

Greenheck Fan Corporation 1110 Greenheck Drive (P.O. Box 410) Schofield, WI 54476

 PRODUCT CONTROL SECTION

 11805 SW 26 Street, Room 208

 Miami, Florida 33175-2474

 T (786) 315-2590

 www.miamidade.gov/economy

MIAMI-DADE COUNTY

SCOPE: This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER-Product Control Section to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Model "EHH-601DE" Aluminum Louver w/ and w/o VCD-40 Damper

APPROVAL DOCUMENT: Drawing No. **EHH-601DE**, titled "EHH-601DE", sheets 1 through 17 of 17, dated 09/30/15, with revision 01 dated 12/11/24, prepared by manufacturer, signed and sealed by Robert V. Nangia, P.E., bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Section.

MISSILE IMPACT RATING: Large and Small Missile Impact Resistant

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, Schofield, WI or Shelby, NC, model/series, and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official. This NOA revises and renews NOA No. 20-0929.06 and consists of this page 1 and evidence pages E-1, and E-2, as well as approval document mentioned above.

The submitted documentation was reviewed by Manuel Perez, P.E.



3/13/25

NOA No. 25-0214.03 Expiration Date: December 14, 2030 Approval Date: March 13, 2025 Page 1

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA's

A. DRAWINGS

- 1. Manufacturer's die drawings and sections. *(Submitted under NOA No. 15-1013.12)*
- Drawing No. EHH-601DE, titled "EHH-601DE NOA Drawings", sheets 1 through 9 of 9, dated 09/30/15, prepared by the manufacturer, signed and sealed by Chander P. Nangia, P.E. (Submitted under NOA No. 15-1013.12)

B. TESTS

- 1. Test reports on: 1) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
 - 2) Large Missile Impact Test per FBC, TAS 201-94

3) Cyclic Wind Pressure Loading per FBC, TAS 203-94

along with marked-up drawings and installation diagram of Model EHH-601ED (sleeved) aluminum louvers, prepared by Architectural Testing, Inc., Test Report No. **F0138.01-602-18**, dated 09/08/15, signed and sealed by Justin P. McDonald, P.E. (Submitted under NOA No. 15-1013.12)

- 2. Test reports on: 1) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
 - 2) Large Missile Impact Test per FBC, TAS 201-94

3) Cyclic Wind Pressure Loading per FBC, TAS 203-94 along with marked-up drawings and installation diagram of Model EHH-601ED (nonsleeved) aluminum louvers, prepared by Architectural Testing, Inc., Test Report No. F0139.01-602-18, dated 08/27/15, signed and sealed by Justin P. McDonald, P.E. (Submitted under NOA No. 15-1013.12)

C. CALCULATIONS

Structural and anchor calculations, dated 09/30/15, prepared by manufacturer, signed and sealed by Chander P. Nangia, P.E.
 (Submitted under NOA No. 15-1013.12)

D. QUALITY ASSURANCE

1. Miami-Dade Department of Regulatory and Economic Resources (RER)

E. MATERIAL CERTIFICATIONS

1. None.

F. STATEMENTS

Statement letter of code conformance to the FBC 6th Edition (2017) and FBC 7th Edition (2020) and of no financial interest, issued by manufacturer, dated 08/26/20, signed and sealed by Chander P. Nangia, P.E. (Submitted under NOA No. 20-0929.06)

Manuel Perez, P.E. Product Control Examiner NOA No. 25-0214.03 Expiration Date: December 14, 2030 Approval Date: March 13, 2025

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA's (CONTINUED)

G. OTHERS

1. Notice of Acceptance No. **19-0516.07**, issued to Greenheck Fan Corporation for their Model EHH-601DE Aluminum Louver, approved on 06/27/19 and expiring on 12/24/20.

2. NEW EVIDENCE SUBMITTED

A. DRAWINGS

1. Drawing No. **EHH-601DE**, titled "EHH-601DE", sheets 1 through 17 of 17, with revision 01 dated 12/11/24, prepared by manufacturer, signed and sealed by Robert V. Nangia, P.E.

B. TESTS

- 1. Test Report on High Velocity Wind Driven Rain Resistance per AMCA 550-22 of a Model EHH-601DE (Channel Frame) Aluminum Louver with VCD-40 Damper, prepared by Quast Consulting and Testing, Inc., Test Report No. **QCT23-7159.01**, dated 12/19/23, signed and sealed by Brian M. Sasman, P.E.
- 2. Test Report on High Velocity Wind Driven Rain Resistance per AMCA 550-22 of a Model EHH-601DE (Sleeve Frame) Aluminum Louver with VCD-40 Damper, prepared by Quast Consulting and Testing, Inc., Test Report No. QCT23-7159.02, dated 12/19/23, signed and sealed by Brian M. Sasman, P.E.

C. CALCULATIONS

1. Structural and anchor calculations, dated 01/13/25, prepared, signed and sealed by Robert V. Nangia, P.E.

D. QUALITY ASSURANCE

1. Miami-Dade Department of Regulatory and Economic Resources (RER)

E. MATERIAL CERTIFICATIONS

1. None.

F. STATEMENTS

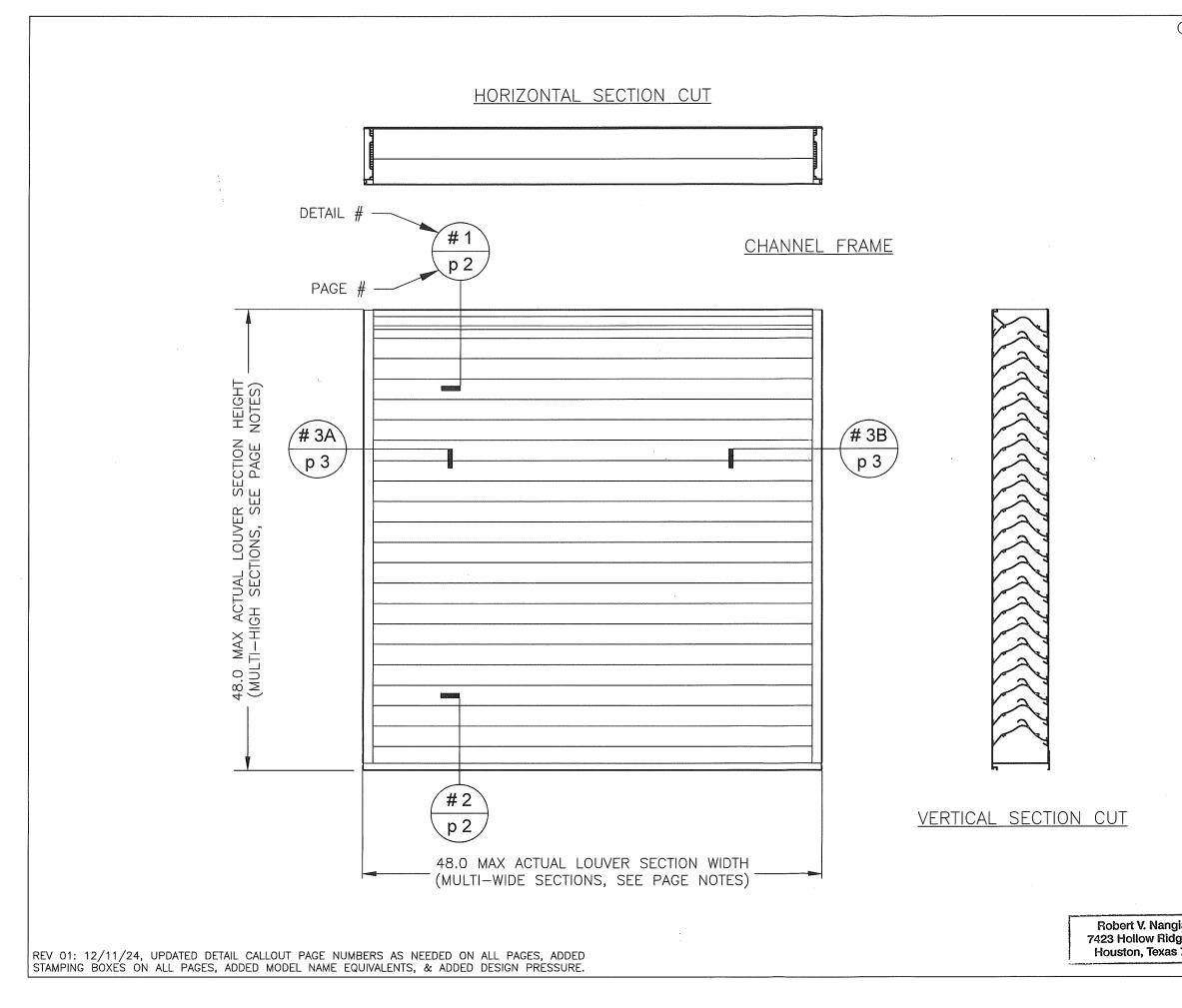
Statement letter of code conformance to the FBC 6th Edition (2017), to the FBC 7th Edition (2020), to the FBC 8th Edition (2023) and no financial interest, dated 01/28/25, issued by manufacturer, signed and sealed by Robert V. Nangia, P.E.

G. OTHERS

1. Notice of Acceptance No. 20-0929.06, issued to Greenheck Fan Corporation for their Model EHH-601DE Aluminum Louver, approved on 12/10/20 and expiring on 12/24/25.

