

DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER) BOARD AND CODE ADMINISTRATION DIVISION

MIAMI-DADE COUNTY, FLORIDA PRODUCT CONTROL SECTION

11805 SW 26 Street, Room 208 Miami, Florida 33175-2474 T (786) 315-2590 F (786) 315-2599

www.miamidade.gov/economy

NOTICE OF ACCEPTANCE (NOA)

PGT Industries, LLC 3400 Precision Drive North Venice, FL 34275

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER - Product Control Section to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami-Dade County) and/or the AHJ (in areas other than Miami-Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Series "AW-5440" PVC Awning Window – N.I.

APPROVAL DOCUMENT: Drawing No. **MD5440A.0** titled "Vinyl Awning Window NOA (NI)", sheets 1 through 10 of 10, dated 09/09/14, with revision E dated 07/30/25, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P.E., bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Section.

MISSILE IMPACT RATING: None.

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state, model/series, and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA revises and renews NOA No. 23-0816.14 and consists of this page 1 and evidence pages E-1, E-2, E-3, E-4 and E-5, as well as approval document mentioned above.

The submitted documentation was reviewed by Manuel Perez, P.E.

MIAMI-DADE COUNTY
APPROVED

8/25/25

NOA No. 25-0801.08 Expiration Date: September 24, 2030 Approval Date: September 04, 2025 Page 1

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA'S

A. DRAWINGS

- 1. Manufacturer's die drawings and sections. (Submitted under NOA No. 15-0430.08)
- 2. Drawing No. **MD5440A.0** titled "Vinyl Awning Window NOA (LM)", sheets 1 through 10 of 10, dated 09/09/14, with revision **D** dated 07/28/23, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P.E. (Submitted under NOA No. 23-0816.14)

B. TESTS

- 1. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
 - 2) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
 - 3) Water Resistance Test, per FBC, TAS 202-94
 - 4) Large Missile Impact Test per FBC, TAS 201-94
 - 5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
 - 6) Forced Entry Test, per ASTM F588 and TAS 202-94

along with marked-up drawings and installation diagram of all PGT Industries, Inc. representative units listed below and tested to qualify **Dowsil 791** and **Dowsil 983** silicones, prepared by Fenestration Testing Laboratory, Inc., Test Reports No.: **FTL-7897**, PGT PW5520 PVC Fixed Window (unit 6 in proposal), dated 09/03/14 **FTL-20-2107.1**, PGT SGD780 Aluminum Sliding Glass Door (unit 7 in proposal) **FTL-20-2107.2**, PGT CA740 Alum. Outswing Casement Window (unit 8 in proposal) **FTL-20-2107.3**, PGT PW7620A Aluminum Fixed Window (unit 9 in proposal) and **FTL-20-2107.4**, PGT PW7620A Aluminum Fixed Window (unit 10 in proposal) dated 07/13/20, all signed and sealed by Idalmis Ortega, P.E (Submitted under NOA No. 17-0614.19)

- 2. Test reports on: 1) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
 - 2) Large Missile Impact Test per FBC, TAS 201-94
 - 3) Cyclic Wind Pressure Loading per FBC, TAS 203-94

along with marked-up drawings and installation diagram of a PVC sliding glass door, a PVC fixed window and an aluminum sliding glass door, using: Kodispace 4SG TPS spacer system, Duraseal® spacer system, Super Spacer® NXTTM spacer system and XL EdgeTM spacer system at insulated glass, prepared by Fenestration Testing Laboratory, Inc., Test Reports No. **FTL-8717**, **FTL-8968** and **FTL-8970**, dated 11/16/15, 06/07/16 and 06/02/16 respectively, all signed and sealed by Idalmis Ortega, P.E.

(Submitted under NOA No. 16-0714.22)

Manuel Pérez, P.E. Product Control Examiner NOA No. 25-0801.08

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

- 1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA'S (CONTINUED)
- B. TESTS (CONTINUED)
 - 3. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
 - 2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
 - 3) Water Resistance Test, per FBC, TAS 202-94
 - 4) Forced Entry Test, per FBC 2411.3.2.1, and TAS 202-94
 - 5) Large Missile Impact Test per FBC, TAS 201-94
 - 6) Cyclic Wind Pressure Loading per FBC, TAS 203-94

along with marked-up drawings and installation diagram of a series AW5540/5440 PVC awning windows, prepared by Fenestration Testing Laboratory, Inc., Test Report No. **FTL-8183**, dated 04/02/14, signed and sealed by Idalmis Ortega, P.E.

(Submitted under NOA No. 15-0430.08)

- **4.** Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
 - 2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
 - 3) Water Resistance Test, per FBC, TAS 202-94
 - 4) Forced Entry Test, per FBC 2411.3.2.1, and TAS 202-94
 - 5) Large Missile Impact Test per FBC, TAS 201-94
 - 6) Cyclic Wind Pressure Loading per FBC, TAS 203-94

along with marked-up drawings and installation diagram of a series 5540/5440 vinyl fixed windows w/tube mullion, prepared by Fenestration Testing Laboratory, Inc., Test Report No. **FTL-8174**, dated 03/31/15, signed and sealed by Idalmis Ortega, P.E. (Submitted under NOA No. 15-0430.08

5. Additionally, Reference Test Report No. FTL-7897 per TAS 201, 202 & 203-94, issued by Fenestration Testing Laboratory, Inc. (Submitted under NOA No. 15-0430.08)

C. CALCULATIONS

1. Anchor verification calculations and structural analysis, complying with FBC 6th Edition (2017) prepared by manufacturer, dated 04/24/15, revised on 09/03/15 and updated to the FBC 7th Edition (2020) on 03/25/20, signed and sealed by Anthony Lynn Miller, P.E.

(Submitted under NOA No. 17-0614.19)

2. Glazing complies with ASTM E1300-09

D. QUALITY ASSURANCE

1. Miami-Dade Department of Regulatory and Economic Resources (RER).

Manuel Perez, P.E. Product Control Examiner NOA No. 25-0801.08

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

- 1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA'S (CONTINUED)
- E. MATERIAL CERTIFICATIONS
 - 1. Notice of Acceptance No. 21-1109.04, issued to Vision Extrusions Group Limited, for their White Rigid Cellular PVC Exterior Extrusions for Windows and Doors, approved on 03/31/22, expiring on 09/30/24.
 - 2. Notice of Acceptance No. 22-0104.04, issued to Vision Extrusions Group Limited, for their Bronze and Lighter Shades of Cap Coated Rigid PVC Exterior Extrusions for Windows and Doors, approved on 06/30/22, expiring on 04/16/25.
 - 3. Notice of Acceptance No. 20-0203.04, issued to ENERGI Fenestration Solutions USA, Inc., for their Performance Core Rigid PVC Exterior Extrusions for Windows and Doors, dated 02/27/20, expiring on 04/16/25.

F. STATEMENTS

- 1. Statement letter of conformance, complying with **FBC 8th Edition (2023)**, dated 08/07/23, issued by manufacturer, signed and sealed by Anthony Lynn Miller, P.E. (Submitted under NOA No. 23-0816.14)
- 2. Statement letter of no financial interest, dated March 19, 2020, issued by manufacturer, signed and sealed by Anthony Lynn Miller, P.E. (Submitted under NOA No. 17-0614.19)
- 3. Proposal No. 19-1155 TP issued by the Product Control Section, dated January 10, 2020, signed by Ishaq Chanda, P.E. (Submitted under NOA No. 17-0614.19)
- 4. Proposal issued by the Product Control Section, dated 09/29/14 and revised on 10/15/14, signed by Jaime D. Gascon, P.E. (Submitted under NOA No. 15-0430.08)
- 5. Proposal No. **16-0125** issued by the Product Control Section, dated March 09, 2016, signed by Ishaq Chanda, P.E. (Submitted under NOA No. 16-0714.22)

G. OTHERS

1. Notice of Acceptance No. 17-0614.19, issued to PGT Industries, Inc. for their Series "AW-5440" PVC Awning Window – N.I." approved on 12/14/17 and expiring on 09/24/20.

Manuel Perez, P.E. Product Control Examiner NOA No. 25-0801.08

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

2. NEW EVIDENCE SUBMITTED

A. DRAWINGS

1. Drawing No. **MD5440A.0** titled "Vinyl Awning Window NOA (NI)", sheets 1 through 10 of 10, dated 09/09/14, with revision **E** dated 07/30/25, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.

B. TESTS

1. None.

C. CALCULATIONS

1. None.

D. QUALITY ASSURANCE

1. Miami-Dade Department of Regulatory and Economic Resources (RER).

E. MATERIAL CERTIFICATIONS

- 1. Notice of Acceptance No. **24-0618.01**, issued to **Vision Extrusions Group Limited**, for their **White Rigid PVC Exterior Extrusions for Windows and Doors**, approved on 07/18/24, expiring on 09/30/29.
- 2. Notice of Acceptance No. 25-0609.03, issued to Vision Extrusions Group Limited, for their Tan 3040 and Lighter Shades (Non-White) Rigid PVC Exterior Extrusions for Windows and Doors, approved on 07/10/25, expiring on 02/04/31.
- 3. Notice of Acceptance No. 24-0401.07, issued to Vision Extrusions Group Limited, for their Black and Lighter Shades of Cap Coated Rigid PVC Exterior Extrusions for Windows and Doors, approved on 05/09/24, expiring on 07/28/27.
- 4. Notice of Acceptance No. 23-0830.05, issued to Vision Extrusions Group Limited, for their VE 1000 Tan 202 and Lighter Shades (Non-White) Rigid PVC Exterior Extrusions for Windows and Doors, approved on 10/26/23, expiring on 12/29/26.
- 5. Notice of Acceptance No. 24-0618.02, issued to Vision Extrusions Group Limited, for their Painted or Laminated White Rigid PVC Exterior Extrusions for Windows and Doors, approved on 07/18/24, expiring on 09/30/29.

