

#### **DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER)** BOARD AND CODE ADMINISTRATION DIVISION

# **NOTICE OF ACCEPTANCE (NOA)**

#### Vision Hollow Metal Limited

#### 400 Zenway Blvd., Unit 1, Woodbridge, Ontario L4H 057

#### SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER -Product Control Section to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

#### **DESCRIPTION:** Series LS18 Outswing Single and Double louvered Steel Doors-LMI

APPROVAL DOCUMENT: Drawing No "S-4114" Rev 4, titled "Series LS18 Steel Single & Double Louvered-Outswing -Impact", sheets 1 through 15 of 15, prepared by R. W. Building consultant, Inc., dated 10/29/15 and last revised on 05-28-24, signed and sealed by Lyndon F. Schmidt, P.E., bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Section.

#### **MISSILE IMPACT RATING: Large and Small Missile Impact Resistant** Limitations:

- 1. Not approved where Air and Water infiltration are required.
- 2. EPS foamcore having 1 PCF density must have current NOA or FBC plastic foamcore requirement compliant.
- 3. 8'0" doors must have min 10" stiles and 18" top rail and 10" min bottom rails and 7'0" must have min 6" stiles and top rails with min 10" bottom rails. (See sheets 1 & 2).
- 3. Double doors with Rim Panic device require PDQ 9200M removable mullion for installation.
- 4. Electrical/Electronic function is not part of this approval, such functions to be reviewed and approved by AHJ

**LABELING:** Each unit shall bear a permanent label with the manufacturer's name or logo, **Woodbridge**, **Ontario**, Canada, series/model and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted.

**RENEWAL** of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

**TERMINATION** of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

**ADVERTISEMENT:** The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

**INSPECTION:** A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA revises # 21-0216.07 and consists of this page 1 and evidence pages E-1, E-2 & E-3, as well as approval document mentioned above.

The submitted documentation was reviewed by Ishaq I. Chanda, P.E.



**MIAMI-DADE COUNTY** PRODUCT CONTROL SECTION 11805 SW 26 Street, Room 208 Miami, Florida 33175-2474 T (786) 315-2590 F (786) 315-2599 www.miamidade.gov/economy

NOA No. 24-0530.04 **Expiration Date: June 16, 2026** Approval Date: June 20, 2024 Page 1

# Vision Hollow Metal Limited

# NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

# 1. Evidence submitted under previous approvals

# A. DRAWINGS

- 1. Manufacturer's die drawings and sections.
- 2. Drawing No "S-4114" Rev 1, titled "Series LS18 Steel Single & Double Louvered-Outswing -Impact", sheets 1 through 13 of 13, prepared by R. W. Building consultant, Inc., dated 06-01-16, signed and sealed by Lyndon F. Schmidt, P.E.

# B. TESTS

- 1. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
  - 2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
  - 3) Water Resistance Test, per FBC, TAS 202-94 (w/Exterior astragal)
  - 4) Large Missile Impact Test per FBC, TAS 201-94
  - 5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
  - 6) Forced Entry Test, per FBC 2411 3.2.1, TAS 202-94

Along with manufacturer's parts and section drawings of double outswing Louvered steel doors (Samples A-1 & D-1, marked by Fenestration Testing Lab, Test Report No. **FTL-8513**, dated 10/22/15, signed and sealed by Idalmis Ortega, P. E.

This test report was revised by an addendum letter w/ revised marked-up Dwgs, issued by Fenestration testing lab, dated Mar 25, 2016, signed by Ms. L. Delgado.

# C. CALCULATIONS

1. Anchor verification calculations and structural analysis, complying with FBC2014 (5<sup>th</sup> Edition), prepared by R. W. Building Consultant, Inc., dated 11-16-15 and last revised on 05/31/16, signed and sealed by L. F. Schmidt, P. E.

# D. QUALITY ASSURANCE

1. Miami Dade Department of Department of Regulatory and Economic Resources (RER).

# E. MATERIAL CERTIFICATIONS

- 1. Tensile test report # FTL-8718, dated 11/04/15per ASTM A-370, prepared by fenestration Testing lab, signed & sealed by Idalmis Ortega, P.E.
- 2. Notice of Acceptance No. **11-0926.07** issued to Dyplastic Products, LLC (former Apache Products Co) for "EPS-Expanded Polystyrene Insulation", expiring on 01/11/2017.

# F. STATEMENTS

- 1. Letter of conformance to FBC 2014 (5<sup>th</sup> edition) and No Financial interest dated 05/31/16, prepared by R. W. Building Consultant, Inc., signed and sealed by L. F. Schmidt, P.E.
- 2. Lab compliance as part of the above referenced test report.

# G. OTHER

- 1. Test proposal dated 12/03/14 approved by RER.
- 2. Distributor Agreement between Vision Hollow Metal Ltd., Ontario Canada and Precision Building Products, Florida USA, dated 04/13/15, signed by Nick Siragusa and Jacques Rousseau, respectively, on behalf of their companies.

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# NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

#### 2. Evidence submitted under previous approval.

#### A. DRAWINGS

 Drawing No "S-4114" Rev 2, titled "Series LS18 Steel Single & Double Louvered-Outswing -Impact", sheets 1 through 15 of 15, prepared by R. W. Building consultant, Inc., dated 10/29/15 and last revised on 01-17-18, signed and sealed by Lyndon F. Schmidt, P.E.
Note: This revision 2, consists of EBC code undate note only.

Note: This revision 2, consists of FBC code update note only.

#### **B. TESTS**

1. None.

# C. CALCULATIONS

1. None.

# D. QUALITY ASSURANCE

1. Miami Dade Department of Regulatory and Economic Resources (RER).

# E. MATERIAL CERTIFICATIONS

- 1. Tensile test report # FTL-8718, dated 11/04/15per ASTM A-370, prepared by fenestration Testing lab, signed & sealed by Idalmis Ortega, P.E.
- 2. Notice of Acceptance No. **11-0926.07** issued to Dyplastic Products, LLC (former Apache Products Co) for "EPS-Expanded Polystyrene Insulation", expiring on 01/11/2017.

# F. STATEMENTS

1. Statement letter of conformance to FBC 2017(6<sup>th</sup> edition) dated JAN 17, 2018, issued by R. W. Building consultant, Inc., signed and sealed by Lyndon F. Schmidt, P.E.

# G. OTHER

1. This NOA revises NOA # 15-0611.02, expiring 06/16/2021.

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# NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

#### 3. Evidence submitted under previous approval.

#### A. DRAWINGS

 Drawing No "S-4114" Rev 3, titled "Series LS18 Steel Single & Double Louvered-Outswing -Impact", sheets 1 through 15 of 15, prepared by R. W. Building consultant, Inc., dated 10/29/15 and last revised on 01-06-21, signed and sealed by Lyndon F. Schmidt, P.E. Note: This revision 3, consists of FBC 2020 code update note only.

#### **B. TESTS**

1 None.

# C. CALCULATIONS

1. None.

# **D. QUALITY ASSURANCE**

1. Miami Dade Department of Regulatory and Economic Resources (RER).

# E. MATERIAL CERTIFICATIONS

- 1. Tensile test report # FTL-8718, dated 11/04/15per ASTM A-370, prepared by fenestration Testing lab, signed & sealed by Idalmis Ortega, P.E.
- 2. Notice of Acceptance No. **11-0926.07** issued to Dyplastic Products, LLC (former Apache Products Co) for "EPS-Expanded Polystyrene Insulation", expiring on 01/11/2017.

# F. STATEMENTS

2. Statement letter of conformance to FBC 2020 (7<sup>th</sup> edition) dated MAR 11, 2021, issued by R. W. Building consultant, Inc., signed and sealed by Lyndon F. Schmidt, P.E.

# G. OTHER

1. This NOA revises & renews NOA # 18-0131.07, expiring 06/16/2026.

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#### Vision Hollow Metal Limited

#### **NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

#### 4. New Evidence submitted.

#### A. DRAWINGS

 Drawing No "S-4114" Rev 4, titled "Series LS18 Steel Single & Double Louvered-Outswing -Impact", sheets 1 through 15 of 15, prepared by R. W. Building consultant, Inc., dated 10/29/15 and last revised on 01-06-21, signed and sealed by Lyndon F. Schmidt, P.E.
Note: This revision 4, consists of FBC 2023 code update note only.

