

DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER)

# BOARD AND CODE ADMINISTRATION DIVISION **NOTICE OF ACCEPTANCE (NOA)**

PRODUCT CONTROL SECTION 11805 SW 26 Street, Room 208 Miami, Florida 33175-2474 T (786) 315-2590 F (786) 315-2599 www.miamidade.gov/building

**MIAMI-DADE COUNTY** 

# Lawson Industries, Inc. 8501 NW 90 Street

Medley, FL 33166

#### Scope:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER -Product Control Section to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami-Dade County) and/ or the AHJ (in areas other than Miami-Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Series "4300/6300 (Fin-Frame)" Aluminum Fixed Window – L.M.I.

APPROVAL DOCUMENT: Drawing No. L4300-6300-1201 titled "Series-4300-6300 Fin Frame Impact Fixed Window", sheets 1 through 5 of 5, dated 02/21/12, with revision E dated 09/29/23, prepared by manufacturer, signed and sealed by Thomas J. Sotos, P.E., bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Section.

# MISSILE IMPACT RATING: Large and Small Missile Impact Resistant

**LIMITATIONS:** 1. Ext grade plywood attached to wood structure, under separate review by AHJ.

**LABELING:** Each unit shall bear a permanent label with the manufacturer's name or logo, city, state, series, and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

**RENEWAL** of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

**TERMINATION** of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/ or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

**ADVERTISEMENT:** The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

**INSPECTION:** A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA revises NOA No. 22-0509.03 and consists of this page 1 and evidence pages E-1, E-2, E-3 and E-4, as well as approval document mentioned above.

The submitted documentation was reviewed by Manuel Perez, P.E.



NOA No. 23-1010.01 **Expiration Date: July 19, 2027 Approval Date: November 02, 2023** Page 1

#### NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

#### 1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA's

#### A. DRAWINGS

- 1. Manufacturer's die drawings and sections. (Submitted under NOA No. 12-0416.10)
- 2. Drawing No L4300-6300-1201, titled "Series-4300-6300 Fin Frame Impact Fixed Window", sheets 1 through 5 of 5, dated 02/21/12, with revision **D** dated 07/31/20, prepared by manufacturer, and signed and sealed by Thomas J. Sotos, P.E. (Submitted under NOA No. 20-0813.09)

#### B. TESTS

- 1. Test reports on: 1) Large Missile Impact Test per FBC, TAS 201-94
  - 2) Cyclic Wind Pressure Loading per FBC, TAS 203-94 along with marked-up drawings and installation diagram of an arch and a rectangular fin-frame fixed window, prepared by Hurricane Engineering & Testing, Inc., Test Reports No.: **HETI-12-4011**, dated 03/14/12 and **HETI-11-3362**, dated 03/14/12; all signed and sealed by Candido F. Font, P.E.

## (Submitted under NOA No.12-0416.10)

- 2. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
  - 2) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
  - 3) Water Resistance Test, per FBC, TAS 202-94

along with marked-up drawings and installation diagram of a circular arch fin-frame fixed window, prepared by Hurricane Engineering & Testing, Inc., Test Report No. **HETI-08-2026**, dated 10/23/08, signed and sealed by Candido F. Font, P.E. (Submitted under NOA No. 12-0416 10)

- (Submitted under NOA No. 12-0416.10)
- 3. Test reports on: 1) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94 along with marked-up drawings and installation diagram of a rectangular, fin-frame fixed window, prepared by Hurricane Engineering & Testing, Inc., Test Reports No. **HETI-07-4379**, dated 10/23/08 and **HETI-08-2218A**, dated 11/18/08, all signed and sealed by Candido F. Font, P.E.

#### (Submitted under NOA No. 12-0416.10)

- 4. Test reports on: 1) Large Missile Impact Test per FBC, TAS 201-94
  - 2) Cyclic Wind Pressure Loading per FBC, TAS 203-94

along with marked-up drawings and installation diagram of a rectangular-, a circular arch- and an elliptical arch fin-frame fixed window, prepared by Hurricane Engineering & Testing, Inc., Test Reports No.: **HETI-09-2540**, dated 09/04/09; **HETI-09-2538**, dated 09/04/09; **HETI-09-2539**, dated 09/04/09; **HETI-09-2536**, dated 09/04/09, **HETI-08-2027**, dated 10/23/08; **HETI-08-2029**, dated 10/23/08; **HETI-09-2030**, dated 10/23/08 and **HETI-08-2218B**, dated 11/18/08; all signed and sealed by Candido F. Font, P.E.

(Submitted under NOA No. 12-0416.10)

Manuel Perez, P.E. Product Control Examiner

NOA No. 23-1010.01 Expiration Date: July 19, 2027 Approval Date: November 02, 2023

#### Lawson Industries, Inc.

## NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

- 1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA'S (CONTINUED)
- C. CALCULATIONS
  - 1. Anchor verification calculations and structural analysis, complying FBC 5<sup>th</sup> Edition (2014), dated 09/02/14, prepared by manufacturer, signed and sealed by Thomas J. Sotos, P.E.

(Submitted under NOA No.14-0908.17)

2. Glazing complies with ASTM E1300-04/09

## D. **QUALITY ASSURANCE**

1. Miami-Dade Department of Regulatory and Economic Resources (RER).

#### E. MATERIAL CERTIFICATIONS

- 1. Notice of Acceptance No. 20-0915.22 issued to Kuraray America, Inc. for their "Trosifol® Ultraclear, Clear and Color PVB Glass Interlayers" dated 11/19/20, expiring on 07/08/24.
- 2. Notice of Acceptance No. 21-0216.01 issued to Eastman Chemical Company (MA) for their "Saflex PVB Interlayers Clear and Colored for Glass" dated 04/29/21, expiring on 05/21/26.

# F. STATEMENTS

- 1. Statement letter of conformance, complying with FBC 7<sup>th</sup> Edition (2020), dated April 27, 2022, issued by the manufacturer, signed and sealed by Thomas J. Sotos, P.E. (Submitted under NOA No. 22-0509.03)
- 2. Proposal No. **07-2527** issued by Product Control, dated 03/29/07, signed by Manuel Perez, P.E.

