

MIAMI-DADE COUNTY PRODUCT CONTROL SECTION

11805 SW 26 Street, Room 208 Miami, Florida 33175-2474 T (786) 315-2590 F (786) 315-2599

www.miamidade.gov/economy

# DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER) BOARD AND CODE ADMINISTRATION DIVISION

# NOTICE OF ACCEPTANCE (NOA)

Clopay Corporation 8585 Duke Boulevard Mason, OH 45040

**Scope:** This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER-Product Control Section to be used in Miami-Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami-Dade County) and/or the AHJ (in areas other than Miami-Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

# DESCRIPTION: 2in EPS Insulated W6 DP38 Steel Sectional Garage Door up to 18ft-2in Wide w/ Optional Impact Resistant Lites

**APPROVAL DOCUMENT:** Drawing No. **104751**, titled "W6 DP 38 2" EPS Insulated Doors to 18ft.2in., sheets 1 through 3 of 3, dated 11/08/2012, with revision **06** dated 11/01/2023, prepared by Clopay Corporation, signed and sealed by Mark Westerfield, P.E., bearing the Miami-Dade County Product Control revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Section.

# MISSILE IMPACT RATING: Large and Small Missile Impact Resistant

**LABELING:** A permanent label with the manufacturer's name or logo, manufacturing address, model number, the positive and negative design pressure rating, indicate impact rated if applicable, installation instruction drawing reference number, approval number (NOA), the applicable test standards, and the statement reading 'Miami-Dade County Product Control Approved' is to be located on the door's side track, bottom angle, or inner surface of a panel.

**RENEWAL** of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

**TERMINATION** of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

**ADVERTISEMENT:** The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

**INSPECTION:** A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA revises and renews NOA #22-1130.06 and consists of this page 1 and evidence pages E-1, E-2 and E-3, as well as approval document mentioned above.

1/04/2014

The submitted documentation was reviewed by Helmy A. Makar, P.E., M.S.

MIAMI-DADE COUNTY
APPROVED

NOA-No. 23-1117.01 Expiration Date: 02/07/2029

Approval Date: 01/04/2024

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# **Clopay Corporation**

#### **EVIDENCE SUBMITTED** NOTICE OF ACCEPTANCE:

# 1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA's

#### DRAWINGS "Submitted under NOA # 15-0225.07" A.

Drawing No. 104751, titled "W6 DP 38 2" EPS Insulated Doors to 18'2", sheets 1 1. through 3 of 3, dated 11/08/2012, with revision 02 dated 2/2015, prepared by Clopay Building Products Company, signed and sealed by Scott Hamilton, P.E.

#### TESTS "Submitted under NOA # 12-1120.03" **B**.

- Test reports on 1) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94 1.
  - 2) Large Missile Impact Test per FBC, TAS 201-94
  - 3) Cyclic Wind Pressure Loading per FBC, TAS 203-94
  - 4) Forced Entry Test, per FBC, TAS 202-94
  - 5) Tensile Test per ASTM E8

Along with marked-up drawings and installation diagram of 18'2"x 8', 27ga steel garage door Model 4300W6 with windows, prepared by American Test Lab, Inc., Test Report No. ATLNC 1002.01-12, dated 11/07/2012, signed and sealed by David W. Johnson, P.E.

Test report on Salt Spray per ASTM B117 of painted G40 galvanized coated panels, 2. prepared by Stork Materials Technology, Test Report No. 30160-04-63365, dated 01/26/2005, signed by John D. Lee, P.E.

#### CALCULATIONS "Submitted under NOA # 12-1120.03" C.

Jamb anchor calculations prepared by Clopay Building Products Company, dated 1. 11/12/2012, signed and sealed by Scott Hamilton, P.E.

#### **QUALITY ASSURANCE** D.

Miami-Dade Department of Regulatory and Economic Resources (RER).