#### **B. TESTS**

1 None.

#### C. CALCULATIONS

1. None.

#### **D. QUALITY ASSURANCE**

1. Miami Dade Department of Regulatory and Economic Resources (RER).

#### E. MATERIAL CERTIFICATIONS

- 1. Tensile test report # FTL-8718, dated 11/04/15per ASTM A-370, prepared by fenestration Testing lab, signed & sealed by Idalmis Ortega, P.E.
- 2. EPS having 1 PCF min density must have current NOA or meet FBC foamcore plastic requirements.

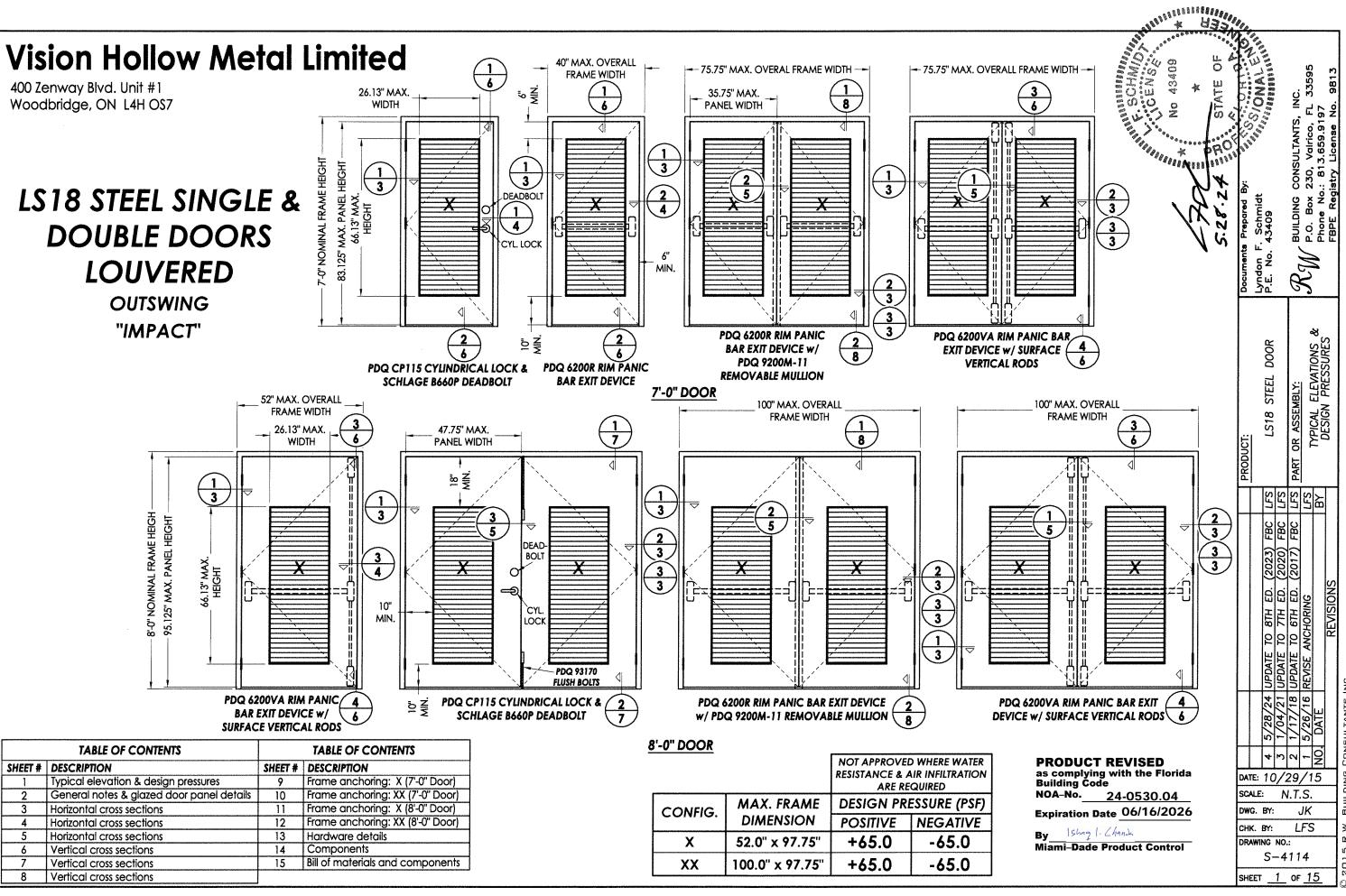
#### F. STATEMENTS

1. Statement letter of conformance to FBC 2023 (8<sup>th</sup> edition) dated May 28, 2024, issued by R. W. Building consultant, Inc., signed and sealed by Lyndon F. Schmidt, P.E.

#### G. OTHER

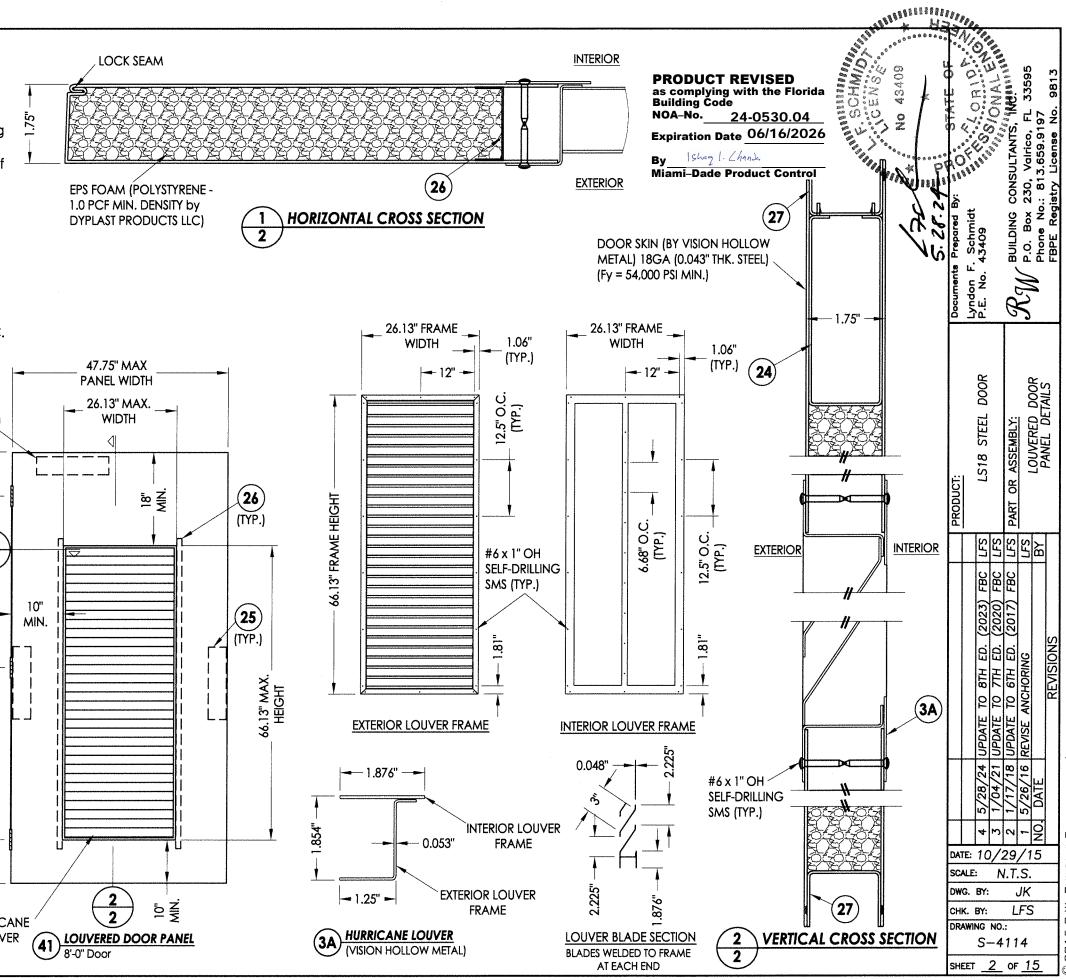
1. This NOA revises NOA # 21-0216.07, expiring 06/16/2026.

