



DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES
(RER)
BOARD AND CODE ADMINISTRATION DIVISION
NOTICE OF ACCEPTANCE (NOA)

MIAMI-DADE COUNTY
PRODUCT CONTROL SECTION
11805 SW 26 Street, Room 208
Miami, Florida 33175-2474
T (786) 315-2590 F (786) 315-2599
www.miamidade.gov/economy

Empire Windows Industry, Inc.
6508 NW 77th Ct.
Miami, FL 33166

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER-Product Control Section to be used in Miami-Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami-Dade County) and/ or the AHJ (in areas other than Miami-Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Series 900 Aluminum and Glass Sectional Garage Door up to 18'-2" Wide

APPROVAL DOCUMENT: Drawing No. **24-84D**, titled "S-900 Alum/Glass Sectional Garage Door (L.M.I.)", sheets 1 through 7 of 7, dated 11/21/2024, prepared by Al-Farooq Corporation, signed and sealed by Jalal Farooq, P.E. on 01/16/2025, bearing the Miami-Dade County Product Control Approval stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Section.

MISSILE IMPACT RATING: Large and Small Missile Impact Resistant

LABELING: A permanent label with the manufacturer's name or logo, manufacturing address, model number, the positive and negative design pressure rating, indicate impact rated if applicable, installation instruction drawing reference number, approval number (NOA), the applicable test standards, and the statement reading 'Miami-Dade County Product Control Approved' is to be located on the door's side track, bottom angle, or inner surface of a panel.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/ or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.


ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA consists of this page 1 and evidence page E-1, as well as approval document mentioned above.

The submitted documentation was reviewed by **Carlos M. Utrera, P.E.**




02/10/25

NOA-No 25-0117.02
Expiration Date: February 20, 2030
Approval Date: February 20, 2025
Page 1

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

A. DRAWINGS

1. Drawing No. **24-84D**, titled "S-900 Alum/Glass Sectional Garage Door (L.M.I.)", sheets 1 through 7 of 7, dated 11/21/2024, prepared by Al-Farooq Corporation, signed and sealed by Jalal Farooq, P.E. on 01/16/2025.

B. TESTS

1. Test reports on
 - 1) Air Infiltration Test, per FBC, TAS 202-94
 - 2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
 - 3) Large Missile Impact Test per FBC, TAS 201-94
 - 4) Cyclic Wind Pressure Loading per FBC, TAS 203-94
 - 5) Forced Entry Test, per FBC, TAS 202-94along with marked-up drawings and installation diagram of 18'2"x 8', Series Aluminum/Glass Sectional Garage Doors, prepared by QAI Laboratories, Test Report No. **TR-IFET-24-0059**, dated 11/13/2024, signed and sealed by Arshad Viqar, P.E.

C. CALCULATIONS

1. Jamb anchor calculations prepared by Al-Farooq Corporation, dated 01/14/2025, signed and sealed by Jalal Farooq, P.E.

D. QUALITY ASSURANCE

1. Miami-Dade Department of Regulatory and Economic Resources (RER).

E. MATERIAL CERTIFICATIONS

1. Notice of Acceptance No. **24-0205.08**, issued to Kuraray America, Inc. for their **Trosifol Ultraclear, Clear and Color PVB Glass Interlayers**, approved on 03/21/2024, expiring on 07/08/2029.

F. STATEMENTS

1. Statement letter of code conformance to the 8th edition (2023) of the FBC and of no financial Interest, issued by Al-Farooq Corporation, dated 01/14/2025, signed and sealed by Jalal Farooq, P.E.



Carlos M. Utrera, P.E.
Product Control Examiner
NOA-No 25-0117.02
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NOTE:
GLASS CAPACITIES ARE
BASED ON ASTM E1300-09 (3 SEC. GUSTS)
AND FLORIDA BUILDING COMMISSION
DECLARATORY STATEMENT DCA05-DEC-219

THESE DOORS ARE RATED FOR LARGE & SMALL MISSILE IMPACT.
SHUTTERS ARE NOT REQUIRED.

SERIES 900
ALUMINUM/GLASS SECTIONAL GARAGE DOOR

THIS PRODUCT HAS BEEN DESIGNED AND TESTED TO COMPLY WITH THE
REQUIREMENTS OF THE 2023 (8TH EDITION) FLORIDA BUILDING CODE
INCLUDING HIGH VELOCITY HURRICANE ZONE (HVHZ).

WOOD BUCKS & BUCK FASTENERS BY OTHERS, MUST BE DESIGNED AND
INSTALLED ADEQUATELY TO TRANSFER APPLIED PRODUCT LOADS TO THE
BUILDING STRUCTURE.

ANCHORS SHALL BE CORROSION RESISTANT, SPACED AS SHOWN ON DETAILS
AND INSTALLED PER MANUF'S INSTRUCTIONS. SPECIFIED EMBEDMENT TO BASE
MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO.

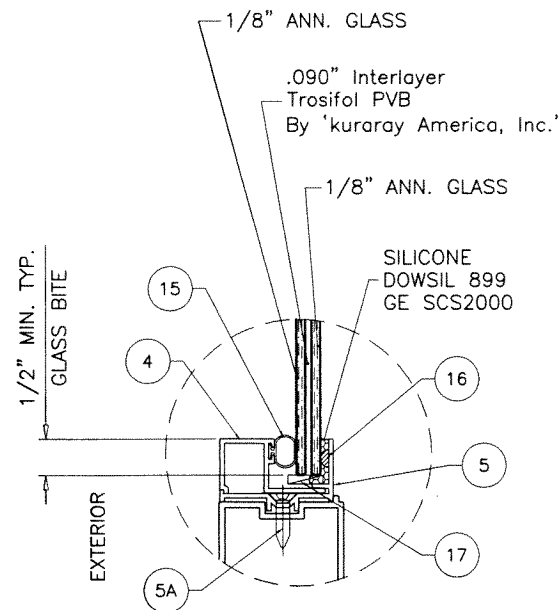
A LOAD DURATION INCREASE IS USED IN DESIGN OF ANCHORS INTO WOOD ONLY.

ALL SHIMS TO BE HIGH IMPACT, NON-METALLIC AND NON-COMPRESSIBLE.

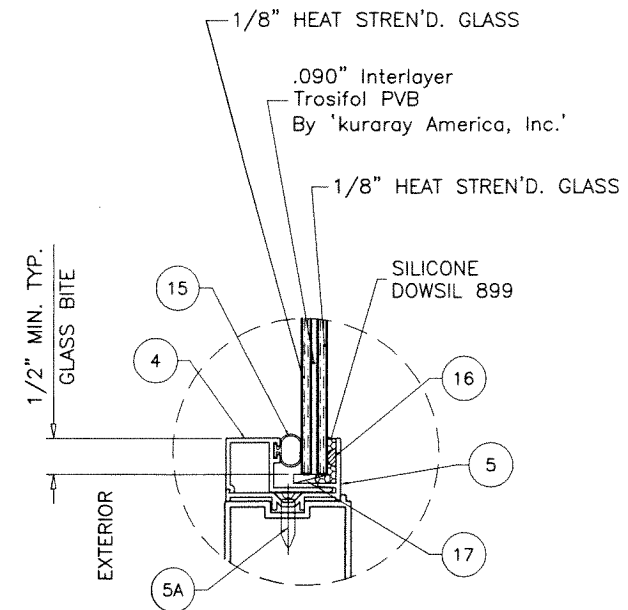
MATERIALS INCLUDING BUT NOT LIMITED TO STEEL/METAL SCREWS, THAT
COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE
REQUIREMENTS OF THE 2023 FLORIDA BLDG. CODE & ADOPTED STANDARDS.

THIS PRODUCT APPROVAL IS GENERIC AND DOES NOT PROVIDE INFORMATION
FOR A SITE SPECIFIC PROJECT, i.e. LIFE SAFETY OF THIS PRODUCT, ADEQUACY
OF STRUCTURE RECEIVING THIS PRODUCT AND SEALING AROUND OPENING FOR
WATER INFILTRATION RESISTANCE ETC.
CONDITIONS NOT SHOWN IN THIS DRAWING ARE TO BE ANALYZED SEPARATELY,
AND TO BE REVIEWED BY BUILDING OFFICIAL.

DESIGN LOADS SHOWN ARE BASED ON 'ALLOWABLE STRESS DESIGN (ASD)'.



