



DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER)
BOARD AND CODE ADMINISTRATION DIVISION

NOTICE OF ACCEPTANCE (NOA)

MIAMI-DADE COUNTY
PRODUCT CONTROL SECTION

11805 SW 26 Street, Room 208
Miami, Florida 33175-2474
T (786) 315-2590 F (786) 315-2599

www.miamidade.gov/building

Overhead Door Corporation
2501 South State Hwy. 121, Suite 200
Lewisville, Texas 75067

SCOPE: This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER-Product Control Section to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ). This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Series 610 and 611 Steel Rolling Door up to 10ft.-0in. Wide

APPROVAL DOCUMENT: Drawing No. **D-308123**, titled "Series 610 Rolling Service Door 10' Dade County", sheets 1 and 2 of 2, dated 09/05/03 and 10/10/03, with revision H dated 05/03/13, prepared by manufacturer, signed and sealed by Mark A. Sawicki, P.E., bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Section.

MISSILE IMPACT RATING: Large and Small Missile Impact Resistant

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, manufacturing address, model number, the positive and negative design pressure rating, indicate impact rated if applicable, installation instruction drawing reference number, approval number (NOA), the applicable test standards, and the statement reading 'Miami-Dade County Product Control Approved' is to be located on the door's side track, bottom angle, or inner surface of a panel.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

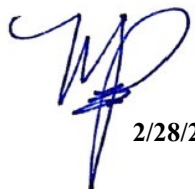
ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA **revises NOA No. 20-1130.09** and consists of this page 1 and evidence pages E-1, E-2 and E-3, as well as approval document mentioned above.

The submitted documentation was reviewed by **Manuel Perez, P.E.**




2/28/24

NOA No. 23-1129.06
Expiration Date: September 16, 2024
Approval Date: March 07, 2024
Page 1

Overhead Door Corporation

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

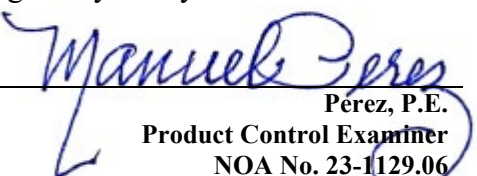
1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA's

A. DRAWINGS

1. Manufacturer's die drawings and sections.
(Submitted under NOA No. 05-1003.23)
2. Drawing No. **D-308123**, titled "Series 610 Rolling Service Door 10' Dade County", sheets 1 and 2 of 2, dated 09/05/03 and 10/10/03, with revision H dated 05/03/13, prepared by manufacturer, signed and sealed by Mark A. Sawicki, P.E.
(Submitted under NOA No. 15-1228.03)

B. TESTS

1. Test report on Forced Entry Resistance Test per FBC, TAS 202-94, prepared by Architectural Testing, Inc. Test Report No. **D5599.01-801-47**, dated 03/12/2014, signed and sealed by Vinu J. Abraham, P.E.
(Submitted under NOA No. 13-1121.04)
2. Test reports on: 1) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
2) Large Missile Impact Test per FBC, TAS 201-94
3) Cyclic Wind Pressure Loading per FBC, TAS 203-94
4) Forced Entry Test, per FBC 2411 3.2.1, TAS 202-94
5) Tensile Test per ASTM E8
along with marked-up drawings and installation diagram of a Series 610 rolling garage door, prepared by Architectural Testing, Inc, Test Report No. **C8181.01-109-18**, dated 10/04/13, signed and sealed by Michael D. Stremmel, P.E.
(Submitted under NOA No. 13-1121.04)
3. Test report on Salt Spray (Fog) Test per ASTM B-117 of G90 and G40 galvanized steel with prime coat samples, prepared by Environmental Testing Laboratory, Inc, Test Report No. **12732**, dated 06/22/13 and signed by Brady Richard.
(Submitted under NOA No. 13-1121.04)
4. Test reports on: 1) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
2) Large Missile Impact Test per FBC, TAS 201-94
3) Cyclic Wind Pressure Loading per FBC, TAS 203-94
4) Tensile Test per ASTM E8
along with marked-up drawings and installation diagram of a 10' x 10' steel roll-up service door, prepared by Architectural Testing, Inc, Test Report No. **ATI 01-43463.01**, dated 09/05/03, signed and sealed by Steven M. Urich, P.E.
(Submitted under NOA No. 05-1003.23)
5. Test report on Salt Spray (Fog) Test per ASTM B-117 of G30, G40 and G90 galvanized steel samples, prepared by Environmental Testing Laboratory, Inc, Test Report No. **ETL-9100550287**, dated 03/13/06 and signed by Brady Richard.
(Submitted under NOA No. 05-1003.23)