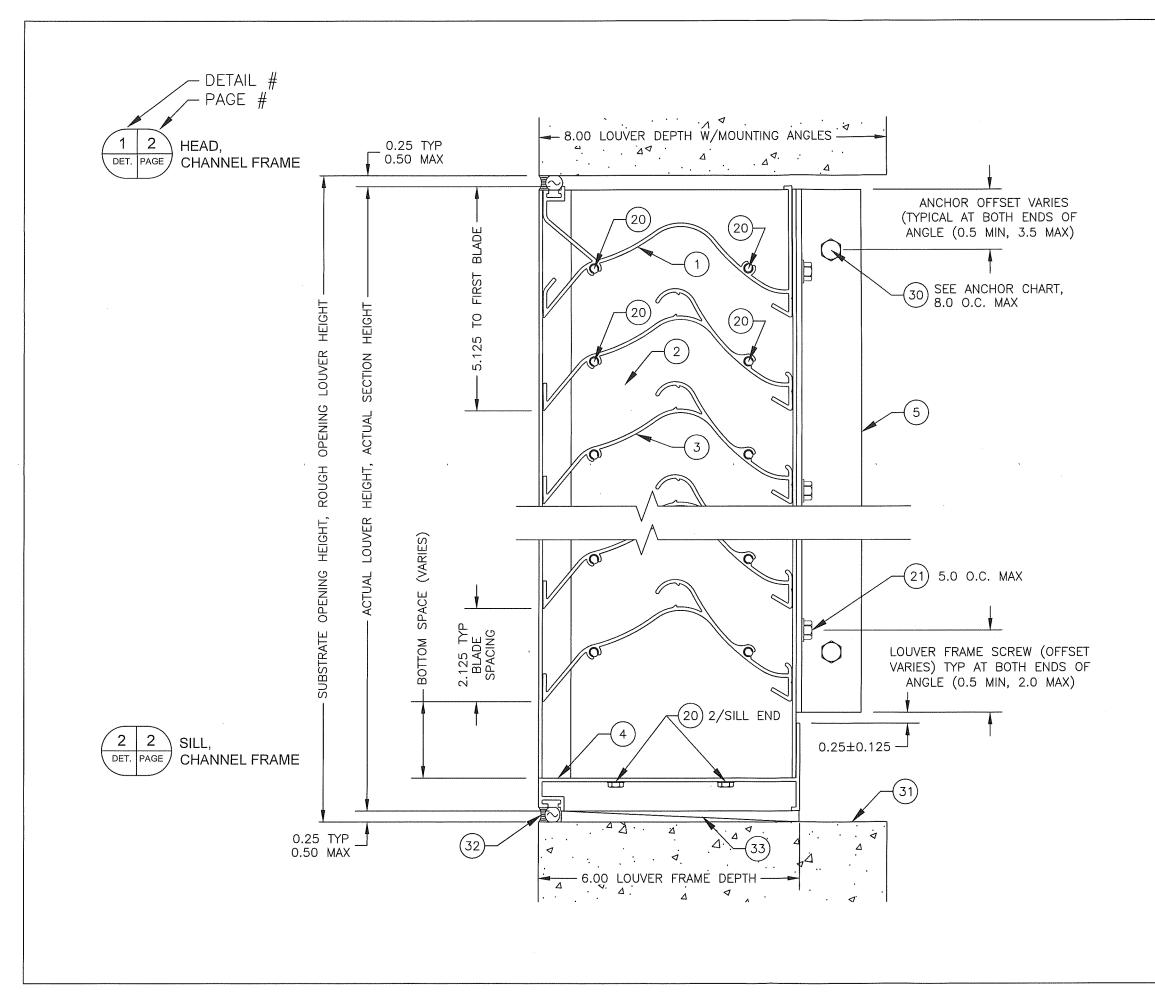
Manuel Perez, P.E. **Product Control Examiner**

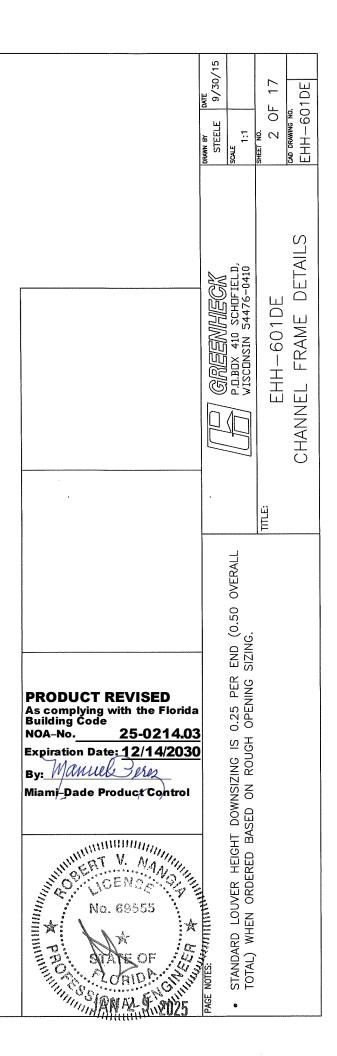
NOA No. 25-0214.03 Expiration Date: December 14, 2030 Approval Date: March 13, 2025

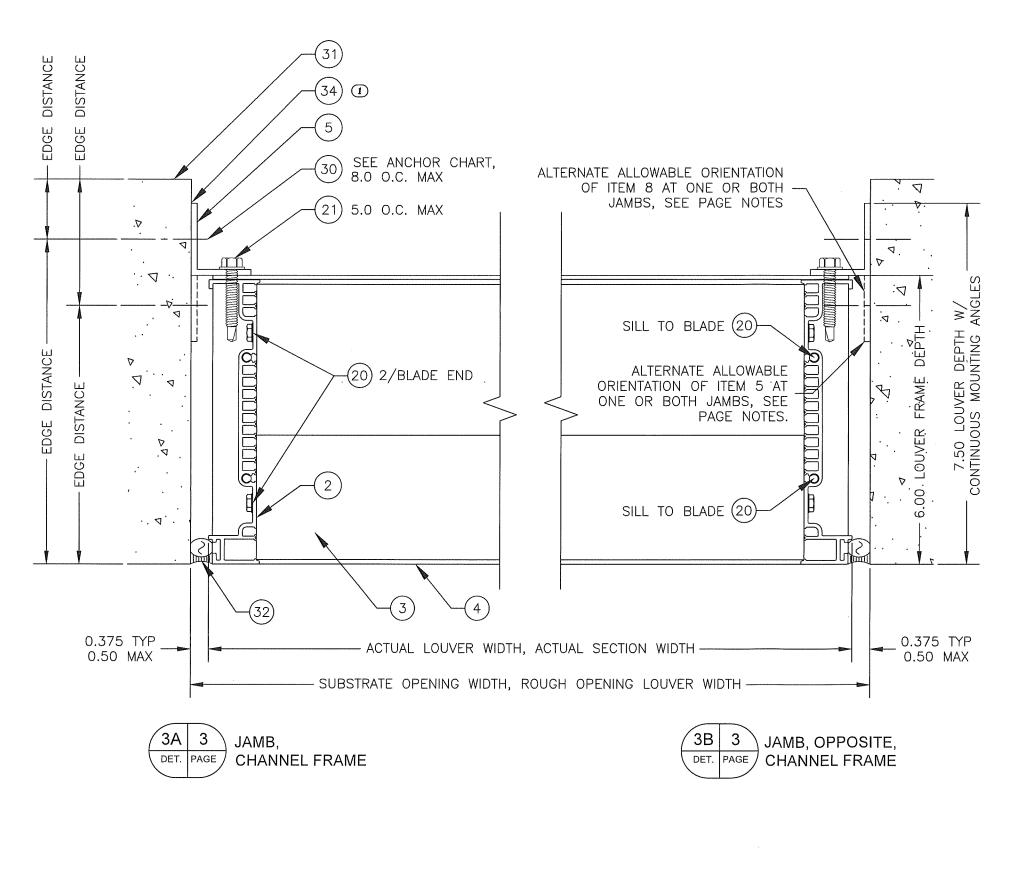


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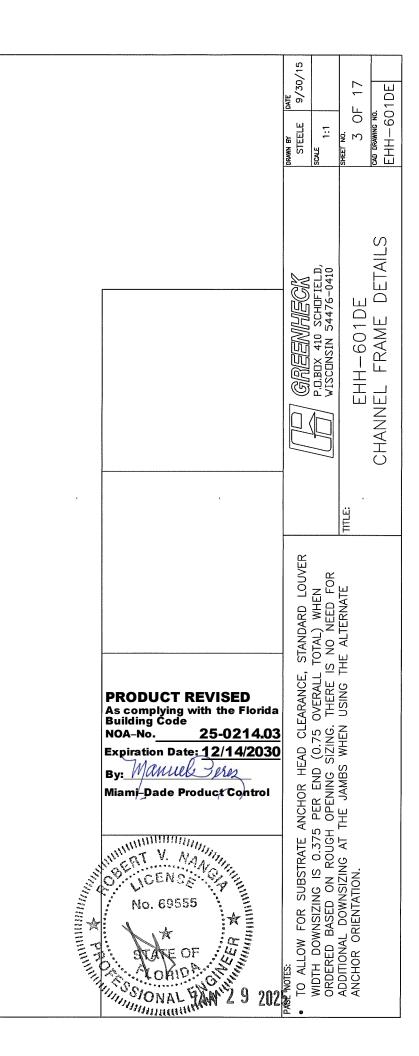
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	BRAND	GREENHECK	AIROLITE	DATE 9/3(NO. 1 OF 17	cad drawing no. EHH—601DE
-	MODEL	EHH-601DE	SCH601MDE		_	Ŭ	NG NO.
	DESIGN PRESSURE	+/- 15	50 PSF	drawn by Steele	SCALE 1:5	SHEET NO.	cad drawing no. EHH—60
L				044	WISCONSIN 54476-0410 WISCONSIN 54476-0410		channel frame elevation 📴
				–AS	N'S	TITLE:	0
	_				ALLOWABLE LOUVER SECTION'S	PER DETAILS HERE	
	A B N E B	xpiration Date:	th the Florida <u>25-0214.03</u> 12/14/2030	1-HIGH ASSEMBLIES ARE PERMITI	SECTION'S WIDTH/HEIGHT ARE WITHIN THE D SUITABLE SUBSTRATE SURROUNDS EACH	UVER SECTION IS INSTALLED PI	
gia P.E ge Dr 5 7709	ive	No. 69555	Juct Control	PAGE NOTES: MULTI-WIDE AND/OR MULTI	LOUVER JMS ANI	PERIMETER AND EACH LOUN	