Manuel Pérez, P.E. Product Control Examiner NOA No. 25-0801.08

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

2. NEW EVIDENCE SUBMITTED (CONTINUED)

F. STATEMENTS

- 1. Statement letter of conformance, complying with **FBC 8th Edition (2023)**, dated July 30, 2025, issued by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.
- 2. Statement letter of no financial interest, dated July 30, 2025, issued by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.
- 3. Article of conversion of PGT Industries, Inc to PGT industries, LLC pdf provided on 12/24/24 by Ms. April Lee, Assistant General Counsel.
- **4.** Florida Department of State, Division of Corporation listing # L2400142070 of PGT Industries LLC as active status since 12/17/24.
- **5.** Florida Department of State, Division of Corporation listing # F03387 of PGT Industries, Inc as Inactive status.
- **6.** PGT Name change organization chart layout prepared by RER (for file use only).

G. OTHERS

1. Notice of Acceptance No. 23-0816.14, issued to PGT Industries, Inc. for their Series "AW-5440" PVC Awning Window – N.I." approved on 09/07/23 and expiring on 09/24/25.

Manuel Pérez, P.E.
Product Control Examiner
NOA No. 25-0801.08

GENERAL NOTES: SERIES 5440 NON-IMPACT RESISTANT, VINYL AWNING WINDOW

1) THIS PRODUCT HAS BEEN DESIGNED & TESTED TO COMPLY WITH THE REQUIREMENTS OF THE FLORIDA BUILDING CODE, INCLUDING THE HIGH VELOCITY HURRICANE ZONE (HVHZ).

2) SHUTTERS <u>ARE</u> REQUIRED WHEN USED IN WIND-BORNE DEBRIS REGIONS.

3) FOR MASONRY APPLICATIONS IN MIAMI-DADE COUNTY, USE ONLY MIAMI-DADE COUNTY APPROVED MASONRY ANCHORS.
MATERIALS USED FOR ANCHOR EVALUATIONS WERE SOUTHERN
PINE, ASTM C90 CONCRETE MASONRY UNITS AND CONCRETE MAX. O.C. 17-1/2"
WITH MIN. KSI PER ANCHOR TYPE.

IF WINDOW

4) ALL WOOD BUCKS LESS THAN 1-1/2" THICK ARE TO BE CONSIDERED 1X INSTALLATIONS. 1X WOOD BUCKS ARE OPTIONAL IF UNIT IS INSTALLED DIRECTLY TO SUBSTRATE. WOOD BUCKS DEPICTED AS 2X ARE 1-1/2" THICK OR GREATER. 1X AND 2X BUCKS (WHEN USED) SHALL BE DESIGNED AND SECURED TO PROPERLY TRANSFER LOADS TO THE STRUCTURE. WOOD BUCK DESIGN AND INSTALLATION IS THE RESPONSIBILITY OF THE ENGINEER, (EOR) OR ARCHITECT OF RECORD. (AOR).

5) ANCHOR EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO. USE ANCHORS OF SUFFICIENT LENGTH TO ACHIEVE EMBEDMENT. INSTALLATION ANCHORS SHOULD BE SEALED. OVERALL SEALING/FLASHING STRATEGY FOR WATER RESISTANCE OF INSTALLATION SHALL BE DONE BY OTHERS AND IS BEYOND THE SCOPE OF THESE INSTRUCTIONS.

6) MAX. 1/4" SHIMS ARE REQUIRED AT EACH ANCHOR LOCATION WHERE THE PRODUCT IS NOT FLUSH TO THE SUBSTRATE. USE SHIMS CAPABLE OF TRANSFERRING APPLIED LOADS. WOOD BUCKS, BY OTHERS, MUST BE SUFFICIENTLY ANCHORED TO RESIST LOADS IMPOSED ON THEM BY THE WINDOW.

7) DESIGN PRESSURES:

A. NEGATIVE DESIGN LOADS BASED ON STRUCTURAL TEST WARRESURE, FRAME ANALYSIS AND GLASS PER ASTM E1300.
B. POSITIVE DESIGN LOADS BASED ON WATER TEST PRESSURE, STRUCTURAL TEST PRESSURE, FRAME ANALYSIS AND GLASS PER ASTM E1300.

C. DESIGN LOADS ARE BASED ON ALLOWABLE STRESS DESIGN, ASD.

8) THE ANCHORAGE METHODS SHOWN HAVE BEEN DESIGNED AND SECURED TO RESIST THE WINDLOADS CORRESPONDING TO THE REQUIRED DESIGN PRESSURE. THE 33-1/3% STRESS INCREASE HAS NOT BEEN USED IN THE DESIGN OF THIS PRODUCT. THE 1.6 LOAD DURATION FACTOR WAS USED FOR THE EVALUATION OF ANCHORS INTO WOOD. ANCHORS THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF THE FLORIDA BUILDING CODE FOR CORROSION RESISTANCE.

9) METAL SUBSTRATE TO MEET MIN. STRENGTH AND THICKNESS REQUIREMENTS PER CURRENT FLORIDA BUILDING CODE AND TO BE REVIEWED BY THE AUTHORITY HAVING JURISDICTION.

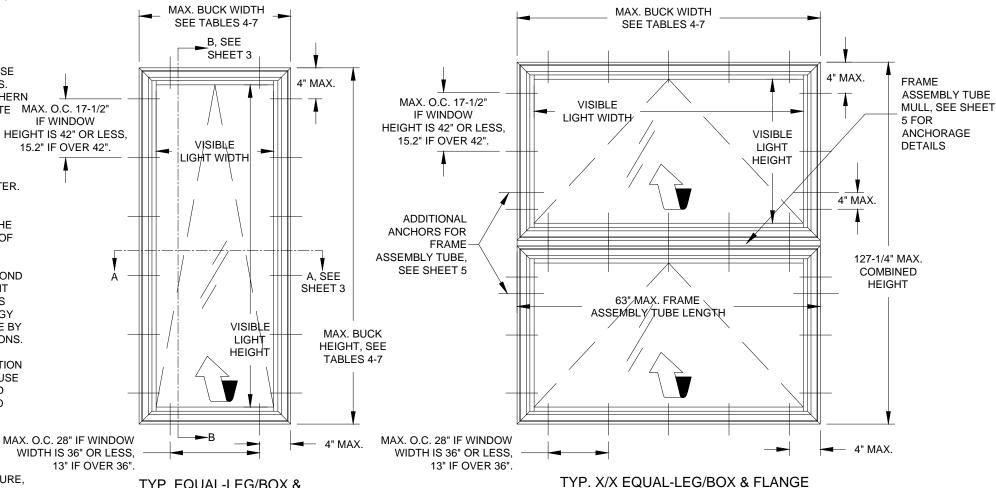
10) REFERENCES: TEST REPORTS FTL-8183, 8174; ELCO ULTRACON NOA; DEWALT ULTRACON+ NOA; ELCO/DEWALT CRETEFLEX NOA; ELCO/DEWALT AGGRE-GATOR NOA; VISION EXTRUSION, LTD WHITE & BRONZE/LIGHTER SHADES OF CAP COATED PVC EXTRUSION NOA'S; NATIONAL DESIGN SPECIFICATION FOR WOOD CONSTRUCTION, ANSI/AF&PA NDS & ALUMINUM DESIGN MANUAL

11) FRAME FLANGES OR INTEGRAL FINS MAY BE TRIMMED IN-FIELD TO CREATE AN EQUAL-LEG FRAME.

12) MAXIMUM SHIM SPACING TO BE 18" WHEN INSTALLING THROUGH THE INTEGRAL FIN.

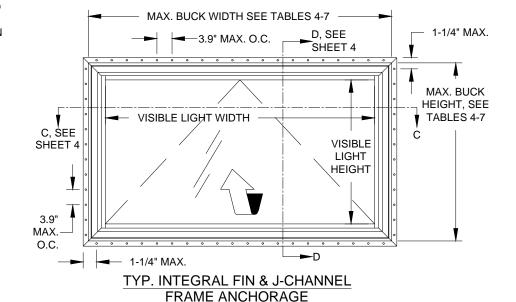
IMPACT RATING DESIGN PRESSURE RATING

NOT RATED FOR VARIES PER OPTIONS, SEE
IMPACT RESISTANCE TABLES 4-7, SHEETS 7 & 8



TYP. EQUAL-LEG/BOX & FLANGE FRAME ANCHORAGE

TYP. X/X EQUAL-LEG/BOX & FLANGE FRAME ANCHORAGE USING FRAME ASSEMBLY TUBE/MULL



CODES / STANDARDS USED:

- · 2023 FLORIDA BUILDING CODE (FBC), 8TH EDITION
- · ASTM E1300-09
- · ANSI/AF&PA NDS-2018 FOR WOOD CONSTRUCTION
- · ALUMINUM DESIGN MANUAL, ADM-2020
- · AISI S100-16
- · AISC 360-16

VISIBLE LIGHT FORMULAS WIDTH: BUCK WIDTH - 6-3/4"

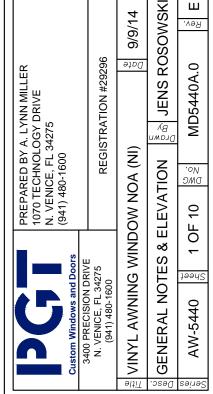
HEIGHT: BUCK HEIGHT - 6-3/4"

