



DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER)  
BOARD AND CODE ADMINISTRATION DIVISION

**NOTICE OF ACCEPTANCE (NOA)**

MIAMI-DADE COUNTY  
PRODUCT CONTROL SECTION  
11805 SW 26 Street, Room 208  
Miami, Florida 33175-2474  
T (786) 315-2590 F (786) 315-2599  
[www.miamidade.gov/economy](http://www.miamidade.gov/economy)

**Clopay Corporation**  
**8585 Duke Boulevard**  
**Mason, OH 45040**

**SCOPE:**

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER-Product Control Section to be used in Miami-Dade County and other areas, where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami-Dade County) and/or the AHJ (in areas other than Miami-Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

**DESCRIPTION: Commercial Ribbed Steel Pan W8 DP52T Sectional Garage Door up to 12'-2" Wide**

**APPROVAL DOCUMENT:** Drawing No. **104813**, titled "Commercial Ribbed Door, +52/-58 PSF Design Load", sheet 1 of 1, dated 05/16/2013, with revision **04** dated 09/06/2023, prepared by Clopay Building Products Company, signed and sealed by Mark Westerfield, P.E., bearing the Miami-Dade County Product Control renewal stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Section.

**MISSILE IMPACT RATING: Large and Small Missile Impact Resistant**

**LABELING:** A permanent label with the manufacturer's name or logo, manufacturing address, model number, the positive and negative design pressure rating, indicate impact rated if applicable, installation instruction drawing reference number, approval number (NOA), the applicable test standards, and the statement reading 'Miami-Dade County Product Control Approved' is to be located on the door's side track, bottom angle, or inner surface of a panel.

**RENEWAL** of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

**TERMINATION** of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

**ADVERTISEMENT:** The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

**INSPECTION:** A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA **renews NOA # 23-0928.66** and consists of this page 1 and evidence pages E-1, E-2 and E3, as well as approval document mentioned above.

The submitted documentation was reviewed by **Carlos M. Utrera, P.E.**



02/01/24

**NOA-No 23-1215.04**  
**Expiration Date: March 6, 2029**  
**Approval Date: February 8, 2024**  
Page 1

**Clopay Corporation**

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**1. Evidence submitted under previous NOA's**

**A. DRAWINGS**

1. Drawing No. **104813**, titled "Commercial Ribbed Door. +52/-58 PSF Design Load", sheet 1 of 1, dated 05/16/2013, with revision 01 dated 2/2015, prepared by Clopay Building Products Company, signed and sealed by Scott Hamilton, P.E. **"Submitted under NOA # 15-0225.19"**
2. Drawing No. **104813**, titled "Commercial Ribbed Door. +52/58 PSF Design Load", sheet 1 of 1, dated 05/16/2013, with revision **02** dated 7/2017, prepared by Clopay Building Products Company, signed and sealed by Scott Hamilton, P.E. **"Submitted under NOA # 17-1016.19"**
3. Drawing No. **104813**, titled "Commercial Ribbed Door. +52/58 PSF Design Load", sheet 1 of 1, dated 05/16/2013, with revision **02** dated 7/2017, prepared by Clopay Building Products Company, signed and sealed by Scott Hamilton, P.E. on 01/15/2019. **"Submitted under NOA # 19-0124.02"**

**B. TESTS**

1. Test reports on
  - 1) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
  - 2) Large Missile Impact Test per FBC, TAS 201-94
  - 3) Cyclic Wind Pressure Loading per FBC, TAS 203-94
  - 4) Forced Entry Test, per FBC TAS 202-94
  - 5) Tensile Test per ASTM E8

Along with marked-up drawings and installation diagram of Clopay 12'-2"x 8', 24 ga. steel garage door, Model 524, prepared by American Test Lab, Inc., Test Report No. **ATLNC 0610.01-13**, dated 01/14/2014, signed and sealed by David W. Johnson, P.E.