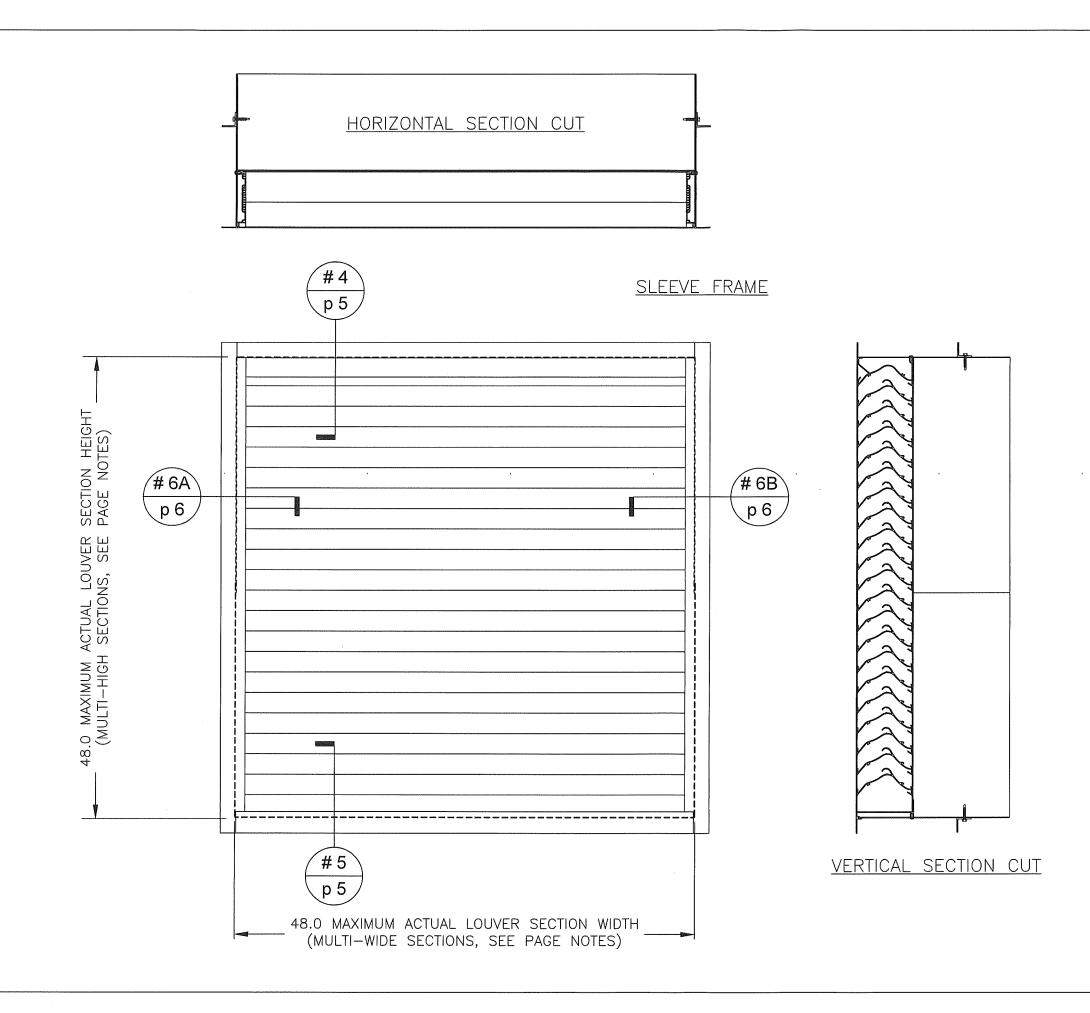


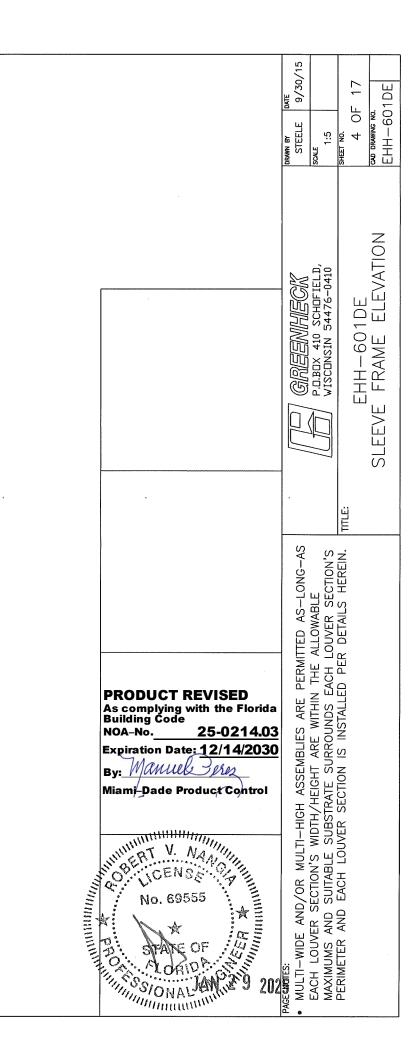


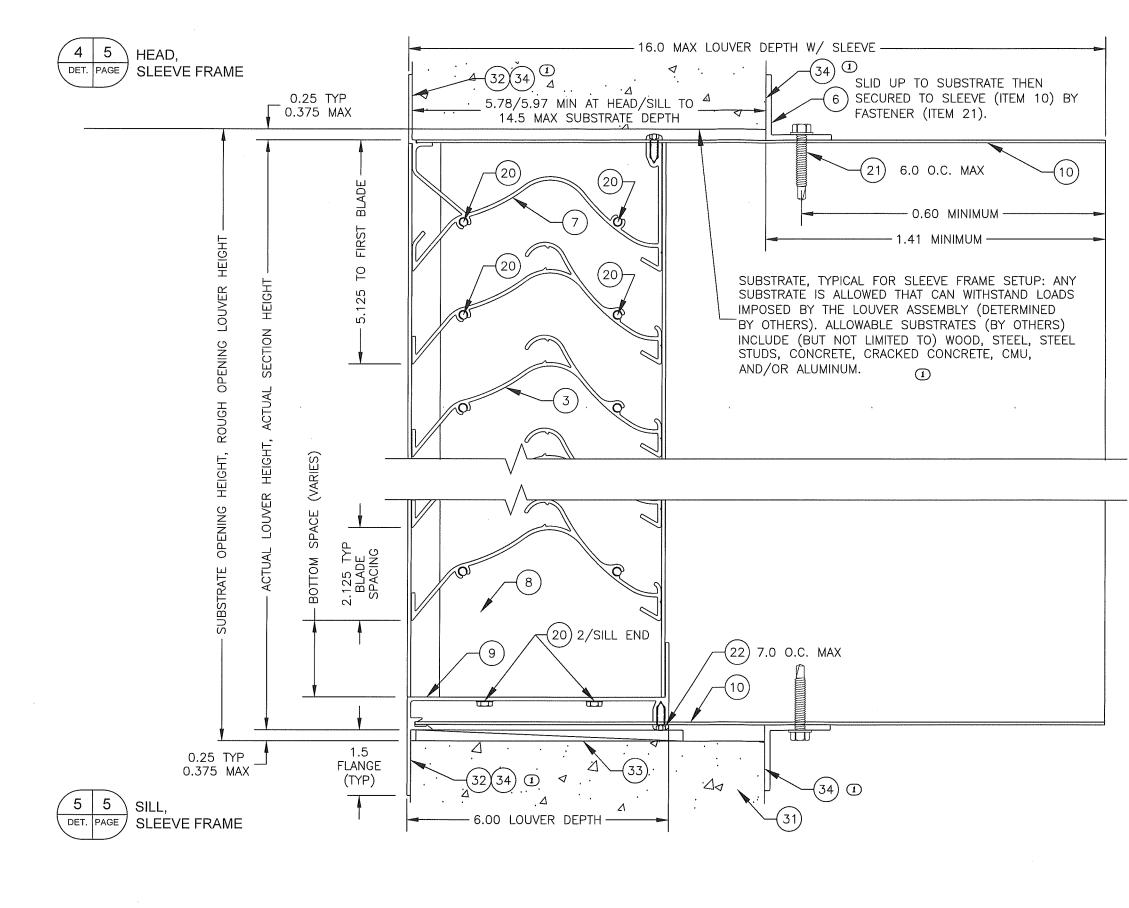


REV 01: 12/11/24, ADDED ITEM 34 CALLOUT.