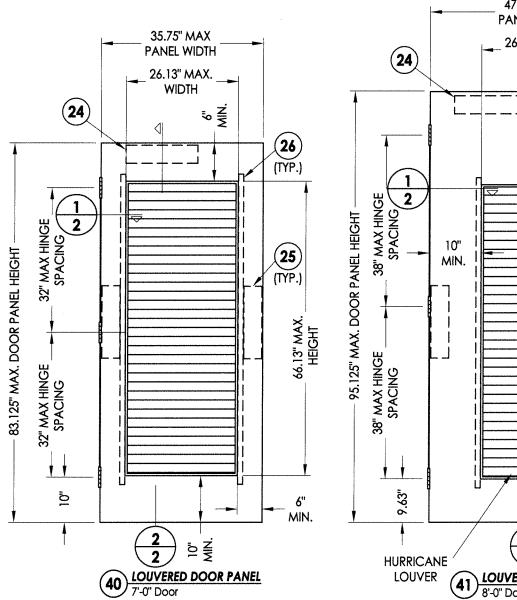
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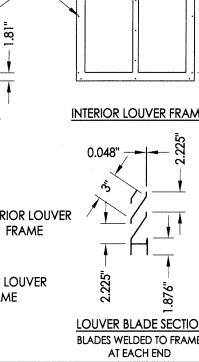


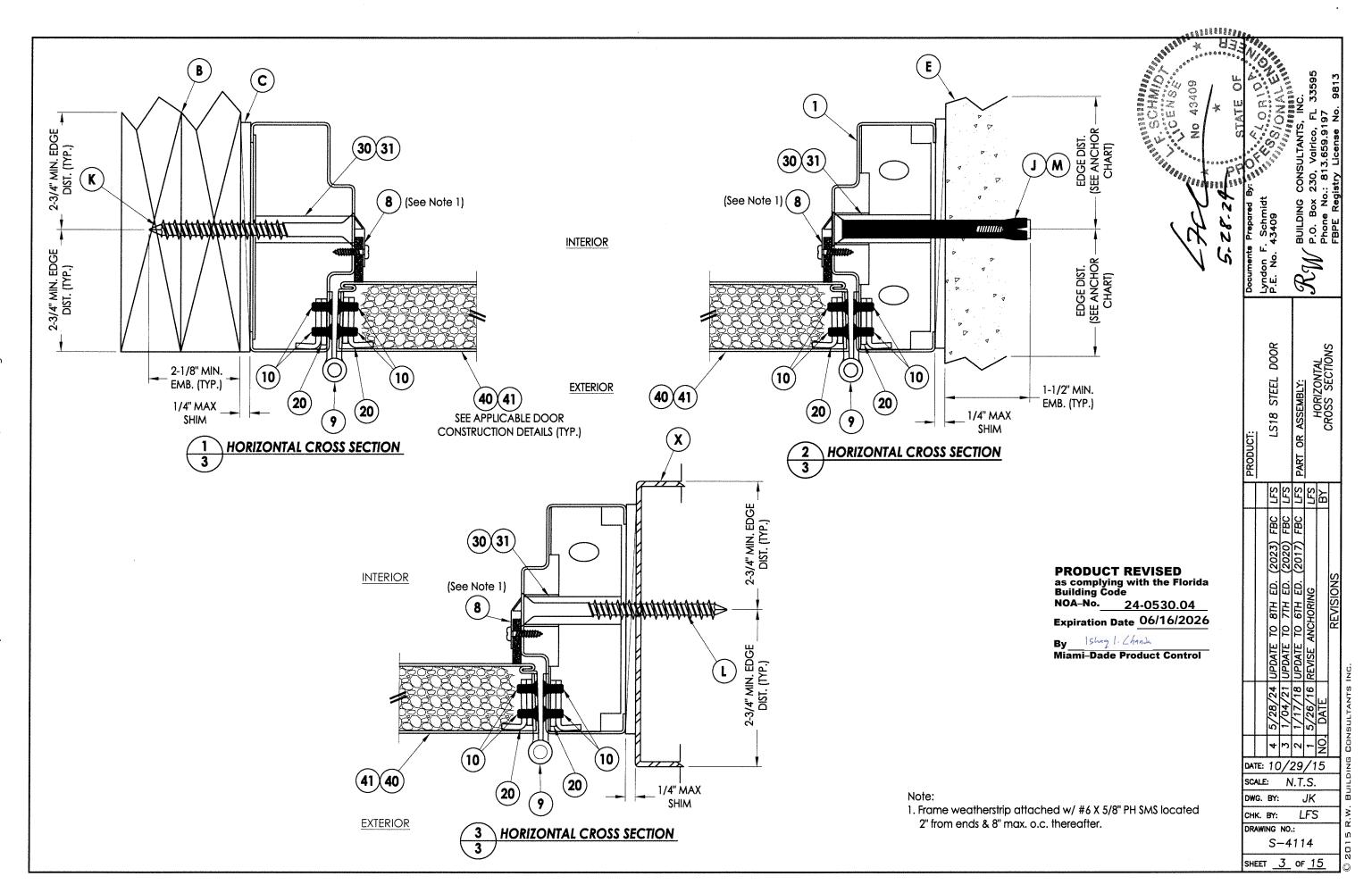
#### **GENERAL NOTES**

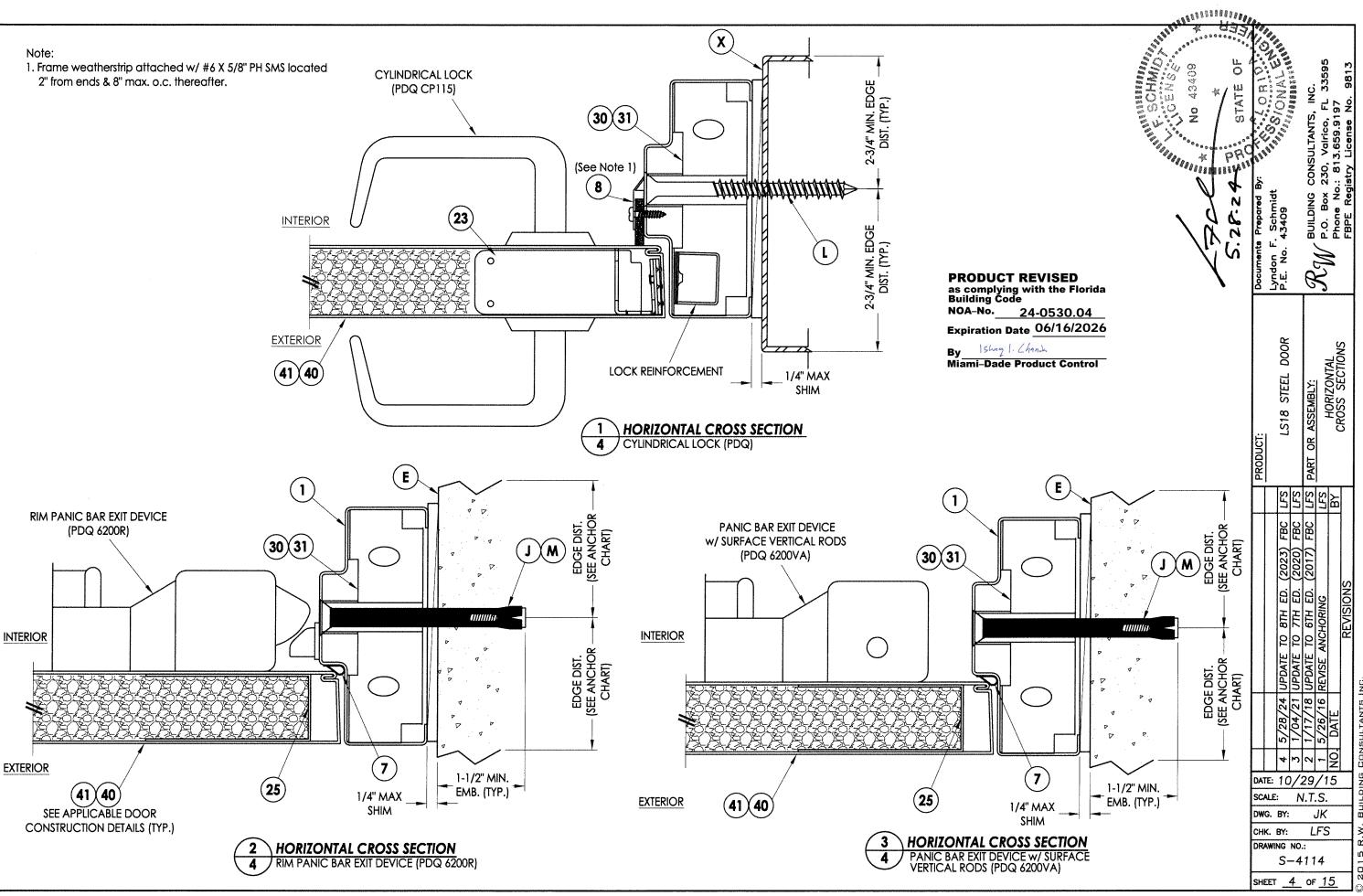
- 1. This product has been evaluated and is in compliance with the 8th Edition (2023) Florida Building Code (FBC) structural requirements for the "High Velocity Hurricane Zone" (HVHZ).
- 2. Product anchors shall be as listed and spaced as shown on details. Anchor embedment to base material shall be beyond wall dressing or stucco.
- 3. When used in the "HVHZ", this product complies with Section 1626 of the Florida Building Code and does not require an impact resistant covering.
- 4. Site conditions that deviate from the details of this drawing require a one-time product approval from Miami-Dade County.
- 5. This product does not meet the water infiltration requirements for the "HVHZ" and shall be installed only in non-habitable areas or at habitable locations protected by an overhang or canopy such that the angle between the edge of canopy or overhang to sill is less than 45 degrees.
- 6. All steel shall be protected as specified in Section 2222.6 of the FBC.