GLASS TYPE 'A'
5/16" OVERALL LAM. GLASS
LIMIT MAX. D.L. OPG. AREA TO 8.5 SQ. FT.



GLASS TYPE 'B'
5/16" OVERALL LAM. GLASS

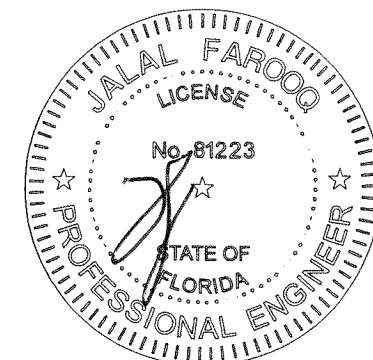
GLAZING OPTIONS

PRODUCT APPROVED
as complying with the Florida
Building Code
NOA-No. 25-0117.02

Approval Date 02/20/2025

By *[Signature]*
Miami-Dade Product Control

JAN 16 2025



S-900 ALUM/GLASS SECTIONAL GARAGE DOOR (L.M.I.)

Empire Windows Industry, Inc.
6508 N.W. 77th Court
Miami, FL. 33166
Phone: (786) 203-1574 Fax: (305) -

revisions:	
no	date by description

date: 11-21-24
scale: 3/8" = 1"
dr. by: TARIQ
chk. by:

drawing no.

24-84D

sheet 1 of 7

AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173
TEL. (305) 264-8100
FDPPE #3538
WWW.AFCENG.COM
GARAGE 24-84D-EWI

11 GA. GALV. STEEL
TOP BRACKET
W/ (4) #14 X 3/4"
HWH SELF DRILLING SCREWS

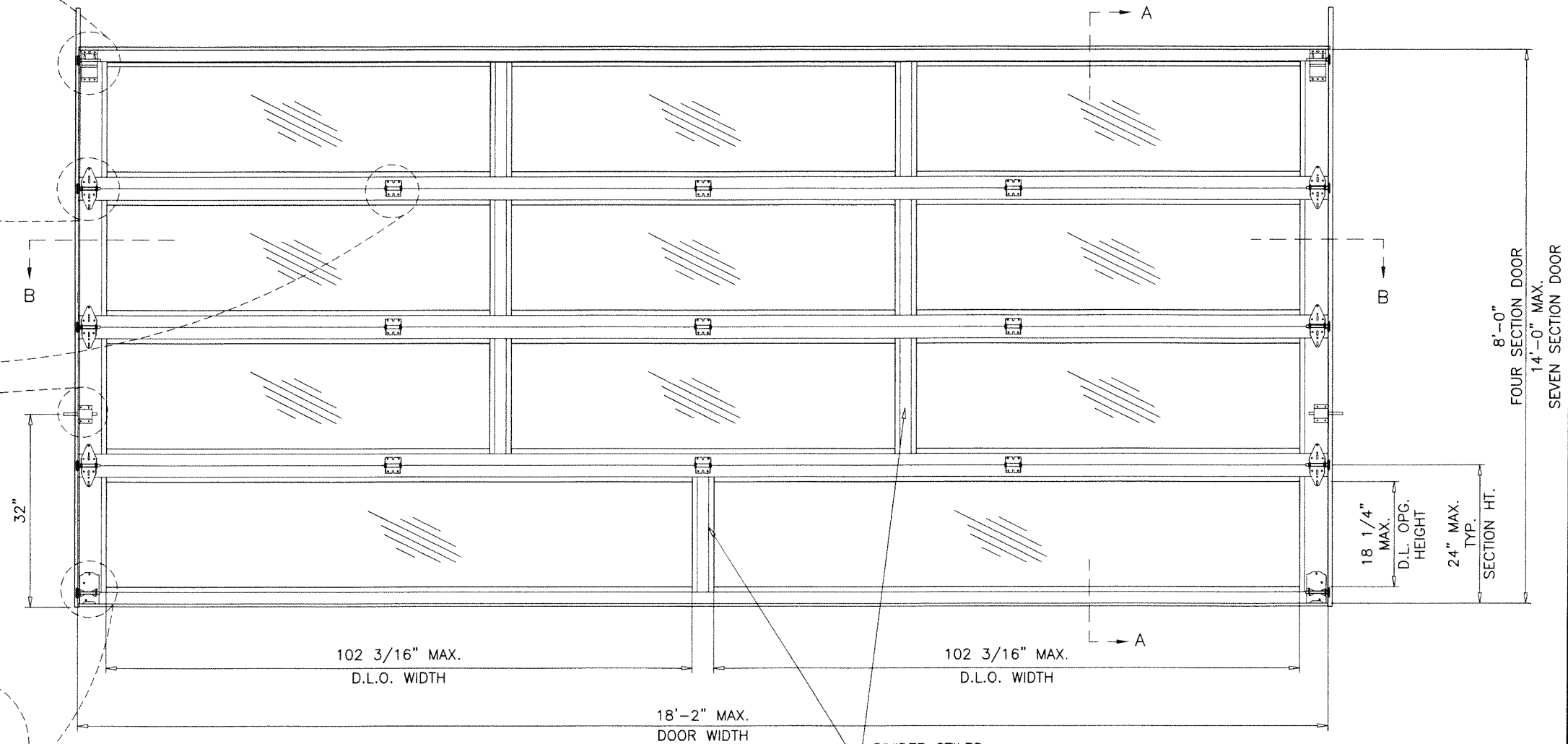
11 GA. GALV. STEEL
END ROLLER HINGE
W/ (4) #14 X 3/4"
HWH SELF DRILLING SCREWS

11 GA. GALV. STEEL
CUT DOWN HINGE
W/ (4) #14 X 3/4"
HWH SELF DRILLING SCREWS

2/ DOOR
1" W X .15 THK. LATCH
STANDARD LOCK
SPRING LOADED SLIDE BOLT (BOTH SIDES)
FASTENED W/ (4) #14 X 3/4"
HWH SELF DRILLING SCREWS
5/8" MIN. LOCK ENGAGEMENT
CONFORMS TO SECTION 1008
REGARDING GARAGE DOORS

.158 DIA. GALV. STEEL
CABLE & NICO-PRESS SLEEVE
W/ MIN. 5 TO 1 SAFETY FACTOR

11 GA. GALV. STEEL
BOTTOM BRACKET
WITH (4) #14 X 3/4" HWH SDS



INTERIOR ELEVATION

MAXIMUM DESIGN LOAD RATING = + 50.0 PSF
(FOR SIZES SHOWN OR SMALLER) - 60.0 PSF

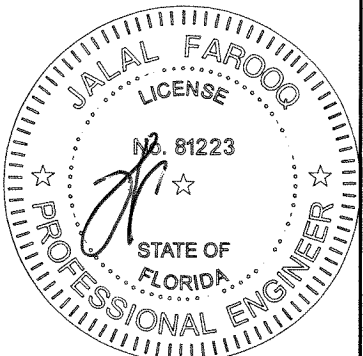
NOMINAL DOOR HEIGHT	NO. OF SECTIONS
8'-0"	4 SECTIONS
10'-0"	5 SECTIONS
12'-0"	6 SECTIONS
14'-0"	7 SECTIONS