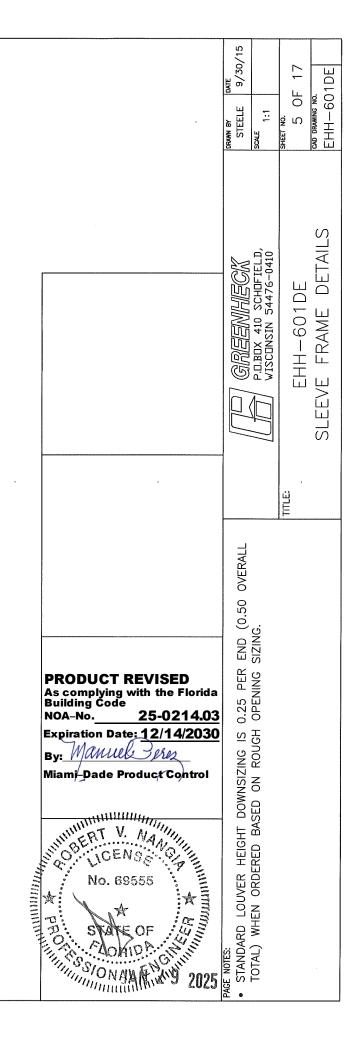


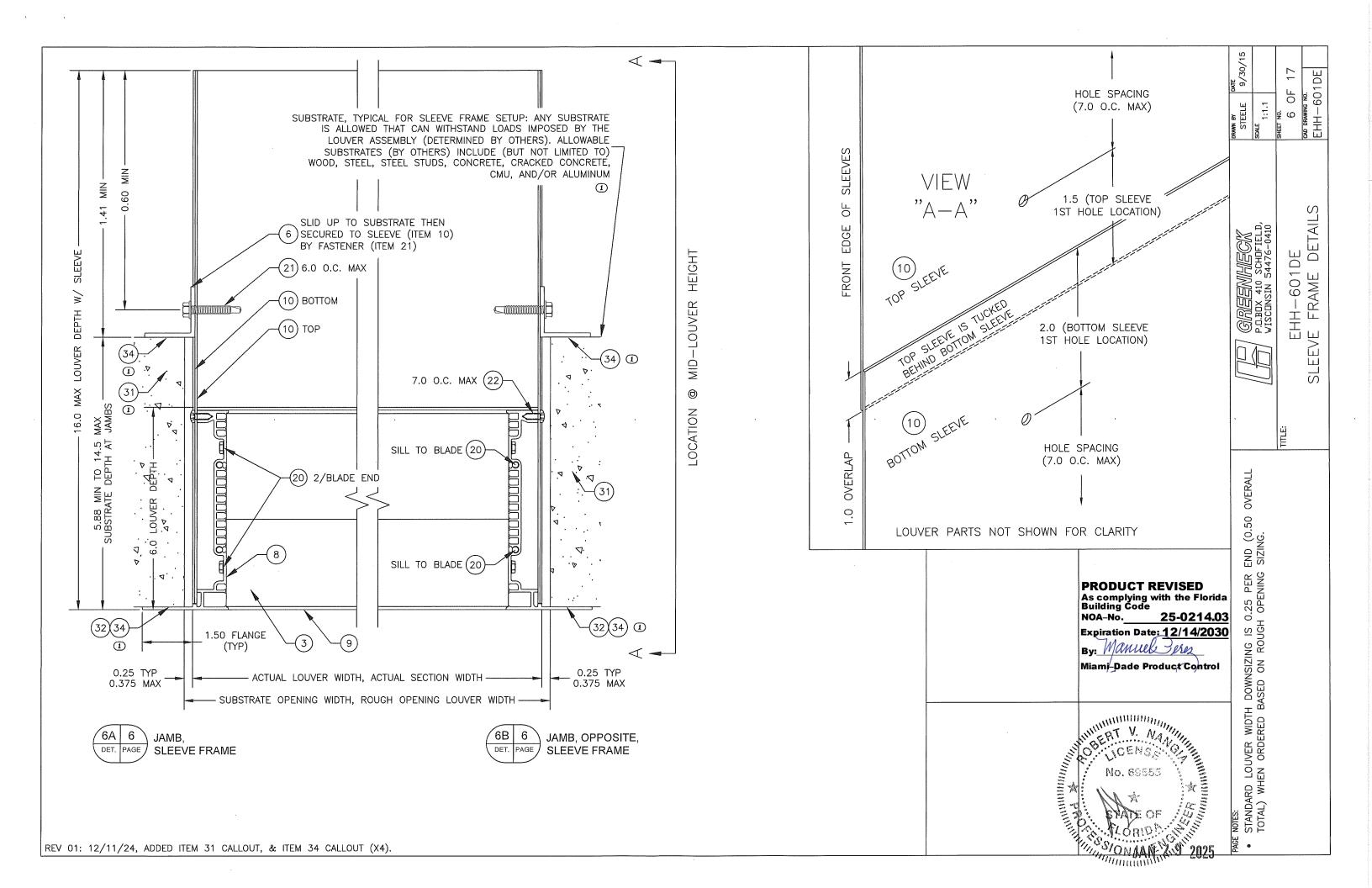


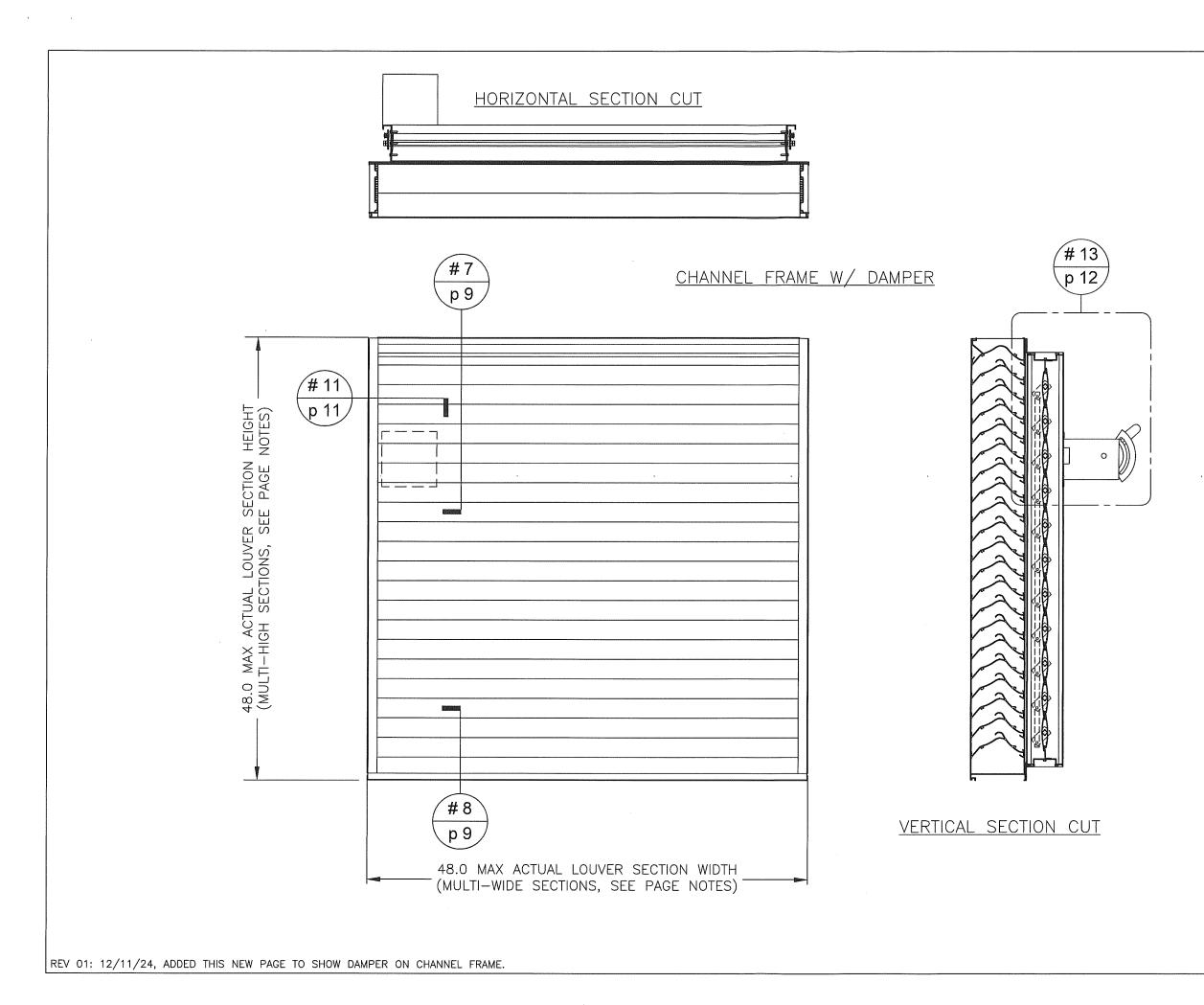




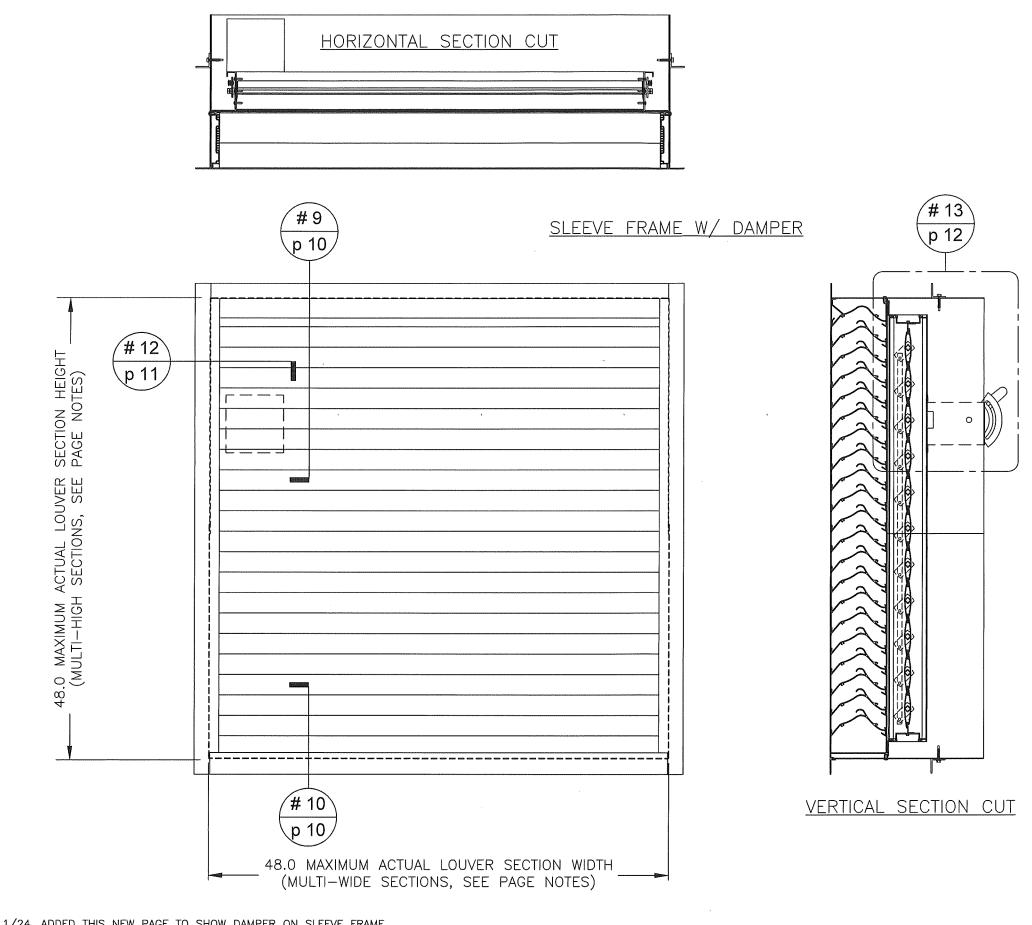
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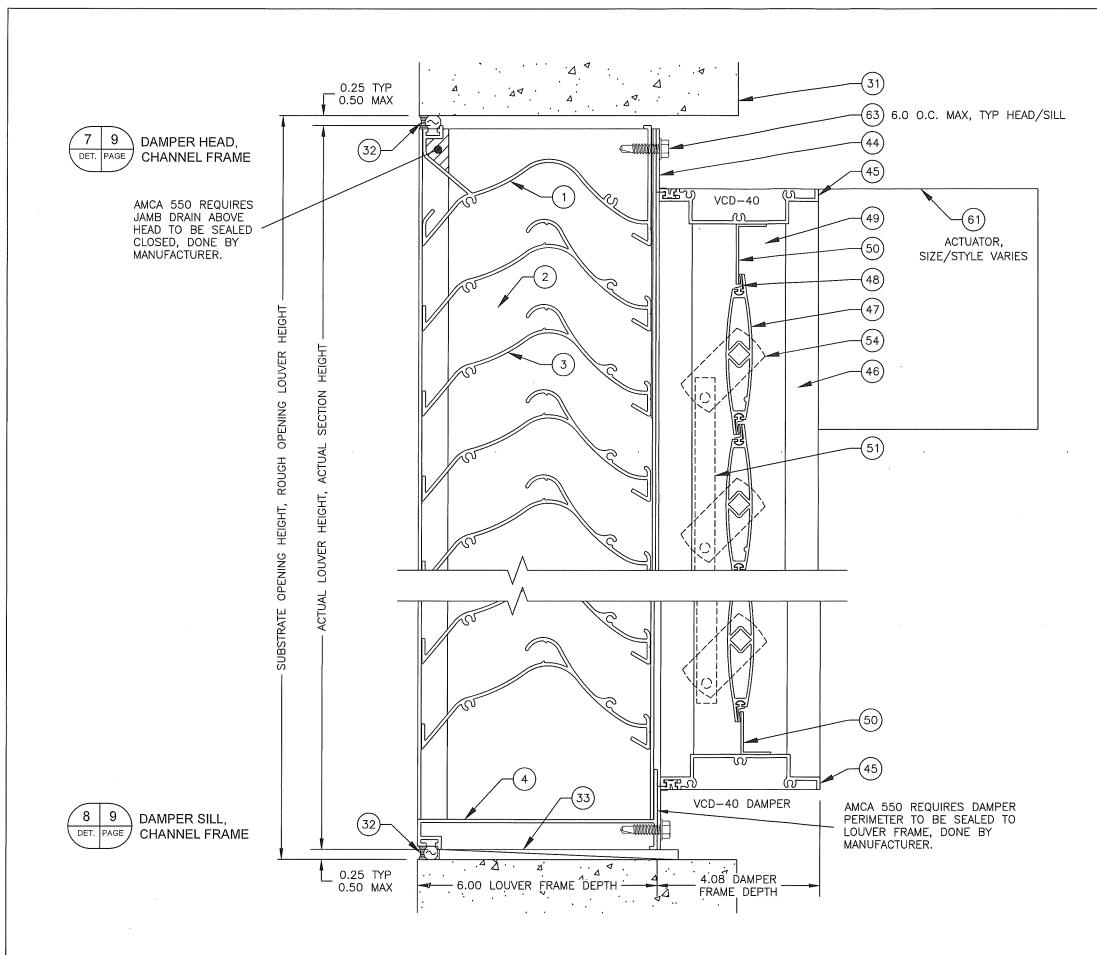


	DATE 9/30/15		NO. 7 OF 17	EHH—601DE
	drawn by Steele	SCALE 1:5	SHEET NO.	cad drawing no. EHH—60
		VISCONSIN 54476-0410		CHANNEL FRAME ELEVATION
PRODUCT REVISED As complying with the Florida Building Code NOA-No. 25-0214.03 Expiration Date: 12/14/2030 By: Manuel Jun Miami-Dade Product Control Miami-Dade Product Control	PAGE NOTES: • MULTI-WIDE AND/OR MULTI-HIGH ASSEMBLIES ARE PERMITTED AS-LONG-AS	EACH LOUVER SECTION'S WIDTH/HEIGHT ARE WITHIN THE ALLOWABLE MAXIMUMS AND SUITABLE SUBSTRATE SURROUNDS EACH LOUVER SECTION'S	PERIMETER AND EACH LOUVER SECTION IS INSTALLED PER DETAILS HEREIN.	

