



MIAMI-DADE COUNTY, FLORIDA
PRODUCT CONTROL SECTION

11805 SW 26 Street, Room 208

Miami, Florida 33175-2474

T (786) 315-2590 F (786) 315-2599

www.miamidade.gov/building

DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER)
BOARD AND CODE ADMINISTRATION DIVISION

NOTICE OF ACCEPTANCE (NOA)

PGT Industries, LLC
3400 Precision Drive,
North Venice, Fl. 34275

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER - Product Control Section to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami-Dade County) and/or the AHJ (in areas other than Miami-Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Series "PW-5540" PVC Fixed Window – L.M.I.

APPROVAL DOCUMENT: Drawing No. **MD-5540.0 Rev E** titled "Vinyl Fixed Casement Window NOA (LM)", sheets 1 through 13 of 13, dated 09/09/14 and last revised on 07/30/25, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P.E., bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Section.

MISSILE IMPACT RATING: Large and Small Missile Impact Resistant

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state, model/series, and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA **revises & renews** **NOA No. 23-0816.04** and consists of this page 1 and evidence pages E-1, E-2, E-3, E-4, E-5, E-6 and E-7, as well as approval document mentioned above.

The submitted documentation was reviewed by **Ishaq I. Chanda, P.E.**



8/21/25

NOA No. 25-0801.05

Expiration Date: September 24, 2030

Approval Date: September 04, 2025

Page 1

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA's

A. DRAWINGS

1. Manufacturer's die drawings and sections.
(Submitted under NOA No. 15-0415.01)
2. Drawing No. **MD-5540.0** titled "Vinyl Fixed Casement Window NOA (LM)", sheets 1 through 13 of 13, dated 09/09/14, with revision **C** dated 03/19/20, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.
(Submitted under NOA No. 20-0401.07)

B. TESTS

1. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
2) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
3) Water Resistance Test, per FBC, TAS 202-94
4) Large Missile Impact Test per FBC, TAS 201-94
5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
6) Forced Entry Test, per ASTM F588 and TAS 202-94
along with marked-up drawings and installation diagram of all PGT Industries, Inc. representative units listed below and tested to qualify **Dowsil 791** and **Dowsil 983** silicones, prepared by Fenestration Testing Laboratory, Inc., Test Reports No.: **FTL-7897**, PGT PW5520 PVC Fixed Window (unit 6 in proposal), dated 09/03/14 **FTL-20-2107.1**, PGT SGD780 Aluminum Sliding Glass Door (unit 7 in proposal) **FTL-20-2107.2**, PGT CA740 Alum. Outswing Casement Window (unit 8 in proposal) **FTL-20-2107.3**, PGT PW7620A Aluminum Fixed Window (unit 9 in proposal) and **FTL-20-2107.4**, PGT PW7620A Aluminum Fixed Window (unit 10 in proposal) dated 07/13/20, all signed and sealed by Idalmis Ortega, P.E.
(Submitted under NOA No. 20-0401.07)
2. Test reports on: 1) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
2) Large Missile Impact Test per FBC, TAS 201-94
3) Cyclic Wind Pressure Loading per FBC, TAS 203-94
along with marked-up drawings and installation diagram of a PVC sliding glass door, a PVC fixed window and an aluminum sliding glass door, using: Kodispace 4SG TPS spacer system, Duraseal® spacer system, Super Spacer® NXT™ spacer system and XL Edge™ spacer system at insulated glass, prepared by Fenestration Testing Laboratory, Inc., Test Reports No. **FTL-8717**, **FTL-8968** and **FTL-8970**, dated 11/16/15, 06/07/16 and 06/02/16 respectively, all signed and sealed by Idalmis Ortega, P.E.
(Submitted under NOA No. 16-0714.19)



Ishaq I. Chanda, P.E.
Product Control Unit Supervisor
NOA No. 25-0801.05
Expiration Date: September 24, 2030
Approval Date: September 04, 2025

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA's (CONTINUED)

B. TESTS (CONTINUED)

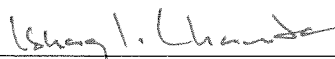
3. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
2) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
3) Water Resistance Test, per FBC, TAS 202-94
4) Large Missile Impact Test per FBC, TAS 201-94
5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
6) Forced Entry Test, per FBC 2411.3.2.1, and TAS 202-94
along with marked-up drawings and installation diagram of a PVC fixed window, prepared by Fenestration Testing Laboratory, Inc., Test Report No. **FTL-7897**, dated 08/01/14, signed and sealed by Idalmis Ortega, P.E.
(Submitted under NOA No. 15-0415.01)
4. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
3) Water Resistance Test, per FBC, TAS 202-94
4) Forced Entry Test, per FBC 2411.3.2.1, and TAS 202-94
5) Large Missile Impact Test per FBC, TAS 201-94
6) Cyclic Wind Pressure Loading per FBC, TAS 203-94
along with marked-up drawings and installation diagram of a series 5540/5440 PVC casement picture windows, prepared by Fenestration Testing Laboratory, Inc., Test Report No. **FTL-8128**, dated 02/10/15, signed and sealed by Idalmis Ortega, P.E. and with marked-up drawings and installation diagram of a series 5540/5440 vinyl fixed windows w/tube mullion, prepared by Fenestration Testing Laboratory, Inc., Test Report No. **FTL-8174**, dated 03/31/15, signed and sealed by Idalmis Ortega, P.E.
(Submitted under NOA No. 15-0415.01)
5. Additional, Reference test report **FTL-8183** per TAS 201, 202 & 203-94, issued by Fenestration Testing Laboratory, Inc.
(Submitted under NOA No. 15-0415.01)

C. CALCULATIONS

1. Anchor verification calculations and structural analysis, complying with **FBC 6th Edition (2017)** and **FBC 7th (2020)** dated 03/19/20, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.
(Submitted under NOA No. 20-0401.07)
2. Glazing complies with **ASTM E1300-09**

D. QUALITY ASSURANCE

1. Miami-Dade Department of Regulatory and Economic Resources (RER).


Ishaq I. Chanda, P.E.
Product Control Unit Supervisor
NOA No. 25-0801.05
Expiration Date: September 24, 2030
Approval Date: September 04, 2025

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA's (CONTINUED)

E. MATERIAL CERTIFICATIONS

1. Notice of Acceptance No. **19-0305.02** issued to **Kuraray America, Inc.** for their "**Trosifol® Ultraclear, Clear and Color PVB Glass Interlayers**" dated 05/09/19, expiring on 07/08/24.
2. Notice of Acceptance No. **17-0808.02** issued to **Kuraray America, Inc.** for their "**SentryGlas® (Clear and White) Glass Interlayers**" dated 12/28/17, expiring on 07/04/23.
3. Notice of Acceptance No. **18-0122.02**, issued to **ENERGI Fenestration Solutions USA, Inc.**, for their **White Rigid PVC Exterior Extrusions for Windows and Doors**, approved on 03/08/18, expiring on 02/28/23.
4. Notice of Acceptance No. **20-0203.03** issued to **ENERGI Fenestration Solutions USA, Inc.** for their "**Bronze and Lighter Shades of Cap Coated Rigid PVC Exterior Extrusions for Windows and Doors**" dated 02/27/20, expiring on 04/16/25.
5. Notice of Acceptance No. **20-0203.04** issued to **ENERGI Fenestration Solutions USA, Inc.** for their "**Performance Core Rigid PVC Exterior Extrusions for Windows and Doors**" dated 02/27/20, expiring on 04/16/25.

F. STATEMENTS

1. Statement letter of conformance, complying with **FBC 6th Edition (2017)** and the **FBC 7th Edition (2020)**, dated March 12, 2020, issued by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.
(Submitted under NOA No. 20-0401.07)
2. Statement letter of no financial interest, dated March 12, 2020, issued by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.
(Submitted under NOA No. 20-0401.07)
3. Proposal No. **19-1155TP** issued by the Product Control Section, dated January 10, 2020, signed by Ishaq Chanda, P.E.
(Submitted under NOA No. 20-0401.07)
4. Proposal No. **16-0125** issued by the Product Control Section, dated March 09, 2016, signed by Ishaq Chanda, P.E.
(Submitted under NOA No. 17-0614.06)
5. Proposal issued by Product Control Section, dated 06/26/14, signed by Jaime Gascon, P.E. Supervisor, Product Control Section.
(Submitted under NOA No. 15-0415.01)

G. OTHERS

1. Notice of Acceptance No. **17-0614.06**, issued to **PGT Industries, Inc.** for their Series "**PW-5540**" PVC Fixed Window – LM.I., approved on 10/12/17 and expiring on 09/24/20.



Ishaq I. Chanda, P.E.
Product Control Unit Supervisor
NOA No. 25-0801.05
Expiration Date: September 24, 2030
Approval Date: September 04, 2025

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

2. EVIDENCE SUBMITTED Under Previous approval

A. DRAWINGS

1. Drawing No. **MD-5540.0** titled "Vinyl Fixed Casement Window NOA (LM)", sheets 1 through 13 of 13, dated 09/09/14, with revision **D** dated 07/31/23, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.

B. TESTS

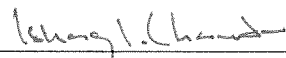
1. Test reports on: 1) 400 ft-lb Drop Test, per ANSI Z97.1-15 Class A and FBC Sections 2406.2 and 2406.4.3. along with marked-up drawings and installation diagram of CGI Windows & Doors, Inc. and PGT Industries, Inc. representative units listed below and tested to qualify ANSI Z97.1 Safety Glazing on corresponding lites of CGI and PGT lines of fixed window products, prepared by QAI Laboratories, Test Reports No.: **NOK-0049**, test specimen: CGI Windows & Doors, Inc. Series "PW238" Aluminum Fixed Window – L.M.I. (unit 1 in proposal No. **23-0441R** dated 06/12/23). **NOK-0050**, test specimen: PGT Industries, Inc. Series "PW5520 Vinyl Fixed Window – L.M.I. (unit 2 in proposal No. **23-0441R** dated 06/12/23), each dated 08/02/23, and signed and sealed by Idalmis Ortega, P.E.

C. CALCULATIONS

1. None.

D. QUALITY ASSURANCE

1. Miami-Dade Department of Regulatory and Economic Resources (RER)



Ishaq I. Chanda, P.E.

Product Control Unit Supervisor

NOA No. 25-0801.05

Expiration Date: September 24, 2030

Approval Date: September 04, 2025

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

2. NEW EVIDENCE SUBMITTED (CONTINUED)

E. MATERIAL CERTIFICATIONS

1. Notice of Acceptance No. **20-0915.22** issued to **Kuraray America, Inc.** for their **"Trosifol® Ultraclear, Clear and Color PVB Glass Interlayers"** dated 11/19/20, expiring on 07/08/24.
2. Notice of Acceptance No. **22-1116.01** issued to **Kuraray America, Inc.** for their **"SentryGlas® (Clear and White) Glass Interlayers"** dated 12/15/22, expiring on 07/04/28.
3. Notice of Acceptance No. **21-1109.04**, issued to **Vision Extrusions Group Limited**, for their **White Rigid PVC Exterior Extrusions for Windows and Doors**, approved on 03/31/22, expiring on 09/30/24.
4. Notice of Acceptance No. **22-0104.04**, issued to **Vision Extrusions Group Limited**, for their **Bronze and Lighter Shades of Cap Coated Rigid PVC Exterior Extrusions for Windows and Doors**, approved on 04/14/22, expiring on 12/29/26.
5. Notice of Acceptance No. **22-0621.01**, issued to **Vision Extrusions Group Limited**, for their **Black and Lighter Shades of Cap Coated Rigid PVC Exterior Extrusions for Windows and Doors**, approved on 07/28/22, expiring on 07/28/27.

F. STATEMENTS

1. Statement letter of conformance, complying with **FBC 7th Edition (2020)** and the **FBC 8th Edition (2023)**, dated July 31, 2023, issued by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.
2. Statement letter of no financial interest, dated July 31, 2023, issued by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.
3. Proposal No. **23-0441R** issued by the Product Control Section, dated 06/06/23 and revised on 06/12/23, signed by Manuel Perez, P.E.

G. OTHERS

1. Notice of Acceptance No. **20-0401.07**, issued to **PGT Industries, Inc.** for their Series **"PW-5540"** PVC Fixed Window – L.M.I. approved on 08/06/20 and expiring on 09/24/25.



Ishaq I. Chanda, P.E.

Product Control Unit Supervisor

NOA No. 25-0801.05

Expiration Date: September 24, 2030

Approval Date: September 04, 2025

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

3. NEW EVIDENCE SUBMITTED

A. DRAWINGS

1. **APPROVAL DOCUMENT:** Drawing No. **MD-5540.0** Rev E titled "Vinyl Fixed Casement Window NOA (LM)", sheets 1 through 13 of 13, dated 09/09/14 and last revised on 07/30/25, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.

B. TESTS (submitted under previous approval)

1. None.

C. CALCULATIONS (submitted under previous approval)

1. None

D. QUALITY ASSURANCE

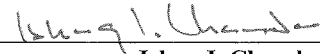
1. Miami-Dade Department of Regulatory and Economic Resources (RER).

E. MATERIAL CERTIFICATIONS

1. NOA No. **24-0618.01** issued to Vision Extrusions Group Limited, for their "**White Rigid PVC Exterior Extrusions for Windows and Doors**", expiring on 09/30/29.
2. Notice of Acceptance No. **25-0609.03**, issued to **Vision Extrusions Group Limited**, for their **Tan 3040 and Lighter Shades (Non-White) Rigid PVC Exterior Extrusions for Windows and Doors**, approved on 07/10/25, expiring on 02/04/31.
3. Notice of Acceptance No. **24-0401.07**, issued to **Vision Extrusions Group Limited**, for their **Black and Lighter Shades of Cap Coated Rigid PVC Exterior Extrusions for Windows and Doors**, approved on 05/09/24, expiring on 07/28/27.
4. Notice of Acceptance No. **23-0830.05**, issued to **Vision Extrusions Group Limited**, for their **VE 1000 Tan 202 and Lighter Shades (Non-White) Rigid PVC Exterior Extrusions for Windows and Doors**, approved on 10/26/23, expiring on 12/29/26.
5. Notice of Acceptance No. **24-0618.02**, issued to **Vision Extrusions Group Limited**, for their **Painted or Laminated White Rigid PVC Exterior Extrusions for Windows and Doors**, approved on 07/18/24, expiring on 09/30/29.
6. NOA No. **24-0205.08** issued to **Kuraray America, Inc.** for their "**Trosifol® Ultraclear, Clear and Color PVB Glass Interlayers**", expiring on 07/08/29.
7. NOA No. **23-0717.30** issued to **Kuraray America, Inc.** for their "**SentryGlas® (Clear and White) Glass Interlayers**", expiring on 07/04/28.

F. STATEMENTS

1. Statement letter of conformance, complying with **FBC 8th Edition (2023)** and no financial interest, dated 07-30-25, issued by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.
2. Statement letter dated 12/18/24 issued by manufacturer requesting renewal with company name change to PGT industries, LLC, signed and sealed by Anthony Lynn Miller, P.E.
3. e-mail dated 12/23/24 sent by Lynn Miller (PGT Code Compliance Manager), consists of PGT innovation form 8-k filed w/SEC, PGT innovation form 10-K filled w/SEC and Exhibit 21(Form 10-K); PGT innovation's list of subsidiaries


Ishaq I. Chanda, P.E.

Product Control Unit Supervisor

NOA No. 25-0801.05

Expiration Date: September 24, 2030

Approval Date: September 04, 2025

PGT Industries, LLC

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

3. NEW EVIDENCE SUBMITTED (continue)

G. OTHERS

1. This NOA **revises & renews** NOA# 23-0816.04, expiring on 09/24/30.
2. Article of conversion of PGT Industries, Inc to PGT industries, LLC pdf provided on 12/24/24 by Ms. April Lee, Assistant General Counsel.
3. Florida Department of State, Division of Corporation listing # L2400142070 of PGT Industries, LLC as active status since 12/17/24.
4. Florida Department of State, Division of Corporation listing # F03387 of PGT Industries, Inc as Inactive status.
5. PGT Name change organization chart layout prepared by RER (for file use only).



Ishaq I. Chanda, P.E.

Product Control Unit Supervisor

NOA No. 25-0801.05

Expiration Date: September 24, 2030

Approval Date: September 04, 2025

GENERAL NOTES: SERIES 5540
IMPACT RESISTANT, VINYL FIXED CASEMENT WINDOW

1) THIS PRODUCT HAS BEEN DESIGNED & TESTED TO COMPLY WITH THE REQUIREMENTS OF THE FLORIDA BUILDING CODE, INCLUDING THE HIGH VELOCITY HURRICANE ZONE (HVHZ).

2) SHUTTERS ARE NOT REQUIRED WHEN USED IN WIND-BORNE DEBRIS REGIONS. FOR INSULATED GLASS INSTALLATIONS ABOVE 30' IN THE HVHZ, THE OUTBOARD LITE (CAP) MUST TEMPERED.

3) FOR MASONRY APPLICATIONS IN MIAMI-DADE COUNTY, USE ONLY MIAMI-DADE COUNTY APPROVED MASONRY ANCHORS. MATERIALS USED FOR ANCHOR EVALUATIONS WERE SOUTHERN PINE, ASTM C90 CONCRETE MASONRY UNITS AND CONCRETE WITH MIN. KSI PER ANCHOR TYPE.

4) ALL WOOD BUCKS LESS THAN 1-1/2" THICK ARE TO BE CONSIDERED 1X INSTALLATIONS. 1X WOOD BUCKS ARE OPTIONAL IF UNIT IS INSTALLED DIRECTLY TO SUBSTRATE. WOOD BUCKS DEPICTED AS 2X ARE 1-1/2" THICK OR GREATER. 1X AND 2X BUCKS (WHEN USED) SHALL BE DESIGNED AND SECURED TO PROPERLY TRANSFER LOADS TO THE STRUCTURE. WOOD BUCK DESIGN AND INSTALLATION IS THE RESPONSIBILITY OF THE ENGINEER, (EOR) OR ARCHITECT OF RECORD, (AOR).

