" | Wide | 36 | 6" Wide | 40' |)" Wide | 4 | 48" Wid | de f | 52- |
| 1.5 | | tanation | Jamb | Jamb | | Jamb | _ | Jamb | | Jamb | | Jamb | | Jamb | C | Jamb | 0 | Jar | mb | Ja | amb | | Jamb | | Jamb | | Jamb | | Jamb | | Jamb | | Jamb | _ | Jamb | | Jan | nb | Jan | | | amb | | Ja |
| s Types: 6,7 & 8 | Bottom Sash Description for given | Bottom | MR MR | AM AM | ader | AN N | der | AM C | NH M | AN AN | ader | AM AM | ader | AM AM | ader N | MR (| MM Jage | MR | MR | MR N | R | MB der | AN N | ader | R R | ader | AN N | MD | E E | ader | AM AM | ader | RAR | ader | AM AM | Mr. | N N | MR ader | N N | MR Ma | MR MR | MM | ger | MR |
| orcemen | Range @ Window | Sash Height | ove Me | OVe | He I | ove | Ξ | ove | He e | OVe | Τ | OVe | E L | ove | E E | ove | Head I | ove | MO | ove | MO | Heg | MO | Ξ | ow | F | OW | He | MO | Teo | ove ow | F | ove ove | Te | ove | E S | ove | Te of | ove | NO H | DVe | Mo | L E | ove |
| evel: R1 | Height Shown | Range (in) | Bel Ab | A A | | Ab Be | | Ab C | n | Bel Ab | | Be | | Ab | | Ab C | n | Ab | Bel | Ab | Bel | Ab | Bel | | Bel | 1 | Bel | 4V | Be | | Bel | | Bel | n l | Ab | å | Ab | Be | Ab | Be | Ab | Bel | | Abi |
| 24 | Equal-lite | 11.266 | 1 2 1 | 1 2 | 2 1 | 1 2 | 2 | 1 | 2 2 | 1 2 | 2 | 1 2 | 2 | 1 2 | 2 2 | 1 | 2 1 | 1 | 2 1 | 1 | 2 | 2 1 | 1 2 | 2 | 1 2 | 2 | 1 2 | 2 1 | 2 | 2 | 1 2 | 1 | 1 2 | 1 | 1 7 | 2 2 | 1 | 2 2 | 1 | 2 2 | 2 1 | 2 | 2 | 1 |
| | Standard Cottage | 13.517 - 15.516 | 1 2 1 | 1 2 | 2 1 | 1 2 | 2 | 1 | 2 2 | 1 2 | 2 | 1 2 | 2 | 1 2 | 2 2 | 1 | 2 1 | 1 | 2 1 | 1 | 2 | 2 1 | 1 2 | 2 | 1 2 | 2 | 1 2 | 2 1 | 2 | 2 | 1 2 | 1 | 1 2 | 1 | 1 1 | 2 2 | 1 | 2 2 | . 1 | 2 2 | 2 1 | 2 | 2 | 1 |
| 28 | Equal-lite | 11.517 - 13.516 | 1 2 1 | 1 2 | 2 1 | 1 2 | 2 | 1 : | 2 2 | 1 2 | 2 | 1 2 | 2 | 1 2 | 2 2 | 1 | 2 1 | 1 | 2 1 | 1 | 2 | 2 1 | 1 2 | 2 | 1 2 | 2 | 1 2 | 2 | 2 | 2 | 1 2 | 1 | 1 2 | 1 | 1 / | 2 2 | 1 | 2 2 | . 1 | 2 2 | 2 1 | 2 | 2 | 1 |
| | Standard Proview | 11.266 - 11.516 | 1 2 1 | 1 2 | 2 1 | 1 2 | 2 | 1 : | 2 2 | 1 2 | 2 | 1 2 | 2 | 1 2 | 2 2 | 1 | 2 1 | 1 | 2 1 | 1 | 2 | 2 1 | 1 2 | 2 | 1 2 | 2 | 1 2 | 2 | 2 | 2 | 1 2 | 1 | 1 2 | 1 | 1 7 | 2 2 | 1 | 2 2 | . 1 | 2 1 | 2 1 | 2 | 2 | 1 |
| | Tallest | 21.517 - 24.891 | 1 2 1 | 1 2 | 2 1 | 1 2 | 2 | 1 | 2 2 | 1 2 | 2 | 1 2 | 2 | 1 3 | 3 2 | 1 | 2 1 | 1 | 2 1 | 1 | 2 | 2 1 | 1 2 | 2 | 1 2 | 2 | 1 2 | 2 1 | 2 | 2 | 1 2 | 1 | 1 2 | 1 | 1 3 | 2 2 | 1 | 2 2 | 1 | 2 : | 2 1 | 2 | 2 | 1 |
| | Standard Cottage | 18.017 - 21.516 | 2 2 1 | 2 2 | 2 1 | 2 2 | 2 | 2 | 2 2 | 2 2 | 2 | 2 2 | 2 | 2 2 | 2 2 | 2 | 2 1 | 2 | 2 1 | 2 | 2 | 2 2 | 2 2 | 2 | 2 2 | 2 | 2 2 | 2 2 | 2 2 | 2 | 2 2 | 1 | 2 2 | 1 | 2 (| 2 2 | 2 | 2 2 | 2 | 2 : | 2 2 | 2 | 2 | 2 |
| 37.375 | Equal-lite | 15.017 - 18.016 | 2 2 1 | 2 2 | 2 1 | 2 2 | 2 | 2 | 2 2 | 2 2 | 2 | 2 2 | 2 | 2 2 | 2 2 | 2 | 2 1 | 2 | 2 1 | 2 | 2 | 2 2 | 2 2 | 2 | 2 2 | 2 | 2 2 | 2 2 | 2 2 | 2 | 2 2 | 1 | 2 2 | 1 | 2 | 2 2 | 2 | 2 2 | 2 | 2 : | 2 2 | 2 | 2 | 2 |
| | Standard Proview | 11.517 - 15.016 | 3 2 1 | 3 2 | > 1 | 3 2 | 2 | 3 | 2 2 | 3 2 | 2 | 3 2 | 2 | 3 2 | 2 2 | 3 | 2 1 | 3 | 2 1 | 3 | 2 | 2 3 | 3 2 | 2 | 3 2 | 2 | 3 2 | 2 3 | 3 2 | 2 | 3 2 | 1 | 3 2 | 1 | 3 | 2 2 | 3 | 2 2 | 3 | 2 : | 2 3 | 2 | 2 | 3 |
| | Shortest | 11.266 - 11.516 | 3 2 1 | 3 2 | 2 1 | 3 2 | 2 | 3 | 2 2 | 3 2 | 2 | 3 2 | 2 | 3 2 | 2 2 | 3 | 2 1 | 3 | 2 1 | 3 | 2 | 2 3 | 3 2 | 2 | 3 2 | 2 | 3 2 | 2 3 | 3 2 | 2 | 3 2 | 1 | 3 2 | 1 | 3 | 2 2 | 3 | 2 2 | 3 | 2 | 2 3 | 2 | 2 | 3 |
| | Tallest | 29.517 - 31.516 | 1 3 1 | 1 2 | 2 1 | 1 3 | 2 | 1 | 3 2 | 1 3 | 2 | 1 3 | 2 | 1 3 | 2 2 | 1 | 3 1 | 1 | 3 1 | 1 | 3 | 2 1 | 1 3 | 2 | 1 3 | 2 | 1 3 | 2 . | 3 | 2 | 1 3 | 1 | 1 3 | 1 | 1 | 3 2 | | 3 2 | | 3 | 2 1 | 3 | 2 | 1 |
| | Custom Size | 26.517 - 29.516 | 2 3 1 | 2 3 | 2 1 | 2 3 | 2 | 2 | 3 2 | 2 3 | 2 | 2 3 | 2 | 2 3 | 3 2 | 2 | 3 1 | 2 | 3 1 | 2 | 3 | 2 2 | 2 3 | 2 | 2 3 | 2 | 2 3 | 2 1 | 2 3 | 2 | 2 3 | 1 | 2 3 | 1 | 2 | 3 2 | 2 | 3 2 | 2 | 3 | 2 2 | 3 | 2 | 2 |
| | Standard Cottage | 23.517 - 29.516 | 2 3 1 | 2 3 | 2 1 | 2 3 | 2 | 2 | 3 2 | 2 2 | 2 | 2 3 | 2 | 2 3 | 3 2 | 2 | 3 1 | 2 | 3 4 | 2 | 2 | 2 4 | 2 2 | 2 | 2 3 | 2 | 2 2 | 2 2 | 2 3 | 2 | 2 3 | 1 | 2 2 | 1 | 2 | 3 2 | 2 | 3 2 | 2 | 3 | 2 2 | 2 | 2 | 2 |
| 44 | Equal-lite | 20.517 - 23.516 | 2 2 1 | 2 2 | | 2 2 | 2 | 2 | 2 2 | 2 3 | 2 | 2 0 | 2 | 2 2 | 2 2 | 2 | 2 4 | 2 | 2 4 | 2 | 2 | 2 4 | 2 2 | 2 | $\frac{2}{2}$ 2 | 2 | 2 2 | | 2 2 | 2 | 2 2 | | 2 3 | 4 | 2 | 2 - | 2 | 2 2 | 2 | 2 2 | 2 2 | 2 | | 2 |
| 44 | Custom Size | 20.517 - 23.516 18.016 - 20.516 | 3 2 1 | 3 2 | | 2 2 | 2 | 2 | 2 2 | 2 2 | 2 | 2 2 | 2 | 3 2 | 2 2 | 2 | 2 4 | 2 | 2 4 | 2 | 2 | 2 4 | 2 2 | 2 | 2 2 | 2 | 2 2 | 2 4 | 2 2 | 2 | 3 2 | | 2 2 | 1 | 2 4 | - 2 | 2 | 2 2 | 2 | 2 4 | 2 2 | 2 | 2 | 2 |
