



MIAMI-DADE COUNTY, FLORIDA
PRODUCT CONTROL SECTION

11805 SW 26 Street, Room 208

Miami, Florida 33175-2474

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www.miamidade.gov/economy

DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER)
BOARD AND CODE ADMINISTRATION DIVISION

NOTICE OF ACCEPTANCE (NOA)

PGT Industries, LLC
3400 Precision Drive
North Venice, FL 34275

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER - Product Control Section to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami-Dade County) and/or the AHJ (in areas other than Miami-Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Series "DH-5460" PVC Double Hung Window – N.I.

APPROVAL DOCUMENT: Drawing No. **MD-DH5460-01** titled "Double Hung Install (NI)", sheets 1 through 12 of 12, dated 05/15/15, with revision **E** dated 07/07/25, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P.E., bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Section.

MISSILE IMPACT RATING: None

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state, model/series, and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

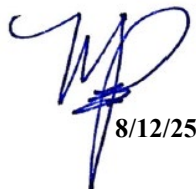
ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA **revises and renews** NOA No. **23-0816.17** and consists of this page 1 and evidence pages E-1, E-2, E-3, E-4 and E-5 as well as approval document mentioned above.

The submitted documentation was reviewed by **Manuel Perez, P.E.**




8/12/25

NOA No. 25-0710.03
Expiration Date: September 17, 2030
Approval Date: August 21, 2025
Page 1

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA's

A. DRAWINGS

1. Manufacturer's die drawings and sections.
(Submitted under NOA No. 15-0812.03)
2. Drawing No. **MD-DH5460-01** titled "Double Hung Install (NI)", sheets 1 through 12 of 12, dated 05/15/15, with revision **D** dated 08/10/23, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.
(Submitted under NOA No. 23-0816.17)

B. TESTS

1. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
2) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
3) Water Resistance Test, per FBC, TAS 202-94
4) Large Missile Impact Test per FBC, TAS 201-94
5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
6) Forced Entry Test, per ASTM F588 and TAS 202-94
along with marked-up drawings and installation diagram of all PGT Industries, Inc. representative units listed below and tested to qualify **Dowsil 791** and **Dowsil 983** silicones, prepared by Fenestration Testing Laboratory, Inc., Test Reports No.: **FTL-7897**, PGT PW5520 PVC Fixed Window (unit 6 in proposal), dated 09/03/14
FTL-20-2107.1, PGT SGD780 Aluminum Sliding Glass Door (unit 7 in proposal)
FTL-20-2107.2, PGT CA740 Alum. Outswing Casement Window (unit 8 in proposal)
FTL-20-2107.3, PGT PW7620A Aluminum Fixed Window (unit 9 in proposal) and
FTL-20-2107.4, PGT PW7620A Aluminum Fixed Window (unit 10 in proposal)
dated 07/13/20, all signed and sealed by Idalmis Ortega, P.E.
(Submitted under NOA No. 20-0401.05)
2. Test reports on: 1) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
2) Large Missile Impact Test per FBC, TAS 201-94
3) Cyclic Wind Pressure Loading per FBC, TAS 203-94
along with marked-up drawings and installation diagram of a PVC sliding glass door, a PVC fixed window and an aluminum sliding glass door, using: Kodispace 4SG TPS spacer system, Duraseal® spacer system, Super Spacer® NXT™ spacer system and XL Edge™ spacer system at insulated glass, prepared by Fenestration Testing Laboratory, Inc., Test Reports No. **FTL-8717**, **FTL-8968** and **FTL-8970**, dated 11/16/15, 06/07/16 and 06/02/16 respectively, all signed and sealed by Idalmis Ortega, P.E.
(Submitted under previous NOA No. 16-0714.04)


Manuel Pérez, P.E.
Product Control Examiner
NOA No. 25-0710.03
Expiration Date: September 17, 2030
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NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA's (CONTINUED)

B. TESTS (CONTINUED)

3. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
3) Water Resistance Test, per FBC, TAS 202-94
4) Forced Entry Test, per FBC 2411.3.2.1, and TAS 202-94
5) Large Missile Impact Test per FBC, TAS 201-94
6) Cyclic Wind Pressure Loading per FBC, TAS 203-94
along with marked-up drawings and installation diagram of a series 5460 and series 5560 PVC double hung windows, prepared by Fenestration Testing Laboratory, Inc., Test Report No. **FTL-8006**, dated 04/27/15, signed and sealed by Idalmis Ortega, P.E.
(Submitted under NOA No. 15-0812.03)

C. CALCULATIONS

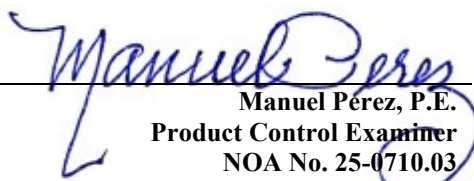
1. Anchor verification calculations and structural analysis, complying with FBC 6th Edition (2017) and FBC 7th Edition (2020), dated 03/13/20, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.
(Submitted under NOA No. 20-0401.05)
2. Glazing complies with **ASTM E1300-09**,

D. QUALITY ASSURANCE

1. Miami-Dade Department of Regulatory and Economic Resources (RER).

E. MATERIAL CERTIFICATIONS

1. Notice of Acceptance No. **21-1109.04**, issued to **Vision Extrusions Group Limited**, for their **White Rigid PVC Exterior Extrusions for Windows and Doors**, approved on 03/31/22, expiring on 09/30/24.
2. Notice of Acceptance No. **22-0104.04**, issued to **Vision Extrusions Group Limited**, for their **Bronze and Lighter Shades of Cap Coated Rigid PVC Exterior Extrusions for Windows and Doors**, approved on 04/14/22, expiring on 12/29/26.
3. Notice of Acceptance No. **22-0621.01**, issued to **Vision Extrusions Group Limited**, for their **Black and Lighter Shades of Cap Coated Rigid PVC Exterior Extrusions for Windows and Doors**, approved on 07/28/22, expiring on 07/28/27.
4. Notice of Acceptance No. **20-0203.04** issued to **ENERGI Fenestration Solutions USA, Inc.** for their **"Performance Core Rigid PVC Exterior Extrusions for Windows and Doors"** dated 09/15/16, expiring on 04/16/25.


Manuel Pérez, P.E.
Product Control Examiner
NOA No. 25-0710.03
Expiration Date: September 17, 2030
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NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA's (CONTINUED)

F. STATEMENTS

1. Statement letter of conformance, complying with **FBC 7th Edition (2020)** and the **FBC 8th Edition (2023)**, dated August 11, 2023, issued by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.
(Submitted under NOA No. 23-0816.17)
2. Statement letter of no financial interest, dated August 11, 2023, issued by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.
(Submitted under NOA No. 23-0816.17)
3. Proposal No. **19-1155 TP** issued by the Product Control Section, dated January 10, 2020, signed by Ishaq Chanda, P.E.
(Submitted under NOA No. 20-0401.05)
4. Proposal No. **16-0125** issued by the Product Control Section, dated March 09, 2016, signed by Ishaq Chanda, P.E.
(Submitted under NOA No. 16-0714.08)
5. Proposal issued by Product Control, dated August 06, 2014 and revised on August 19, 2014, signed by Jaime Gascon, P.E. Supervisor, Product Control Section.
(Submitted under NOA No. 15-0812.03)

G. OTHERS

1. Notice of Acceptance No. **20-0401.05**, issued to PGT Industries, Inc. for their Series "DH-5460" PVC Double Hung Window - N.I." approved on 07/30/20 and expiring on 09/17/25.


Manuel Perez, P.E.
Product Control Examiner
NOA No. 25-0710.03
Expiration Date: September 17, 2030
Approval Date: August 21, 2025

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

2. NEW EVIDENCE SUBMITTED

A. DRAWINGS

1. Drawing No. **MD-DH5460-01** titled “Double Hung Install (NI)”, sheets 1 through 12 of 12, dated 05/15/15, with revision **E** dated 07/07/25, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.

B. TESTS

1. None.

C. CALCULATIONS

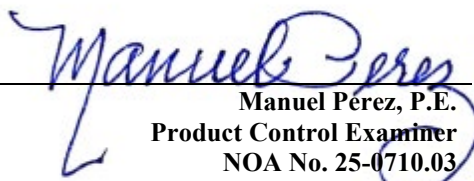
1. None.

D. QUALITY ASSURANCE

1. Miami-Dade Department of Regulatory and Economic Resources (RER).

E. MATERIAL CERTIFICATIONS

1. Notice of Acceptance No. **24-0618.01**, issued to **Vision Extrusions Group Limited**, for their **White Rigid PVC Exterior Extrusions for Windows and Doors**, approved on 07/18/24, expiring on 09/30/29.
2. Notice of Acceptance No. **25-0609.03**, issued to **Vision Extrusions Group Limited**, for their **Tan 3040 and Lighter Shades (Non-White) Rigid PVC Exterior Extrusions for Windows and Doors**, approved on 07/10/25, expiring on 02/04/31.
3. Notice of Acceptance No. **24-0401.07**, issued to **Vision Extrusions Group Limited**, for their **Black and Lighter Shades of Cap Coated Rigid PVC Exterior Extrusions for Windows and Doors**, approved on 05/09/24, expiring on 07/28/27.
4. Notice of Acceptance No. **23-0830.05**, issued to **Vision Extrusions Group Limited**, for their **VE 1000 Tan 202 and Lighter Shades (Non-White) Rigid PVC Exterior Extrusions for Windows and Doors**, approved on 10/26/23, expiring on 12/29/26.
5. Notice of Acceptance No. **24-0618.02**, issued to **Vision Extrusions Group Limited**, for their **Painted or Laminated White Rigid PVC Exterior Extrusions for Windows and Doors**, approved on 07/18/24, expiring on 09/30/29.


Manuel Perez, P.E.
Product Control Examiner
NOA No. 25-0710.03
Expiration Date: September 17, 2030
Approval Date: August 21, 2025

PGT Industries, LLC

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

2. NEW EVIDENCE SUBMITTED (CONTINUED)

F. STATEMENTS

1. Statement letter of conformance, complying with **FBC 8th Edition (2023)**, dated May 12, 2025, issued by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.
2. Statement letter of no financial interest, dated July 07, 2025, issued by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.
3. Article of conversion of PGT Industries, Inc to PGT industries, LLC pdf provided on 12/24/24 by Ms. April Lee, Assistant General Counsel.
4. Florida Department of State, Division of Corporation listing # L2400142070 of PGT Industries LLC as active status since 12/17/24.
5. Florida Department of State, Division of Corporation listing # F03387 of PGT Industries, Inc as Inactive status.
6. PGT Name change organization chart layout prepared by RER (for file use only).

G. OTHERS

1. Notice of Acceptance No. **23-0816.17**, issued to PGT Industries, Inc. for their Series “DH-5460” PVC Double Hung Window - N.I.” approved on 09/14/23 and expiring on 09/17/25.



Manuel Perez, P.E.

Product Control Examiner

NOA No. 25-0710.03

Expiration Date: September 17, 2030

Approval Date: August 21, 2025

SERIES DH5460 NON-IMPACT RESISTANT DOUBLE HUNG WINDOW

1) THIS PRODUCT HAS BEEN DESIGNED & TESTED TO COMPLY WITH THE REQUIREMENTS OF THE FLORIDA BUILDING CODE, INCLUDING THE HIGH VELOCITY HURRICANE ZONE (HVHZ).

2) SHUTTERS ARE REQUIRED WHEN USED IN WIND-BORNE DEBRIS REGIONS.

3) FOR MASONRY APPLICATIONS IN MIAMI-DADE COUNTY, USE ONLY MIAMI-DADE COUNTY APPROVED MASONRY ANCHORS. MATERIALS USED FOR ANCHOR EVALUATIONS WERE SOUTHERN PINE, ASTM C90 CONCRETE MASONRY UNITS AND CONCRETE WITH MIN. KSI PER ANCHOR TYPE.

4) ALL WOOD BUCKS LESS THAN 1-1/2" THICK ARE TO BE CONSIDERED 1X INSTALLATIONS. 1X WOOD BUCKS ARE OPTIONAL IF UNIT IS INSTALLED DIRECTLY TO SUBSTRATE. WOOD BUCKS DEPICTED AS 2X ARE 1-1/2" THICK OR GREATER. 1X AND 2X BUCKS (WHEN USED) SHALL BE DESIGNED AND SECURED TO PROPERLY TRANSFER LOADS TO THE STRUCTURE. WOOD BUCK DESIGN AND INSTALLATION IS THE RESPONSIBILITY OF THE ENGINEER, (EOR) OR ARCHITECT OF RECORD, (AOR).

5) ANCHOR EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO. USE ANCHORS OF SUFFICIENT LENGTH TO ACHIEVE REQUIRED MIN. EMBEDMENT. INST. ANCHORS SHOULD BE SEALED. OVERALL SEALING/FLASHING STRATEGY FOR WATER RESISTANCE OF INSTALLATION SHALL BE DONE BY OTHERS AND IS BEYOND THE SCOPE OF THESE INSTRUCTIONS.

6) 1/4" MAX. SHIMS ARE REQUIRED AT EACH ANCHOR LOCATION WHERE THE PRODUCT IS NOT FLUSH TO THE SUBSTRATE. USE SHIMS CAPABLE OF TRANSFERRING APPLIED LOADS. FOR INTEGRAL FIN FRAMES INSTALL SHIMS AT MAX. 18" O.C.

7) DESIGN PRESSURES:

- A. NEGATIVE DESIGN LOADS BASED ON STRUCTURAL TESTING AND GLASS PER ASTM E1300.
- B. POSITIVE DESIGN LOADS BASED ON WATER TEST PRESSURE, STRUCTURAL TESTING AND GLASS PER ASTM E1300.
- C. DESIGN LOADS ARE BASED ON ALLOWABLE STRESS DESIGN, ASD.

8) THE ANCHORAGE METHODS SHOWN HAVE BEEN DESIGNED TO RESIST THE WINDLOADS CORRESPONDING TO THE REQUIRED DESIGN PRESSURE. THE 33-1/3% STRESS INCREASE HAS NOT BEEN USED IN THE DESIGN OF THIS PRODUCT. THE 1.6 LOAD DURATION FACTOR WAS USED FOR THE EVALUATION OF ANCHORS INTO WOOD. ANCHORS THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF THE FLORIDA BUILDING CODE FOR CORROSION RESISTANCE.

9) METAL SUBSTRATE TO MEET MIN. STRENGTH AND THICKNESS REQUIREMENTS PER CURRENT FLORIDA BUILDING CODE AND TO BE REVIEWED BY THE AUTHORITY HAVING JURISDICTION.

10) REFERENCES: TEST REPORTS FTL-8006 ; DEWALT ULTRA CON+; ELCO/DEWALT CRETEFLEX NOA; ELCO/DEWALT AGGRE-GATOR NOA; VISION WINDOW AND DOOR PROFILES, LTD WHITE & BRONZE/LIGHTER SHADES OF CAP COATED PVC EXTRUSION NOA'S; NATIONAL DESIGN SPECIFICATION FOR WOOD CONSTRUCTION, ANSI/AF&PA NDS & ALUMINUM DESIGN MANUAL.

11) APPLICABLE EGRESS REQUIREMENTS TO BE REVIEWED BY BUILDING OFFICIAL.

12) FRAME FLANGES OR INTEGRAL FINS MAY BE TRIMMED IN-FIELD TO CREATE AN EQUAL LEG FRAME.