5) ANCHOR EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO. USE ANCHORS OF SUFFICIENT LENGTH TO ACHIEVE EMBEDMENT. OVERALL SEALING/FLASHING STRATEGY FOR WATER RESISTANCE OF INSTALLATION SHALL BE DONE BY OTHERS AND IS BEYOND THE SCOPE OF THESE INSTRUCTIONS.

6) MAX. 1/4" SHIMS ARE REQUIRED AT EACH ANCHOR LOCATION WHERE THE PRODUCT IS NOT FLUSH TO THE SUBSTRATE. USE SHIMS CAPABLE OF TRANSFERRING APPLIED LOADS. WOOD BUCKS, BY OTHERS, MUST BE SUFFICIENTLY ANCHORED TO RESIST LOADS IMPOSED ON THEM BY THE WINDOW.

7) DESIGN PRESSURES:

A. NEGATIVE DESIGN LOADS BASED ON STRUCTURAL/CYCLE TEST PRESSURE, FRAME ANALYSIS AND GLASS PER ASTM E1300.

B. POSITIVE DESIGN LOADS BASED ON WATER TEST PRESSURE, STRUCTURAL/ CYCLE TEST PRESSURE, FRAME ANALYSIS AND GLASS PER ASTM E1300.

C. DESIGN LOADS ARE BASED ON ALLOWABLE STRESS DESIGN, ASD.

8) THE ANCHORAGE METHODS SHOWN HAVE BEEN DESIGNED AND SECURED TO RESIST THE WINDLOADS CORRESPONDING TO THE REQUIRED DESIGN PRESSURE. THE 33-1/3% STRESS INCREASE HAS NOT BEEN USED IN THE DESIGN OF THIS PRODUCT. THE 1.6 LOAD DURATION FACTOR WAS USED FOR THE EVALUATION OF ANCHORS INTO WOOD. ANCHORS THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF THE FLORIDA BUILDING CODE FOR CORROSION RESISTANCE.

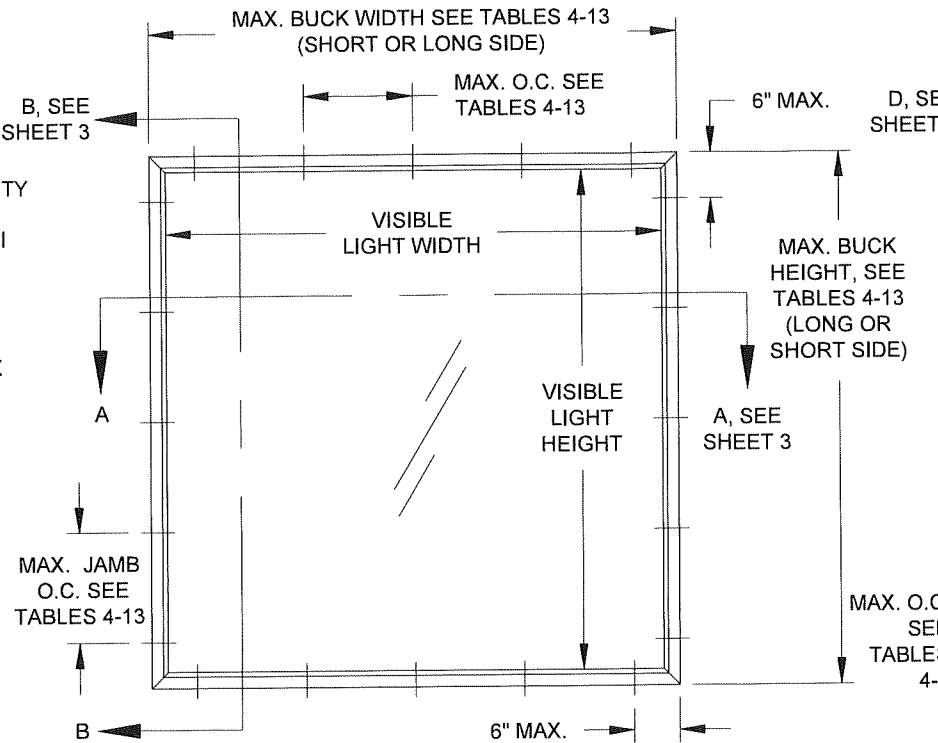
9) METAL SUBSTRATE TO MEET MIN. STRENGTH AND THICKNESS REQUIREMENTS PER CURRENT FLORIDA BUILDING CODE AND TO BE REVIEWED BY THE AUTHORITY HAVING JURISDICTION.

10) REFERENCES: TEST REPORTS FTL-7897, 8128, 8174; DEWALT ULTRACON+ NOA; ELCO/DEWALT CRETEFLEX NOA; ELCO/DEWALT AGGRE-GATOR NOA; VISION EXTRUSIONS LTD. BLACK, WHITE, BRONZE & LIGHTER SHADES OF CAP COATED PVC EXTRUSION NOA'S; NATIONAL DESIGN SPECIFICATION FOR WOOD CONSTRUCTION, ANSI/AF&PA NDS & ALUMINUM DESIGN MANUAL

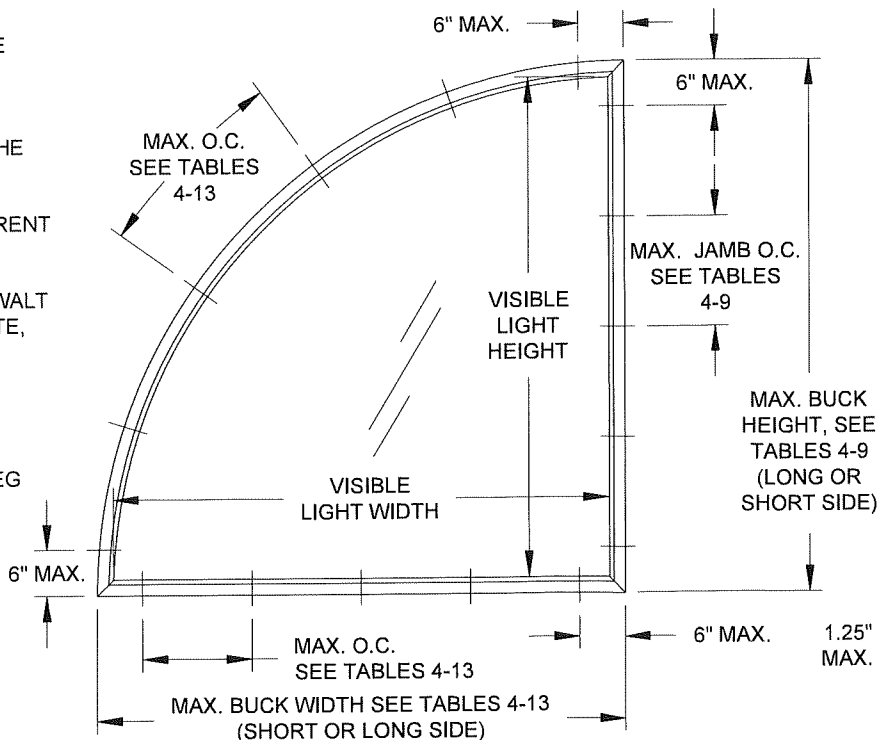
11) PVB AND SG INTERLAYERS MANUFACTURED BY KURARAY AMERICA, INC.

12) FRAME FLANGES OR INTEGRAL FINNS MAY BE TRIMMED IN-FIELD TO CREATE AN EQUAL-LEG FRAME.

13) MAXIMUM SHIM SPACING TO BE 18" WHEN INSTALLING THROUGH THE INTEGRAL FIN.

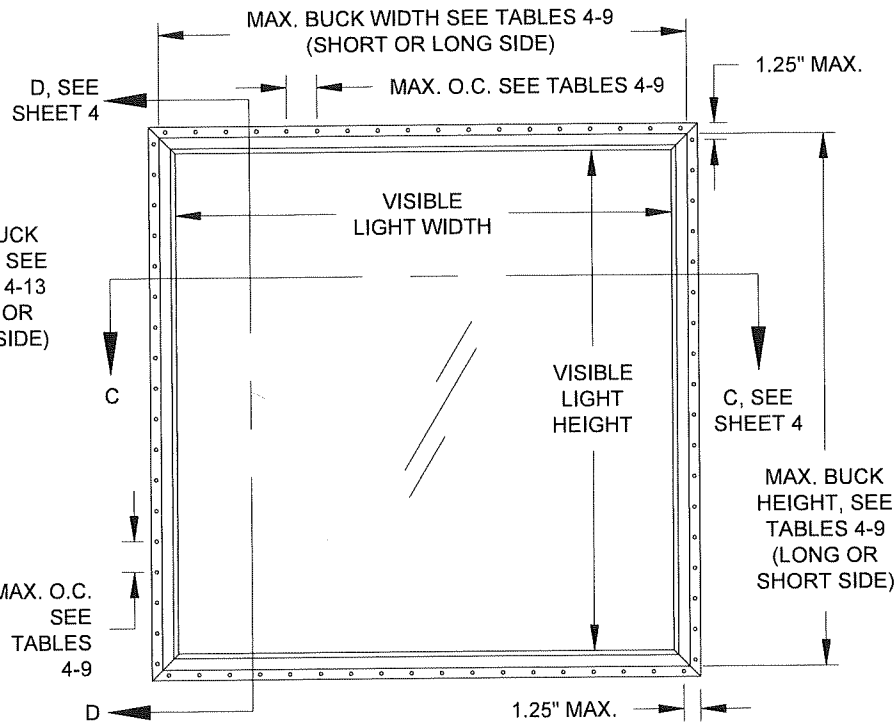


TYP. EQUAL-LEG/BOX &
FLANGE FRAME (90° CORNERS)

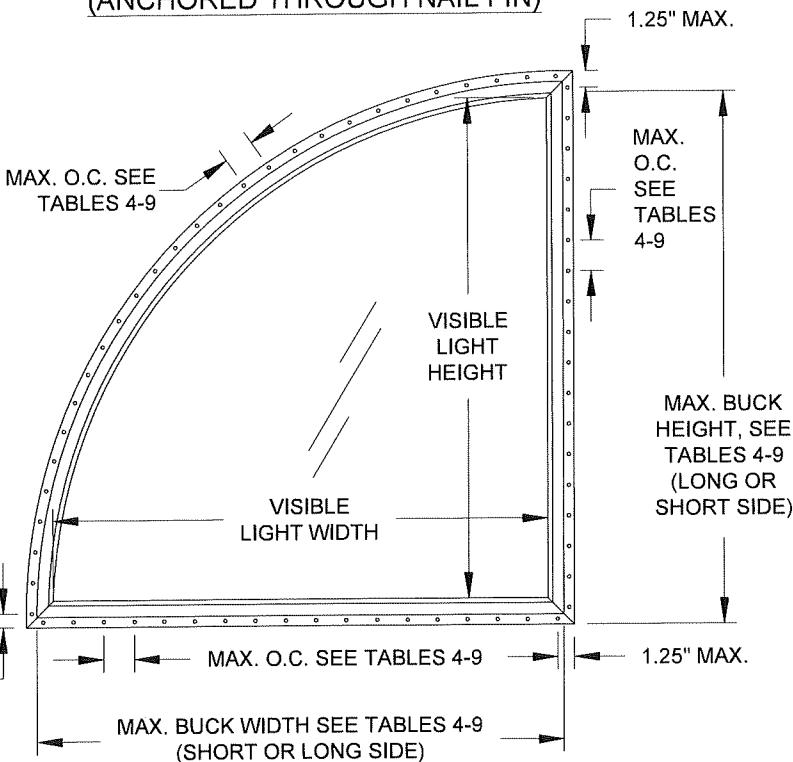


TYP. EQUAL-LEG/BOX &
FLANGE FRAME (CURVED
OR ANGLED CORNERS)

IMPACT RATING	DESIGN PRESSURE RATING
LARGE & SMALL MISSILE IMPACT RESISTANT	VARIES PER OPTIONS, SEE TABLES 4-13, SHEETS 8-12



TYP. INTEGRAL FIN & J-CHANNEL
FRAME (90° CORNERS)
(ANCHORED THROUGH NAIL FIN)



TYP. INTEGRAL FIN &
J-CHANNEL FRAME (CURVED OR
ANGLED CORNERS)
(ANCHORED THROUGH NAIL FIN)

GENERAL NOTES.....	1
ELEVATIONS.....	1
FRAME, GLASS & ANCHOR OPTIONS.....	2
INSTALLATION, FLANGE & EQUAL LEG.....	3
INSTALLATION, INTEGRAL FIN & J-CHANNEL.....	4
FRAME ASSEMBLY TUBE.....	5-6
GLAZING DETAILS.....	7
DESIGN PRESSURES.....	8-12
BOM & ASSEMBLY.....	13

VISIBLE LIGHT FORMULAS

WIDTH: BUCK WIDTH - 6-3/4"
HEIGHT: BUCK HEIGHT - 6-3/4"

CODES / STANDARDS USED:

- 2023 FLORIDA BUILDING CODE (FBC), 8TH EDITION
- ASTM E1300-09
- ANSI/AF&PA NDS-2018 FOR WOOD CONSTRUCTION
- ALUMINUM DESIGN MANUAL, ADM-2020
- AISI S100-16
- AISI 360-16

PRODUCT REVISED

as complying with the Florida
Building Code
Acceptance No. 25-0801-05
Expiration Date 9/24/2030

By *Anthony Lynn Miller*
Miami Dade Product Control

Revision: ERASE FBC 2020, ADD NOTE 13 -
AM

PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	REGISTRATION #29296	VINYL FIXED CASEMENT WINDOW NOA (LM)	J. ROSOWSKI	MD-5540.0	E
PGT Custom Windows and Doors 3400 PRECISION DRIVE N. VENICE, FL 34275 (941) 480-1600	GENERAL NOTES & ELEVATION	PW-5540	1 OF 13	Sheet	1 OF 13

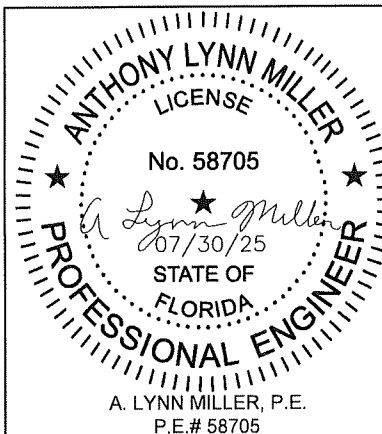
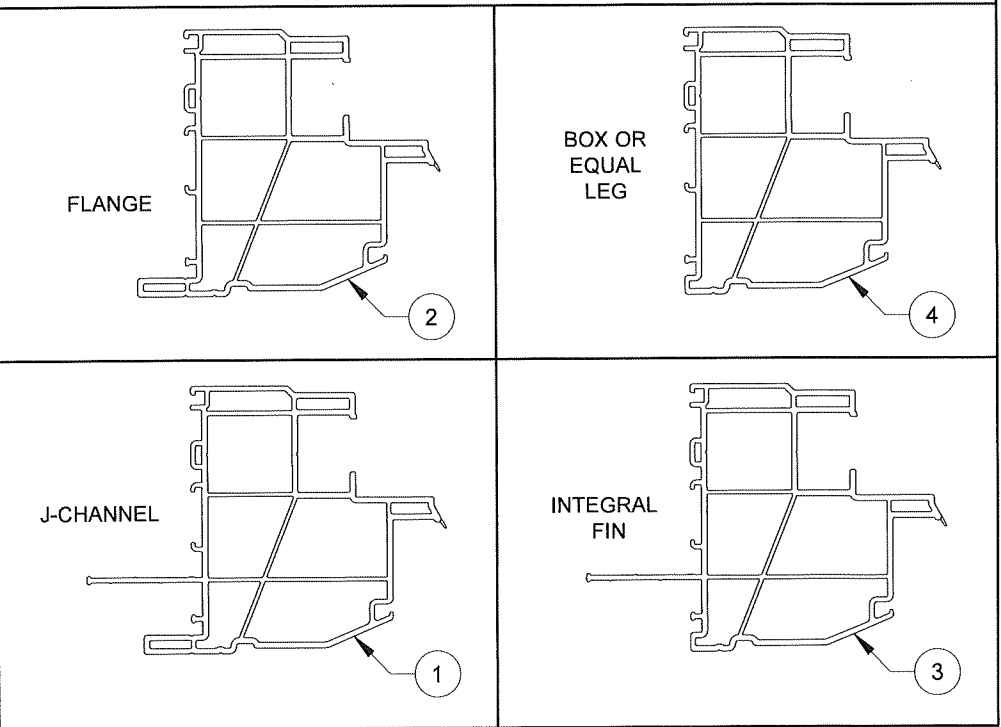


TABLE 1:

Glass Type	Description	Table #	Sheet #
7	7/8" Laminated I.G.: 1/8" A Exterior Cap + 7/16" Air Space + 5/16" Laminated; (2) Lites of 1/8" A Glass with .090" PVB Interlayer	4	8
8	7/8" Laminated I.G.: 1/8" T Exterior Cap + 7/16" Air Space + 5/16" Laminated; (2) Lites of 1/8" A Glass with .090" PVB Interlayer	5	8
9	7/8" Laminated I.G.: 3/16" A Exterior Cap + 3/8" Air Space + 5/16" Laminated; (2) Lites of 1/8" A Glass with .090" PVB Interlayer	6	9
10	7/8" Laminated I.G.: 3/16" T Exterior Cap + 3/8" Air Space + 5/16" Laminated; (2) Lites of 1/8" A Glass with .090" PVB Interlayer	6	9
11	1" Laminated I.G.: 1/8" T Exterior Cap + 7/16" Air Space + 7/16" Laminated; (2) Lites of 3/16" A Glass with .090" PVB Interlayer	7	9
12	1" Laminated I.G.: 3/16" A Exterior Cap + 3/8" Air Space + 7/16" Laminated; (2) Lites of 3/16" A Glass with .090" PVB Interlayer	8	10
13	1" Laminated I.G.: 3/16" T Exterior Cap + 3/8" Air Space + 7/16" Laminated; (2) Lites of 3/16" A Glass with .090" PVB Interlayer	9	10
14	1" Laminated I.G.: 3/16" A Exterior Cap + 3/8" Air Space + 7/16" Laminated; (2) Lites of 3/16" A Glass with .090" SG Interlayer	10	11
15	1" Laminated I.G.: 3/16" T Exterior Cap + 3/8" Air Space + 7/16" Laminated; (2) Lites of 3/16" A Glass with .090" SG Interlayer	11	11
16	1" Laminated I.G.: 1/8" T Exterior Cap + 7/16" Air Space + 7/16" Laminated; (2) Lites of 3/16" H Glass with .090" SG Interlayer	12	12
17	1" Laminated I.G.: 3/16" T Exterior Cap + 3/8" Air Space + 7/16" Laminated; (2) Lites of 3/16" H Glass with .090" SG Interlayer	13	12

"A" = ANNEALED
"H" = HEAT STRENGTHENED
"T" = TEMPERED
"PVB" = .090" TROSIFOL®
PVB BY KURARAY
AMERICA, INC.
"SG" = .090" SENTRYGLAS®
INTERLAYER BY KURARAY
AMERICA, INC.