GENERAL NOTES	1	Н
ELEVATIONS		Н
FRAME, GLASS & ANCHOR OPTIONS	2	Н
INSTALLATION, FLANGE & EQUAL LEG	3	Н
INSTALLATION, INTEGRAL FIN & J-CHANNEL	4	Н
FRAME ASSEMBLY TUBE	5, 6	Н
GLAZING DETAILS / DP TABLE 4 & 5	7	Н
GLAZING DETAILS / DP TABLE 6 & 7	8	Н
BOM & ASSEMBLY	9, 10	
		11

PRODUCT REVISED
As complying with the Florida
Building Code
NOA-No. 25-0801.08
Expiration Date: 09/24/2030
By: Manuel Pres

Miami-Dade Product Control

ERASE 2020 FBC, AND ADD NOTE 12. - AM



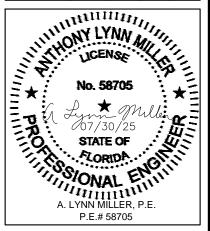


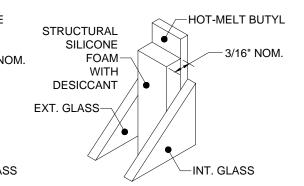
TABLE 1:

Glass Type	Description	Table #	Sheet #
1	3/4" I.G.: 1/8" A Exterior Cap + 1/2" Air Space + 1/8" A	4, 5	7
2	3/4" I.G.: 1/8" T Exterior Cap + 1/2" Air Space + 1/8" T	6, 7	8
3	3/4" I.G.: 3/16" A Exterior Cap + 3/8" Air Space + 3/16" A	6, 7	8
4	3/4" I.G.: 3/16" T Exterior Cap + 3/8" Air Space + 3/16" T	6, 7	8

"A" = ANNEALED "T" = TEMPERED

SUBSTRATE.

	SILICONE
STRUCTURAL POLYISOBUTYLENE WITH DESICCANT	1/4" NOM
EXT. GLASS—	
	-INT. GLASS



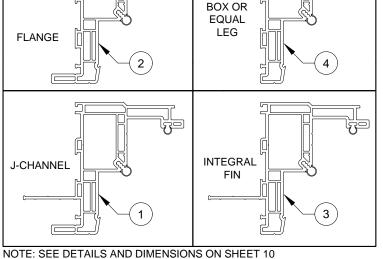
75= J-CHANNEL

1/2" NOM.GLASS BITE TYP.

FLANGE

WINDOW FRAMES MAY BE ANY OF THOSE SHOWN BELOW:

谚=



75=

TABLE 2: ANCHORS INSTALLED THROUGH FRAME

Group	Anchor	Substrate	Min. Edge Distance	Min. Embedment*
	#10 SMS	Southern Pine (SG=0.55)	7/16"	1-3/8"
	(steel, 18-8 S.S.	Steel, A36*	3/8"	0.050"
Α	or 410 S.S.)	Steel Stud, A653 Gr. 33*	3/8"	0.0451" (18 Ga.)
A	01 410 3.3.)	Aluminum, 6063-T5*	3/8"	0.050"
		Southern Pine (SG=0.55)	7/16"	1-3/8"
	3/16" steel Ultracon+	Concrete (min. 3 ksi)	1"	1-3/8"
		Ungrouted CMU, (ASTM C-90)	1"	1-1/4"
	#12 SMS	Southern Pine (SG=0.55)	9/16"	1-3/8"
	(steel, 18-8 S.S.	Steel, A36*	3/8"	0.050"
	or 410 S.S.)	Steel Stud, A653 Gr. 33*	3/8"	0.0451" (18 Ga.)
В	01 410 0.0.)	Aluminum, 6063-T5*	3/8"	0.063"
	1/4" steel Ultracon+	Southern Pine (SG=0.55)	1"	1-3/8"
	1/4" steel Creteflex	Southern Pine (SG=0.55)	1"	1-3/8"
	1/4" steel Aggre-Gator	Southern Pine (SG=0.55)	1"	1-3/8"
	1/4" steel Ultracon+	Concrete (min. 3 ksi)	1-3/16"	1-3/4"
С	1/4 Steel Offracon+	Ungrouted CMU, (ASTM C-90)	1"	1-1/4"
	1/4" steel Creteflex	Concrete (min. 3.35 ksi)	1"	1-3/4"
	1/4" steel Ultracon+	Concrete (min. 3 ksi)	2-1/2"	1-3/4"
	1/4 Steel Offiacon+	Ungrouted CMU, (ASTM C-90)	2-1/2"	1-1/4"
D	1/4" steel Creteflex	Concrete (min. 3.35 ksi)	2-1/2"	1-3/4"
0	1/4 Steel Cretellex	Ungrouted CMU, (ASTM C-90)	2-1/2"	1-1/4"
	1/4" steel Aggre-Gator	Concrete (min. 3.275 ksi)	1-1/2"	1-3/8"
	174 Steel Ayyle-Gatol	Grouted CMU, (ASTM C-90)	2"	2"

TABLE 3: ANCHORS INSTALLED THROUGH INTEGRAL FIN

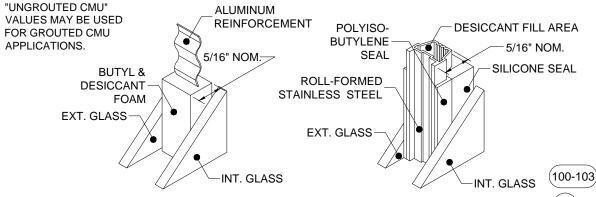
Group	Anchor	Substrate	Min. Edge Distance	Min. Embedment*
Е	2-1/2" x .131" Common Nail	Southern Pine (SG=.55)	3/8"	2-7/16"
	2-1/2" Ring-shank Roofing Nail	Southern Pine (SG=.55)	3/8"	2-7/16"
	#40 T	Southern Pine (SG=.55)	1/2"	1-3/8"
	#10 Trusshead SMS (steel, 18-8 S.S.	Aluminum, 6063-T5*	3/8"	0.050"
	or 410 S.S.)	Steel Stud, Gr. 33*	3/8"	0.0451" (18 Ga.)
F	G. 110 G.E.,	Steel, A36*	3/8"	0.050"
	#42 0140	Southern Pine (SG=.55)	9/16"	1-3/8"
	#12 SMS	Aluminum, 6063-T5*	3/8"	0.063"
	(steel, 18-8 S.S. or 410 S.S.)	Steel Stud, Gr. 33*	3/8"	0.050"
	3. 110 0.0.)	Steel, A36*	3/8"	0.050"

^{*} MIN. OF 3 THREADS BEYOND THE METAL SUBSTRATE.

NOTE:

ALL ANCHOR HEAD TYPES ARE ACCEPTABLE.

* MIN. OF 3 THREADS **BEYOND THE METAL**



·	
103 XL EDGE ™ SPACER	
SPACER	

Part #	Description	Material
100	Kommerling 4SG TPS Spacer System	0 11:
101	Quanex Super Spacer nXT with Hot Melt Butyl	See this Sheet for
102	Quanex Duraseal Spacer	Materials
103	Cardinal XL Edge Spacer	matorialo

TYP. GLAZING DETAIL

PRODUCT REVISED As complying with the Florida Building Code NOA-No. 25-0801.08

Expiration Date: 09/24/2030

Miami-Dade Product Control

REFERENCE TEST REPORTS: FTL-8717, 8968 & 8970

SPACER

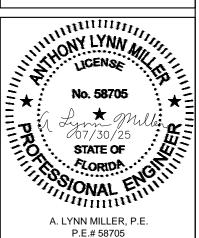
Material	Min. F _y	Min. F _u
Steel Screw	92 ksi	120 ksi
18-8 Screw	60 ksi	95 ksi
410 Screw	90 ksi	110 ksi
Elco/DeWalt Aggre-Gator®	57 ksi	96 ksi
Elco UltraCon®	155 ksi	177 ksi
3/16" DeWalt UltraCon+®	117 ksi	164 ksi
1/4" DeWalt UltraCon+®	148 ksi	164 ksi
410 SS Elco/Dewalt CreteFlex®	127.4 ksi	189.7 ksi
6063-T5 Aluminum	16 ksi	22 ksi
A36 Steel	36 ksi	58 ksi
Gr. 33 Steel Stud	33 ksi	45 ksi