#### **MATERIAL CERTIFICATIONS** E.

- NOA No. 13-0717.01 issued to SABIC Innovative Plastics US, LLC for their Lexan Polycarbonate Sheet Products, approved on 11/28/2013, expiring on 07/17/2018.
- Test report on Surface Burning Characteristics, per ASTM E84 of Type I EPS, Test 2. Report No. 3082960-500, prepared by Intertek Testing Services, NA, Inc., dated 10/04/2005, signed by Javier Trevino.
- Test report on Ignition Properties of Plastics per ASTM D1929 of Type I EPS, Test 3. Report No. 3082959-500, prepared by Intertek Testing Services, NA, Inc., dated 09/16/2005, signed by C. Anthony Peñaloza.

#### STATEMENTS "Submitted under NOA # 15-0225.07" F.

- Statement letter of code conformance with the 2010 and the 5th edition (2014) FBC 1. issued by Clopay Building Products Company, dated 02/18/2015, signed and sealed by Scott Hamilton, P.E.
- Statement letters of code conformance to 2010 FBC and of no financial interest, issued 2. by Clopay Building Products Company, dated 11/12/2012, signed and sealed by Scott Hamilton, P.E. "Submitted under NOA # 12-1120.03"

Helmy A. Makar, P.E., M.S.

Product Control Section Supervisor NOA-No. 23-1117.01

> Expiration Date: 02/07/2029 Approval Date: 01/04/2024

# **Clopay Corporation**

# NOTICE OF ACCEPTANCE EVIDENCE SUBMITTED

# 2. EVIDENCE SUBMITTED UNDER PREVIOUS NOA # 17-1016.11

### A. DRAWINGS

1. Drawing No. **104751**, titled "W6 DP 38 2" EPS Insulated Doors to 18'2", sheets 1 through 3 of 3, dated 11/08/2012, with revision **03** dated 7/2017, prepared by Clopay Building Products Company, signed and sealed by Scott Hamilton, P.E.

### B. TESTS

1. None.

## C. CALCULATIONS

1. None.

# D. OUALITY ASSURANCE

1. Miami-Dade Department of Regulatory and Economic Resources (RER)

# E. MATERIAL CERTIFICATIONS

1. Notice of Acceptance No. **15-0915.08** issued to SABIC Innovative Plastics, US LLC for their Lexan Polycarbonate Sheet Products, approved on 12/10/2015, expiring on 07/17/2018.

#### F. STATEMENTS

- 1. Statement letter of code conformance to 6<sup>th</sup> Edition (2017) FBC, issued by Clopay Building Products Company, on 09/29/2017, signed and sealed by Scott Hamilton, P.E.
- 2. Statement letter of no financial interest, issued by Clopay Building Products Company, dated 09/29/2017, signed and sealed by Scott Hamilton, P.E.

# 3. EVIDENCE SUBMITTED UNDER NOA # 20-0922.13 AND NEW

#### A. DRAWINGS

Drawing No. **104751**, titled "W6 DP 38 2" EPS Insulated Doors to 18'2", sheets 1 through 3 of 3, dated 11/08/2012, with revision **05** dated 08/26/2020, prepared by Clopay Corporation, dated 09/10/2020, signed and sealed by Scott Hamilton, P.E.

## B. TESTS

1. None.

# C. CALCULATIONS

1. None.

## D. QUALITY ASSURANCE

1. Miami-Dade Department of Regulatory and Economic Resources (RER)

# E. MATERIAL CERTIFICATIONS

1. None.

Helmy A. Makar, P.E., M.S. Product Control Section Supervisor

NOA-No. 23-1117.01 Expiration Date: 02/07/2029 Approval Date: 01/04/2024

# **Clopay Corporation**

# NOTICE OF ACCEPTANCE EVIDENCE SUBMITTED

#### F. STATEMENTS

- 1. Statement letters of code conformance to 6<sup>th</sup> Edition (2017) and 7<sup>th</sup> Edition (2020) FBC, issued by Clopay Corporation, dated 09/15/2020, signed and sealed by Scott Hamilton, P.E.
- 2. Certificate of amendment changing the company name from Clopay Building Products Company, Inc. to Clopay Corporation, issued by the State of Delaware, dated 08/27/2019.
- 3. Testing contract letter issued by American Test Lab, Inc., dated 11/16/2022, signed by Keith Owen, Director.