WINDOW FRAMES MAY BE ANY OF THOSE SHOWN BELOW:



NOTE: SEE DETAILS AND DIMENSIONS ON SHEET 13

TABLE 2: ANCHORS INSTALLED THROUGH FRAME

Group	Anchor	Substrate	Min. Edge Distance	Min. Embedment*
A	#10 SMS (steel, 18-8 S.S. or 410 S.S.)	Southern Pine (SG=0.55)	7/16"	1-3/8"
		Steel, A36*	3/8"	0.050"
		Steel Stud, A653 Gr. 33*	3/8"	0.0451" (18 Ga.)
	3/16" steel Ultracon+	Aluminum, 6063-T5*	3/8"	0.050"
		Southern Pine (SG=0.55)	7/16"	1-3/8"
		Concrete (min. 3 ksi)	1"	1-3/8"
B	#12 SMS (steel, 18-8 S.S. or 410 S.S.)	Ungrouted CMU, (ASTM C-90)	1"	1-1/4"
		Southern Pine (SG=0.55)	9/16"	1-3/8"
		Steel, A36*	3/8"	0.050"
	1/4" steel Ultracon+	Steel Stud, A653 Gr. 33*	3/8"	0.0451" (18 Ga.)
		Aluminum, 6063-T5*	3/8"	0.063"
		Southern Pine (SG=0.55)	1"	1-3/8"
C	1/4" steel Ultracon+	1/4" steel Creteflex	1"	1-3/8"
		1/4" steel Aggre-Gator	1"	1-3/8"
	1/4" steel Ultracon+	Concrete (min. 3.35 ksi)	1"	1-3/4"
D	1/4" steel Ultracon+	Concrete (min. 3 ksi)	1-3/16"	1-3/4"
		Ungrouted CMU, (ASTM C-90)	1"	1-1/4"
		Concrete (min. 3.35 ksi)	2-1/2"	1-3/4"
	1/4" steel Creteflex	Ungrouted CMU, (ASTM C-90)	2-1/2"	1-1/4"
		Concrete (min. 3.275 ksi)	1-1/2"	1-3/8"
	1/4" steel Aggre-Gator	Grouted CMU, (ASTM C-90)	2"	2"

* MIN. OF 3 THREADS BEYOND THE METAL SUBSTRATE.

"UNGROUTED CMU" VALUES MAY BE USED FOR GROUTED CMU APPLICATIONS.

ALL ANCHOR HEAD TYPES ARE ACCEPTABLE.

Material	Min. F _y	Min. F _u
Steel Screw	92 ksi	120 ksi
18-8 Screw	60 ksi	95 ksi
410 Screw	90 ksi	110 ksi
Elco/DeWalt Aggre-Gator®	57 ksi	96 ksi
3/16" DeWalt UltraCon+®	117 ksi	164 ksi
1/4" DeWalt UltraCon+®	148 ksi	164 ksi
410 SS Elco/Dewalt CreteFlex®	127.4 ksi	189.7 ksi
6063-T5 Aluminum	16 ksi	22 ksi
A36 Steel	36 ksi	58 ksi
Gr. 33 Steel Stud	33 ksi	45 ksi

THIS SYSTEM HAS BEEN TESTED TO MEET THE 400 FT-LB KINETIC ENERGY IMPACT LOADING REQUIREMENTS OF ANSI Z97.1 WHEN USING GLASS TYPES 16 & 17.

GLASS TYPES 14 THROUGH 17 MAY NOT BE USED WITH J-CHANNEL OR INTEGRAL FIN FRAMES.

GLASS TYPES 7, 9, 12, & 14 MAY NOT BE USED IN THE HVHZ ABOVE 30'.

ALL ARCHITECTURAL WINDOW SHAPES QUALIFIED, COMMON EXAMPLES SHOWN. INSCRIBE THE SHAPE IN A BLOCK (SEE EXAMPLES BELOW), AND OBTAIN DESIGN PRESSURES FOR THAT BLOCK SIZE FROM DESIGN PRESSURE TABLES 4-13, SHEETS 8-12.

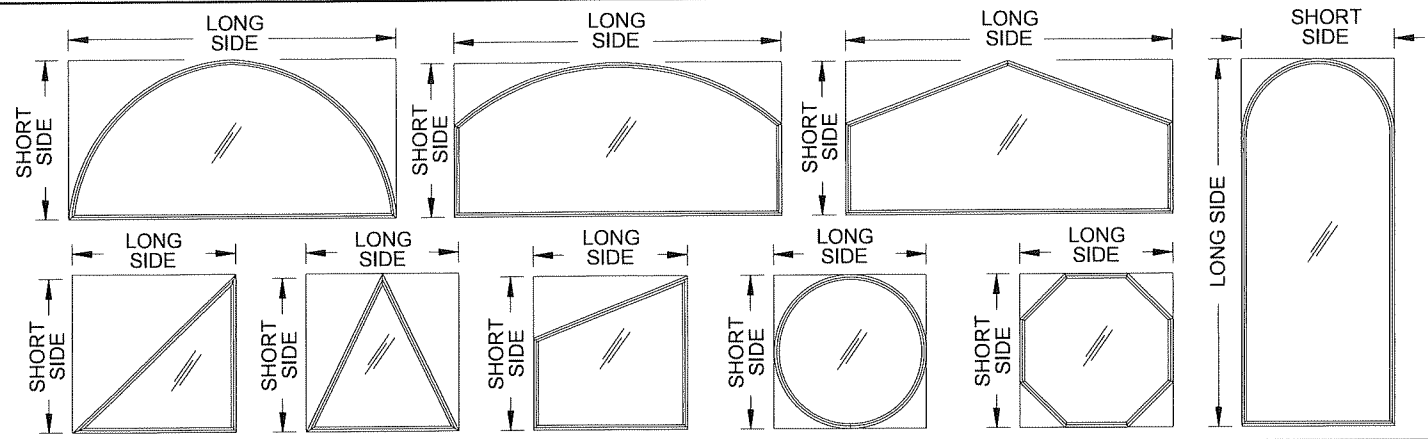


TABLE 3: ANCHORS INSTALLED THROUGH INTEGRAL FIN

Group	Anchor	Substrate	Min. Edge Distance	Min. Embedment*
E	2-1/2" x .131" Common Nail	Southern Pine (SG=.55)	3/8"	2-7/16"
F	2-1/2" Ring-shank Roofing Nail	Southern Pine (SG=.55)	3/8"	2-7/16"
		Southern Pine (SG=.55)	1/2"	1-3/8"
		Aluminum, 6063-T5*	3/8"	0.050"
	#10 Trusshead SMS (steel, 18-8 S.S. or 410 S.S.)	Steel Stud, Gr. 33*	3/8"	0.0451" (18 Ga.)
		Steel, A36*	3/8"	0.050"
		Southern Pine (SG=.55)	9/16"	1-3/8"
	#12 SMS (steel, 18-8 S.S. or 410 S.S.)	Aluminum, 6063-T5*	3/8"	0.063"
		Steel Stud, Gr. 33*	3/8"	0.050"
		Steel, A36*	3/8"	0.050"

* MIN. OF 3 THREADS BEYOND THE METAL SUBSTRATE.

PRODUCT REVISED as complying with the Florida Building Code
Acceptance No. 25-0801-05
Expiration Date 9/24/2030
By 146-11-1 (Chen)
Miami Dade Product Control

PGT
Custom Windows and Doors

PREPARED BY A. LYNN MILLER
1070 TECHNOLOGY DRIVE
N. VENICE, FL 34275

(941) 480-1600

REGISTRATION #29296

VINYL FIXED CASEMENT WINDOW NOA (LM) 9/9/14

GLASS/ANCHORS/FRA
OPTIONS
NO CHANGES THIS SHEET. - AM

Rev Date 07/30/25

PW-5540

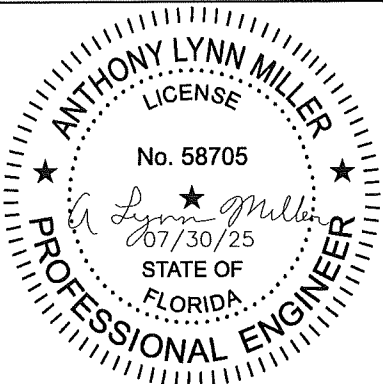
2 OF 13

DWG No.

MD-5540.0

Rev.

E

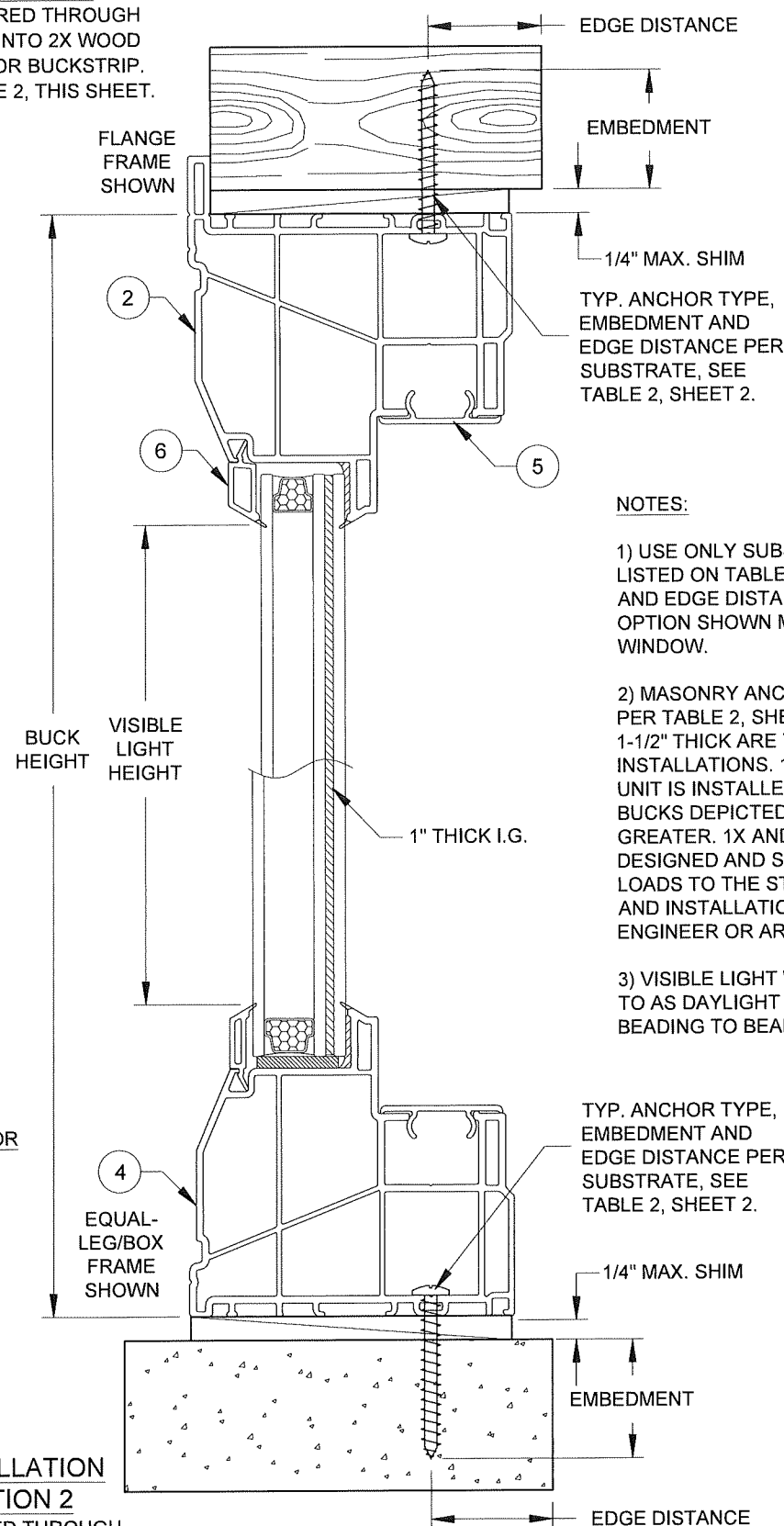


A. LYNN MILLER, P.E.
P.E.# 58705

INSTALLATION DETAILS FOR FLANGE & EQUAL-LEG/BOX FRAMES

INSTALLATION OPTION 1

ANCHORED THROUGH FRAME INTO 2X WOOD FRAME OR BUCKSTRIP. SEE NOTE 2, THIS SHEET.



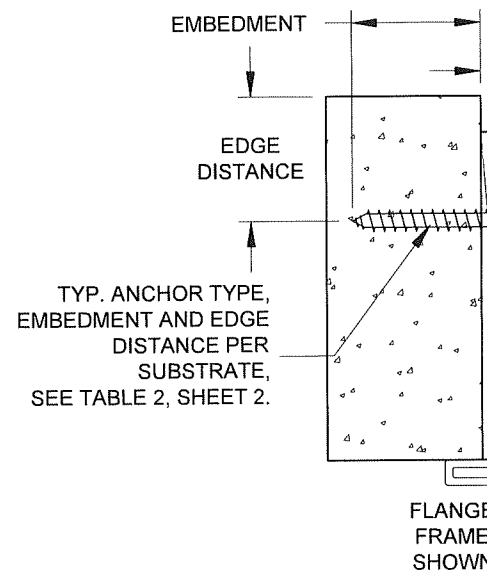
INSTALLATION OPTION 2

ANCHORED THROUGH FRAME DIRECTLY INTO CONCRETE/CMU.

VERTICAL SECTION B-B

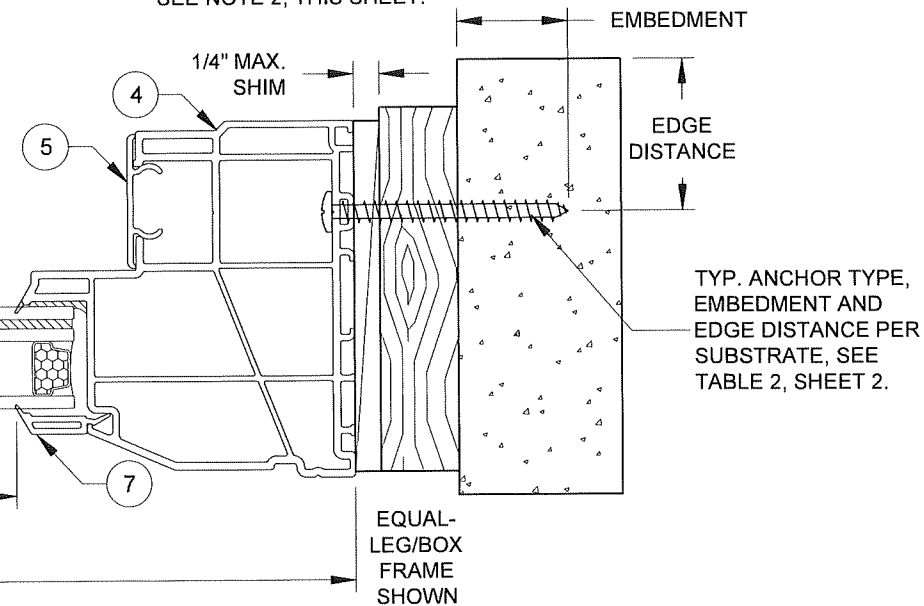
INSTALLATION OPTION 2

ANCHORED THROUGH FRAME DIRECTLY INTO CONCRETE/CMU.



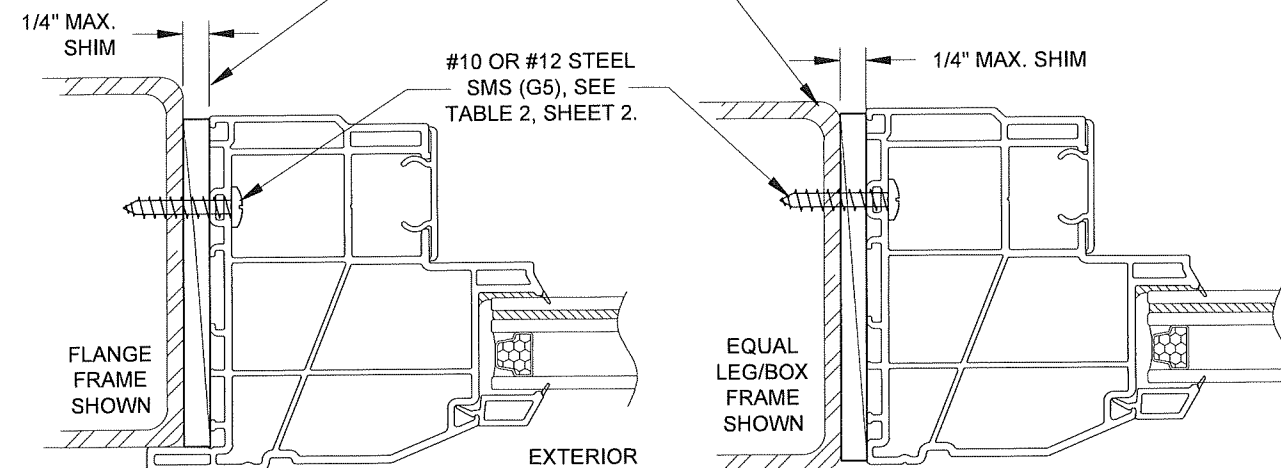
INSTALLATION OPTION 3

ANCHORED THROUGH FRAME AND 1X BUCKSTRIP INTO CONCRETE/CMU. SEE NOTE 2, THIS SHEET.



