



**MIAMI-DADE COUNTY  
PRODUCT CONTROL SECTION**

11805 SW 26 Street, Room 208  
Miami, Florida 33175-2474  
T (786) 315-2590 F (786) 315-2599

**DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER)  
BOARD AND CODE ADMINISTRATION DIVISION**

[www.miamidade.gov/economy](http://www.miamidade.gov/economy)

**NOTICE OF ACCEPTANCE (NOA)**

**Clopay Corporation  
8585 Duke Boulevard  
Mason, OH 45040**

**SCOPE:**

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER-Product Control Section to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

**DESCRIPTION: Commercial Ribbed W6 DP38T Steel Sectional Garage Door up to 14'-2" Wide with Optional EPS Insulation**

**APPROVAL DOCUMENT:** Drawing No. **104924**, titled "Commercial Ribbed Doors up to 14'-2" W", sheets 1 through 3 of 3, dated 04/17/2015, with revision 7 dated 05/77/2025, prepared by Clopay Corporation, signed and sealed by James D. Wheeler, P.E., bearing the Miami-Dade County Product Control revision stamp with the Notice of Acceptance number and the expiration date by the Miami-Dade County Product Control Section.

**MISSILE IMPACT RATING: Large and Small Missile Impact Resistant**

**LABELING:** A permanent label with the manufacturer's name or logo, manufacturing address, model number, the positive and negative design pressure rating, indicate impact rated if applicable, installation instruction drawing reference number, approval number (NOA), the applicable test standards, and the statement reading 'Miami-Dade County Product Control Approved' is to be located on the door's side track, bottom angle, or inner surface of a panel.

**RENEWAL** of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

**TERMINATION** of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

**ADVERTISEMENT:** The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

**INSPECTION:** A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA **renews and revises NOA # 23-0928.50** and consists of this page 1 and evidence pages E-1, E-2 and E-3 as well as approval document mentioned above.

The submitted documentation was reviewed by **Carlos M. Utrera, P.E.**



07/02/25

**NOA No 25-0605.01  
Expiration Date: July 16, 2030  
Approval Date: July 10, 2025  
Page 1**

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**1. EVIDENCE SUBMITTED UNDER PREVIOUS NOAs**

**A. DRAWINGS “Submitted under NOA #17-0809.21”**

1. Drawing No. **104924**, titled “Commercial Ribbed Doors up to 14’-2” W”, sheets 1 through 3 of 3, dated 04/17/2015, with revision 3 dated 07/17/2017, prepared by Clopay Building Products Company, signed and sealed by Mark Westerfield, P.E.

**B. TESTS “Submitted under NOA #15-0507.04”**

1. Test reports on 1) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94  
2) Large Missile Impact Test per FBC, TAS 201-94  
3) Cyclic Wind Pressure Loading per FBC, TAS 203-94  
4) Forced Entry Test, per FBC TAS 202-94  
5) Tensile Test per ASTM E8  
along with marked-up drawings and installation diagram of Clopay Model 524W6, 14’-2” wide x 8’ high, 24 ga. steel garage doors, prepared by American Test Lab, Inc., Test Report No. **ATLNC 0410.01-14**, dated 06/25/2014, signed and sealed by David W. Johnson, P.E.
2. Test report on Salt Spray per ASTM B117 of painted G40 galvanized painted and G90 panels, prepared by Fenestration Testing Laboratory, Inc., Test Report No. **7890**, dated 10/01/2014, signed by Idalmis Ortega, P.E. “**Submitted under NOA #15-0507.04**”

**C. CALCULATIONS “Submitted under NOA #15-0507.04”**

1. Anchoring calculations prepared by Clopay Building Products Company, dated 04/27/2015, signed and sealed by Mark Westerfield, P.E.

**D. QUALITY ASSURANCE**

1. Miami-Dade Department of Regulatory and Economic Resources (RER).

**E. MATERIAL CERTIFICATIONS “Submitted under NOA #15-0507.04”**

1. Test report on Ignition Properties of Plastics per ASTM D1929 of Premier Industries’ Type I EPS, Report No. **3082959-500**, prepared by Intertek Testing Services, NA, Inc., dated 09/16/2005, signed by C. Anthony Peñaloza.
2. Test report on Surface Burning Characteristics, per ASTM E84 of Premier Industries’ Type IEPS, Report No. **3082960-500**, prepared by Intertek Testing Services, NA, Inc., dated 10/04/2005, signed by Javier Trevino. “**Submitted under NOA #15-0507.04**”

**F. STATEMENTS**

1. Statement letter of code conformance to 2010, 5<sup>th</sup> Edition (2014) and 6<sup>th</sup> Edition (2017) FBC issued by Clopay Building Products Company, dated 08/02/2017, signed and sealed by Mark Westerfield, P.E. “**Submitted under NOA #17-0809.21**”
2. Certificate of amendment changing the company name from Clopay Building Products Company, Inc. to Clopay Corporation, issued by the State of Delaware, dated 08/27/2019. “**Submitted under NOA #20-0410.01**”



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**Carlos M. Utrera, P.E.**  
**Product Control Examiner**  
**NOA No 25-0605.01**  
**Expiration Date: July 16, 2030**  
**Approval Date: July 10, 2025**

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**2. EVIDENCE SUBMITTED UNDER PREVIOUS APPROVAL #20-0922.52**

**A. DRAWINGS**

1. Drawing No. **104924**, titled “Commercial Ribbed Doors up to 14’-2” W”, sheets 1 through 3 of 3, dated 04/17/2015, with revision 5 dated 09/09/2020, prepared by Clopay Corporation, signed and sealed by Mark Westerfield, P.E.