**"Submitted under NOA # 14-0128.04"**

2. Test report on Salt Spray per ASTM B117 of painted G40 galvanized coated panels, prepared by Stork Materials Technology, Test Report No. **30160-04-63365**, dated 01/26/2005, signed by John D. Lee, P.E. **"Submitted under NOA # 14-0128.04"**

**C. CALCULATIONS**

1. Anchoring calculations, prepared by Clopay Building Products Company, dated 01/22/2014, signed and sealed by Scott Hamilton, P.E. **"Submitted under NOA # 14-0128.04"**

**D. QUALITY ASSURANCE**

1. Miami-Dade Department of Regulatory and Economic Resources (RER)

**E. MATERIAL CERTIFICATIONS**

1. None.

**F. STATEMENTS**

1. Statement letter of code conformance with 2010 and the 5<sup>th</sup> edition (2014) FBC issued by Clopay Building Products Company, dated 02/18/2015, signed and sealed by Scott Hamilton, P.E. **"Submitted under NOA # 15-0225.19"**
2. Statement letter of code conformance to 2010 FBC and Statement letter of no financial interest dated 01/22/2014, signed and sealed by Scott Hamilton, P.E. **"Submitted under NOA #14-0128.04"**



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**Carlos M. Utrera, P.E.**  
**Product Control Examiner**  
**NOA-No 23-1215.04**  
**Expiration Date: March 6, 2029**  
**Approval Date: February 8, 2024**

**Clopay Corporation**

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**F. STATEMENTS (CONTINUED)**

3. Statement letter of code conformance to 6<sup>th</sup> edition (2017) FBC and Statement letter of no financial interest issued by Clopay Building Products Company, dated 10/04/2017, signed and sealed by Scott Hamilton, P.E. ***“Submitted under NOA # 17-1016.19”***
4. Statement letter of code conformance to 6<sup>th</sup> edition (2017) FBC and Statement letter of no financial interest issued by Clopay Building Products Company, dated 01/15/2019, signed and sealed by Scott Hamilton, P.E. ***“Submitted under NOA # 19-0124.02”***

**2. Evidence submitted under NOA # 20-0922.37**

**A. DRAWINGS**

1. Drawing No. **104813**, titled “Commercial Ribbed Door. +52/-58 PSF Design Load”, sheet 1 of 1, dated 05/16/2013, with revision **03** dated 08/28/2020, prepared by Clopay Building Products Company, signed and sealed by Scott Hamilton, P.E.

**B. TESTS**

1. None.

**C. CALCULATIONS**

1. None.

**D. QUALITY ASSURANCE**

1. Miami-Dade Department of Regulatory and Economic Resources (RER).

**E. MATERIAL CERTIFICATIONS**

1. None.

**F. STATEMENTS**

1. Statement letter of code conformance to 7<sup>th</sup> edition (2020) FBC and Statement letter of no financial interest issued by Clopay Building Products Company, dated 01/15/2019, signed and sealed by Scott Hamilton, P.E.



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**Carlos M. Utrera, P.E.**  
**Product Control Examiner**  
**NOA-No 23-1215.04**  
**Expiration Date: March 6, 2029**  
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**Clopay Corporation**

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**3. New evidence submitted**

**A. DRAWINGS**

1. Drawing No. **104813**, titled “Commercial Ribbed Door. +52/-58 PSF Design Load”, sheet 1 of 1, dated 05/16/2013, with revision **04** dated 09/06/2023, prepared by Clopay Building Products Company, signed and sealed by Mark Westerfield, P.E.

**B. TESTS**

1. None.

**C. CALCULATIONS**

1. None.

**D. QUALITY ASSURANCE**

1. Miami-Dade Department of Regulatory and Economic Resources (RER).

**E. MATERIAL CERTIFICATIONS**

1. None.

**F. STATEMENTS**

1. Statement letter of code conformance to the **8<sup>th</sup> edition (2023)** of the **FBC**, issued by Clopay Building Products Company, dated 12/05/2023, signed and sealed by Mark Westerfield, P.E.
2. Statement letter of no financial interest, issued by Clopay Building Products Company, dated 12/05/2023, signed and sealed by Mark Westerfield, P.E.