Pérez, P.E.
Product Control Examiner
NOA No. 23-1129.06
Expiration Date: September 16, 2024
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Overhead Door Corporation

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA's (CONTINUED)

C. CALCULATIONS

1. Wall fastener calculations prepared by manufacturer, dated 10/31/13, signed and sealed by Mark A. Sawicki, P.E.
(Submitted under NOA No. 13-1121.04)
2. Calculations for Miami-Dade County Product Approval of 24-, 22-, 20- & 18-gauge rolling garage door, prepared by manufacturer on sheet 2 of 3, dated 09/16/05, signed and sealed by LeRoy G. Krupke, P.E.
(Submitted under NOA No. 05-1003.23)

D. QUALITY ASSURANCE

1. Miami-Dade Department of Regulatory and Economic Resources (RER)

E. MATERIAL CERTIFICATIONS


1. None.

F. STATEMENTS

1. Statement letter of conformance, complying with **FBC 7^h Edition (2020)** and manufacturer's statement that the product remains unchanged from the existing drawings, dated November 10, 2020, issued by manufacturer, signed and sealed by David L. Monsour, P.E.
(Submitted under NOA No. 20-1130.09)
2. Statement letter of conformance, complying with **FBC 2010** and of no financial interest prepared by Overhead Door Corporation, dated 10/31/13, signed and sealed by Mark A. Sawicki, P.E.
(Submitted under NOA No. 13-1121.04)

G. OTHERS

1. Notice of Acceptance No. **18-1217.09**, issued to Overhead Door Corporation, for their Series 610/611 Steel Rolling Door up to 10'-0" Wide, approved on 02/07/19 and expiring on 09/16/24.


Manuel Pérez, P.E.
Product Control Examiner
NOA No. 23-1129.06
Expiration Date: September 16, 2024
Approval Date: March 07, 2024

Overhead Door Corporation

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

2. NEW EVIDENCE SUBMITTED

A. DRAWINGS

1. None.

B. TESTS

1. None.

C. CALCULATIONS

1. None.

D. QUALITY ASSURANCE

1. Miami-Dade Department of Regulatory and Economic Resources (RER)

E. MATERIAL CERTIFICATIONS


1. None.

F. STATEMENTS

1. Statement letter of conformance, complying with **FBC 8th Edition (2023)** and of no financial interest, dated February 12, 2024, issued by manufacturer, signed and sealed by Dor Gamliel, P.E.

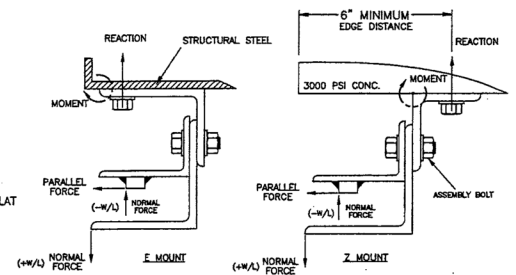
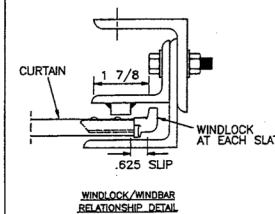
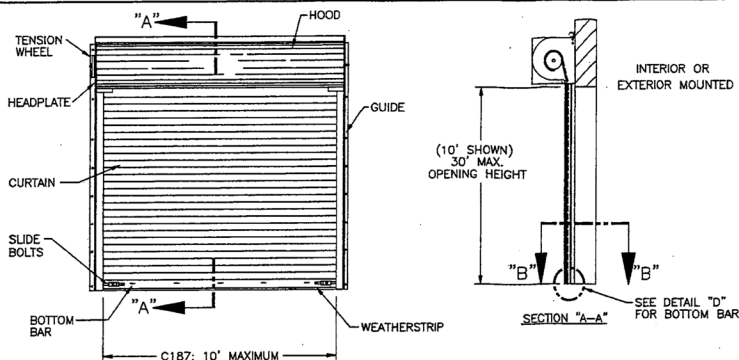
G. OTHERS

1. Notice of Acceptance No. **20-1130.09**, issued to Overhead Door Corporation, for their Series 610/611 Steel Rolling Door up to 10'-0" Wide, approved on 01/28/21 and expiring on 09/16/24.