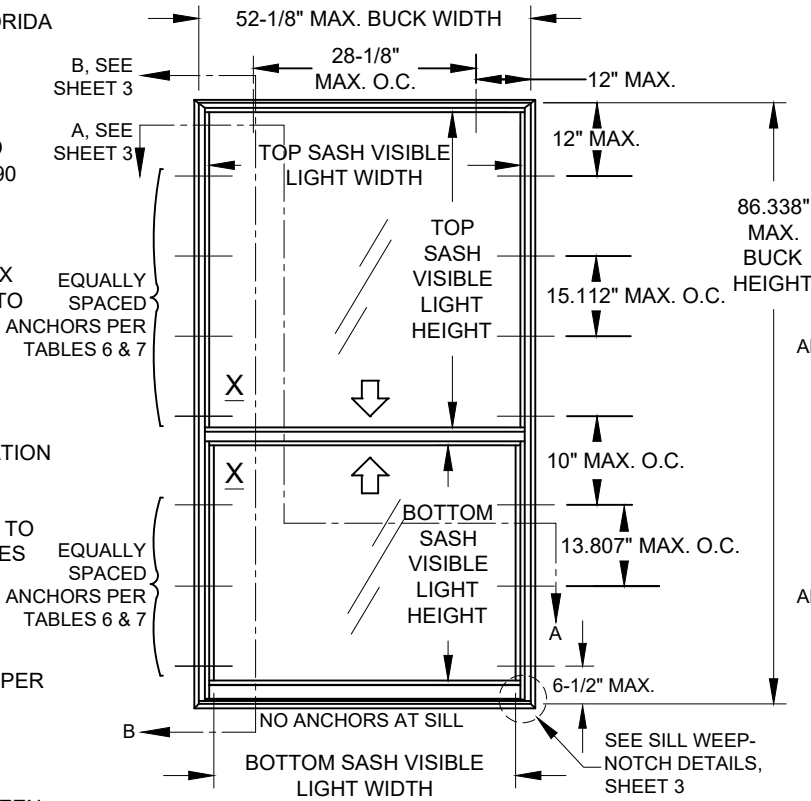
USER INSTRUCTIONS:

- 1) DETERMINE THE SITE SPECIFIC, WINDOW OPENING'S DESIGN PRESSURE REQUIREMENT FROM ASCE 7.
 - 2) DETERMINE THE MOST SUITABLE ANCHOR GROUP FROM TABLES 2 OR 3 ACCORDING TO THE INSTALLATION CONDITIONS.
 - 3) KNOWING YOUR GLAZING OPTION (TABLE 1), WINDOW CONFIGURATION AND SIZE, DETERMINE YOUR WINDOW'S DESIGN PRESSURE FROM TABLES 4 OR 5. IT MUST EQUAL OR EXCEED THE DESIGN PRESSURE REQUIREMENT FOR THE WINDOW OPENING OBTAINED IN STEP 1.
 - 4) DETERMINE THE ANCHOR QUANTITY FROM TABLES 6 OR 7. VERIFY THE ANCHOR/SUBSTRATE WILL MEET REQUIREMENTS FOR YOUR OPENING'S CONDITION FROM TABLES 2 OR 3, AND THAT ALL MIN. REQUIREMENTS FROM THIS SHEET-SET ARE MET.
 - 5) INSTALL AS PER SHEET 3 FOR THRU-FRAME INSTALLATION OR SHEET 4 FOR INTEGRAL FIN INSTALLATION.
- NOTE: DESIGN PRESSURE RATING DETERMINATION IS THE SAME PROCESS FOR ALL FRAME TYPES (J-CHANNEL, FLANGE, INTEGRAL FIN OR EQUAL LEG/BOX).

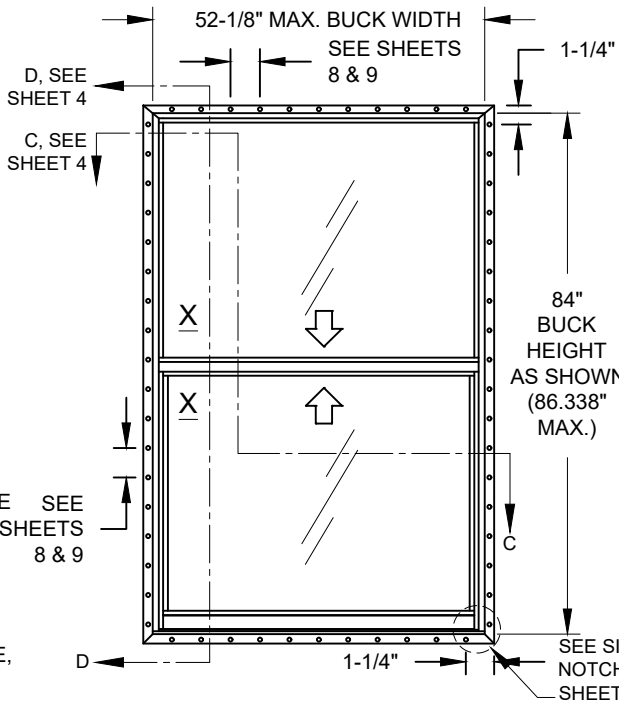
CODES / STANDARDS USED:

- 2023 FLORIDA BUILDING CODE (FBC), 8TH EDITION
- ASTM E1300-09
- ANSI/AF&PA NDS-2018 FOR WOOD CONSTRUCTION
- ALUMINUM DESIGN MANUAL, ADM-2020
- AISI S100-16
- AISC 360-16

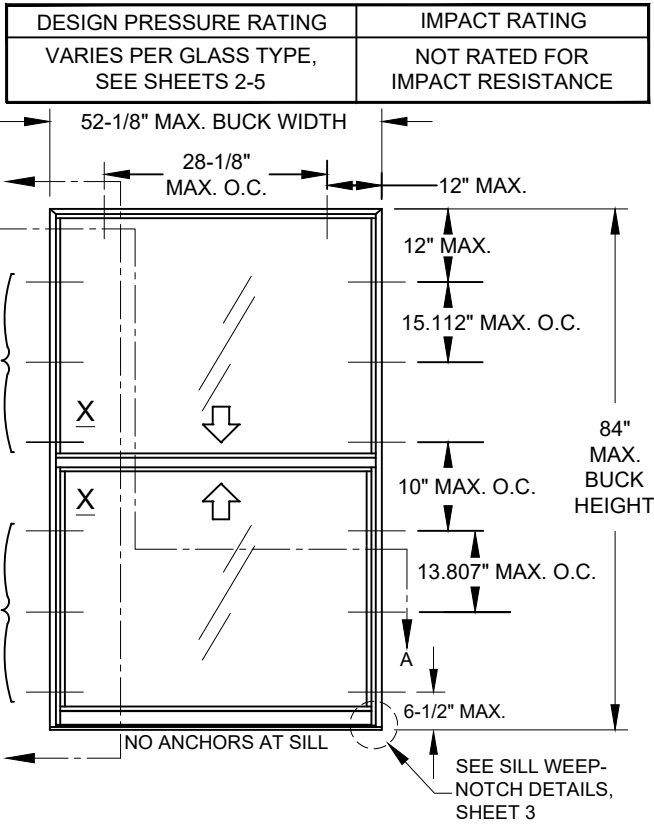
GENERAL NOTE & ELEVATIONS.....	1
FRAME, GLASS & ANCHOR OPTIONS.....	2
INSTALLATION, FLANGE & EQUAL LEG/BOX.....	3
INSTALLATION, INTEGRAL FIN & J-CHANNEL....	4
GLAZING DETAILS.....	5
DESIGN PRESSURES.....	6-7
ANCHOR QUANTITIES.....	8-9
EXTRUSION PROFILES.....	10
ASSEMBLY & PARTS LIST.....	11-12



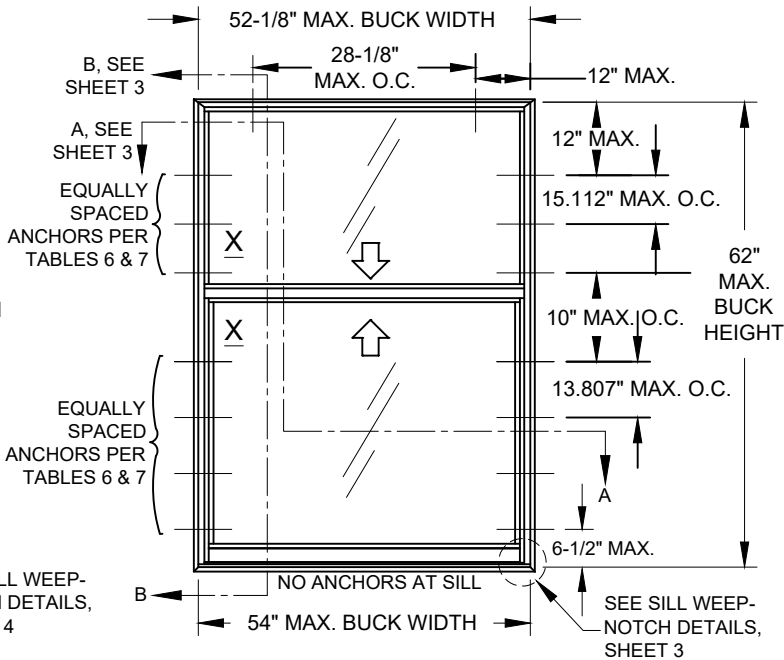
ELEVATION FOR TYP. FLANGE FRAME SHOWN WITH ORIEL/PROVIEW CONFIGURATION



ELEVATION FOR TYP. FIN OR J-CHANNEL FRAME SHOWN WITH EQUAL-LITE CONFIGURATION ANCHORED THROUGH THE NAIL-FIN (SIMILAR ANCHOR DIMENSIONS FOR OTHER CONFIGURATIONS)



ELEVATION FOR TYP. EQUAL LEG FRAME SHOWN WITH EQUAL-LITE CONFIGURATION



ELEVATION FOR TYP. FLANGE FRAME SHOWN WITH STANDARD COTTAGE CONFIGURATION FOR CUSTOM COTTAGE CONFIGURATION UP TO 75" HEIGHT SEE TABLES 4 - 7

PRODUCT REVISED
As complying with the Florida Building Code
NOA-No. **25-0710.03**
Expiration Date: **09/17/2030**
By: *Manuel Perez*
Miami-Dade Product Control

Revision:
ERASE 2020FBC REFERENCE - AM
UPDATE NOTE 6 - AM

PGT Custom Windows and Doors 3400 PRECISION DRIVE N. VENICE, FL 34275 (941) 480-1600		REGISTRATION #29296		05/15/15	
		Date			
DOUBLE HUNG INSTALL (NI)					
GENERAL NOTES & ELEVATION					
By		A. MORLESIN			
Drawn					
Sheet		1 OF 12		No. DWG	
DH-5460		MD-DH5460-01		Rev. E	
Series		Desc.		Title	

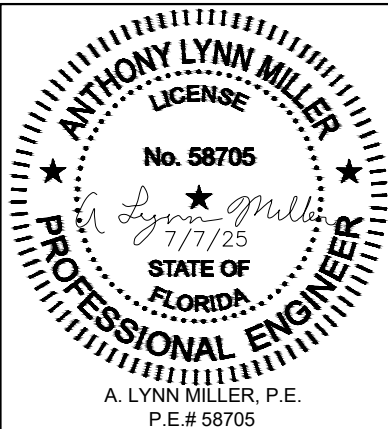


TABLE 1: ALLOWABLE GLASS TYPES

Glass Type	Description (Listed from Exterior to Interior)	Design Pressure	
		Table #	Sheet #
1	3/4" I.G.: 1/8" A Exterior Cap + 1/2" Air Space + 1/8" A Exterior Cap	4	6
2	3/4" I.G.: 1/8" T Exterior Cap + 1/2" Air Space + 1/8" T Exterior Cap	4, 5	6, 7
3	3/4" I.G.: 3/16" A Exterior Cap + 3/8" Air Space + 3/16" A Exterior Cap	4, 5	6, 7
4	3/4" I.G.: 3/16" T Exterior Cap + 3/8" Air Space + 3/16" T Exterior Cap	4, 5	6, 7

GLAZING NOTES: "A" = ANNEALED "T" = TEMPERED

TABLE 2: ALLOWABLE ANCHORS THROUGH THE FRAME

Group	Anchor	Substrate	Min. Edge Distance	Min. Embedment*
A	#10 SMS (steel, 18-8 S.S. or 410 S.S.)	Southern Pine (SG=0.55)	7/16"	1-3/8"
		Steel, A36*	3/8"	0.050"
		Steel Stud, A653 Gr. 33*	3/8"	0.0451" (18 Ga.)
		Aluminum, 6063-T5*	3/8"	0.050"
	3/16" steel Ultracon+	Southern Pine (SG=0.55)	7/16"	1-3/8"
		Concrete (min. 3 ksi)	1"	1-3/8"
	3/16" steel Ultracon+	Ungrouted CMU, (ASTM C-90)	1"	1-1/4"
B	#12 SMS (steel, 18-8 S.S. or 410 S.S.)	Southern Pine (SG=0.55)	9/16"	1-3/8"
		Steel, A36*	3/8"	0.050"
		Steel Stud, A653 Gr. 33*	3/8"	0.0451" (18 Ga.)
		Aluminum, 6063-T5*	3/8"	0.063"
	1/4" steel Ultracon+	Southern Pine (SG=0.55)	1"	1-3/8"
	1/4" steel Creteflex	Southern Pine (SG=0.55)	1"	1-3/8"
C	1/4" steel Ultracon+	Concrete (min. 3 ksi)	1-3/16"	1-3/4"
		Ungrouted CMU, (ASTM C-90)	1"	1-1/4"
	1/4" steel Creteflex	Concrete (min. 3.35 ksi)	1"	1-3/4"
D	1/4" steel Ultracon+	Concrete (min. 3 ksi)	2-1/2"	1-3/4"
	1/4" steel Ultracon+	Ungrouted CMU, (ASTM C-90)	2-1/2"	1-1/4"
	1/4" steel Creteflex	Concrete (min. 3.35 ksi)	2-1/2"	1-3/4"
		Ungrouted CMU, (ASTM C-90)	2-1/2"	1-1/4"
	1/4" steel Aggre-Gator	Concrete (min. 3.275 ksi)	1-1/2"	1-3/8"
		Grouted CMU, (ASTM C-90)	2"	2"

TABLE 3: ALLOWABLE ANCHORS THROUGH THE INTEGRAL FIN

Group	Anchor	Substrate	Min. Edge Distance	Min. Embedment*
E	2-1/2" x .131" Common Nail	Southern Pine (SG=.55)	3/8"	2-7/16"
F	2-1/2" Ring-shank Roofing Nail	Southern Pine (SG=.55)	3/8"	2-7/16"
		Southern Pine (SG=.55)	1/2"	1-3/8"
	#10 Trusshead SMS (steel, 18-8 S.S. or 410 S.S.)	Aluminum, 6063-T5*	3/8"	0.050"
		Steel Stud, Gr. 33*	3/8"	0.0451" (18 Ga.)
		Steel, A36*	3/8"	0.050"
	#12 SMS (steel, 18-8 S.S. or 410 S.S.)	Southern Pine (SG=.55)	9/16"	1-3/8"
		Aluminum, 6063-T5*	3/8"	0.063"
		Steel Stud, Gr. 33*	3/8"	0.050"
		Steel, A36*	3/8"	0.050"

ANCHOR NOTES:

- 1) * MIN. OF 3 THREADS BEYOND THE METAL SUBSTRATE. FOR STEEL STUDS, MIN. Fu=45 KSI & Fy=33 KSI.
2) "UNGROUTED CMU" VALUES MAY BE USED FOR GROUTED CMU APPLICATIONS.
3) ALL ANCHOR HEAD TYPES ACCEPTABLE.