| | | An and the state of the state of the | | 3 4 | | 3 2 | 2 | <u>э</u> | | 3 Z | 2 | 3 Z | 2 | 0 0 | 2 2 | 3 | 2 1 | | 2 | 3 | 2 | 2 0 | | 2 | 3 Z | 2 | 3 Z | 2 | | 2 | | 1 | 3 Z | 1 | 3 4 | 2 2 | | 2 2 | | 2 2 | 2 3 | 2 | | 0 |
| | Standard Proview | 11.517 - 18.015 | 3 2 1 | 3 2 | | 3 2 | 2 | 3 | 2 2 | 3 2 | 2 | 3 2 | 2 | 3 2 | | 3 | 2 1 | 3 | 2 1 | 3 | 2 | 2 3 | | 2 | 3 Z | 2 | 3 Z | 2 | 3 2 | 2 | 3 2 | | 3 2 | 1 | 3 2 | <u>2</u> | 3 | 2 2 | 3 | 2 2 | 2 3 | 2 | | 3 |
| | Shortest | 11.266 - 11.516 | 3 2 1 | 3 2 | | 3 2 | 2 | 3 . | 2 2 | 3 2 | 2 | 3 2 | 2 | 3 2 | 2 2 | 3 | 2 1 | 3 | 2 1 | 3 | 2 | 2 3 | 3 2 | 2 | 3 Z | 2 | 3 2 | 2 | 3 2 | 2 | 3 2 | 1 | 3 2 | 1 | 3 4 | 2 2 | 3 | 2 2 | 3 | 2 4 | 2 3 | 2 | 2 | 3 |
| | Tallest | 27.517 - 35.141 | 2 3 1 | 2 3 | 3 1 | 2 3 | 2 | 2 | 3 2 | 2 3 | 2 | 2 3 | 2 | 2 3 | 3 2 | 2 | 3 1 | 2 | 3 1 | 2 | 3 | 2 2 | 2 3 | 2 | 2 3 | 2 | 2 3 | 2 2 | 2 3 | 2 | 2 3 | 1 | 2 3 | 1 | 2 3 | 3 2 | 2 | 3 2 | 2 | 3 2 | 2 2 | 3 | 2 | 2 |
| | Standard Cottage | 23.517 - 27.516 | 2 3 1 | 2 3 | 3 1 | 2 3 | 2 | 2 | 3 2 | 2 3 | 2 | 2 3 | 2 | 2 3 | 3 2 | 2 | 3 1 | 2 | 3 1 | 2 | 3 | 2 2 | 2 3 | 2 | 2 3 | 2 | 2 3 | | 2 3 | 2 | 2 3 | 1 | 2 3 | 1 | 2 3 | 3 2 | 2 | 3 2 | 2 2 | 3 2 | 2 2 | 3 | 2 | 2 |
| | Equal-lite | 20.517 - 23.516 | 3 2 1 | 3 2 | | 3 2 | 2 | 3 | 2 2 | 3 2 | 2 | 3 2 | 2 | 3 2 | 2 2 | 3 | 2 1 | 3 | 2 1 | 3 | 2 | 2 3 | 3 2 | 2 | 3 2 | 2 | 3 2 | 2 3 | - | 2 | 3 2 | 1 | 3 2 | 1 | 3 2 | 2 2 | 3 | 2 2 | 3 | 2 2 | 2 3 | 2 | 2 | 3 |
| 48 | Standard Proview | 18.016 - 20.516 | 3 2 1 | 3 2 | 2 1 | 3 2 | 2 | 3 | 2 2 | 3 2 | 2 | 3 2 | 2 | 3 2 | 2 2 | 3 | 2 1 | 3 | 2 1 | 3 | 2 | 2 3 | 3 2 | 2 | 3 2 | 2 | 3 2 | 2 3 | 3 2 | 2 | 3 2 | 1 | 3 2 | 1 | 3 2 | 2 2 | 3 | 2 2 | 3 | 2 2 | 2 3 | 2 | 2 | 3 |
| | Custom Size | 14.517 - 18.015 | 3 2 1 | 3 2 | 2 1 | 3 2 | 2 | 3 | 2 2 | 3 2 | 2 | 3 2 | 2 | 3 2 | 2 2 | 3 | 2 1 | 3 | 2 1 | 3 | 2 | 2 3 | 3 2 | 2 | 3 2 | 2 | 3 2 | 2 3 | 3 2 | 2 | 3 2 | 1 | 3 2 | 1 | 3 2 | 2 2 | 3 | 2 2 | 3 | 2 2 | 2 3 | 2 | 2 | 3 |
| | Custom Size | 11.517 - 14.516 | 3 2 1 | 3 2 | 2 1 | 3 2 | 2 | 3 | 2 2 | 3 2 | 2 | 3 2 | 2 | 3 2 | 2 2 | 3 | 2 1 | 3 | 2 1 | 3 | 2 | 2 3 | 3 2 | 2 | 3 2 | 2 | 3 2 | 2 3 | 3 2 | 2 | 3 2 | 1 | 3 2 | 1 | 3 1 | 2 2 | 3 | 2 2 | 3 | 2 2 | 2 3 | 2 | 2 | 3 |
| | Shortest | 11.266 - 11.516 | 3 2 1 | 3 2 | 2 1 | 3 2 | 2 | 3 | 2 2 | 3 2 | 2 | 3 2 | 2 | 3 2 | 2 2 | 3 | 2 1 | 3 | 2 1 | 3 | 2 | 2 3 | 3 2 | 2 | 3 2 | 2 | 3 2 | 2 3 | 3 2 | 2 | 3 2 | 1 | 3 2 | 1 | 3 3 | 2 2 | 3 | 2 2 | 3 | 2 7 | 2 3 | 2 | 2 | 3 |
| | Tallest | 30.517 - 36.766 | 2 3 1 | 2 3 | 3 1 | 2 3 | 2 | 2 | 3 2 | 2 3 | 2 | 2 3 | 2 | 2 3 | 3 2 | 2 | 3 1 | 2 | 3 1 | 2 | 3 | 2 2 | 2 3 | 2 | 2 3 | 2 | 2 3 | 2 2 | 2 3 | 2 | 2 3 | 1 | 2 3 | 1 | 2 : | 3 2 | 2 | 3 2 | 2 2 | 3 2 | 2 2 | 3 | 2 | 2 |
| | Standard Cottage | 27.517 - 30.516 | 2 3 1 | 2 3 | 3 1 | 2 3 | 2 | 2 | 3 2 | 2 3 | 2 | 2 3 | 2 | 2 3 | 3 2 | 2 | 3 1 | 2 | 3 1 | 2 | 3 | 2 2 | 2 3 | 2 | 2 3 | 2 | 2 3 | 2 2 | 2 3 | 2 | 2 3 | 1 | 2 3 | 1 | 2 : | 3 2 | 2 | 3 2 | 2 | 3 : | 2 2 | 3 | 2 | 2 |
| | Custom Size | 24.517 - 27.516 | 3 3 1 | 3 3 | 3 1 | 3 3 | 2 | 3 | 3 2 | 3 3 | 2 | 3 3 | 2 | 3 3 | 3 2 | 3 | 3 1 | 3 | 3 1 | 3 | 3 | 2 3 | 3 3 | 2 | 3 3 | 2 | 3 3 | 2 3 | 3 3 | 2 | 3 3 | 1 | 3 3 | 1 | 3 / | 3 2 | 3 | 3 2 | 3 | 3 7 | 2 3 | 3 | 2 | 3 |
| 10.005 | Equal-lite | 21.517 - 24.516 | 3 2 1 | 3 2 | 2 1 | 3 2 | 2 | 3 | 2 2 | 3 2 | 2 | 3 2 | 2 | 3 3 | 3 2 | 3 | 2 1 | 3 | 2 1 | 3 | 2 | 2 3 | 3 2 | 2 | 3 2 | 2 | 3 2 | 2 3 | 3 2 | 2 | 3 2 | 1 | 3 2 | 1 | 3 : | 2 2 | . 3 | 2 2 | . 3 | 2 1 | 2 3 | 2 | 2 | 3 |
| 49.625 | Standard Proview | 18.016 - 21.516 | 3 2 1 | 3 2 | 2 1 | 3 2 | 2 | 3 | 2 2 | 3 2 | 2 | 3 2 | 2 | 3 2 | 2 2 | 3 | 2 1 | 3 | 2 1 | 3 | 2 | 2 3 | 3 2 | 2 | 3 2 | 2 | 3 2 | 2 3 | 3 2 | 2 | 3 2 | 1 | 3 2 | 1 | 3 : | 2 2 | 3 | 2 2 | 3 | 2 : | 2 3 | 2 | 2 | 3 |
| | Custom Size | 14.517 - 18.015 | 3 2 1 | 3 2 | 2 1 | 3 2 | 2 | 3 | 2 2 | 3 2 | 2 | 3 2 | 2 | 3 2 | 2 2 | 3 | 2 1 | 3 | 2 1 | 3 | 2 | 2 3 | 3 2 | 2 | 3 2 | 2 | 3 2 | 2 3 | 3 2 | 2 | 3 2 | 1 | 3 2 | 1 | 3 1 | 2 2 | 3 | 2 2 | 2 3 | 2 2 | 2 3 | 2 | 2 | 3 |
| | Oustom Size | 11.517 - 14.516 | 3 2 1 | 3 2 | 2 1 | 3 2 | 2 | 3 | 2 2 | 3 2 | 2 | 3 2 | 2 | 3 2 | 2 2 | 3 | 2 1 | 3 | 2 1 | 3 | 2 | 2 3 | 3 2 | 2 | 3 2 | 2 | 3 2 | 2 3 | 3 2 | 2 | 3 2 | 1 | 3 2 | 1 | 3 (| 2 2 | 3 | 2 2 | 3 | 2 2 | 2 3 | 2 | 2 | 3 |
| | Shortest | 11.266 - 11.516 | 3 2 1 | 3 2 | 2 1 | 3 2 | 2 | 3 | 2 2 | 3 2 | 2 | 3 2 | 2 | 3 2 | 2 2 | 3 | 2 1 | 3 | 2 1 | 3 | 2 | 2 3 | 3 2 | 2 | 3 2 | 2 | 3 2 | 2 3 | 3 2 | 2 | 3 2 | 1 | 3 2 | 1 | 3 | 2 2 | 3 | 2 2 | 3 | 2 : | 2 3 | 2 | 2 | 3 |