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**Carlos M. Utrera, P.E.**  
**Product Control Examiner**  
**NOA-No 23-1215.04**  
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NOTE DOUBLE TRACK HEADROOM, HI-LIFT TRACK, FOLLOW-THE-ROOF TRACK, AND VERTICAL LIFT TRACK ARE AVAILABLE OPTIONS. 3" TRACK ALSO AVAILABLE. TRACK CONFIGURATION ABOVE THE DOOR OPENING DOES NOT AFFECT THE WIND LOAD RATING.

HORIZONTAL TRACK SUPPORT BY DOOR INSTALLER (TO SUIT). CENTER HANG (NOT SHOWN) REQUIRED ON DOORS OVER 8' HIGH.

12'-2" WIDE X 18'-0" HIGH (MAX.)

MODELS AVAILABLE (CLOPAY/ HOLMES/ IDEAL)  
MODELS 524W8, 520W8 / 224W8 / C4STW8, COSTW8

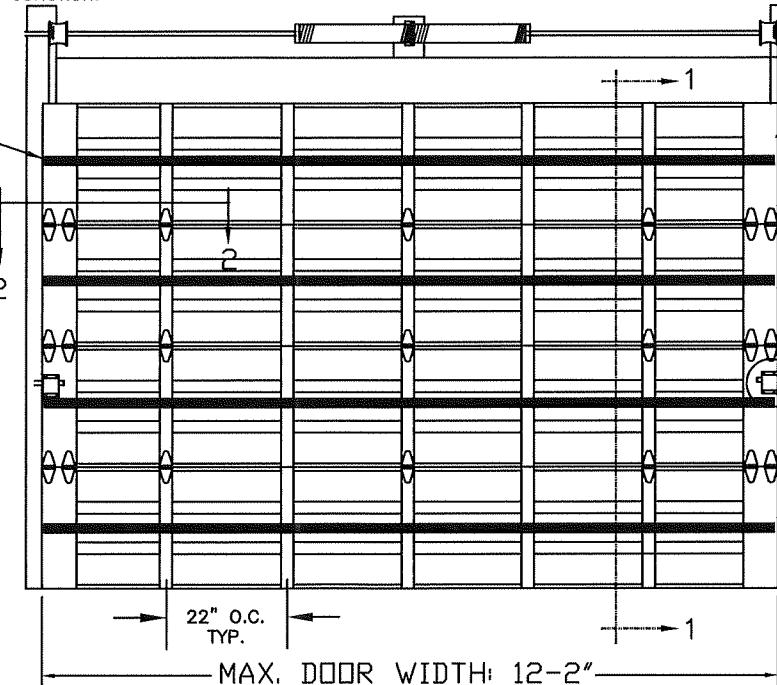
DOOR WIDTH	NUMBER OF CENTER STILES
UP TO 6' 2"	2
6'-3" THRU 8'-2"	3
8'-3" THRU 10'-2"	4
10'-3" THRU 12'-2"	5

JAMB TO SUPPORTING STRUCTURE ATTACHMENT

NOTES:

1. ALL THE LOAD FROM THE DOOR IS TRANSFERRED TO THE TRACK AND THEN FROM THE TRACK TO THE 2x6 VERTICAL SYP (GRADE #2 OR BETTER) JAMBS. NO LOAD FROM THE DOOR IS TRANSFERRED TO THE HORIZONTAL (TOP) JAMB.
2. EACH VERTICAL JAMB SEES A MAXIMUM DESIGN LOAD OF +312 LB & -348 LB. PER LINEAR FOOT OF JAMB.
3. ALL JAMB FASTENERS MAY BE (BUT ARE NOT REQUIRED TO BE) COUNTERSUNK TO PROVIDE A FLUSH MOUNTING SURFACE.
4. A 1/3 STRESS INCREASE FOR WIND LOAD WAS NOT USED IN THE CALCULATION OF ALLOWABLE LOADS FOR ANCHORS AND FASTENERS FOR STEEL, CONCRETE AND MASONRY.