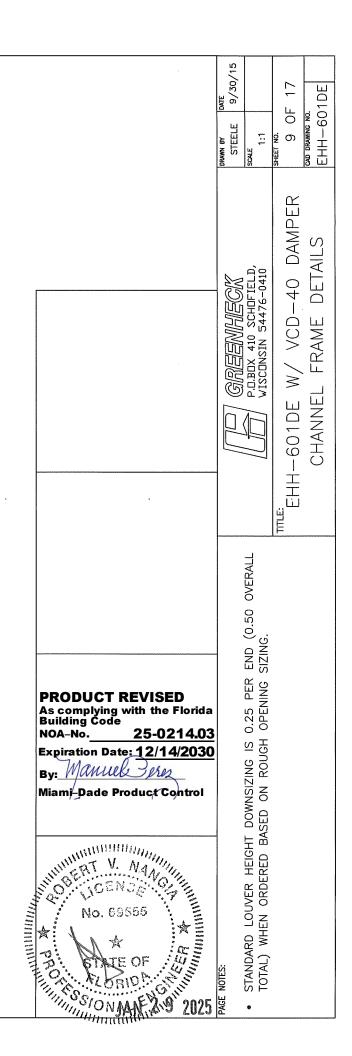


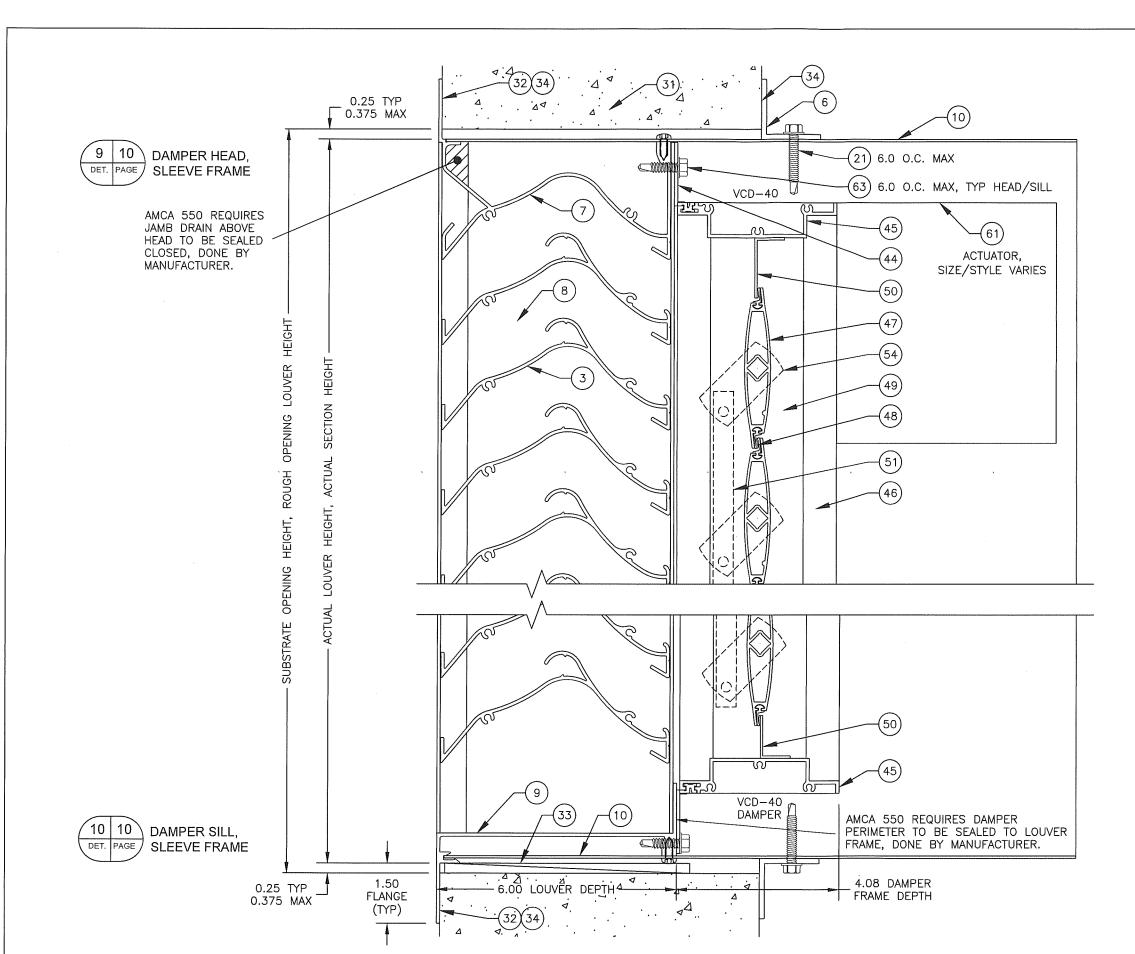
REV 01: 12/11/24, ADDED THIS NEW PAGE TO SHOW DAMPER ON SLEEVE FRAME.

	DRAWN BY DATE STEELE 9/30/15	1.5	2	SHEET NO.	8 OF 17	cad drawing ng. EHH—601DE
		///// PIU SCHUFIELU/			FHH-601DF W/ VCD-40 DAMPFR	SLEEVE FRAME ELEVATION
PRODUCT REVISED As complying with the Florida Building Code NOA-No. 25-0214.03 Expiration Date: 12/14/2030 By: Manuel Jun Miam-Dade Product Control Miam-Dade Product Control No. 69505 No. 69505	PAGE NOTES: • MULTI-WIDE AND/OR MULTI-HIGH ASSEMBLIES ARE PERMITTED AS-LONG-AS	MANIMI MA AND SUITADE SUBSTRATE SUBDUMINES FACTURE ALCOVEDE	ANU SUITABLE SUBSITATE SURROUNDS EAUN	PERIMETER AND EACH LOUVER SECTION IS INSTALLED PER DETAILS HEREIN.		

