



DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER)  
BOARD AND CODE ADMINISTRATION DIVISION

## NOTICE OF ACCEPTANCE (NOA)

MIAMI-DADE COUNTY  
PRODUCT CONTROL SECTION

11805 SW 26 Street, Room 208  
Miami, Florida 33175-2474  
T (786) 315-2590 F (786) 315-2599

[www.miamidade.gov/building](http://www.miamidade.gov/building)

**CGI Windows and Doors, Inc.**

**3780 W 104<sup>th</sup> Street**

**Hialeah, FL 33018**

### SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER - Product Control Section to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

**DESCRIPTION: Series "238" Aluminum Fixed Window – L.M.I.**

**APPROVAL DOCUMENT:** Drawing No. **MD-PW238**, titled "238 Fixed Window", sheets 1 through 11 of 11, dated 05/06/20, with revision **A** dated 05/06/20, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P.E., bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Section.

**MISSILE IMPACT RATING: Large and Small Missile Impact Resistant.**

**LABELING:** Each unit shall bear a permanent label with the manufacturer's name or logo, city, state, model/series, and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

**RENEWAL** of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

**TERMINATION** of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

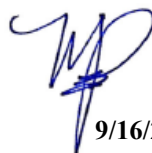
**ADVERTISEMENT:** The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

**INSPECTION:** A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA **revises NOA# 17-0926.18** and consists of this page 1 and evidence pages E-1, E-2, E-3, E-4, E-5 and E-6, as well as approval document mentioned above.

The submitted documentation was reviewed by **Manuel Perez, P.E.**



  
9/16/20

**NOA No. 20-0519.06**  
**Expiration Date: October 26, 2023**  
**Approval Date: September 24 2020**  
**Page 1**

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**


**1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA's**

**A. DRAWINGS**

1. Manufacturer's die drawings and sections.  
*(Submitted under NOA's No.01-0918.01 and 15-0512.16)*
2. Drawing No. **W99-10**, titled "Series-238 Aluminum Fixed Window (L.M.I.)", sheets 1 through 11 of 11, dated 02/19/99, with revision **L** dated 02/01/18, prepared by Al-Farooq Corporation, signed and sealed by Javad Ahmad, P.E.  
*(Submitted under NOA No.17-0926.18)*

**B. TESTS**

1. Test reports on: 1) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94  
2) Large Missile Impact Test per FBC, TAS 201-94  
3) Cyclic Wind Pressure Loading per FBC, TAS 203-94  
along with marked-up drawings and installation diagram of a series 7500 PVC fixed window, to qualify DuPont "Butacite" PVB interlayer, Duraseal® and Super Spacer® insulating glass spacer, prepared by Certified Test Laboratories, Test Report No. **CTLA-3056 WA**, dated 03/03/15, signed and sealed by Ramesh C. Patel, P.E.  
*(Submitted under NOA No.15-0512.16)*
2. Test reports on: 1) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94  
2) Large Missile Impact Test per FBC, TAS 201-94  
3) Cyclic Wind Pressure Loading per FBC, TAS 203-94  
along with marked-up drawings and installation diagram of a series 7400 PVC project out window, to qualify DuPont "Butacite" PVB interlayer, Duraseal® and Super Spacer® insulating glass spacer, prepared by Certified Test Laboratories, Test Report No. **CTLA-3056 WB**, dated 03/03/15, signed and sealed by Ramesh C. Patel, P.E.  
*(Submitted under NOA No.15-0512.16)*
3. Test reports on: 1) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94  
2) Large Missile Impact Test per FBC, TAS 201-94  
3) Cyclic Wind Pressure Loading per FBC, TAS 203-94  
along with marked-up drawings and installation diagram of a series 238 aluminum fixed window, to qualify DuPont "Butacite" PVB interlayer, Duraseal® and Super Spacer® insulating glass spacer, prepared by Certified Test Laboratories, Test Report No. **CTLA-3056 WC**, dated 04/16/15, signed and sealed by Ramesh C. Patel, P.E.  
*(Submitted under NOA No.15-0512.16)*


  
Manuel Perez, P.E.  
Product Control Examiner  
NOA No. 20-0519.06  
Expiration Date: October 26, 2023  
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**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA's (CONTINUED)**