(Submitted under NOA No. 12-0416.10)

- 3. Laboratory compliance letter for Test Reports No. HETI-08-2026, dated 10/23/08, HETI-08-2026, dated 10/23/08, HETI-09-2539, dated 09/04/09, HETI-07-4379, dated 10/23/08, HETI-08-2218A, dated 11/18/08, HETI-09-540, dated 09/04/09, HETI-09-2538, dated 09/04/09, HETI-09-2536, dated 09/04/09, HETI-08-2027, dated 10/23/08, HETI-08-2029, dated 10/23/08, HETI-08-2030, dated 10/23/08 and HETI-08-2218B, dated 11/18/08, all issued by Hurricane Engineering & Testing, Inc., signed and sealed by Candido F. Font, P.E. (Submitted under NOA No. 12-0416.10)
- 4. Laboratory compliance letter for Test Reports No. **HETI-12-4011**, dated 03/14/12 and **HETI-11-3362**, dated 03/14/12, both issued by Hurricane Engineering & Testing, Inc., signed and sealed by Rafael Droz–Seda, P.E. (Submitted under NOA No. 12-0416.10)

Manuel Perez, P.E.
Product Control Examiner
NOA No. 23-1010.01
Expiration Date: July 19, 2027

Approval Date: November 02, 2023

#### Lawson Industries, Inc.

# NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

#### 1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA'S (CONTINUED)

#### G. OTHERS

1. Notice of Acceptance No. **20-0813.09**, issued to Lawson Industries, Inc. for their Series "4300/6300 Fin Frame" Aluminum Fixed Window – L.M.I., approved on 10/22/20 and expiring on 07/19/22.

#### 2. NEW EVIDENCE SUBMITTED

#### A. DRAWINGS

1. Drawing No L4300-6300-1201, titled "Series-4300-6300 Fin Frame Impact Fixed Window", sheets 1 through 5 of 5, dated 02/21/12, with revision E dated 09/29/23, prepared by manufacturer, and signed and sealed by Thomas J. Sotos, P.E.

#### B. TESTS

- 1. Test reports on: 1) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
  - 2) Large Missile Impact Test per FBC, TAS 201-94
  - 3) Cyclic Wind Pressure Loading per FBC, TAS 203-94 along with marked-up drawings and installation diagram of a series SH-7700 aluminum single hung window, prepared by Hurricane Engineering & Testing, Inc., Test Report No. **HETI-23-8049**, dated 07/24/23, signed and sealed by Ram N. Tewari, P.E.

## C. CALCULATIONS

1. None.

#### D. QUALITY ASSURANCE

1. Miami-Dade Department of Regulatory and Economic Resources (RER)

Manuel Perez, P.E.
Product Control Examiner
NOA No. 23-1010.01
Expiration Date: July 19, 2027

Approval Date: November 02, 2023

## Lawson Industries, Inc.

## NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

- 2. NEW EVIDENCE SUBMITTED (CONTINUED)
- E. MATERIAL CERTIFICATIONS
  - 1. Notice of Acceptance No. 20-0915.22 issued to Kuraray America, Inc. for their "Trosifol® Ultraclear, Clear and Color PVB Glass Interlayers" dated 11/19/20, expiring on 07/08/24.
  - 2. Notice of Acceptance No. 21-0216.01 issued to Eastman Chemical Company (MA) for their "Saflex PVB Interlayers Clear and Colored for Glass" dated 04/29/21, expiring on 05/21/26.

#### F. STATEMENTS

- 1. Statement letter of conformance, complying with **FBC 8<sup>th</sup> Edition (2023)**, dated October 4, 2023, issued by the manufacturer, signed and sealed by Thomas J. Sotos, P.E.
- 2. Statement letter of no financial interest, dated October 4, 2023, issued by the manufacturer, signed and sealed by Thomas J. Sotos, P.E.
- **3.** Proposal No. **23-0461R** issued by Product Control Section, dated June 13, 2023, and revised on June 16, 2023, signed by Manuel Perez, P.E.

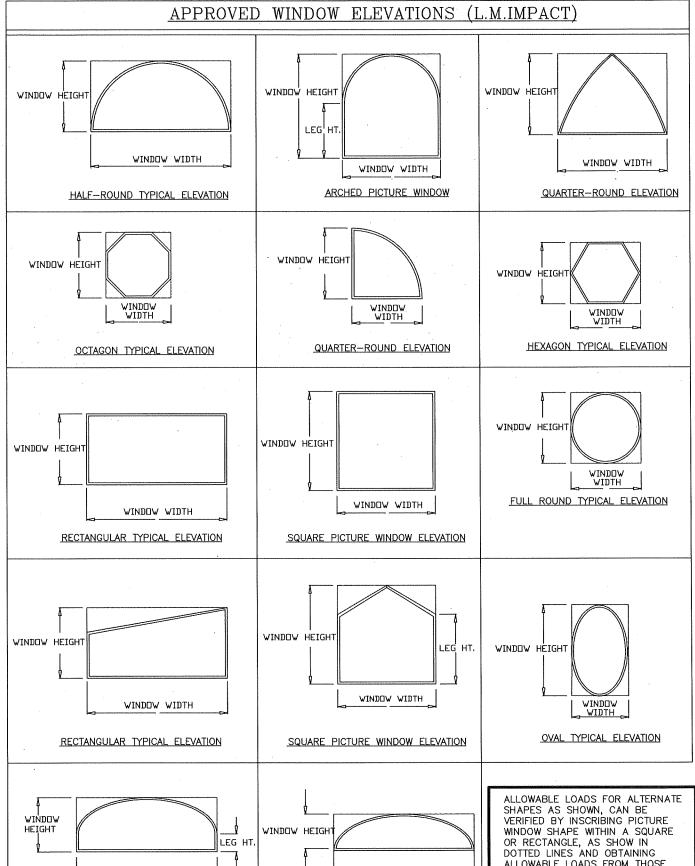
#### G. OTHERS

1. Notice of Acceptance No. **22-0509.03**, issued to Lawson Industries, Inc. for their Series "4300/6300 (Fin Frame)" Aluminum Fixed Window – L.M.I., approved on 06/02/22 and expiring on 07/19/27.