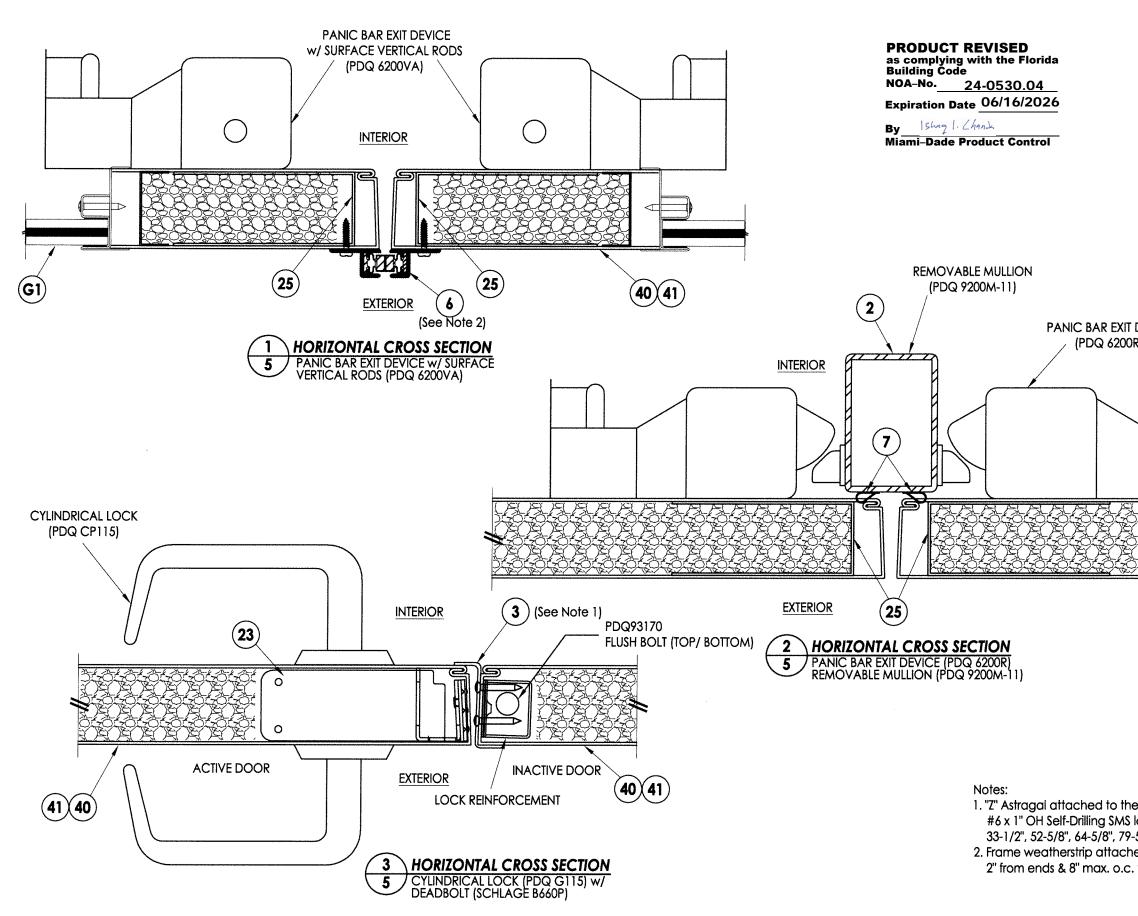




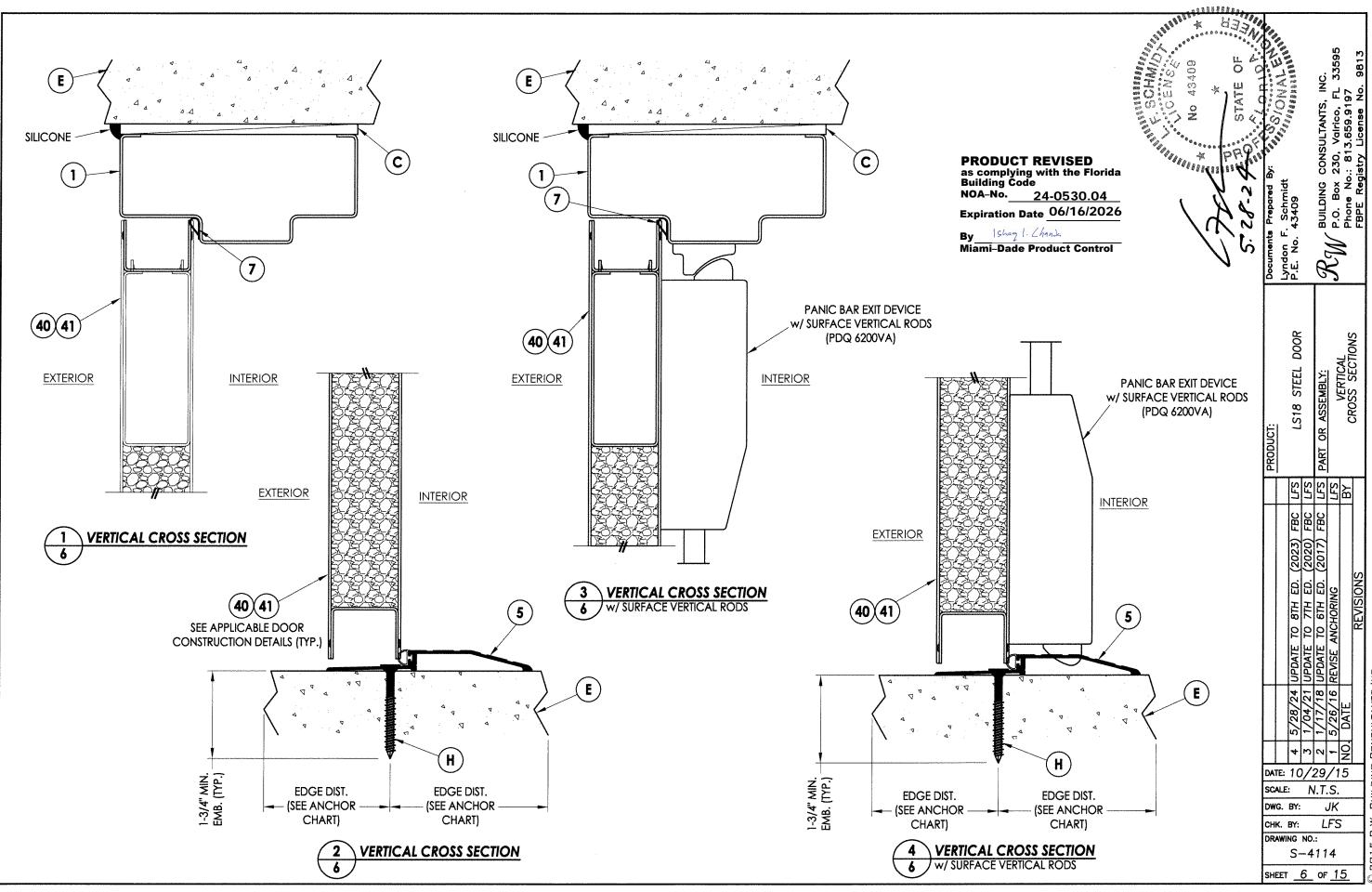




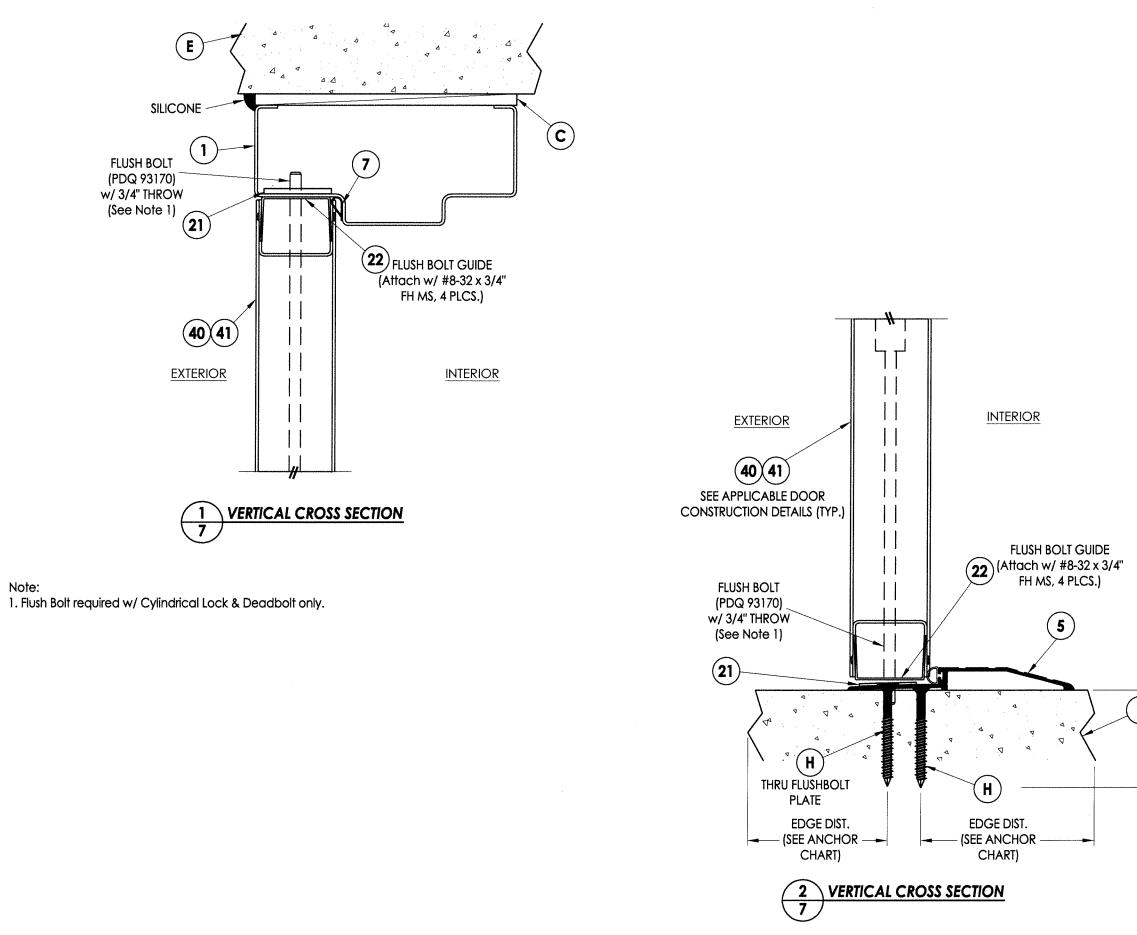