**B. TESTS**

1. None.

**C. CALCULATIONS**

1. None.

**D. QUALITY ASSURANCE**

1. Miami-Dade Department of Regulatory and Economic Resources (RER)

**E. MATERIAL CERTIFICATIONS**

1. None.

**F. STATEMENTS**

1. Statement letter of code conformance to the 6<sup>th</sup> Edition (2017) FBC, 7<sup>th</sup> Edition (2020) FBC and Statement letter of no financial interest, issued by Clopay Corporation, dated 09/15/2020, signed and sealed by Mark Westerfield, P.E.



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**Carlos M. Utrera, P.E.**  
**Product Control Examiner**  
**NOA No 25-0605.01**  
**Expiration Date: July 16, 2030**  
**Approval Date: July 10, 2025**

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**3. EVIDENCE SUBMITTED UNDER NOA # 23-0928.50 AND NEW**

**A. DRAWINGS**

1. Drawing No. **104924**, titled “Commercial Ribbed Doors up to 14’-2” W”, sheets 1 through 3 of 3, dated 04/17/2015, with revision 7 dated 05/77/2025, prepared by Clopay Corporation, signed and sealed by James D. Wheeler, P.E.

**B. TESTS**

1. Test reports on 1) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94  
2) Large Missile Impact Test per FBC, TAS 201-94  
3) Cyclic Wind Pressure Loading per FBC, TAS 203-94  
4) Forced Entry Test, per FBC TAS 202-94  
5) Tensile Test per ASTM E8

along with marked-up drawings and installation diagram of Clopay Model 524W6, 14’-2” wide x 8’ high, 24 ga. steel garage doors, prepared by American Test Lab, Inc., Test Report No. **ATLNC 0415.01-25**, dated 05/12/2025, signed and sealed by David W. Johnson, P.E.

**C. CALCULATIONS**

1. Anchoring calculations prepared by Clopay Corporation, dated 05/22/2025, signed and sealed by James D. Wheeler, P.E.

**D. QUALITY ASSURANCE**

1. Miami-Dade Department of Regulatory and Economic Resources (RER).

**E. MATERIAL CERTIFICATIONS**

1. None.

**F. STATEMENTS**

1. Statement letter of code conformance with the 8<sup>th</sup> edition (2023) of the FBC, issued by Clopay Corporation, dated 05/22/2025, signed and sealed by James D. Wheeler, P.E.
2. Statement letter of no financial interest, issued by Clopay Corporation, dated 05/22/2025, signed and sealed by James D. Wheeler, P.E.
3. Statement letter of code conformance to the 8<sup>th</sup> Edition (2023) FBC, 7<sup>th</sup> Edition (2020) FBC and Statement letter of no financial interest, issued by Clopay Corporation, dated 09/15/2023, signed and sealed by Mark Westerfield, P.E.



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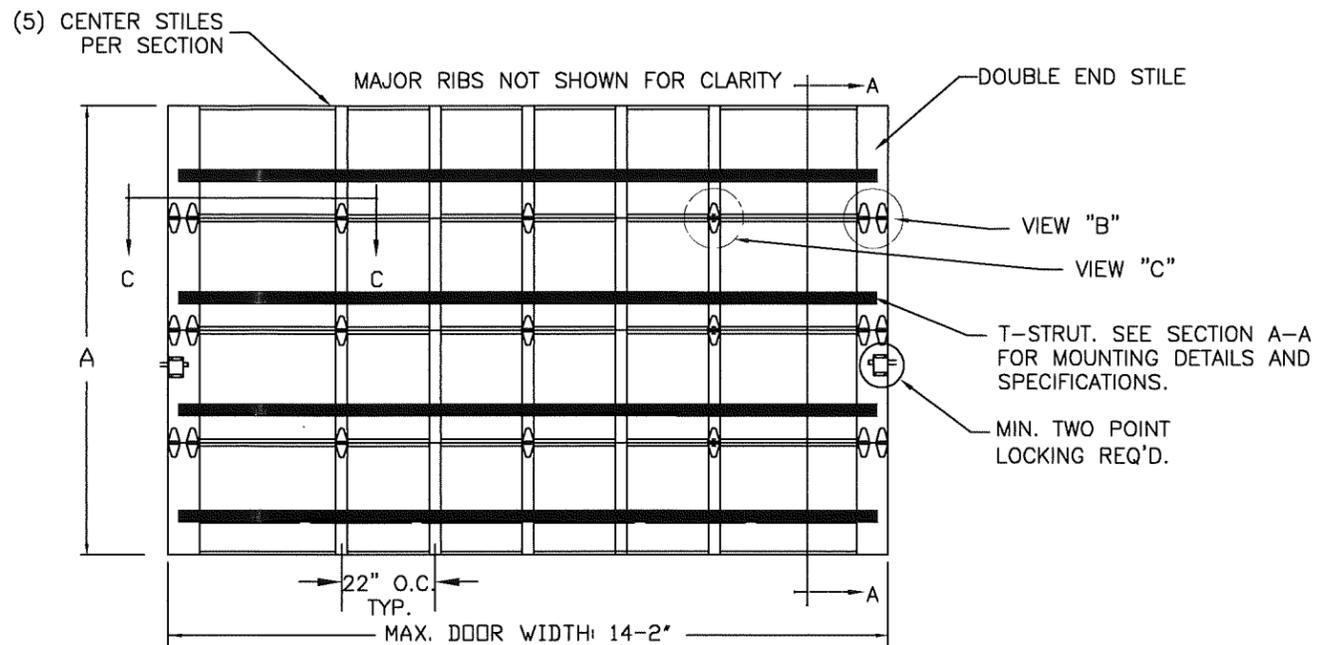
**Carlos M. Utrera, P.E.**  
**Product Control Examiner**  
**NOA No 25-0605.01**  
**Expiration Date: July 16, 2030**  
**Approval Date: July 10, 2025**