HORIZONTAL SECTION A-A

DADE APPROVED MULLION, FBC COMPLIANT ALUMINUM/STEEL FRAMING OR STEEL STUD. MAY BE VERTICAL OR HORIZONTAL. SEE SUBSTRATE PROPERTIES, TABLE 3, SHEET 2.



INSTALLATION OPTION 4

ANCHORED THROUGH FRAME INTO METAL

INSTALLATION OPTION 4

ANCHORED THROUGH FRAME INTO METAL

NOTES:

- 1) USE ONLY SUBSTRATE-APPROPRIATE ANCHORS LISTED ON TABLE 2, SHEET 2. FOLLOW EMBEDMENT AND EDGE DISTANCE LIMITS. ANY INSTALLATION OPTION SHOWN MAY BE USED ON ANY SIDE OF THE WINDOW.
- 2) MASONRY ANCHORS MAY BE USED INTO WOOD AS PER TABLE 2, SHEET 2. ALL WOOD BUCKS LESS THAN 1-1/2" THICK ARE TO BE CONSIDERED 1X INSTALLATIONS. 1X WOOD BUCKS ARE OPTIONAL IF UNIT IS INSTALLED DIRECTLY TO SUBSTRATE. WOOD BUCKS DEPICTED AS 2X ARE 1-1/2" THICK OR GREATER. 1X AND 2X BUCKS (WHEN USED) SHALL BE DESIGNED AND SECURED TO PROPERLY TRANSFER LOADS TO THE STRUCTURE. WOOD BUCK DESIGN AND INSTALLATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD.
- 3) VISIBLE LIGHT WIDTH OR HEIGHT (ALSO REFERRED TO AS DAYLIGHT OPENING) IS MEASURED FROM BEADING TO BEADING.

VISIBLE LIGHT FORMULAS

WIDTH: BUCK WIDTH - 6-3/4"
HEIGHT: BUCK HEIGHT - 6-3/4"

PRODUCT REVISED as complying with the Florida Building Code
Acceptance No. 25-0801.05
Expiration Date 9/24/2030
By *[Signature]*
Miami Dade Product Control

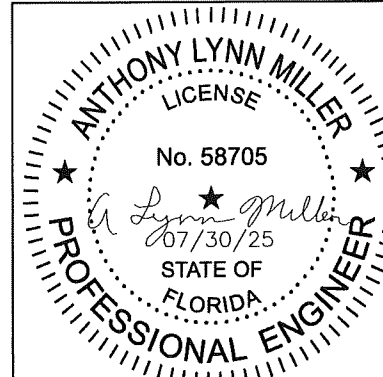
PGT
Custom Windows and Doors
3400 PRECISION DRIVE
N. VENICE, FL 34275
(941) 480-1600

PREPARED BY A. LYNN MILLER
1070 TECHNOLOGY DRIVE
N. VENICE, FL 34275

(941) 480-1600

REGISTRATION #29296

Series	PW-5540	Sheet	3 OF 13	DWG No.	MD-5540.0	Rev.	E
Title	VINYL FIXED CASEMENT WINDOW NOA (LM)						
Desc.	ACCESSORY INSTALLATION						
Rev	NO CHANGES, THIS SHEET. - AM						
Date	9/9/14						
Drawn By	J. ROSOWSKI						
Rev Date	07/30/25						

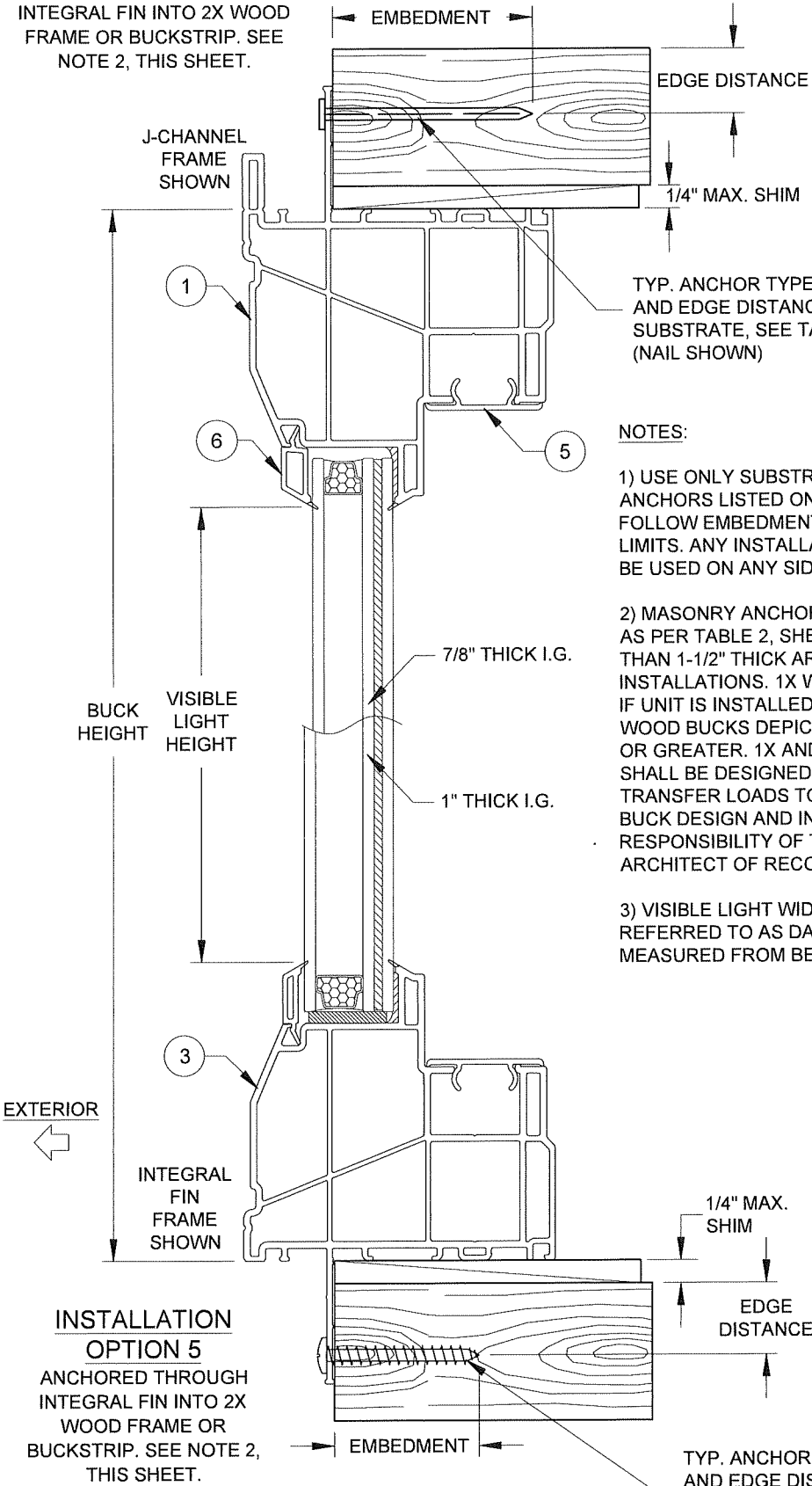


A. LYNN MILLER, P.E.
P.E.# 58705

INSTALLATION DETAILS FOR INTEGRAL FIN & J-CCHANNEL FRAMES

INSTALLATION OPTION 5

ANCHORED THROUGH INTEGRAL FIN INTO 2X WOOD FRAME OR BUCKSTRIP. SEE NOTE 2, THIS SHEET.



NOTES:

- 1) USE ONLY SUBSTRATE-APPROPRIATE ANCHORS LISTED ON TABLES 2 & 3, SHEET 2. FOLLOW EMBEDMENT AND EDGE DISTANCE LIMITS. ANY INSTALLATION OPTION SHOWN MAY BE USED ON ANY SIDE OF THE WINDOW.
- 2) MASONRY ANCHORS MAY BE USED INTO WOOD AS PER TABLE 2, SHEET 2. ALL WOOD BUCKS LESS THAN 1-1/2" THICK ARE TO BE CONSIDERED 1X INSTALLATIONS. 1X WOOD BUCKS ARE OPTIONAL IF UNIT IS INSTALLED DIRECTLY TO SUBSTRATE. WOOD BUCKS DEPICTED AS 2X ARE 1-1/2" THICK OR GREATER. 1X AND 2X BUCKS (WHEN USED) SHALL BE DESIGNED AND SECURED TO PROPERLY TRANSFER LOADS TO THE STRUCTURE. WOOD BUCK DESIGN AND INSTALLATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD.
- 3) VISIBLE LIGHT WIDTH OR HEIGHT (ALSO REFERRED TO AS DAYLIGHT OPENING) IS MEASURED FROM BEADING TO BEADING.

INSTALLATION OPTION 7

INSTALLATION THROUGH THE INTEGRAL FIN, INTO METAL, SEE TABLE 3, SHEET 2.

INSTALLATION OPTION 4 (FLANGE FRAME) ALLOWED WITH MULLION INSTALLATION. SEE SHEET 3.

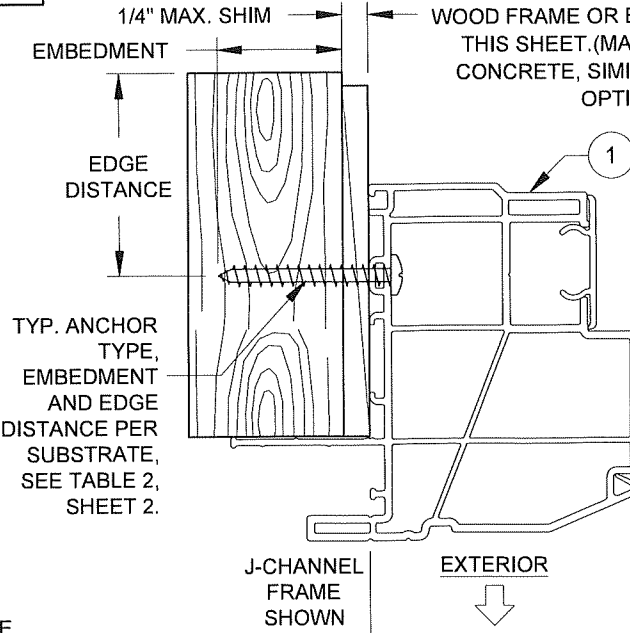
VISIBLE LIGHT FORMULAS

WIDTH: BUCK WIDTH - 6-3/4"
HEIGHT: BUCK HEIGHT - 6-3/4"

TYP. ANCHOR TYPE, EMBEDMENT AND EDGE DISTANCE PER SUBSTRATE, SEE TABLE 3, SHEET 2. (SCREW SHOWN)

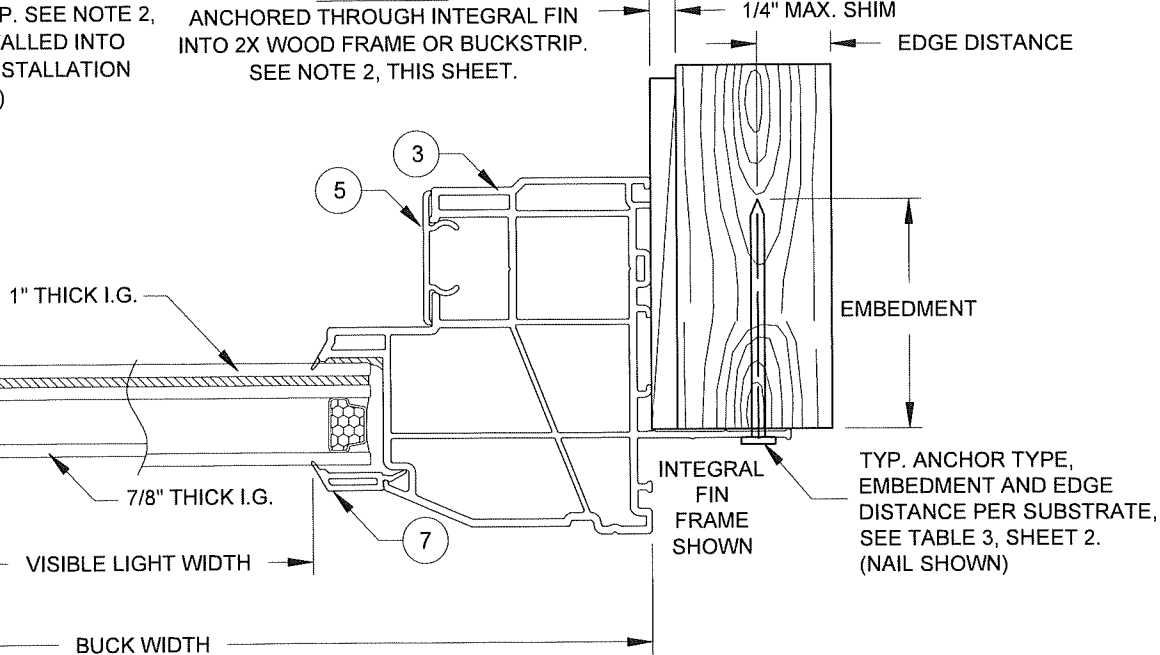
INSTALLATION OPTION 6

ANCHORED THROUGH FRAME INTO 2X WOOD FRAME OR BUCKSTRIP. SEE NOTE 2, THIS SHEET. (MAY BE INSTALLED INTO CONCRETE, SIMILAR TO INSTALLATION OPTIONS 2 & 3)



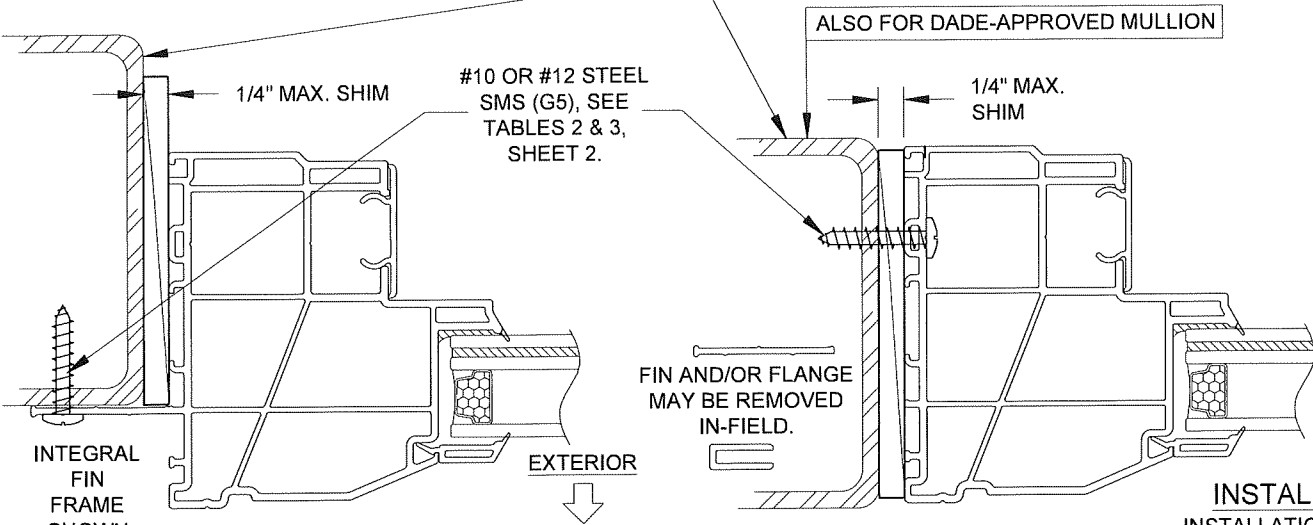
INSTALLATION OPTION 5

ANCHORED THROUGH INTEGRAL FIN INTO 2X WOOD FRAME OR BUCKSTRIP. SEE NOTE 2, THIS SHEET.



HORIZONTAL SECTION C-C

FBC COMPLIANT ALUMINUM/STEEL FRAMING OR STEEL STUD. MAY BE VERTICAL OR HORIZONTAL. SEE SUBSTRATE PROPERTIES, TABLES 2 & 3, SHEET 2.



INSTALLATION OPTION 8

INSTALLATION THROUGH THE FRAME, INTO METAL, SEE TABLE 2, SHEET 2.