**B. TESTS (CONTINUED)**

4. Test reports on: 1) Large Missile Impact Test per FBC, TAS 201-94  
2) Cyclic Wind Pressure Loading per FBC, TAS 203-94  
along with marked-up drawings and installation diagram of aluminum fixed, casement and project-out windows, prepared by Hurricane Test Laboratory, Inc., Test Reports No. **HETI-08-2143**, **HETI-08-2144**, **HETI-07-4287** and **HETI-07-4298**, dated 06/27/08 and 07/17/08, all signed and sealed by Candido F. Font, P.E.  
**(Submitted under NOA No. 08-1114.06)**
5. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94  
2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94  
3) Water Resistance Test, per FBC, TAS 202-94  
4) Forced Entry Test, per FBC 2411.3.2.1, and TAS 202-94  
5) Large Missile Impact Test per FBC, TAS 201-94  
6) Cyclic Wind Pressure Loading per FBC, TAS 203-94  
along with marked-up drawings and installation diagram of series 238 aluminum casement, project-out and fixed windows, prepared by Hurricane Test Laboratory, Inc., Test Reports No. **HTL-0080-0301-07** and **HTL-0080-0905-07**, dated from 10/10/06 to 08/28/07, all signed and sealed by Vinu J. Abraham, P.E.  
**(Submitted under NOA No 08-1114.06)**
6. Test reports on: 1) Air Infiltration Test, per SFBC, PA 201-94  
2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94  
3) Water Resistance Test, per FBC, TAS 202-94  
4) Large Missile Impact Test per FBC, TAS 201-94  
5) Cyclic Wind Pressure Loading per FBC, TAS 203-94  
along with marked-up drawings and installation diagram of a series 238 aluminum fixed window, prepared by Hurricane Test Laboratory, Inc., Test Reports No. **HTL-0080-0303-96**, **HTL-0080-1107-98**, **HTL-0080-1127-98**, **HTL-0080-0606-99**, **HTL-0080-1020-99** and **HTL-0080-0203-99**, dated 03/06/96, 09/08/96, 11/10/98, 12/23/98 and 02/05-15/99, 06/07/99 and 10/28/99, all signed and sealed by Timothy S. Marshall, P.E.  
**(Submitted under NOA No. 01-0918.01)**
7. Test reports on: 1) Large Missile Impact Test per SFBC, PA 201-94,  
2) Cyclic Wind Pressure Loading per FBC, TAS 203-94  
along with marked-up drawings and installation diagram of aluminum casement, project-out and fixed windows, prepared by American Test Lab of South Florida, Inc., Test Report No. **ATL-1209.01-94**, dated 02/20/95, signed and sealed by Gerard B. Sullivan, P.E.  
**(Submitted under NOA No. 01-0918.01)**

  
Manuel Pérez, P.E.  
Product Control Examiner  
NOA No. 20-0519.06  
Expiration Date: October 26, 2023  
Approval Date: September 24 2020

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA's (CONTINUED)**

**C. CALCULATIONS**

1. Anchor verification calculations and structural analysis, complying with **FBC 6<sup>th</sup> Edition (2017)**, dated 09/21/17, prepared by Al-Farooq Corporation, signed and sealed by Javad Ahmad, P.E.  
*(Submitted under NOA No. 17-0926.18)*
2. Glazing complies with **ASTM E1300-09**

**D. QUALITY ASSURANCE**

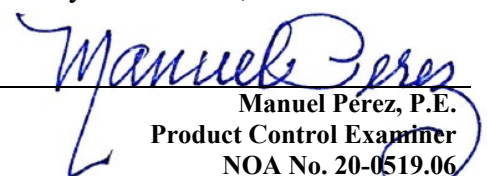
1. Miami-Dade Department of Regulatory and Economic Resources (RER).

**E. MATERIAL CERTIFICATIONS**

1. Notice of Acceptance No. **17-0808.02** issued to **Kuraray America, Inc.** for their "**SentryGlas® (Clear and White) Glass Interlayers**" dated 12/28/17, expiring on 07/04/23.
2. Notice of Acceptance No. **17-1114.14** issued to **Kuraray America, Inc.** for their "**Trosifol® Ultraclear, Clear and Color PVB Glass Interlayers**" dated 01/18/18, expiring on 07/08/19.
3. Notice of Acceptance No. **17-0712.03** issued to **Eastman Chemical Company (MA)** for their "**Saflex CP - Saflex and Saflex HP Composite Glass Interlayers with PET Core**" dated 09/07/17, expiring on 12/11/18.
4. Notice of Acceptance No. **17-0712.05** issued to **Eastman Chemical Company (MA)** for their "**Saflex Clear and Color Glass Interlayers**" dated 09/07/17, expiring on 05/21/21.