SHEET: 1 OF 3

REVISIONS

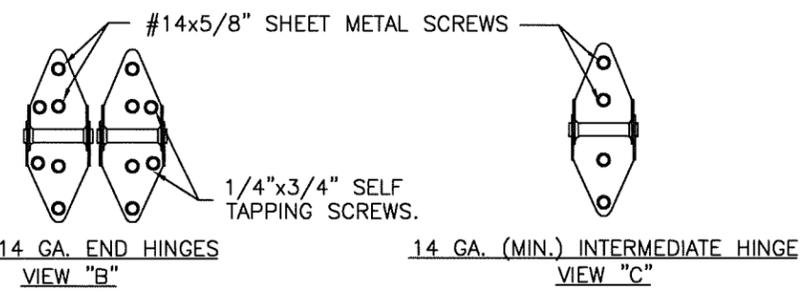
REV. NO.	ZONE:	DATE:	ECN NO.	APPVD:	DESCRIPTION
02	-	4/17/15	-	MWW	REVISED LAYOUT TO 3 PAGES
03	-	7/17/17	-	SH	UPDATED CODE COMPLIANCE STATEMENT TO ADD 6TH EDITION FBC
04	-	3/20/20	-	MWW	UPDATED TITLE BLOCK
05	-	9/9/20	-	SH	UPDATED CODE COMPLIANCE STATEMENT TO 7TH EDITION FBC
06	-	9/6/23	-	JDW	UPDATED CODE COMPLIANCE STATEMENT TO ADD 8TH EDITION FBC
07	-	5/7/25	-	JDW	ADDED EXTRA CENTER STILES AND REVISED SKIN YIELD STRENGTH

MODELS AVAILABLE (CLOPAY/ HOLMES/ IDEAL)  
 524(24 ga.), 520(20 ga.)/ 224(24 ga.)/ C4ST(24 ga.), COST(20 ga.) < NON-INSULATED  
 524V(24 ga.), 520V(20 ga.)/ 224V(24 ga.)/ C4STV(24 ga.), COSTV(20 ga.) < INSULATED

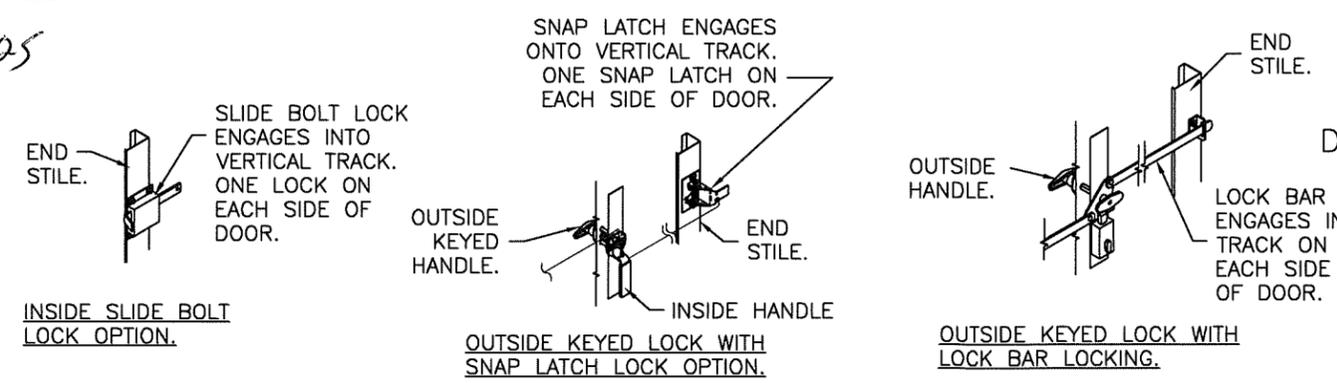


DOOR HEIGHT 'A'	NUMBER OF SECTIONS
UP TO 8'-0"	4
8'-3" THRU 10'-0"	5
10'-3" THRU 12'-0"	6
12'-3" THRU 14'-0"	7
14'-3" THRU 16'-0"	8
16'-3" THRU 18'-0"	9