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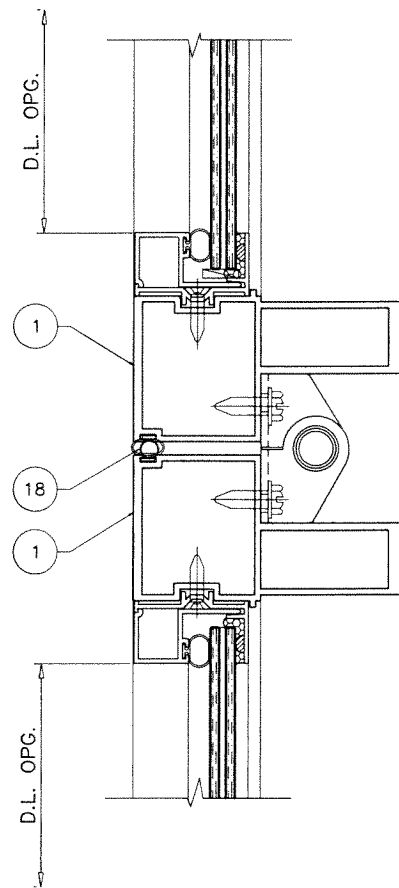
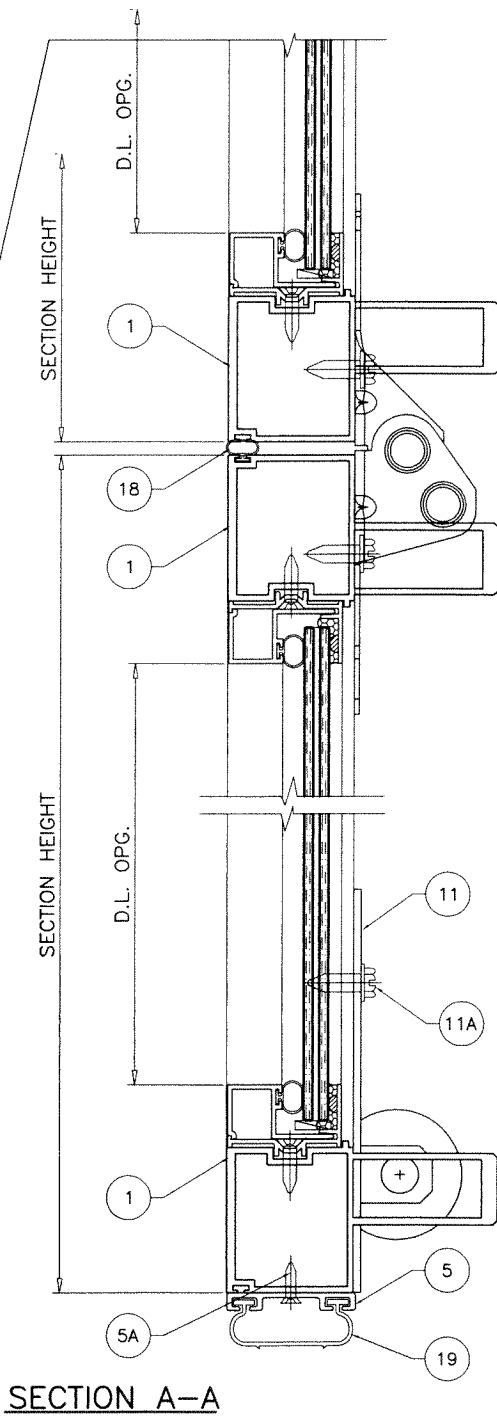
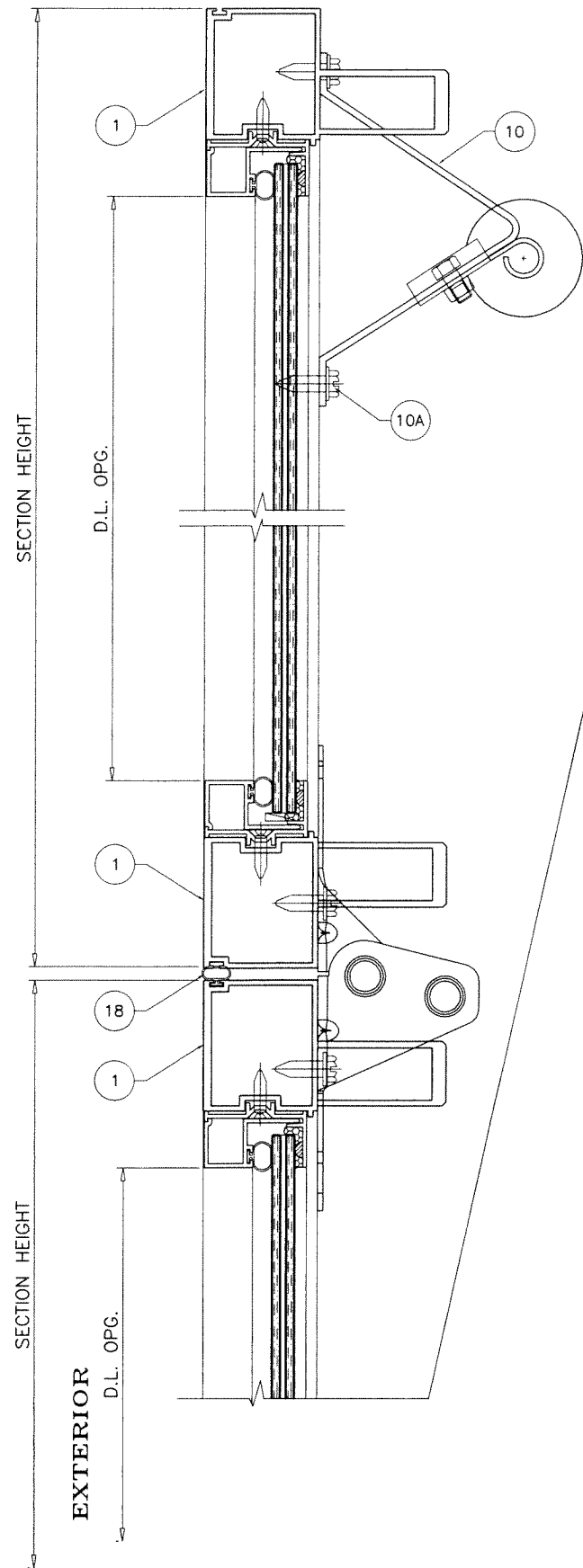
JAN 16 2025



AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173
TEL. (305) 264-8100
WWW.AFCENG.COM
FBPE #3538
GARAGE 24-84D-EWI

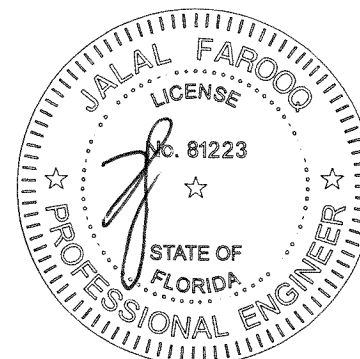
S-900 ALUM/GLASS SECTIONAL GARAGE DOOR (L.M.I.)
Empire Windows Industry, Inc.
6508 N.W. 77th Court
Miami, FL. 33166
Phone: (786) 203-1574 Fax: (305) -

revisions:	no	date	by	description
date:	11-21-24	scale:	1/2" = 1'-0"	
dr. by:	TARIQ	chk. by:		
drawing no.	24-84D	sheet	2 of 7	



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JAN 16 2025



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GARAGE\24-84D-EWI

S-900 ALUM/GLASS SECTIONAL GARAGE DOOR (L.M.I.)

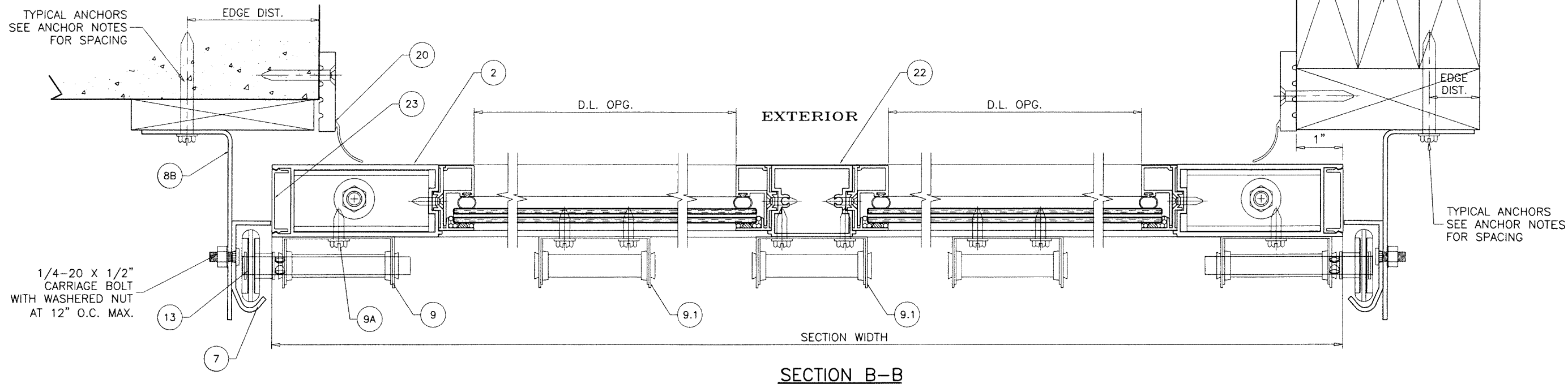
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revisions:		no date		by description	

date: 11-21-24
 scale: 3/8" = 1"
 dr. by: TARIQ
 chk. by:

drawing no.
24-84D

sheet 3 of 7



SECTION B-B

PRODUCT APPROVED
as complying with the Florida
Building Code

NOA-No. 25-0117.02

Approval Date 02/20/2025

By *[Signature]*
Miami-Dade Product Control

TYPICAL ANCHORS:

5/16" DIA. ULTRACON BY 'DEWALT'
(Fu=177 KSI, Fy=155 KSI)

THRU 1BY OR 2BY BUCKS INTO CONCRETE
2" MIN. EMBED INTO CONCRETE
AT 4" FROM BOTTOM AND 7-3/16" O.C. MAX.