# 4. NEW EVIDENCE SUBMITTED

### A. DRAWINGS

1. Drawing No. **104751**, titled "W6 DP 38 2" EPS Insulated Doors to 18ft.2in., sheets 1 through 3 of 3, dated 11/08/2012, with revision **06** dated 11/01/2023, prepared by Clopay Corporation, signed and sealed by Mark Westerfield, P.E.

## B. TESTS

- 1. Test reports on 1) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
  - 2) Large Missile Impact Test per FBC, TAS 201-94
  - 3) Cyclic Wind Pressure Loading per FBC, TAS 203-94
  - 4) Forced Entry Test, per FBC, TAS 202-94
  - 5) Tensile Test per ASTM E8

Along with marked-up drawings and installation diagram of 18'2"x 8', 27ga steel garage door Model 4300W6 with windows, prepared by American Test Lab, Inc., Test Report No. **ATLNC 0713.02-23**, dated 08/31/2023, signed and sealed by David W. Johnson, P.E.

#### C. CALCULATIONS

1. Jamb anchor calculations, 2 sheets, prepared by Clopay Corporation, dated 11/01/2023, signed and sealed by Mark Westerfield, P.E.

### D. QUALITY ASSURANCE

1. Miami-Dade Department of Regulatory and Economic Resources (RER)

## E. MATERIAL CERTIFICATIONS

1. None.

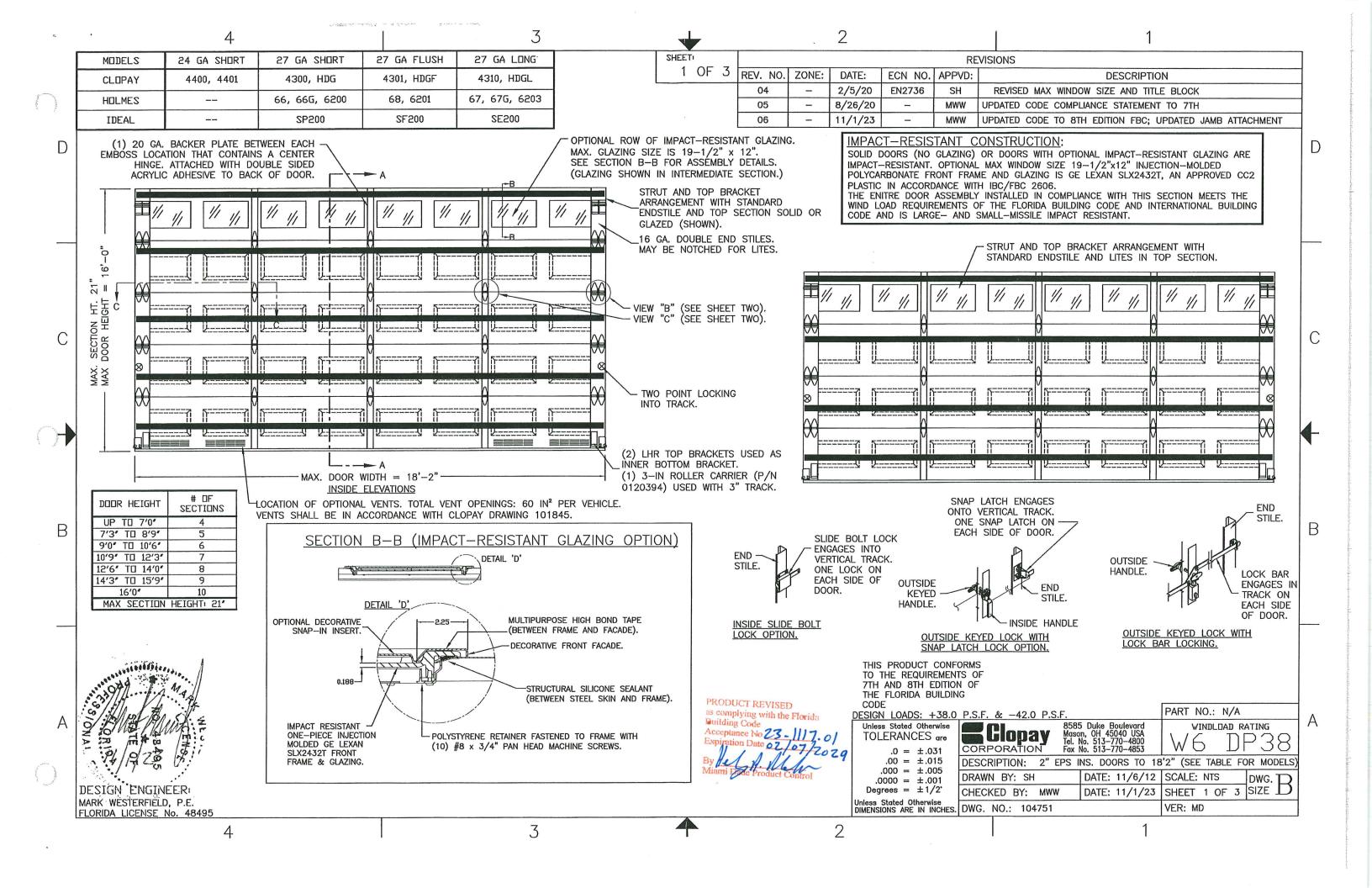
#### F. STATEMENTS

- 1. Statement letter of code conformance to 8<sup>th</sup> Edition (2023) FBC, issued by Clopay Corporation, on 11/01/2023, signed and sealed by Mark Westerfield, P.E.