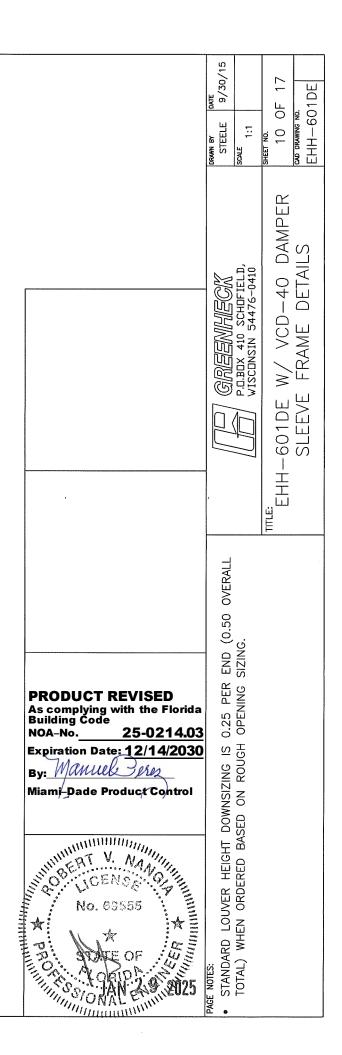


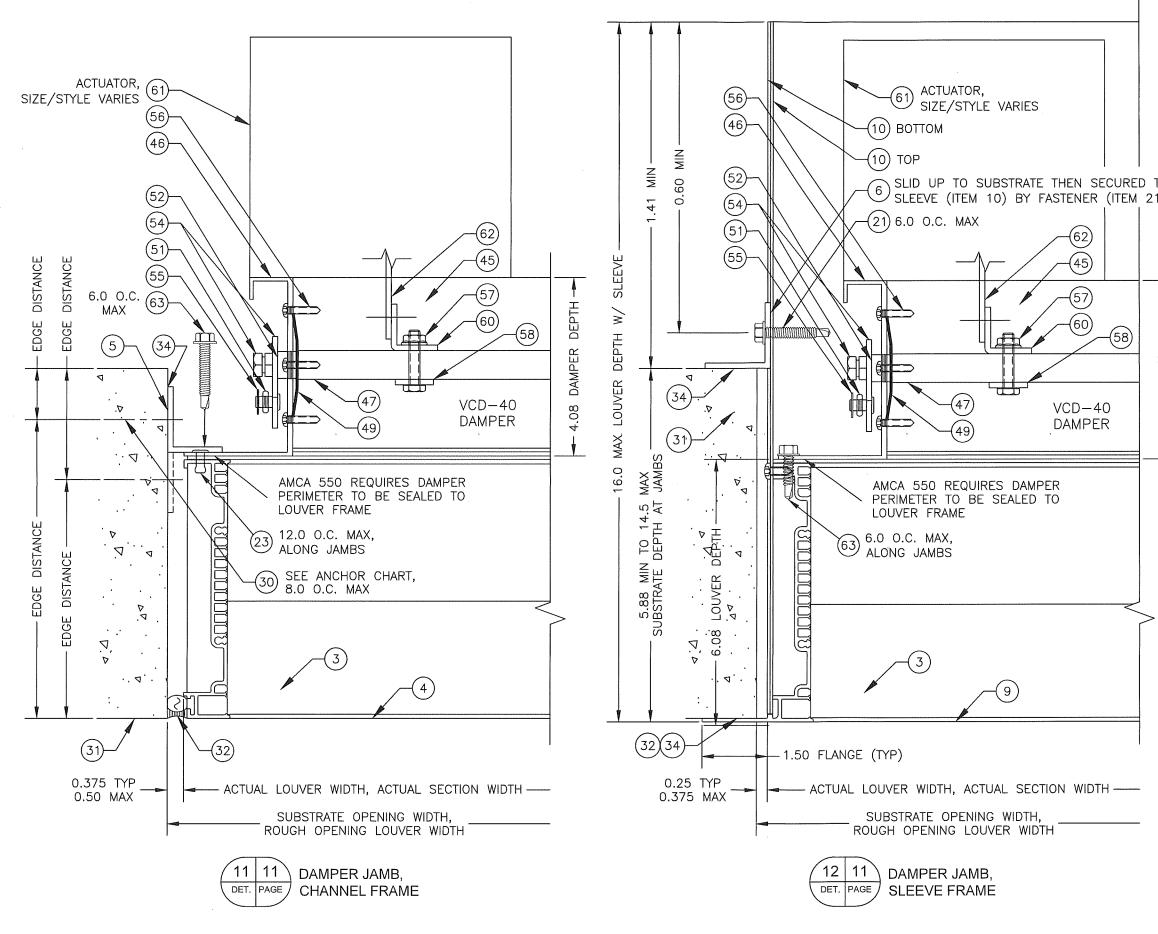
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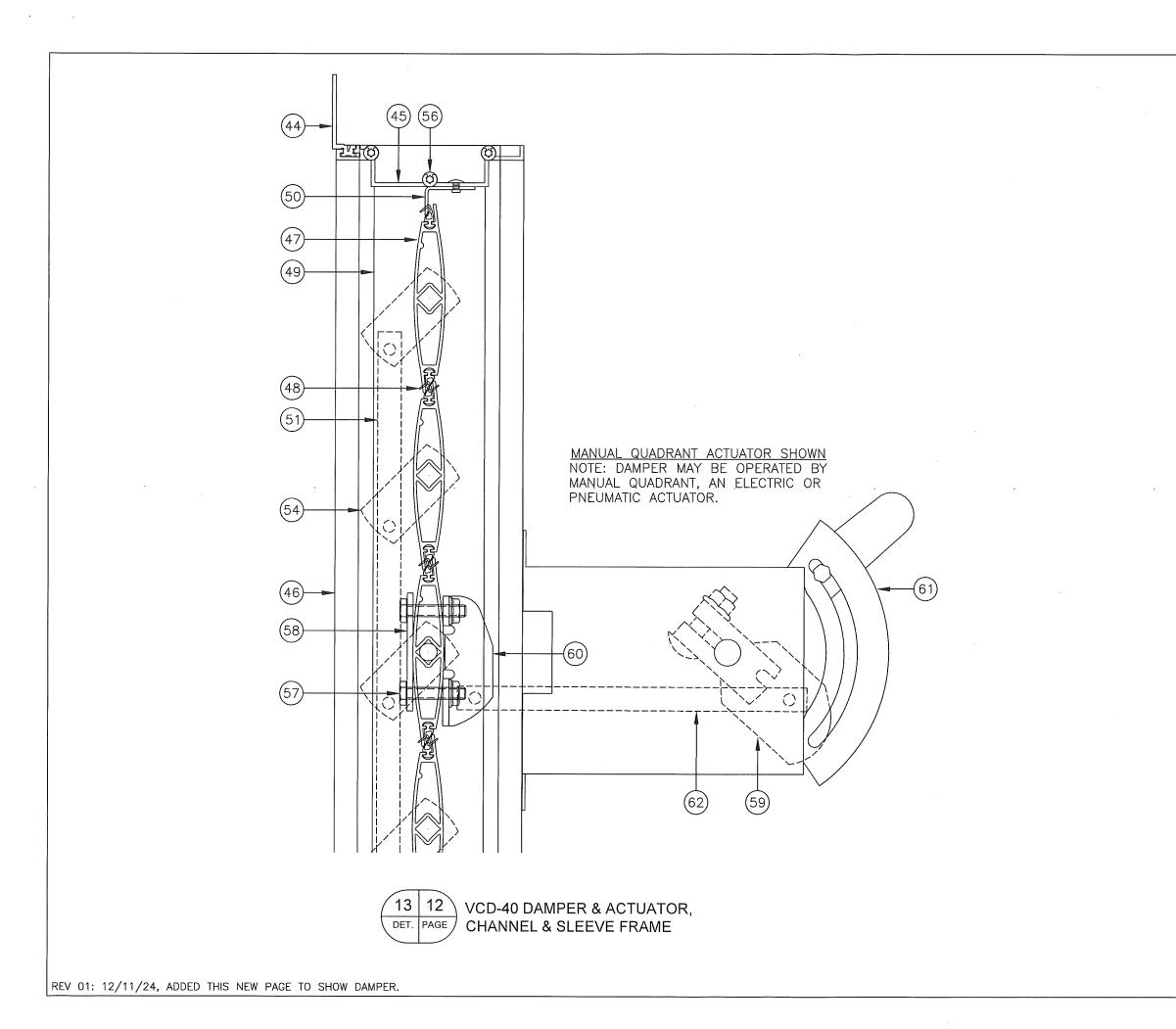
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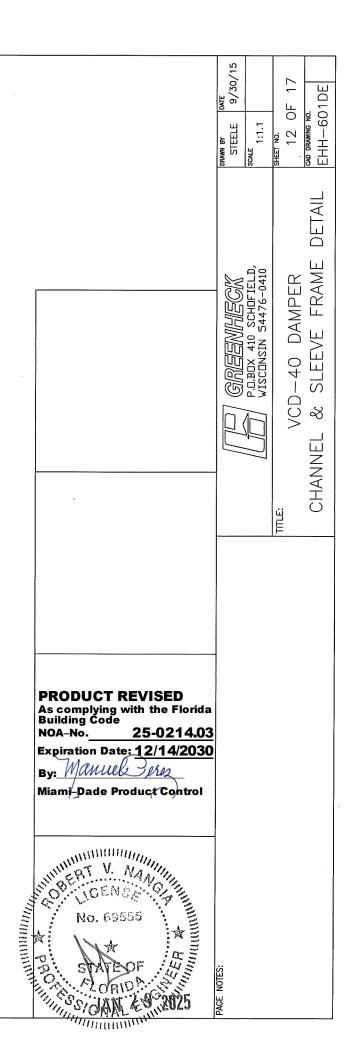


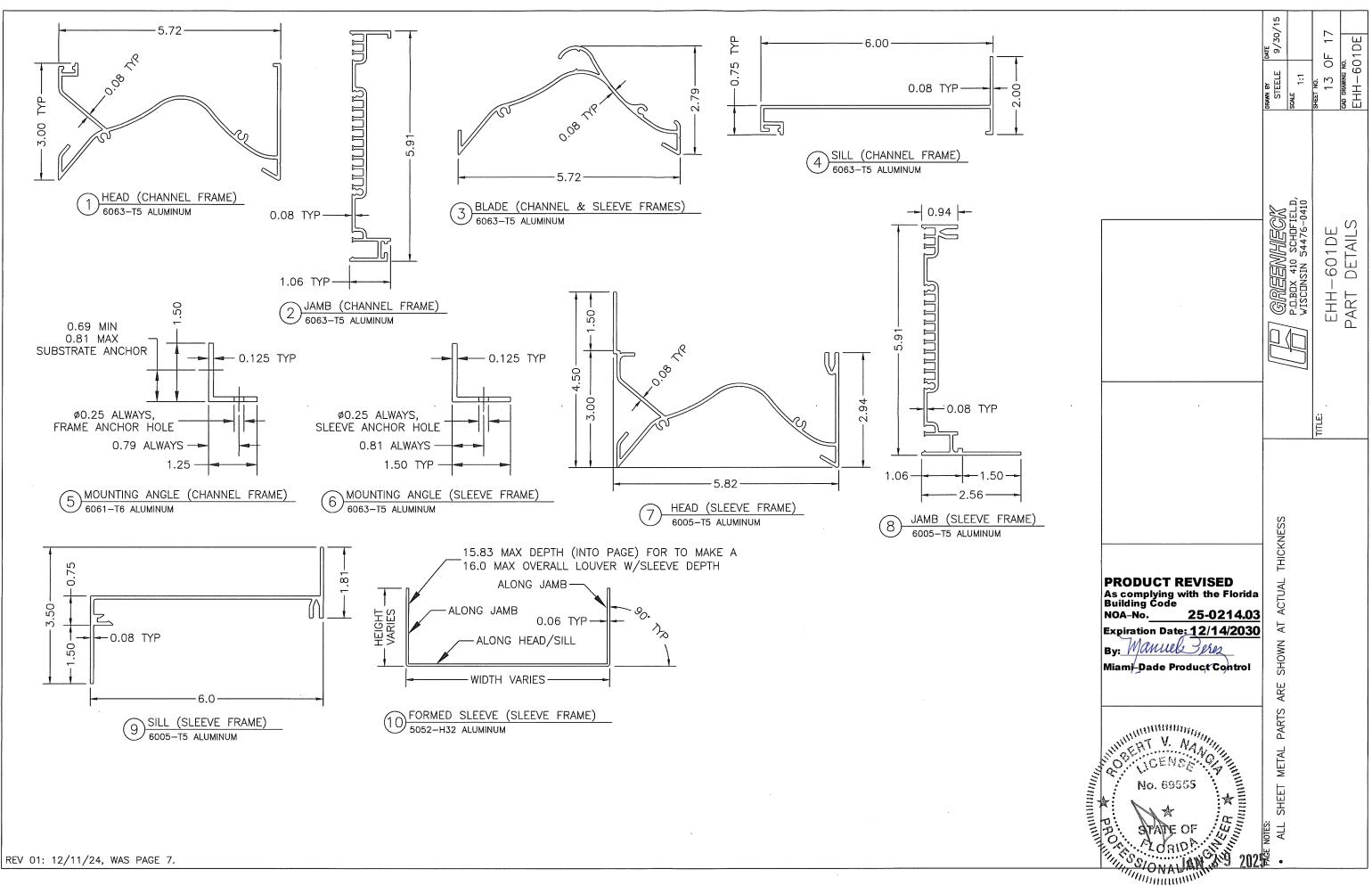


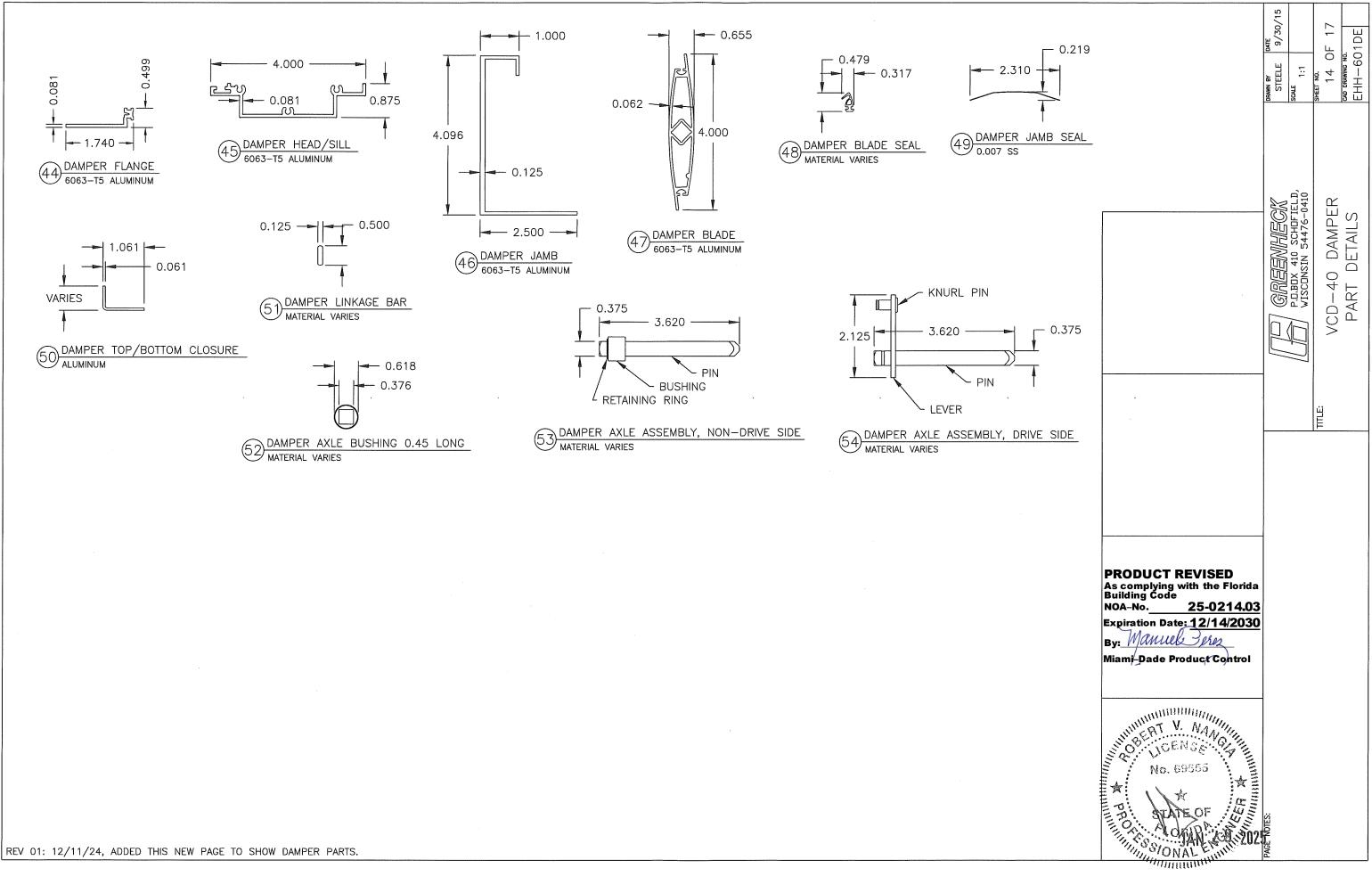
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	GREENHER 9/30/15 P.D.BDX 410 SCHDFIELD, WISCDNSIN 54476-0410	E: EHH-601DE W/ VCD-40 DAMPER 11 OF 17 CHANNEL & SLEEVE FRAME DETAILS 200 DEMMINE TO.
PRODUCT REVISED As complying with the Florida Building Code NOA-No. 25-0214.03 Expiration Date: 12/14/2030	CLEARANCE, O.75 OVERALL THERE IS NO	ABS WHEN USING THE TITI NSIZING IS 0.25 PER END ON ROUGH OPENING SIZING.
By: Manual Product Control	e notes: Channel Frame: To Allow For Si Standard Louver width Downsizi Total) when ordered based on	NEED FOR ADDITIONAL DOWNSIZING AT THE JAM ALTERNATE ANCHOR ORIENTATION. • SLEEVE FRAME: STANDARD LOUVER WIDTH DOW (0.50 OVERALL TOTAL) WHEN ORDERED BASED