DIRECTLY INTO CONCRETE
2" MIN. EMBED INTO CONCRETE
AT 4" FROM BOTTOM AND 7-3/16" O.C. MAX.

5/16" DIA. DRIL-FLEX SCREWS BY 'DEWALT'
(Fu=100 KSI, Fy=65 KSI)

INTO METAL STRUCTURES
AT 4" FROM BOTTOM AND 7" O.C. MAX.
STEEL: 1/8" THK. MIN. (Fy = 36 KSI MIN.)
(STEEL IN CONTACT WITH ALUMINUM TO BE PLATED OR PAINTED)

5/16" DIA. LAG SCREWS

INTO WOOD STRUCTURES
2-1/4" MIN. PENETRATION INTO WOOD
AT 4" FROM BOTTOM AND 7" O.C. MAX.

TYPICAL EDGE DISTANCE

INTO CONCRETE = 3-1/8" MIN.
INTO WOOD STRUCTURE = 1-1/4" MIN.
INTO METAL STRUCTURE = 3/4" MIN.

WOOD SG = 0.55 MIN.
CONCRETE f'c = 3000 PSI MIN.
C-90 GROUT FILLED BLOCK f'm = 2000 PSI MIN.

3/8" DIA. SCREW-BOLT+ BY 'DEWALT'
(Fu=120 KSI, Fy=92 KSI)

THRU 1BY OR 2BY BUCKS INTO CONCRETE
2-1/2" MIN. EMBED INTO CONCRETE
AT 4" FROM BOTTOM AND 13-3/8" O.C. MAX.

DIRECTLY INTO CONCRETE
3-1/4" MIN. EMBED INTO CONCRETE
AT 4" FROM BOTTOM AND 16" O.C. MAX.

DIRECTLY INTO GROUT FILLED BLOCKS
3-1/4" MIN. EMBED INTO FILLED BLOCKS
AT 4" FROM BOTTOM AND 8-3/4" O.C. MAX.

3/8" DIA. MACHINE SCREWS (GRADE 5 CRS)

INTO METAL STRUCTURES
AT 4" FROM BOTTOM AND 13-1/4" O.C. MAX.
STEEL: 1/8" THK. MIN. (Fy = 36 KSI MIN.)
(STEEL IN CONTACT WITH ALUMINUM TO BE PLATED OR PAINTED)

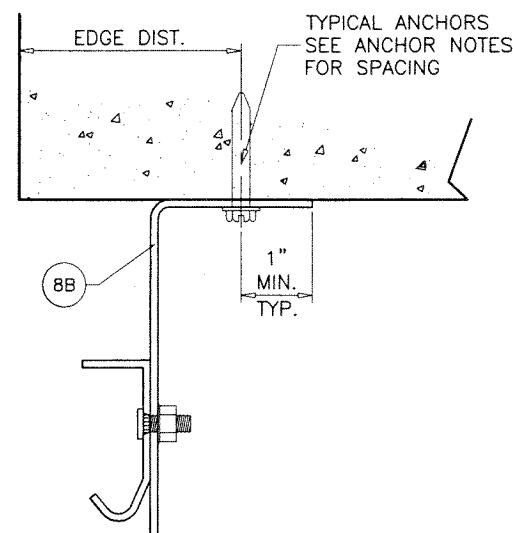
3/8" DIA. LAG SCREWS

INTO WOOD STRUCTURES
3-1/4" MIN. PENETRATION INTO WOOD
AT 4" FROM BOTTOM AND 12" O.C. MAX.

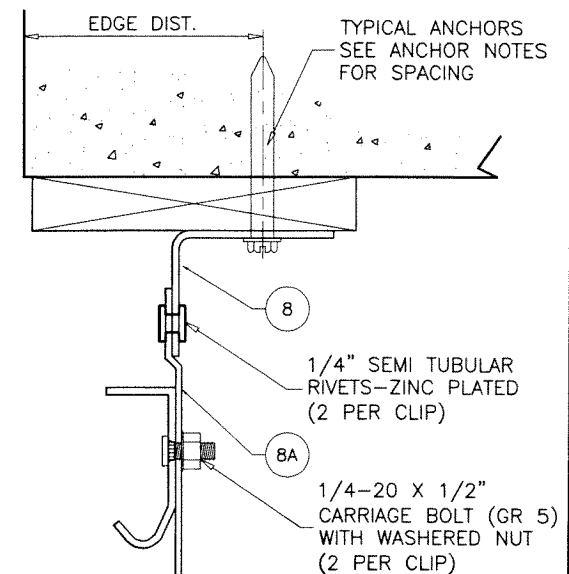
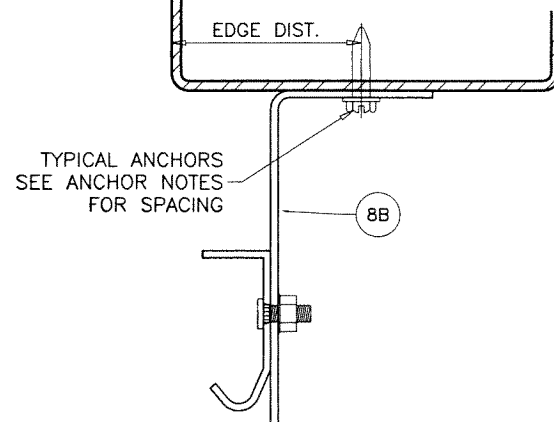
TYPICAL EDGE DISTANCE

INTO CONCRETE AND FILLED BLOCKS = 3-1/8" MIN.
INTO WOOD STRUCTURE = 1-1/2" MIN.
INTO METAL STRUCTURE = 1" MIN.

WOOD SG = 0.55 MIN.
CONCRETE f'c = 3000 PSI MIN.
C-90 GROUT FILLED BLOCK f'm = 2000 PSI MIN.

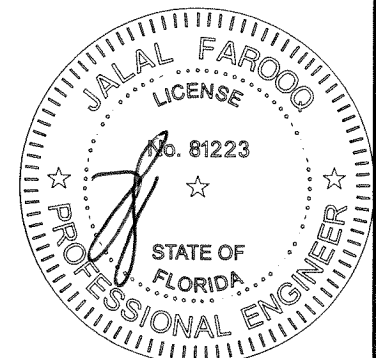


STEEL STRUCTURE BY OTHERS
MUST SUPPORT THE LOADS IMPOSED
BY DOOR SYSTEM



TRACK BRACKET AT JAMBS

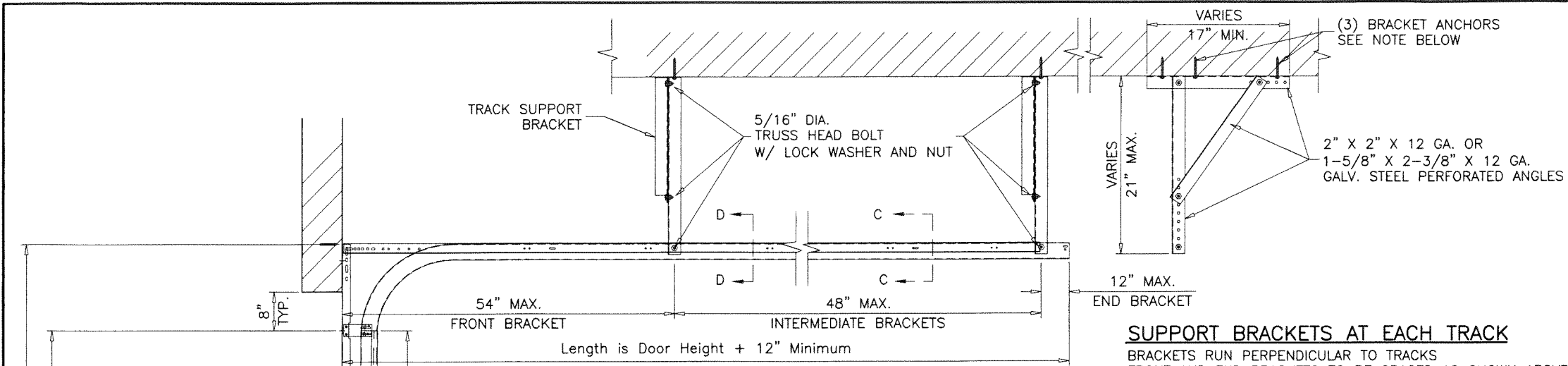
JAN 16 2025



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9360 SUNSET DRIVE, SUITE 220
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FBPE #3538
GARAGE/24-84D-EWI