- 2. Statement letter of no financial interest, issued by Clopay Corporation, dated 11/01/23, signed and sealed by Mark Westerfield, P.E.

Helmy A. Makar, P.E., M.S. Product Control Section Supervisor

NOA-No. 23-1117.01 Expiration Date: 02/07/2029

Approval Date: 01/04/2024



MODELS	24 GA SHORT	27 GA SHORT	27 GA FLUSH	27 GA LONG
CLOPAY	4400, 4401	4300, HDG	4301, HDGF	4310, HDGL
HOLMES		66, 66G, 6200	68, 6201	67, 67G, 6203
IDEAL		SP200	SF200	SE200

OUET.					
	REVISIONS				
2 OF 3 REV. NO. ZONE: DATE: ECN NO. APPVD: DESCRIPTION					
06 SEE REVISION HISTORY ON SHEET ONE.					

HORIZONTAL (TOP) JAMB (NO LOAD FROM DOOR) **FASTENER** TYPE MAX. O.C. - 2x6 VERTICAL JAMB

# JAMB TO SUPPORTING STRUCTURE ATTACHMENT

1. ALL THE LOAD FROM THE DOOR IS TRANSFERRED TO THE TRACK AND THEN FROM THE TRACK TO THE 2x6 VERTICAL SYP (GRADE #2 OR BETTER) JAMBS. NO LOAD FROM THE DOOR IS TRANSFERRED TO THE HORIZONTAL (TOP) JAMB.

2. EACH VERTICAL JAMB SEES A MAXIMUM DESIGN LOAD OF +342 LB & -378 LB. PER LINEAR FOOT OF JAMB.

3. ALL JAMB FASTENERS MAY BE (BUT ARE NOT REQUIRED TO BE) COUNTERSUNK TO PROVIDE A

FLUSH MOUNTING SURFACE.
4. A 1/3 STRESS INCREASE FOR WIND LOAD WAS NOT USED IN THE CALCULATION OF ALLOWABLE LOADS FOR ANCHORS AND FASTENERS FOR STEEL, CONCRETE AND MASONRY.