**PRODUCT REVISED**  
 as complying with the Florida Building Code  
 NOA-No. 25-0605.01  
 Expiration Date 07/16/2030  
 By *[Signature]*  
 Miami-Dade Product Control



*[Signature]*  
 5/22/25  
 JAMES D. WHEELER  
 LICENSE  
 No. 91932  
 STATE OF FLORIDA  
 PROFESSIONAL ENGINEER



DESIGN LOADS: +38.0 P.S.F. & -42.0 P.S.F.

THIS PRODUCT CONFORMS TO THE REQUIREMENTS OF THE 7TH AND 8TH EDITION OF THE FLORIDA BUILDING CODE

MANUFACTURING PRODUCT CODE  
 C-PAN-1E448  
 PART NO.: N/A

WINDLOAD RATING  
 W6 DP38T

Unless Stated Otherwise  
 TOLERANCES are  
 .0 = ±.031  
 .00 = ±.015  
 .000 = ±.005  
 .0000 = ±.001  
 Degrees = ±1/2°  
 Unless Stated Otherwise  
 DIMENSIONS ARE IN INCHES.

**Glopay** CORPORATION  
 8585 Duke Boulevard  
 Mason, OH 45040 USA  
 Tel. No. 513-770-4800  
 Fax No. 513-770-4853

DESCRIPTION: COMMERCIAL RIBBED DOORS UP TO 14'2"W  
 DRAWN BY: SH DATE: 4/1/14 SCALE: NTS DWG. B  
 CHECKED BY: MWW DATE: 4/17/15 SHEET 1 OF 3 SIZE B  
 DWG. NO.: 104924 VER: M-D

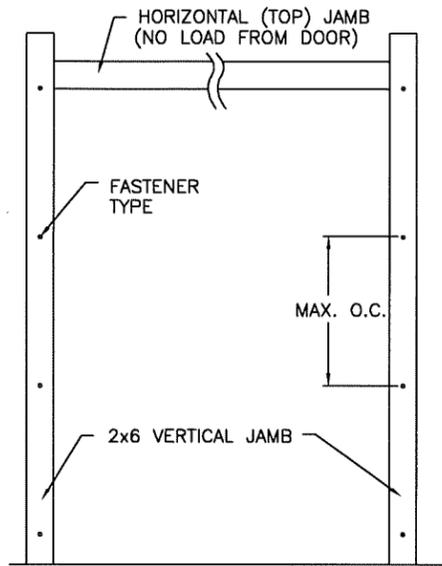
REVISIONS					
REV. NO.	ZONE:	DATE:	ECN NO.	APPVD:	DESCRIPTION
07	-	-	-	--	SEE REVISION HISTORY ON SHEET ONE.

MODELS AVAILABLE (CLOPAY/ HOLMES/ IDEAL)  
 524(24 ga.), 520(20 ga.)/ 224(24 ga.)/ C4ST(24 ga.), COST(20 ga.) < NON-INSULATED  
 524V(24 ga.), 520V(20 ga.)/ 224V(24 ga.)/ C4STV(24 ga.), COSTV(20 ga.) < INSULATED

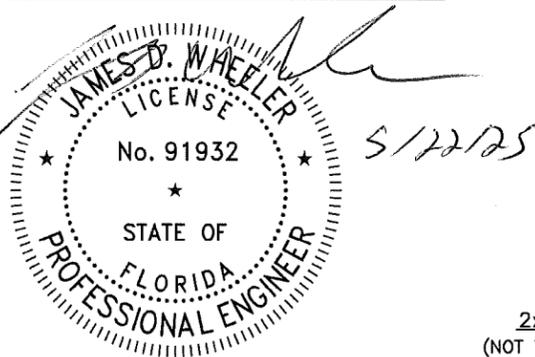
**JAMB TO SUPPORTING STRUCTURE ATTACHMENT**

- NOTES:**
1. ALL THE LOAD FROM THE DOOR IS TRANSFERRED TO THE TRACK AND THEN FROM THE TRACK TO THE 2x6 VERTICAL SYP (GRADE #2 OR BETTER) JAMBS. NO LOAD FROM THE DOOR IS TRANSFERRED TO THE HORIZONTAL (TOP) JAMB.
  2. EACH VERTICAL JAMB SEES A MAXIMUM DESIGN LOAD OF +266 LB & -294 LB. PER LINEAR FOOT OF JAMB.
  3. ALL JAMB FASTENERS MAY BE (BUT ARE NOT REQUIRED TO BE) COUNTERSUNK TO PROVIDE A FLUSH MOUNTING SURFACE.
  4. A 1/3 STRESS INCREASE FOR WIND LOAD WAS NOT USED IN THE CALCULATION OF ALLOWABLE LOADS FOR ANCHORS AND FASTENERS FOR STEEL, CONCRETE AND MASONRY.