| | Tallest | 36.517 - 36.767 | 3 3 1 | 3 3 | 3 1 | 3 3 | 2 | 3 | 3 2 | 3 3 | 2 | 3 3 | 2 | 3 3 | 3 2 | 3 | 3 1 | 3 | 3 1 | 3 | 3 | 2 3 | 3 3 | 2 | 3 3 | 2 | 3 3 | | 3 3 | 2 | 3 3 | 1 | 3 3 | 1 | 3 | 3 2 | 3 | 3 2 | 3 | 3 : | 2 3 | 3 | 2 | 3 |
| | Standard Cottage | 34.517 - 36.516 | 3 3 1 | 3 3 | 3 1 | 3 3 | 2 | 3 | 3 2 | 3 3 | 2 | 3 3 | 2 | 3 3 | 3 2 | 3 | 3 1 | 3 | 3 1 | 3 | 3 | 2 3 | 3 3 | 2 | 3 3 | 2 | 3 3 | 2 3 | 3 3 | 2 | 3 3 | 1 | 3 3 | 1 | 3 | 3 2 | 3 | 3 2 | 3 | 3 | 2 3 | 3 | 2 | 3 |
| | Custom Size | 31.517 - 34.516 | 3 3 1 | 3 3 | 3 1 | 3 3 | 2 | 3 | 3 2 | 3 3 | 2 | 3 3 | 2 | 3 3 | 3 2 | 3 | 3 1 | 3 | 3 1 | 3 | 3 | 2 3 | 3 3 | 2 | 3 3 | 2 | 3 3 | 2 3 | 3 3 | 2 | 3 3 | 1 | 3 3 | 1 | 3 | 3 2 | 3 | 3 2 | 3 | 3 | 2 3 | 3 | 2 | 3 |
| | Equal-lite | 28.517 - 31.516 | 3 3 1 | 3 3 | 2 1 | 3 3 | 2 | 3 | 3 2 | 3 3 | 2 | 3 3 | 2 | 3 3 | 3 2 | 3 | 3 1 | 3 | 3 1 | 3 | 3 | 2 3 | 3 3 | 2 | 3 3 | 2 | 3 3 | 2 3 | | 2 | 3 3 | 1 | 3 3 | 1 | 3 | 3 2 | 3 | 3 2 | 3 | 3 | 2 3 | 3 | 2 | 3 |
| 62 | Custom Size | 25.517 - 28.516 | 3 3 1 | 3 3 | 3 1 | 3 3 | 2 | 3 | 3 2 | 3 3 | 2 | 3 2 | 2 | 3 3 | 3 2 | 3 | 3 1 | 2 | 3 1 | 3 | 3 | 2 0 | 3 3 | 2 | 3 3 | 2 | 3 3 | | 3 3 | 2 | 3 3 | 1 | 3 2 | 1 | 3 | 3 2 | 3 | 3 2 | | 3 2 | 2 2 | 3 | 2 | 3 |
| 02 | Standard Proview | 22.517 - 25.516 | 3 3 1 | 3 3 | 2 1 | 3 3 | 2 | 3 | 3 2 | 3 3 | 2 | 3 2 | 2 | 3 3 | 2 2 | 3 | 3 1 | 2 | 3 4 | 2 | 2 | 2 3 | 2 2 | 2 | 3 3 | 2 | 3 3 | 2 3 | 3 3 | 2 | 3 3 | 1 | 3 3 | 1 | 3 | 2 2 | 2 | 3 2 | | 3 | 2 2 | 2 | 2 | 3 |
| | Custom Size | 20.017 - 22.516 | 4 2 1 | 4 2 | | 3 3 | 2 | 1 | $\frac{3}{2}$ | 1 2 | 2 | 1 2 | 2 | 3 3 | 2 2 | 3 | 2 1 | 3 | 2 4 | 3 | 2 | 2 3 | 1 2 | 2 | 3 3 4 2 | 2 | 1 2 | | 1 2 | 2 | 3 3 | 4 | 3 3 | 1 | 3 3 | 2 2 | | 2 2 | | 2 2 | 2 3 | 2 | - | 3 |
| | Custom Size | 20.017 - 22.516 18.016 - 20.016 | 4 2 1 | 4 2 | | 4 2 | 2 | | 2 2 2 | 4 2 | 2 | 4 2 | 2 | 4 2 | 2 2 | | 2 1 | 4 | 2 1 | 4 | 2 | 2 4 | 4 2 | _ | 4 2 4 2 | 2 | 4 2 | _ | 2 | 2 | 4 2 | 4 | 4 2 | | | $\frac{2}{2}$ $\frac{2}{2}$ | 4 | 2 2 | | | 2 4 | - | - | 4 |
| | CAN BE A DIVERSION AND A REAL PROPERTY. | | | _ | | 4 2 | 2 | 4 | 2 2 | 4 2 | 2 | . – | | | _ | | - | | | | - | - | | | | 2 | 4 2 | _ | | | - | | | · · | | | | | | | | _ | - | |
| | Shortest | 16.928 - 18.015 | 4 2 1 | 4 2 | _ | 4 2 | 2 | 4 | 2 2 | 4 2 | 2 | 4 2 | _ | | _ | - | 2 1 | 4 | | 4 | - | 2 4 | | | 4 2 | 2 | 4 2 | | 1 2 | _ | 4 2 | 1 | 4 2 | | 4 2 | _ | | 2 2 | | | 2 4 | | | 4 |
| | Tallest | 38.517 - 41.266 | 3 4 1 | 3 4 | | 3 4 | 2 | 3 | 4 2 | 3 4 | 2 | 3 4 | | 3 4 | | 3 | 4 1 | 3 | 4 1 | 3 | 4 | - | | | 3 4 | | 3 4 | | 3 4 | | 3 4 | | 3 4 | | 3 4 | | 2 3 | 4 2 | | | 2 3 | | 2 | - |
| 75 | Equal-lite | 36.517 - 38.516 | 3 3 1 | | | 3 3 | _ | | 3 2 | 3 3 | | _ | | 3 4 | · · · · · | | 3 1 | _ | | | - | | | | 3 3 | | 3 3 | | 3 3 | | 3 3 | | 3 3 | - | | _ | | 3 2 | | | | - | | 3 |
| 75 | Custom Size | 34.517 - 36.516 | 4 3 1 | 4 3 | | 4 3 | _ | _ | 3 2 | 4 3 | 2 | | | 4 3 | | | | 4 | | | | - | | | 4 3 | - | 4 3 | | 4 3 | | 4 3 | | 4 3 | - | 4 3 | | _ | 3 2 | | | 2 4 | | _ | 4 |
| | Custom Size | 31.517 - 34.516 | 4 3 1 | 4 3 | 5 1 | 4 3 | 2 | 4 | 3 2 | 4 3 | 2 | 4 3 | 2 | - | 5 2 | 201 | 3 1 | 4 | 3 1 | 4 | 3 | 2 4 | 4 3 | 2 | 4 3 | 2 | 4 3 | | 4 3 | 2 | 4 3 | | 4 3 | 1 | 4 3 | 3 2 | 4 | 3 2 | 2 4 | 3 2 | 2 4 | 3 | | 4 |
| | Standard Proview | 29.928 - 31.516 | 4 3 1 | 4 3 | 3 1 | 4 3 | 2 | 4 | 3 2 | 4 3 | 2 | 4 3 | 2 | 4 3 | 3 3 | 4 | 3 1 | 4 | 3 1 | 4 | 3 | 2 4 | 4 3 | 2 | 4 3 | 2 | 4 3 | _ | 4 3 | 2 | 4 3 | 1 | 4 3 | 1 | 4 3 | 3 2 | 4 | 3 2 | 4 | 3 2 | 2 4 | 3 | - | 4 |
| 84 | Equal-lite | 40.017 - 41.266 | 4 4 1 | 4 4 | - | 4 4 | | | 4 2 | 4 4 | | | | 4 4 | _ | | 4 1 | 4 | 4 1 | 4 | - | 2 4 | _ | | 4 4 | | 4 4 | | 4 | | 4 4 | | 4 4 | 1 | 4 4 | | 4 | 4 2 | | 4 2 | _ | ~~ | | 4 |
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| 86.338 | Custom Size | ** - 41.266 | 4 4 1 | | | | | | | 4 4 | 2 | 4 4 | 2 | 4 4 | 4 3 | 4 | 4 1 | 4 | 4 1 | 4 | 4 | 2 4 | 4 4 | 2 | 4 4 | 2 | 4 4 | 2 4 | 4 4 | 2 | 4 4 | 1 | 4 4 | 1 | 4 4 | 4 2 | 4 | 4 2 | 4 | 4 2 | 2 4 | 4 | 2 | 4 |
| TAB | E 4, SHEET 6 F | OR DESIGN P | RESSUR | ES WH | IEN U | SING | THIS | S TAB | BLE. | | | | | | | | | | | | | | | | | | | | | | | | | | | | F | | | | | , | | |
| | | | | K HEIG | HI - | 45.072 | 2 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | Max. A | ncher | roc | Snaci | ing | Anche | |
| LIES | TO ANY HEIGH | 1 86.338" OR L | ESS). | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | f | or "Inte | egral. | Ein" In | opaci | ation | Group | ρĒ |
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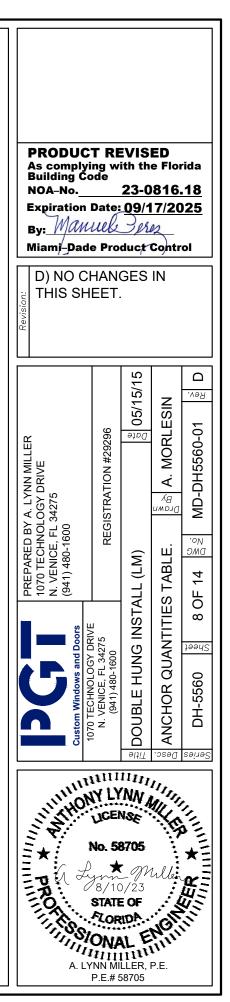
1) USE THE ABOVE "ANCHOR QUANTITIES REQUIRED......." TABLE FOR ANCHORS INSTALLED THROUGH THE FRAME.