WOOD FRAME BUILDINGS
STUD WALLS OF DOOR OPENING SHALL BE FRAMED SOLID BY NOT LESS THAN (3) 2x6 PRESSURE
TREATED SYP (GRADE #2 OR BETTER) WOOD STUDS OF A STRESS GRADE NOT LESS THAN 1200 PSI NOMINAL EXTRÈME FIBER STRESS IN BENDING (Fb) FOR DOORS UP TO 8'0" HIGH OR (4) 2x6 PRESSURE TREATED SYP (GRADE #2 OR BETTER) WOOD STUDS OF A STRESS GRADE NOT LESS THAN 1200 PSI NOMINAL EXTREME FIBER STRESS IN BENDING (Fb) FOR DOORS UP TO 16'0" HIGH. STUD WALLS TO BE CONTINUOUS FROM FOOTING TO TIE BEAMS.

BLOCK WALL OR CONCRETE

2x6 SYP (GRADE #2 OR BETTER) WOOD JAMB SHALL BE ANCHORED TO GROUT REINFORCED BLOCK
WALL OR CONCRETE COLUMN. BLOCK WALL CELLS SHALL BE FILLED WITH CONCRETE AND
REINFORCED WITH REINFORCING BARS EXTENDING INTO THE FOOTING AND INTO TIE BEAMS. ALL BARS
SHALL BE CONTINUOUS FROM THE TIE BEAMS TO FOOTING PER BLOCK WALL OR CONCRETE COLUMNS.
BLOCK WALLS AND CONCRETE COLUMNS TO BE DESIGNED BY THE BUILDING ENGINEER OR ARCHITECT

OF RECORD AND IN ACCORDANCE WITH THE FLORIDA BUILDING CODE.

2x6 JAMB TO SUPPORTING STRUCTURE ATTACHMENT (NOT TO BE USED FOR ATTACHMENT OF TRACK ANGLE TO 2x6 VERTICAL JAMBS OR SUPPORTING STRUCTURE)

ON-CENTER DISTANCE BETWEEN WASHERS REQUIRED? BUILDING TYPE FASTENERS<sup>1</sup> BLOCK WALL

1/4" x 1-1/4" MIN. EMBED CARBON STEEL CONCRETE ANCHOR

GROUT-FILLED CMU

1/4" x 1-3/4" MIN. EMBED CARBON STEEL CONCRETE ANCHOR

2000 PSI MIN. CONCRETE

1/4" x 1-3/4" MIN. EMBED TAPCON CARBON STEEL CONCRETE ANCHOR

4000 PSI MIN. CONCRETE

1/4" x 1-3/4" MIN. EMBED TAPCON CARBON STEEL CONCRETE ANCHOR

4000 PSI MIN. CONCRETE

1/4" x 1-3/4" MIN. EMBED TAPCON CARBON STEEL CONCRETE ANCHOR

2500 PSI MIN. CONCRETE

3/8" X 3" NOMINAL EMBED HILTI KWIK BOLT TZ2 CONCRETE ANCHOR

WOOD FRAME (SYP 0.55 SG) 1/2" x 3" LAG SCREW (ASTM A307, GRADE A) 1-5/8" EMBED INTO STRUCTURE 6-1/4" 12-3/4" 1" O.D. 1" O.D. 15-1/2" INCLUDED 2-3/4" INCLUDED INCLUDED 1-1/2" O.D. 1" Ó.D.

\* FIRST (BOTTOM) ANCHOR STARTING AT NO MORE THAN HALF OF THE MAXIMUM ON—CENTER DISTANCE. HIGHEST ANCHOR INSTALLED AT LEAST AS HIGH AS THE DOOR OPENING.
CLOPAY DOES NOT SUPPLY JAMB ATTACHMENT FASTENERS.

MINIMUM DISTANCE BETWEEN CENTER OF ANCHOR AND EDGE OF CONCRETE BLOCK: 2-1/2"", EXCLUDING STUCCO THICKNESS.

