



DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER)
BOARD AND CODE ADMINISTRATION DIVISION

NOTICE OF ACCEPTANCE (NOA)

MIAMI-DADE COUNTY
PRODUCT CONTROL SECTION
11805 SW 26 Street, Room 208
Miami, Florida 33175-2474
T (786) 315-2590 F (786) 315-2599
www.miamidade.gov/economy

Clopay Corporation
8585 Duke Boulevard
Mason, OH 45040

SCOPE: This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER-Product Control Section to be used in Miami-Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami-Dade County) and/or the AHJ (in areas other than Miami-Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Single Car W8 Steel Pan Sectional Garage Door up to 9'-0" Wide w/ Impact Resistant Lites (DP +48.0, -54.0 PSF)

APPROVAL DOCUMENT: Drawing No. 103547, titled "Single Car W8 Pan Door with Impact Resistant Lites", sheet 1 of 1, dated 10/23/2006, with revision 9 dated 09/07/2023, prepared by Clopay Corporation, signed and sealed by Mark Westerfield, P.E., bearing the Miami-Dade County Product Control revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Section.

MISSILE IMPACT RATING: Large and Small Missile Impact Resistant

LABELING: A permanent label with the manufacturer's name or logo, manufacturing address, model number, the positive and negative design pressure rating, indicate impact rated if applicable, installation instruction drawing reference number, approval number (NOA), the applicable test standards, and the statement reading 'Miami-Dade County Product Control Approved' is to be located on the door's side track, bottom angle, or inner surface of a panel.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

LIMITATION: This approval requires the manufacturer to test all coils used to fabricate door panels under this Notice of Acceptance. A minimum of 2 specimens shall be cut from each coil and tensile tested according to ASTM E-8 by a Miami Dade County approved laboratory selected and paid by the manufacturer. Every 3 months, four times a year, the manufacturer shall mail to this office: a copy of the test reports with confirmation that the specimen were selected from coils at the manufacturer production facilities and a notarized statement from the manufacturer that only coils with yield strength of 38,600 psi or more shall be used to make door panels under this NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA **revises NOA # 22-1212.01** and consists of this page 1 and evidence pages E-1, E-2, E-3, E-4 and E5, as well as approval document mentioned above.

The submitted documentation was reviewed by **Carlos M. Utrera, P.E.**



NOA-No 23-0928.64
Expiration Date: February 21, 2028
Approval Date: November 02, 2023

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

1. Evidence submitted under previous NOA's

A. DRAWINGS

1. Drawing No. **103547**, titled "Single Car W8 Pan Door with Impact Resistant Lites", dated 10/23/2006, with last revision 04 dated 02/2015, sheet 1 of 1, prepared by Clipay Building Products Company, signed and sealed by Scott Hamilton, P.E.

B. TESTS "Submitted under NOA # 06-1107.02"

1. Test reports on 1) Uniform Static Air Pressure Test, Loading per FBC, TAS 202
2) Large Missile Impact Test per FBC, TAS 201
3) Cyclic Wind Pressure Loading per FBC, TAS 203
along with marked-up drawings and installation diagram of Clipay 9'x 8' 24 ga. Steel Door, Model 94W8, prepared by American Testing Lab, Inc., Test Report No. **ATLNC 1008.01-07**, dated 11/05/2007, signed and sealed by David W. Johnson, P.E.

"Submitted under NOA # 06-1107.02"

2. Test report on Accelerated Weathering Using Xenon Arc Light Apparatus, per ASTM G155, Test Report No. **HETI-06-A002**, prepared by Hurricane Engineering and Testing, Inc, dated 11/08/2006, signed and sealed by Rafael E. Droz-Seda, P.E.
3. Tensile Test on GE Lexan SLX2432T, per ASTM D 638 and ASTM E 8, Test Reports No. **HETI-06-T566** and **HETI-06-T634**, prepared by Hurricane Engineering and Testing, Inc., dated 07/14/2006 and 11/08/2006, signed and sealed by Rafael E. Droz-Seda, P.E.
4. Test report on Self-Ignition Temperature (ASTM D 1929), Rate of Burn (ASTM D 635) and Smoke Density (ASTM D 2843), Test Report No. **ETC-06-1024-17496.0**, dated 05/26/2006, signed and sealed by Joseph L. Doldan, P.E.

C. CALCULATIONS "Submitted under NOA # 06-1107.02"

1. Anchoring calculations prepared by Clipay Building Products Company, dated 10/24/2006, signed and sealed by Scott Hamilton, P.E.

D. QUALITY ASSURANCE

1. Miami-Dade Department of Regulatory and Economic Resources (RER).

E. MATERIAL CERTIFICATIONS "Submitted under NOA # 06-1107.02"

1. Tensile tests on Painted Embossed Steel, per ASTM E 8, Test Reports No. **HETI-06-T596**, **T597** and **T598**, dated 08/24/2006, signed by Rafael E. Droz-Seda, P.E.
2. Salt Spray Exposure Test Report No. **30160-04-63365**, prepared by Stork Twin City Testing Corporation, dated 01/26/2005, signed by John D. Lee, P.E.



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F. STATEMENTS

1. Statement letters of code conformance to the 5th edition (2014) FBC and of no financial interest, both issued by Clopay Building Products Company, dated 12/06/2016, signed and sealed by Scott Hamilton, P.E.