PRODUCT REVISED as complying with the Florida Building Code
Acceptance No. 25-0801.05
Expiration Date 9/24/2030
By Ishag L. Linares
Miami Dade Product Control

PGT Custom Windows and Doors 3400 PRECISION DRIVE N. VENICE, FL 34275 (941) 480-1600		PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600 REGISTRATION #29296	
Series	Desc.	VINYL FIXED CASEMENT WINDOW NOA (LM)	
Rev.	Date	9/9/14	
ACCESSORY INSTALLATION		Drawn By	J. ROSOWSKI
NO CHANGES THIS SHEET. - AM		Rev. Date	07/30/25
PW-5540	Sheet	4 OF 13	DWG No. MD-5540.0
		Rev.	E

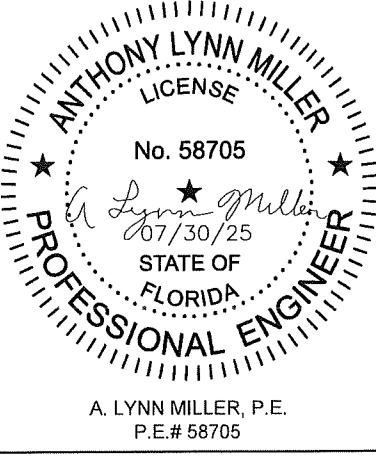
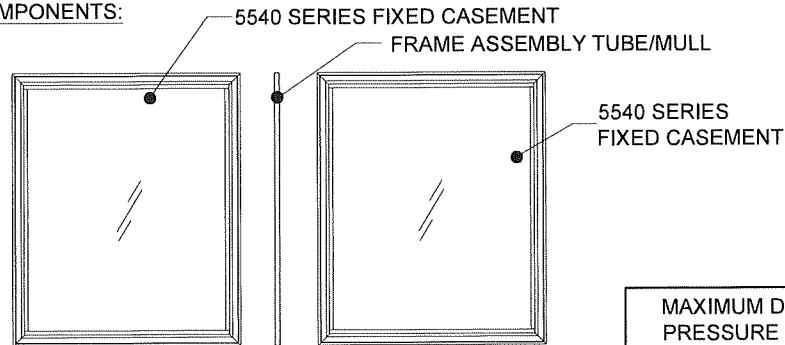


ILLUSTRATION OF FIXED CASEMENT-TO-FIXED CASEMENT (OO)

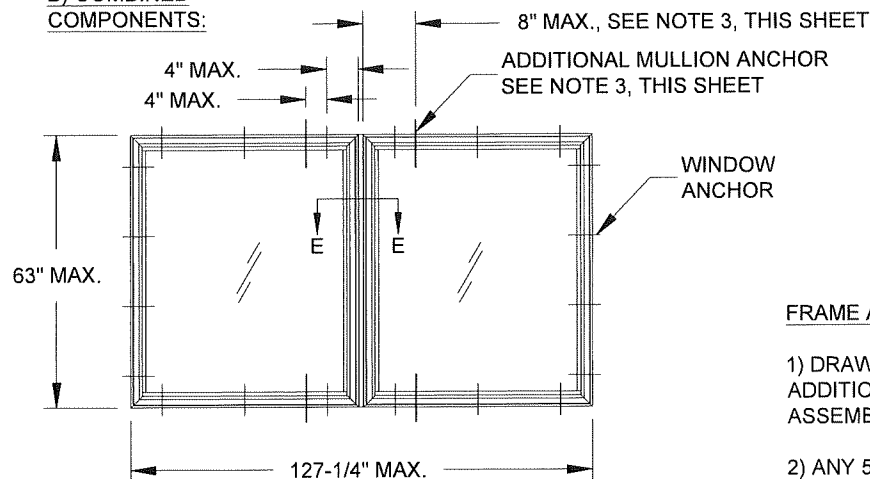
(EQUAL LEG/BOX FRAME WITH IDENTICAL PRODUCTS COMBINED)

A) INDIVIDUAL COMPONENTS:



MAXIMUM DESIGN PRESSURE WHEN USING THE FRAME ASSEMBLY TUBE/MULL, SEE NOTE 2:
+/- 70.0 PSF

B) COMBINED COMPONENTS:



C) HORIZONTAL SECTION E-E:

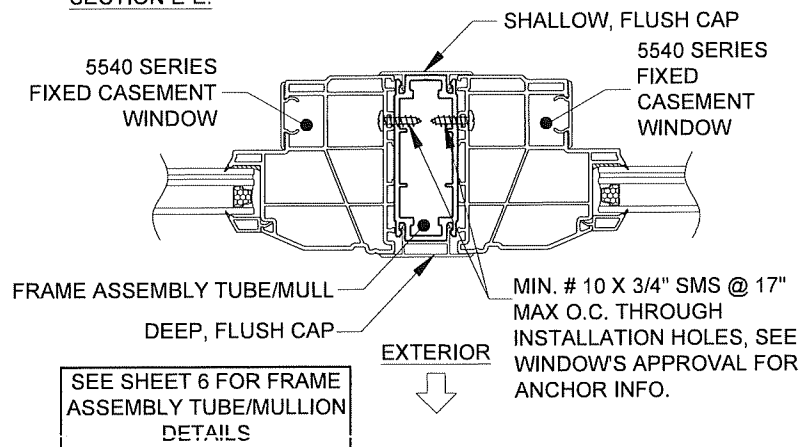


ILLUSTRATION OF AWNING-TO-CASEMENT-TO-FIXED CASEMENT (X/X/O)

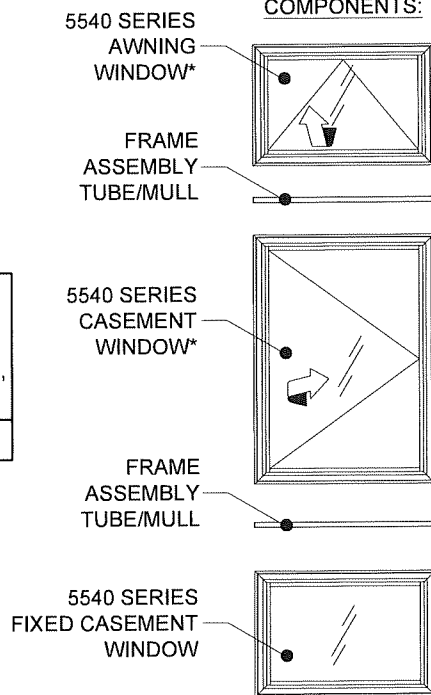
(FLANGE FRAME WITH DIFFERENT 5540 SERIES PRODUCTS COMBINED)

A= 63" MAX. FOR FIXED CASEMENT

A= 40" MAX. FOR CASEMENT

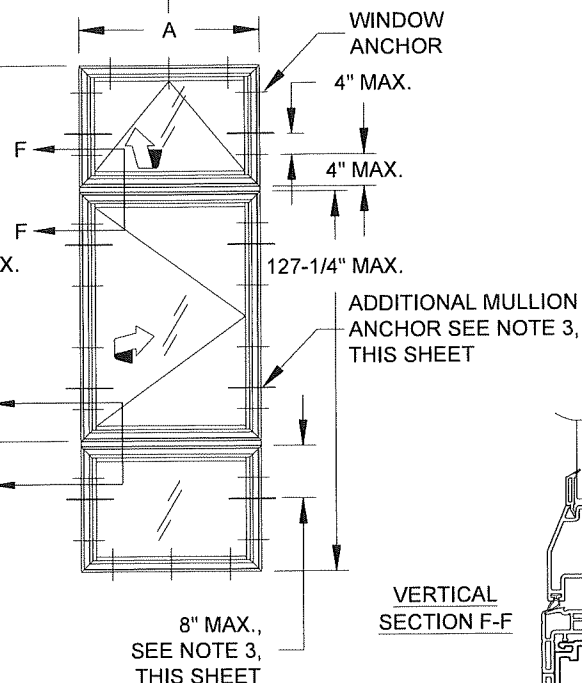
A= 60" MAX. FOR AWNING

A) INDIVIDUAL COMPONENTS:



*UNDER SEPARATE APPROVAL

B) COMBINED COMPONENTS:



VERTICAL SECTION F-F

MIN. # 10 X 3/4" SMS @ 17" MAX O.C. THROUGH INSTALLATION HOLES, SEE WINDOW'S APPROVAL FOR ANCHOR INFO.

EXTERIOR

VERTICAL SECTION G-G

MIN. # 10 X 3/4" SMS @ 17" MAX O.C. THROUGH INSTALLATION HOLES, SEE WINDOW'S APPROVAL FOR ANCHOR INFO.

FRAME ASSEMBLY TUBE/MULL NOTES, ALSO SEE NEXT SHEET:

1) DRAWINGS SHOWN ON THIS SHEET ARE EXAMPLE CONFIGURATIONS FOR ALL FRAME TYPES. ADDITIONAL CONFIGURATIONS BASED ON WINDOW SIZE, TYPE, SHAPE, QUANTITY AND FRAME ASSEMBLY TUBE ORIENTATION ARE PERMISSIBLE FOLLOWING THE GUIDELINES OF THIS SHEET.

2) ANY 5540-SERIES CASEMENT (UNDER SEPARATE APPROVAL), AWNING (UNDER SEPARATE APPROVAL) OR FIXED CASEMENT WINDOW MAY BE ATTACHED TO THE FRAME ASSEMBLY TUBE/MULL, IN ANY COMBINATION TO THE SPAN AND WIDTH LIMIT SHOWN. FOR ALL WINDOWS IN THE ASSEMBLY, USE EACH WINDOW'S INDIVIDUAL APPROVAL FOR ANCHORAGE, SIZE AND DESIGN PRESSURE LIMITATIONS. THE LOWEST DESIGN PRESSURE OF THE WINDOWS OR FRAME ASSEMBLY TUBE/MULL APPLIES TO THE ENTIRE ASSEMBLY.

3) FOR ALL COMBINATION UNITS, ADDITIONAL INSTALLATION ANCHORS ARE REQUIRED TO BE INSTALLED THROUGH THE WINDOW FRAMES, AS SHOWN ON THIS SHEET, ON EACH SIDE OF THE FRAME ASSEMBLY TUBE/MULL WHEN USING FLANGE OR EQUAL-LEG/BOX FRAMES. FOR FIN OR J-CHANNEL FRAMES ADDITIONAL ANCHORS AND END CAPS ARE REQUIRED AS SHOWN ON SHEET 6.

4) FOR FLANGE OR EQUAL-LEG/BOX FRAMES, THE FRAME ASSEMBLY TUBE TO BE FASTENED TO WINDOW, AS SHOWN IN DETAILS, WITH MIN. #10 X 3/4" SHEET METAL SCREWS. USE THE SAME SPACING AND QUANTITY AS THE WINDOW INSTALLATION ANCHORS GIVEN IN THAT PRODUCT'S APPROVAL, UP TO 17" MAX. O.C., ADD ADDITIONAL ANCHORS AS NEEDED. THE FRAME ASSEMBLY TUBE IS NOT REQUIRED TO BE CLIPPED TO THE SUBSTRATE. ALL EXTERIOR JOINTS TO BE SEALED BY INSTALLER.

5) THE FRAME ASSEMBLY TUBE/MULL MAY NOT EXCEED 63" IN LENGTH OR BE USED IN TEE OR CROSS CONFIGURATIONS. TWO ADJACENT WINDOWS MAY NOT EXCEED A TOTAL OF 127-1/4" IN WIDTH OR HEIGHT, FROM WINDOW BUCK TO WINDOW BUCK, INCLUDING THE FRAME ASSEMBLY TUBE/MULL WIDTH.

PRODUCT REVISED as complying with the Florida Building Code Acceptance No. 25-0801-05 Expiration Date 9/24/2030 By: [Signature] Miami Dade Product Control

NO CHANGES THIS SHEET. - AM

PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	REGISTRATION #29296	Date 09/19/14	Drawn By J. ROSOWSKI	Rev. E
VINYL FIXED CASEMENT WINDOW NOA (LM)	PW-5540	5 OF 13	MD-5540.0	

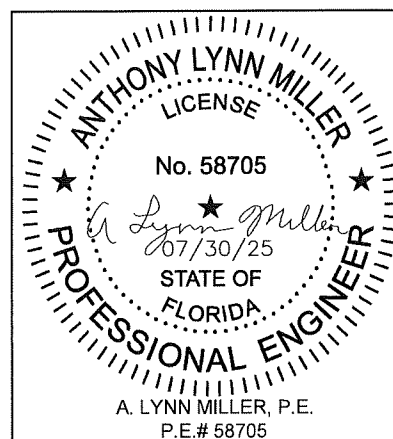
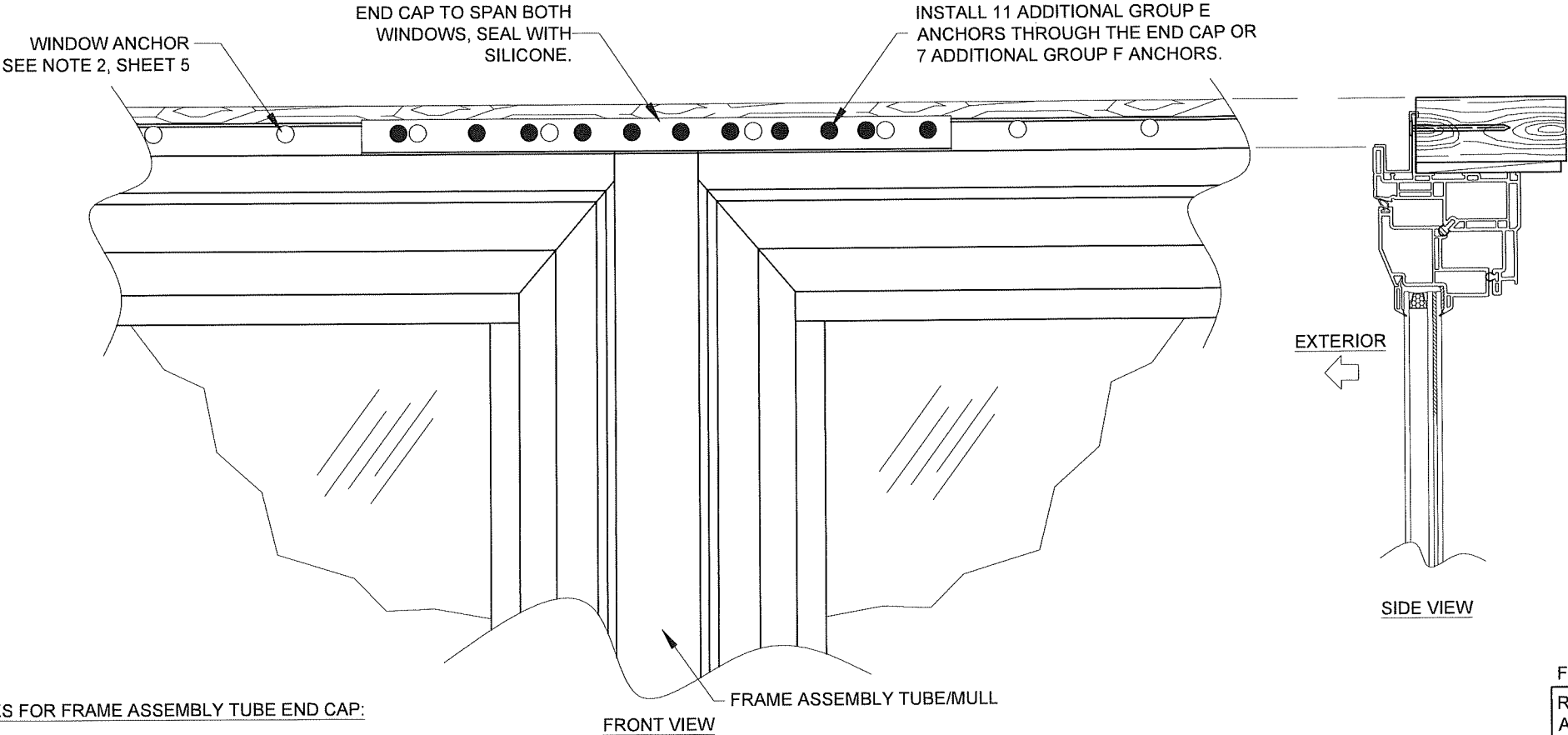
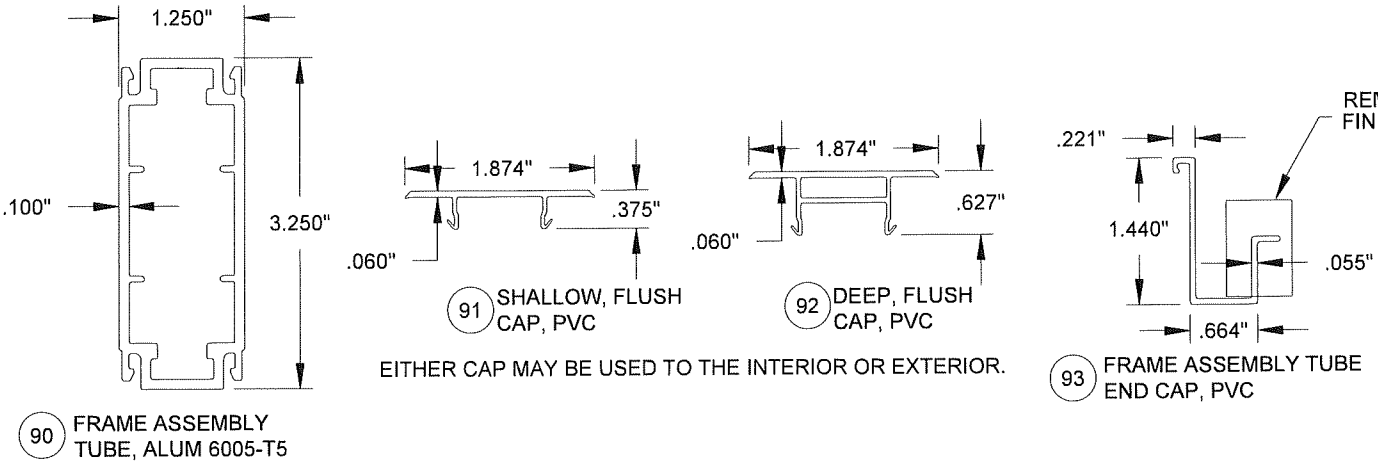