**NOTE:** 2x6 WOOD JAMBS ARE NOT REQUIRED WITH CONTINUOUS ANGLE MOUNT TRACK. HOWEVER, IF DESIRED ON STEEL JAMBS OR CONCRETE OR BLOCK WALLS, APPROVED FASTENERS AS DETAILED BELOW SHOULD BE INCREASED IN LENGTH BY 1-1/2" AND INSTALLED DIRECTLY THROUGH THE ANGLE AND 2x6 WOOD JAMBS INTO THE STEEL JAMBS OR CONCRETE OR BLOCK WALLS. ANCHORS CAN BE (BUT ARE NOT REQUIRED TO BE) COUNTERSUNK TO PROVIDE A FLUSH MOUNTING SURFACE. CONTINUOUS ANGLE TRACK CAN BE ANCHORED DIRECTLY TO GROUT REINFORCED BLOCK WALL OR 3,000 PSI MIN. CONCRETE COLUMN OR STEEL JAMBS.



**PRODUCT REVISED**  
 as complying with the Florida Building Code  
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 By *[Signature]*  
 Miami-Dade Product Control



**2x6 JAMB TO SUPPORTING STRUCTURE ATTACHMENT**  
 (NOT TO BE USED FOR ATTACHMENT OF TRACK ANGLE TO 2x6 VERTICAL JAMBS OR SUPPORTING STRUCTURE)  
 FASTENER ATTACHMENT TO SUPPORTING STRUCTURE SCHEDULES

BUILDING TYPE	FASTENER TYPE	MAXIMUM ON-CENTER DISTANCE BETWEEN FASTENERS*	STEEL WASHERS REQUIRED?
HOLLOW BLOCK WALL	1/4" x 1-1/4" MIN. EMBED CARBON STEEL CONCRETE SCREW	8"	1" O.D.
GROUT FILLED BLOCK WALL	1/4" x 1-3/4" MIN. EMBED CARBON STEEL CONCRETE SCREW	16-1/2"	1" O.D.
2000 PSI MIN. CONCRETE	1/4" x 1-3/4" MIN. EMBED TAPCON CONCRETE ANCHOR	19-3/4"	1" O.D.
4000 PSI MIN. CONCRETE	1/4" x 1-3/4" MIN. EMBED TAPCON CONCRETE ANCHOR	24"	1" O.D.
2500 PSI MIN. CONCRETE	3/8" x 3" NOMINAL EMBED HILTI KWIK BOLT T22 CONCRETE ANCHOR	24"	INCLUDED
WOOD FRAME (SYP 0.55 SG)	1/2" x 1-1/2" EMBED LAG SCREW (ASTM A307, GRADE A)	23-1/2"	1" O.D.
14GA STEEL (0.060" MIN.)	1/4"-14 x 1" ITW BUILDDEX TEKS SELF-DRILLING FASTENER	10-3/4"	1" O.D.
12GA STEEL (0.105" MIN.)	1/4"-14 x 1" ITW BUILDDEX TEKS SELF-DRILLING FASTENER	15"	1" O.D.
1/8" STEEL	1/4"-14 x 1" ITW BUILDDEX TEKS SELF-DRILLING FASTENER	17-3/4"	1" O.D.

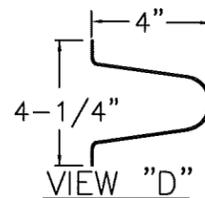
\* FIRST (BOTTOM) ANCHOR STARTING AT NO MORE THAN HALF OF THE MAXIMUM ON-CENTER DISTANCE. HIGHEST ANCHOR INSTALLED AT LEAST AS HIGH AS THE DOOR OPENING.  
 CLOPAY DOES NOT SUPPLY JAMB ATTACHMENT FASTENERS.  
 MINIMUM DISTANCE BETWEEN CENTER OF ANCHOR AND EDGE OF CONCRETE BLOCK: 2-1/2", EXCLUDING STUCCO THICKNESS.

**NOTE:** FOR DOORS WITH CONTINUOUS OR REVERSE ANGLE TRACK, THESE VALUES CAN BE USED TO DIRECTLY ATTACH THE TRACK ANGLE TO THE WALL.

DESIGN ENGINEER:  
 JAMES D. WHEELER, P.E.  
 FLORIDA P.E. #91932

SECTIONS ARE 1-7/8" THICK  
 PANELS ROLL FORMED OF .022" MIN.  
 HOT DIPPED G-40 GALVANIZING,  
 ROLL FORMED STEEL,  
 MIN. YIELD STRENGTH 54 KSI

OPTIONAL 1# POLYSTYRENE INSULATION  
 (SEE MODEL EXPLANATION)



4" TALL TAPER STRUT.  
 0.057" MIN. GALV. STEEL,  
 50 KSI. MIN.