“Submitted under NOA # 15-0225.03”

2. Statement letter of code conformance with the 2010 and the 5th edition (2014) FBC issued by Clopay Building Products Company, dated 02/18/2015, signed and sealed by Scott Hamilton, P.E.

“Submitted under NOA # 12-0105.01”

3. Statement letter of no financial interest issued by Clopay Building Products Company, dated 01/04/2012, signed and sealed by Scott Hamilton, P.E.

2. Evidence submitted under previous NOA # 17-1016.27

A. DRAWINGS

1. Drawing No. **103547**, titled “Single Car W8 Pan Door with Impact Resistant Lites”, dated 10/23/2006, with last revision 04 dated 02/2015, sheet 1 of 1, prepared by Clopay Building Products Company, signed and sealed by Scott Hamilton, P.E.

B. TESTS

1. None.

C. CALCULATIONS

1. None.

D. QUALITY ASSURANCE

1. Miami-Dade Department of Regulatory and Economic Resources (RER)

E. MATERIAL CERTIFICATIONS

1. None.

F. STATEMENTS

1. Statement letter of code conformance to the 6th edition (2017) FBC issued by Clopay Building Products Company, dated 10/04/2017, signed and sealed by Scott Hamilton, P.E.



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3. Evidence submitted under NOA # 20-0922.21”

A. DRAWINGS

1. Drawing No. **103547**, titled “Single Car W8 Pan Door with Impact Resistant Lites”, dated 10/23/2006, with last revision **06** dated 08/26/2020, sheet 1 of 1, prepared by Clopay Corporation, dated 09/29/2020, signed and sealed by Scott Hamilton, P.E.

B. TESTS

1. None.

C. CALCULATIONS

1. None.

D. QUALITY ASSURANCE

1. Miami-Dade Department of Regulatory and Economic Resources (RER).

E. MATERIAL CERTIFICATIONS “Submitted under NOA # 17-1016.27”

1. Notice of Acceptance No. **15-0915.08** issued to SABIC Innovative Plastics US, LLC for their Lexan Polycarbonate Sheet Products, approved on 12/10/2015, expiring on 07/17/2018.

F. STATEMENTS

1. Statement letters of code conformance to **6th Edition (2017) and 7th Edition (2020) FBC**, issued by Clopay Corporation, dated 09/15/2020, signed and sealed by Scott Hamilton, P.E.
2. Certificate of amendment changing the company name from Clopay Building Products Company, Inc. to Clopay Corporation, issued by the State of Delaware, dated 08/27/2019.
3. Testing contract letter issued by American Test Lab, Inc., dated 11/30/2021, signed by Keith Owen.



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4. Evidence submitted under NOA # 22-1212.01

A. DRAWINGS

1. Drawing No. **103547**, titled “Single Car W8 Pan Door with Impact Resistant Lites”, sheet 1 of 1, dated 10/23/2006, with revision **7** dated 09/28/2022, prepared by Clopay Corporation, signed and sealed by Mark Westerfield, P.E., on 01/06/2023.

B. TESTS

1. Test reports on 1) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
2) Large Missile Impact Test per FBC, TAS 201-94
3) Cyclic Wind Pressure Loading per FBC, TAS 203-94
4) Forced Entry Test, per FBC, TAS 202-94
5) Tensile Test per ASTM E8
along with marked-up drawings and installation diagram of Clopay 9’x 8’ 24 ga. Steel Door, Model 94W8, prepared by American Testing Lab, Inc., Test Report No. **ATLNC 0104.01-22**, dated 08/08/2022, signed and sealed by David W. Johnson, P.E.

C. CALCULATIONS

1. Anchoring calculations prepared by Clopay Building Products Company, dated 11/30/2022, signed and sealed by Mark Westerfield, P.E.

D. QUALITY ASSURANCE

1. Miami-Dade Department of Regulatory and Economic Resources (RER).

E. MATERIAL CERTIFICATIONS

1. Notice of Acceptance No. **21-1109.01** issued to SABIC Innovative Plastics US, LLC for their Lexan Polycarbonate Sheet Products, approved on 04/07/2022, expiring on 04/01/2026.

F. STATEMENTS

1. Statement letter of code conformance to the 7th edition (2020) of the FBC, issued by Clopay Corporation, dated 11/30/2022, signed and sealed by Mark Westerfield, P.E.
2. Statement letter of no financial interest, issued by Clopay Corporation, dated 11/30/2022, signed and sealed by Mark Westerfield, P.E.



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5. New Evidence submitted

A. DRAWINGS

- 1. Drawing No. 103547, titled “Single Car W8 Pan Door with Impact Resistant Lites”, dated 10/23/2006, with last revision 09 dated 09/07/2023, sheet 1 of 1, prepared by Clopay Corporation, signed and sealed by Mark Westerfield, P.E.**

B. TESTS

- 1. None.**

C. CALCULATIONS

- 1. None.**

D. QUALITY ASSURANCE

- 1. Miami-Dade Department of Regulatory and Economic Resources (RER).**

E. MATERIAL CERTIFICATIONS

- 1. None.**

F. STATEMENTS

- 1. Statement letters of code conformance to 8th Edition (2023) FBC, issued by Clopay Corporation, dated 09/15/2023, signed and sealed by Mark Westerfield, P.E.**



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