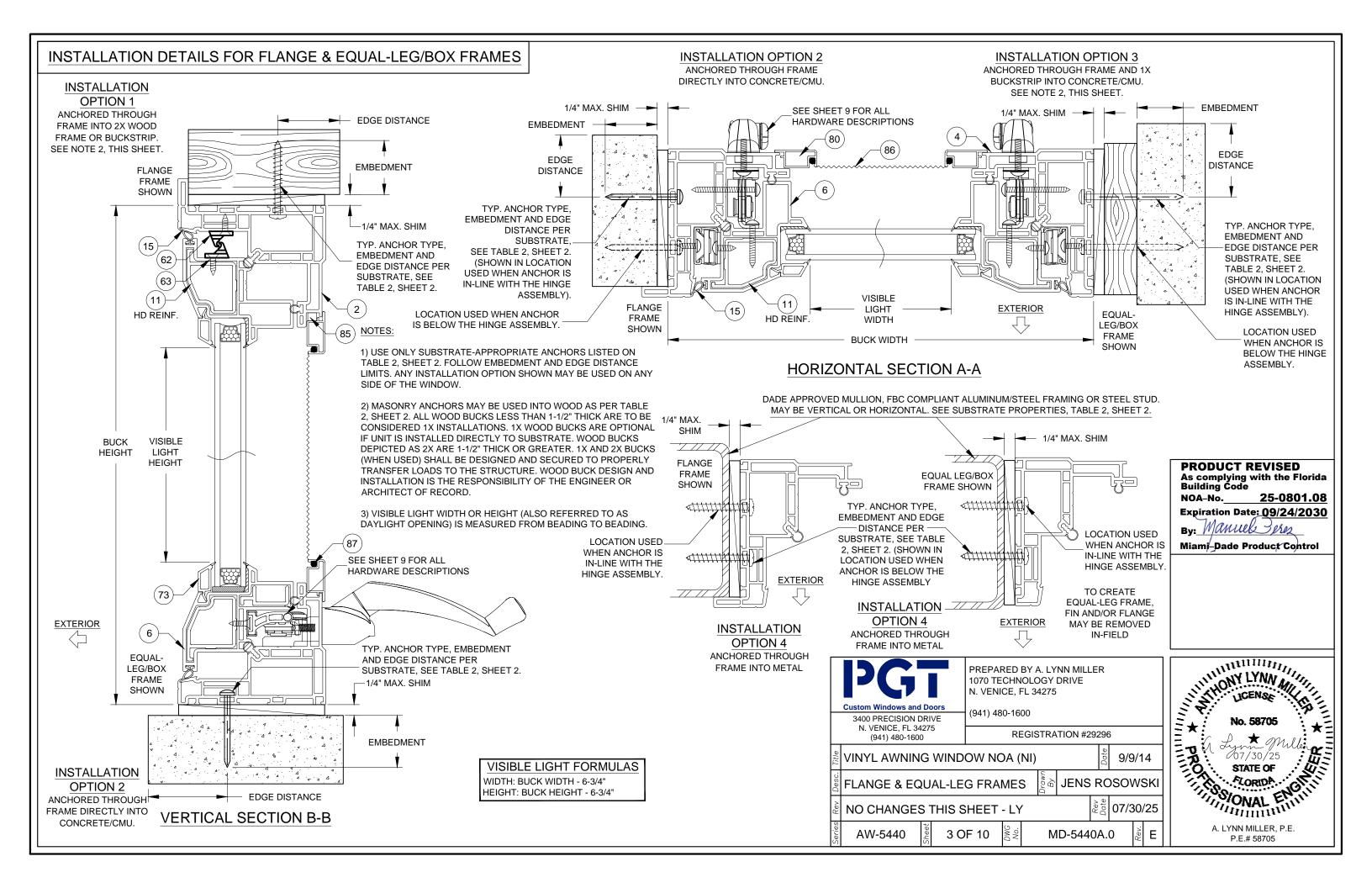


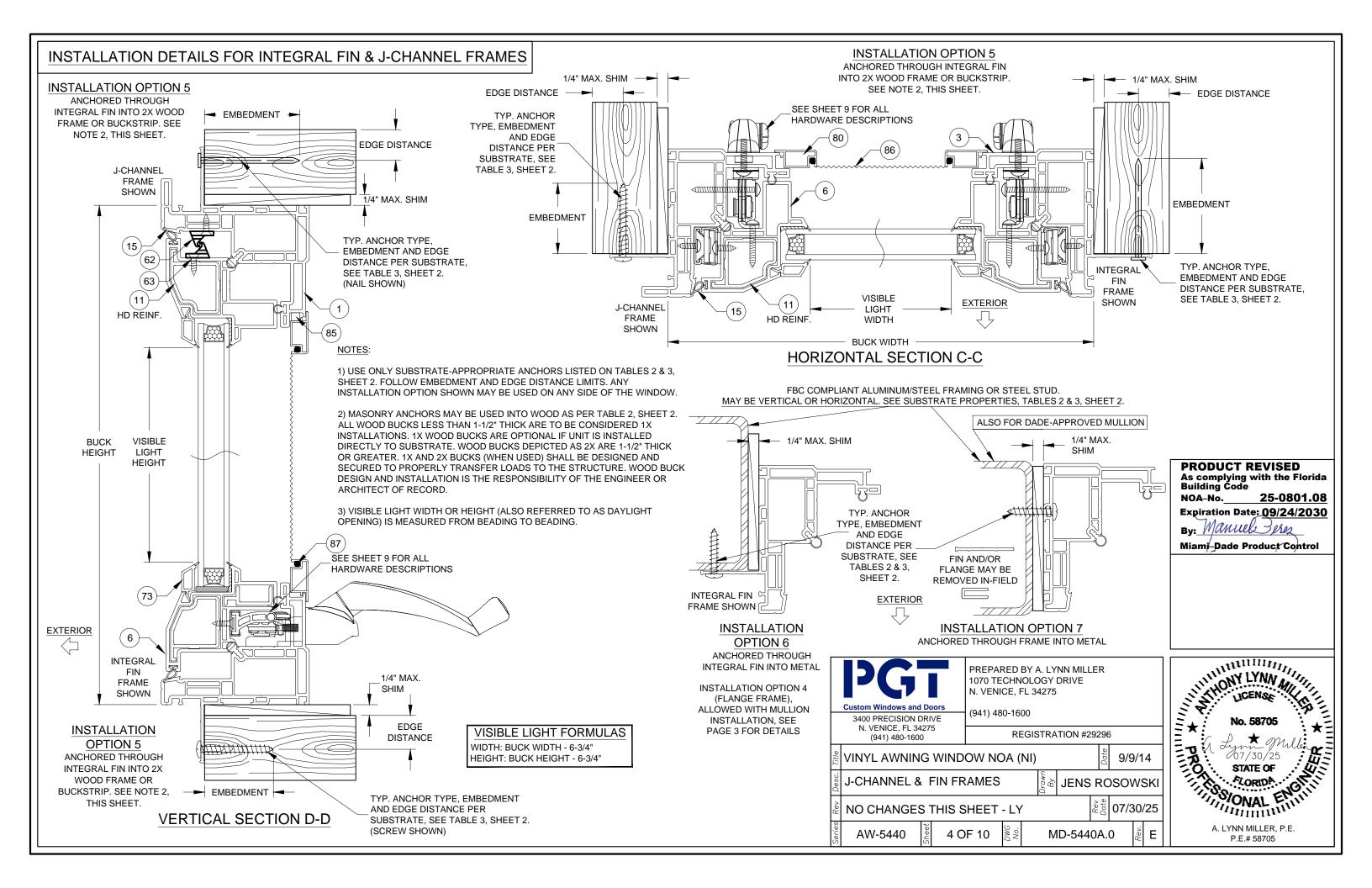
(78)

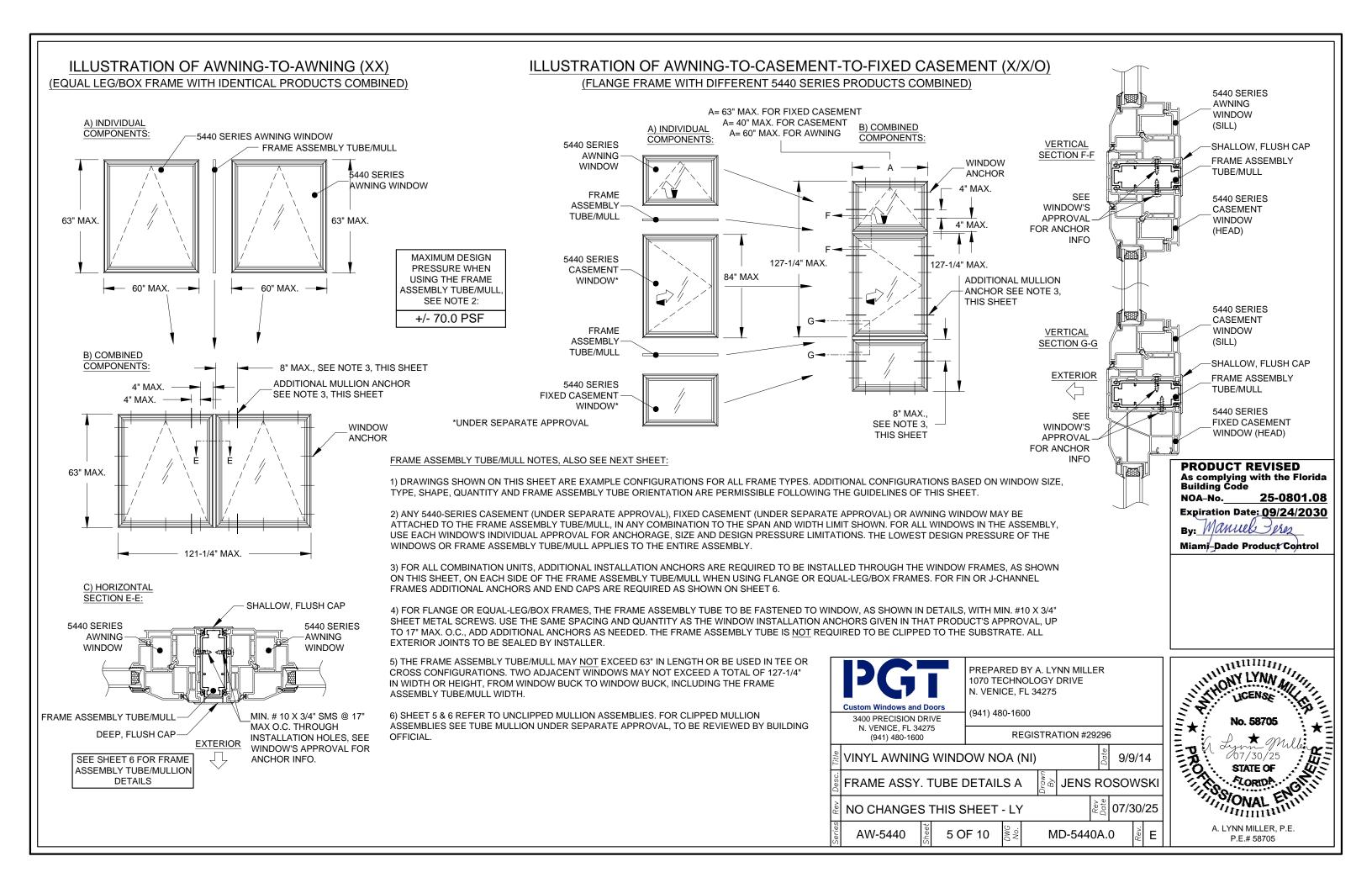
(15)