S-900 ALUM/GLASS SECTIONAL GARAGE DOOR (L.M.I.)
Empire Windows Industry, Inc.
6508 N.W. 77th Court
Miami, FL. 33166
Phone: (786) 203-1574 Fax: (305) -

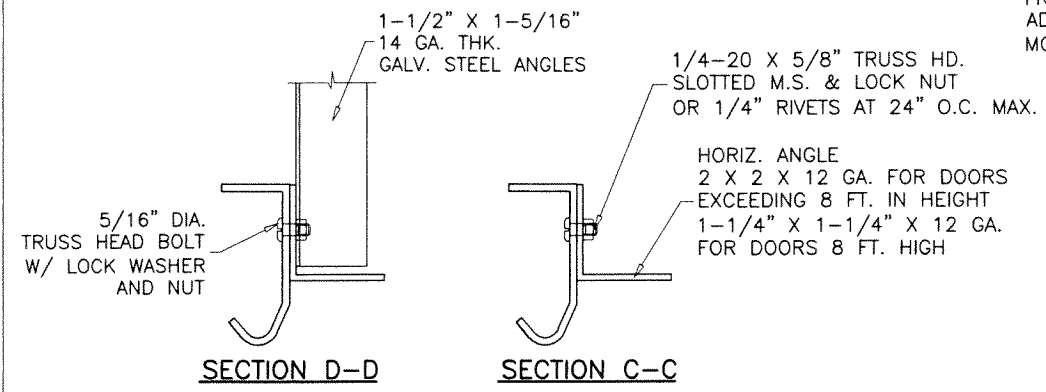
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date:	11-21-24			
scale:	3/8" = 1"			
dr. by:	TARIQ			
chk. by:				
drawing no.	24-84D			
sheet	4 of 7			



NOTE:
IT SHALL BE VERIFIED THAT THE CEILING STRUCTURE CAN SUSTAIN LOADS IMPOSED BY DOOR WHEN LEFT IN OPEN POSITION.
BRACES MAY BE MOVED IN ORDER TO ENGAGE THE CEILING STRUCTURE.
ANCHOR EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND ALL CEILING NON STRUCTURAL MATERIAL STUCCO OR CEILING DRESSING.

SUPPORT BRACKETS AT EACH TRACK

BRACKETS RUN PERPENDICULAR TO TRACKS
FRONT AND END BRACKETS TO BE SPACED AS SHOWN ABOVE.
ADDITIONAL INTERMEDIATE BRACKETS TO BE INSTALLED FOR SPACING MORE THAN 48" IN BETWEEN FRONT AND END BRACKETS.



BRACKET ANCHORS:

5/16" DIA. LAG SCREWS

INTO WOOD STRUCTURES, (S.G.=0.50)
1-1/2" MIN. PENETRATION
1-1/4" MIN. EDGE DISTANCE

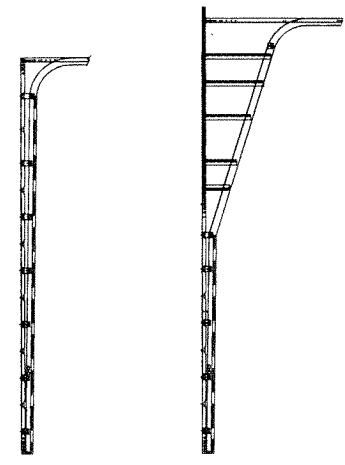
1/4" DIA. ULTRACON+ BY 'DEWALT' (Fu=164 KSI, Fy=148 KSI)

INTO CONCRETE, 3000 PSI MIN.
1-3/4" MIN. EMBED, 3" MIN. SPACING
1-5/8" MIN. EDGE DISTANCE

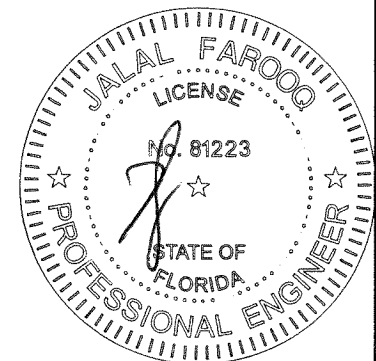
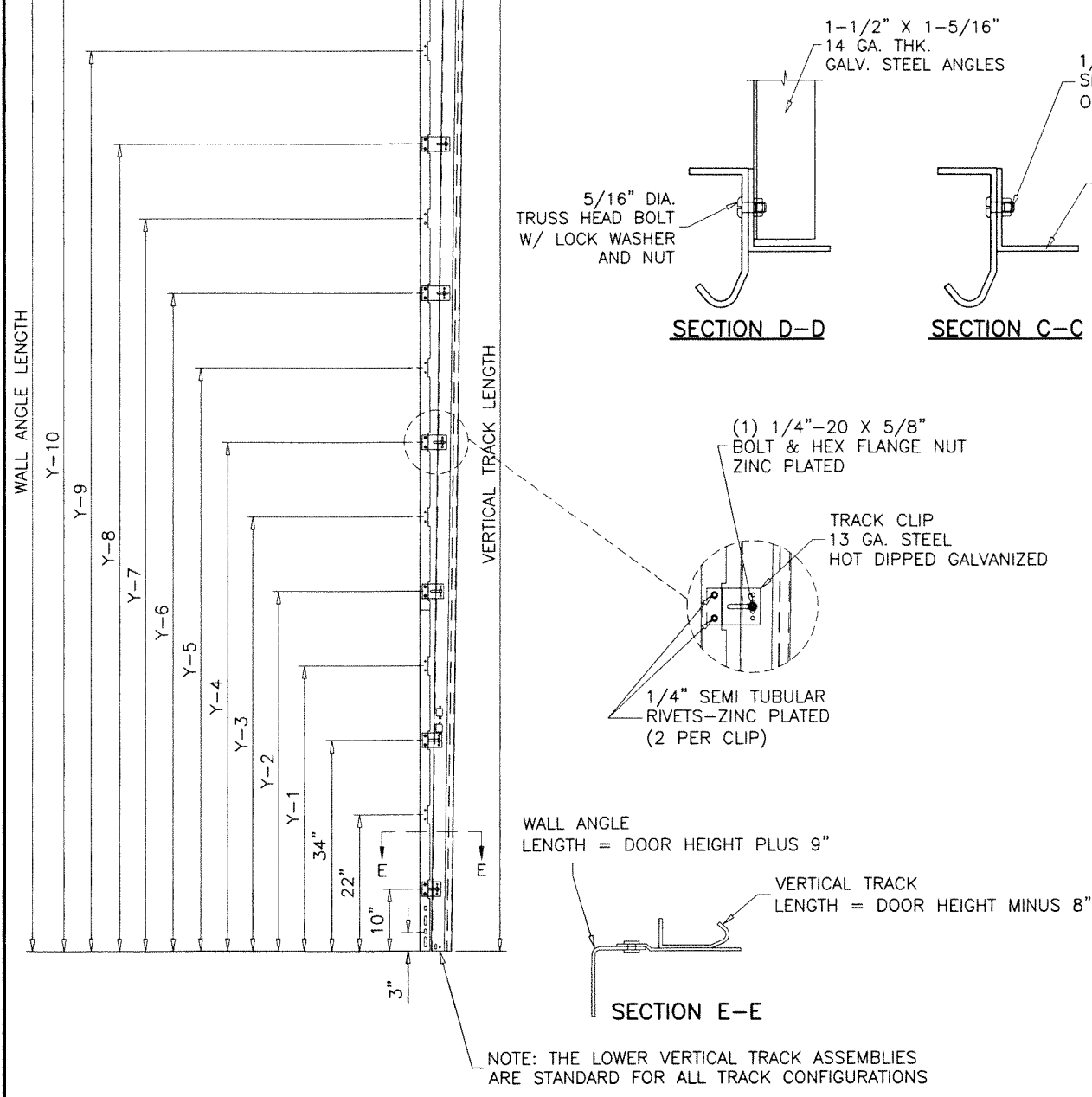
ANCHORING TO CEILING OTHER THAN WOOD OR CONCRETE TO BE REVIEWED SEPARATELY.