Frame Types (see Fig B)	Glass Options (see Table 1)	Frame Configs. (see Fig A)	Installation Options that may be used	
Flange (#2)	1 - 4	Equal-Lite, Oriel/Proview & Cottage	Through the frame of the window.....	into 2X Wood Frame/Buckstrip - sheet 3, option 1
				into Concrete/CMU - sheet 3, option 2
				through 1X Buckstrip into Concrete/CMU - sheet 3, option 3
				into Metal - sheet 3, option 4
Box / Equal-Leg (#4)	1 - 4	Equal-Lite, Oriel/Proview & Cottage	Through the frame of the window.....	into 2X Wood Frame/Buckstrip - sheet 3, option 1
				into Concrete/CMU - sheet 3, option 2
				through 1X Buckstrip into Concrete/CMU - sheet 3, option 3
				into Metal - sheet 3, option 4
J-Channel (#1)	1 - 4	Equal-Lite, Oriel/Proview & Cottage	Through the integral fin.....	into 2X Wood Frame/Buckstrip - sheet 4, option 5
				into Metal - sheet 4, option 7
			Through the frame of the window.....	into 2X Wood Frame/Buckstrip - sheet 4, option 6
				into Metal - sheet 4, option 8
Integral Fin (#3)	1 - 4	Equal-Lite, Oriel/Proview & Cottage	Through the integral fin.....	into 2X Wood Frame/Buckstrip - sheet 4, option 5
				into Metal - sheet 4, option 7
			Through the frame of the window.....	into 2X Wood Frame/Buckstrip - sheet 4, option 6
				into Metal - sheet 4, option 8

FIGURE A: FRAME CONFIGURATIONS

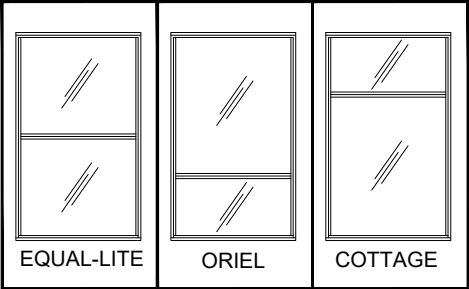
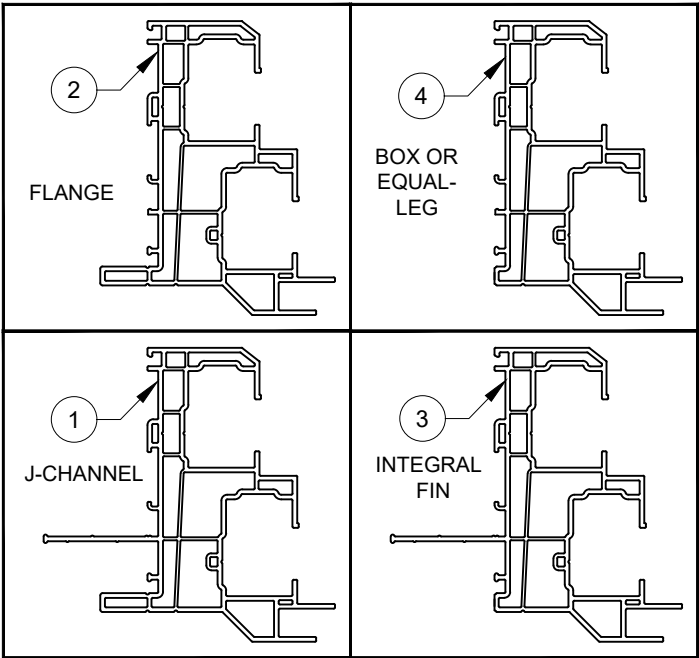


FIGURE B: FRAME TYPES

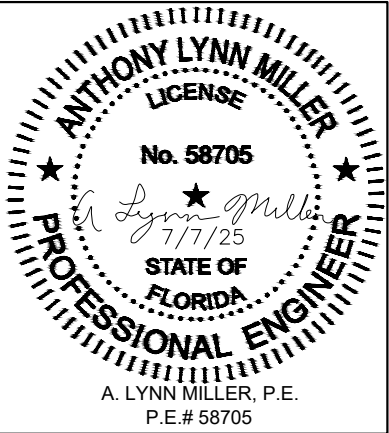


Material	Min. F _y	Min. F _u
Steel Screw	92 ksi	120 ksi
18-8 Screw	60 ksi	95 ksi
410 Screw	90 ksi	110 ksi
Elco/DeWalt Aggre-Gator®	57 ksi	96 ksi
Elco UltraCon®	155 ksi	177 ksi
3/16" DeWalt UltraCon+®	117 ksi	164 ksi
1/4" DeWalt UltraCon+®	148 ksi	164 ksi
410 SS Elco/Dewalt CreteFlex®	127.4 ksi	189.7 ksi
6063-T5 Aluminum	16 ksi	22 ksi
A36 Steel	36 ksi	58 ksi
Gr. 33 Steel Stud	33 ksi	45 ksi

PRODUCT REVISED
As complying with the Florida Building Code
NOA-No. **25-0710.03**
Expiration Date: **09/17/2030**
By: *Manuel Perez*
Miami-Dade Product Control

Revision: NO CHANGES IN THIS SHEET.

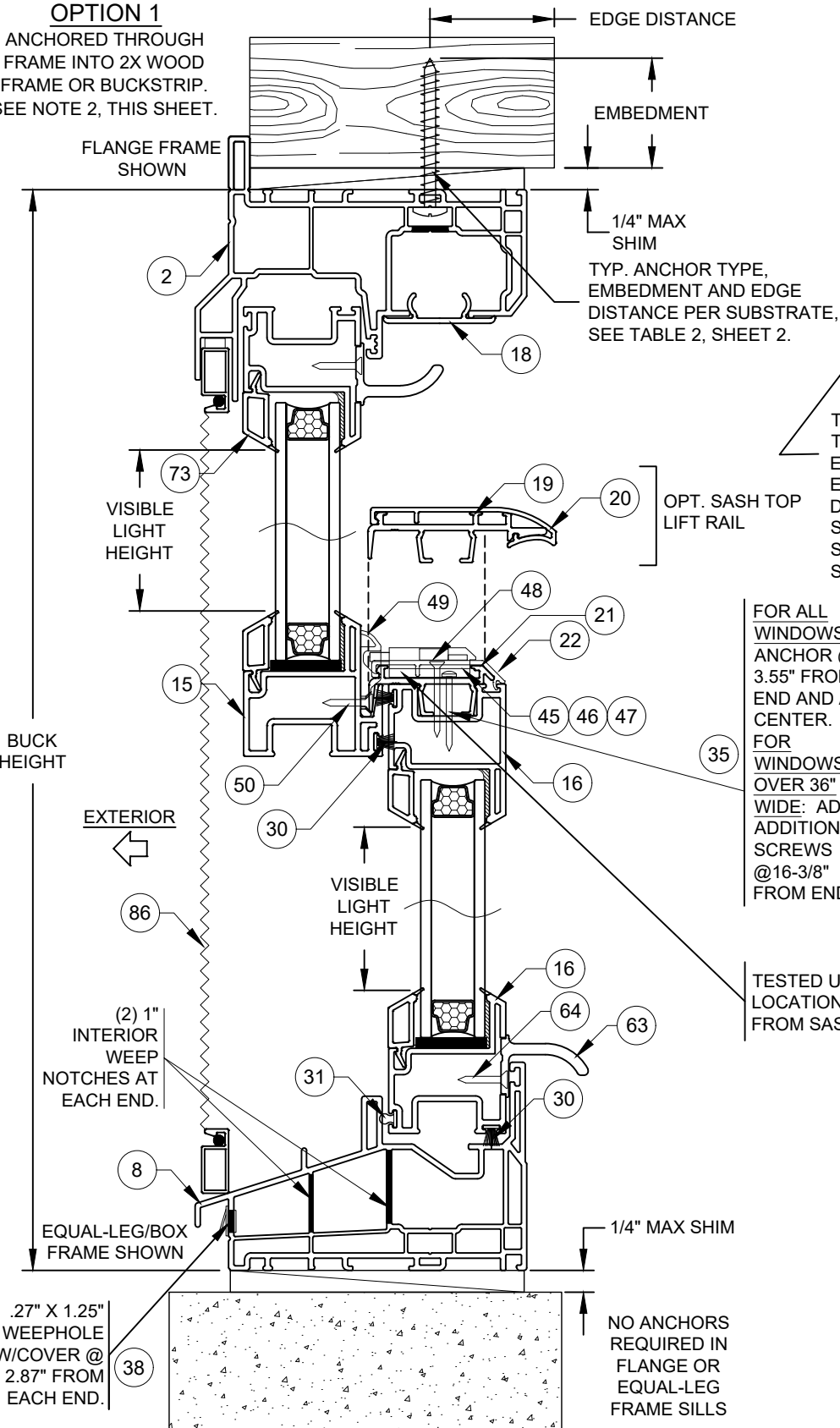
PGT Custom Windows and Doors		3400 PRECISION DRIVE N. VENICE, FL 34275 (941) 480-1600		REGISTRATION #29296		PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600									
		DOUBLE HUNG INSTALL (NI)		Date		05/15/15									
				FRAME, GLASS & ANCHOR OPT.		A. MORLESIN									
						By		Drawn							
						Series		Desc.		Title		Sheet		DWG No.	



INSTALLATION DETAILS FOR FLANGE & EQUAL-LEG/BOX FRAMES

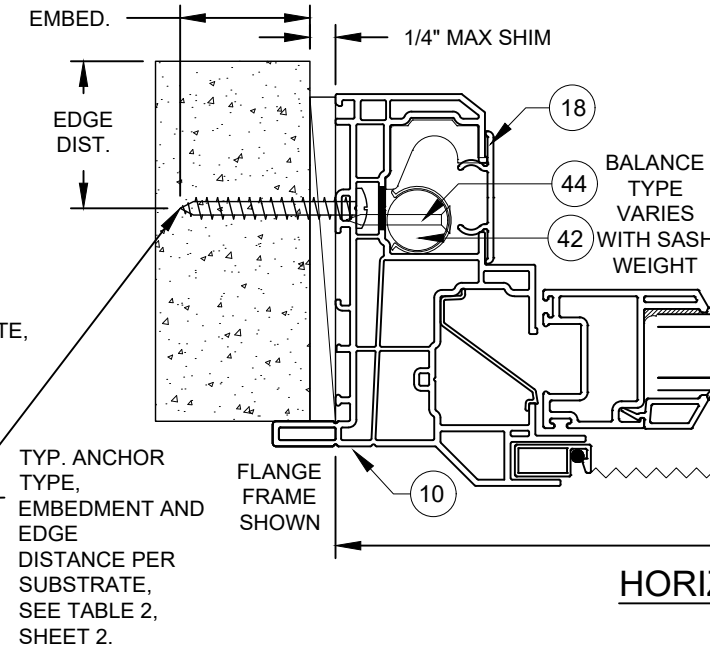
INSTALLATION
OPTION 1

ANCHORED THROUGH
FRAME INTO 2X WOOD
FRAME OR BUCKSTRIP.
SEE NOTE 2, THIS SHEET.



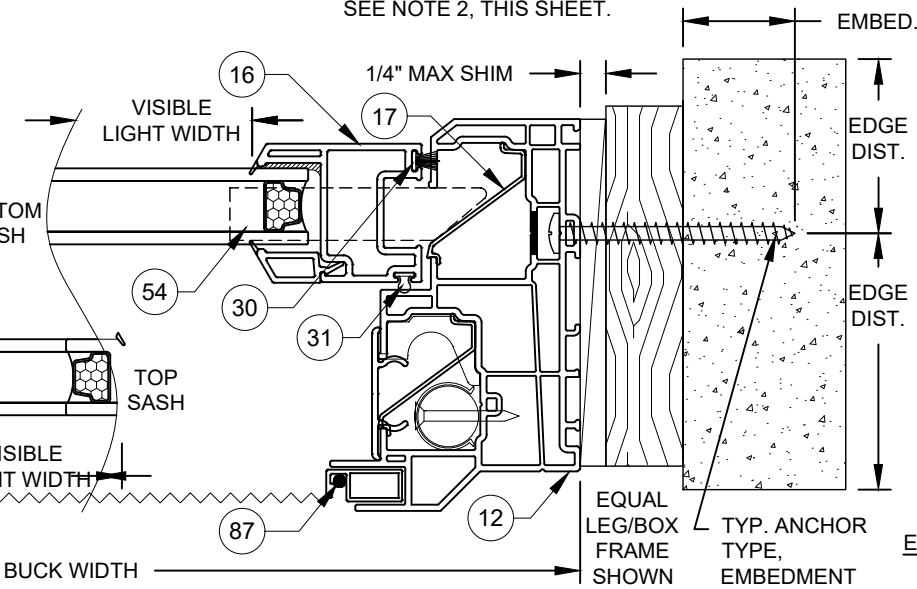
VERTICAL SECTION B-B

INSTALLATION OPTION 2
ANCHORED THROUGH FRAME
DIRECTLY INTO CONCRETE/CMU.



HORIZONTAL SECTION A-A

INSTALLATION OPTION 3
ANCHORED THROUGH FRAME AND 1X
BUCKSTRIP INTO CONCRETE/CMU.
SEE NOTE 2, THIS SHEET.



NOTES:

1) USE ONLY
SUBSTRATE-APPROPRIATE
ANCHORS LISTED ON TABLE 2,
SHEET 2. FOLLOW EMBEDMENT AND
EDGE DISTANCE LIMITS. ANY
INSTALLATION OPTION SHOWN MAY
BE USED ON ANY SIDE OF THE
WINDOW.

2) MASONRY ANCHORS MAY BE
USED INTO WOOD AS PER TABLE 2,
SHEET 2. ALL WOOD BUCKS LESS
THAN 1-1/2" THICK ARE TO BE
CONSIDERED 1X INSTALLATIONS. 1X
WOOD BUCKS ARE OPTIONAL IF
UNIT IS INSTALLED DIRECTLY TO
SUBSTRATE. WOOD BUCKS
DEPICTED AS 2X ARE 1-1/2" THICK
OR GREATER. 1X AND 2X BUCKS
(WHEN USED) SHALL BE DESIGNED
TO PROPERLY TRANSFER LOADS TO
THE STRUCTURE. WOOD BUCK
DESIGN AND INSTALLATION IS THE
RESPONSIBILITY OF THE ENGINEER
OR ARCHITECT OF RECORD.