EXTERIOR









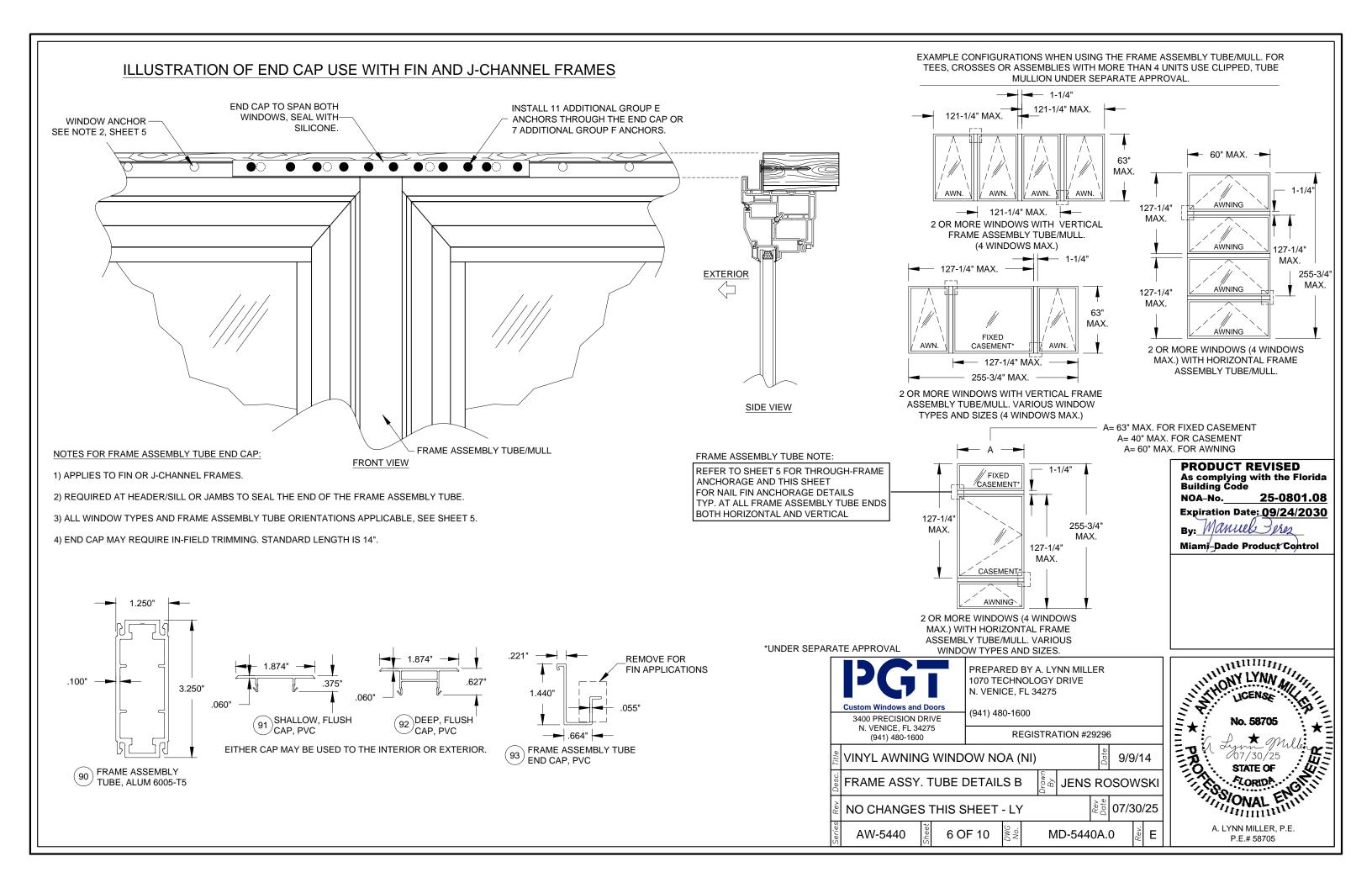


TABLE 4:

						Window	Design P	ressure (+/	-, psf)						Glass	Type:	1
						1/8"	A CAP, AIRS	SPACE, 1/8" /	4						Glass	туре.	1
	Window								Buck W	idth (in)							
D	mensions	26	28	30	32	34	36	38	40	42	44	46	48	50	52.125	54	60
	18	+65/-116	+65/-111.8	+65/-108.3	+65/-105.5	+65/-103.1	+65/-101.1	+65/-99.4	+65/-97.8	+65/-96.5	+65/-95.3	+65/-94.3	+65/-93.3	+65/-92.5	+65/-91.7	+65/-91	+65/-89.2
	24	+65/-105.6	+65/-99.5	+65/-94.8	+65/-91	+65/-87.9	+65/-85.3	+65/-83.1	+65/-81.2	+65/-79.6	+65/-78.2	+65/-76.9	+65/-75.8	+65/-74.8	+65/-73.9	+65/-73.1	+65/-71.1
	28	+65/-98	+65/-97.5	+65/-91.4	+65/-86.7	+65/-82.9	+65/-79.8	+65/-77.2	+65/-75	+65/-73.1	+65/-71.5	+65/-70.1	+65/-68.8	+65/-67.7	+65/-66.7	+65/-65.8	+/-63.6
	32	+65/-88.4	+65/-86.7	+65/-85.6	+65/-85.3	+65/-80.6	+65/-76.8	+65/-73.7	+65/-71.1	+65/-68.9	+65/-67	+65/-65.4	+/-64	+/-62.7	+/-61.5	+/-60.6	+/-58.2
	36	+65/-82.2	+65/-79.8	+65/-78	+65/-76.8	+65/-76.1	+65/-75.8	+65/-72	+65/-68.9	+65/-66.4	+/-64.2	+/-62.3	+/-60.7	+/-59.2	+/-57.9	+/-56.9	+/-54.2
	42	+65/-76	+65/-73.1	+65/-70.8	+65/-68.9	+65/-67.4	+65/-66.4	+65/-65.6	+65/-65.1	+/-65	+/-62.2	+/-59.8	+/-57.8	+/-56	+/-54.4	+/-53.2	+/-50
	43.776	+65/-74.7	+65/-71.7	+65/-69.2	+65/-67.2	+65/-65.6	+/-64.4	+/-63.5	+/-62.8	+/-62.5	+/-62	+/-59.5	+/-57.3	+/-55.5	+/-53.8	+/-52.4	
(ii)	45.6	+65/-73.4	+65/-70.3	+65/-67.8	+65/-65.7	+/-64	+/-62.6	+/-61.6	+/-60.8	+/-60.2	+/-59.9	+/-59.4	+/-57	+/-55	+/-53.2	+/-51.8	
	47.583	+65/-72.2	+65/-69.1	+65/-66.4	+/-64.3	+/-62.5	+/-61	+/-59.8	+/-58.9	+/-58.2	+/-57.7	+/-57.4	+/-56.9	+/-54.7	+/-52.8		
Height	49.745	+65/-71.1	+65/-67.8	+65/-65.1	+/-62.9	+/-61	+/-59.4	+/-58.1	+/-57.1	+/-56.2	+/-55.6	+/-55.2	+/-54.9	+/-54.6			
	52.114	+65/-69.9	+65/-66.7	+/-63.9	+/-61.6	+/-59.6	+/-57.9	+/-56.5	+/-55.4	+/-54.4	+/-53.7	+/-53.1	+/-52.7				
Buck	54.72	+65/-68.9	+65/-65.5	+/-62.7	+/-60.3	+/-58.2	+/-56.5	+/-55	+/-53.8	+/-52.7	+/-51.9	+/-51.2					
	57.6	+65/-67.8	+/-64.4	+/-61.5	+/-59.1	+/-57	+/-55.2	+/-53.6	+/-52.3	+/-51.1							1
	60.8	+65/-66.7	+/-63.3	+/-60.4	+/-57.9	+/-55.7	+/-53.9	+/-52.2	+/-50.9		MAX. C	C. SPACING	IF ANCHORIN	IG M	AX. O.C. SPAC	ING IF ANCHO	DRING
	64.376	+/-62.8	+/-57.9	+/-56.6	+/-56.8	+/-54.6	+/-52.6	+/-51			THROUGH	H THE FRAME	PER SHEETS 3	3 & 4 THRC	OUGH THE INTE	GRAL FIN PE	R SHEET 4
	68.4	+/-59.1	+/-53.8	+/-52	+/-52.1	+/-52.7	+/-51.5				APP	LIES TO A AN	CHORS ONLY		APPLIES TO E	ANCHORS OF	NLY
	72.96	+/-56.1	+/-50.3	+/-47.2	+/-46.7	+/-47.3						(SEE TAB	LE 2)		(SEE	TABLE 3)	
	78.171	+/-53.6	+/-47	+/-43.7	+/-42.5						SEE	ELEVATION	ON SHEET 1		3.9" FOR	E ANCHORS	
	84	+/-51.6	+/-44.7	+/-40.4													

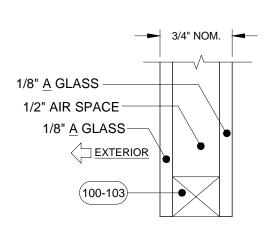
TABLE 5:

						Window	Design P	ressure (+	/-, psf)						Glass	Type:	4
						1/8"	A CAP, AIRS	SPACE, 1/8"	A						Glass	Type.	1
	Window								Buck W	/idth (in)							
D	imensions	26	28	30	32	34	36	38	40	42	44	46	48	50	52.125	54	60
	18	+65/-130	+65/-130	+65/-130	+65/-130	+65/-130	+65/-130	+65/-127.8	+65/-125.8	+65/-124.1	+65/-122.6	+65/-121.3	+65/-120	+65/-118.9	+65/-117.9	+65/-91	+65/-89.2
	24	+65/-130	+65/-128	+65/-121.9	+65/-117	+65/-113	+65/-109.7	+65/-106.9	+65/-104.5	+65/-102.4	+65/-100.6	+65/-98.9	+65/-93.3	+65/-89.4	+65/-85.4	+65/-73.1	+65/-71.1
	28	+65/-126	+65/-125.4	+65/-117.6	+65/-111.5	+65/-106.6	+65/-102.6	+65/-99.3	+65/-96.5	+65/-94	+65/-92	+65/-90.1	+65/-88.5	+65/-84.5	+65/-79.1	+65/-65.8	+/-63.6
	32	+65/-113.7	+65/-111.5	+65/-110.2	+65/-109.7	+65/-103.6	+65/-98.7	+65/-94.8	+65/-91.4	+65/-88.6	+65/-86.2	+65/-84.1	+65/-82.3	+65/-80.7	+65/-78.7	+/-60.6	+/-58.2
	36	+65/-105.7	+65/-102.6	+65/-100.3	+65/-98.7	+65/-97.8	+65/-97.5	+65/-92.7	+65/-88.7	+65/-85.3	+65/-82.5	+65/-80.1	+65/-78	+65/-76.2	+65/-74.5	+/-56.9	+/-54.2
	42	+65/-97.8	+65/-94	+65/-91	+65/-88.6	+65/-86.7	+65/-85.3	+65/-84.4	+65/-83.8	+65/-82.3	+65/-78.2	+65/-74.6	+65/-71.9	+65/-69.5	+65/-66.8	+/-53.2	+/-50
	43.776	+65/-96	+65/-92.2	+65/-89	+65/-86.5	+65/-84.4	+65/-82.8	+65/-81.6	+65/-80.8	+65/-78.7	+65/-75	+65/-72	+65/-69.4	+65/-66.8	+/-53.8	+/-52.4	
(in)	45.6	+65/-94.4	+65/-90.5	+65/-87.2	+65/-84.5	+65/-82.3	+65/-80.6	+65/-79.2	+65/-78.2	+65/-75.2	+65/-72.3	+65/-69.5	+65/-66.8	+/-55	+/-53.2	+/-51.8	
ht	47.583	+65/-91.4	+65/-88.8	+65/-85.5	+65/-82.7	+65/-80.3	+65/-78.4	+65/-76.9	+65/-75.7	+65/-72.4	+65/-69.6	+65/-66.9	+/-56.9	+/-54.7	+/-52.8		
Height	49.745	+65/-86.1	+65/-85.2	+65/-83.8	+65/-80.9	+65/-78.4	+65/-76.4	+65/-74.7	+65/-72.8	+65/-69.8	+65/-66.8	+/-55.2	+/-54.9	+/-54.6			
Buck	52.114	+65/-80.3	+65/-79.1	+65/-79	+65/-78.7	+65/-76.6	+65/-74.5	+65/-72.5	+65/-69.6	+65/-66.9	+/-53.7	+/-53.1	+/-52.7				
Bn	54.72	+65/-74.6	+65/-73.3	+65/-73.4	+65/-73.4	+65/-73	+65/-71.2	+65/-69.4	+64.2/-66.5	+/-52.7	+/-51.9	+/-51.2					
	57.6	+65/-70.6	+65/-68.7	+65/-68.6	+65/-68.8	+65/-68.5	+65/-67.5	+64/-65.4	+/-52.3	+/-51.1							
	60.8	+65/-66.7	+/-63.4	+/-63	+/-63.6	+/-63.6	+/-63	+/-52.2	+/-50.9		MAX. C	.C. SPACING	IF ANCHORII	NG M	AX. O.C. SPAC	ING IF ANCHO	DRING
	64.376	+/-62.8	+/-57.9	+/-56.6	+/-57	+/-57.9	+/-52.6	+/-51			THROUGI	THE FRAME	PER SHEETS	3&4 THRO	UGH THE INTE	GRAL FIN PE	R SHEET 4
	68.4	+/-59.1	+/-53.8	+/-52	+/-52.1	+/-52.7	+/-51.5				APPL	IES TO B, C OI	R D ANCHOR	5	APPLIES TO	O F ANCHORS	S
	72.96	+/-56.1	+/-50.3	+/-47.2	+/-46.7	+/-47.3						(SEE TAB	LE 2)		(SEE	TABLE 3)	
	78.171	+/-53.6	+/-47	+/-43.7	+/-42.5						SEI	ELEVATION	ON SHEET 1		3.9" FOR	FANCHORS	
	84	+/-51.6	+/-44.7	+/-40.4													

NOTES:

1) BUCK DIMENSIONS SHOWN.

2) FOR SIZES NOT SHOWN, ROUND UP TO THE NEXT AVAILABLE WIDTH OR HEIGHT DIMENSION.



GLASS TYPE 1

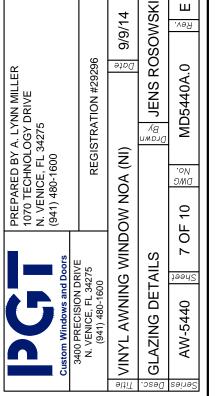
GLAZING NOTES: "A" = ANNEALED "T" = TEMPERED

REFER TO TYP. GLAZING DETAIL ON SHEET 2.

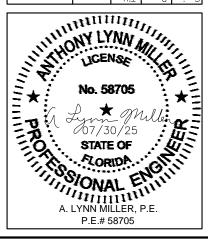
PRODUCT REVISED As complying with the Florida Building Code 25-0801.08 NOA-No. **Expiration Date: 09/24/2030** By: Manuel Peres Miami-Dade Product Control

UPDATED TO 2023 BUILDING CODE.

≨|LY - 07/28/23



Кел



						Window	Design Pr	ressure (+	-, psf)						Glass	Types:	2,3&4
			1/8" T	CAP, AIRSP	ACE, 1/8" T	& 3/16" A	CAP, AIRSF	PACE, 3/16"	A & 3/16	TCAP, AIR	SPACE, 3/16)" T			Glass	Types.	2, 3 &
	Window								Buck V	/idth (in)							
Di	mensions	26	28	30	32	34	36	38	40	42	44	46	48	50	52.125	54	60
	18	+65/-116	+65/-111.8	+65/-108.3	+65/-105.5	+65/-103.1	+65/-101.1	+65/-99.4	+65/-97.8	+65/-96.5	+65/-95.3	+65/-94.3	+65/-93.3	+65/-92.5	+65/-91.7	+65/-91	+65/-89
	24	+65/-105.6	+65/-99.5	+65/-94.8	+65/-91	+65/-87.9	+65/-85.3	+65/-83.1	+65/-81.2	+65/-79.6	+65/-78.2	+65/-76.9	+65/-75.8	+65/-74.8	+65/-73.9	+65/-73.1	+65/-71
Ī	28	+65/-98	+65/-97.5	+65/-91.4	+65/-86.7	+65/-82.9	+65/-79.8	+65/-77.2	+65/-75	+65/-73.1	+65/-71.5	+65/-70.1	+65/-68.8	+65/-67.7	+65/-66.7	+65/-65.8	+/-63.6
	32	+65/-88.4	+65/-86.7	+65/-85.6	+65/-85.3	+65/-80.6	+65/-76.8	+65/-73.7	+65/-71.1	+65/-68.9	+65/-67	+65/-65.4	+/-64	+/-62.7	+/-61.5	+/-60.6	+/-58.2
Ī	36	+65/-82.2	+65/-79.8	+65/-78	+65/-76.8	+65/-76.1	+65/-75.8	+65/-72	+65/-68.9	+65/-66.4	+/-64.2	+/-62.3	+/-60.7	+/-59.2	+/-57.9	+/-56.9	+/-54.2
Ī	42	+65/-76	+65/-73.1	+65/-70.8	+65/-68.9	+65/-67.4	+65/-66.4	+65/-65.6	+65/-65.1	+/-65	+/-62.2	+/-59.8	+/-57.8	+/-56	+/-54.4	+/-53.2	+/-50
Ī	43.776	+65/-74.7	+65/-71.7	+65/-69.2	+65/-67.2	+65/-65.6	+/-64.4	+/-63.5	+/-62.8	+/-62.5	+/-62	+/-59.5	+/-57.3	+/-55.5	+/-53.8	+/-52.4	
<u>=</u>	45.6	+65/-73.4	+65/-70.3	+65/-67.8	+65/-65.7	+/-64	+/-62.6	+/-61.6	+/-60.8	+/-60.2	+/-59.9	+/-59.4	+/-57	+/-55	+/-53.2	+/-51.8	
	47.583	+65/-72.2	+65/-69.1	+65/-66.4	+/-64.3	+/-62.5	+/-61	+/-59.8	+/-58.9	+/-58.2	+/-57.7	+/-57.4	+/-56.9	+/-54.7	+/-52.8		
Height	49.745	+65/-71.1	+65/-67.8	+65/-65.1	+/-62.9	+/-61	+/-59.4	+/-58.1	+/-57.1	+/-56.2	+/-55.6	+/-55.2	+/-54.9	+/-54.6			
	52.114	+65/-69.9	+65/-66.7	+/-63.9	+/-61.6	+/-59.6	+/-57.9	+/-56.5	+/-55.4	+/-54.4	+/-53.7	+/-53.1	+/-52.7				
Buck	54.72	+65/-68.9	+65/-65.5	+/-62.7	+/-60.3	+/-58.2	+/-56.5	+/-55	+/-53.8	+/-52.7	+/-51.9	+/-51.2					
Ì	57.6	+65/-67.8	+/-64.4	+/-61.5	+/-59.1	+/-57	+/-55.2	+/-53.6	+/-52.3	+/-51.1							
Ì	60.8	+65/-66.8	+/-63.3	+/-60.4	+/-57.9	+/-55.7	+/-53.9	+/-52.2	+/-50.9		MAX. C	C. SPACING	IF ANCHORIN	IG MA	X. O.C. SPAC	ING IF ANCHO	DRING
İ	64.376	+65/-65.8	+/-62.3	+/-59.3	+/-56.8	+/-54.6	+/-52.6	+/-51			THROUGH	H THE FRAME	PER SHEETS 3	8 4 THRO	UGH THE INTE	GRAL FIN PE	R SHEET 4
İ	68.4	+/-64.8	+/-61.3	+/-58.3	+/-55.7	+/-53.4	+/-51.5				APP	LIES TO A AN	CHORS ONLY		APPLIES TO E	ANCHORS O	NLY
İ	72.96	+/-63.9	+/-60.3	+/-57.3	+/-54.6	+/-52.3						(SEE TAB	_E 2)		(SEE	TABLE 3)	
Ī	78.171	+/-63	+/-59.4	+/-56.3	+/-53.6						SEE	ELEVATION	ON SHEET 1		3.9" FOR	E ANCHORS	
ı	84	+/-62 1	+/-58.5	+/-55 4										I			