2) USE THE ABOVE "MAX. ANCHOR O.C. SPACING" TABLE FOR ANCHORS INSTALLED THROUGH THE INTEGRAL FIN.

3) FRAME DIMENSIONS ARE BUCK. "MR"=MEETING RAIL.

4) FOR SIZES NOT SHOWN, ROUND UP TO THE NEXT AVAILABLE WIDTH OR HEIGHT DIMENSION SHOWN ON THE TABLE.

5) REFER TO TABLES 2 & 3, SHEET 2 FOR ANCHOR GROUP DESCRIPTIONS.



| Ancho | or Quantities Req | uired for | | | | | | Anchor | | | | | | | | | | Anchor Group | | | | | | | | nchor Group I | | | | | |
|-------------------|---|------------------------------------|----------|--------|----------------|---------------|-----------|--------|----------|------|---------|----------|-----------|------|----------|----------|----------|--------------|------------|--|--------------|----------|----------------|------|---------|----------------|--------|--------|----------|--------|-------|
| | ough-Frame" Inst | | 18" Wide | 24" W | ide | 32" \ | | 36" \ | | | Wide | 48" Wide | 52-1/8" W | lide | 18" Wide | 24" Wide | 32" Wide | 36" Wide | 40" W | - | 52-1/8" Wide | 18" Wide | _ | | Wide | 36" Wide | 40" W | | 48" Wide | | 52-1/ |
| | - | | Jamb | Jamb | | Jamb | - | Jamb | | Jam | | Jamb | Jamb | | Jamb | Jamb | Jamb | Jamb | Jamb | Jamb | Jamb | Jamb | Jamb | Jamb | | Jamb | Jamb | | Jamb | | Jan |
| s Types: 6,7&8 | Bottom Sash | Bottom | MR MR | AN AN | der | EN D | der N | AN D | der virv | H۲ I | MH Jack | MR MR | RN R | der | MR MR | MR MR | MR MR | MR MR | RAR | MR MR | MR MR | RN RN | MR MR | MR | AN Jack | MR MR | RAR | MR der | LA LA | AR der | ž |
| orcement | Description for given Range @ Window | Sash Height | ow ow | owe | Leo | OVe | E L | ove | Leo L | ove | Heo M | ow ow | ov e | Teo | owe | ow e | ow ow | Head No. | ove | Head over the second se | | owe | ow e | Hea | Head | Hea | ow | Heg | MO | Heg | OVe |
| /el: R2 | Height Shown | Range (in) | Bel | Bel | | Abd | | Ab | Ē | Abc | e n | Bel | Bel | | Bel | Bel | Bel | Bel | Abc Bel | Bel | Bel Ap | Bel | Bel | Abc | L Le | Bel | Bel | Abc | Bel | Abc | Ac |
| 24 | Equal-lite | 11.266 | 1 2 1 | 1 2 | 1 | 1 2 | 2 2 | 1 2 | 2 2 | 1 | 2 2 | 1 2 2 | 1 2 | 2 | 1 2 1 | 1 2 1 | 1 2 2 | 1 2 2 | 1 2 | 2 1 2 | 2 1 2 2 | 1 2 | 1 1 2 | 1 1 | 2 2 | 1 2 2 | 1 2 | 2 1 | 2 | 2 1 | 1 |
| | Standard Cottage | 13.517 - 15.516 | 1 2 1 | 1 2 | 1 | 1 2 | 2 2 | 1 3 | 2 2 | 1 | 2 2 | 1 2 2 | 1 2 | 2 | 1 2 1 | 1 2 1 | 1 2 2 | 1 2 2 | 1 2 | 2 1 2 | 2 1 2 2 | 1 2 | 1 1 2 | 1 1 | 2 2 | 1 2 2 | 1 2 | 2 1 | 2 | 2 1 | 1 |
| 28 | Equal-lite | 11.517 - 13.516 | 1 2 1 | 1 2 | 1 | 1 3 | 2 2 | 1 3 | > 2 | 1 | 2 2 | 1 2 2 | 1 2 | 2 | 1 2 1 | 1 2 1 | 1 2 2 | 1 2 2 | 1 2 | 2 1 2 | 2 1 2 2 | 1 2 | 1 1 2 | 1 1 | 2 2 | 1 2 2 | 1 2 | 2 1 | 2 | 2 1 | 1 |
| | Standard Proview | 11.266 - 11.516 | 1 2 1 | 1 2 | 1 | 1 2 | 2 2 | 1 3 | 2 2 | | 2 2 | 1 2 2 | 1 2 | 2 | 1 2 1 | 1 2 1 | 1 2 2 | 1 2 2 | 1 2 | 2 1 2 | 2 1 2 2 | 1 2 | 1 1 2 | 1 1 | 2 2 | 1 2 2 | 1 2 | 2 1 | 2 | 2 1 | 1 |
| | Tallest | 21.517 - 24.891 | 1 2 1 | 1 2 | 1 | 1 1 | 2 2 | 1 3 | 2 2 | | 2 2 | 1 2 2 | 1 2 | 2 | 1 2 1 | 1 2 1 | 1 2 2 | 1 2 2 | 1 3 | 2 1 3 | 2 1 3 2 | 1 2 | 1 1 2 | 1 1 | 2 2 | 1 2 2 | 1 2 | 2 1 | 2 | 2 1 | 1 |
| ŀ | Standard Cottage | 18.017 - 21.516 | 2 2 1 | 2 2 | 1 | 2 4 | 2 2 | 2 4 | 2 2 | 2 | 2 2 | 2 2 2 | 2 2 | 2 | 2 2 1 | 2 2 1 | 2 2 2 | 2 2 2 | 2 2 | 2 2 2 | 2 2 2 2 2 | 2 2 | 1 2 2 | 1 2 | 2 2 | 2 2 2 | 2 2 | 2 7 | 2 | 2 2 | - |
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| 37.375 | Equal-lite | 15.017 - 18.016 | 2 2 1 | 2 2 | | 2 4 | 2 2 | 2 4 | 2 2 | 2 | 2 2 | | 2 2 | 2 | 2 2 1 | 2 2 1 | 2 2 2 | | 2 2 | 2 2 2 | | 2 2 | | | 2 2 . | | 2 2 | 2 2 | 2 | 2 2 | 2 |
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| ļ | Tallest | 29.517 - 31.516 | 1 3 1 | 1 3 | 1 | 1 (| 3 2 | 1 : | 3 2 | 1 | 3 2 | 1 3 2 | 1 3 | 2 | 1 3 1 | 1 3 1 | 1 3 2 | 1 3 2 | 1 3 | 2 1 3 | 2 1 3 2 | 1 3 | 1 1 3 | 1 1 | 3 2 | 1 3 2 | 1 3 | 2 1 | 3 | 2 1 | 1 |
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| | Standard Cottage | 23.517 - 26.516 | 2 3 1 | 2 3 | 1 | 2 3 | 3 2 | 2 | 3 2 | 2 | 3 2 | 2 3 2 | 2 3 | 2 | 2 3 1 | 2 3 1 | 2 3 2 | 2 3 2 | 2 3 | 2 2 3 | 2 2 3 2 | 2 3 | 1 2 3 | 1 2 | 3 2 3 | 2 3 2 | 2 3 | 2 2 | 3 | 2 2 | 2 |
| 44 | Equal-lite | 20.517 - 23.516 | 2 2 1 | 2 2 | 1 | 2 2 | 2 2 | 2 | 2 2 | 2 | 2 2 | 2 2 2 | 2 2 | 2 | 2 2 1 | 2 2 1 | 2 2 2 | 2 2 2 | 2 2 | 2 2 2 | 2 2 3 2 | 2 2 | 1 2 2 | 1 2 | 2 2 | 2 2 2 | 2 2 | 2 2 | . 2 | 2 2 | 2 |
| [| Custom Size | 18.016 - 20.516 | 3 2 1 | 3 2 | 1 | 3 2 | 2 2 | 3 | 2 2 | 3 | 2 2 | 3 2 2 | 3 2 | 2 | 3 2 1 | 3 2 1 | 3 2 2 | 3 2 2 | 3 2 | 2 3 2 | 2 3 2 2 | 3 2 | 1 3 2 | 1 3 | 2 2 | 3 2 2 | 3 2 | 2 3 | , 2 | 2 3 | 3 |
| [| Standard Proview | 11.517 - 18.015 | 3 2 1 | 3 2 | 1 | 3 2 | 2 2 | 3 2 | 2 2 | 3 | 2 2 | 3 2 2 | 3 2 | 2 | 3 2 1 | 3 2 1 | 3 2 2 | 3 2 2 | 3 2 | 2 3 2 | 2 3 2 2 | 3 2 | 1 3 2 | 1 3 | 2 2 | 3 2 2 | 3 2 | 2 3 | ; 2 | 2 3 | 3 |
| [| Shortest | 11.266 - 11.516 | 3 2 1 | 3 2 | 1 | 3 2 | 2 2 | 3 2 | 2 2 | 3 | 2 2 | 3 2 2 | 3 2 | 2 | 3 2 1 | 3 2 1 | 3 2 2 | 3 2 2 | 3 2 | 2 3 2 | 2 3 2 2 | 3 2 | 1 3 2 | 1 3 | 2 2 | 3 2 2 | 3 2 | 2 3 | 2 | 2 3 | 3 |