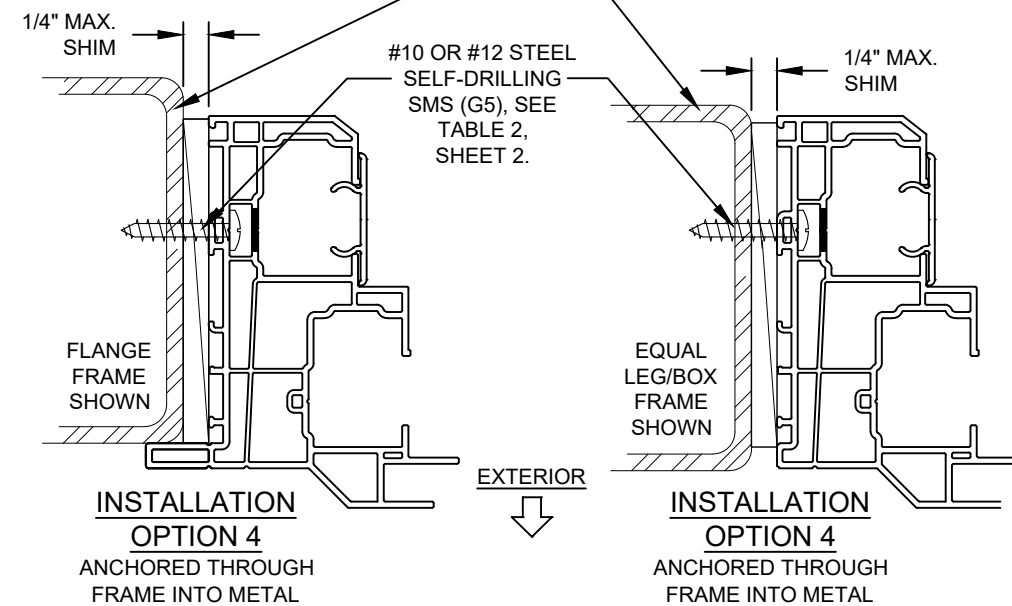
3) VISIBLE LIGHT WIDTH OR HEIGHT
(ALSO REFERRED TO AS DAYLIGHT
OPENING) IS MEASURED FROM
BEADING TO BEADING.

VISIBLE LIGHT FORMULAS

WIDTH
@SASH: BUCK WIDTH - 6-1/2"
@ FIXED LITE: BUCK WIDTH - 7-1/2"

HEIGHT (EQUAL-LITE)
BUCK HEIGHT/2 - 4-3/8"

DADE APPROVED MULLION, FBC COMPLIANT
ALUMINUM/STEEL FRAMING OR STEEL STUD.
MAY BE VERTICAL OR HORIZONTAL. SEE
SUBSTRATE PROPERTIES, TABLE 2, SHEET 2.



INSTALLATION
OPTION 4
ANCHORED THROUGH
FRAME INTO METAL

INSTALLATION
OPTION 4
ANCHORED THROUGH
FRAME INTO METAL

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Building Code
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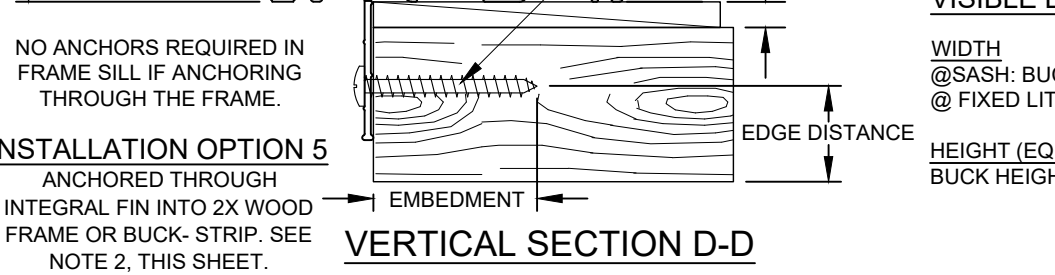
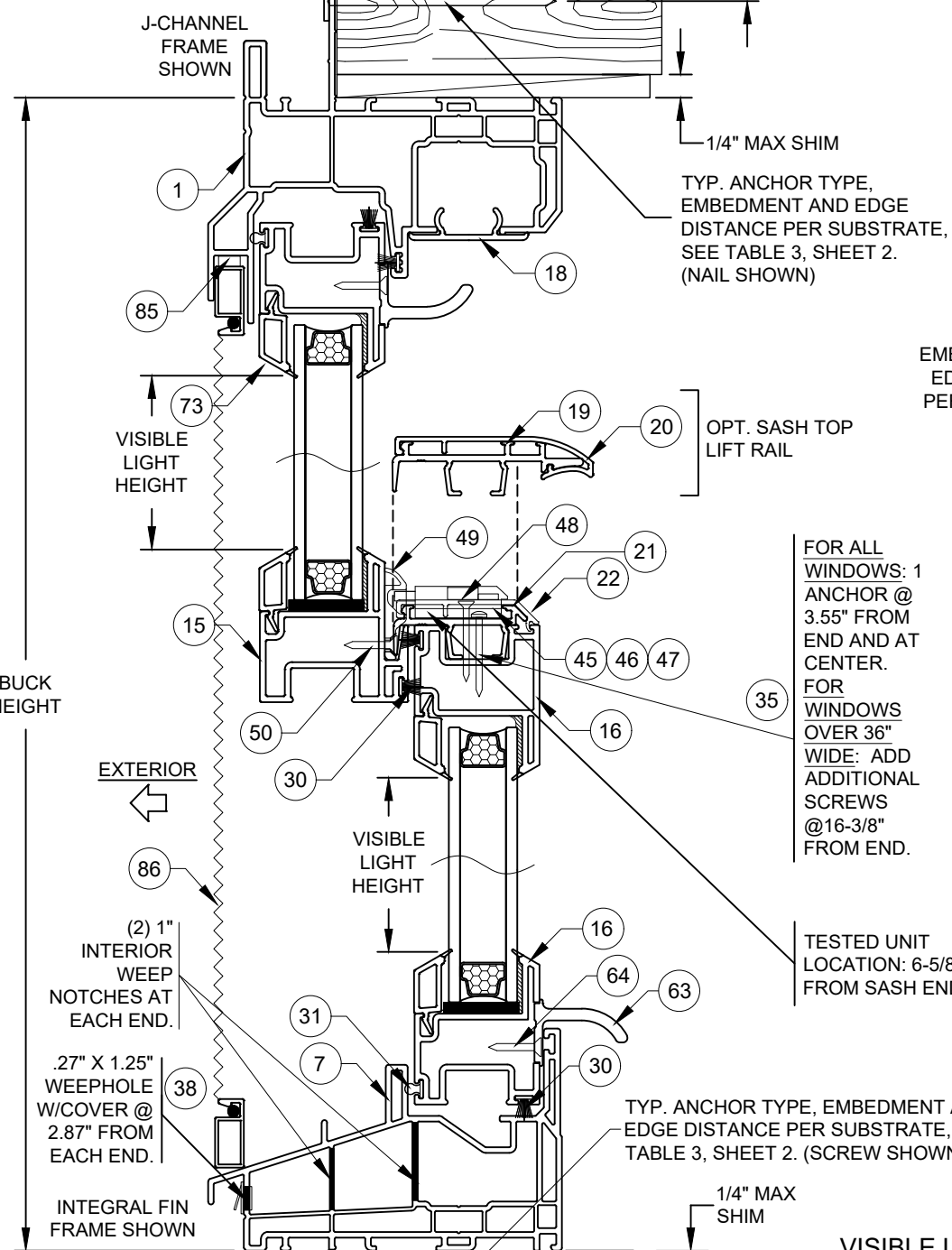
NO CHANGES IN THIS
SHEET.

EXTERIOR		↑	
PGT Custom Windows and Doors		PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	
3400 PRECISION DRIVE N. VENICE, FL 34275 (941) 480-1600		REGISTRATION #29296	
DOUBLE HUNG INSTALL (NI)		05/15/15	
INST., FLANGE & EQUAL LEG/BOX		A. MORLESIN	
DH-5460		MD-DH5460-01	
3 OF 12		E	
Sheet		Rev.	
Series		No.	
Desc.		DWG	
Title		Drawn By	

INSTALLATION DETAILS FOR INTEGRAL FIN & J-CCHANNEL FRAMES

INSTALLATION OPTION 5

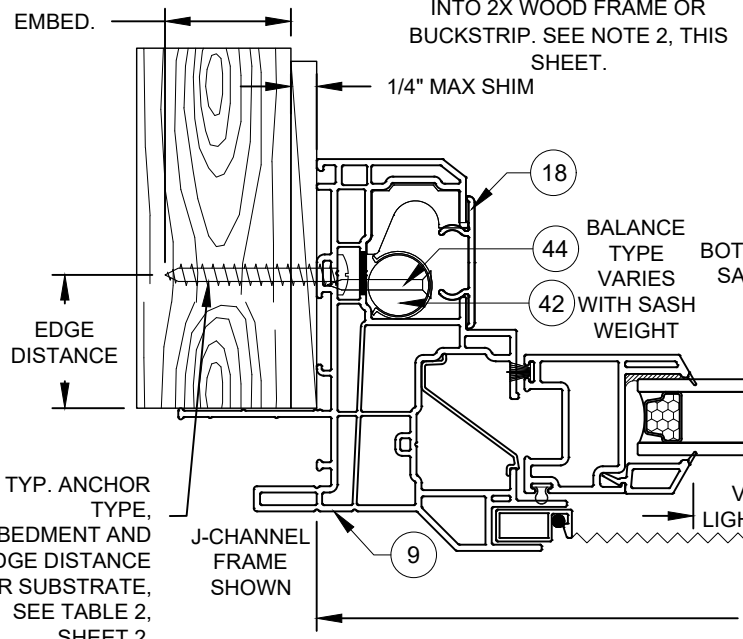
ANCHORED THROUGH INTEGRAL FIN INTO 2X WOOD FRAME OR BUCK- STRIP. SEE NOTE 2, THIS SHEET.



VERTICAL SECTION D-D

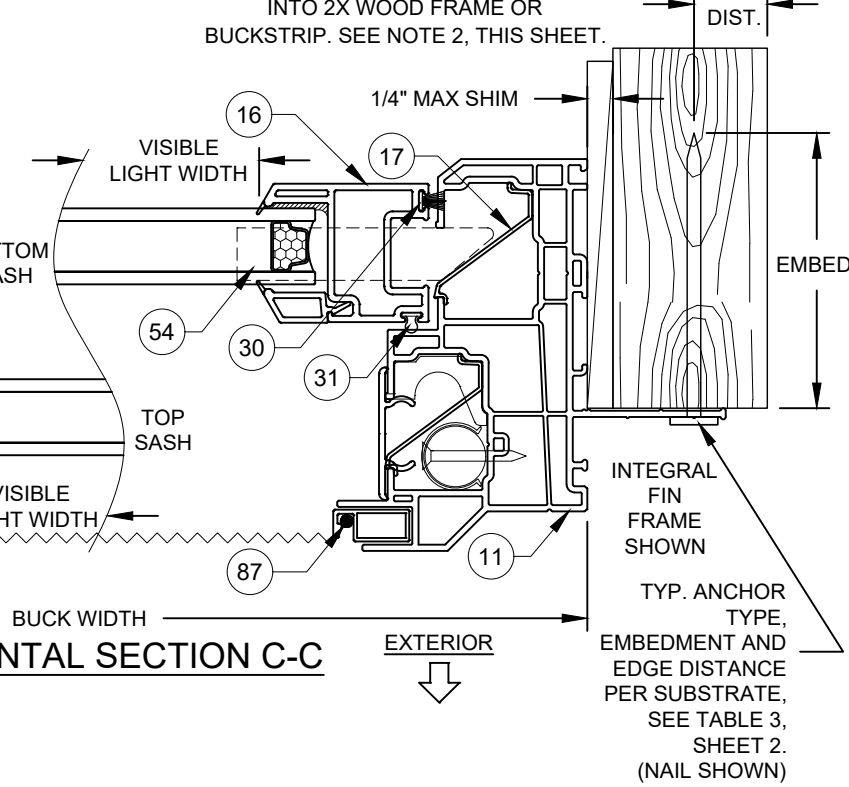
INSTALLATION OPTION 6

ANCHORED THROUGH FRAME INTO 2X WOOD FRAME OR BUCKSTRIP. SEE NOTE 2, THIS SHEET.



INSTALLATION OPTION 5

ANCHORED THROUGH INTEGRAL FIN INTO 2X WOOD FRAME OR BUCKSTRIP. SEE NOTE 2, THIS SHEET.



HORIZONTAL SECTION C-C

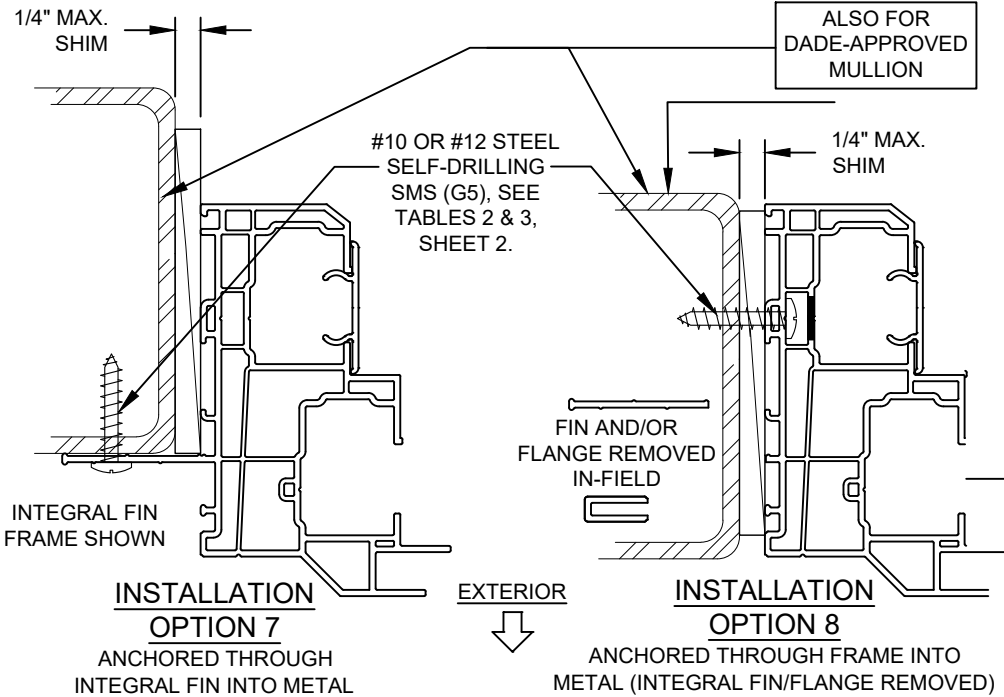
NOTES:

- 1) USE ONLY SUBSTRATE-APPROPRIATE ANCHORS LISTED ON TABLES 2 & 3 OF SHEET 2. FOLLOW EMBEDMENT AND EDGE DISTANCE LIMITS. ANY INSTALLATION OPTION SHOWN MAY BE USED ON ANY SIDE OF THE WINDOW.
- 2) MASONRY ANCHORS MAY BE USED INTO WOOD AS PER TABLE 2, SHEET 2. ALL WOOD BUCKS LESS THAN 1-1/2" THICK ARE TO BE CONSIDERED 1X INSTALLATIONS. 1X WOOD BUCKS ARE OPTIONAL IF UNIT IS INSTALLED DIRECTLY TO SUBSTRATE. WOOD BUCKS DEPICTED AS 2X ARE 1-1/2" THICK OR GREATER. 1X AND 2X BUCKS (WHEN USED) SHALL BE DESIGNED TO PROPERLY TRANSFER LOADS TO THE STRUCTURE. WOOD BUCK DESIGN AND INSTALLATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD.
- 3) VISIBLE LIGHT WIDTH OR HEIGHT (ALSO REFERRED TO AS DAYLIGHT OPENING) IS MEASURED FROM BEADING TO BEADING.