TABLE 7:

						Window	Design Pr	essure (+	-, psf)						Glass	Tunos	2,3&4
			1/8" T	CAP, AIRSP	ACE, 1/8" T	& 3/16" A	CAP, AIRSF	PACE, 3/16"	A & 3/16'	'TCAP, AIR	SPACE, 3/16	5" T			Glass	Types.	2, 3 & 4
Window									Buck V	/idth (in)							
D	imensions	26	28	30	32	34	36	38	40	42	44	46	48	50	52.125	54	60
	18	+65/-130	+65/-130	+65/-130	+65/-130	+65/-130	+65/-130	+65/-127.8	+65/-125.8	+65/-124.1	+65/-122.6	+65/-121.3	+65/-120	+65/-118.9	+65/-117.9	+65/-91	+65/-89.2
	24	+65/-130	+65/-128	+65/-121.9	+65/-117	+65/-113	+65/-109.7	+65/-106.9	+65/-104.5	+65/-102.4	+65/-100.6	+65/-99	+65/-97.5	+65/-96.2	+65/-95	+65/-73.1	+65/-71.1
	28	+65/-126	+65/-125.4	+65/-117.6	+65/-111.5	+65/-106.6	+65/-102.6	+65/-99.3	+65/-96.5	+65/-94	+65/-92	+65/-90.1	+65/-88.5	+65/-87.1	+65/-85.7	+65/-65.8	+/-63.6
	32	+65/-113.7	+65/-111.5	+65/-110.2	+65/-109.7	+65/-103.6	+65/-98.7	+65/-94.8	+65/-91.4	+65/-88.6	+65/-86.2	+65/-84.1	+65/-82.3	+65/-80.7	+65/-79.2	+/-60.6	+/-58.2
	36	+65/-105.7	+65/-102.6	+65/-100.3	+65/-98.7	+65/-97.8	+65/-97.5	+65/-92.7	+65/-88.7	+65/-85.3	+65/-82.5	+65/-80.1	+65/-78	+65/-76.2	+65/-74.5	+/-56.9	+/-54.2
	42	+65/-97.8	+65/-94	+65/-91	+65/-88.6	+65/-86.7	+65/-85.3	+65/-84.4	+65/-83.8	+65/-83.6	+65/-80	+65/-76.9	+65/-74.3	+65/-72.1	+65/-70	+/-53.2	+/-50
	43.776	+65/-96	+65/-92.2	+65/-89	+65/-86.5	+65/-84.4	+65/-82.8	+65/-81.6	+65/-80.8	+65/-80.3	+65/-79.8	+65/-76.5	+65/-73.7	+65/-71.3	+/-53.8	+/-52.4	
(ii)	45.6	+65/-94.4	+65/-90.5	+65/-87.2	+65/-84.5	+65/-82.3	+65/-80.6	+65/-79.2	+65/-78.2	+65/-77.5	+65/-77.1	+65/-76.3	+65/-73.3	+/-55	+/-53.2	+/-51.8	
ht	47.583	+65/-92.9	+65/-88.8	+65/-85.5	+65/-82.7	+65/-80.3	+65/-78.4	+65/-76.9	+65/-75.7	+65/-74.8	+65/-74.2	+65/-73.9	+/-56.9	+/-54.7	+/-52.8		
Height	49.745	+65/-91.4	+65/-87.3	+65/-83.8	+65/-80.9	+65/-78.4	+65/-76.4	+65/-74.7	+65/-73.4	+65/-72.3	+65/-71.5	+/-55.2	+/-54.9	+/-54.6			
Buck	52.114	+65/-90	+65/-85.7	+65/-82.2	+65/-79.2	+65/-76.6	+65/-74.5	+65/-72.7	+65/-71.2	+65/-70	+/-53.7	+/-53.1	+/-52.7				
Bu	54.72	+65/-88.6	+65/-84.3	+65/-80.6	+65/-77.5	+65/-74.9	+65/-72.7	+65/-70.8	+64.2/-69.2	+/-52.7	+/-51.9	+/-51.2					
	57.6	+65/-87.2	+65/-82.8	+65/-79.1	+65/-76	+65/-73.3	+65/-70.9	+64/-68.9	+/-52.3	+/-51.1							
	60.8	+65/-85.9	+65/-81.5	+65/-77.7	+65/-74.5	+65/-71.7	+64.3/-69.3	+/-52.2	+/-50.9		MAX. C	.C. SPACING	IF ANCHORII	NG MA	XX. O.C. SPACI	NG IF ANCHO	ORING
	64.376	+65/-84.6	+65/-80.1	+65/-76.3	+65/-73	+65/-70.2	+/-52.6	+/-51			THROUGH	H THE FRAME	PER SHEETS	3&4 THRO	UGH THE INTE	GRAL FIN PE	R SHEET 4
	68.4	+65/-83.4	+65/-78.8	+65/-75	+65/-71.6	+/-53.4	+/-51.5				APPL	IES TO B, C OF	R D ANCHOR	S	APPLIES TO	F ANCHORS	5
	72.96	+65/-82.2	+65/-77.6	+65/-73.7	+/-54.6	+/-52.3						(SEE TABI	LE 2)		(SEE 1	TABLE 3)	
	78.171	+65/-81	+65/-76.4	+65/-71.2	+/-53.6						SEF	ELEVATION	ON SHEET 1		3.9" FOR	F ANCHORS	
	0.4	. 05/ 70 0	. 051 70 0	. 05/ 70							02.						

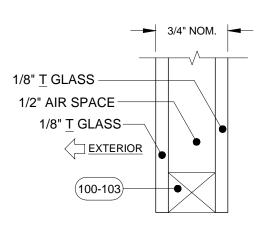
NOTES:

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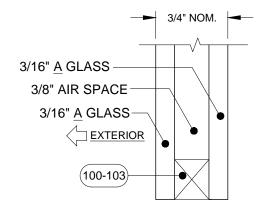
1) BUCK DIMENSIONS SHOWN.

+65/-79.9 +65/-73.9 +65/-70

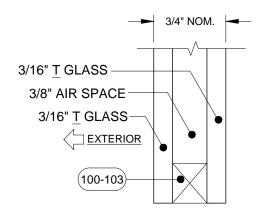
2) FOR SIZES NOT SHOWN, ROUND <u>UP</u> TO THE NEXT AVAILABLE WIDTH OR HEIGHT DIMENSION.