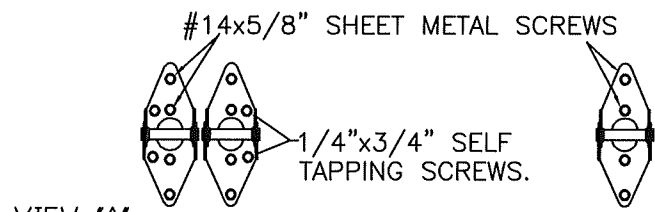
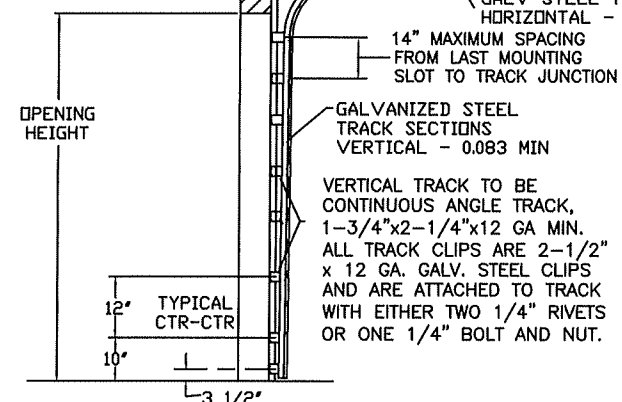
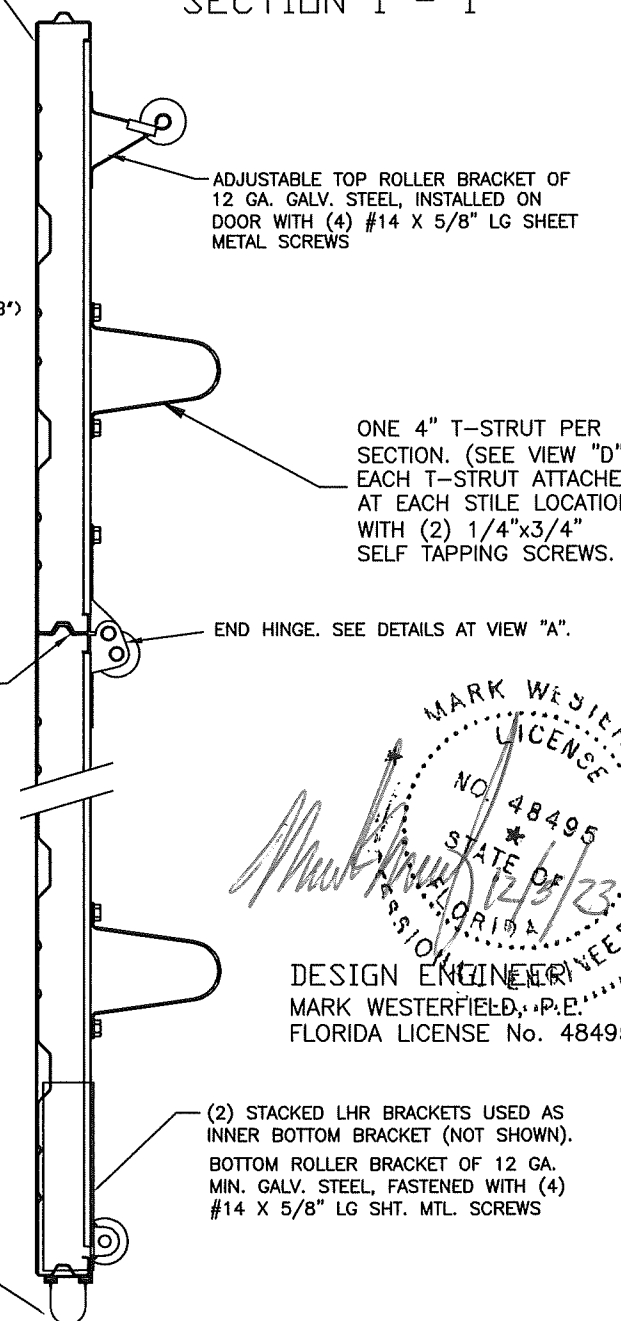
SOUTHERN YELLOW PINE JAMB (IF REQUIRED; SEE JAMB NOTES BELOW). ONE 5/16" x 1-5/8" LAG SCREW SPACED AT THE SAME DISTANCES AS THE TRACK BOLTS (I.E. 3-1/2", 10", AND EVERY 12" ALSO TWO LAG SCREWS LOCATED ABOVE VERTICAL/HORIZONTAL TRACK JUNCTION.