VISIBLE LIGHT FORMULAS

WIDTH
@SASH: BUCK WIDTH - 6-1/2"
@ FIXED LITE: BUCK WIDTH - 7-1/2"
HEIGHT (EQUAL-LITE)
BUCK HEIGHT/2 - 4-3/8"

FBC COMPLIANT ALUMINUM/STEEL FRAMING OR STEEL STUD. MAY BE VERTICAL OR HORIZONTAL. SEE SUBSTRATE PROPERTIES, TABLES 2 & 3, SHEET 2.



INSTALLATION OPTION 7

ANCHORED THROUGH INTEGRAL FIN INTO METAL

INSTALLATION OPTION 8

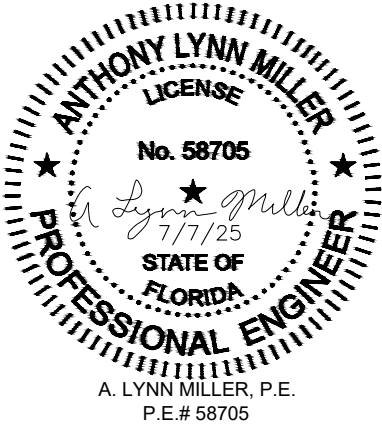
ANCHORED THROUGH FRAME INTO METAL (INTEGRAL FIN/FLANGE REMOVED)

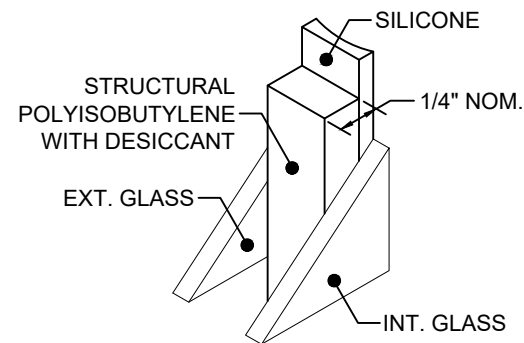
INSTALLATION OPTION 4 (FLANGE FRAME), ALLOWED WITH MULLION INSTALLATION, SEE PAGE 3 FOR DETAILS

PRODUCT REVISED
As complying with the Florida Building Code
NOA-No. **25-0710.03**
Expiration Date: **09/17/2030**
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Miami-Dade Product Control

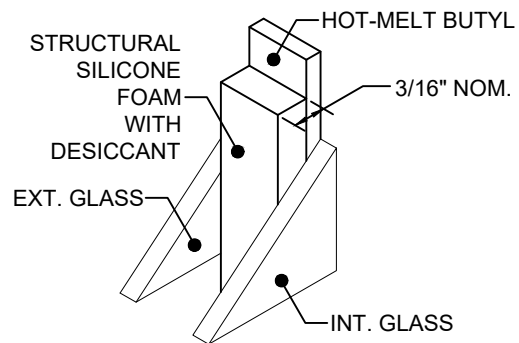
NO CHANGES IN THIS SHEET.

PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	REGISTRATION #29296	05/15/15	A. MORLESIN	MD-DH5460-01	E
PGI Custom Windows and Doors 3400 PRECISION DRIVE N. VENICE, FL 34275 (941) 480-1600	DOUBLE HUNG INSTALL (NI)	INST., INTEGRAL FIN & J-CHAN.	4 OF 12	DH-5460	Sheet

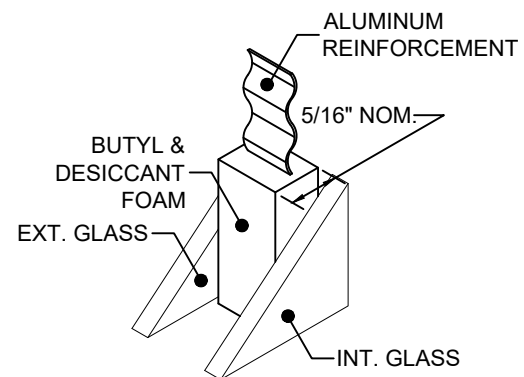




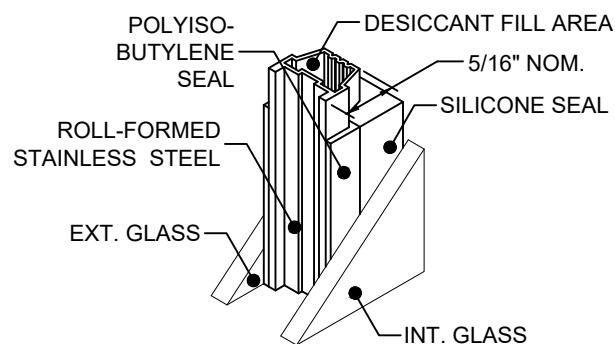
76 **KODISPACE
4SG TPS**



77 **SUPER
SPACER[®] NXT[™]**



78 **DURASEAL[®]
SPACER**

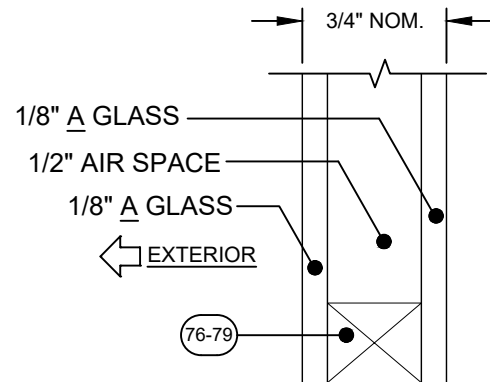


79 **XL EDGE[™]
SPACER**

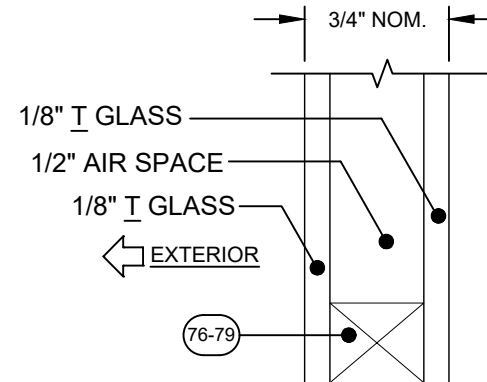
Part #	Description	Material
76	Kommerling 4SG TPS Spacer System	See this Sheet for Materials
77	Quanex Super Spacer nXT with Hot Melt Butyl	
78	Quanex Duraseal Spacer	
79	Cardinal XL Edge Spacer	

REFERENCE TEST REPORTS: FTL-8717, 8968 & 8970

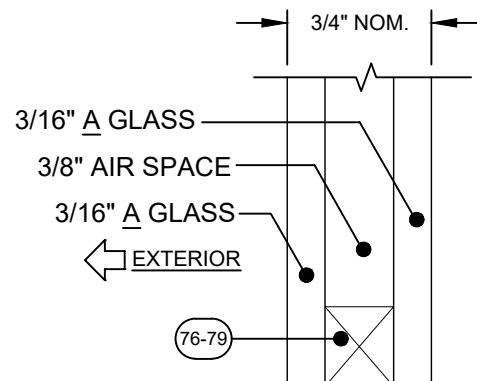
GLAZING NOTES:
"A" = ANNEALED
"T" = TEMPERED



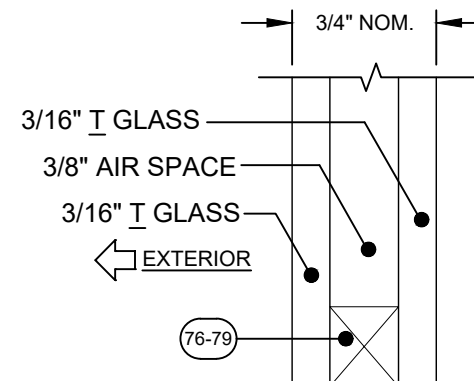
GLASS TYPE 1



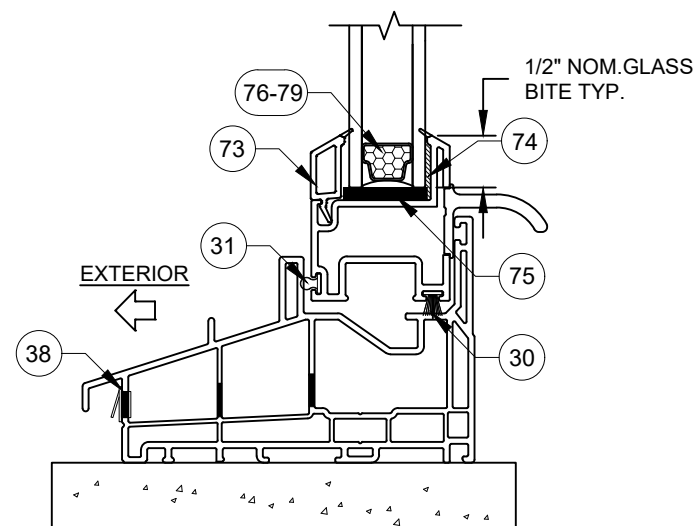
GLASS TYPE 2



GLASS TYPE 3



GLASS TYPE 4



TYP. GLAZING DETAIL

PRODUCT REVISED
As complying with the Florida Building Code
NOA-No. **25-0710.03**
Expiration Date: **09/17/2030**
By: *Manuel Perez*
Miami-Dade Product Control

Revision: NO CHANGES IN THIS SHEET.

 PGI Custom Windows and Doors	3400 PRECISION DRIVE N. VENICE, FL 34275 (941) 480-1600			REGISTRATION #29296			PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600		
	DOUBLE HUNG INSTALL (NI)			Date		05/15/15		A. MORLESIN	
				By		MD-DH5460-01			
				DWG No.		Rev.			
Series		DH-5460		5 OF 12		Sheet		E	
Desc.		GLAZING DETAILS.							
Title									

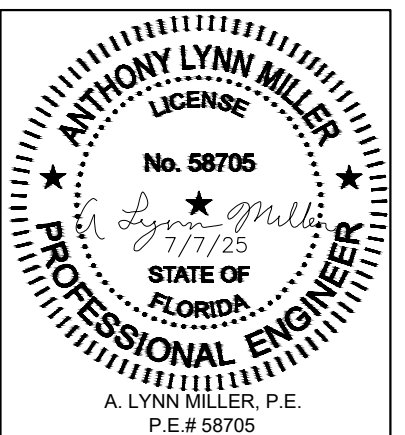


TABLE 4:

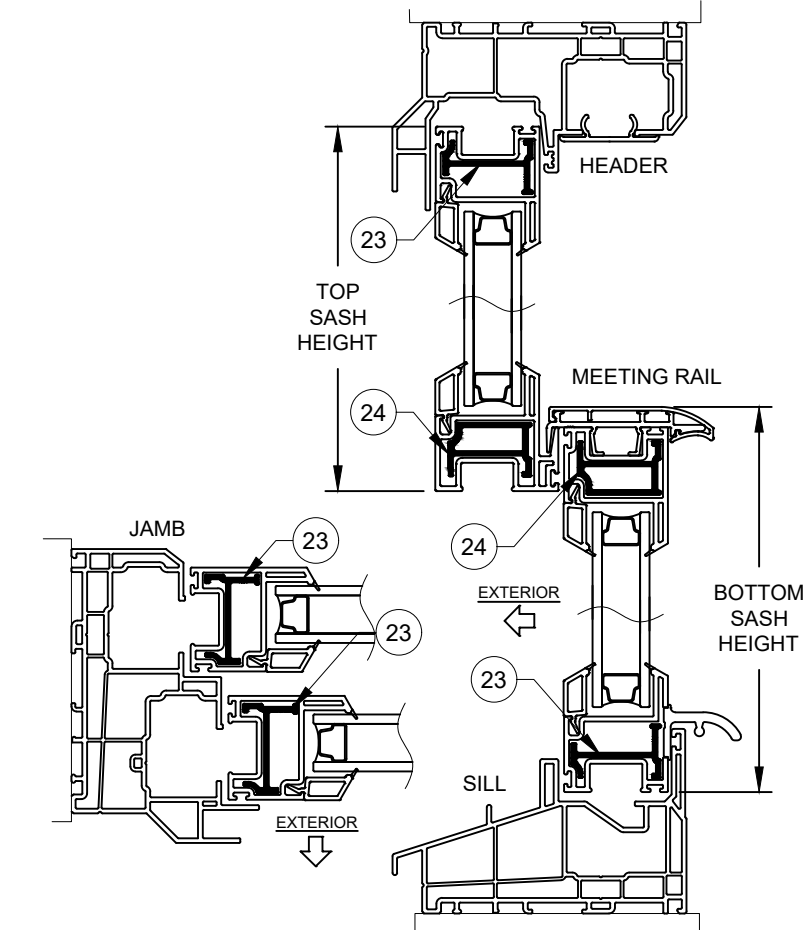
Glass Types: 1, 2, 3 & 4		Bottom Sash Description for given Range @ Window Height Shown	Bottom Sash Height Range (in)	Final Design Pressure (lbs/ft ²)													
Reinforcement Level: Rf	Window Buck Width (in)																
	18			24		32		36		40		48		52.125			
Window Buck Height (in)	24	Equal-lite	11.266	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-92.0	+50.0	-86.0
	28	Standard Cottage	13.517 - 15.516	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-89.0	+50.0	-82.0
		Equal-lite	11.517 - 13.516	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-98.5
		Standard Proview	11.266 - 11.516	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-94.0
	37.375	Tallest	21.517 - 24.891	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-93.0	+50.0	-74.0
		Standard Cottage	18.017 - 21.516	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-85.6	+50.0	-77.1
		Equal-lite	15.017 - 18.016	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-86.2	+50.0	-77.7
		Standard Proview	11.517 - 15.016	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-86.5	+50.0	-77.9
		Shortest	11.266 - 11.516	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-90.4	+50.0	-80.5
	44	Tallest	29.517 - 31.516	+50.0	-100.0	+50.0	-99.5	+50.0	-92.8	+50.0	-92.8	+50.0	-92.8	+50.0	-82.9	+50.0	-74.0
		Custom Size	26.517 - 29.516	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-79.6	+50.0	-71.2
		Standard Cottage	23.517 - 26.516	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-78.1	+50.0	-70.0
		Equal-lite	20.517 - 23.516	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-99.3	+50.0	-77.4	+50.0	-69.5
		Custom Size	18.016 - 20.516	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-78.1	+50.0	-70.1
		Standard Proview	11.517 - 18.015	+50.0	-100.0	+50.0	-100.0	+50.0	-97.8	+50.0	-97.8	+50.0	-97.8	+50.0	-75.5	+50.0	-67.4
	48	Shortest	11.266 - 11.516	+50.0	-100.0	+50.0	-100.0	+50.0	-96.3	+50.0	-96.3	+50.0	-96.3	+50.0	-85.6	+50.0	-76.5
		Tallest	27.517 - 35.141	+50.0	-100.0	+50.0	-84.5	+50.0	-76.1	+50.0	-75.1	+50.0	-75.1	+50.0	-72.1	+50.0	-64.0
		Standard Cottage	23.517 - 27.516	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-94.3	+50.0	-72.6	+50.0	-65.0
		Equal-lite	20.517 - 23.516	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-94.9	+50.0	-73.4	+50.0	-65.7
		Standard Proview	18.016 - 20.516	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-96.4	+50.0	-74.4	+50.0	-66.6
		Custom Size	14.517 - 18.015	+50.0	-100.0	+50.0	-98.7	+50.0	-91.9	+50.0	-91.9	+50.0	-91.9	+50.0	-74.8	+50.0	-66.7
		Custom Size	11.517 - 14.516	+50.0	-100.0	+50.0	-86.2	+50.0	-77.8	+50.0	-77.1	+50.0	-77.1	+50.0	-77.1	+50.0	-69.1
	49.625	Shortest	11.266 - 11.516	+50.0	-100.0	+50.0	-85.3	+50.0	-76.9	+50.0	-76.0	+50.0	-76.0	+50.0	-76.0	+50.0	-72.4
		Tallest	30.517 - 36.766	+50.0	-94.5	+50.0	-79.2	+50.0	-70.4	+50.0	-68.9	+50.0	-68.8	+50.0	-68.8	+50.0	-64.7
		Standard Cottage	27.517 - 30.516	+50.0	-100.0	+50.0	-100.0	+50.0	-98.8	+50.0	-98.8	+50.0	-95.0	+50.0	-72.9	+50.0	-65.1
		Custom Size	24.517 - 27.516	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-93.6	+50.0	-72.0	+50.0	-64.4
		Equal-lite	21.517 - 24.516	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-93.3	+50.0	-71.9	+50.0	-64.3
		Standard Proview	18.016 - 21.516	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-100.0	+50.0	-94.0	+50.0	-72.1	+50.0	-64.4
		Custom Size	14.517 - 18.015	+50.0	-100.0	+50.0	-91.5	+50.0	-83.7	+50.0	-83.4	+50.0	-83.4	+50.0	-73.8	+50.0	-65.7
		Custom Size	11.517 - 14.516	+50.0	-96.1	+50.0	-80.6	+50.0	-71.9	+50.0	-70.5	+50.0	-70.5	+50.0	-70.5	+50.0	-68.2
	62	Shortest	11.266 - 11.516	+50.0	-95.2	+50.0	-79.8	+50.0	-71.0	+50.0	-69.6	+50.0	-69.5	+50.0	-69.5	+50.0	-69.5
		Tallest	36.517 - 36.767	+50.0	-94.5	+50.0	-79.2	+50.0	-70.3	+50.0	-68.9	+50.0	-68.8	+50.0	-66.7	+50.0	-59.0
		Standard Cottage	34.517 - 36.516	+50.0	-95.4	+50.0	-80.0	+50.0	-71.2	+50.0	-69.8	+50.0	-69.7	+50.0	-65.3	+50.0	-57.7
		Custom Size	31.517 - 34.516	+50.0	-100.0	+50.0	-86.8	+50.0	-78.5	+50.0	-77.8	+50.0	-77.8	+50.0	-64.1	+50.0	-56.7
		Equal-lite	28.517 - 31.516	+50.0	-100.0	+50.0	-98.7	+50.0	-91.9	+50.0	-91.9	+50.0	-85.4	+50.0	-63.9	+50.0	-56.5
		Custom Size	25.517 - 28.516	+50.0	-100.0	+50.0	-86.2	+50.0	-77.8	+50.0	-77.1	+50.0	-77.1	+50.0	-64.2	+50.0	-56.7
		Standard Proview	22.517 - 25.516	+50.0	-91.6	+50.0	-76.5	+50.0	-67.5	+50.0	-65.8	+50.0	-65.5	+50.0	-65.0	+50.0	-57.4
		Custom Size	20.017 - 22.516	+50.0	-84.5	+50.0	-69.9	+50.0	-60.8	+50.0	-58.7	+50.0	-57.8	+50.0	-57.8	+50.0	-57.8
		Custom Size	18.016 - 20.016	+50.0	-79.5	+50.0	-65.4	+50.0	-56.3	+50.0	-54.0	+50.0	-52.8	+50.0	-52.6	+50.0	-52.6
		Shortest	16.928 - 18.015	+50.0	-77.0	+50.0	-63.2	+50.0	-54.1	+50.0	-51.8	+50.0	-50.4	+50.0	-50.0	+50.0	-50.0
	75	Tallest	38.517 - 41.266	+50.0	-81.7	+50.0	-67.4	+50.0	-58.3	+50.0	-56.1	+50.0	-55.0	+50.0	-54.9	+50.0	-52.1
		Equal-lite	36.517 - 38.516	+50.0	-89.1	+50.0	-74.1	+50.0	-65.1	+50.0	-63.3	+50.0	-62.8	+50.0	-59.6	+50.0	-52.1
		Custom Size	34.517 - 36.516	+50.0	-88.6	+50.0	-73.7	+50.0	-64.6	+50.0	-62.8	+50.0	-62.3	+50.0	-59.6	+50.0	-52.1
		Custom Size	31.517 - 34.516	+50.0	-80.7	+50.0	-66.5	+50.0	-57.3	+50.0	-55.1	+50.0	-54.0	+50.0	-53.8	+50.0	-52.1
Standard Proview		29.928 - 31.516	+50.0	-77.0	+50.0	-63.2	+50.0	-54.1	+50.0	-51.8	+50.0	-50.4	+50.0	-50.0	+50.0	-50.0	
84	Equal-lite	40.017 - 41.266	+50.0	-79.5	+50.0	-65.4	+50.0	-56.3	+50.0	-54.0	+50.0	-52.8	+50.0	-52.6	+50.0	-50.2	
	Custom Size	38.928 - 40.016	+50.0	-77.0	+50.0	-63.2	+50.0	-54.1	+50.0	-51.8	+50.0	-50.4	+50.0	-50.0	+50.0	-50.0	
86.338	Custom Size	** - 41.266	+50.0	-77.0	+50.0	-63.2	+50.0	-54.1	+50.0	-51.8	+50.0	-50.4	+50.0	-50.0	+50.0	-50.0	

SEE TABLE 6, SHEET 8 FOR ANCHOR GROUP AND QUANTITY.

** MIN. BOTTOM SASH HEIGHT = WINDOW BUCK HEIGHT - 45.072
(APPLIES TO ANY HEIGHT 86.338" OR LESS).

NOTES:

- 1) USE THIS TABLE FOR ALL WINDOWS INSTALLED THROUGH THE FRAME OR INTEGRAL FIN.
- 2) FRAME DIMENSIONS ARE BUCK. SASH HEIGHT IS AS PER THE FIGURE.
- 3) FOR SIZES NOT SHOWN, ROUND UP TO THE NEXT AVAILABLE WIDTH OR HEIGHT DIMENSION SHOWN ON THE TABLE.



SECTION DETAIL FOR WINDOWS WITH
LEVEL R1 REINFORCEMENT & GLASS TYPES 1-4
(REINFORCEMENTS SHOWN IN FIGURES
ABOVE APPLY TO ALL FRAME TYPES &
CONFIGURATIONS)

PRODUCT REVISED
As complying with the Florida
Building Code
NOA-No. **25-0710.03**
Expiration Date: **09/17/2030**
By: *Manuel Perez*
Miami-Dade Product Control

Revision: NO CHANGES IN THIS SHEET.

PGT Custom Windows and Doors		3400 PRECISION DRIVE N. VENICE, FL 34275 (941) 480-1600		REGISTRATION #29296		PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600									
		DOUBLE HUNG INSTALL (NI)		Date		05/15/15									
Series		DH-5460		Sheet		6 OF 12		Dwg No.		MD-DH5460-01		Rev.		E	
Desc.		Anchor Quantity Table		By		A. Morlesin		Drawn							

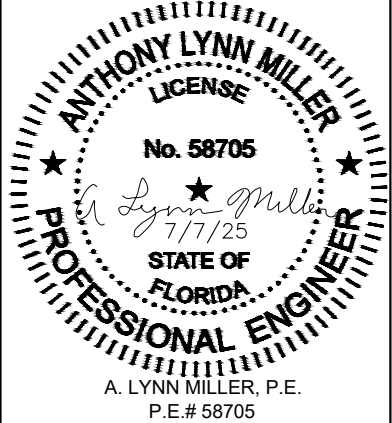


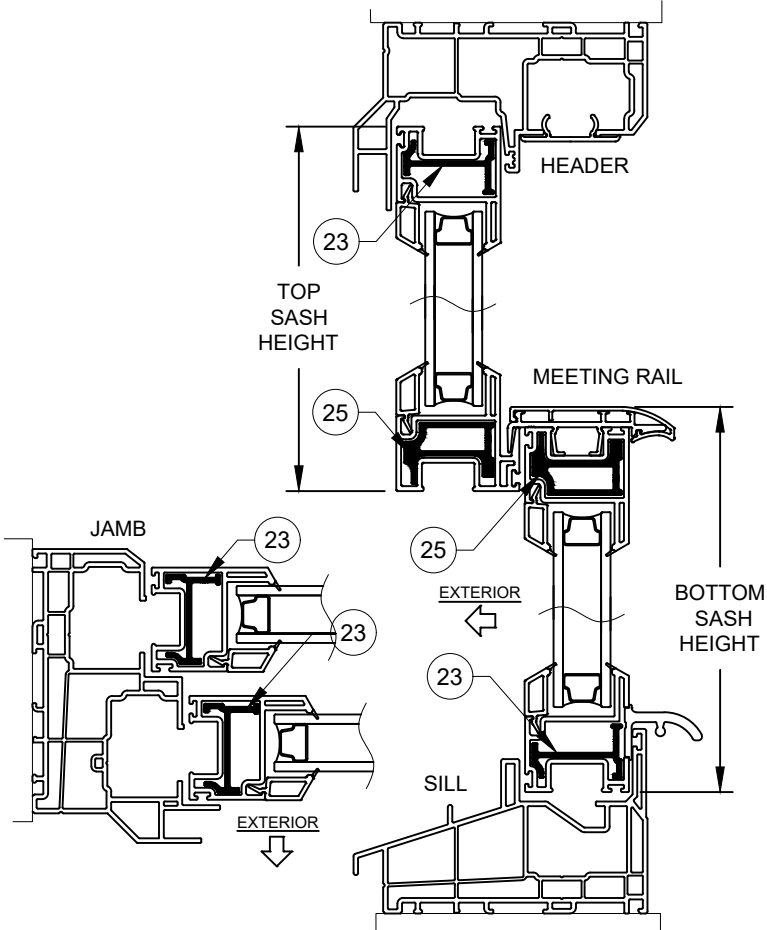
TABLE 5:

Glass Types: 2, 3 & 4		Bottom Sash Description for given Range @ Window Height Shown	Bottom Sash Height Range (in)	Final Design Pressure (lbs/ft ²)														
				Window Buck Width (in)														
				18	24	32	36	40	48	52	125							
Window Buck Height (in)	24	Equal-Lite	11.266	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-121.0	+65.0	-112.0	
	28	Standard Cottage	13.517 - 15.516	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-107.0	
		Equal-Lite	11.517 - 13.516	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	
		Standard Proview	11.266 - 11.516	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-123.0	
	37.375	Tallest	21.517 - 24.891	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-93.0	+65.0	-104.0	+65.0	-96.0	
		Standard Cottage	18.017 - 21.516	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-119.8	+65.0	-108.0	
		Equal-Lite	15.017 - 18.016	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-120.7	+65.0	-108.8	
		Standard Proview	11.517 - 15.016	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-121.1	+65.0	-109.0	
		Shortest	11.266 - 11.516	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-117.8	
	44	Tallest	29.517 - 31.516	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-116.0	+65.0	-103.7	
		Custom Size	26.517 - 29.516	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-111.4	+65.0	-99.7	
		Standard Cottage	23.517 - 26.516	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-109.3	+65.0	-98.0	
		Equal-Lite	20.517 - 23.516	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-108.3	+65.0	-97.3	
		Custom Size	18.016 - 20.516	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-109.3	+65.0	-98.1	
		Standard Proview	11.517 - 18.015	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-105.7	+65.0	-94.4	
	48	Shortest	11.266 - 11.516	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-119.8	+65.0	-107.1	
		Tallest	27.517 - 35.141	+65.0	-130.0	+65.0	-118.3	+65.0	-106.5	+65.0	-105.1	+65.0	-105.1	+65.0	-100.9	+65.0	-89.6	
		Standard Cottage	23.517 - 27.516	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-101.7	+65.0	-91.0	
		Equal-Lite	20.517 - 23.516	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-102.7	+65.0	-91.9	
		Standard Proview	18.016 - 20.516	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-104.1	+65.0	-93.2	
		Custom Size	14.517 - 18.015	+65.0	-130.0	+65.0	-130.0	+65.0	-128.7	+65.0	-128.7	+65.0	-128.7	+65.0	-104.7	+65.0	-93.4	
		Custom Size	11.517 - 14.516	+65.0	-130.0	+65.0	-120.7	+65.0	-109.0	+65.0	-107.9	+65.0	-107.9	+65.0	-107.9	+65.0	-96.8	
	49.625	Shortest	11.266 - 11.516	+65.0	-130.0	+65.0	-119.4	+65.0	-107.6	+65.0	-106.4	+65.0	-106.4	+65.0	-106.4	+65.0	-102.7	
		Tallest	30.517 - 36.766	+65.0	-130.0	+65.0	-110.9	+65.0	-98.5	+65.0	-96.4	+65.0	-96.3	+65.0	-96.3	+65.0	-90.6	
		Standard Cottage	27.517 - 30.516	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-102.1	+65.0	-91.1	
		Custom Size	24.517 - 27.516	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-100.9	+65.0	-90.2	
		Equal-Lite	21.517 - 24.516	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-100.7	+65.0	-90.0	
		Standard Proview	18.016 - 21.516	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-130.0	+65.0	-101.0	+65.0	-90.2	
		Custom Size	14.517 - 18.015	+65.0	-130.0	+65.0	-128.1	+65.0	-117.2	+65.0	-116.7	+65.0	-116.7	+65.0	-103.3	+65.0	-92.0	
		Custom Size	11.517 - 14.516	+65.0	-130.0	+65.0	-112.9	+65.0	-100.6	+65.0	-98.8	+65.0	-98.7	+65.0	-98.7	+65.0	-95.5	
		Shortest	11.266 - 11.516	+65.0	-130.0	+65.0	-111.8	+65.0	-99.4	+65.0	-97.5	+65.0	-97.3	+65.0	-97.3	+65.0	-97.3	
		62	Tallest	36.517 - 36.767	+65.0	-130.0	+65.0	-110.9	+65.0	-98.5	+65.0	-96.4	+65.0	-96.3	+65.0	-93.4	+65.0	-82.6
			Standard Cottage	34.517 - 36.516	+65.0	-130.0	+65.0	-111.9	+65.0	-99.6	+65.0	-97.7	+65.0	-97.6	+65.0	-91.4	+65.0	-80.8
			Custom Size	31.517 - 34.516	+65.0	-130.0	+65.0	-121.5	+65.0	-109.9	+65.0	-108.9	+65.0	-108.9	+65.0	-89.8	+65.0	-79.4
			Equal-Lite	28.517 - 31.516	+65.0	-130.0	+65.0	-130.0	+65.0	-128.7	+65.0	-128.7	+65.0	-119.5	+65.0	-89.4	+65.0	-79.1
			Custom Size	25.517 - 28.516	+65.0	-130.0	+65.0	-120.7	+65.0	-109.0	+65.0	-107.9	+65.0	-107.9	+65.0	-89.8	+65.0	-79.4
	Standard Proview		22.517 - 25.516	+65.0	-128.2	+65.0	-107.0	+65.0	-94.5	+65.0	-92.2	+65.0	-91.7	+65.0	-91.0	+65.0	-80.4	
	Custom Size		20.017 - 22.516	+65.0	-118.3	+65.0	-97.8	+65.0	-85.1	+65.0	-82.2	+65.0	-81.0	+65.0	-80.9	+65.0	-80.9	
	Custom Size		18.016 - 20.016	+65.0	-111.3	+65.0	-91.5	+65.0	-78.8	+65.0	-75.6	+65.0	-74.0	+65.0	-73.6	+65.0	-73.6	
	Shortest		16.928 - 18.015	+65.0	-107.9	+65.0	-88.4	+65.0	-75.8	+65.0	-72.5	+65.0	-70.6	+65.0	-70.0	+65.0	-70.0	
	75	Tallest	38.517 - 41.266	+65.0	-114.4	+65.0	-94.3	+65.0	-81.6	+65.0	-78.5	+65.0	-77.0	+65.0	-76.8	+65.0	-72.9	
		Equal-Lite	36.517 - 38.516	+65.0	-124.7	+65.0	-103.8	+65.0	-91.1	+65.0	-88.6	+65.0	-87.9	+65.0	-83.4	+65.0	-72.9	
		Custom Size	34.517 - 36.516	+65.0	-124.1	+65.0	-103.2	+65.0	-90.5	+65.0	-87.9	+65.0	-87.2	+65.0	-83.4	+65.0	-72.9	
		Custom Size	31.517 - 34.516	+65.0	-113.0	+65.0	-93.0	+65.0	-80.3	+65.0	-77.2	+65.0	-75.6	+65.0	-75.3	+65.0	-72.9	
		Standard Proview	29.928 - 31.516	+65.0	-107.9	+65.0	-88.4	+65.0	-75.8	+65.0	-72.5	+65.0	-70.6	+65.0	-70.0	+65.0	-70.0	
	84	Equal-Lite	40.017 - 41.266	+65.0	-111.3	+65.0	-91.5	+65.0	-78.8	+65.0	-75.6	+65.0	-74.0	+65.0	-73.6	+65.0	-70.2	
		Custom Size	38.928 - 40.016	+65.0	-107.9	+65.0	-88.4	+65.0	-75.8	+65.0	-72.5	+65.0	-70.6	+65.0	-70.0	+65.0	-70.0	
	86.338	Custom Size	** - 41.266	+65.0	-107.9	+65.0	-88.4	+65.0	-75.8	+65.0	-72.5	+65.0	-70.6	+65.0	-70.0	+65.0	-70.0	