Manuel Pérez, P.E.
Product Control Examiner
NOA No. 23-1129.06
Expiration Date: September 16, 2024
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NOTES

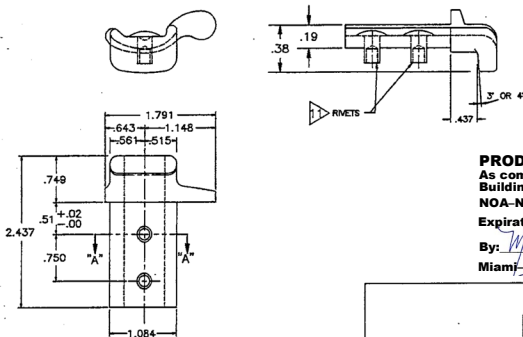
1. (-W/L) = NEGATIVE WINDLOAD
(+W/L) = POSITIVE WINDLOAD
2. WALL ANGLES MAY BE WELDED TO STEEL JAMB.
SEE SHEET 2 FOR DOOR WELD DETAIL
3. RATED DESIGN LOAD ± 65 PSF.
4. CURTAIN MATERIAL: ASTM A-653, CS TYPE B.
GUIDE MATERIAL: ASTM A-36
5. ALTERNATE CURTAIN MATERIAL: AISI-304 SS.
MINIMUM YIELD 40,000 PSI.
6. CURTAIN MATERIAL SHALL BE GALVANIZED ACCORDING
TO ASTM A-525 TO G40 MINIMUM.
7. THE DOOR MUST BE INSTALLED WITH THE TENSION WHEEL
FACING THE INSIDE OF THE BUILDING.
8. SLIDE BOLTS MUST BE ENGAGED AND CHAIN MUST BE
HOOKED WHEN HURRICANE WINDS ARE ANNOUNCED
9. WINDLOCK MATERIAL: LOW CARBON CAST STEEL, GRADE 70-46
(485-250) PER ASTM A27. MIN TENSILE 70-KSI MIN YIELD
36-KSI. MIN ELONG 22%
10. WINDLOCKS ATTACHED TO EACH SLAT (CONTINUOUS)
11. RIVET SPECIFICATIONS:
1/4" DIAMETER RIVET, MINIMUM 1006 LOW-CARBON STEEL



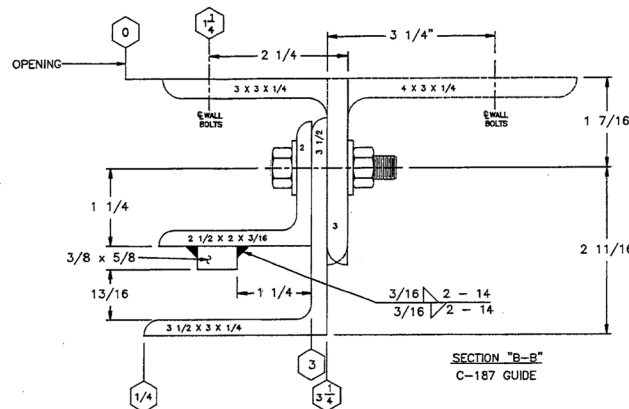
REVISIONS				
EX	REV	DESCRIPTION	DATE	APPROVAL
500692	G	REV PER ER	3/7/11	SFT
502140	H	REV PER ER	5/3/13	MS
502656	J	REV PER ER	3/6/14	MS