Manuel Perez, P.E.
Product Control Examiner
NOA No. 23-1010.01

Expiration Date: July 19, 2027 Approval Date: November 02, 2023

# SERIES-4300/6300 FIXED IMPACT WINDOW - FIN FRAME APPROVED WINDOW ELEVATIONS (L.M.IMPACT)



WINDOW WINTH

"ELLIPTICAL" TYPICAL ELEVATION

HTGIV VOGNIV

LEGGED EYE BROW ELEVATION

ALLOWABLE LOADS FROM THOSE SHAPES, PROVIDED PERIMETER FASTENERS ARE AS DESCRIBED HEREIN FOR SIZE AND SPACING

# General Notes:

1.) THIS WINDOW SYSTEM IS DESIGNED AND TESTED TO COMPLY WITH THE REQUIREMENTS OF THE FLORIDA BUILDING CODE (2020-7th Edition & 2023-8th Edition) INCLUDING HIGH VELOCITY HURRICANE ZONE (HVHZ) AND ASTM 1300-09. THIS PRODUCT IS IMPACT RESISTANT. (SHUTTERS NOT REQUIRED)

IRIDA 33166 5) 696-8660

(305)

GLASS

AND

WINDOWS

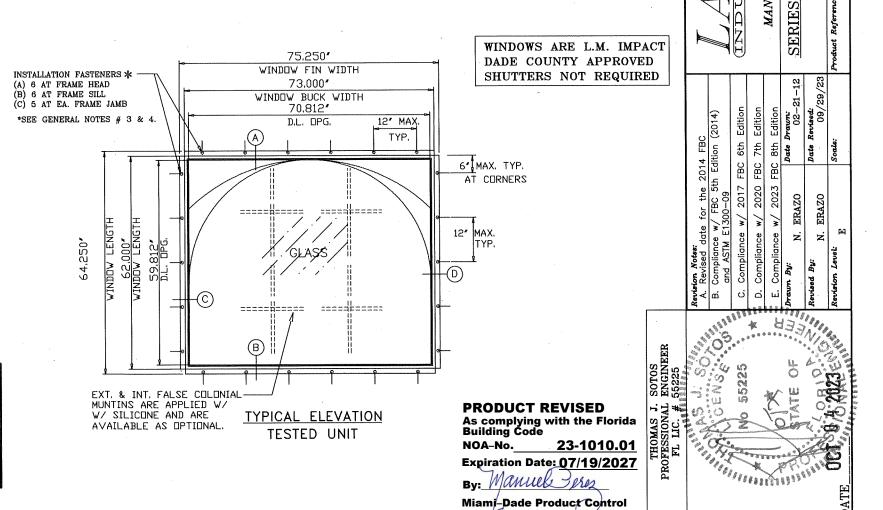
QUALITY

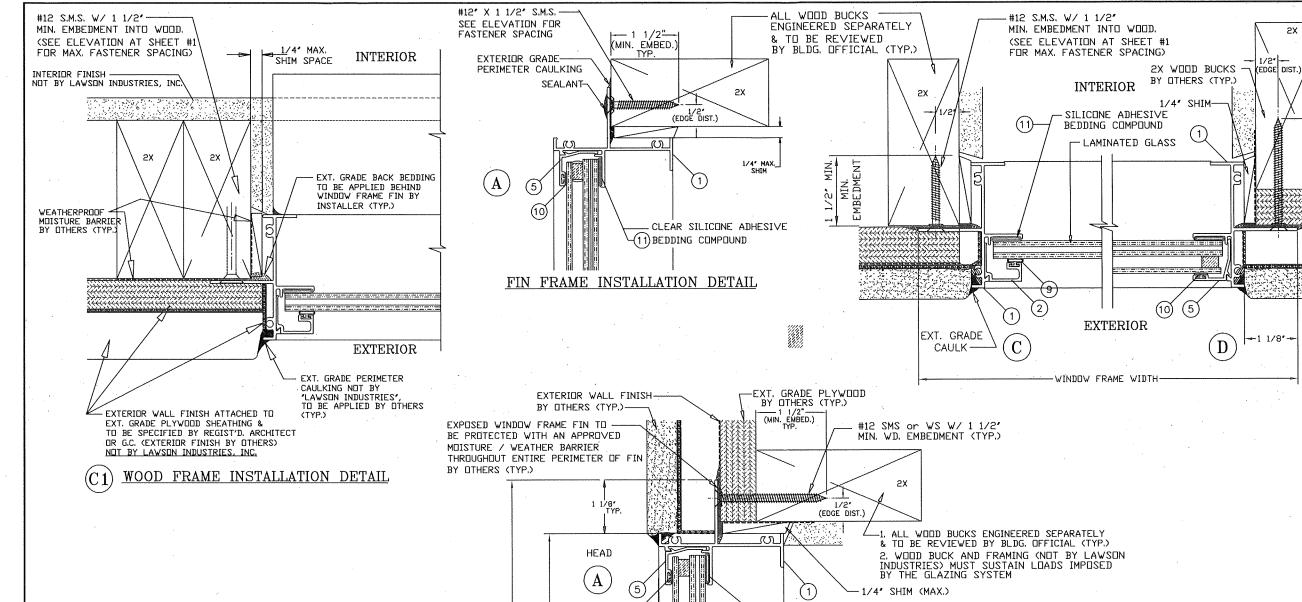
WINDOW

FIN FRAME IMPACT

-6300

- 2.) WOOD BUCKS SHALL BE INSTALLED AND ANCHORED SO THAT THE BUILDING RESISTS THE SUPERIMPOSED LOADS IN ACCORDANCE WITH THE REQUIREMENTS OF F.B.C. & TO BE REVIEWED BY BUILDING OFFICIAL.
- 3.) ANCHORS SHOWN ABOVE ARE AS PER TEST UNITS. ANCHORS ON ALL WINDOW SIZES ARE NOT TO EXCEED THESE MAXIMUM SPACINGS ON CENTER (O.C.) .
- 4.) ANCHOR CONDITIONS NOT DESCRIBED IN THESE DRAWING'S ARE TO BE ENGINEERED ON A SITE SPECIFIC BASIS, UNDER SEPARATE APPROVAL AND TO BE REVIEWED BY BUILDING OFFICIAL
- 5.) WINDOWS ARE QUALIFIED FOR USE WITH SINGLE GLAZE LAMINATED GLASS TYPES TABULATED HEREIN (SEE SHEET #3 & 4), AND FOR USE WITH DOUBLE GLAZE LAMINATED INSULATED GLASS TYPES TABULATED HEREIN (SEE SHEET #3 & 4).
- 6.) WINDOWS WITH GLASS TYPES "E, F, G, OR H" INSTALLED ABOVE 30ft. IN THE HVHZ, THE I.G. EXTERIOR LITE SHALL BE TEMPERED TO COMPLY WITH THE SMALL MISSILE IMPACT RESISTANCE REQUIREMENTS (FBC Chapter 24 Section 2411.3.3.7).