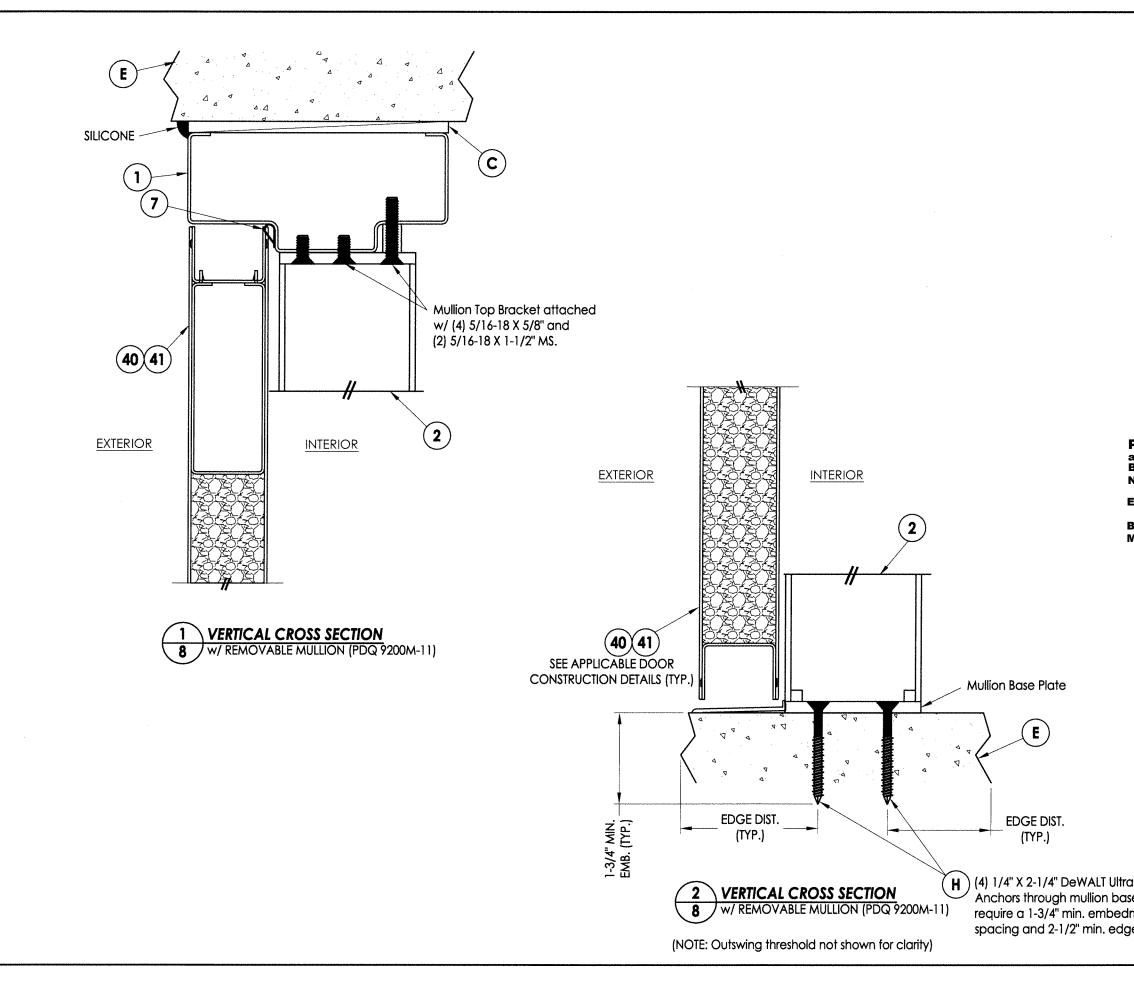
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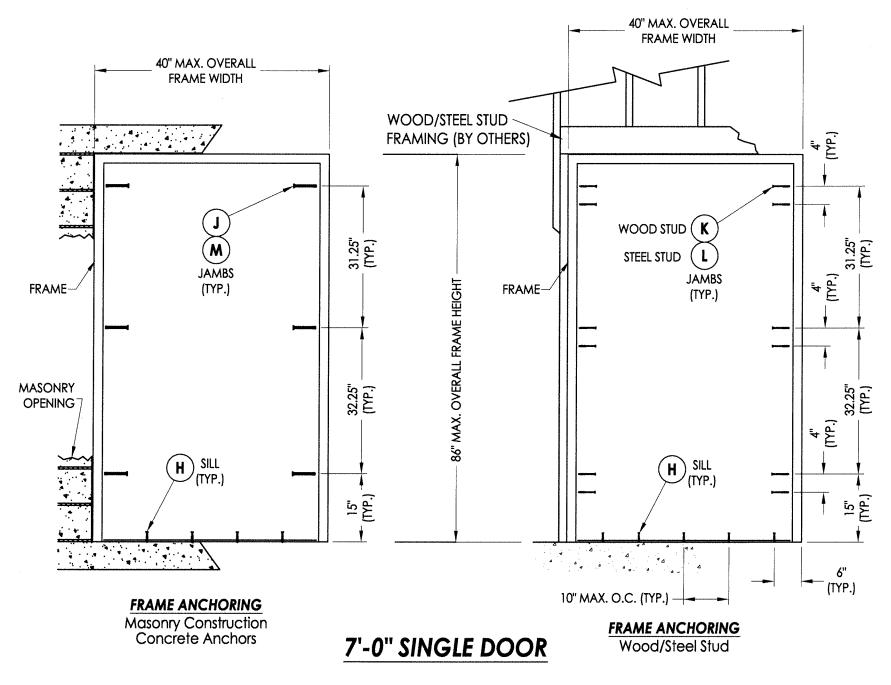