SECTIONS ARE 1-7/8" THICK PANELS ROLL FORMED OF .022" MIN. HOT DIPPED G-40 GALVANIZING, ROLL FORMED STEEL. MIN. YIELD 51.3 KSI.

SECTION 2 - 2

SECTION 1 - 1



VIEW "A"  
14 GA. DOUBLE END HINGES ATTACH ON EACH HINGE AS SHOWN: (4) #14 X 5/8" LG. SHT. MTL. SCREWS AND (2) 1/4"x3/4" SELF-TAPPING SCREWS.

VIEW "B"  
14 GA. INTERMEDIATE HINGE ATTACH ON EACH HINGE AS SHOWN: (4) 1/4" X 5/8" SHEET METAL SCREWS

NOTE: 2x6 WOOD JAMBS ARE NOT REQUIRED. HOWEVER, IF DESIRED ON STEEL JAMBS OR CONCRETE OR BLOCK WALLS, APPROVED FASTENERS AS DETAILED BELOW SHOULD BE INCREASED IN LENGTH BY 1-1/2" AND INSTALLED DIRECTLY THROUGH THE ANGLE AND 2x6 WOOD JAMBS INTO THE STEEL JAMBS OR CONCRETE OR BLOCK WALLS. ANCHORS CAN BE (BUT ARE NOT REQUIRED TO BE) COUNTERSUNK TO PROVIDE A FLUSH MOUNTING SURFACE. CONTINUOUS ANGLE TRACK CAN BE ANCHORED DIRECTLY TO GROUT REINFORCED BLOCK WALL OR 3,000 PSI MIN. CONCRETE COLUMN OR STEEL JAMBS.

DOOR HEIGHT 'A'	NUMBER OF SECTIONS
6'-3" THRU 8'-0"	4
8'-3" THRU 10'-0"	5
10'-3" THRU 12'-0"	6
12'-3" THRU 14'-0"	7
14'-3" THRU 16'-0"	8
16'-3" THRU 18'-0"	9

MAX. 24" SECTION HEIGHT.