* LOADS - PER FOOT OF HEIGHT C-187 - DOOR SIZE REF. SUMMARY

LBS/FT DOOR HEIGHT	(E-MOUNT) LOADS			(Z-MOUNT) LOADS *		
	22 GA **	20 GA	18 GA	22 GA **	20 GA	18 GA
REACTION	3685	3465	2937	1022	967	842
NORMAL	325	325	325	325	325	325
PARALLEL	958	897	750	958	897	750



PRODUCT REVISED
As complying with the Florida
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Expiration Date: 09/16/2024
By: *Manuel Perez*
Miami-Dade Product Control

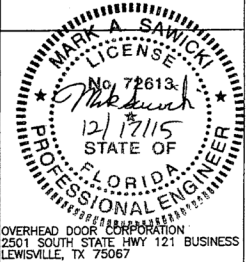


	ASSEMBLY BOLT	WALL BOLT STEEL JAMB	* WALL BOLT CONCRETE JAMB
C-187	3/8" GRADE 5, 11" O.C.	3/8" GRADE 5, 11" O.C.	1/2" x 3/4" EMB HILTI KWIK BOLT 3 OR POWERS WEDGE BOLT 11" O.C.

* 3000 PSI MINIMUM & 6" MINIMUM EDGE DISTANCE FOR ANCHORS
NOTE: FOR DETAILS ON WELDING GUIDES TO STEEL JAMBS SEE SHEET 2.

PRODUCT REVISED
as complying with the Florida
Building Code
NOA-No. 20-1130.09
Expiration Date 09/16/2024
By: *JD Faw*
Miami-Dade Product Control

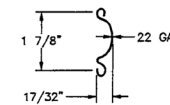
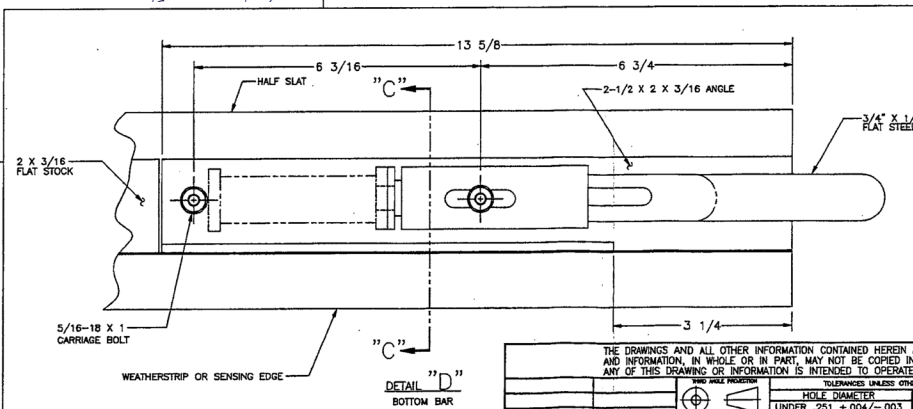
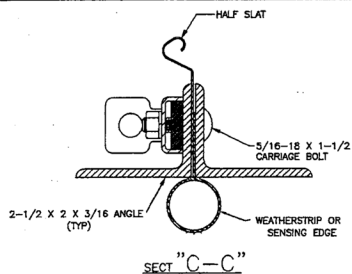
PRODUCT REVISED
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Acceptance No. 15-1228.03
Expiration Date 09/16/2019
By: *Mark A. Sawicki*
Miami-Dade Product Control



OVERHEAD DOOR CORPORATION
2501 SOUTH STATE HWY 121 BUSINESS
LEWISVILLE, TX 75067

MARK A. SAWICKI, P.E. #72613

CONTINUOUS WINDLOCK DETAIL



C-187 SLAT
GAUGE OPTIONS: 22**, 20, 18
**TESTED IN ACCORDANCE WITH DADE COUNTY
PROTOCOLS TAS 201-94, TAS 202-94, AND TAS 203-94

SERIES 611 IS EQUIVALENT CONSTRUCTION

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REF DWG	USED ON	FINISH	UNIT OF MEASURE	N/A
TOLERANCES UNLESS OTHERWISE SPECIFIED		FINISH		
HOLE DIAMETER		N/A		
UNDER .251 +.004/- .003		N/A		
.251 TO .500 +.006/- .003		N/A		
OVER .500 +.008/- .003		N/A		
FRACTIONS		N/A		
± 1/16		N/A		
WHOLE NUMBERS: ± .25		N/A		
X ± .1		N/A		
.XX ± .03		N/A		
.XXX ± .010		N/A		
ANGLES: ± .5°		N/A		