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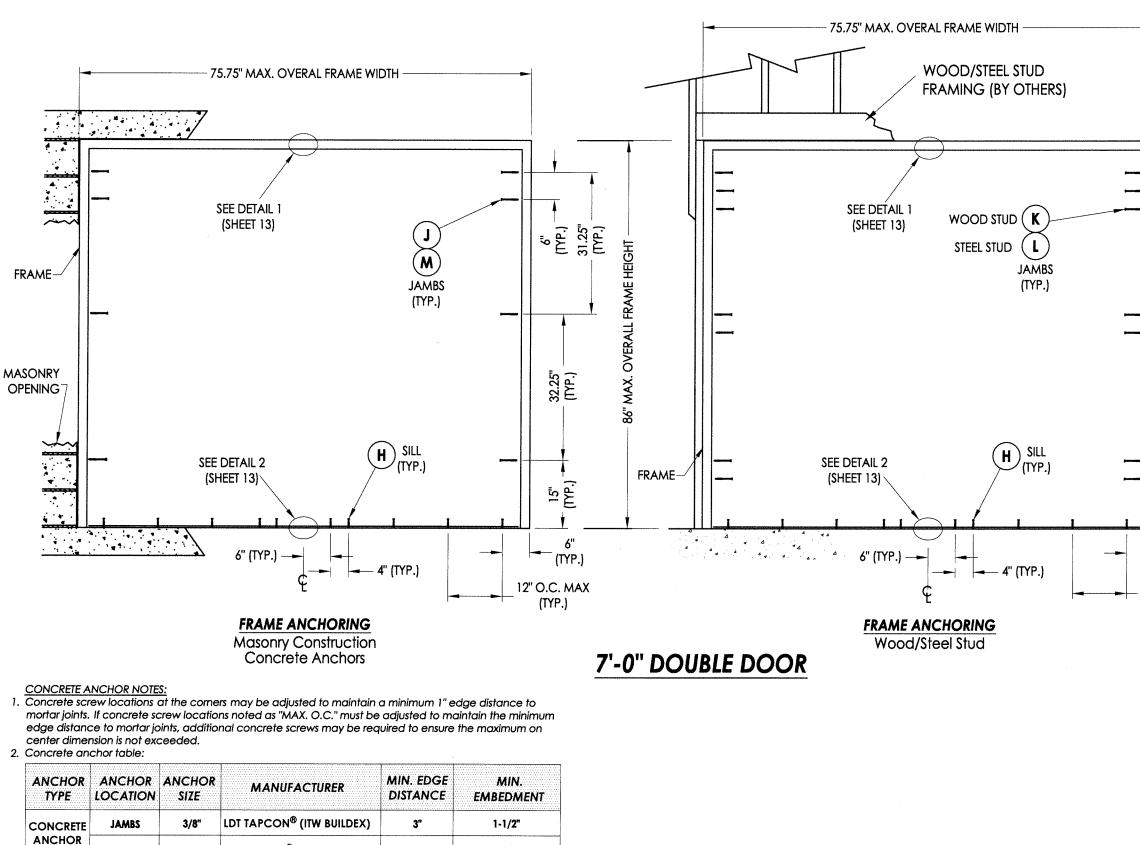


<u>CONCRETE ANCHOR NOTES:</u> 1. Concrete screw locations at the corners may be adjusted to maintain a minimum 1" edge distance to mortar joints. If concrete screw locations noted as "MAX. O.C." must be adjusted to maintain the minimum edge distance to mortar joints, additional concrete screws may be required to ensure the maximum on center dimension is not exceeded.

2. Concrete anchor table:

ANCHOR TYPE	ANCHOR LOCATION	ANCHOR SIZE	MANUFACTURER	MIN. EDGE DISTANCE	MIN. EMBEDMENT
CONCRETE	JAMBS	3/8"	LDT TAPCON <sup>®</sup> (ITW BUILDEX)	3"	1-1/2"
ANCHOR SCREW	SILL	1/4"	ULTRACON+ <sup>®</sup> (DeWALT)	2-1/2"	1-3/4"
CONCRETE SLEEVE ANCHOR	JAMBS	3/8"	DYNABOLT SLEEVE ANCHOR <sup>®</sup> (ITW REDHEAD)	2-1/4"	1-1/2"

STATE OF STATES	Documents Prepared By: A O P O P O P O P O P O P O P O P O P O
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SILL

JAMBS

SCREW CONCRETE

SLEEVE

ANCHOR

1/4"

3/8"

ULTRACON+<sup>®</sup> (DeWALT)

(ITW REDHEAD)

DYNABOLT SLEEVE ANCHOR<sup>®</sup>

2-1/2"

2-1/4"

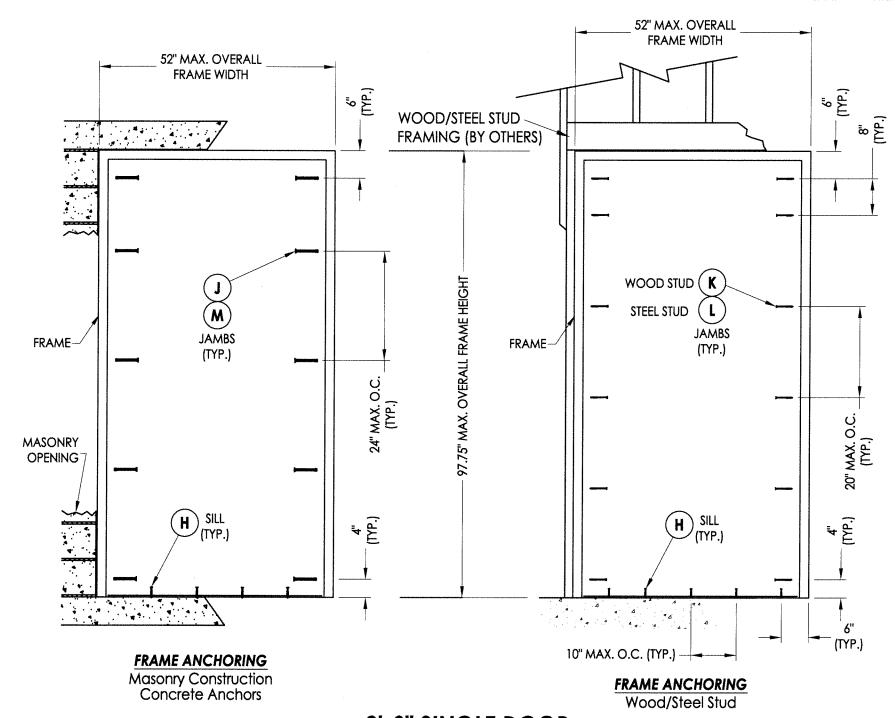
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#### CONCRETE ANCHOR NOTES:

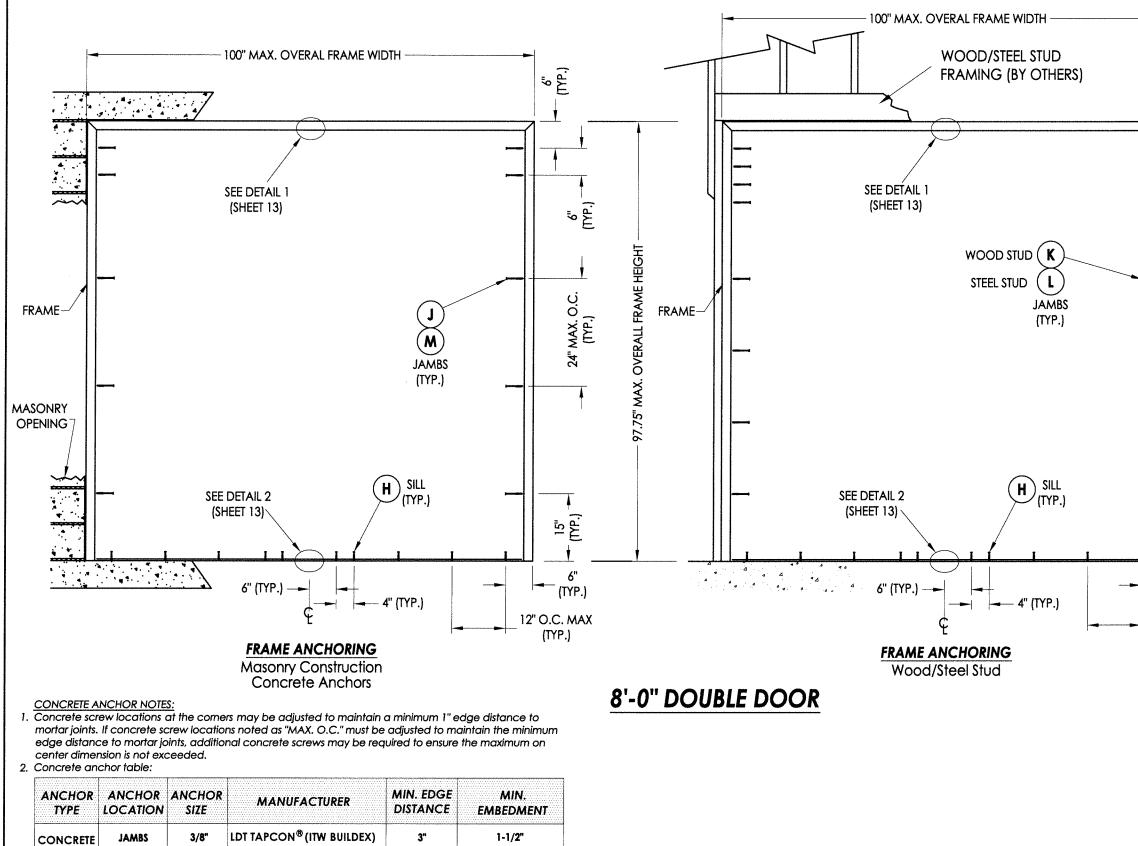
 Concrete screw locations at the corners may be adjusted to maintain a minimum 1" edge distance to mortar joints. If concrete screw locations noted as "MAX. O.C." must be adjusted to maintain the minimum edge distance to mortar joints, additional concrete screws may be required to ensure the maximum on center dimension is not exceeded.

2. Concrete anchor table:

ANCHOR TYPE	ANCHOR LOCATION	ANCHOR SIZE	MANUFACTURER	MIN. EDGE DISTANCE	MIN. EMBEDMENT
CONCRETE	JAMBS	3/8"	LDT TAPCON <sup>®</sup> (ITW BUILDEX)	3"	1-1/2"
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CONCRETE SLEEVE ANCHOR	JAMBS	3/8"	DYNABOLT SLEEVE ANCHOR <sup>®</sup> (ITW REDHEAD)	2-1/4"	1-1/2"

# 8'-0" SINGLE DOOR

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	PRODUCT:		LS18 STEEL DOOR		PART OR ASSEMBLY:		FRAME ANCHURING		
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ANCHOR

SCREW CONCRETE

SLEEVE

ANCHOR

SILL

JAMBS

1/4"

3/8"

ULTRACON+<sup>®</sup> (DeWALT)

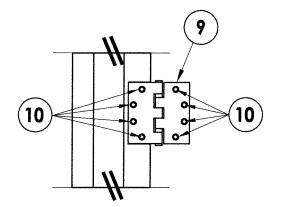
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2-1/4"

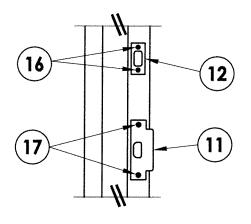
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16" MAX. O.C. (TYP.)	PRODUCT:	LS18 STEEL DOOR		PART OR ASSEMBLY:			
6" (TYP.) 12" O.C. MAX (TYP.)		4 5/28/24 UPDATE TO 8TH ED. (2023) FBC LFS	1/04/21 UPDATE TO 7TH ED.	18 UPDATE TO 6TH ED. (	5/26/16 REVISE ANCHORING	NO. DATE BY	REVISIONS
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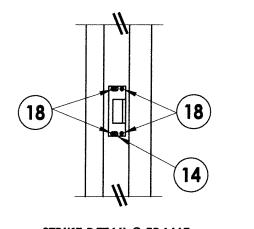


**HINGE DETAIL** 

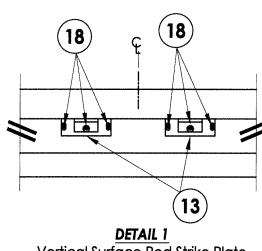


STRIKE DETAIL Latch & Deadbolt

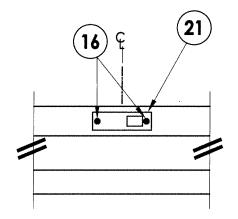
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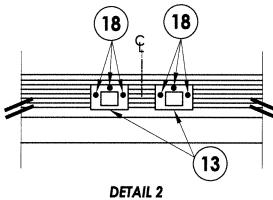
STRIKE DETAIL @ FRAME **Rim Panic Exit Device** 



Vertical Surface Rod Strike Plate @ Head



DETAIL 1 Flush Bolt Strike Plate @ Head (Inactive Door Panel)



Vertical Surface Rod Strike Plate @ Sill

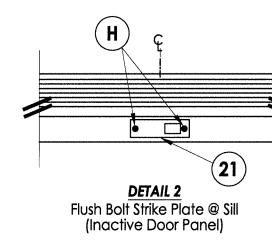
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(14)