SEE TABLE 7, SHEET 9 FOR ANCHOR GROUP AND QUANTITY.
** MIN. BOTTOM SASH HEIGHT = WINDOW BUCK HEIGHT - 45.072
(APPLIES TO ANY HEIGHT 86.338" OR LESS).

NOTES:

- 1) USE THIS TABLE FOR ALL WINDOWS INSTALLED THROUGH THE FRAME OR INTEGRAL FIN.
- 2) FRAME DIMENSIONS ARE BUCK. SASH HEIGHT IS AS PER THE FIGURE.
- 3) FOR SIZES NOT SHOWN, ROUND UP TO THE NEXT AVAILABLE WIDTH OR HEIGHT DIMENSION SHOWN ON THE TABLE.

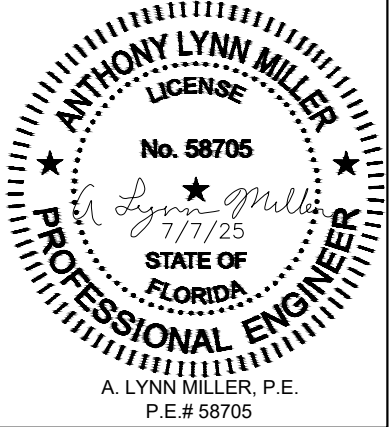


SECTION DETAIL FOR WINDOWS WITH
LEVEL R2 REINFORCEMENT & GLASS TYPES 2-4
(REINFORCEMENTS SHOWN IN FIGURES
ABOVE APPLY TO ALL FRAME TYPES &
CONFIGURATIONS)

PRODUCT REVISED
As complying with the Florida
Building Code
NOA-No. **25-0710.03**
Expiration Date: **09/17/2030**
By: *Manuel Perez*
Miami-Dade Product Control

Revision: NO CHANGES IN THIS SHEET.

PGT Custom Windows and Doors		3400 PRECISION DRIVE N. VENICE, FL 34275 (941) 480-1600		REGISTRATION #29296		PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600							
		DOUBLE HUNG INSTALL (NI)		Date		05/15/15							
Series		Desc.		By		A. MORLESIN							
DH-5460		Sheet		7 OF 12		DWG No.		MD-DH5460-01		Rev.		E	



FOR ANCHOR GROUP D, TABLE 7, SHEET 9 MAY BE USED.

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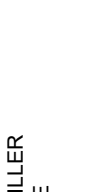
** MIN. BOTTOM SASH HEIGHT = WINDOW BUCK HEIGHT - 45.072
(APPLIES TO ANY HEIGHT 86.338" OR LESS).

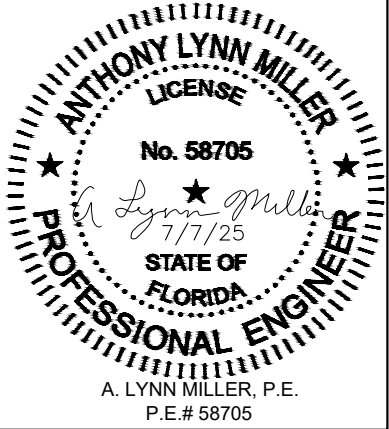
Max. Anchor O.C. Spacing for "Integral-Fin" Installation	Anchor Group E	Anchor Group F
	2.8"	4"

- 1) USE THE ABOVE "ANCHOR QUANTITIES REQUIRED....." TABLE FOR ANCHORS INSTALLED THROUGH THE FRAME.
- 2) USE THE ABOVE "MAX. ANCHOR O.C. SPACING....." TABLE FOR ANCHORS INSTALLED THROUGH THE INTEGRAL FIN.
- 3) FRAME DIMENSIONS ARE BUCK. "MR"=MEETING RAIL.
- 4) FOR SIZES NOT SHOWN, ROUND UP TO THE NEXT AVAILABLE WIDTH OR HEIGHT DIMENSION SHOWN ON THE TABLE.
- 5) REFER TO TABLES 2 & 3, SHEET 2 FOR ANCHOR GROUP DESCRIPTIONS.

PRODUCT REVISED
As complying with the Florida
Building Code
NOA-No. 25-0710.03
Expiration Date: 09/17/2030
By: Manuel Perez
Miami-Dade Product Control

NO CHANGES IN THIS SHEET.

 PGT Custom Windows and Doors		PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	
3400 PRECISION DRIVE N. VENICE, FL 34275 (941) 480-1600		REGISTRATION #29296	
DOUBLE HUNG INSTALL (NI)		Date	05/15/15
ANCHOR QUANTITIES.		Drawn By	A. MORLESIN
Series	DH-5460	Sheet	8 OF 12
Desc.	A. MORLESIN		
Rev.	MD-DH5460-01	E	

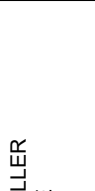


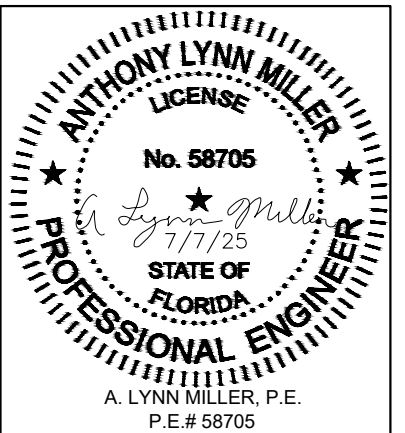
Anchor Quantities Required for "Through-Frame" Installation						Anchor Group B									Anchor Group C								Anchor Group D																											
						18" Wide			24" Wide			32" Wide			36" Wide			40" Wide			48" Wide			52-1/8" Wide			18" Wide			24" Wide			32" Wide			36" Wide			40" Wide			48" Wide			52-1/8" Wide					
						Jamb	Jamb	Header	Jamb	Jamb	Header	Jamb	Jamb	Header	Jamb	Jamb	Header	Jamb	Jamb	Header	Jamb	Jamb	Header	Jamb	Jamb	Header	Jamb	Jamb	Header	Jamb	Jamb	Header	Jamb	Jamb	Header	Jamb	Jamb	Header	Jamb	Jamb	Header	Jamb	Jamb	Header	Jamb	Jamb	Header			
Glass Types: 2, 3 & 4	Bottom Sash Description for given Range @ Window Height Shown	Bottom Sash Height Range (in)	Above MR	Below MR	Header	Above MR	Below MR	Header	Above MR	Below MR	Header	Above MR	Below MR	Header	Above MR	Below MR	Header	Above MR	Below MR	Header	Above MR	Below MR	Header	Above MR	Below MR	Header	Above MR	Below MR	Header	Above MR	Below MR	Header	Above MR	Below MR	Header	Above MR	Below MR	Header	Above MR	Below MR	Header	Above MR	Below MR	Header						
Reinforcement Level: R2																																																		
	24	Equal-Lite	11.266	1	2	1	1	2	1	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2		
	28	Standard Cottage	13.517 - 15.516	1	2	1	1	2	1	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2		
		Equal-Lite	11.517 - 13.516	1	2	1	1	2	1	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2		
		Standard Provlew	11.266 - 11.516	1	2	1	1	2	1	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2		
	37.375	Tallest	21.517 - 24.891	1	2	1	1	2	1	1	3	2	1	3	2	1	2	2	1	3	2	1	2	2	1	3	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2	1	2	2	1	3	2		
		Standard Cottage	18.017 - 21.516	2	2	1	2	2	1	2	2	2	2	3	2	2	3	2	2	3	2	2	2	3	2	2	2	3	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	3	2	2	3	2		
		Equal-Lite	15.017 - 18.016	2	2	1	2	2	1	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2		
Standard Provlew		11.517 - 15.016	3	2	1	3	2	1	3	2	2	3	2	2	3	2	2	3	2	2	3	2	2	3	2	2	3	2	2	3	2	2	3	2	2	3	2	2	3	2	2	3	2	2	3	2	2			
Shortest		11.266 - 11.516	3	2	1	3	2	1	3	2	2	3	2	2	3	2	2	3	2	2	3	2	2	3	2	2	3	2	2	3	2	2	3	2	2	3	2	2	3	2	2	3	2	2	3	2	2			
44	Tallest	29.517 - 31.516	1	3	1	1	3	1	1	3	2	1	4	2	1	4	2	1	4	2	1	4	2	1	3	1	1	3	1	1	5	2	1	5	2	1	3	1	1	3	1	1	3	1	1	3	1	1	3	1
	Custom Size																																																	

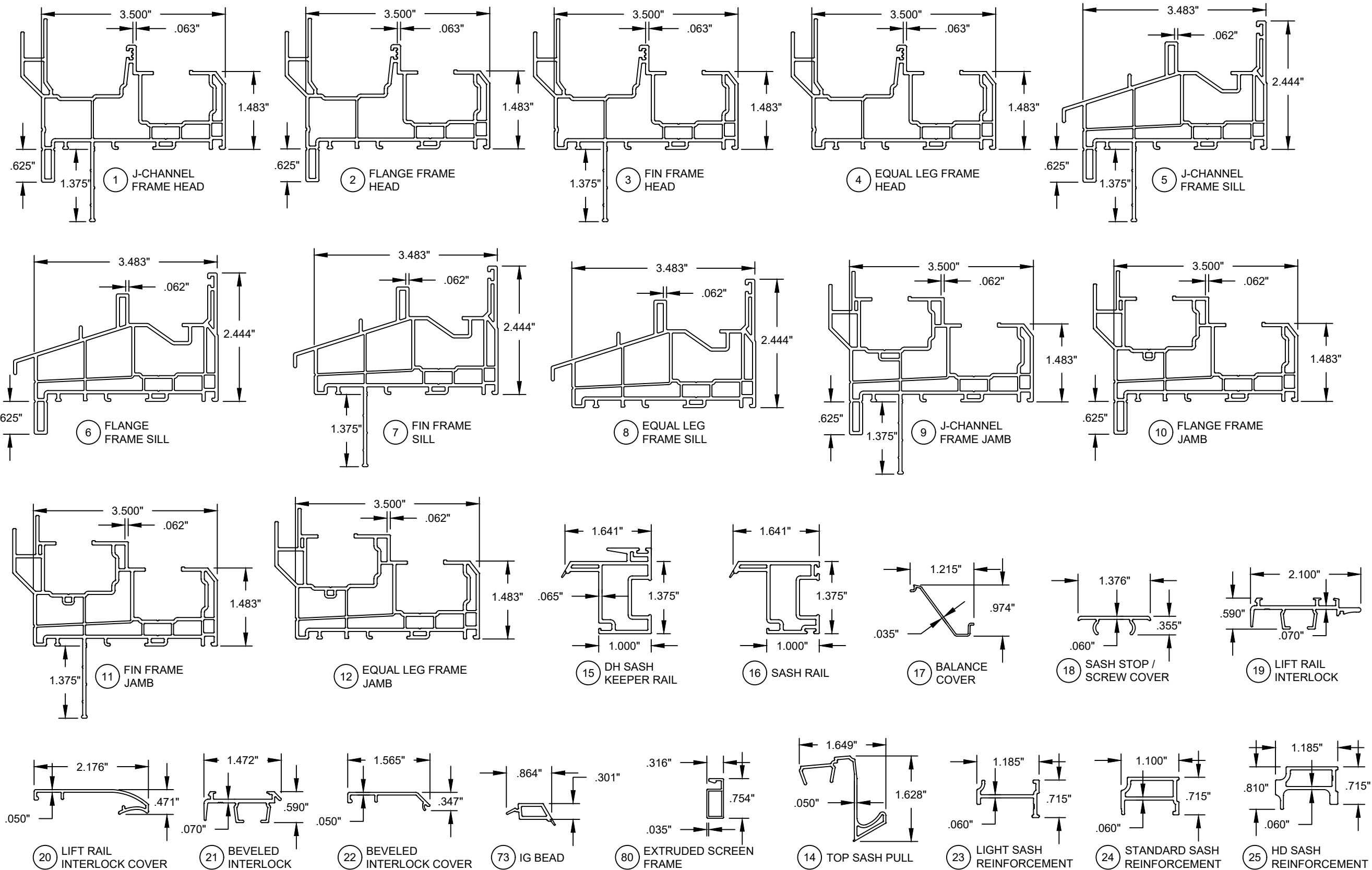
**** MIN. BOTTOM SASH HEIGHT = WINDOW BUCK HEIGHT - 45.072
(APPLIES TO ANY HEIGHT 86.338" OR LESS).**

- 1) USE THE ABOVE "ANCHOR QUANTITIES REQUIRED....." TABLE FOR ANCHORS INSTALLED THROUGH THE FRAME.
- 2) USE THE ABOVE "MAX. ANCHOR O.C. SPACING....." TABLE FOR ANCHORS INSTALLED THROUGH THE INTEGRAL FIN.
- 3) FRAME DIMENSIONS ARE BUCK. "MR"=MEETING RAIL.
- 4) FOR SIZES NOT SHOWN, ROUND UP TO THE NEXT AVAILABLE WIDTH OR HEIGHT DIMENSION SHOWN ON THE TABLE.
- 5) REFER TO TABLES 2 & 3, SHEET 2 FOR ANCHOR GROUP DESCRIPTIONS.