ILLUSTRATION OF END CAP USE WITH FIN AND J-CHANNEL FRAMES

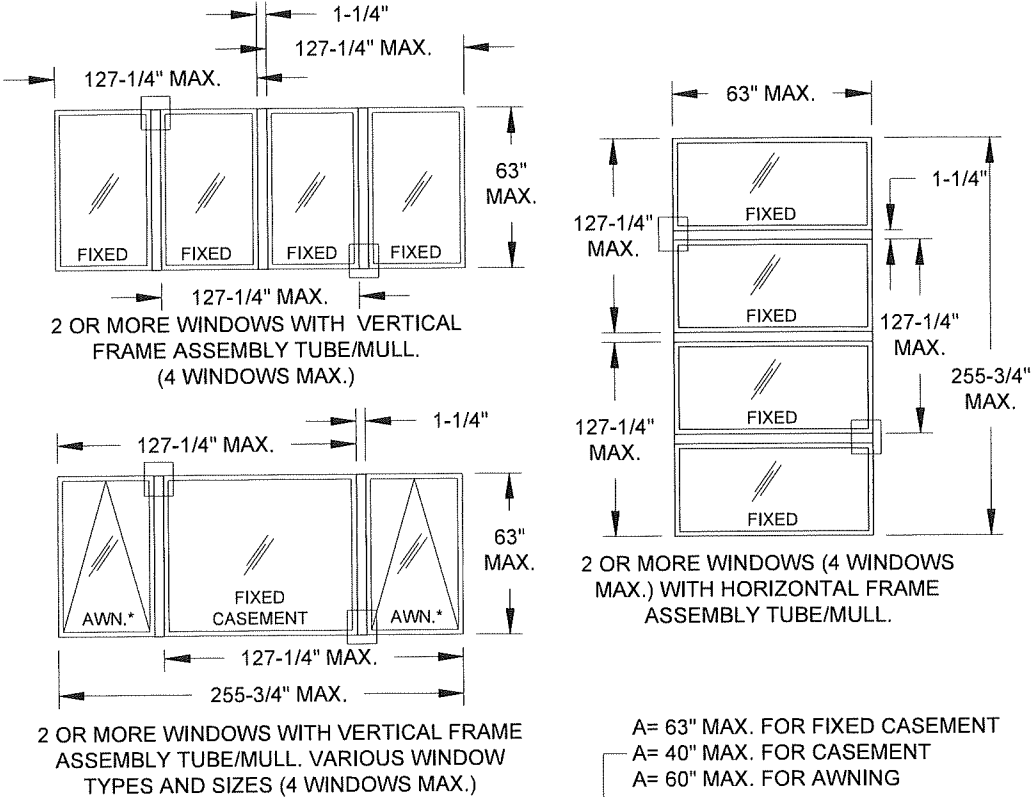


NOTES FOR FRAME ASSEMBLY TUBE END CAP:

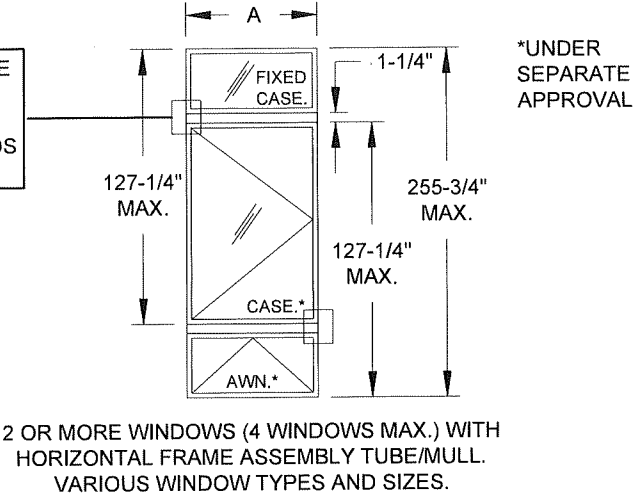
- 1) APPLIES TO FIN OR J-CHANNEL FRAMES.
- 2) REQUIRED AT HEADER/SILL OR JAMBS TO SEAL THE END OF THE FRAME ASSEMBLY TUBE.
- 3) ALL WINDOW TYPES AND FRAME ASSEMBLY TUBE ORIENTATIONS APPLICABLE, SEE SHEET 5.
- 4) END CAP MAY REQUIRE IN-FIELD TRIMMING. STANDARD LENGTH IS 14".



EXAMPLE CONFIGURATIONS WHEN USING THE FRAME ASSEMBLY TUBE/MULL. FOR
TEES, CROSSES OR ASSEMBLIES WITH MORE THAN 4 UNITS USE CLIPPED, TUBE
MULLION UNDER SEPARATE APPROVAL.

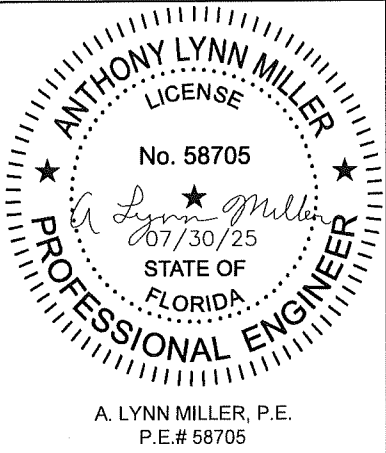


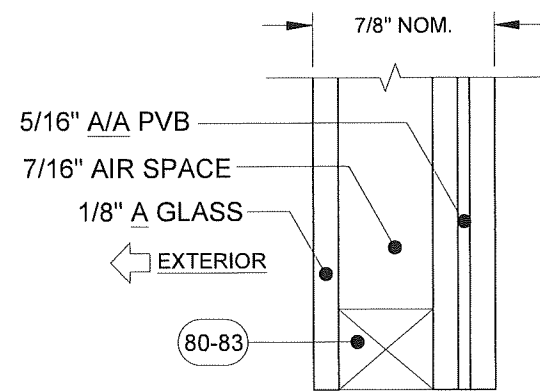
FRAME ASSEMBLY TUBE NOTE:
REFER TO SHEET 5 FOR THROUGH-FRAME
ANCHORAGE AND THIS SHEET
FOR NAIL FIN ANCHORAGE DETAILS
TYP. AT ALL FRAME ASSEMBLY TUBE ENDS
BOTH HORIZONTAL AND VERTICAL



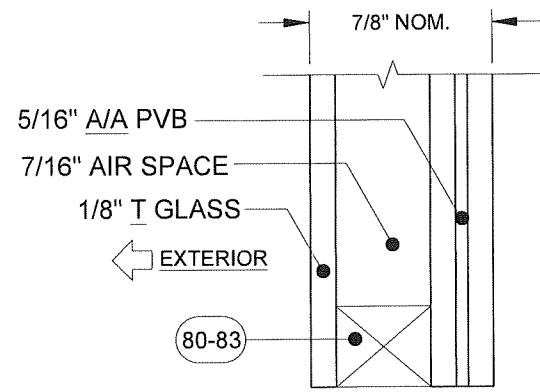
PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. 25-0801.05
Expiration Date 9/29/2030
By [Signature]
Miami Dade Product Control

PGT Custom Windows and Doors 3400 PRECISION DRIVE N. VENICE, FL 34275 (941) 480-1600		PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600 REGISTRATION #29296	
Series	Rev	Title	Date
PW-5540	6 OF 13	VINYL FIXED CASEMENT WINDOW NOA (LM)	9/9/14
Frame Assembly Tube Details B		Drawn By	J. ROSOWSKI
NO CHANGES THIS SHEET. - AM		Rev Date	07/30/25
PW-5540	6 OF 13	DWG No.	MD-5540.0
		Rev.	E

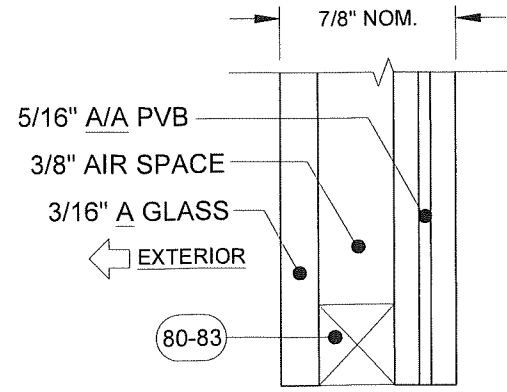




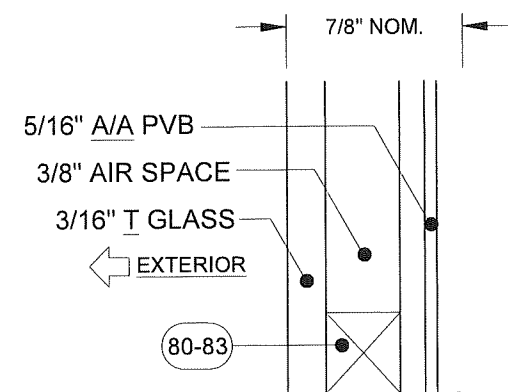
GLASS TYPE 7



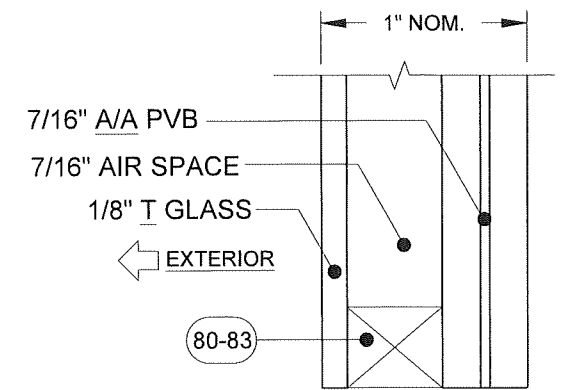
GLASS TYPE 8



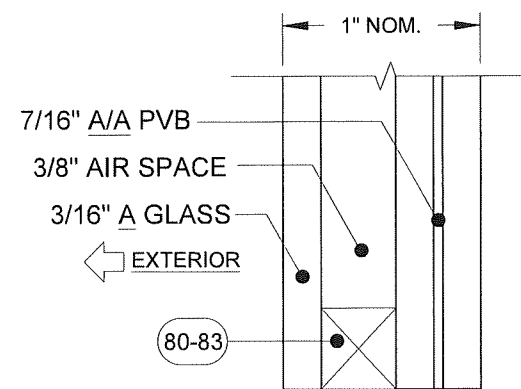
GLASS TYPE 9



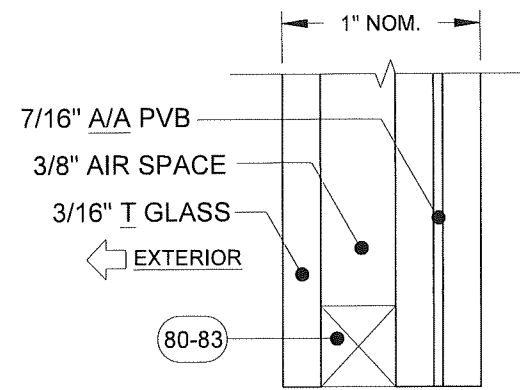
GLASS TYPE 10



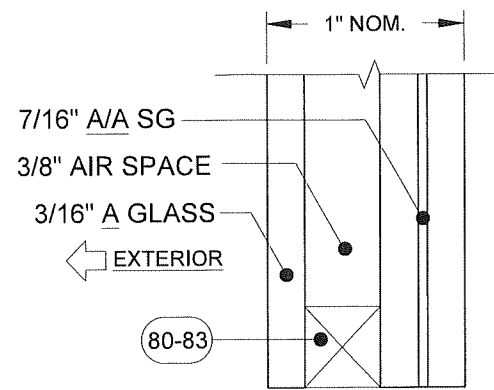
GLASS TYPE 11



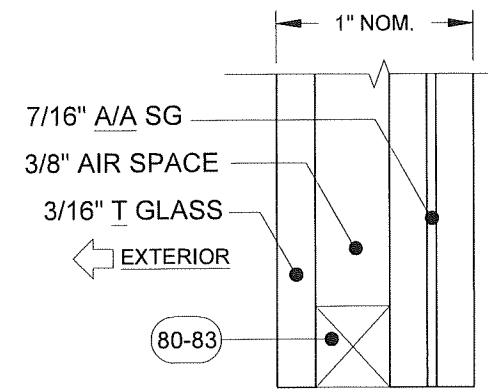
GLASS TYPE 12



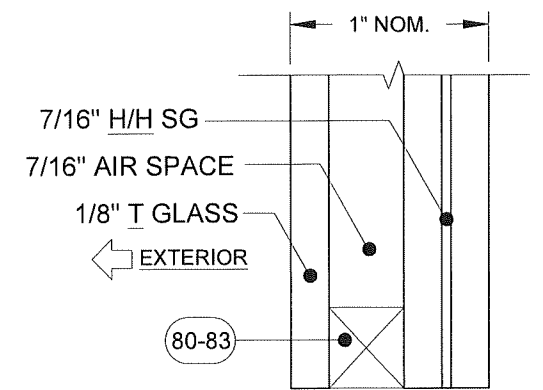
GLASS TYPE 13



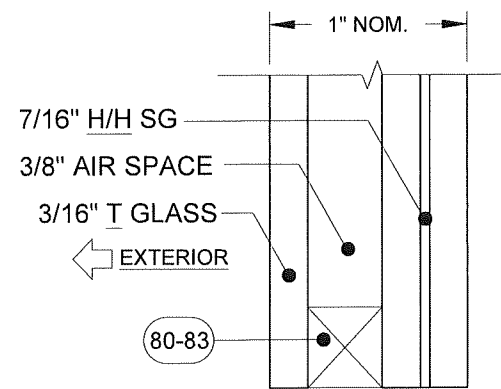
GLASS TYPE 14



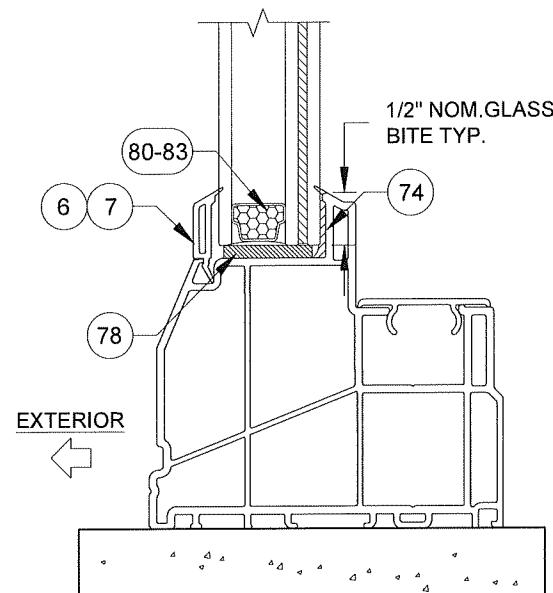
GLASS TYPE 15



GLASS TYPE 16



GLASS TYPE 17



TYP. GLAZING DETAIL

GLAZING NOTES:

"A" = ANNEALED
 "H" = HEAT STRENGTHENED
 "T" = TEMPERED
 "PVB" = .090" TROSIFOL® PVB
 BY KURARAY AMERICA, INC.
 "SG" = .090" SENTRYGLAS® INTERLAYER BY KURARAY
 AMERICA, INC.

1) FOR LAMINATED GLAZING COMPONENTS, SEE
 TABLE 1, SHEET 2.

GLASS TYPES 14 THROUGH
 17 MAY NOT BE USED WITH
 J-CHANNEL OR INTEGRAL
 FIN FRAMES

GLASS TYPES 7, 9, 12, & 14
 MAY NOT BE USED IN THE
 HVHZ ABOVE 30'.

PRODUCT REVISED
 as complying with the Florida
 Building Code
 Acceptance No. 25-0801-09
 Expiration Date 9/24/2030
 By [Signature]
 Miami Dade Product Control

PGT Custom Windows and Doors 3400 PRECISION DRIVE N. VENICE, FL 34275 (941) 480-1600		PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	
		REGISTRATION #29296	
Series	Rev	Title	Date
		VINYL FIXED CASEMENT WINDOW NOA (LM)	9/9/14
		GLAZING DETAILS	
		Drawn By J. ROSOWSKI	
		NO CHANGES THIS SHEET. - AM	
		Rev Date 07/30/25	
PW-5540	Sheet 7 OF 13	DWG No. MD-5540.0	Rev. E

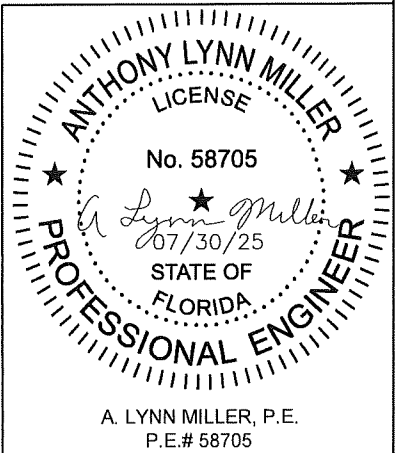


TABLE 4:

Window Design Pressure, (+/- psf)												Use this table for Glass Type:	7
1/8" A Cap - Airspace - 5/16" A/A with PVB													
Window Dimensions		Long Side (in)											
		51.05	54	56	58	62	64	68	72	76	80	84	87
Short Side (in)	18	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50
	20	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50
	22	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50
	24	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50
	26	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50
	28	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50
	30	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	
	32	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50		
	34	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50			
	36	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50				
	38	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50					
	40	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50						
	42	+/-50	+/-50	+/-50	+/-50	+/-50							
	44	+/-50	+/-50	+/-50	+/-50								
	46	+/-50	+/-50	+/-50									
	48	+/-50	+/-50										
	51.05	+/-50											
								MAX. O.C. SPACING IF ANCHORING THROUGH THE FRAME PER SHEETS 3 & 4				MAX. O.C. SPACING IF ANCHORING THROUGH THE INTEGRAL FIN PER SHEET 4	
								APPLIES TO A, B, C OR D ANCHORS (SEE TABLE 2)				APPLIES TO E OR F ANCHORS (SEE TABLE 3)	
								15"				4"	

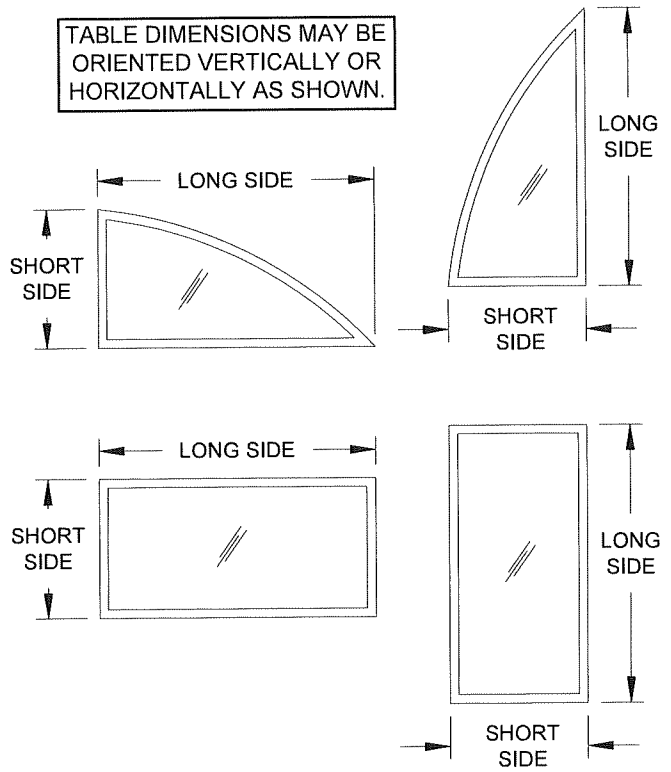


TABLE 5:

Window Design Pressure, (+/- psf)													Use this table for Glass Type:	8
1/8" T Cap - Airspace - 5/16" A/A with PVB														
Window Dimensions		Long Side (in)												
		60.926	64	66	68	70	74	77	80	84	87	92	97	99
Short Side (in)	32	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50
	34	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-47.3	+/-46.7
	36	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-47.5	+/-45.4	+/-44.6
	38	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-49.1	+/-46.1	+/-43.9	
	40	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-48.2	+/-45.1		
	42	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-49.8	+/-47.4			
	44	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-48.9				
	46	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-49.9				
	48	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50						
	50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50		MAX. O.C. SPACING IF ANCHORING THROUGH THE FRAME PER SHEETS 3 & 4				MAX. O.C. SPACING IF ANCHORING THROUGH THE INTEGRAL FIN PER SHEET 4	
	52	+/-50	+/-50	+/-50	+/-50	+/-50								
	54	+/-50	+/-50	+/-50	+/-50			APPLIES TO A, B, C OR D ANCHORS (SEE TABLE 2)				APPLIES TO E OR F ANCHORS (SEE TABLE 3)		
	56	+/-50	+/-50	+/-50										
	58	+/-50	+/-50						15"				3.5" FOR E ANCHORS, 4" FOR F ANCHORS	
	60.926	+/-50												

NOTES:
1) BUCK DIMENSIONS SHOWN.
2) FOR SIZES NOT SHOWN, ROUND UP TO THE NEXT AVAILABLE SHORT OR LONG DIMENSION.
3) FOR ARCHITECTURAL WINDOWS (SEE SHEET 2), FIND THE SMALLEST SQUARE WINDOW SIZE IN THE TABLE(S) ABOVE WHICH THE ARCHITECTURAL WINDOW WILL COMPLETELY FIT WITHIN.