BOTTOM SECTION REINFORCED  
 WITH TEMPERED ALUMINUM  
 EXTRUSION WITH INTEGRAL  
 RETAINER FOR FLEXIBLE VINYL  
 ASTRAGAL

SECTION A-A (SIDE VIEW)

ADJUSTABLE TOP ROLLER BRACKET  
 OF 12 GA. GALV. STEEL, INSTALLED  
 ON DOOR WITH (4) #14 X 5/8" LG  
 SHEET METAL SCREWS

ONE 4" T-STRUT PER  
 SECTION. (SEE VIEW "D")  
 EACH T-STRUT ATTACHED  
 AT EACH STILE LOCATION  
 WITH (2) 1/4"x3/4" SELF  
 TAPPING SCREWS.

END HINGE. SEE DETAILS  
 AT VIEW "B" ON SHEET 1.

(2) STACKED LHR BRACKETS USED  
 AS INNER BOTTOM BRACKET (NOT  
 SHOWN).

BOTTOM ROLLER BRACKET OF 12 GA.  
 MIN. GALV. STEEL, FASTENED WITH  
 (4) #14 X 5/8" LG SHT. MTL.  
 SCREWS

DESIGN LOADS: +38.0 P.S.F. & -42.0 P.S.F.

Unless Stated Otherwise  
 TOLERANCES are  
 .0 = ±.031  
 .00 = ±.015  
 .000 = ±.005  
 .0000 = ±.001  
 Degrees = ±1/2"  
 Unless Stated Otherwise  
 DIMENSIONS ARE IN INCHES.

**Clopay**  
 CORPORATION  
 8585 Duke Boulevard  
 Mason, OH 45040 USA  
 Tel. No. 513-770-4800  
 Fax No. 513-770-4853

DESCRIPTION: COMMERCIAL RIBBED DOORS UP TO 14'2"W

DRAWN BY: SH DATE: 4/1/14 SCALE: NTS DWG. B

CHECKED BY: MWW DATE: 4/17/15 SHEET 2 OF 3

DWG. NO.: 104924 VER: M-D

MANUFACTURING PRODUCT CODE  
 C-PAN-1E448

PART NO.: N/A

WINDLOAD RATING  
 W6 DP38T

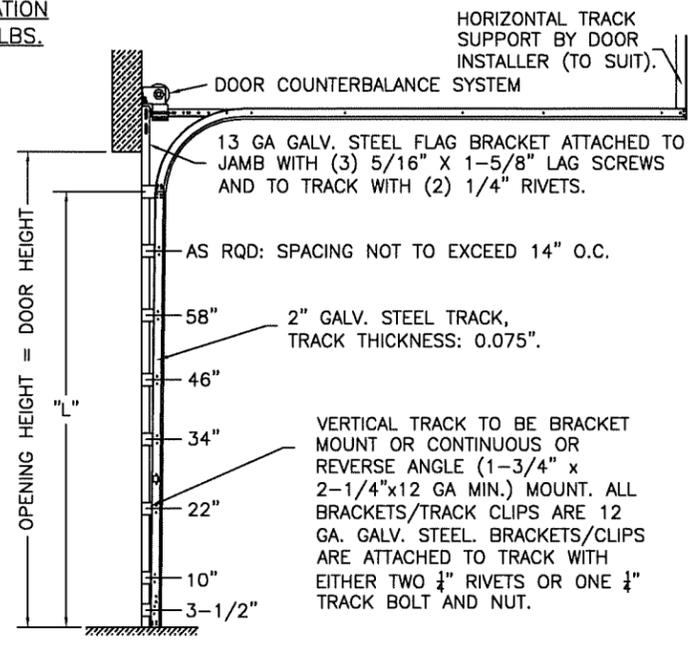
SHEET: 3 OF 3		REVISIONS				
REV. NO.	ZONE:	DATE:	ECN NO.	APPVD:	DESCRIPTION	
07	-	-	-	--	SEE REVISION HISTORY ON SHEET ONE.	

MODELS AVAILABLE (CLOPAY/ HOLMES/ IDEAL)  
 524(24 ga.), 520(20 ga.)/ 224(24 ga.)/ C4ST(24 ga.), COST(20 ga.) < NON-INSULATED  
 524V(24 ga.), 520V(20 ga.)/ 224V(24 ga.)/ C4STV(24 ga.), COSTV(20 ga.) < INSULATED