- 7.) FOR OPTIONAL FRAME INSTALLATION DETAILS SEE SHEETS 2 & 5.
- 8.) EXT. & INT. FALSE COLONIAL MUNTINS ARE OPTIONAL & AND ARE APPLIED W/ SILICONE
- 9.) WOOD BUCKS IN CONTACT WITH CONCRETE MUST BE PRESSURE TREATED AND ANCHORED (BY OTHERS), PRIOR TO WINDOW INSTALLATION.
- 10.) APPROVAL APPLIES TO SINGLE UNITS, SIDE BY SIDE OR TOP STACKED MULLED UNITS.
- 11.) MULLING FIXED WINDOWS WITH OTHER TYPES OF MIAMI-DADE COUNTY APPROVED PRODUCTS USING A MIAMI-DADE COUNTY APPROVED MULLION IN BETWEEN ARE ACCEPTABLE BUT THE LOWER DESIGN PRESSURE FROM THE WINDOWS OR MULLION APPROVAL WILL APPLY YO THE ENTIRE MULLED SYSTEM.
- 12.) SEE SHEET # 5 FOR MULLION/METAL ATTACHMENT DETAILS & OPTIONS.



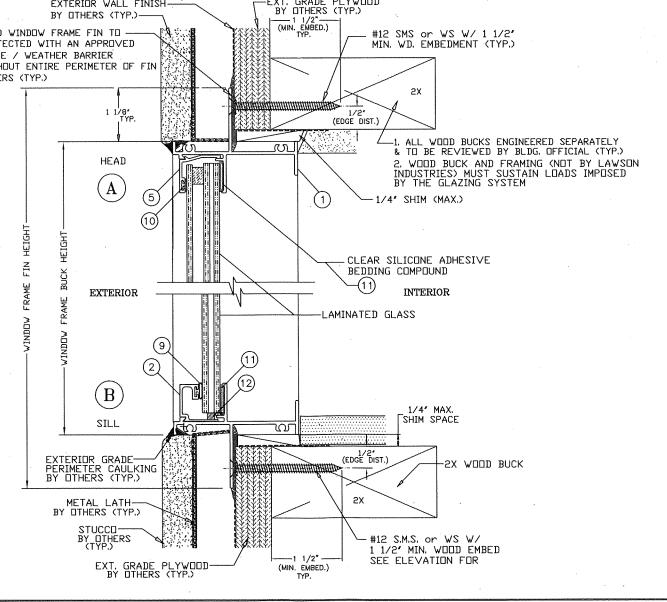


#### WINDOW INSTALLATION NOTES:

- 1. THE WINDOW OPENING MUST BE PROTECTED WITH A CODE APPROVED FELT OR MOISTURE/WEATHER BARRIER, APPROX. 12" WIDE THROUGHOUT ENTIRE PERIMETER OF THE WINDOW MOUNTING FIN. (NOT BY LAWSON INDUSTRIES)
- 2. THE WINDOW FRAME FIN TO BE BACK-BEDDED W/ AN EXT. GRADE CAULK THROUGHOUT THE ENTIRE PERIMETER OF FIN BY WINDOW INSTALLER (TYP.)
- 3. THE EXPOSED EXT. PERIMETER OF THE WINDOW FRAME TO BE SEALED W/ AN APPROVED EXTERIOR GRADE CAULK BY DTHERS (TYP.)
- \* WHEN THE GAP BETWEEN THE WINDOW FRAME AND THE BUCK OR MASONRY IS LESS THAN 1/8", SHIMS ARE NOT REQUIRED.

#### ANCHORS NOTE:

ANCHORS TO BE #12 SMS OR WD, SCREWS INTO WOOD, WITH A MINIMUM OF 1 1/2" PENETRATION INTO 2× WOOD AT 12" D.C. MAX.



**PRODUCT REVISED** As complying with the Florida Building Code 23-1010.01 **Expiration Date: 07/19/2027**  CLASS DOORS

WINDOWS

WINDOW

SERIES-4300-6300 FIN FRAME IMPACT FIXED

QUALITY

AND HORIZONTAL

VERTICAL

WINDOW

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OF

L4300-6300-1201

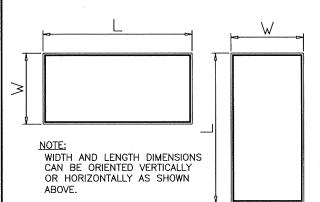
. 90 ST. :LORIDA 33166 <a>305</a>) 696-8660

8501 N. MEDLEY, PH No.

(305)