| | Tallest | 27.517 - 35.141 | 2 3 1 | 2 3 | 1 | 2 3 | 3 2 | 2 3 | 3 2 | 2 | 3 2 | 2 3 2 | 2 3 | 2 | 2 3 1 | 2 3 1 | 2 3 2 | 2 3 2 | 2 3 | 2 2 3 | 2 2 4 2 | 2 3 | 1 2 3 | 1 2 | 3 2 | 2 3 2 | 2 3 | 2 2 | 3 | 2 2 | 2 |
| | Standard Cottage | 23.517 - 27.516 | 2 3 1 | 2 3 | 1 | 2 3 | 3 2 | 2 3 | 3 2 | 2 | 3 2 | 2 3 2 | 2 3 | 2 | 2 3 1 | 2 3 1 | 2 3 2 | 2 3 2 | 2 3 | 2 2 3 | 2 2 3 2 | 2 3 | 1 2 3 | 1 2 | 3 2 3 | 2 3 2 | 2 3 | 2 2 | 3 | 2 2 | 2 |
| ŀ | Equal-lite | 20.517 - 23.516 | 3 2 1 | 3 2 | 1 | 3 2 | 2 2 | 3 2 | 2 2 | 3 | 2 2 | 3 2 2 | 3 2 | 2 | 3 2 1 | 3 2 1 | 3 2 2 | 3 2 2 | 3 2 | 2 3 2 | 2 3 3 2 | 3 2 | 1 3 2 | 1 3 | 2 2 | 3 2 2 | 3 2 | 2 3 | 3 2 | 2 3 | 3 |
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| ŀ | Shortest | 11.266 - 11.516 | 3 2 1 | 3 2 | 1 | 3 1 | 2 2 | 3 | 2 2 | 3 | 2 2 | 3 2 2 | 3 2 | 2 | 3 2 1 | 3 2 1 | 3 2 2 | 3 2 2 | 3 2 | 2 3 2 | 2 3 2 2 | 3 2 | 1 3 2 | 1 3 | 2 2 | 3 2 2 | 3 2 | 2 3 | 2 2 | 2 3 | 2 |
| | Tallest | 30.517 - 36.766 | 2 3 1 | 2 2 | 1 | 2 2 | 2 2 | 2 4 | 2 2 | 2 | 2 2 | 2 2 2 | 2 2 | 2 | 2 3 1 | 2 2 1 | 2 2 2 | 2 2 2 | 2 2 | 2 3 2 | 2 2 4 2 | 2 2 | 1 2 2 | 1 2 | 2 2 | 2 2 2 | 2 2 | | 2 | 2 3 | 2 |
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| - | Standard Cottage | 27.517 - 30.516 | 2 3 1 | 2 3 | 1 | 2 . | 3 2 | 2 . | 5 2 | 2 | 3 2 | 2 3 2 | 2 3 | 2 | 2 3 1 | 2 3 1 | 2 3 2 | 2 3 2 | 2 3 | 2 2 3 | 2 2 3 2 | 2 3 | 1 2 3 | 1 2 | 3 Z . | 2 3 2 | 2 3 | 2 2 | 3 | 2 2 | 4 |
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| | Standard Proview | 18.016 - 21.516 | 3 2 1 | 3 2 | 1 | 3 2 | 2 2 | 3 2 | 2 2 | 3 | 2 2 | 3 2 2 | 3 2 | 2 | 3 2 1 | 3 2 1 | 3 2 2 | 3 2 2 | 3 2 | 2 3 2 | 2 3 2 2 | 3 2 | 1 3 2 | 1 3 | 2 2 | 3 2 2 | 3 2 | 2 3 | 2 | 2 3 | 3 |
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| | Tallest | 36.517 - 36.767 | 3 3 1 | 3 3 | 1 | 3 3 | 3 2 | 3 3 | 3 2 | 3 | 3 2 | 3 3 2 | 3 3 | 2 | 3 3 1 | 3 3 1 | 3 3 2 | 3 3 2 | 3 3 | 2 3 3 | 2 3 4 2 | 3 3 | 1 3 3 | 1 3 | 3 2 | 3 3 2 | 3 3 | 2 3 | ; 3 | 2 3 | 3 |
| | Standard Cottage | 34.517 - 36.516 | 3 3 1 | 3 3 | 1 | 3 3 | 3 2 | 3 : | 3 2 | 3 | 3 2 | 3 3 2 | 3 3 | 2 | 3 3 1 | 3 3 1 | 3 3 2 | 3 3 2 | 3 3 | 2 3 3 | 2 3 4 2 | 3 3 | 1 3 3 | 1 3 | 3 2 | 3 3 2 | 3 3 | 2 3 | 3 | 2 3 | 3 |
| ľ | Custom Size | 31.517 - 34.516 | 3 3 1 | 3 3 | 1 | 3 3 | 3 2 | 3 ; | 3 2 | 3 | 3 2 | 3 3 2 | 3 3 | 2 | 3 3 1 | 3 3 1 | 3 3 2 | 3 3 2 | 3 3 | 2 3 3 | 2 3 3 2 | 3 3 | 1 3 3 | 1 3 | 3 2 3 | 3 3 2 | 3 3 | 2 3 | 3 | 2 3 | 3 |
| ľ | Equal-lite | 28.517 - 31.516 | 3 3 1 | 3 3 | 1 | 3 3 | 3 2 | 3 3 | 3 2 | 3 | 3 2 | 3 3 2 | 3 3 | 2 | 3 3 1 | 3 3 1 | 3 3 2 | 3 3 2 | 3 3 | 2 3 3 | 2 3 3 2 | 3 3 | 1 3 3 | 1 3 | 3 2 | 3 3 2 | 3 3 | 2 3 | 3 | 2 3 | 3 |
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| ŀ | Custom Size | 20.017 - 22.516 | 4 2 1 | 4 2 | 1 | 4 | 2 2 | 4 | 2 2 | 4 | 2 2 | 4 2 2 | 4 2 | 2 | 4 2 1 | 4 2 1 | 4 2 2 | 4 2 2 | 4 2 | 2 4 2 | 2 4 2 3 | 4 2 | 1 4 2 | 1 4 | 2 2 | 4 2 2 | 4 2 | 2 4 | - | | 4 |
| ŀ | Custom Size | 18.016 - 20.016 | 4 2 1 | 4 2 | 1 | 4 2 | 2 2 | 4 2 | 2 2 | 4 | 2 2 | 4 2 2 | 4 2 | 2 | 4 2 1 | 4 2 1 | 4 2 2 | 4 2 2 | 4 2 | | 2 4 2 3 | 4 2 | 1 4 2 | 1 4 | 2 2 | 4 2 2 | 4 2 | 2 4 | | | 4 |
| ŀ | Shortest | 16.928 - 18.015 | 194 | | 1 | 4 | 2 2 | 4 | > 2 | 4 | | 4 0 0 | 4 2 | 2 | 1 0 1 | 4 2 1 | 4 2 2 | | 4 0 | | 2 4 2 3 | | 1 4 2 | 1 4 | 2 2 | | 4 2 | | | 0 4 | 4 |
| | Tallest | | | | | 3 | 1 2 | 3 | 1 2 | 3 | | 4 2 2 | | | | | 4 2 2 | | 4 2 | 2 3 4 | | | 1 4 2 1 3 4 | | | | | | | | |
| ŀ | | 36.517 - 41.200 36.517 - 38.516 | | | - | | | | | | | 3 3 2 | | | | | | | | | | | | | | 3 4 2 3 3 2 | | | | | |
| 75 | Equal-lite | A CONTRACT OF A CONTRACT OF | 3 3 1 | | - | | | | | | | | | | | | | | | 2 3 4 | | | 1 3 3 | | | | | | | | _ |
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| | Custom Size | 31.517 - 34.516 | 4 3 1 | | - | | _ | | | | 3 2 | | | 2 | 4 3 1 | 4 3 1 | | 4 3 2 | | 2 4 3 | | | 1 4 3 | | | 4 3 2 | | 2 4 | | | |
| | Standard Proview | 29.928 - 31.516 | 4 3 1 | | | 4 3 | - | 4 : | | | 3 2 | | 4 3 | 2 | 4 3 1 | 4 3 1 | 4 3 2 | 4 3 2 | | | | 4 3 | 1 4 3 | | - | 4 3 2 | | 2 4 | _ | | 4 |
| 84 | Equal-lite | 40.017 - 41.266 | 4 4 1 | | | | _ | | | | 4 2 | | 4 4 | _ | 4 4 1 | | 4 4 2 | | - | 2 4 4 | | 4 4 | 1 4 4 | | | 4 4 2 | | 2 4 | | | 4 |
| <u></u> | Custom Size | 38.928 - 40.016 | 4 4 1 | | | | 4 2 | 4 4 | | | 4 2 | | | _ | 4 4 1 | 4 4 1 | 4 4 2 | 4 4 2 | 4 4 | | 2 4 4 3 | 4 4 | 1 4 4 | | | 4 4 2 | | 2 4 | _ | | |
| 6.338 | Custom Size | ** - 41.266 | 4 4 1 | 4 4 | 1 | 4 4 | 4 2 | 4 4 | 4 2 | 4 | 4 2 | 4 4 2 | 4 4 | 2 | 4 4 1 | 4 4 1 | 4 4 2 | 4 4 2 | 4 4 | 2 4 4 | 2 4 4 3 | 4 4 | 1 4 4 | 1 4 | 4 2 | 4 4 2 | 4 4 | 2 4 | 4 | 2 4 | 4 |
| N. BOT | 5, SHEET 6 F TOM SASH HE O ANY HEIGHT | EIGHT = WIND | OW BUCH | ES WHE | EN U HT - 4 | SING 45.07 | GTHI 2 | S TAB | LE. | | | | | | | | | | | | | | | | | Max | Anchor | 00.50 | pacing f | for | _ |