NAME	DATE
K WILSON	8/8/03
L KRUPKE	9/5/03
JD FAW	9/5/03

DRAWING TITLE	DATE
SERIES 610, ROLLING SERVICE DOOR 10' DADE COUNTY	8/8/03
D-308123	9/5/03
SCALE: NONE	SHEET 1 OF 2

8

7

6

5

4

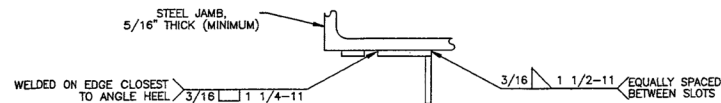
3

2

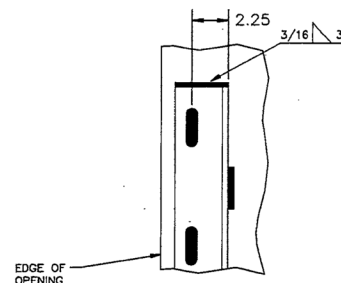
1

NOTES

1. REFER TO DRAWING 308666.0001 FOR TAG DETAILS
2. FASTENER FOR TAG IS P/N 080276-1004(STEEL DRIVE SCREW). TAG WILL BE MOUNTED IN THE MIDDLE OF THE BOTTOM BAR.



TOP VIEW



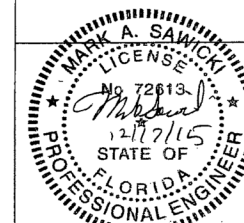
FRONT VIEW OF WALL ANGLE

DETAILS FOR WELDING "E" GUIDES TO STEEL JAMBS

PRODUCT REVISED
As complying with the Florida Building Code
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By: *Manuel Jara*
Miami-Dade Product Control

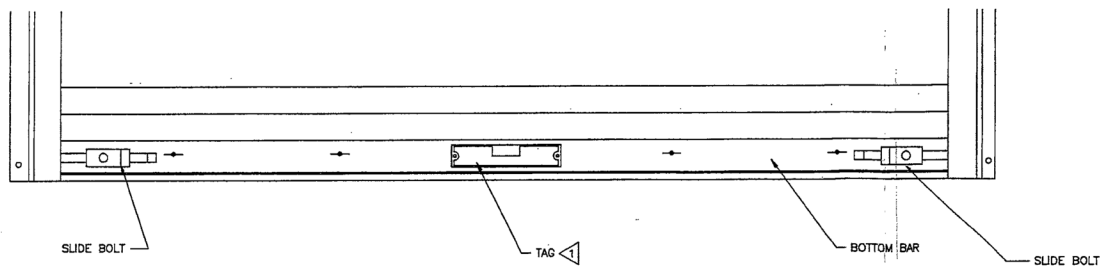
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Miami-Dade Product Control

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Expiration Date **09/16/2019**
By: *Mark A. Sawicki*
Miami-Dade Product Control





OVERHEAD DOOR CORPORATION
2501 SOUTH STATE HWY 121 BUSINESS
LEWISVILLE, TX 75067

MARK A. SAWICKI, P.E. #72613



DETAIL "E"

SCALE: 4/1

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		HOLE DIAMETER			FINISH	TOLERANCE	DATE	DRAWN BY	CHECKED BY
		UNDER .251 +.004/-0.003							
		.251 TO .500 +.006/-0.003							
		OVER .500 +.008/-0.003							
REF DWG	USED ON	FRACTIONS			UNIT OF MEASURE	N/A	10/10/03	D	308123
		± 1/16							
		ANGLES: ± .5°							
SERIES 610. ROLLING SERVICE DOOR 10 DADE COUNTY									
DRAWN BY M. WDMACK									
CHECKED BY J. FAIR									
APPROVED BY L. KRUPKE									
SCALE: NONE SHEET 2 of 2									