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No 25-0801-05
Expiration Date 9/24/2030
By Anthony Lynn Miller
Miami Dade Product Control

Revision: NO CHANGES THIS SHEET.- AM

PREPARED BY A. LYNN MILLER
1070 TECHNOLOGY DRIVE
N. VENICE, FL 34275
(941) 480-1600

REGISTRATION #29296

DATE 09/9/14
BY J. ROSOWSKI
DRAWN
DESIGN PRESSURE TABLES A
PW-5540
8 OF 13
MD-5540.0
E

PGI
Custom Windows and Doors
3400 PRECISION DRIVE
N. VENICE, FL 34275
(941) 480-1600

ANTHONY LYNN MILLER
LICENSE
No. 58705
07/30/25
STATE OF FLORIDA
PROFESSIONAL ENGINEER
A. LYNN MILLER, P.E.
P.E.# 58705

TABLE 6:

Window Design Pressure, (+/- psf)													Use this table for Glass Types:	9 & 10	
3/16" A Cap - Airspace - 5/16" A/A with PVB															
3/16" T Cap - Airspace - 5/16" A/A with PVB															
Window Dimensions		Long Side (in)													
		60.926	64	66	68	70	74	77	80	84	87	92	97	99	
Short Side (in)	32	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	
	34	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	
	36	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	
	38	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50		
	40	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50			
	42	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50				
	44	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50					
	46	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50						
	48	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50							
	50	+/-50	+/-50	+/-50	+/-50	+/-50	+/-50		MAX. O.C. SPACING IF ANCHORING THROUGH THE FRAME PER SHEETS 3 & 4 MAX. O.C. SPACING IF ANCHORING THROUGH THE INTEGRAL FIN PER SHEET 4 APPLIES TO A, B, C OR D ANCHORS (SEE TABLE 2) APPLIES TO E OR F ANCHORS (SEE TABLE 3) 15" 3.5" FOR E ANCHORS, 4" FOR F ANCHORS						
	52	+/-50	+/-50	+/-50	+/-50	+/-50									
	54	+/-50	+/-50	+/-50	+/-50										
	56	+/-50	+/-50	+/-50											
	58	+/-50	+/-50												
	60.926	+/-50													

TABLE DIMENSIONS MAY BE
ORIENTED VERTICALLY OR
HORIZONTALLY AS SHOWN.

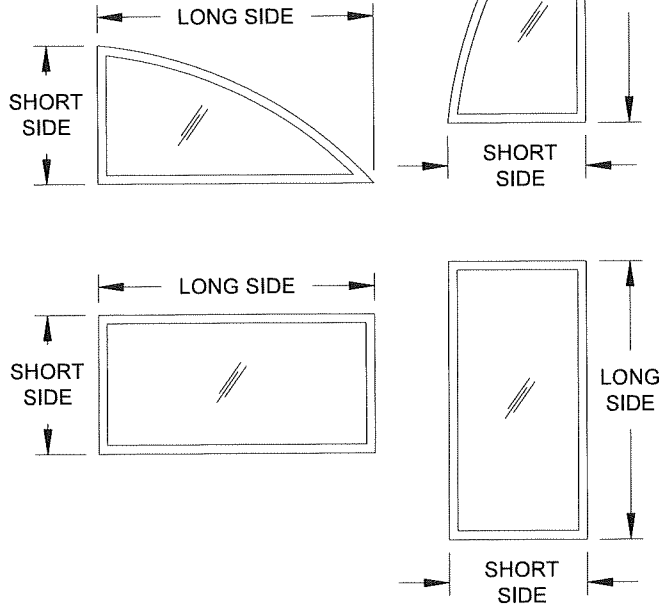


TABLE 7:

Window Design Pressure, (+/- psf)													Use this table for Glass Type:	11	
1/8" T Cap - Airspace - 7/16" A/A with PVB															
Window Dimensions		Long Side (in)													
		60.926	64	66	68	70	74	77	80	84	87	92	97	99	
Short Side (in)	32	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	
	34	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	
	36	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	
	38	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70		
	40	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70			
	42	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70				
	44	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70					
	46	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70						
	48	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70							
	50	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70		MAX. O.C. SPACING IF ANCHORING THROUGH THE FRAME PER SHEETS 3 & 4				MAX. O.C. SPACING IF ANCHORING THROUGH THE INTEGRAL FIN PER SHEET 4		
	52	+/-70	+/-70	+/-70	+/-70	+/-70									
	54	+/-70	+/-70	+/-70	+/-70			APPLIES TO B, C OR D ANCHORS (SEE TABLE 2)				APPLIES TO F ANCHORS (SEE TABLE 3)			
	56	+/-70	+/-70	+/-70											
	58	+/-70	+/-70							15.5"				4"	
	60.926	+/-70													

- NOTES:
- 1) BUCK DIMENSIONS SHOWN.
- 2) FOR SIZES NOT SHOWN, ROUND UP TO THE NEXT AVAILABLE SHORT OR LONG DIMENSION.
- 3) FOR ARCHITECTURAL WINDOWS (SEE SHEET 2), FIND THE SMALLEST SQUARE WINDOW SIZE IN THE TABLE(S) ABOVE WHICH THE ARCHITECTURAL WINDOW WILL COMPLETELY FIT WITHIN.

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. 23-0801.05
Expiration Date 9/24/2030

By [Signature]
Miami Dade Product Control

Revision: NO CHANGES,
THIS SHEET.- AM

PREPARED BY A. LYNN MILLER
1070 TECHNOLOGY DRIVE
N. VENICE, FL 34275
(941) 480-1600

REGISTRATION #29296

VINYL FIXED CASEMENT WINDOW NOA (LM)
09/9/14
Date

J. ROSOWSKI
By

DESIGN PRESSURE TABLES B

MD-5540.0
Rev.

9 OF 13
No.

PW-5540
Sheet

E

PGI
Custom Windows and Doors
3400 PRECISION DRIVE
N. VENICE, FL 34275
(941) 480-1600

ANTHONY LYNN MILLER
LICENSE
No. 58705
07/30/25
STATE OF
FLORIDA
A. LYNN MILLER, P.E.
P.E.# 58705

TABLE 8:

Window Design Pressure, (+/- psf)												Use this table for Glass Types:	12	
3/16" A Cap - Airspace - 7/16" A/A with PVB														
Window Dimensions		Long Side (in)												
		69.649	71	73	75	78	80	85	86	89	92	96	99	
Short Side (in)	32	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	
	34	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	
	36	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	
	38	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	
	40	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	
	42	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-69.5	+/-66.7	
	44	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-69.9	+/-66.4	+/-63.7	
	46	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-69.9	+/-67.4	+/-63.9	+/-61.7	
	48	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-67.8	+/-65.3	+/-61.9	+/-59.7	
	50	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-69.5	+/-68.5	+/-65.9	+/-63.4	+/-59.9		
	52	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-67.8	+/-66.9	+/-64.2	+/-61.6			
	54	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-66.2	+/-65.3	+/-62.5				
	56	+/-70	+/-70	+/-70	+/-70	+/-70	+/-69.2	+/-64.7	+/-63.8					
	57	+/-70	+/-70	+/-70	+/-70	+/-69.8	+/-68.1	+/-64						
	60	+/-70	+/-70	+/-70	+/-69.7	+/-67	+/-65.3	MAX. O.C. SPACING IF ANCHORING THROUGH THE FRAME PER SHEETS 3 & 4			MAX. O.C. SPACING IF ANCHORING THROUGH THE INTEGRAL FIN PER SHEET 4			
	62	+/-70	+/-70	+/-69.9	+/-67.9	+/-65.2								
	64	+/-70	+/-70	+/-68.3	+/-66.3				APPLIES TO B, C OR D ANCHORS (SEE TABLE 2)			APPLIES TO F ANCHORS (SEE TABLE 3)		
	66	+/-69.9	+/-68.9	+/-66.7										
	68	+/-68.4	+/-67.4											
	69.649	+/-67.1							15.5"			4"		

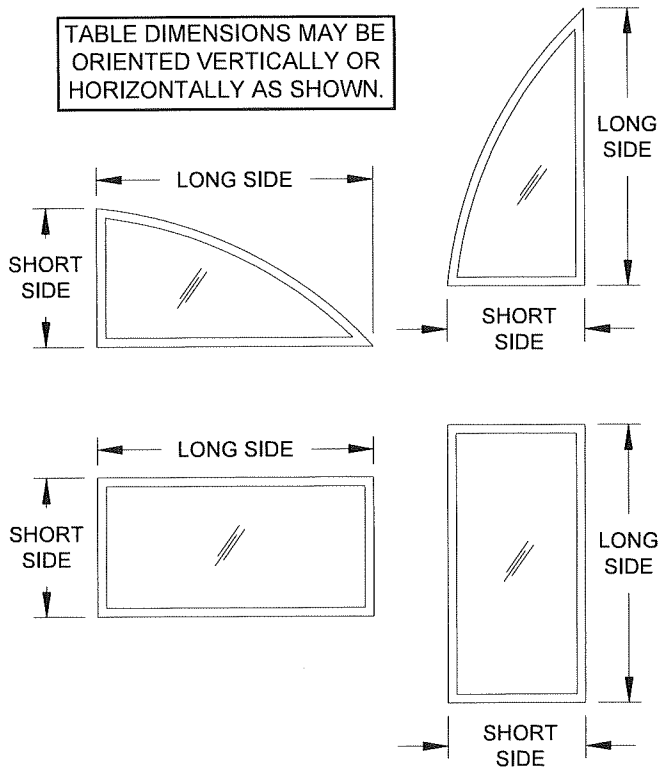


TABLE 9:

Window Design Pressure, (+/- psf)												Use this table for Glass Type:	13		
3/16" T Cap - Airspace - 7/16" A/A with PVB															
Window Dimensions		Long Side (in)													
		69.649	71	73	75	78	80	85	86	89	92	96	99		
Short Side (in)	32	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70		
	34	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70		
	36	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70		
	38	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70		
	40	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70		
	42	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70		
	44	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70		
	46	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-68.6		
	48	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-68.8	+/-66.3		
	50	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-66.6			
	52	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-68.5				
	54	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-69.5					
	56	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70						
	57	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70							
	60	+/-70	+/-70	+/-70	+/-70	+/-70	+/-70	MAX. O.C. SPACING IF ANCHORING THROUGH THE FRAME PER SHEETS 3 & 4						MAX. O.C. SPACING IF ANCHORING THROUGH THE INTEGRAL FIN PER SHEET 4	
	62	+/-70	+/-70	+/-70	+/-70	+/-70									
	64	+/-70	+/-70	+/-70	+/-70			APPLIES TO B, C OR D ANCHORS (SEE TABLE 2)						APPLIES TO F ANCHORS (SEE TABLE 3)	
	66	+/-70	+/-70	+/-70											
	68	+/-70	+/-70					15.5"						3.9"	
	69.649	+/-70													

- NOTES:
- 1) BUCK DIMENSIONS SHOWN.
- 2) FOR SIZES NOT SHOWN, ROUND UP TO THE NEXT AVAILABLE SHORT OR LONG DIMENSION.
- 3) FOR ARCHITECTURAL WINDOWS (SEE SHEET 2), FIND THE SMALLEST SQUARE WINDOW SIZE IN THE TABLE(S) ABOVE WHICH THE ARCHITECTURAL WINDOW WILL COMPLETELY FIT WITHIN.

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. 25-0301-05
Expiration Date 9/24/2030
By *[Signature]*
Miami Dade Product Control

Revision: NO CHANGES THIS SHEET.- AM

PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	REGISTRATION #29296	Date	09/19/14	Rev.	E
		By	J. ROSOWSKI	DWG No.	MD-5540.0
		Desc.	VINYL FIXED CASEMENT WINDOW NOA (LM)	Sheet	10 OF 13
		Series	DESIGN PRESSURE TABLES C		PW-5540

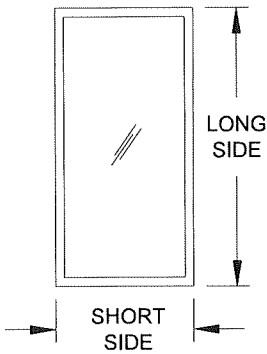
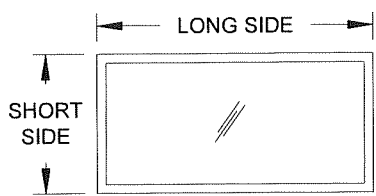
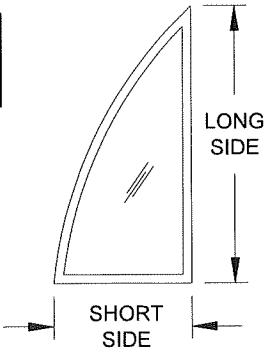
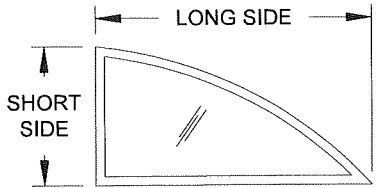
PGI
Custom Windows and Doors
3400 PRECISION DRIVE
N. VENICE, FL 34275
(941) 480-1600

ANTHONY LYNN MILLER
LICENSE
No. 58705
07/30/25
STATE OF FLORIDA
PROFESSIONAL ENGINEER
A. LYNN MILLER, P.E.
P.E.# 58705

TABLE 10:

Window Design Pressure, (+/- psf)													Use this table for Glass Type:	14
3/16" A Cap - Airspace - 7/16" A/A with SG														
Window Dimensions		Long Side (in)												
		69.649	71	73	75	78	80	85	86	89	92	96	99	
Short Side (in)	32	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	
	34	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-109.4	+80/-108.3	+80/-107.6	
	36	+80/-110	+80/-110	+80/-110	+80/-110	+80/-109.5	+80/-108.6	+80/-106.8	+80/-106.5	+80/-105.5	+80/-104.7	+80/-103.6	+80/-102.9	
	38	+80/-109.7	+80/-108.9	+80/-107.8	+80/-106.8	+80/-105.5	+80/-104.6	+80/-102.7	+80/-102.4	+80/-101.4	+80/-100.5	+80/-99.4	+80/-98.7	
	40	+80/-106.3	+80/-105.5	+80/-104.4	+80/-103.3	+80/-101.9	+80/-101	+80/-99.1	+80/-98.7	+80/-97.7	+80/-96.8	+80/-95.7	+80/-95	
	42	+80/-103.3	+80/-102.5	+80/-101.3	+80/-100.2	+80/-98.8	+80/-97.9	+80/-95.8	+80/-95.5	+80/-94.5	+80/-93.5	+80/-92.4	+80/-90.7	
	44	+80/-100.7	+80/-99.8	+80/-98.6	+80/-97.5	+80/-96	+80/-95	+80/-92.9	+80/-92.6	+80/-91.5	+80/-90.4	+80/-87.1	+80/-84.7	
	46	+80/-98.4	+80/-97.5	+80/-96.2	+80/-95	+80/-93.4	+80/-92.5	+80/-90.3	+80/-89.9	+80/-88.1	+80/-85.5	+80/-83.1	+80/-81.6	
	48	+80/-96.3	+80/-95.4	+80/-94.1	+80/-92.9	+80/-91.2	+80/-90.2	+80/-88	+80/-87.6	+80/-84.6	+80/-82.6	+80/-80.2	+/-78.6	
	50	+80/-94.6	+80/-93.6	+80/-92.2	+80/-90.9	+80/-89.2	+80/-88.2	+80/-85.4	+80/-84.5	+80/-82.4	+80/-80.2	+/-77.6		
	52	+80/-93	+80/-92	+80/-90.5	+80/-89.2	+80/-87.4	+80/-86.4	+80/-83.3	+80/-82.5	+80/-80.2	+/-78			
	54	+80/-91.7	+80/-90.6	+80/-89.1	+80/-87.7	+80/-85.8	+80/-84.7	+80/-81.3	+80/-80.4	+/-78.1				
	56	+80/-90.5	+80/-89.4	+80/-87.8	+80/-86.4	+80/-84.4	+80/-83.2	+/-79.3	+/-78.5					
	57	+80/-90	+80/-88.8	+80/-87.2	+80/-85.8	+80/-83.4	+80/-82	+/-78.4						
	60	+80/-87.2	+80/-86	+80/-84	+80/-82.5	+80/-80.1	+/-78.6	MAX. O.C. SPACING IF ANCHORING THROUGH THE FRAME PER SHEETS 3 & 4			MAX. O.C. SPACING IF ANCHORING THROUGH THE INTEGRAL FIN PER SHEET 4			
	62	+80/-84.6	+80/-83.8	+80/-82.1	+80/-80.4	+/-78								
	64	+80/-82.9	+80/-82	+80/-80.1	+/-78.4			APPLIES TO B, C OR D ANCHORS (SEE TABLE 2)			NOT APPLICABLE			
	66	+80/-81.1	+80/-80.1	+/-78.3										
	68	+/-79.3	+/-78.4					13.2"						
69.649	+/-77.7													

TABLE DIMENSIONS MAY BE
ORIENTED VERTICALLY OR
HORIZONTALLY AS SHOWN.