1.95" THICK, 1# DENSITY EXPANDED POLYSTYRENE FOAM INSULATION LAMINATED TO BOTH EXTERIOR AND INTERIOR SKINS. FOAM MANUFACTURED BY PREMIER INDUSTRIES, INC. OR FALCON FOAM.

TONGUE AND GROOVE JOINTS. -



4" TALL TAPER STRUT. MIN. 0.062" GALV. STEEL,

27 GA (0.016" MIN.) EXTERIOR STEEL SKIN (MIN. YIELD STRENGTH: 36.5 KSI,

MIN. 80 KSI.

DRAWING QUALITY) WITH G-40 MIN. GALV. BAKED-ON POLYESTER PAINTED TOP COAT APPLIED TO BOTH SIDES OF STEEL SKIN. SILICONE FILLED CHANNEL SEPARATES FRONT AND BACK SKIN OF DOOR.

TOP SECTION WITH LITES: (2) 18 GA. GALV. STEEL TOP ROLLER BRACKETS (2-7/16" x 3-3/4"). EACH BRACKET ATTACHED W/(4) #14x5/8" SHEET METAL SCREWS. SOLID TOP SECTION: (2) 12 GA. GALV. STEEL TOP ROLLER BRACKETS (2-1/2" x 5-3/8"). EACH BRACKET ATTACHED W/(4) #14x5/8" SHEET METAL SCREWS. ADJÚSTÁBLE SLÍDE ATTACHED TO TOP BRACKET WITH (2) 1/4"x1/2" BOLTS AND NUTS PER BRACKET.

27 GA. (0.016" MIN.) INTERIOR STEEL SKIN (DRAWING QUALITY) WITH G-40 MIN. GALV., BAKED-ON PRIMER AND A BAKED-ON POLYESTER PAINTED TOP COAT APPLIED TO BOTH SIDES OF STEEL SKIN.

14 GA. GALV. ROLLER HINGE. EACH HINGE FASTENED TO END STILES WITH (4) #14x5/8" SHEET METAL AND (2) 1/4"x3/4" SELF TAPPING SCREWS. SEE VIEW "B".

ONE 4" T-STRUT PER SECTION. (SEE VIEW "D") EACH T-STRUT ATTACHED AT EACH HINGE LOCATION WITH (2) 1/4"x3/4" SELF TAPPING SCREWS.

13 GA. GALV. STEEL BOTTOM BRACKET ATTACHED WITH (2) #14x5/8" SHEET METAL SCREWS. ALUMINUM EXTRUSION & VINYL WEATHERSTRIP.

PRODUCT REVISED as complying with the Florida

Acceptance No 23 - 1117. 0/ SECTION A-A (SIDE VIEW)

0)

00 1/4"x3/4" SELF TAPPING SCREWS.

#14x5/8" SHEET METAL SCREWS

14 GA. END HINGES VIEW "B"

18 GA. (MIN.) INTERMEDIATE HINGE VIEW "C"

DESIGN LOADS: +38.0 P.S.F. & -42.0 P.S.F. Unless Stated Otherwise TOLERANCES are

> $.0 = \pm .031$  $.00 = \pm .015$

 $.000 = \pm .005$ 

 $.0000 = \pm .001$ Degrees =  $\pm 1/2$ °

Unless Stated Otherwise

Glopay

8585 Duke Boulevard Mason, OH 45040 USA Tel. No. 513-770-4800 Fax No. 513-770-4853

WINDLOAD RATING  $\triangleright$ 

PART NO.: N/A

CORPORATION DESCRIPTION: 2" EPS INS. DOORS TO 18'2" (SEE TABLE FOR MODELS) DRAWN BY: SH DATE: 11/6/12 | SCALE: NTS SHEET 2 OF 3 SIZE f DCHECKED BY: SH DATE: 11/8/12 DIMENSIONS ARE IN INCHES. DWG. NO.: 104751 VER: MD

MARK WESTERFIELD, P.E. FLORIDA LICENSE No. 48495