**2" TRACK CONFIGURATION**  
 DOORS UP TO 800 LBS.

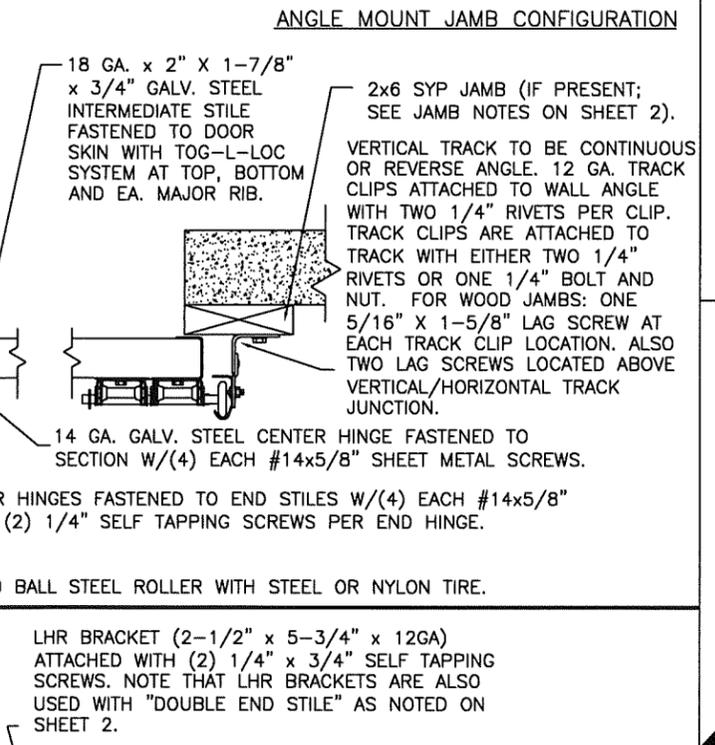
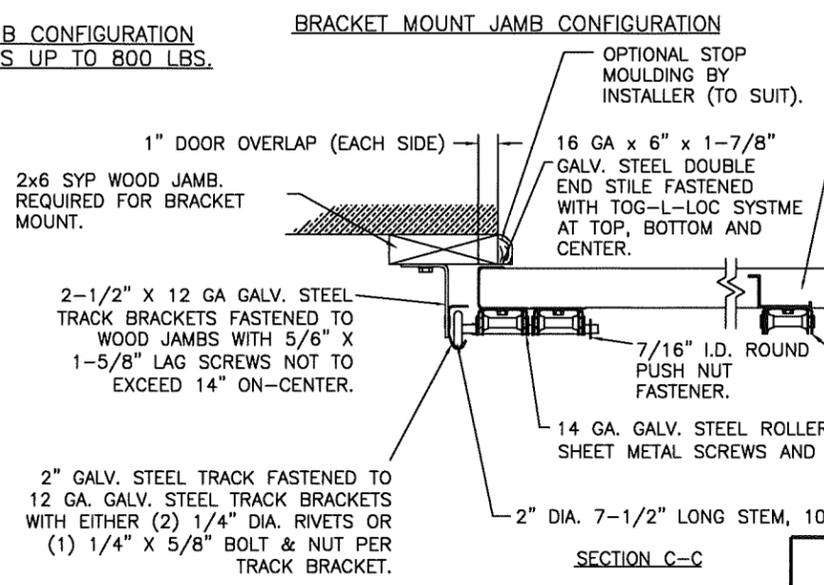
NOTE DOUBLE TRACK HEADROOM, HI-LIFT TRACK, FOLLOW-THE-ROOF TRACK, AND VERTICAL LIFT TRACK ARE AVAILABLE OPTIONS. TRACK CONFIGURATION ABOVE THE DOOR OPENING DOES NOT AFFECT THE WIND LOAD RATING.

**PRODUCT REVISED**  
 as complying with the Florida Building Code  
 NOA-No. 25-0605.01  
 Expiration Date 07/16/2030  
 By *[Signature]*  
 Miami-Dade Product Control



DOOR HEIGHT	"L"
6'-6"	70"
7'-0"	76"
7'-6"	82"
8'-0"	88"
8'-6"	94"
9'-0"	100"
9'-6"	106"
10'-0"	112"
10'-6"	118"
11'-0"	124"
11'-6"	130"
12'-0"	136"
12'-6"	142"
13'-0"	148"
13'-6"	154"
14'-0"	160"
14'-6"	166"
15'-0"	172"
15'-6"	178"
16'-0"	184"
16'-6"	190"
17'-0"	196"
17'-6"	202"
18'-0"	208"