NOTES:

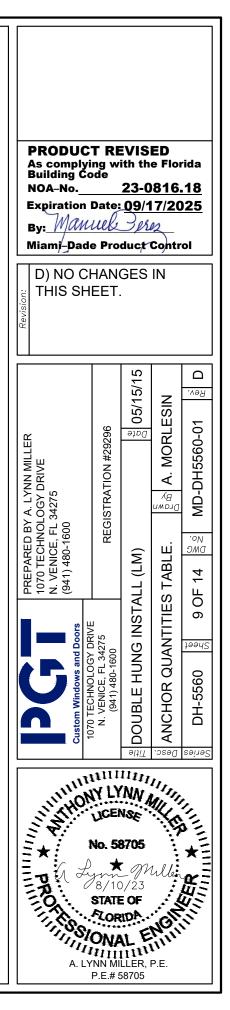
1) USE THE ABOVE "ANCHOR QUANTITIES REQUIRED......." TABLE FOR ANCHORS INSTALLED THROUGH THE FRAME.

2) USE THE ABOVE "MAX. ANCHOR O.C. SPACING......" TABLE FOR ANCHORS INSTALLED THROUGH THE INTEGRAL FIN.

3) FRAME DIMENSIONS ARE BUCK. "MR"=MEETING RAIL.