Miami-Dade Product Control

		<del></del>		·····	DESIG	N LOAD	CAPAC	ITY -	PSF				
WINDOW B	UCK DIMS.	GLASS 7	TYPE 'A'	GLASS T	TYPE 'B'	GLASS 7	YPE 'D'	GLASS T	YPE 'E'	GLASS 7	TYPE 'F'	GLASS TY	PE 'G'&'H'
WIDTH	LENGTH	EXT. (+)	INT. (-)	EXT. (+)	INT. (-)	EXT. (+)	INT. (-)	EXT. (+)	INT. (-)	EXT. (+)	INT. (-)	EXT. (+)	INT. (-)
18-1/8"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
25-1/2"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
36"	25"	66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
47"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
52-1/8"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
62"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
18-1/8"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57,00	57.00	60.00	60.00
25-1/2"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60,00
36"	37-3/8"	66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
47"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
52-1/8"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
62"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
18-1/8"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
25-1/2"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
36"	49-5/8"	66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
47"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60,00	60.00
52-1/8"		53.00	53.00	52.00	52.00	60.00	60.00	-	-	57.00	57.00	60.00	60.00
62"		_	-	-	-	60.00	60.00	-		-		60.00	60.00
18-1/8"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
25-1/2"		66.00°	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
36"	57"	66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
47"	0,	53.00	53.00	52.00	52.00	60.00	60.00		_	57.00	57.00	60.00	60.00
52-1/8"			_	_	_	60.00	60.00		_	_	_	60.00	60.00
62"			_		_	60.00	60.00	_	-	-	_	60.00	60.00
18-1/8"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
25-1/2"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
36"	62"	57.00	57.00	52.00	52.00	60.00	60.00	_	_	57.00	57.00	60.00	60.00
47"	-	-	_	-	_	60.00	60.00	_	_	57.00	57.00	60.00	60.00
52-1/8"		_	_	_	_	60.00	60.00	-	_	_	_	60.00	60.00
62"		_	_	_	-	60.00	60.00	_	-	_	_	60.00	60.00
18-1/8"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
25-1/2"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
36"	73"	53.00	53.00	52.00	52.00	60.00	60.00	_		57.00	57.00	60.00	60.00
47"		_	-	_	-	60.00	60.00	-	-	'	<del>-</del>	60.00	60.00
52-1/8"		_	_		-	60.00	60.00	_	-		-	60.00	60.00
62"		_	_	_	_	60.00	60.00	_	-		_	60.00	60.00
18-1/8"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
25-1/2"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
36"	73-1/4"	53.00	53.00	52.00	52.00	60.00	60.00	_	_	57.00	57.00	60.00	60.00
47"		_	-	_	_	60.00	60.00		_	_	-	60.00	60.00
52-1/8"		_		_	_	60.00	60.00	_	_	-	_	60.00	60.00



GLASS CAPACITIES ON THIS SHEET ARE BASED ON A: ASTM E1300-04

5/1	6" LAMINATED GLASS CO	MPOSITION - TYPE A
ITEM	GLASS DESCRIPTION	J 3 DETAIL
1	1/8' ANNEALED GLASS	1/8'
2	0,090' TROSIFOL PVB by: Kuraray America, Inc.	0.090'
3	1/8' ANNEALED GLASS	1 0 0 0.340

5/1	6" LAMINATED GLASS COM	POSITION - TYPE B
ITEM	GLASS DESCRIPTION	DETAIL
1	1/8" HEAT-STRENGHTENED GLASS	1/8'
2	0,090° TROSIFOL PVB by: Kuraray America, Inc.	.0.090'
3	1/8' HEAT-STRENGHTENED GLASS	0.340, 7

7/	16" LAMINATED GLASS COMI	POSITION - TYPE D
ITEM	GLASS DESCRIPTION	3 DETAIL
1	3/16' HEAT-STRENGHTENED GLASS	
2	0.090' TROSIFOL PVB by: Kuraray America, Inc.	3/16
3	3/16' HEAT-STRENGHTENED GLASS	10° 2°

LAM	INATED INSULATED GLASS	COMPOSITION TYPE E
ITEM	DESCRIPTION	DETAIL
1	1/8' ANNEALED GLASS	1
2	0.090' TROSIFOL PVB by: Kuraray America, Inc.	1/8' =======(5): 1
3	1/8' ANNEALED GLASS	0.340
4	1/4' INSULATED AIR SPACE	Ne == (1)=================================
5	1/8' ANNEALED GLASS	

LAM	INATED INSULATED GLASS	COMPOSITION TYPE F
ITEM	DESCRIPTION	DETAIL
i	1/8' ANNEALED GLASS	1/8' =======(5)=
2	0.090' SAFLEX PVB by: Eastman Chemical co.	1/4'
3	1/8' ANNEALED GLASS	0.340
4	1/4' INSULATED AIR SPACE	] ' ' '
5	1/8" HEAT-STRENGHTENED GLASS	

LAM	INATED INSULATED GLASS	COMPOSITION TYPE G
ITEM	DESCRIPTION	DETAIL
1	3/16' HEAT-STRENGHTENED GLASS	3/16' 5
2	0.090° TROSIFOL PVB by: Kuraray America, Inc.	3/16', 5 5 6 5 5 5 1 1
3	3/16' HEAT-STRENGHTENED GLASS	
4	1/4' INSULATED AIR SPACE	3/16/ ========
5	3/16' ANNEALED GLASS	]

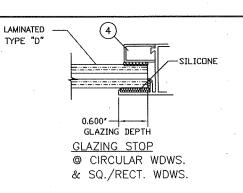
LAM	IINATED INSULATED GLASS	COMPOSITION TYPE H
ITEM	DESCRIPTION	DETAIL
1	1/8' ANNEALED GLASS	3/16/===========
2	0.090' SAFLEX PVB by Eastman Chemical co.	4 1/4*
3	1/8' ANNEALED GLASS	0.090' 0.460'
4	1/4" INSULATED AIR SPACE	avie Edition
5	3/16' ANNEALED GLASS	] 1

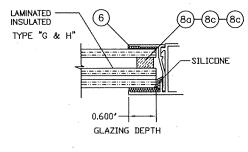
- (8) Insulated Spacer Types & Options
  - 8 a) "TrueSeal" Swiggle Seal 8 b) "Quanex" SuperSpacer w/ Isomelt M

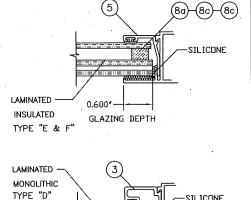
  - 8 c) "Quanex" Duraseal

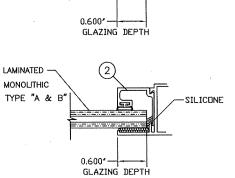
# Notes: (\*)

1.) WINDOWS WITH GLASS TYPES "E, F, G, OR H" INSTALLED Miam — Dade Product Control ABOVE 30 FT. IN THE HVHZ, THE I.G. EXTERIOR LITE SHALL BE TEMPERED TO COMPLY WITH THE SMALL MISSILE IMPACT RESISTANCE REQUIREMENTS (FBC—Chapter 24 Section 2411.3.3.7).