GLASS TYPE 2



GLASS TYPE 3



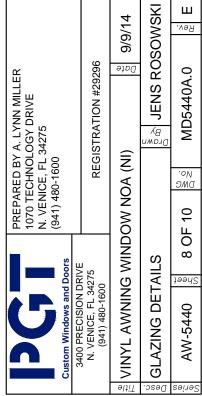
GLASS TYPE 4

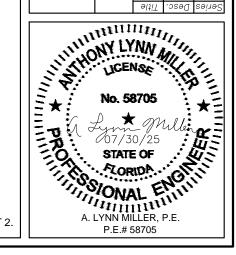
GLAZING NOTES:
"A" = ANNEALED
"T" = TEMPERED

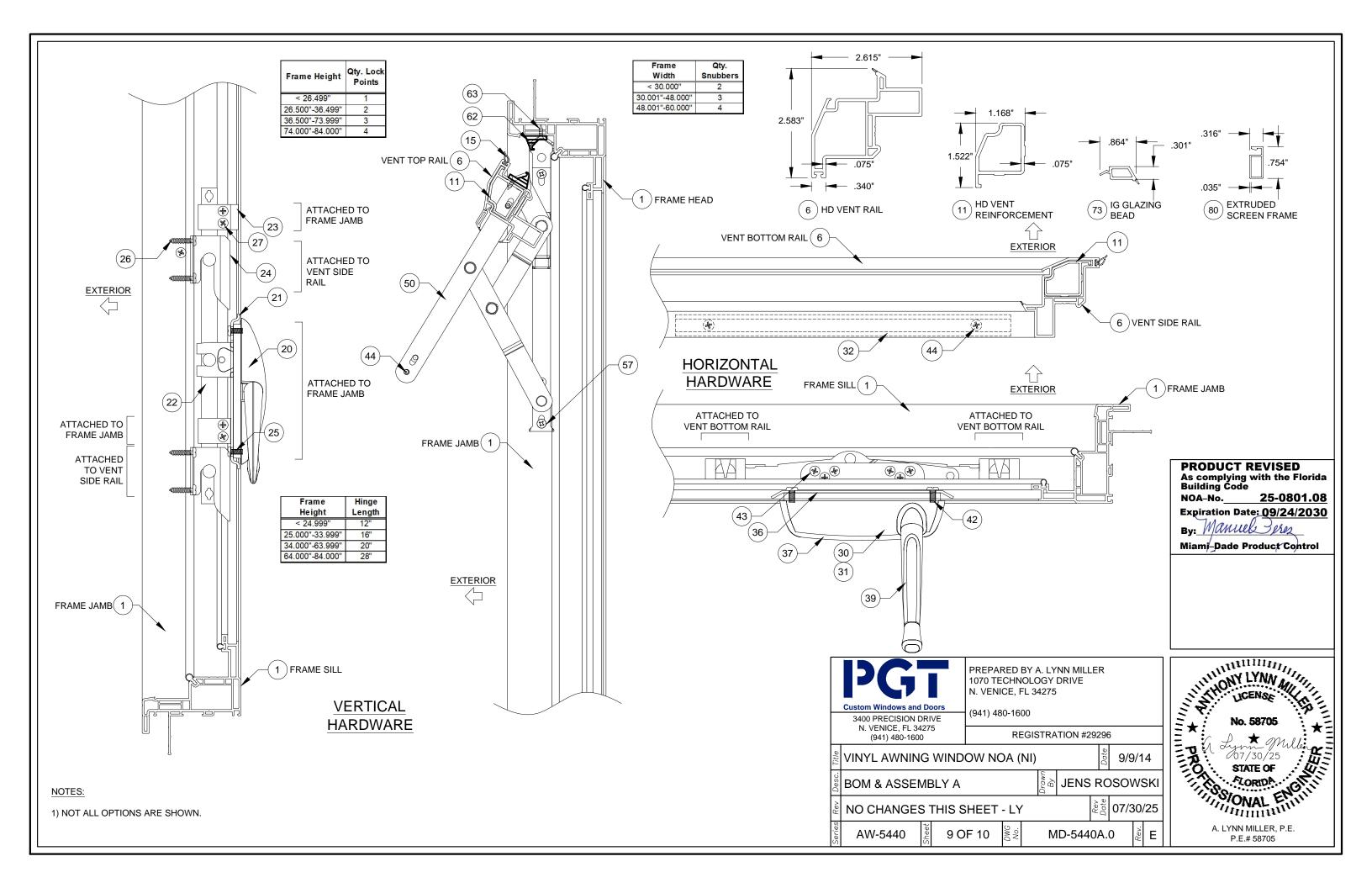
REFER TO TYP. GLAZING DETAIL ON SHEET 2.



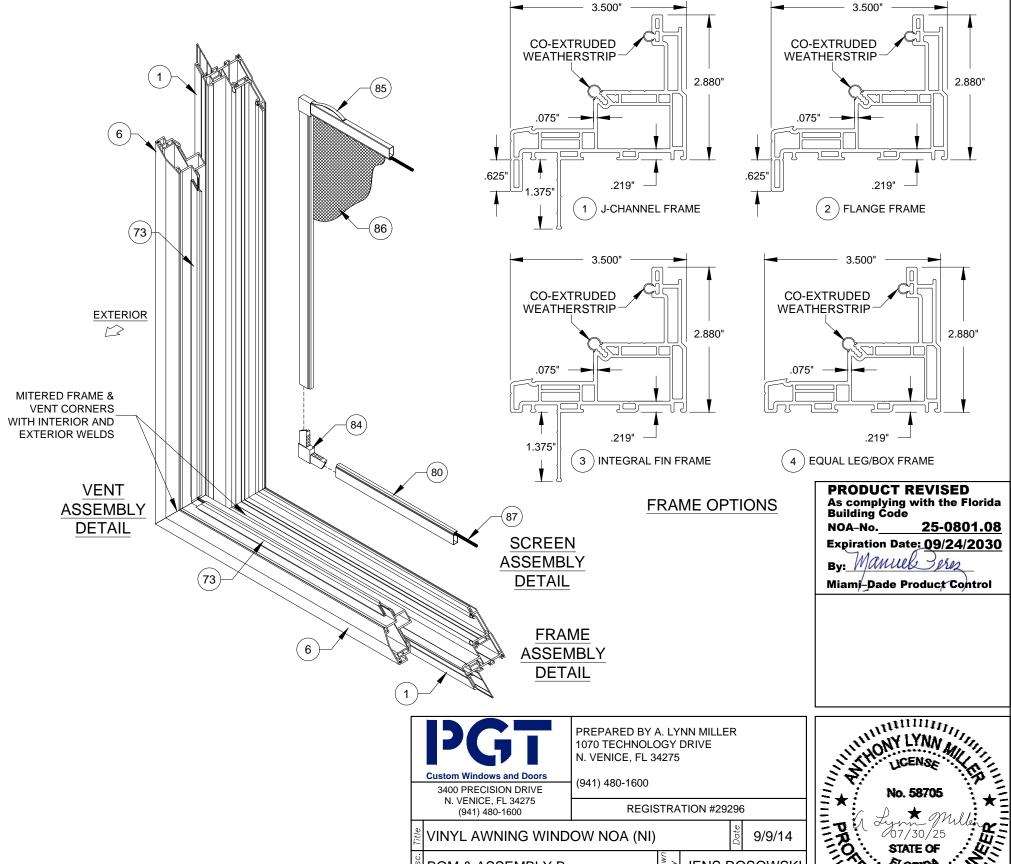
UPDATED TO 2023 BUILDING CODE.







Part #	Description	Material
620125	J-channel Frame	PVC
620126	Flange Frame	PVC
620127	Integral Fin Frame	PVC
620128	Equal Leg/Box Frame	PVC
620173	HD Vent Rail	PVC
620164	HD Vent Reinforcement (Full Length)	Alum. 6005-T5
6TP247	Weatherstrip, 65 +/- 1 duro.	Flex PVC
7024	Multi-Point Lock	C Steel
7011	Multi-Point Lock Flat Support Plate	C Steel
ries with size	Tie Bar	C Steel
20222	Tie Bar Guide	C Steel
7014	Multi-Lock Keeper	C Steel
24X0562PPFX	#10-24 x 9/16" Phl. PH Machine Screw	SS
X34PPTX410	#8 x 3/4" Phl. PH Tek	SS
8X112PSAX	#8 x 1-1/2" Phl. FH Tek	SS
20239	Awning Scissor Operator	C Steel
20240	Awning Narrow operator	C Steel
7MC7034	Awning Scissor Operator Track	SS
20257	Awning Narrow Operator Bracket	C Steel
7030	Operator Gasket White	Neoprene
7031	Operator Backing Plate	C Steel
20253	Operator Cover	O Oloci
20200	Standard Handle	C Steel
7018	Folding Handle	C Steel
7019	T-Handle (Thumbturn)	C Steel
BX12PPMSX	#8-32 x 1/2" Phl. PH Machine Screw	SS
8S34PFAX	#8 x 3/4" Phl. FH	SS
78X1PSDX	#8 x 1" Phl. FH Tek	SS
32HD/16/20/28	Awning 4-Bar Hinge	C Steel
0X12PPMSX	#10 x 1/2" Phl. PH Machine Screw	SS
720256	HD Snubber	Die-cast Zinc
X12PPSMSX	#8 x 1/2" Phl. PH	SS
20187	Anchor Hole Plug	PVC
720136	IG Glazing Bead	PVC
720130	Backbedding, GE 7700 or Dow 791 or Dow 983	Silicone
71646N	Setting Block (7/8" x 1" x 1/8"), 85 +/- 5 duro.	EPDM
ATT		LI DIVI
67006 47040	Extruded Screen Frame Screen Corner Key	+
7CASPM	Tension Spring	+
61816C34	Screen Cloth	+
61635/24	.140" Screen Spline (Machine/Hand Rolled)	+
620160A	Frame Assembly Tube	Alum. 6005-T5
		PVC
	Control House Control of Milanda Control Maria	PVC
		PVC
(620177 620178 620132	Shallow, Flush Cap Deep, Flush Cap



VINYL AWNING WINDOW NOA (NI)

CHANGED EXTRUDER TO VISION - LY

10 OF 10

BOM & ASSEMBLY B

AW-5440

2.880"

TORIDA TO

P.E.# 58705

JENS ROSOWSKI

MD-5440A.0

ਰੁੱ 07/30/25

- 1) SOME PARTS NOT SHOWN ON DRAWING FOR CLARITY.
- 2) J-CHANNEL FRAME SHOWN, PART #1. OTHER FRAME TYPES, PARTS #2 4, APPLY.
- 3) ITEMS # 5, 7-10, 12-14, 16-19, 28, 29, 34, 38, 45-49, 51-56, 58-61, 65-72, 75-77, 79, 81-83,
- 88, 89 & 94-99 ARE NOT USED AND ARE NOT PART OF THIS APPROVAL.
- 4) VISION PVC TO BE LABELED FOR AAMA EXTRUDER CODE.