GLASS TYPES 14 THROUGH
17 MAY NOT BE USED WITH
J-CHANNEL OR INTEGRAL
FIN FRAMES.

TABLE 11:

Window Design Pressure, (+/- psf)													Use this table for Glass Type:	15
3/16" T Cap - Airspace - 7/16" A/A with SG														
Window Dimensions		Long Side (in)												
		77.76	79	81	83	86	87	91	94	96	99	104	107	111
Short Side (in)	36	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110
	40	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-109.9	+80/-108.5	+80/-107.5	+80/-106.9	+80/-106.1	+80/-104.8	+80/-104.1	+80/-103.3
	42	+80/-110	+80/-109.8	+80/-108.8	+80/-107.9	+80/-106.7	+80/-106.3	+80/-104.8	+80/-103.8	+80/-103.2	+80/-100.8	+80/-97.7	+80/-96.4	+80/-94.8
	44	+80/-107.3	+80/-106.7	+80/-105.7	+80/-104.7	+80/-103.4	+80/-103	+80/-101.4	+80/-98.6	+80/-96.7	+80/-94.1	+80/-91.4	+80/-90.3	+80/-89.2
	48	+80/-102	+80/-101.3	+80/-100.3	+80/-99.2	+80/-97.3	+80/-96.2	+80/-92.5	+80/-90.4	+80/-89.2	+80/-87.3	+80/-84.4	+80/-82.7	+80/-80.5
	50	+80/-99.8	+80/-99.1	+80/-98	+80/-96.9	+80/-93.9	+80/-93.1	+80/-89.9	+80/-87.7	+80/-86.2	+80/-84.3	+80/-81.1	+/-79.3	+/-77
	51	+80/-98.8	+80/-98	+80/-96.9	+80/-95.8	+80/-92.8	+80/-92	+80/-88.7	+80/-86.4	+80/-85	+80/-82.8	+/-79.6	+/-77.7	+/-75.3
	54	+80/-96.1	+80/-95.3	+80/-94	+80/-92.1	+80/-89.4	+80/-88.5	+80/-85.1	+80/-82.7	+80/-81.1	+/-78.9	+/-75.3	+/-73.2	+/-70.6
	56	+80/-94	+80/-93.2	+80/-91.6	+80/-90.1	+80/-87.2	+80/-86.3	+80/-82.8	+80/-80.2	+/-78.6	+/-76.3	+/-72.5	+/-70.5	
	58	+80/-91.4	+80/-90.6	+80/-89	+80/-87.5	+80/-85.1	+80/-84.2	+80/-80.6	+/-78	+/-76.3	+/-73.8	+/-70.2		
	61	+80/-87.8	+80/-87	+80/-85.3	+80/-83.6	+80/-81.2	+80/-80.5	+/-77.3	+/-74.6	+/-72.8	+/-70.4			
	63	+80/-85.5	+80/-84.6	+80/-82.8	+80/-81.1	+/-78.8	+/-78	+/-74.8	+/-72.3	+/-70.6				
	64	+80/-84.4	+80/-83.5	+80/-81.7	+/-80	+/-77.5	+/-76.6	+/-73.5	+/-71.2					
	66	+80/-82.2	+80/-81.2	+/-79.4	+/-77.6	+/-75	+/-74.2	+/-71						
	68	+/-80	+/-79.1	+/-77.2	+/-75.4	+/-72.7	+/-71.9	MAX. O.C. SPACING IF ANCHORING THROUGH THE FRAME PER SHEETS 3 & 4		MAX. O.C. SPACING IF ANCHORING THROUGH THE INTEGRAL FIN PER SHEET 4				
	70	+/-78	+/-77.1	+/-75	+/-73.2	+/-70.5								
	72	+/-76	+/-75	+/-73	+/-71.1			APPLIES TO B, C OR D ANCHORS (SEE TABLE 2)		NOT APPLICABLE				
	74	+/-74.1	+/-73	+/-71										
	76	+/-72.2	+/-71.1											
	77.76	+/-70.5												

ALLOWABLE ANCHOR GROUPS PER SHEET 2	MAX. O.C. SPACING IF ANCHORING THROUGH THE FRAME PER SHEET 3
B, C OR D	13.2"

- NOTES:
1) BUCK DIMENSIONS SHOWN.
- 2) FOR SIZES NOT SHOWN, ROUND UP TO THE
NEXT AVAILABLE SHORT OR LONG DIMENSION.
- 3) FOR ARCHITECTURAL WINDOWS (SEE SHEET 2),
FIND THE SMALLEST SQUARE WINDOW SIZE IN
THE TABLE(S) ABOVE WHICH THE ARCHITECTURAL
WINDOW WILL COMPLETELY FIT WITHIN.

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No 25-0801.05
Expiration Date 9/24/2030
By Ishag L. Chahine
Miami Dade Product Control

NO CHANGES THIS
SHEET.- AM

PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	REGISTRATION #29296	Date	09/9/14	Rev.	E
		Drawn By	J. ROSOWSKI	DWG No.	MD-5540.0
		DESIGN PRESSURE TABLES D		11 OF 13	
		VINYL FIXED CASEMENT WINDOW NOA (LM)		PW-5540	

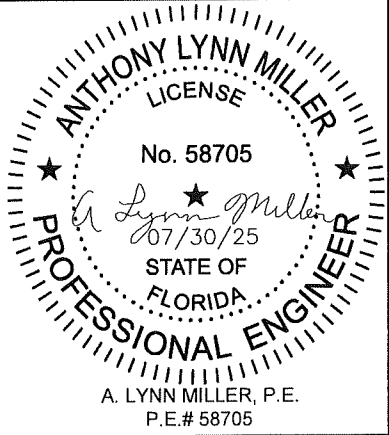


TABLE 12:

Window Design Pressure, (+/- psf)														Use this table for Glass Type:	16
1/8" T Cap - Airspace - 7/16" H/H with SG															
Window Dimensions		Long Side (in)													
		60.926	64	66	68	70	74	77	80	84	87	92	97	99	
Short Side (in)	32	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	
	34	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	
	36	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	
	38	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110		
	40	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110			
	42	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110				
	44	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110					
	46	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110						
	48	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110							
	50	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110		MAX. O.C. SPACING IF ANCHORING THROUGH THE FRAME PER SHEETS 3 & 4				MAX. O.C. SPACING IF ANCHORING THROUGH THE INTEGRAL FIN PER SHEET 4		
	52	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110									
	54	+80/-110	+80/-110	+80/-110	+80/-110				APPLIES TO B, C OR D ANCHORS (SEE TABLE 2)				NOT APPLICABLE		
	56	+80/-110	+80/-110	+80/-110											
	58	+80/-110	+80/-110												
60.926	+80/-110														

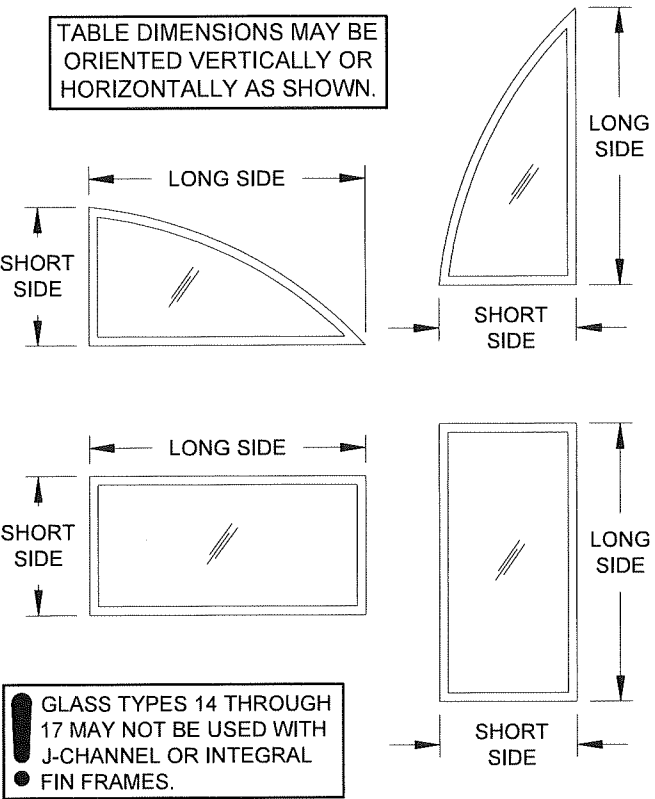


TABLE 13:

Window Design Pressure, (+/- psf)																		Use this table for Glass Type:		17	
3/16" T Cap - Airspace - 7/16" H/H with SG																					
Window Dimensions		Long Side (in)																			
		77.76	79	81	83	86	87	91	94	96	99	104	107	111	118	120	125	136	144		
Short Side (in)	36	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110		
	40	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110		
	42	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110		
	44	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110			
	48	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110				
	50	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110					
	51	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110						
	54	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110							
	56	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110								
	58	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110									
	61	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110										
	63	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110											
	64	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110												
	66	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110													
	68	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110														
	70	+80/-110	+80/-110	+80/-110	+80/-110	+80/-110									MAX. O.C. SPACING IF ANCHORING THROUGH THE FRAME PER SHEETS 3 & 4		MAX. O.C. SPACING IF ANCHORING THROUGH THE INTEGRAL FIN PER SHEET 4				
	72	+80/-110	+80/-110	+80/-110	+80/-110																
	74	+80/-110	+80/-110	+80/-110											APPLIES TO B, C OR D ANCHORS (SEE TABLE 2)		NOT APPLICABLE				
	76	+80/-110	+80/-110																		
	77.76	+80/-110													9"						

NOTES:
1) BUCK DIMENSIONS SHOWN.
2) FOR SIZES NOT SHOWN, ROUND UP TO THE NEXT AVAILABLE SHORT OR LONG DIMENSION.
3) FOR ARCHITECTURAL WINDOWS (SEE SHEET 2), FIND THE SMALLEST SQUARE WINDOW SIZE IN THE TABLE(S) ABOVE WHICH THE ARCHITECTURAL WINDOW WILL COMPLETELY FIT WITHIN.

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No 25-0801-05
Expiration Date 9/24/2030
By Ismael L. Hernandez
Miami Dade Product Control

Revision:
NO CHANGES TH
SHEET.- AM

PREPARED BY A. LYNN MILLER
1070 TECHNOLOGY DRIVE
N. VENICE, FL 34275
(941) 480-1600

REGISTRATION #29296

PGI

Custom Windows and Doors

3400 PRECISION DRIVE
N. VENICE, FL 34275
(941) 480-1600

VINYL FIXED CASEMENT WINDOW NOA (LM)

DESIGN PRESSURE TABLES E

09/19/14

07/30/25

J. ROSOWSKI

MD-5540.0

12 OF 13

PW-5540

Series

Desc.

Title

ANTHONY LYNN MILLER
LICENSE
No. 58705
A. LYNN MILLER, P.E.
P.E.# 58705

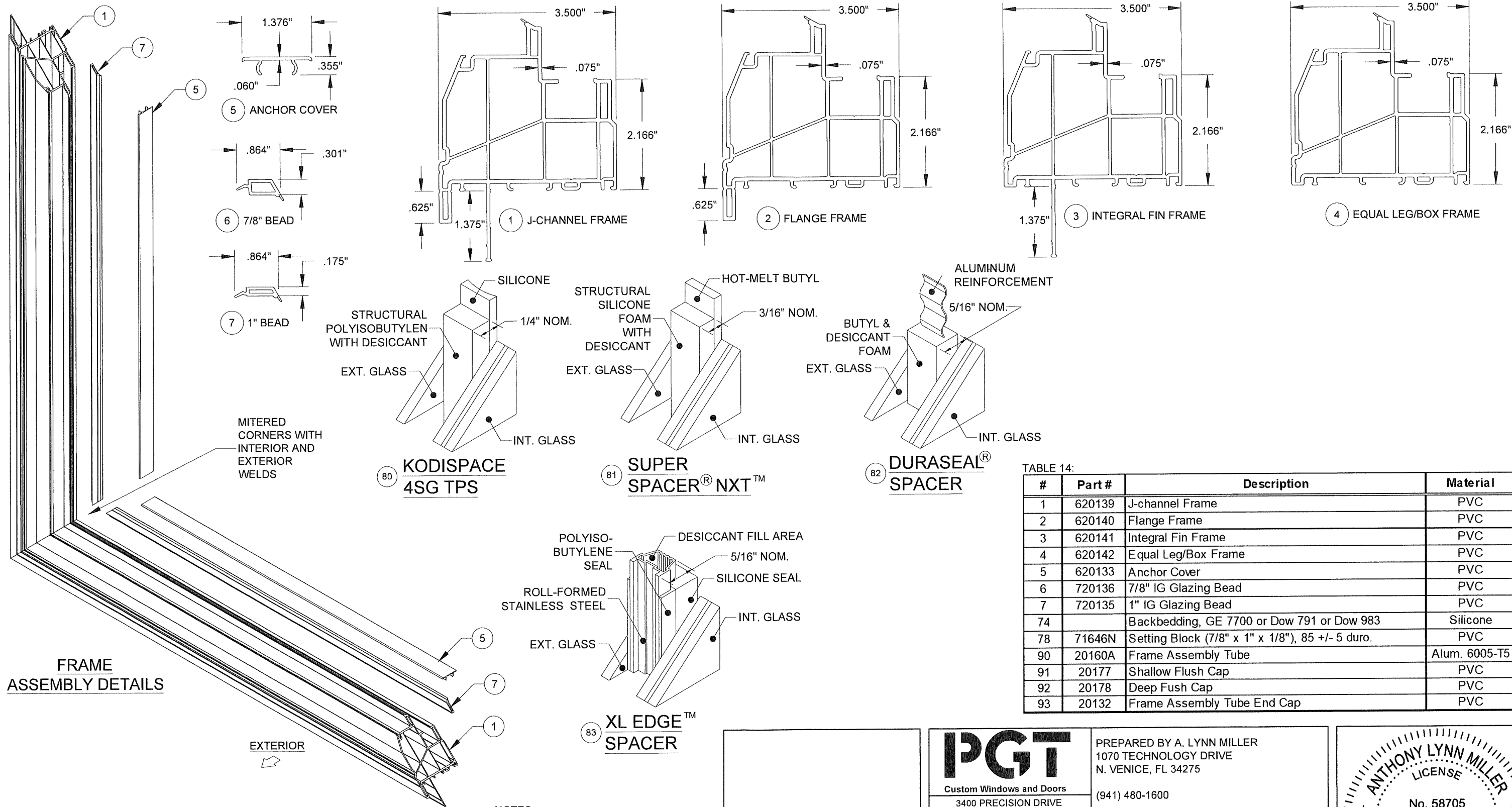


TABLE 14:			
#	Part #	Description	Material
1	620139	J-channel Frame	PVC
2	620140	Flange Frame	PVC
3	620141	Integral Fin Frame	PVC
4	620142	Equal Leg/Box Frame	PVC
5	620133	Anchor Cover	PVC
6	720136	7/8" IG Glazing Bead	PVC
7	720135	1" IG Glazing Bead	PVC
74		Backbedding, GE 7700 or Dow 791 or Dow 983	Silicone
78	71646N	Setting Block (7/8" x 1" x 1/8"), 85 +/- 5 duro.	PVC
90	20160A	Frame Assembly Tube	Alum. 6005-T5
91	20177	Shallow Flush Cap	PVC
92	20178	Deep Flush Cap	PVC
93	20132	Frame Assembly Tube End Cap	PVC

Part #	Description	Material
80	Kommerling 4SG TPS Spacer System	See this Sheet for Materials
81	Quanex Super Spacer nXT with Hot Melt Butyl	
82	Quanex Duraseal Spacer	
83	Cardinal XL Edge Spacer	

NOTES:
1) SOME PARTS/OPTIONS NOT SHOWN ON DRAWING FOR CLARITY.
2) J-CHANNEL FRAME SHOWN, PART #1. OTHER FRAME TYPES, PARTS #2 - 4, APPLY.
3) ITEMS # 8-73, 75-77 & 79 ARE NOT USED AND ARE NOT PART OF THIS APPROVAL.
4) PVC BY VISION EXTRUSION TO BE LABELED FOR AAMA EXTRUDER CODE.

PRODUCT REVISED as complying with the Florida Building Code
Acceptance No. 25-0801.05
Expiration Date 9/29/2030
By [Signature]
Miami Dade Product Control

PGT Custom Windows and Doors 3400 PRECISION DRIVE N. VENICE, FL 34275 (941) 480-1600		PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600 REGISTRATION #29296	
Series	Rev	Title	Date
		VINYL FIXED CASEMENT WINDOW NOA (LM)	9/9/14
Desc.		BOM & ASSEMBLY	Drawn By J. ROSOWSKI
		NO CHANGES THIS SHEET.- AM	Rev Date 07/30/25
PW-5540	Sheet	13 OF 13	DWG No. MD-5540.0
			Rev. E