PRODUCT APPROVED
as complying with the Florida
Building Code
NOA-No. 25-0117.02
Approval Date 02/20/2025
By *[Signature]*
Miami-Dade Product Control

DOOR HEIGHT	VERTICAL TRACK LENGTH	WALL ANGLE LENGTH	TRACK CLIP & ANCHOR SPACING									
			Y-1	Y-2	Y-3	Y-4	Y-5	Y-6	Y-7	Y-8	Y-9	Y-10
5' 3"	55"	72"	44"	55"	70"	NA	NA	NA	NA	NA	NA	NA
7' 0"	76"	93"	46"	58"	76"	NA	NA	NA	NA	NA	NA	NA
7' 6"	82"	99"	46"	58"	70"	82"	NA	NA	NA	NA	NA	NA
8' 0"	88"	105"	46"	58"	73"	88"	NA	NA	NA	NA	NA	NA
8' 9"	97"	114"	46"	58"	70"	82"	97"	NA	NA	NA	NA	NA
9' 0"	100"	117"	46"	58"	70"	82"	91"	100"	NA	NA	NA	NA
10' 0"	112"	129"	46"	58"	70"	82"	97"	112"	NA	NA	NA	NA
11' 0"	124"	141"	46"	58"	70"	82"	94"	106"	118"	124"	NA	NA
12' 0"	136"	153"	46"	58"	70"	82"	94"	106"	121"	136"	NA	NA
13' 0"	148"	165"	46"	58"	70"	82"	94"	106"	121"	136"	148"	NA
14' 0"	160"	177"	46"	58"	70"	82"	94"	106"	121"	136"	148"	160"



STD. LIFT HIGH LIFT VERTICAL LIFT
AVAILABLE TRACK OPTIONS



JAN 16 2025

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9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173
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GARAGE\24-84D-EWI

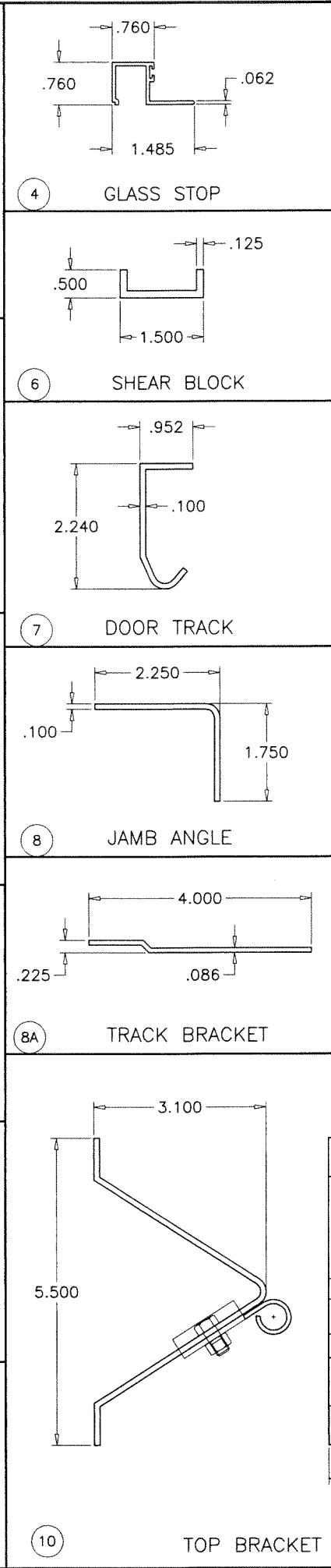
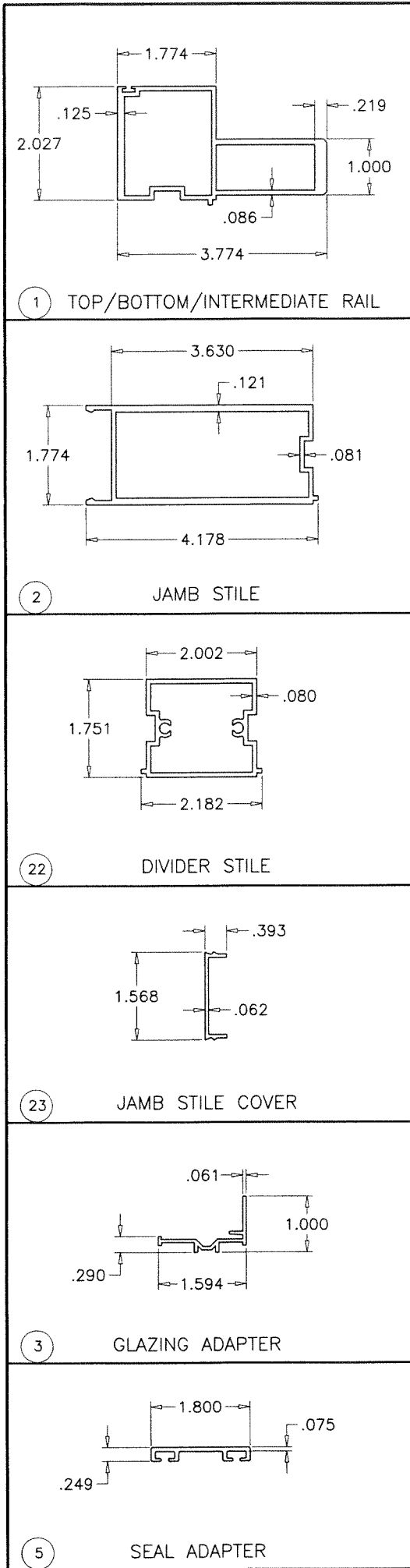
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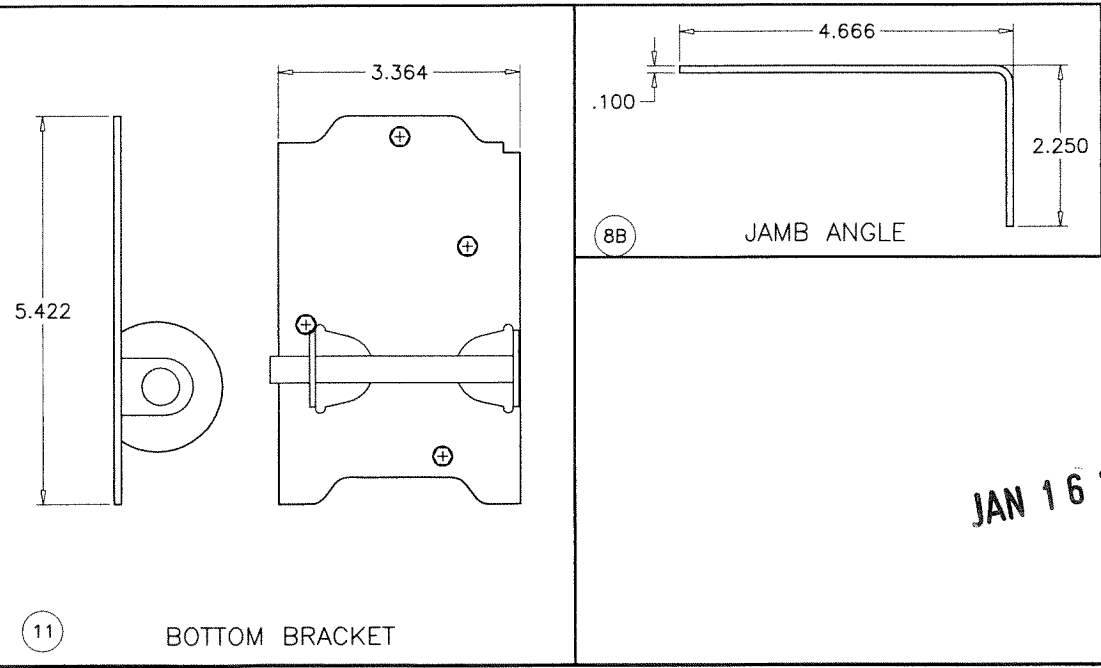
revisions:


no	date	by	description

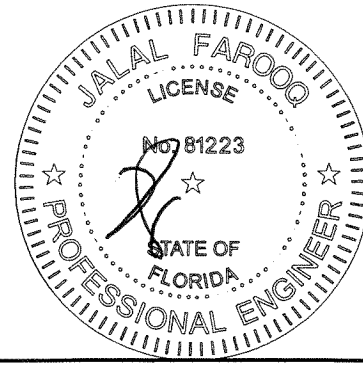
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scale: -
dr. by: TARIQ
chk. by:
drawing no. **24-84D**
sheet **5** of **7**