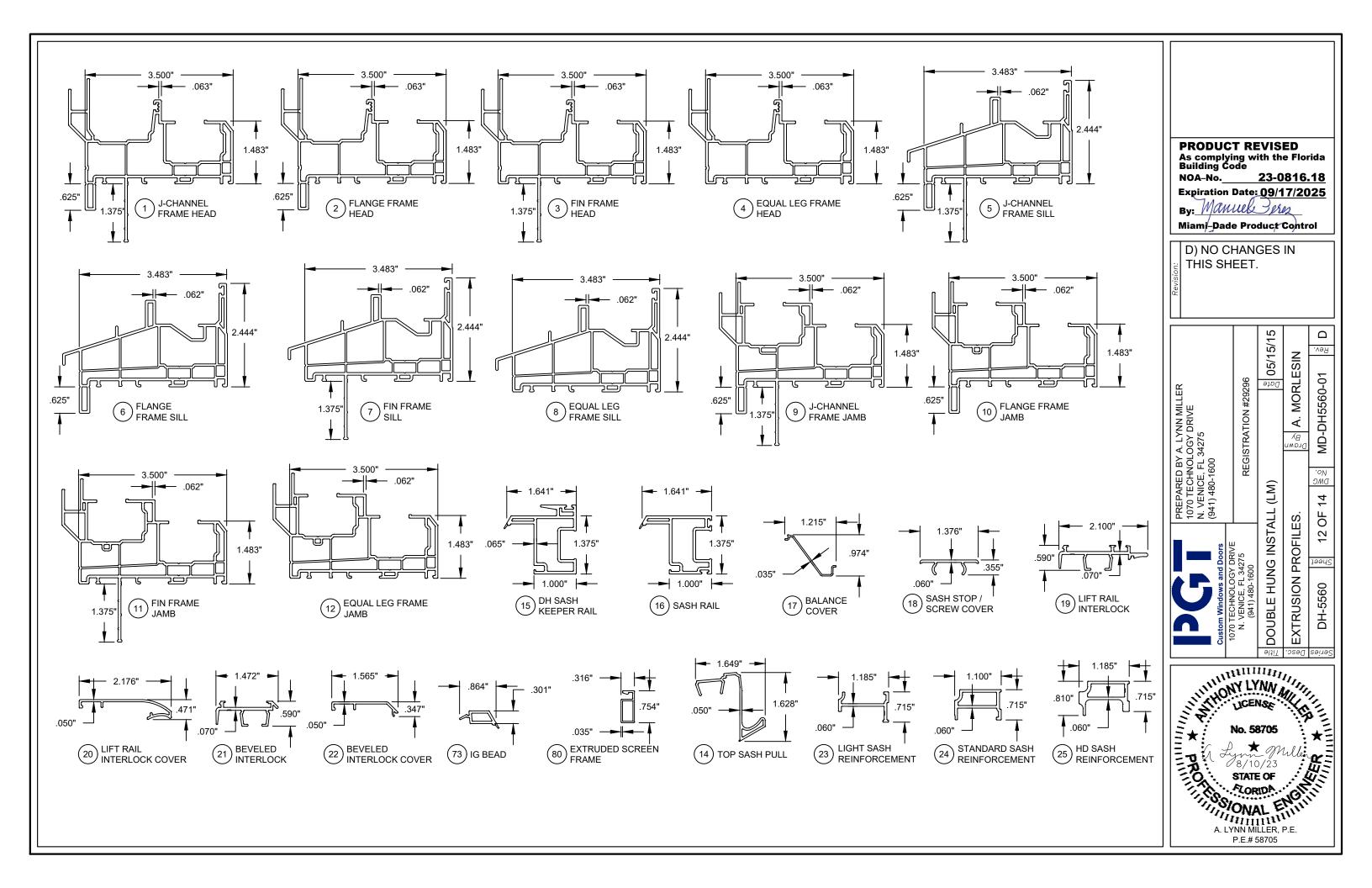
4) FOR SIZES NOT SHOWN, ROUND UP TO THE NEXT AVAILABLE WIDTH OR HEIGHT DIMENSION SHOWN ON THE TABLE.

5) REFER TO TABLES 2 & 3, SHEET 2 FOR ANCHOR GROUP DESCRIPTIONS.

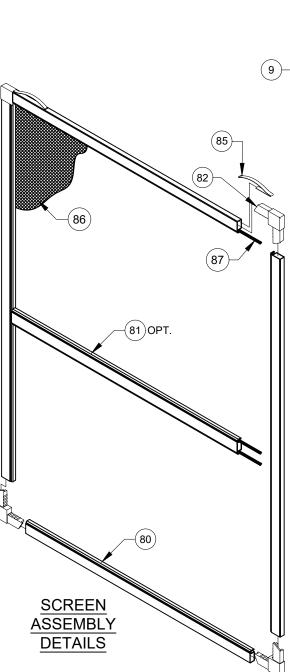


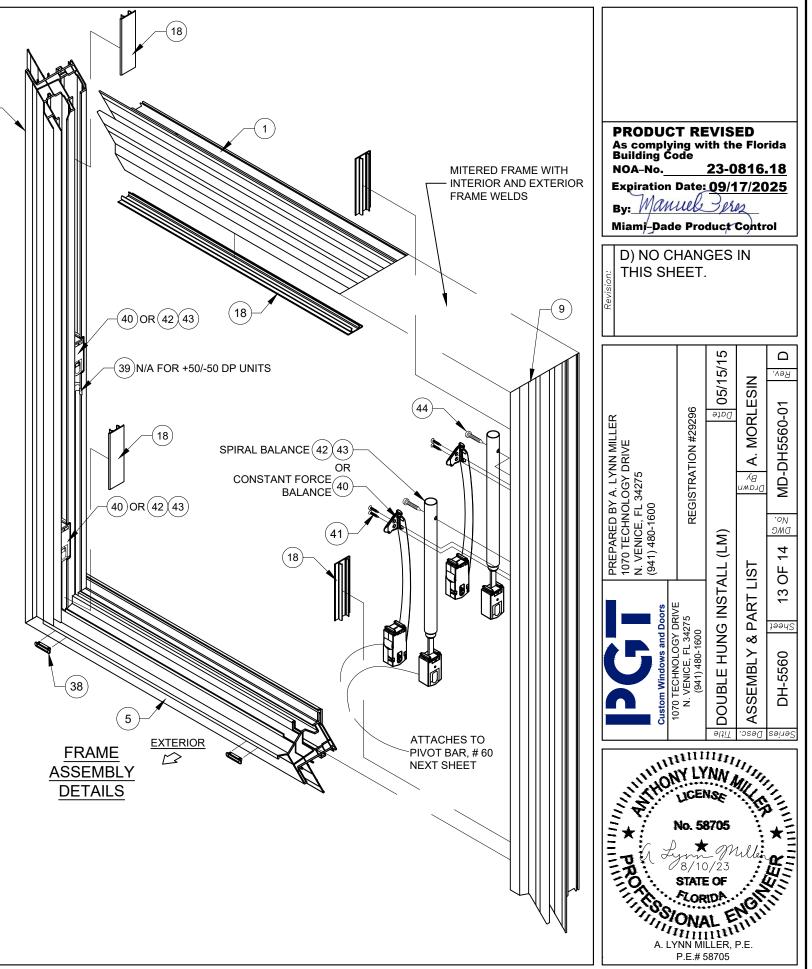
| | ABLE 10 |): | | | | | | | | | | | | | | | | | | | | | | | _ | | | | | | | | | | | | | | |
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| | | hor Quantities Rec rough-Frame'' Ins | | 18" Wide | 24" Wi | | 32" Wide | 36" Wid | | | | 52-1/8" Wi | | | | 24" Wide | | _ | | 10" Wide | 48" W | | 1/8" Wide | 54" Wide | 18" Wide | - | | Wide | 36" Wide | r Group D 40" Wid | - | | 52-1/8" Wid | | • | | | | |
| | Glass Types: 9, 10, 11 & 12 Weinforcement Level: R3 | Bottom Sash Description for given | Bottom Sash Height Range (in) | Above MR Below MR Header | Above MR Below MR | Header Above MR | Below MR que Header | Above MR Below MR | Above MR Below MR | Header Above MR | Below MR Header | Above MR Below MR | Above MR guer Below MR | Above MR | Header | Below MR Below | Above MR Below MR | Header Above MR | Below MR Header Above MR C | Below MR Header | Above MR Below MR | Header Above MR | Below MR Header | Above MR Below MR Header | Above MR Below MR | Above MR Below MR | Above MR | Below MR T | Above MR Below MR Header | Above MR Below MR | Above MR | Below MR qu Header | Below MR gue | Above MR Below MR | Header | | | | |
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| | 62 | Custom Size Equal-lite Custom Size Standard Proview Custom Size Custom Size Custom Size | 32.517 - 34.516 29.517 - 32.516 26.517 - 29.516 23.517 - 26.516 21.016 - 23.516 18.016 - 21.015 14.517 - 18.015 | 3 3 1 3 3 1 4 3 1 4 3 1 4 3 1 4 2 1 4 2 1 4 2 1 5 2 1 | 3 3 3 3 4 3 4 3 4 2 4 2 5 2 | 1 3 1 3 1 4 1 4 1 4 1 4 1 4 | 3 2 3 2 3 2 3 2 2 2 2 2 2 2 2 2 | 3 3 3 3 4 3 4 3 4 2 4 2 5 2 | 2 3 4 2 3 3 2 4 3 2 4 3 2 4 3 2 4 3 2 4 2 2 4 2 | 2 3 2 3 2 4 2 4 2 4 2 4 2 4 2 4 2 4 2 4 2 4 | 4 3 4 3 4 3 3 3 3 3 3 3 3 3 | 3 5 3 4 4 4 4 4 4 3 4 3 | 3 3 5 3 3 5 3 4 4 3 4 4 3 4 3 3 4 3 3 4 3 3 4 3 3 4 3 3 4 3 3 4 3 3 4 3 | 3 3 3 3 3 4 3 4 3 4 4 4 4 4 5 | 3 1 3 3 1 3 3 1 4 3 1 4 2 1 4 2 1 4 2 1 4 | 3 3 1 3 3 1 4 3 1 4 3 1 4 3 1 4 2 1 4 2 1 5 2 1 | 1 3 3 1 3 3 1 4 3 1 4 3 1 4 2 1 4 2 1 4 2 1 4 2 | 2 3 2 3 2 4 2 4 2 4 2 4 2 4 2 4 2 4 2 4 2 4 | 4 2 3 4 2 3 3 2 4 3 2 4 3 2 4 3 2 4 3 2 4 3 2 4 | 4 2 4 2 4 2 3 3 3 3 3 3 3 3 2 2 | 3 5 3 5 4 4 4 4 4 3 4 3 5 2 | 3 3 3 3 3 4 3 4 3 4 3 4 3 5 3 5 | 5 3 5 3 5 4 4 4 4 4 3 4 | 3 5 3 3 5 4 4 5 4 4 4 4 4 4 4 5 3 4 | 3 3 3 3 4 3 4 3 4 3 4 2 4 2 4 2 | 1 3 3 1 3 3 1 4 3 1 4 3 1 4 2 1 4 2 1 4 2 1 5 2 | 1 3 1 3 1 4 1 4 1 4 1 4 1 4 | 3 2 3 2 3 2 3 2 2 2 2 2 2 2 | 3 3 2 3 3 2 4 3 2 4 3 2 4 2 2 4 2 2 4 2 2 5 2 2 | 3 3 3 3 4 3 4 3 4 2 4 2 4 2 | 2 3 2 3 2 4 2 4 2 4 2 4 2 4 2 4 2 4 | 4 2 3 2 3 2 3 2 3 3 2 3 2 3 | 3 4 2 3 4 3 4 3 3 4 3 3 4 3 3 4 3 3 4 3 3 4 3 3 5 2 3 | 2 3 4 3 3 4 3 4 3 3 4 3 3 4 3 3 4 3 3 4 3 3 4 3 3 4 3 3 4 3 | | 1NULUGY 1, FL 34275 1600 | REGISTRATION | (LM) ABLE | |
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| | 84 | Equal-lite Custom Size Custom Size Standard Proview BLE 6, SHEET 7 | 41.266 38.517 - 41.265 35.517 - 38.516 33.516 - 35.516 7 FOR DESIG | 4 4 1 4 4 1 5 3 1 5 3 1 | 4 4 4 4 5 3 5 3 | 1 4 1 4 1 5 1 5 | 4 2 4 2 3 2 3 2 | 4 4 4 4 5 4 5 3 | 2 4 4 2 4 4 2 5 4 2 5 4 2 5 4 TARIE | | 5 3 5 3 5 3 4 3 | 4 5 4 5 5 5 5 5 | 3 4 6 3 5 5 4 5 5 | 4 4 4 4 4 4 4 5 5 4 5 5 | + 1 4 4 1 4 3 1 5 3 1 5 | + 4 1 4 4 1 5 3 1 5 3 1 | 4 4 1 4 4 1 5 4 1 5 3 | 2 4 2 4 2 5 2 5 | 4 2 4 4 2 4 4 2 5 4 2 5 | 5 3 5 3 5 3 4 3 | 4 6 4 6 5 5 5 5 | 3 4 3 5 3 5 3 5 3 5 | 6 4 6 4 6 4 5 4 | 4 6 4 5 6 4 5 6 4 5 6 4 | 4 4 4 4 5 3 5 3 | 4 4 1 4 1 5 3 1 5 | 1 4 1 4 1 5 1 5 | 4 2 4 2 3 2 3 2 | 4 4 2 4 4 2 5 3 2 5 3 2 | 4 4 4 4 5 3 5 3 | 2 5 | | 5 4 3 | 3 4 5 3 4 5 3 5 4 3 5 4 | 333 | tom Windov | 70 TECHNO N. VENICE, (941) 48 | DOUBLE H ANCHOR | DH-5560 |
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| | | | | | | | | /ide 36" V | Vide 40" | Wide | | | | | | | | | e 36" 1 | Wide | 40" Wide | | | | | | | | | e 36" | Wide | 40" Wide | | | | | | | | |
| | Gla | ss Types: | Bottom Sash | | Jamb | Jamb | Jamb | Jamb | Jam Jam | MR Paper | Jamb | Jam De W | MR der du | Jamb | Jamb | Ja WK W | MR Jan | Jamb | Jamb | MR der d | Jamb | Jar WK | amb W bg | Jamb Mg Mg bag | Jamb | Jamb W W W | MR der 1 | amb My ba | Jamb | Jamt | | Jamb | Jamb | AM Land Land Land Land Land Land Land Land | lamb | | | | | |
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| NOTES: 1) FRAME DIMENSIONS ARE BUCK. "MR"=MEETING RAIL. 2) FOR SIZES NOT SHOWN ROUND UP TO THE NEXT AVAILABLE WIDTH OR HEIGHT DIMENSION SHOWN ON THE TABLE | M | N. BOT | TOM SASH H | EIGHT = WIN | IDOW BUG | SURES V CK HEIG | WHEN U GHT - 50 | JSING TH 0.484 | IS TABLE | Ξ. | | | | | | | | | | | | | | | | | | | | | | 1 | GLASS 16 MA | S TYPE Y NOT | S 9 TH BE US | | SH TH | 10 | esc. Title | Series D |
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| 3) REFER TO TABLE 2, SHEET 2 FOR ANCHOR GROUP DESCRIPTIONS. P.E.# 58705 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | A. LYNI P.I | 11111 ^{111*} I MILLER, P.E. E.# 58705 | |