**Expiration Date: 07/19/2027** 





THOMAS J. PROFESSIONAL FILT. # Walling Adolph

WINDOWS AND GLASS oF

WINDOW

	DITOTE BESSE	OI LCC -	marner (+)	GT + CC =		N LOAD		Y	······································	07.100	munn (m)	OT LOG TO	DE 1014 to
	BUCK DIMS.		TYPE 'A'		TYPE 'B'	GLASS 7	·		TYPE 'E'		TYPE 'F'	GLASS TY	
WIDTH	LENGTH	EXT. (+)	INT. (-)	EXT. (+)	INT. (-)	EXT. (+)	INT. (-)	EXT. (+)		EXT. (+)	INT. (-)	EXT. (+)	INT. (-)
23"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
29"		66.00	.66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
35"		66,00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
41"	35"	66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
47"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
53"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
59"		66.00	66.00	66.00	66.00	60.00	60.00	60,00	60.00	57.00	57.00	60.00	60.00
23"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
29"		66.00	66.00	66.00	66.00	60.00	60.00	, 60.00	60.00	57.00	57.00	60.00	60.00
35"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
41"	47"	66.00	66.00	66.00	66.00	60.00	60.00	60,00	60.00	57.00	57.00	60.00	60.00
47"		66.00	66.00	66.00	66.00	60.00	60.00	60,00	60.00	57.00	57.00	60.00	60.00
53"		57.00	57.00	52.00	52.00	60.00	60.00	-		57.00	57.00	60.00	60.00
59"		53.00	53.00	52.00	52.00	60.00	60.00			57.00	57.00	60.00	60.00
23"		66.00	66.00	66.00	66.00	60.00	60.00	60,00	60.00	57.00	57.00	60.00	60.00
29"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
35"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
41"	59"	57.00	57.00	52.00	52.00	60.00	60.00	_	_	57.00	57.00	60.00	60.00
47"		53.00	53.00	52.00	52.00	60.00	60.00		_	57.00	57.00	60.00	60.00
53"				_	_	60.00	60.00	_	-		_	60.00	60.00
59"			_	_		60.00	60.00	_	_	_	_	60.00	60.00
23"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
29"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57,00	60.00	60.00
35"		55.80	55.80	52.00	52.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
41"	71"	-			-	60.00	60.00	-	-		- 57.00	60.00	60.00
47"	1 /	_ `				60.00	60.00				_	60.00	60.00
53"			_	_	_	60.00	60.00	_			·	60.00	60.00
59"			<del>  _</del>		_		<del> </del>						
				66.00		60.00	60.00	<del> </del>	60.00		F7.00	60.00	60.00
23"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
29"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
35"		53.90	53.90	52.00	52.00	60.00	60.00	_	_	57.00	57.00	60.00	60.00
41"	73"	-	-		-	60.00	60.00	, <del>-</del>		_	_	60.00	60.00
47"		-	_			60.00	60.00	_		_	_	60.00	60.00
53"			_	_		60.00	60.00	_	_	-	_	60.00	60.00
59"		_	_	-		60.00	60.00	-		_	-	60.00	60.00
23"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
29"		54.70	54.70	52.00	52.00	.60.00	60.00	_	ļ <u> </u>	57.00	57.00	60.00	60.00
35"	83"	_	_	_	_	60.00	60.00	_				60.00	60.00
41"		_	_	_	_	60.00	60.00			_	_	60.00	60.00
47"			_		_	60.00	60.00	<u> </u>	_		_	60.00	60.00
23"		66.00	66.00	66.00	66.00	60.00	60.00	60.00	60.00	57.00	57.00	60.00	60.00
29"	95"	49.70	49.70	52.00	52.00	60.00	60.00	_	_	57.00	57.00	60.00	60.00
35"	33	_	-	_	_	60.00	60.00	_	_	-		60.00	60.00
41"		_	_	-	_	60.00	60.00	_	_	_	_	60.00	60.00
23"		57.00	57.00	52.00	52.00	60.00	60.00	_	-	57.00	57.00	60.00	60.00
29."	107"	_	-	_	_	60.00	60.00	_	-	_	-	60.00	60.00
35"			<u> </u>			60.00	60.00	_	_	-	-	60.00	60.00
23"		53.00	53.00	52.00	52.00	60.00	60.00	<b> </b>	_	57.00	57.00	60.00	60.00
29"	119"				_	60.00	60.00	_	_	_	_	60.00	60.00
	1		<del> </del>	<b>_</b>			<del>                                     </del>	<del> </del>	+	+	<u> </u>	<del> </del>	+