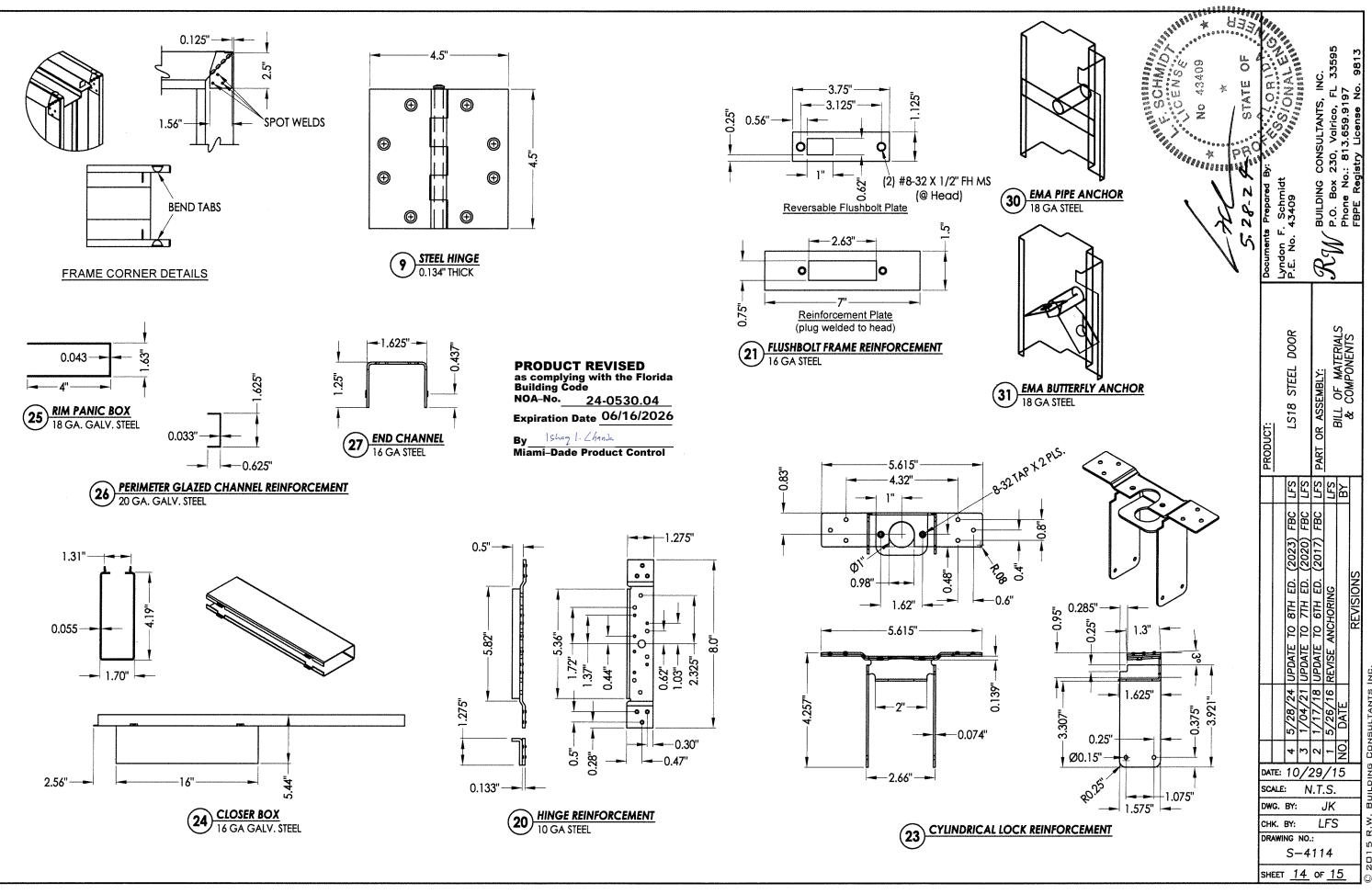
#

**STRIKE DETAIL @ MULLION** 

Rim Panic Exit Device

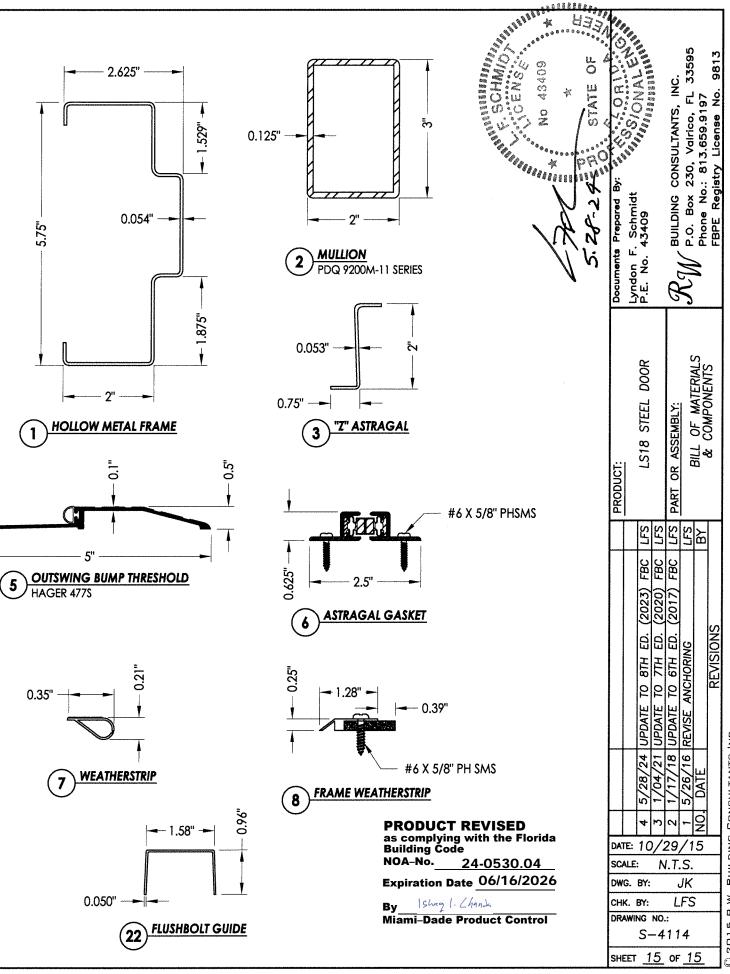


NO 43409 NO 43409	0100		ONALEN		S, INC.	. FL 33595	197	a No. 9813
SZEZ HERE NO 43409 SZEZ HERE NO 43409 STATE OF	Documents Prepared By A.		P.E. No. 43409		D, , , BUILDING CONSULTANT	V/// P.O. Box 230. Valrico. FL 33595	VV Phone No.: 813.659.9197	FBPE Registry License No. 9813
	PRODUCT:		LS18 SIEEL DOOR		PART OR ASSEMBLY:		HARDWAKE DEIAILS	
			LFS	LFS	LFS	LFS	В	
			UPDATE TO 8TH ED. (2023) FBC	UPDATE TO 7TH ED. (2020) FBC	UPDATE TO 6TH	REVISE ANCHORING		REVISIONS
PRODUCT REVISED			4 5/28/24	3 1/04/21	2 1/17/18	1 5	NO. DATE	
as complying with the Florida Building Code NOA-No. 24.0530 04	DAT SC/				29, I.T.			
NOA-No. <u>24-0530.04</u> Expiration Date 06/16/2026	DW	G.	BY:			JK		
By Ishaq I. Chank	CHI			NO		FS	5	
Miami-Dade Product Control			S-	-4	11			
	SHE	ET	_1	3	OF	1	5	



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ITEM #	DESCRIPTION	MATERIAL
B	2X STUD FRAMING (G>= 0.55)	WOOD
C	1/4" MAX. SHIM SPACE	WOOD
<u> </u>	MASONRY - 3,050 PSI MIN. CONCRETE CONFORMING TO ACI 301 OR	-
Е	HOLLOW BLOCK (2000 PSI MIN., GROUT FILLED) CONFORMING TO ASTM C90	CONCRETE
Н	1/4" X 2-1/4" PFH DeWALT ULTRACON+ CONCRETE SCREW (SEE CONCRETE ANCHOR TABLE)	STEEL
J	3/8" X 5" PFH DYNABOLT SLEEVE ANCHOR (SEE CONCRETE ANCHOR TABLE)	STEEL
K	3/8" X 5" FH LAG SCREW (2-1/8" MIN. EMBEDMENT)	STEEL
L	3/8" Ø DeWALT DRIL-FLEX SMS (MUST PENETRATE MIN. 3 THREADS THRU STEEL STUD)	STEEL
M	3/8" X 5" LDT TAPCON CONCRETE SCREW (SEE CONCRETE ANCHOR TABLE)	STEEL
X	STEEL STUD (0.125" MIN. THK, $F_{U} = 50$ ksi, $F_{Y} = 33$ ksi)	STEEL
1	HOLLOW METAL FRAME (0.054" MIN. THK GALVANNEAL STEEL, Fy=54,000 PSI MIN.))	-
2	REMOVABLE MULLION (PDQ 9200M-11)	STEEL
3	"Z" ASTRAGAL (VISION HOLLOW METAL)	STEEL
3A	HURRICANE LOUVER (VISION HOLLOW METAL)	STEEL
5	OUTSWING BUMP THRESHOLD (HAGER 477S)	ALUM
6	ASTRAGAL GASKET (HAGER 849S)	-
7	WEATHERSTRIP (HAGER 736 PRESS-ON)	
8	FRAME WEATHERSTRIP (HAGER 875S)	
9	STEEL HINGE (4.5" X 4.5") (HAGER)	STEEL
10	#12-24 x 1/2" FH MACHINE SCREW	STEEL
11	LATCH STRIKE PLATE	STEEL
12	DEADBOLT STRIKE PLATE	STEEL
13	VERTICAL SURFACE ROD STRIKE PLATE	STEEL
14	RIM PANIC BAR EXIT DEVICE STRIKE PLATE	STEEL
16	#8 x 3/4" FH SCREWS	STEEL
17	#12 x 13/16" FH SCREWS	STEEL
18	1/4-20 x 3/4" PH THREAD CUTTING MACHINE SCREWS	STEEL
20	HINGE REINFORCEMENT (10 GA.)	STEEL
21	FLUSH BOLT GUIDE (0.050" THK.)	STEEL
22	FLUSH BOLT FRAME REINFORCMENT (16 GA)	STEEL
23	CYLINDRICAL LOCK REINFORCEMENT	STEEL
24	CLOSER BOX	STEEL
25	RIM PANIC BOX	STEEL
26	PERIMETER CHANNEL REINFORCEMENT	STEEL
27	END CHANNEL	STEEL
30	EMA PIPE ANCHOR (18 GA)	STEEL
31	EMA BUTTERFLY ANCHOR (18 GA)	STEEL
40	LOUVERED STEEL DOOR PANEL (7'-0" DOOR)	STEEL
41	LOUVERED STEEL DOOR PANEL (8'-0" DOOR)	STEEL





5.75"