**JAMB CONFIGURATION**  
 DOORS UP TO 800 LBS.

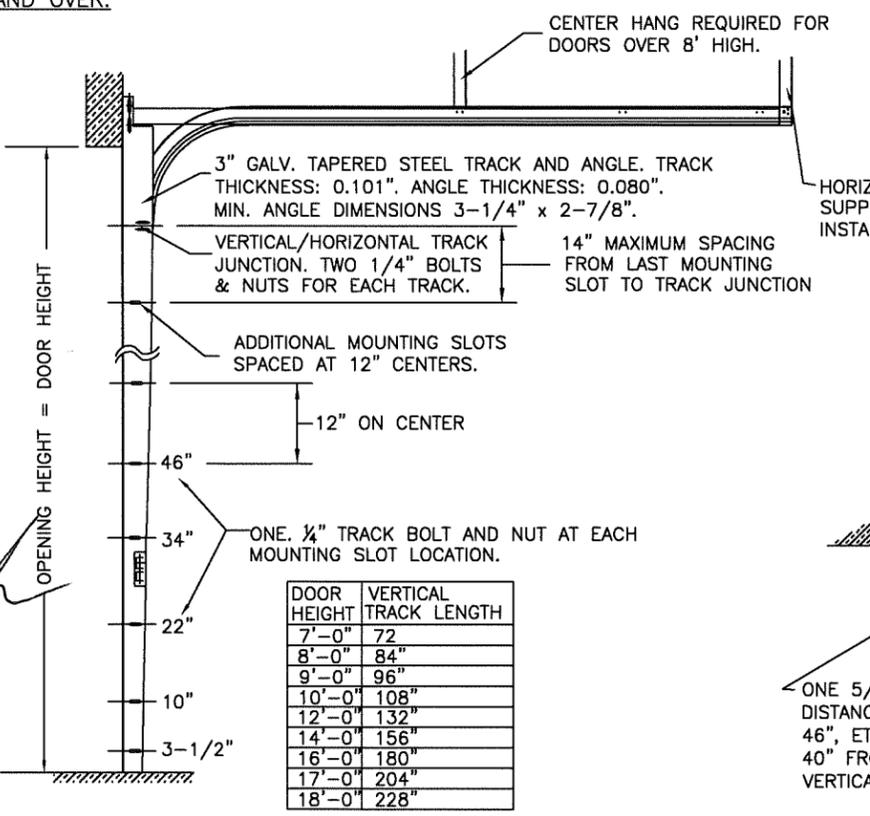


**3" TRACK CONFIGURATION**  
 DOORS 800 LBS AND OVER.

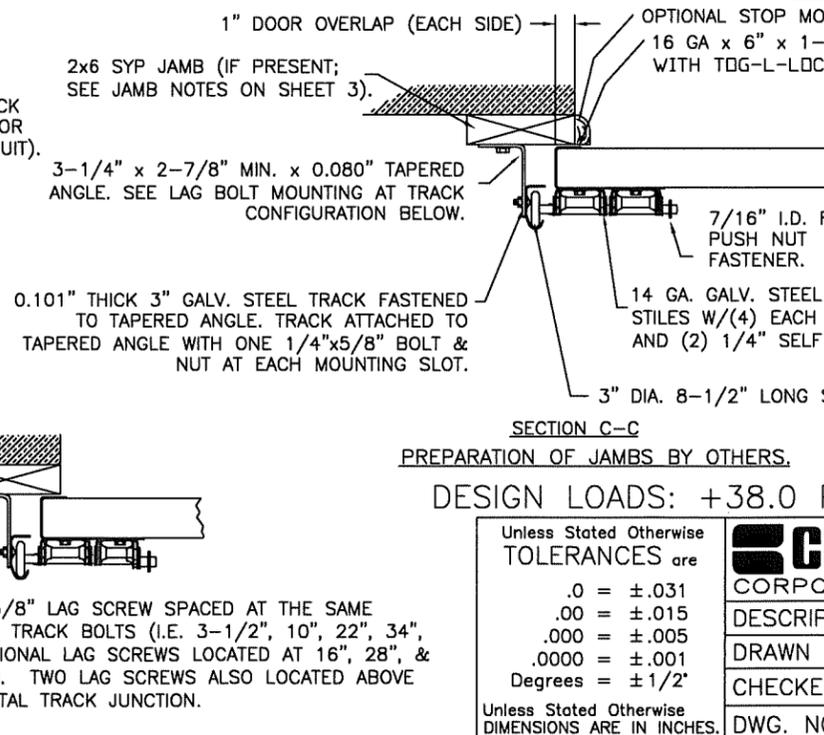
NOTE DOUBLE TRACK HEADROOM, HI-LIFT TRACK, FOLLOW-THE-ROOF TRACK, AND VERTICAL LIFT TRACK ARE AVAILABLE OPTIONS. TRACK CONFIGURATION ABOVE THE DOOR OPENING DOES NOT AFFECT THE WIND LOAD RATING.

**JAMES D. WHEELER**  
 LICENSE  
 No. 91932  
 STATE OF FLORIDA  
 PROFESSIONAL ENGINEER  
 5/22/25

DESIGN ENGINEER  
 JAMES D. WHEELER, P.E.  
 FLORIDA P.E. #91932



**JAMB CONFIGURATION**  
 DOORS 800 LBS AND OVER.



DESIGN LOADS: +38.0 P.S.F. & -42.0 P.S.F.

Unless Stated Otherwise TOLERANCES are  
 .0 = ±.031  
 .00 = ±.015  
 .000 = ±.005  
 .0000 = ±.001  
 Degrees = ±1/2"  
 Unless Stated Otherwise DIMENSIONS ARE IN INCHES.

**Glopay CORPORATION**  
 8585 Duke Boulevard  
 Mason, OH 45040 USA  
 Tel. No. 513-770-4800  
 Fax No. 513-770-4853

MANUFACTURING PRODUCT CODE  
 C-PAN-1E448  
 PART NO.: N/A

WINDLOAD RATING  
 W8 DP52T

DESCRIPTION: COMMERCIAL RIBBED DOORS UP TO 14'2"W

DRAWN BY: SH	DATE: 4/1/14	SCALE: NTS	DWG. SIZE B
CHECKED BY: MWW	DATE: 4/17/15	SHEET 3 OF 3	
DWG. NO.: 104924	VER: M-D		