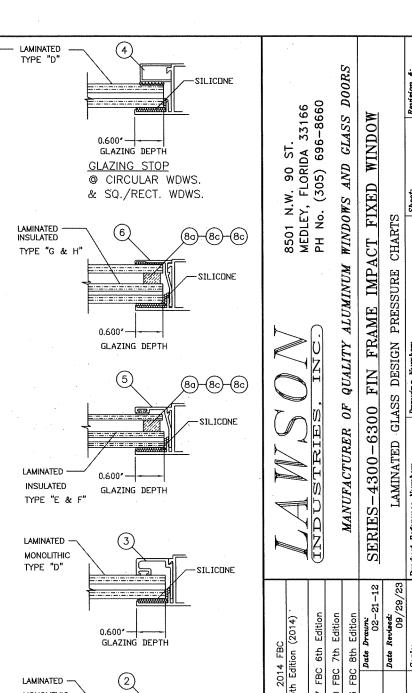
	***************************************	
5/1	6" LAMINATED GLASS COM	POSITION - TYPE A
ITEM	GLASS DESCRIPTION	(3) DETAIL
1	1/8' ANNEALED GLASS	.0.090'
2	0.090" TROSIFOL PVB by: Kuraray America, Inc.	14
3	1/8' ANNEALED GLASS	(1) (2) 0,340
5/1	6" LAMINATED GLASS COM	POSITION - TYPE F
ITEM	GLASS DESCRIPTION	DETAIL
1	1/8' HEAT-STRENGHTENED GLASS	3
2	0.090" TROSIFOL PVB by	.0.090*
3	Kuraray America, Inc. 1/8' HEAT-STRENGHTENED GLASS	① ② 0.340
FI /1	6" LAMINATED GLASS COM	POSITION - TYPE I
		1 3-
ITEM	GLASS DESCRIPTION	DETAIL 3/16' EEEEEEEEE
	3/16' HEAT-STRENGHTENED GLASS	.0.090'
<u> </u>	0,090, TROSIFOL PVB by: Kuraray America, Inc.	3/16
3	3/16' HEAT-STRENGHTENED GLASŠ	100 Br
LAM	INATED INSULATED GLASS	COMPOSITION TYPE
ITEM	DESCRIPTION	DETAIL
1	1/8' ANNEALED GLASS	
2	0.090' TROSIFOL PVB by: Kuraray America, Inc.	1/8″ [========(5)=
3	1/8' ANNEALED GLASS	1/8'   F=====(3) =====
4	1/4' INSULATED AIR SPACE	1/8, = (1) = = = = = = = = = = = = = = = = = = =
5	1/8' ANNEALED GLASS	1
LAM	INATED INSULATED GLASS	COMPOSITION TYPE
ITEM	DESCRIPTION	DETAIL
1	1/8' ANNEALED GLASS	1/8'   ===================================
2	0.090' SAFLEX PVB by	(A) 1
	Eastman Chemical co.	1/8' (3)
3	1/8' ANNEALED GLASS	1/e ==(1)======
4	1/4' INSULATED AIR SPACE	'
5	1/8' HEAT-STRENGHTENED GLASS	
TAX		COMPOSITION TVDI
LAN	INATED INSULATED GLASS	T
ITEM	DESCRIPTION	DETAIL
ITEM 1	DESCRIPTION  3/16' HEAT-STRENGHTENED GLASS	DETAIL
ITEM	DESCRIPTION  3/16' HEAT-STRENGHTENED GLASS 0.090' TRDSIFOL PVB by:	3/16' ====================================
ITEM 1	DESCRIPTION  3/16' HEAT-STRENGHTENED GLASS	3/16' (5) (4) (4) (4) (4) (4) (4) (4) (4) (4) (4
1 2	DESCRIPTION  3/16' HEAT-STRENGHTENED GLASS  0.090' TRDSIFOL PVB byı Kuraray America, Inc.	3/16'
1 2 3	DESCRIPTION  3/16' HEAT-STRENGHTENED GLASS  0.090' TRDSIFOL PVB by: Kuraray America, Inc.  3/16' HEAT-STRENGHTENED GLASS	3/16' (5) (4) (4) (4) (4) (4) (4) (4) (4) (4) (4
1 2 3 4 5	DESCRIPTION  3/16' HEAT-STRENGHTENED GLASS 0.090' TROSIFOL PVB by: Kuraray America, Inc.  3/16' HEAT-STRENGHTENED GLASS 1/4' INSULATED AIR SPACE	DETAIL  3/16'  4
1 2 3 4 5	DESCRIPTION  3/16' HEAT-STRENGHTENED GLASS 0.090' TRDSIFDL PVB by: Kuraray America, Inc.  3/16' HEAT-STRENGHTENED GLASS 1/4' INSULATED AIR SPACE 3/16' ANNEALED GLASS	DETAIL  3/16'  4
1 2 3 4 5 LAM	DESCRIPTION  3/16' HEAT-STRENGHTENED GLASS 0.090' TROSIFOL PVB by: Kuraray America, Inc.  3/16' HEAT-STRENGHTENED GLASS 1/4' INSULATED AIR SPACE 3/16' ANNEALED GLASS  MINATED INSULATED GLASS	DETAIL  3/16  3/16  3/16  3/16  3/16  3/16  DETAIL  COMPOSITION TYPE  DETAIL
1 2 3 4 5 LAN	DESCRIPTION  3/16' HEAT-STRENGHTENED GLASS 0.090' TRDSIFOL PVB by: Kuraray America, Inc.  3/16' HEAT-STRENGHTENED GLASS 1/4' INSULATED AIR SPACE 3/16' ANNEALED GLASS  DESCRIPTION  1/8' ANNEALED GLASS 0.090' SAFLEX PVB by:	DETAIL  3/16  4  3/16  3/16  DETAIL  3/16  DETAIL  3/16  DETAIL
1 2 3 4 5 LAN ITEM 1 2	DESCRIPTION  3/16' HEAT-STRENGHTENED GLASS  0.090' TRDSIFDL PVB by: Kuraray America, Inc.  3/16' HEAT-STRENGHTENED GLASS  1/4' INSULATED AIR SPACE  3/16' ANNEALED GLASS  DESCRIPTION  1/8' ANNEALED GLASS  0.090' SAFLEX PVB by: Eastman Chemical co.	DETAIL  3/16'  3/16'  3/16'  COMPOSITION TYPE  DETAIL  3/16'  3/16'  DETAIL
1 2 3 4 5 LAN ITEM 1	DESCRIPTION  3/16' HEAT-STRENGHTENED GLASS 0.090' TRDSIFOL PVB by: Kuraray America, Inc.  3/16' HEAT-STRENGHTENED GLASS 1/4' INSULATED AIR SPACE 3/16' ANNEALED GLASS  DESCRIPTION  1/8' ANNEALED GLASS 0.090' SAFLEX PVB by:	DETAIL  3/16'  4  3/16'  3/16'  COMPOSITION TYPE  DETAIL  3/16'  3/16'  4  4

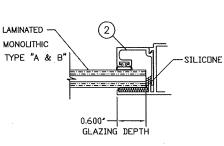
Insulated Spacer Types & Options

- 8 a) "TrueSeal" Swiggle Seal 8 b) "Quanex" SuperSpacer w/ Isomelt M 8 c) "Quanex" Duraseal

# <u>Notes: (\*)</u>

1.) WINDOWS WITH GLASS TYPES "E, F, G, OR H" INSTALLED Miami-Dade Product Control ABOVE 30 FT. IN THE HVHZ, THE I.G. EXTERIOR LITE SHALL BE TEMPERED TO COMPLY WITH THE SMALL MISSILE IMPACT RESISTANCE REQUIREMENTS (FBC-Chapter 24 Section 2411.3.3.7).