ITEM #	PART #	REQD.	DESCRIPTION	MATERIAL	MANF./SUPPLIER/REMARKS
1	EWE530	AS REQD.	TOP/BOTTOM/INTERMEDIATE RAIL	6063-T6	-
2	PTAB2052	2	JAMB STILE	6063-T6	-
3	ADAPT2057	AS REQD.	GLAZING ADAPTER	6063-T6	-
3A	#8 X 1"	AS REQD.	ADAPTER FASTENERS AT 8" O.C. MAX.	6063-T6	FH SMS
4	G700007	AS REQD.	GLASS STOP (LAM. GLASS)	6063-T6	-
5	A101	AS REQD.	SEAL ADAPTER	6063-T6	-
5A	#8 X 1"	AS REQD.	ADAPTER FASTENERS AT 12" O.C. MAX.	6063-T6	FH SMS
6	A-102	1/ CORNER	SHEAR BLOCK	6063-T6	-
7	-	2	DOOR TRACK	GALV. STEEL	-
8	-	AS REQD.	JAMB ANGLE	GALV. STEEL	Fy MIN. = 42 KSI
8A	-	AS REQD.	TRACK BRACKET	GALV. STEEL	Fy MIN. = 42 KSI
8B	-	AS REQD.	JAMB ANGLE	GALV. STEEL	Fy MIN. = 42 KSI
9	-	AS REQD.	ROLLER HINGES	GALV. STEEL	-
9.1	M-103	AS REQD.	CUT DOWN CENTER HINGES	GALV. STEEL	-
9A	#14 X 3/4"	AS REQD.	ROLLER HINGE FASTENERS	GALV. STEEL	HWH SELF DRILLING SCREWS
10	M-105	2	TOP BRACKET	GALV. STEEL	-
10A	#14 X 3/4"	6/ BRACKET	TOP BRACKET FASTENERS	GALV. STEEL	HWH SELF DRILLING SCREWS
11	M-101	2	BOTTOM BRACKET	GALV. STEEL	-
11A	#14 X 3/4"	4/ BRACKET	BOTTOM BRACKET FASTENERS	GALV. STEEL	HWH SELF DRILLING SCREWS
12	-	2	STANDARD LOCK	-	-
13	-	AS REQD.	ROLLER WITH STEM	STEEL	-
14	-	2	5/32" SPRING LIFT CABLE	GALV. STEEL	-
15	80810	AS REQD.	GLAZING GASKET	EPDM	TECHNO RUBBER, DUROMETER 65±5 SHORE A
16	-	AS REQD.	BUMP-ON GLASS SPACER	SILICONE	FRANK LOWE RUBBER CO.
17	-	2/ LITE	SETTING BLOCK, 1/8" X 1" X 4" LONG	EPDM	AT 6" FROM EACH END, DUROMETER 80±5 SHORE A
18	G-102	AS REQD.	BULB W'STRIPPING	POLYPROPYLENE	DUROMETER 60±5 SHORE A
19	G-101	1	BOTTOM SECTION SEAL	POLYPROPYLENE	DUROMETER 60±5 SHORE A
20	-	AS REQD.	MOLDING WITH INTEGRATED W'STRIPPING (OPTIONAL)	-	-
21	-	2/ SECTION	3/8" THREADED ROD WITH NUT & FLAT WASHER	ST. STEEL	-
22	EWE526	AS REQD.	DIVIDER STILE	6063-T6	-
22A	#14 X 1"	2/ CORNER	DIVIDER STILE ASSEMBLY FASTENERS	GALV. STEEL	HWH SELF DRILLING SCREWS
23	EWE518	AS REQD.	JAMB STILE COVER	6063-T6	-



PRODUCT APPROVED
as complying with the Florida
Building Code
NOA-No. 25-0117.02
Approval Date 02/20/2025
By 
Miami-Dade Product Control





AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173
TEL. (305) 264-8100
WWW.AFCENG.COM
FBPE #3538

S-900 ALUM/GLASS SECTIONAL GARAGE DOOR (L.M.I.)

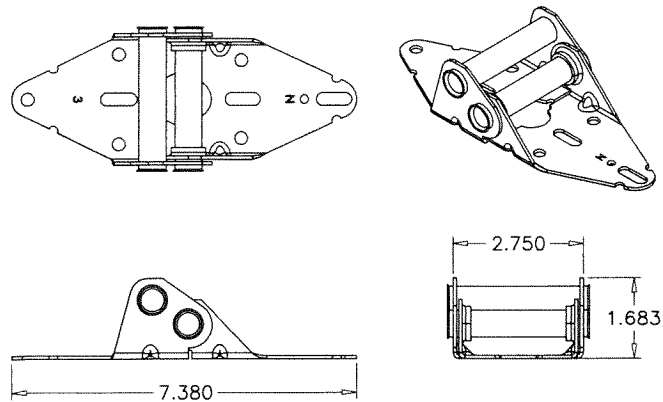
Empire Windows Industry, Inc.
6508 N.W. 77th Court
Miami, FL. 33166
Phone: (786) 203-1574 Fax: (305) -

revisions:

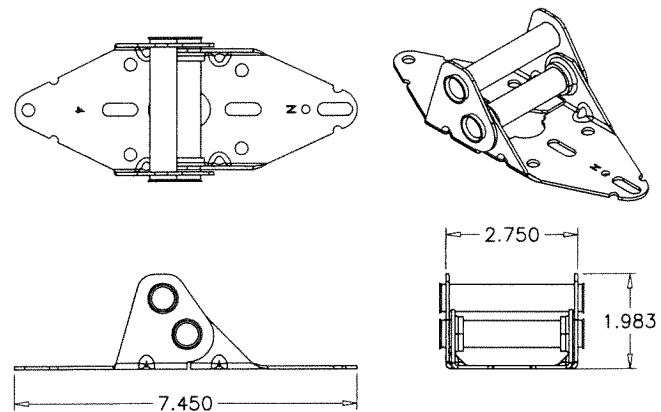
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chk. by:

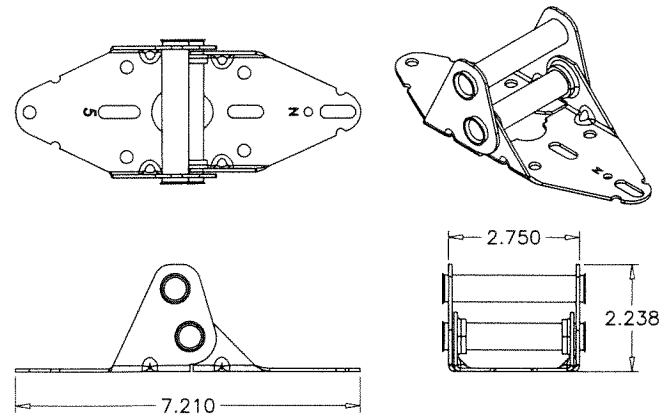
drawing no.
24-84D
sheet 6 of 7



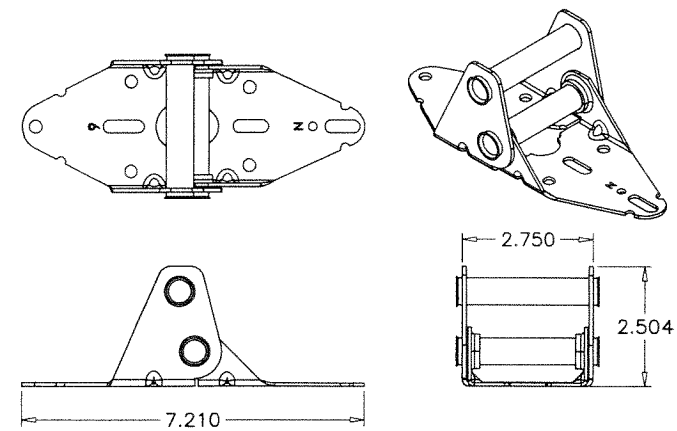
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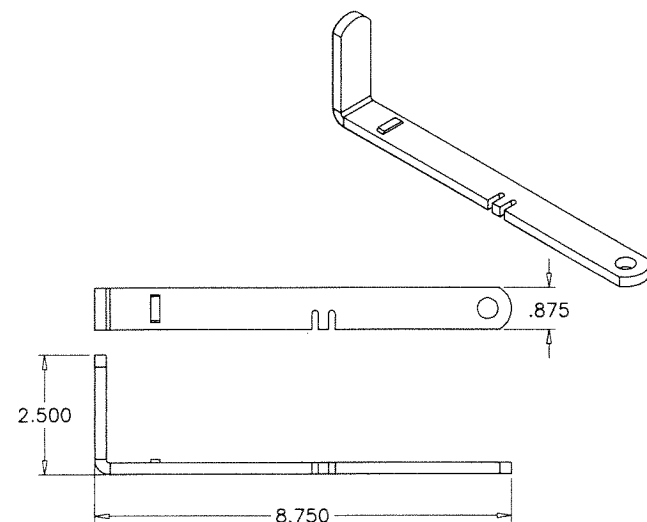
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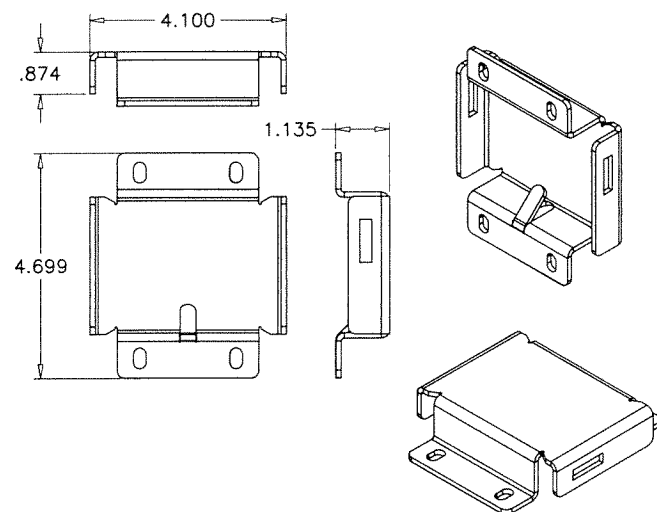
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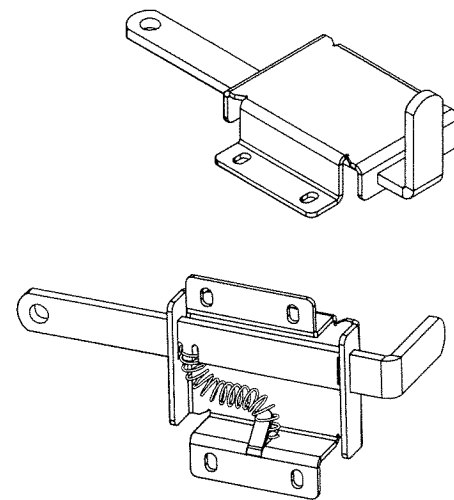
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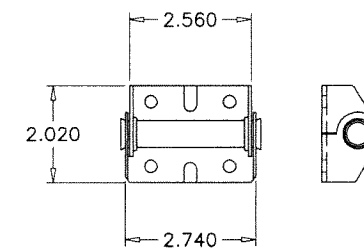
SLIDE LOCK HANDLE



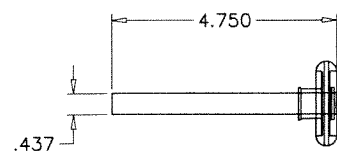
SLIDE LOCK BOX



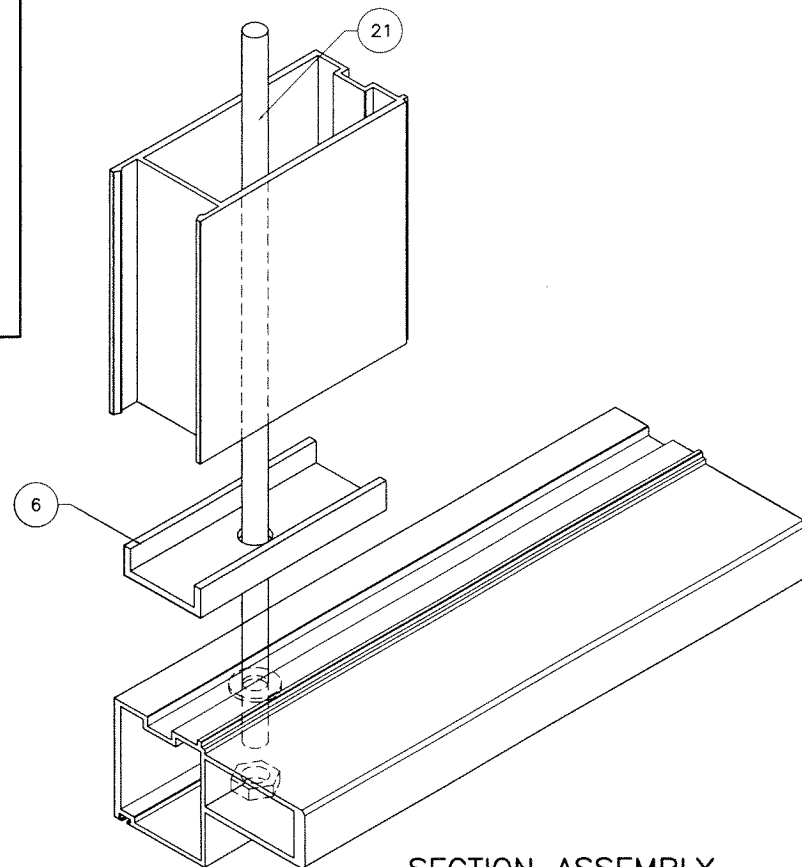
SLIDE LOCK ASSEMBLY



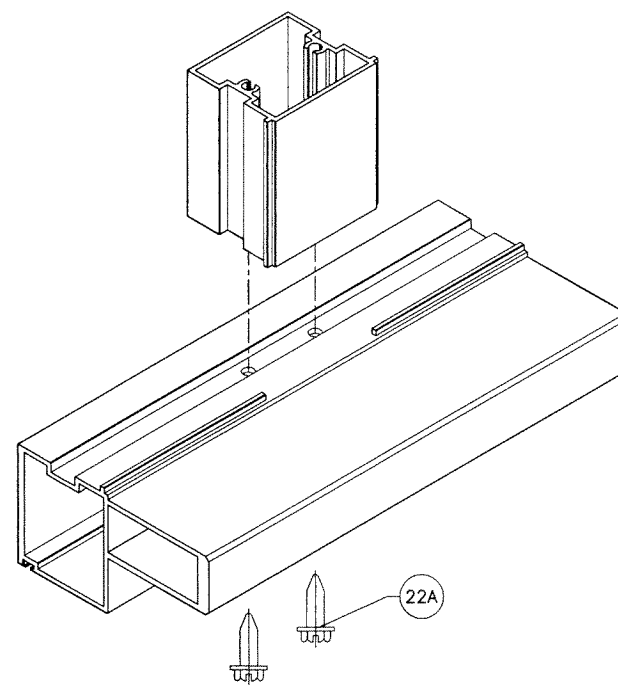
CUT DOWN HINGE (14 GA. STEEL)



ROLLER



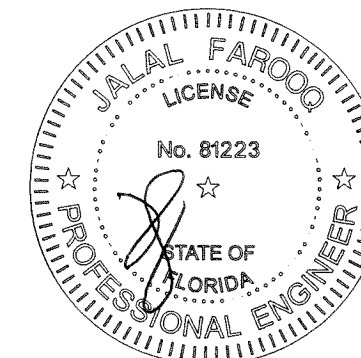
SECTION ASSEMBLY



DIVIDER STILE ASSEMBLY

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JAN 16 2025



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dr. by: TARIQ

chk. by:

drawing no.
24-84D

sheet 7 of 7