| | [| Bill of Material | |
|----|------------|---|---------|
| # | Part # | Description | Materia |
| 1 | 620113 | Frame Head - J-Channel | PVC |
| 2 | 620114 | Frame Head - Flange | PVC |
| 3 | 620115 | Frame Head - Fin | PVC |
| 4 | 620116 | Frame Head - Equal Leg/Box | PVC |
| 5 | 620105 | Frame Sill - J-Channel | PVC |
| 6 | 620106 | Frame Sill - Flange | PVC |
| 7 | 620107 | Frame Sill - Fin | PVC |
| 8 | 620108 | Frame Sill - Equal Leg/Box | PVC |
| 9 | 620109 | Frame Jamb - J-Channel | PVC |
| 10 | 620110 | Frame Jamb - Flange | PVC |
| 11 | 620111 | Frame Jamb - Fin | PVC |
| 12 | 620112 | Frame Jamb - Equal Leg/Box | PVC |
| 14 | 620171 | Top Sash Pull (opt.) | PVC |
| 15 | 620140 | Keeper Rail | PVC |
| 16 | 620129 | Sash Rail (Sides, Top & Bottom) | PVC |
| 17 | 620134 | Balance Cover | PVC |
| 18 | 620133 | Sash Stop/Screw Cover | PVC |
| 19 | 620156 | Lift Rail Interlock | 6005 T5 |
| 20 | 620144 | Lift Rail Interlock Cover | PVC |
| 21 | 620157 | Beveled Interlock | 6005 T5 |
| 22 | 620145 | Beveled Interlock Cover | PVC |
| 23 | 620150 | Light Sash Reinforcement | 6063 T6 |
| 24 | 620151 | Standard Sash Reinforcement | 6063 T6 |
| 25 | 620152 | HD Sash Reinforcement | 6063 T6 |
| 30 | 61644 | Weatherstrip, .187" x .270" Fin Pile | |
| 31 | 6Q300 | Weatherstrip, .190" x .300" Foam Bulb | |
| 32 | 61719 | Weatherstrip, .187" x .220" PolyPile | |
| 33 | 61825 | Weatherstrip Plug, .220" Finseal | |
| 35 | 78X1MTTT | #8 x 1" Ph. PH SDS (Interlock Mounting Screw) | SS |
| 38 | 720210 | Weep Hole Cover | PVC |
| 39 | 720185 | Tilt Latch Reinforcement Clip | PVC |
| 40 | 720XXXXX | Constant Force Balance | |
| 41 | 78X34PPAX | #8 x 3/4" Ph. FH SMS (Con. Force Balance Screw) | SS |
| 42 | | Spiral Balance | |
| 43 | 720205 | Spiral Balance Shoe | Nylon |
| 44 | 78X114FPAX | #8 x 1-1/4" Ph. FH SMS (Spiral Balance Screw) | SS |





NOTES:

1) GLASS AND SOME PARTS/OPTIONS NOT SHOWN ON DRAWING FOR CLARITY. 2) J-CHANNEL FRAME SHOWN, PARTS # 1, 5 & 9. OTHER FRAME TYPES APPLY.
3) PVC BY ENERGI WINDOW AND DOOR PROFILES, LTD., TO BE LABELED FOR AAMA EXTRUDER CODE.

4) FOR REINFORCEMENT TYPES, SEE DETAILS ON SHEETS 6 & 7.5) ITEMS # 13, 26-29, 34, 36, 37, 65-71, 73 & 84 ARE NOT USED AND ARE NOT PART OF THIS APPROVAL.