Revision:	NO CHANGES IN THIS SHEET.
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	Custom Windows and Doors 3400 PRECISION DRIVE N. VENICE, FL 34275 (941) 480-1600		PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	
	REGISTRATION #29296		05/15/15	
DOUBLE HUNG INSTALL (NI)		A. MORLESIN		Date
ANCHOR QUANTITIES.		Drawn By		Rev.
Series	DH-5460	Sheet	9 OF 12	MD-DH5460-01
Desc.	E			

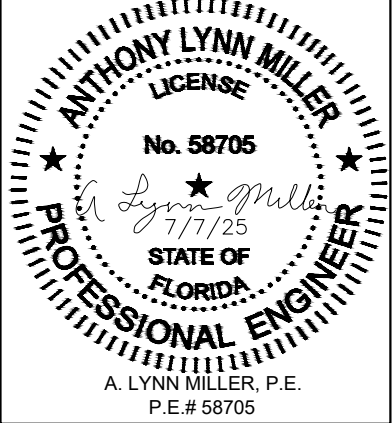




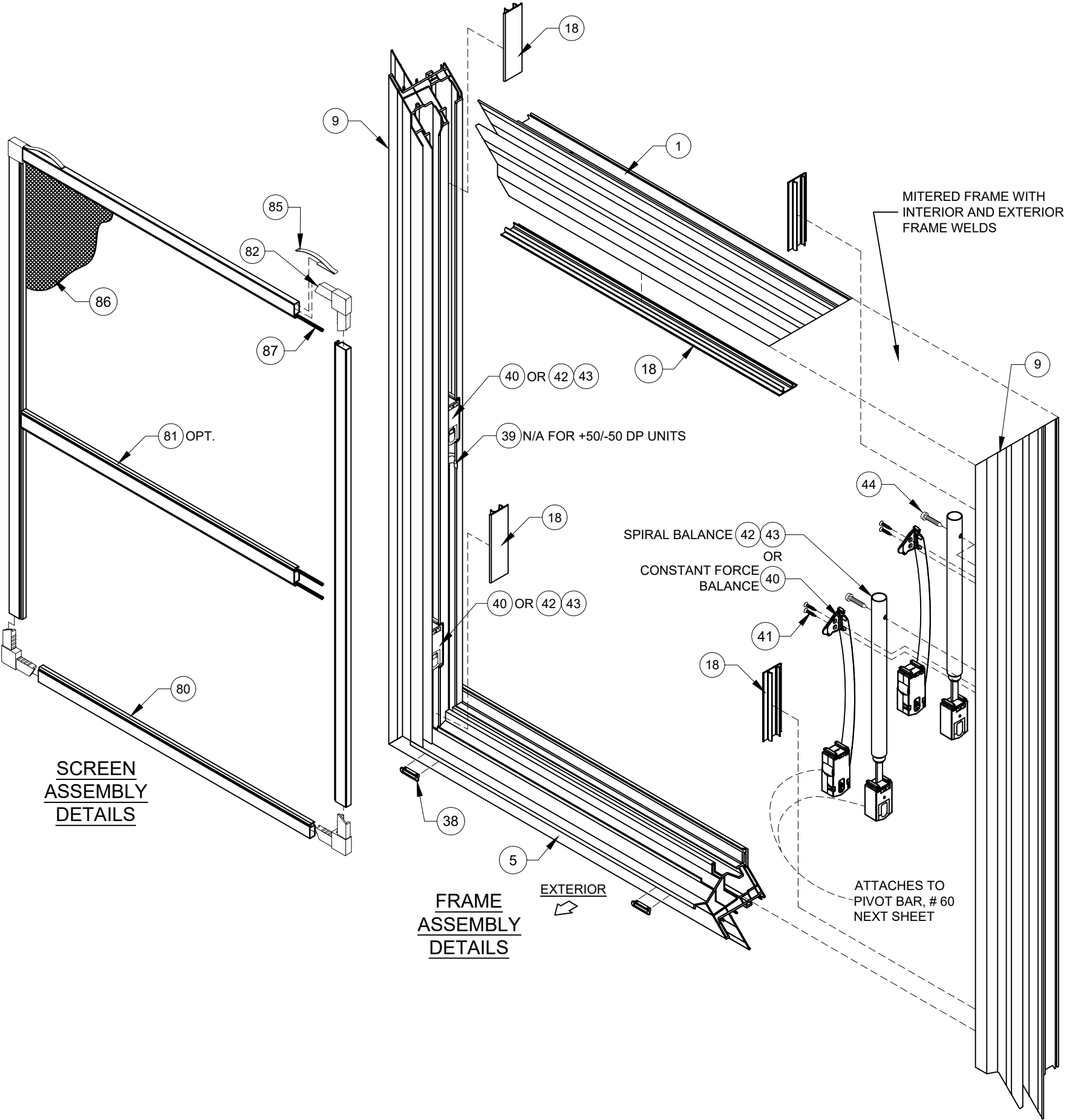
PRODUCT REVISED
As complying with the Florida Building Code
NOA-No. **25-0710.03**
Expiration Date: **09/17/2030**
By: *Manuel Perez*
Miami-Dade Product Control

Revision: NO CHANGES IN THIS SHEET.

PGT Custom Windows and Doors		PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600		
3400 PRECISION DRIVE N. VENICE, FL 34275 (941) 480-1600		REGISTRATION #29296		
Series Desc. Title	DOUBLE HUNG INSTALL (NI)		Date	05/15/15
EXTRUSION PROFILES.		By	A. MORLESIN	
DH-5460	Sheet	10 OF 12	DWG No.	MD-DH5460-01
			Rev.	E



Bill of Material			
#	Part #	Description	Material
1	620113	Frame Head - J-Channel	PVC
2	620114	Frame Head - Flange	PVC
3	620115	Frame Head - Fin	PVC
4	620116	Frame Head - Equal Leg/Box	PVC
5	620105	Frame Sill - J-Channel	PVC
6	620106	Frame Sill - Flange	PVC
7	620107	Frame Sill - Fin	PVC
8	620108	Frame Sill - Equal Leg/Box	PVC
9	620109	Frame Jamb - J-Channel	PVC
10	620110	Frame Jamb - Flange	PVC
11	620111	Frame Jamb - Fin	PVC
12	620112	Frame Jamb - Equal Leg/Box	PVC
14	620171	Top Sash Pull (opt.)	PVC
15	620140	Keeper Rail	PVC
16	620129	Sash Rail (Sides, Top & Bottom)	PVC
17	620134	Balance Cover	PVC
18	620133	Sash Stop/Screw Cover	PVC
19	620156	Lift Rail Interlock	6005 T5 Al
20	620144	Lift Rail Interlock Cover	PVC
21	620157	Beveled Interlock	6005 T5 Al
22	620145	Beveled Interlock Cover	PVC
23	620150	Light Sash Reinforcement	6063 T6 Al
24	620151	Standard Sash Reinforcement	6063 T6 Al
25	620152	HD Sash Reinforcement	6063 T6 Al
30	61644	Weatherstrip, .187" x .270" Fin Pile	
31	6Q300	Weatherstrip, .190" x .300" Foam Bulb	
32	61719	Weatherstrip, .187" x .220" PolyPile	
33	61825	Weatherstrip Plug, .220" Finseal	
35	78X1MTT	#8 x 1" Ph. PH SDS (Interlock Mounting Screw)	SS
38	720210	Weep Hole Cover	PVC
39	720185	Tilt Latch Reinforcement Clip	PVC
40	720XXXX	Constant Force Balance	
41	78X34PPAX	#8 x 3/4" Ph. FH SMS (Con. Force Balance Screw)	SS
42		Spiral Balance	
43	720205	Spiral Balance Shoe	Nylon
44	78X114FPAX	#8 x 1-1/4" Ph. FH SMS (Spiral Balance Screw)	SS



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Title	DOUBLE HUNG INSTALL (NI)			Date	05/15/15		
Desc.		ASSEMBLY & PART LIST		By	A. MORLESIN		
Series	DH-5460	Sheet	11 OF 12	DWG No.	MD-DH5460-01	Rev.	E

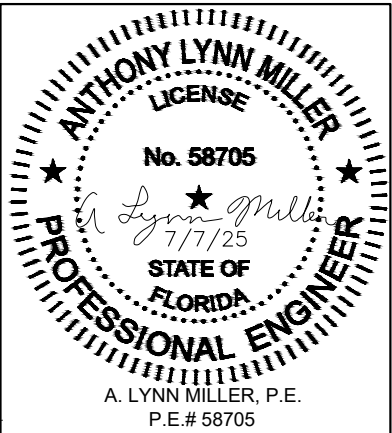
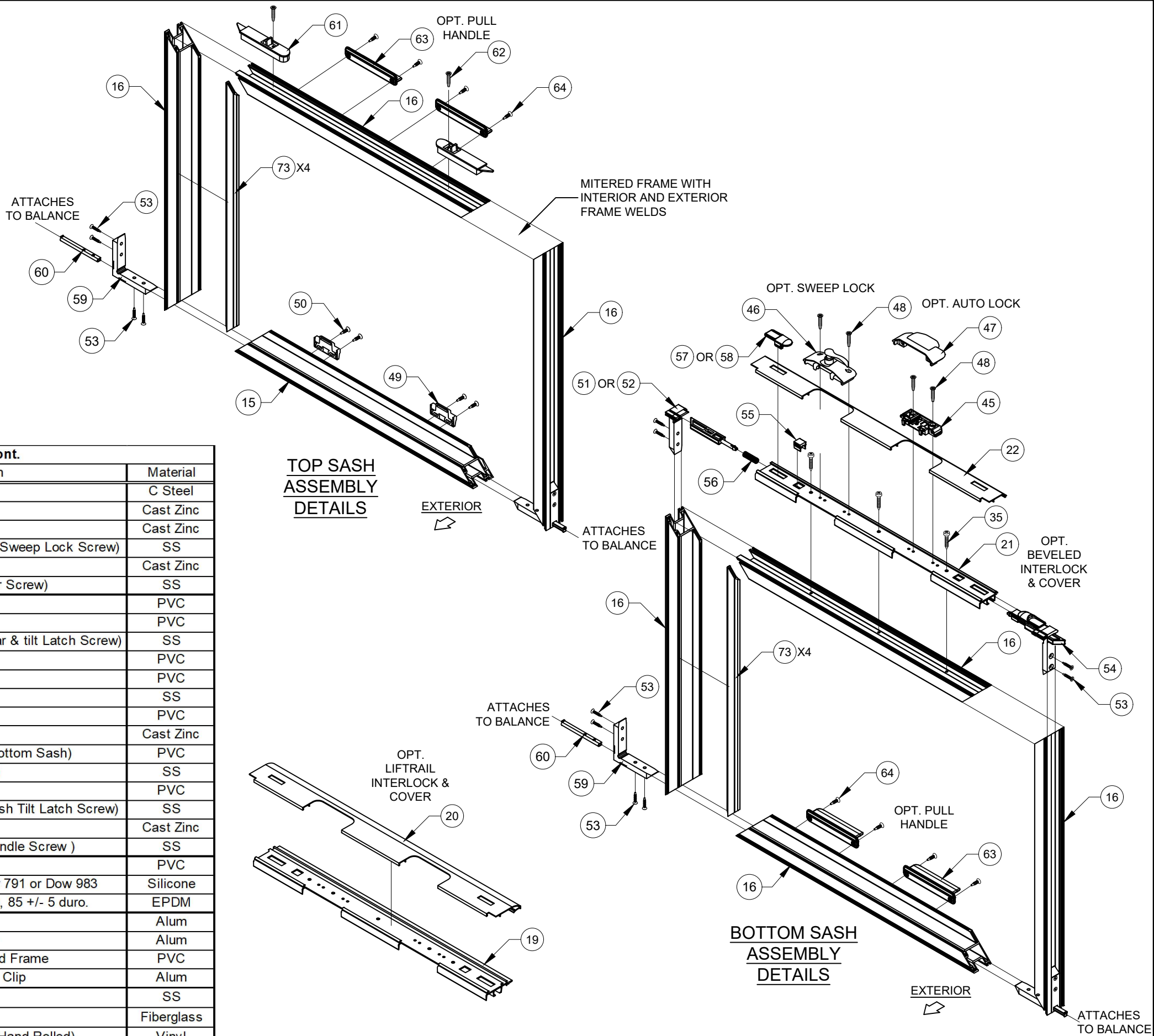


TABLE 8, CONT.:

Bill of Material, cont.			
#	Part #	Description	Material
45	720197	Auto Lock Mechanism	C Steel
46	720198&9	Sweep Lock	Cast Zinc
47	720195&6	Auto Lock Cover Assembly	Cast Zinc
48	76X1180PTX	#6 x 1-1/8" Ph. FH SDS (Auto/Sweep Lock Screw)	SS
49	720200	Auto and Sweep Lock Keeper	Cast Zinc
50	76X34PPTX	#6 x 3/4" PH. PH SDS (Keeper Screw)	SS
51	420181 L/R	Beveled Tilt Latch Corner Key	PVC
52	420182 L/R	Pull Rail Tilt Latch Corner Key	PVC
53	7634PHFL	#6 x 3/4" Ph. FH SDS (Pivot Bar & tilt Latch Screw)	SS
54	420183	Tilt Latch	PVC
55	420184	Tilt Latch Retainer	PVC
56	720207	1" Tilt Latch Spring	SS
57	420186	Plastic Tilt Latch Finger Pull	PVC
58	720192	Metal Tilt Latch Finger Pull	Cast Zinc
59	420180	Pivot Bar Corner Key (Top & Bottom Sash)	PVC
60	720206	Pivot Bar (Top & Bottom Sash)	SS
61	7101/7102	Top Sash Tilt Latch (L&R)	PVC
62	76X12FPTX	#6 x 1/2" Ph. FH SDS (Top Sash Tilt Latch Screw)	SS
63	720191	Sash Pull Handle (opt.)	Cast Zinc
64	78X34FPT	#8 x 3/4" Ph. FH SDS (Pull Handle Screw)	SS
73	720136	I.G. Bead	PVC
74		Backbedding, GE 7700 or Dow 791 or Dow 983	Silicone
75	71684&5	Setting Block (7/8" x 2" x 1/8"), 85 +/- 5 duro.	EPDM
80	61012	Extruded Screen Frame	Alum
81	60775	Extruded Screen Spreader Bar	Alum
82	7CKGLB21	Screen Corner Key for Extruded Frame	PVC
83	72045	Extruded Screen Spreader Bar Clip	Alum
85	7CASPm	Tension Spring	SS
86	61816C48	Screen Cloth	Fiberglass
87	61635/61624	.140" Screen Spline (Machine/Hand Rolled)	Vinyl



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Title	DOUBLE HUNG INSTALL (NI)		Date05/15/15
ASSEMBLY & PARTS LIST.		ByA. MORLESIN	
Series	DH-5460	Sheet12 OF 12	DWG No.MD-DH5460-01
Desc.			Rev.E