TYPICAL GLAZING DETAILS PRODUCT REVISED
As complying with the Florida
Building Code

NOA-No. Expiration Date: 07/19/2027

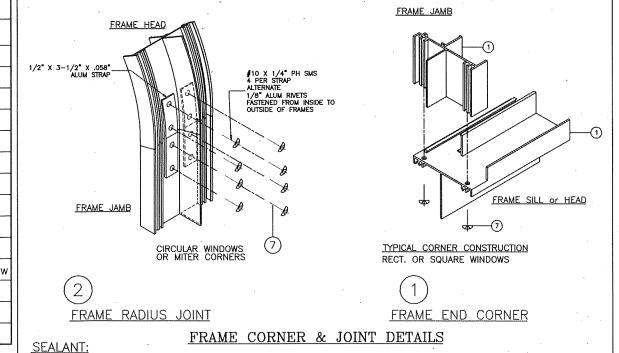
By: Manuel Perez

THOMAS J. PROFESSIONAL

GLASS CAPACITIES ON THIS SHEET ARE BASED ON A: ASTM E1300-04

			BILL OF MATERIALS		117
ITEM	PART #	QUANTITY	DESCRIPTION	MATERIAL	REMARKS
1	L-4301	2	FRAME HEAD/SILL/JAMB	6063-T6	_
2	L-7708	4 .	GLAZING BEAD (5/16" GLASS)	6063-T6	<b>-</b> .
3	L-7708	4	GLAZING BEAD (3/8" & 13/32" GLASS)	6063-T6	
4	L-4204	AS REQD.	GLAZING BEAD AT CIRCULAR WDWS.	60.63-T5	
5	L-7711	4	GLAZING BEAD (5/16" GLASS- INSULATED)	6063-T6	_
6	L-6211	4	GLAZING BEAD (7/16" GLASS - INSULATED)	6063-T6	
7	#8 X 3/4"	2/ CORNER	ASSEMBLY SCREWS		P.H. PHILLIPS
8a	812-25H-357	AS REQD.	"TruSeal" Swiggle Spacer	Black	1/4" Air Spacer
8b	* .	AS REQD.	"TruSeal" Dura-Seal Spacer	Black	1/4" Air Spacer
8c	*	AS REQD.	"QUANEX" SuperSpacer w/ Isomelt M	Black	1/4" Air Spacer
9	VWS-004	AS REQD.	GLAZING VINYL BULB - TEAM PLASTICS	FLEX. PVC	Material Composition Below
10	PWS-001	AS REQD.	PILE WTS'P SEAL	*	.187" w. X .150" h.
11	DC-899	ÀS REQD.	GLAZING SILICONE	*	DOW CORNING
12	PL 75.6020	AS REQD.	GLAZING SETTING BLOCK	SOFT PVC	1/8" X 1/8" X 2"

	*	DOW	CORNIN	IG		
	SOFT PVC	1/8"	X 1/8	" X 2"		
Flexib	le Vinyl (FPVC) C	om positi c	on - Team F	lastics, Inc.		
*1.	PVC Black: Com	pound No	. 7200-75			
PHY	/SICAL			ASTM NO.		
Dur	ometer Hardness "A'	, 10 sec	75	D-2240		
Spe	cific Gravity		1.45	D-792		
Ten	sile Strength, PSI		1640	D-638		
Ulti	nate Elongation, %		340.0	D-638		
Μα	lulus @ 100% Elong	ation, PSI	765.0	D-638		
Imp	act Brittleness,		-31.0	D-746		
*2. F	PVC White: Com	pound No	. 7267-75			
PE	YSICAL			ASTM NO.		
Dur	ometer Hardness "A'	, 10 sec	75	D-2240		
Spe	cific Gravity		1.45	D-792		
Ten	sile Strength, PSI		1640	D-638		
Ulti	mate Elongation, %		325.0	D-638		
	lulus @ 100% Elong	ation, PSI	765.0	D-638		
Imp	act Brittleness,		-30.0	D-746		

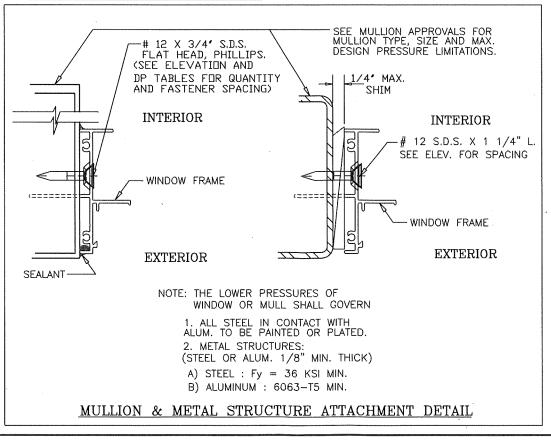


FRAME CORNERS, OR JOINTS SEALED WITH A COLORED

SILICONE

SEALANT AND PERIMETER OF GLAZING BEAD WITH CLEAR

WINDOW FRAME EXTRUSION DETAILS -1.253 .040-.850 TYP. O .281 .050 GLAZING STOP **--** 1.509 ---(5/16" GLASS) FRAME HEAD/SILL/JAMB TYP. .040 .272 .050 TYP. GLAZING STOP (CIRCULAR WDW.) GLAZING STOP (3/8" & 13/32" GLASS) .050 -.050 .850 .050 INSULATED GLAZING STOP INSULATED GLAZING STOP (7/16" Laminated Insulated Glass) (5/16" Laminated Insulated Glass)



**PRODUCT REVISED** As complying with the Florida Building Code 23-1010.01

**Expiration Date: 07/19/2027** By: Manuel Peres

Miami-Dade Product Control

William Print OCT DATE

SERIES-4300-6300 MANUFACTURER

OF

GLASS DOORS

WINDOWS

CORNER ASSEMBLY

EXTRUSION DETAILS

QF

. 90 ST. :LORIDA 33166 305) 696-8660

(305)AND