FASTENER ATTACHMENT TO SUPPORTING STRUCTURE SCHEDULES

BUILDING TYPE	FASTENER TYPE	PRODUCT RENEWED as complying with the Florida Building Code NOA-No. 23-1215.04 Expiration Date 03/06/2029 By Miami-Dade Product Control	MAXIMUM ON-CENTER DISTANCE BETWEEN FASTENERS*	STEEL WASHERS REQUIRED?
HOLLOW BLOCK WALL	1/4" x 1-1/4" MIN. EMBED ULTRACON CONCRETE ANCHOR		5-1/4"	1" O.D.
GROUT FILLED BLOCK WALL	1/4" x 1-3/4" MIN. EMBED ULTRACON CONCRETE ANCHOR		8-3/4"	1" O.D.
2000 PSI MIN. CONCRETE	1/4" x 1" MIN. EMBED ULTRACON CONCRETE ANCHOR		7-1/2"	1" O.D.
2000 PSI MIN. CONCRETE	1/4" x 1" MIN. EMBED TAPCON CONCRETE ANCHOR		6-1/2"	1" O.D.
2000 PSI MIN. CONCRETE	3/8" x 1-3/4" MIN. EMBED WEJ-IT ANKR TITE SLEEVE ANCHOR		16"	INCLUDED
4000 PSI MIN. CONCRETE	3/8" x 1-3/4" MIN. EMBED WEJ-IT ANKR TITE SLEEVE ANCHOR		24"	INCLUDED
WOOD FRAME (SYP 0.55 SG)	1/2" x 3" LAG SCREW (ASTM A307, GRADE A) 1-5/8" EMBED INTO STRUCTURE		17-1/2"	1" O.D.
14GA STEEL (0.060" MIN.)	1/4"-14 x 1" ITW BUILDEX TEKS SELF-DRILLING FASTENER		7-1/4"	1" O.D.
12GA STEEL (0.105" MIN.)	1/4"-14 x 1" ITW BUILDEX TEKS SELF-DRILLING FASTENER		12-3/4"	1" O.D.
1/8" STEEL	1/4"-14 x 1" ITW BUILDEX TEKS SELF-DRILLING FASTENER		15-1/4"	1" O.D.

\* FIRST (BOTTOM) ANCHOR STARTING AT NO MORE THAN HALF OF THE MAXIMUM ON-CENTER DISTANCE. HIGHEST ANCHOR INSTALLED AT LEAST AS HIGH AS THE DOOR OPENING. CLOPAY DOES NOT SUPPLY JAMB ATTACHMENT FASTENERS. MINIMUM DISTANCE BETWEEN CENTER OF ANCHOR AND EDGE OF CONCRETE BLOCK: 2-1/2", EXCLUDING STUCCO THICKNESS.

THIS PRODUCT CONFORMS TO THE REQUIREMENTS OF 7TH AND 8TH EDITION OF THE FLORIDA BUILDING CODE

THIS DOOR MEETS THE REQUIREMENTS OF THE LARGE MISSILE IMPACT AND CYCLIC TESTING.

BOTTOM SECTION REINFORCED WITH TEMPERED ALUMINUM EXTRUSION WITH INTEGRAL RETAINER FOR FLEXIBLE VINYL ASTRAGAL

DESIGN LOADS: +52 & -58 P.S.F. TEST LOADS: +78 & -87 P.S.F.

THE DESIGN OF THE SUPPORTING STRUCTURAL ELEMENTS IS THE RESPONSIBILITY OF THE BUILDING ENGINEER OR ARCHITECT OF RECORD.

Unless Stated Otherwise TOLERANCES are  
.0 = ±.031  
.00 = ±.015  
.000 = ±.005  
.0000 = ±.001  
Degrees = ±1/2"  
Unless Stated Otherwise DIMENSIONS ARE IN INCHES.

**Clopay CORPORATION**  
8585 Duke Boulevard  
Mason, OH 45040 USA  
Tel. No. 513-770-4800  
Fax No. 513-770-4853

PART NO.: N/A

WINDLOAD RATING  
**W8-DP52T**

DESCRIPTION: COMMERCIAL RIBBED DOOR, +52/-58 PSF DESIGN LOAD

DRAWN BY: SH	DATE: 5/15/13	SCALE: N/A	DWG. SIZE: B
CHECKED BY: SH	DATE: 5/16/13	SHEET 1 OF 1	
DWG. NO.: 104813	VER: M-D		

MARK WESTERFIELD  
LICENSE NO. 48495  
STATE OF FLORIDA  
DESIGN ENGINEER  
MARK WESTERFIELD, P.E.  
FLORIDA LICENSE No. 48495