ITEM	DESCRIPTION	MATERIAL	INTERNAL ID#	NOTES
1	HEAD, CHANNEL FRAME	6063-T5 ALUM.	125320	
2	JAMB, CHANNEL FRAME	6063-T5 ALUM	125321	
3	BLADE, CHANNEL & SLEEVE FRAME	6063-T5 ALUM	125309	
4	SILL, CHANNEL FRAME	6063-T5 ALUM.	125044	
5	MOUNTING ANGLE, CHANNEL FRAME	6061-T6 ALUM.	125811	AT JAMBS ONLY
6	MOUNTING ANGLE, SLEEVE FRAME	6063-T5 ALUM,	125151	ARDUND PERIMETER
7	HEAD, SLEEVE FRAME	6005-T5 ALUM,	126101	
8	JAMB, SLEEVE FRAME	6005-T5 ALUM.	126103	
9	SILL, SLEEVE FRAME	6005-T5 ALUM	126102	
10	FORMED SLEEVE, SLEEVE FRAME	5052-H32 ALUM,	100172	
		JUJE-H32 ALUM,	100172	
20	#10-16×2.25L SCREW	300 SERIES STAINLESS STEEL	416351	
21	1/4-14 DEWALT/ELCO BI-FLEX, PROVIDED BY LOUVER MANUFACTURER	300 SS HEAD & SHANK W/ CDATED		CHANNEL FRAME: 5.0 D.C. MAX SLEEVE FRAME: 6.0 D.C. MAX
	(1)			
22	#10-16×0.5L SCREW	300 SERIES SS	417207	
53	1/8"Ø RIVET	ALUMINUM		
30	SUBSTRATE FASTENER - SEE ANCHOR TABLE	SEE ANCHOR TABLE		BY DTHERS, MINIMUM OF ONE TYPE REQUIRED, SEE ANCHOR TABLE FOR ADDITIONAL INFORMATION
	SUBSTRATE - GROUT FILLED CMU	GRDUT FILLED CMU		BY OTHERS, IT IS THE RESPONSIBILITY OF THE
	SUBSTRATE - CONCRETE	CONCRETE		PERMIT HOLDER TO VERIFY AND TO FACILITATE
21	SUBSTRATE - STEEL STUD	STEEL		SEPARATION OF DISSIMILAR MATERIALS. SLEEVE
31	SUBSTRATE - STRUCTURAL STEEL	STEEL		FRAME IS NOT LIMITED TO SUBSTRATE TYPES
	SUBSTRATE - WOOD	VOOD		SHOWN, CHANNEL FRAME IS LIMITED TO MINIMUM D
	SUBSTRATE – ALUMINUM	ALUMINUM	`	ONE OF THE SUBSTRATE TYPES SHOWN.
32	SEALANT (AND BACKER RDD AS NEEDED)	VARIES		BY OTHERS, OPTIONAL, PERIMETER SEALANT REQUIRED FOR AMCA 550 COMPLIANCE
33	SHIM, NON-COMPRESSIBLE	VARIES		BY OTHERS, OPTIONAL
34	SHIM/SEPARATE DISSIMILAR MATERIALS	VARIES		BY OTHERS, AS NEEDED
			TS SHOWN BELOV	
44	DAMPER FLANGE	6063-T5 ALUM.	125147	
			125139	
45	DAMPER HEAD/SILL	6063-T5 ALUM.		
46	DAMPER JAMB	6063-T5 ALUM.	125084	
47	DAMPER BLADE	6063-T5 ALUM.	125181	3.75 MAX SPACING
48	DAMPER BLADE SEAL	VARIES		VINYL/SILICONE/RUBBER
49	DAMPER JAMB SEAL	22	190217	SS = STAINLESS STEEL
50	DAMPER TOP/BOTTOM CLOSURE	ALUMINUM	100166	
51	DAMPER LINKAGE BAR	SS DR ZP	175685	ZP = ZINC PLATED DR GALV.
52	DAMPER AXLE BUSHING	DELRIN DR BRONZE		
53A		ZP STEEL & DELRIN		ZP STEEL PIN W/ DELRIN BUSHING
53B		ZP STEEL & BRONZE		ZP STEEL PIN W/ BRONZE BUSHING
53C	DAMPER AXLE ASSEMBLY, N⊡N-DRIVE SIDE	SS & DELRIN		SS PIN W/ DELRIN BUSHING
53D		SS & BRONZE		SS PIN W/ BRONZE BUSHING
54	DAMPER AXLE ASSEMBLY, DRIVE SIDE	SS OR ZP		
55	1/4 DIA, E-CLIP	SS DR ZP	451588	
56	#8 × 0.75 SCREW	22		DAMPER FRAME CORNER SCREW
57	1/4-20 BOLT & NUT	SS DR ZP		BLADE LEVER ATTACHMENT
58	REINFORCING STRAP	SS OR ALUM,		OPTIONAL
59	DAMPER ACTUATOR CRANK ARM	SS DR ZP		
	DAMPER BLADE DRIVE LEVER	SS DR ZP		
60		VARIES		OTHER STYLES/TYPES ALLOWED
<u>60</u> 61				LINEN STILLS IT LO MELLWED
61	DAMPER MANUAL QUADRANT ACTUATOR			
	LINKAGE BAR/ROD 1/4 SCREW	SS DR ZP SS	416708	CONNECTS ACTUATOR TO BLADE DAMPER FLANGE MOUNTING SCREW

2

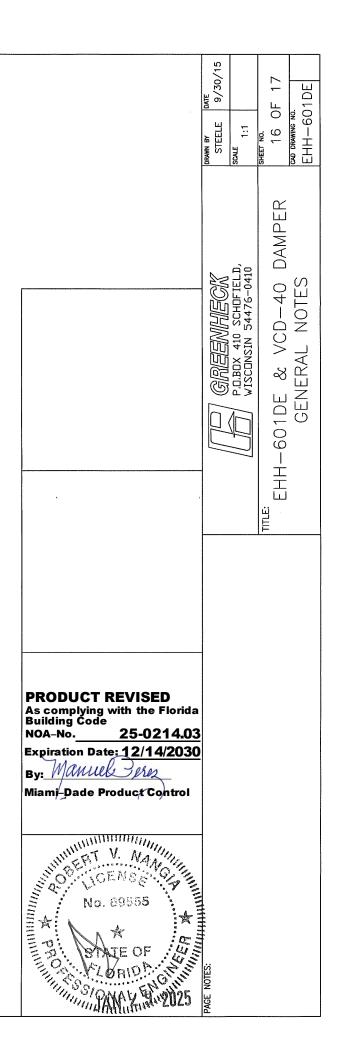
REV 01: 12/11/24, WAS PAGE 8, MOVED GENERAL NOTES TO A NEW PAGE, ADDED ITEMS 23 & 34, REPLACED BRAND NAME OF ITEM 21, UPDATED THREADS OF ITEM 21, CLARIFIED MATERIAL OF ITEM 21, ADDED MAX O.C. OF ITEM 21, UPDATED AND ADDED FRAME TYPE NOTES TO ITEM 31, ADDED TO NOTE OF ITEM 32, ADDED DAMPER PART ITEMS 44-63.

			-
		DRAWN BY DATE STEELE 9/30/15 SCALE 1:1	SHEET NO. 15 OF 17 cod drawing no. EHH—601DE
		COMPACTION CONTRACT	mle: EHH-601DE & VCD-40 DAMPER ITEM DESCRIPTIONS
	PRODUCT REVISED As complying with the Florida Building Code NOA-No. 25-0214.03 Expiration Date: 12/14/2030 By: Manuel Jerse Miami-Dade Product Control		
24, WAS PAGE 8, MOVED GENERAL N PAGE, ADDED ITEMS 23 & 34, D NAME OF ITEM 21, UPDATED M 21, CLARIFIED MATERIAL OF ITEM O.C. OF ITEM 21, UPDATED AND YPE NOTES TO ITEM 31, ADDED TO 2, ADDED DAMPER PART ITEMS	No. 89565 No. 89565 No. 89565 A TE OF No. A CALONID NO. AL ENMINE NO. AL	PAGE NOTES:	

GENERAL NOTES:

- 1. IT IS THE RESPONSIBILITY OF THE PERMIT HOLDER TO VERIFY THE STRUCTURAL INTEGRITY OF THE EXISTING STRUCTURE TO SUPPORT THE LOADS IMPOSED BY THE LOUVER ASSEMBLY. THE LOUVER MANUFACTURER DOES NOT DETERMINE THE STRUCTURAL INTEGRITY OF THE SUBSTRATE STRUCTURE.
- 2. THE LOUVER HAS BEEN DESIGNED AND TESTED IN ACCORDANCE WITH MIAMI-DADE COUNTY PROTOCOLS (AND QUALIFIED IN ACCORDANCE WITH THE CURRENT FLORIDA BUILDING CODE AND TEST PROTOCOLS/STANDARDS THEREIN):
 - TAS-201 (LARGE MISSILE IMPACT TEST, 50 FT/S IMPACT SPEED) ①
 - TAS-202 (UNIFORM STATIC WIND PRESSURE TEST)
 - TAS-203 (UNIFORM CYCLIC WIND PRESSURE TEST)
 - AMCA 550 (HIGH VELOCITY WIND DRIVEN RAIN RESISTANCE, WITH OPTIONAL VCD-40 DAMPER AND DAMPER BLADES FULLY CLOSED) (1)
- 3. THIS LOUVER HAS BEEN DESIGNED, TESTED, AND APPROVED TO WITHSTAND DESIGN PRESSURES OF UP TO AND INCLUDING +/-150 PSF ALLOWABLE STRESS DESIGN (ASD). (1)
- 4. THE MAXIMUM SINGLE SECTION SIZE IS 48 INCHES WIDE BY 48 INCHES HIGH. MULTIPLE SECTIONS MAY BE MOUNTED TOGETHER TO CREATE A MULTI-WIDE AND/OR MULTI-HIGH ASSEMBLY PROVIDED THERE IS ADEQUATE SUBSTRATE ON ALL FOUR SIDES OF EACH SINGLE SECTION AND SECURED TO THE SUBSTRATE AS NOTED HEREIN.
- 5. GENERAL LOUVER CONSTRUCTION: HEAD, SILL, JAMBS, AND BLADES FOR ALL CASES ARE EXTRUDED ALUMINUM. BLADE SPACING IS 2.125 INCHES. BLADES AND HEAD ARE SECURED TO JAMBS WITH TWO SCREWS PER END. SILLS ARE SECURED TO JAMBS WITH TWO SCREWS PER SILL END.
- 6. INSTALLER TO PROVIDE SEPARATION OF DIS-SIMILAR MATERIALS AS REQUIRED PER THE FLORIDA BUILDING CODE. ①
- 7. ALL ALUMINUM, STAINLESS STEEL, AND PLATED/COATED STEEL PARTS PROVIDED BY THE LOUVER MANUFACTURER ARE INHERENTLY CORROSION RESISTANT OR HAVE A CORROSION RESISTANT COATING.
- 8. STEEL, STAINLESS STEEL, AND ALUMINUM PARTS MAY BE MADE OUT OF ALTERNATE ALLOY THAT HAS EQUAL OR GREATER YIELD STRENGTH. PART DIMENSIONS ARE MINIMUMS UNLESS DEFINED OTHERWISE.
- 9. THE INTERNAL ID NUMBERS SHOWN ARE FOR FACTORY PURPOSES ONLY AND MAY BE UPDATED AT ANY TIME. ANY UPDATES WILL NOT ALTER THE ITEM AS DESCRIBED HEREIN.
- 10. ALL DIMENSION UNITS ARE IMPERIAL.
- 11. WITHOUT THE OPTIONAL VCD-40 DAMPER, THE LOUVER IS NOT DESIGNED TO PREVENT WIND DRIVEN RAIN FROM PENETRATING INTO THE SPACE BEHIND THE LOUVER. THE LOUVER SHALL BE INSTALLED IN A LOCATION WHERE THE SPACE BEHIND THE LOUVER IS DESIGNED TO DRAIN WATER PENETRATING INTO THE ROOM OR THE ROOM WILL HOUSE WATER RESISTANT/PROOF EQUIPMENT, COMPONENTS, AND/OR SUPPLIES. (1)
- 12. WITH THE OPTIONAL VCD-40 DAMPER AND THE DAMPER BLADES FULLY CLOSED, THE LOUVER-DAMPER ASSEMBLY IS DESIGNED TO PREVENT WIND-DRIVEN RAIN FROM PENETRATING INTO THE SPACE BEHIND THE LOUVER-DAMPER ASSEMBLY, AND THE ASSEMBLY MAY BE IN STALLED IN A LOCATION WHERE THE ROOM BEHIND THE LOUVER IS NOT DESIGNED TO DRAIN WATER PENETRATING INTO THE ROOM AND THE ROOM CAN HOUSE NON-WATER RESISTANT/PROOF EQUIPMENT, COMPONENTS, AND/OR SUPPLIES. ①
- 13. THE VCD-40 MAY BE OPERATED BY THE MANUAL QUADRANT SHOWN OR BY ANY TYPE OF ACTUATOR AND ANY TYPE OF LINKAGE/ASSEMBLY COMPONENTS. ①
- 14. THE "SLEEVE" FRAME SETUP IS APPROVED FOR INSTALLATION INTO "CRACKED CONCRETE" SUBSTRATE, WHEREAS THE "CHANNEL" FRAME SETUP IS APPROVED FOR INSTALLATION INTO "CONCRETE" SUBSTRATE. ①
- 15. SUBSTRATE FOR SLEEVE FRAME SETUP: ANY SUBSTRATE IS ALLOWED THAT CAN WITHSTAND LOADS IMPOSED BY THE LOUVER ASSEMBLY (DETERMINED BY OTHERS). ALLOWABLE SUBSTRATES (BY OTHERS) INCLUDE (BUT NOT LIMITED TO) WOOD, STEEL, STEEL STUDS, CONCRETE, CRACKED CONCRETE, CMU, AND/OR ALUMINUM. ①
- 16. SUBSTRATE FOR CHANNEL FRAME SETUP: LIMITED TO WOOD, STEEL, STEEL STUDS, CONCRETE (NON-CRACKED), GROUT FILLED CMU, AND/OR ALUMINUM. SUBSTRATES SHALL MEET THE MINIMUMS AS NOTED IN THE "SUBSTRATE AND FASTENER TABLE". (1)

REV 01: 12/11/24, MOVED GENERAL NOTES TO THIS NEW PAGE, ADDED IMPACT SPEED AND AMCA 550 TO #2, ADDED ASD TO #3, REMOVED STRAP FROM #5, CONDENSED #6 TO ONE SENTENCE, UPDATED #11 TO STATE W/O THE DAMPER, & ADDED #12-#16.



ITEM	31, SUBST	RATE		TI	ΈМ 30,	SUBSTR	ATE FAS	TENER							
TYPE	THICKNESS MIN	MATERIAL MIN	TYPE (ALL FASTENERS ARE HEX HEAD STYLE)	MAT'L	DIA.	E DGE MIN	EMBED. MIN	SPACING MAX *	SPACING MIN *	HEAD DIA. MIN	ANGLE HDLE ITEM 5, MAX	SUBSTRAT HOLE, MA			
WOOD	3	G DF 0,42	LAG SCREW, 3 INCH MIN LENGTH	300 22	1/4	1 1/2	23/32	23/32 5 3/4	- 3	1/2	5/16	SEE FASTE			
				300 33	3/8	1 1/2	23/32	6 1/4	<u>`</u> ①	5/8		INSTRUCTIO			
	16 GA (0.056)		1/4-20 BOLT W/ NUT	300 22			0.056	8		1/2 HEAD 9/16 NUT	_	5/16			
STEEL		Fy 33 KSI			1/4	5/8		5 5/8	1		5/16				
SILCL	14 GA (0.070)	Fu 45 KSI	1/4-14 DEWALT/ELCD BI-FLEX SCREW, 300 SS HEAD & SHANK W/ CDATED STEEL TIP	MULTI	1/4	J/6	0,070	6 3/4	1	1/2		SEE FASTE MANUFACTU			
	12 GA (0.099)	GA	Sou 33 HEAD & SHANK WY CHATED STELE TH				0.099	8				INSTRUCTIO			
	(0,0337		1/4-20 BOLT W/ NUT	300 SS				8		1/2 HEAD 9/16 NUT		1/4			
ALUMINUM	1/8	6063-T5	1/4-14 DEWALT/ELCD BI-FLEX SCREW,		1/4	1/2	1/8		1	3718 NOT	5/16	SEE FASTE			
			300 SS HEAD & SHANK W/ COATED STEEL TIP	MULTI				7		1/2		MANUFACTU INSTRUCTI			
						1 1/2		5 1/4							
		5 KSI		410 SS 1/4		2 1/4	1 1/2	6		AS MANUFACTURED		SEE FASTE MANUFACTU INSTRUCTI			
	ARIES WITH SIZE DF FASTENER USED, FASTENER MANUFACTURER INSTRUCTIDNS					2 1/2	2	6 3/8							
		SN	BUILDEX TAPCON, STAINLESS			3		6 3/4	2		1/4				
					, ,	1 1/2		4 1/4	- 2		1/4				
		3 KZI				3	1 1/ 4	6							
						1 1/2	1 3/4	6 1/4							
						3		7 1/2							
		2.3 KSI	DEWALT/ELCD AGGRE-GATOR	300 22	SS 1/4	1 1/2	1 3/8 1 3/4	6 1/2	3						
CONCRETE	IE D JFAC							6 7/8							
	WITH SIZ VER MANU	WITH SIZ VER MANU	WITH SIZ VER MANU	WITH SIZ VER MANU	2.9 KSI	DEWALT/ELCO ULTRACON SS4	410 SS	1/4	1 2 1/2	1 3/4	4 3/8 8	3	3	1/4	
					VITI	3,4 KSI	DEWALT/ELCO CRETE-FLEX SS4, SMALL HEAD	- 410 SS		4	1 3/4	6 3/4	6		1/4
	STEL	3,4 131	DEWALT/ELCO CRETE-FLEX SS4, FLANGED HEAD	410 33	1/4	1	1 374	8	6		1/4				
	FA:					1 1/2		4 5/8							
	SEE <				1/4	2	1 7/8	6 1/8			5/16				
	••	5'2 K2I	DEWALT/POWERS 316 STAINLESS STEEL WEDGE-BOLT	316 SS		2 3/4		7	1						
					3/8	1 1/2	2 3/8	5 1/2			7/16				
					0/0	2 1/2		8			//10				
GROUT FILLED CMU	NDT	E 1	DEWALT/ELCD AGGRE-GATOR			2	2	8				SEE FASTE MANUFACTU INSTRUCTII			
	NOTE 2		DEWALT/ELCO ULTRACON SS4	410 SS	1/4	2	1 2 1/2	3 6 3/4	3	AS MANUFACTURED	1/4				
	FACTURER MA	AY PROVIDE F	PILOT HOLES IN MOUNTING ANGLE AT 2" D.C. FOR SUBST	RATE ANI	CHOR. IN	STALLER S		L	НІСН ДО М	NOT VIOLATE SHO	WN MIN & MAX	SPACING.			
			L BE > THE FOLLOWING ANGLE AT 2 D.C. FOR SOBST									CI HOLIOI			

REV 01: 12/11/24, WAS PAGE 9, REMOVED ALL NON-STAINLESS STEEL ANCHORS, ADDED SS ALLOY TO WOOD/ STEEL/ALUMINUM/TAPCON ANCHORS (X4), UPDATED WOOD ANCHOR MIN SPACING, THREAD CUTTING ANCHORS NOW A SPECIFIC TYPE (X2), UPDATED ALUMINUM SCREW MAX ON CENTER, ADDED DEWALT BRAND NAME TO ALL ELCO/ POWERS CONCRETE & CMU ANCHORS (X7), ADDED ASTERISK TO MIN & MAX SPACING COLUMN, & DELETED OLD ASTERISK NOTE AND REPLACED WITH A NEW NOTE.