**F. STATEMENTS**

1. Statement letter of conformance, of complying with **FBC 5<sup>th</sup> Edition (2014)**, with **FBC 6<sup>th</sup> Edition (2017)** and of no financial interest, dated August 29, 2017, issued by Al-Farooq Corporation, signed and sealed by Javad Ahmad, P.E.  
*(Submitted under NOA No. 17-0926.18)*
2. Laboratory compliance letters for Test Reports No. **HTL-0080-0301-07**, **HTL-0080-0905-06** and **HTL-0080-0905-07**, issued by Hurricane Test Laboratory, Inc., dated 08/08/08 and 10/12/06, all signed and sealed by Vinu J. Abraham, P.E.  
*(Submitted under NOA No. 08-1114.06)*
3. Laboratory compliance letters for Test Reports No. **HTL-0080-0303-96**, **HTL-0080-0303-96**, **HTL-0080-1107-98**, **HTL-0080-1127-98**, **HTL-0080-0606-99** and **HTL-0080-0203-99**, issued by Hurricane Test Laboratory, Inc., dated 03/06/96, 09/08/96, 12/23/98 and 11/29/99, all signed and sealed by Timothy S. Marshall, P.E.  
*(Submitted under NOA No. 01-0918.01)*

  
Manuel Pérez, P.E.  
Product Control Examiner  
NOA No. 20-0519.06  
Expiration Date: October 26, 2023  
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**CGI Windows and Doors, Inc.**

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**


**1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA's (CONTINUED)**

**F. STATEMENTS (CONTINUED)**

4. Laboratory compliance letters for Test Report No. **ATL-1209.01-94**, issued by American Test Lab of South Florida, Inc., dated 02/20/95, signed and sealed by Gerard B. Sullivan, P.E.  
*(Submitted under NOA No. 01-0918.01)*
5. Test Proposal for the qualification of **Butacite®** PVB glass interlayer by Kuraray America, Inc. as well as **Duraseal®** and **Super Spacer® Standard** warm-edge flexible insulating glass spacers, dated December 16, 2014, issued by RER, Product Control Section, signed by Jaime Gascon, P.E., Supervisor, Product Control Section.  
*(Submitted under NOA No. 14-0903.06)*

**G. OTHERS**

1. Notice of Acceptance No. **15-0512.16**, issued to CGI Windows and Doors, Inc. for their Series "238" Aluminum Fixed Window - L.M.I., approved on 09/17/15 and expiring on 10/26/18.

  
Manuel Perez, P.E.  
Product Control Examiner  
NOA No. 20-0519.06  
Expiration Date: October 26, 2023  
Approval Date: September 24 2020

**CGI Windows and Doors, Inc.**

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**2. NEW EVIDENCE SUBMITTED**

**A. DRAWINGS**

1. Drawing No. **MD-PW238**, titled “238 Fixed Window”, sheets 1 through 11 of 11, dated 05/06/20, with revision **A** dated 05/06/20, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.

**B. TESTS**

1. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94  
2) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94  
3) Water Resistance Test, per FBC, TAS 202-94  
4) Large Missile Impact Test per FBC, TAS 201-94  
5) Cyclic Wind Pressure Loading per FBC, TAS 203-94  
6) Forced Entry Test, per ASTM F588 and TAS 202-94

along with marked-up drawings and installation diagram of all PGT Industries, Inc. CGI Windows and Doors, Inc., representative units listed below and tested to qualify **Dowsil 791** and **Dowsil 983** silicones, per Proposal #**19-1155TP**, prepared by Fenestration Testing Laboratory, Inc., Test Reports No.:

**PGT Industries, Inc. test specimens:**


**FTL-7897**, PGT PW5520 PVC Fixed Window (unit 6 in proposal), dated 09/03/14  
**FTL-20-2107.1**, PGT SGD780 Aluminum Sliding Glass Door (unit 7 in proposal)  
**FTL-20-2107.2**, PGT CA740 Alum. Outswing Casement Window (unit 8 in proposal)  
**FTL-20-2107.3**, PGT PW7620A Aluminum Fixed Window (unit 9 in proposal) and  
**FTL-20-2107.4**, PGT PW7620A Aluminum Fixed Window (unit 10 in proposal)  
all dated 07/13/20 and signed and sealed by Idalmis Ortega, P.E.

**CGI Windows and Doors Inc. test specimens:**

**FTL-20-2108.1**, CGI SH360 Aluminum Single Hung Window (unit 1 in proposal)  
**FTL-20-2108.2**, CGI CA238 Alum. Outswing Casement Window (unit 2 in proposal)  
**FTL-20-2108.3**, CGI SGD560 Aluminum Sliding Glass Door (unit 3 in proposal)  
**FTL-20-2108.4**, CGI PW410 Aluminum Fixed Window (unit 4 in proposal) and  
**FTL-20-2108.5**, CGI SH360 Aluminum Single Hung Window (unit 5 in proposal)  
all dated 08/24/20 and signed and sealed by Idalmis Ortega, P.E.

**C. CALCULATIONS**

1. Anchor verification calculations and structural analysis, complying with **FBC 5<sup>th</sup> Edition (2014)**, dated 08/05/14, prepared by Al-Farooq Corporation, signed and sealed by Javad Ahmad, P.E., updated to comply with **FBC 7<sup>th</sup> Edition (2020)**, on 05/11/20 by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.

  
Manuel Pérez, P.E.  
Product Control Examiner  
NOA No. 20-0519.06  
Expiration Date: October 26, 2023  
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**CGI Windows and Doors, Inc.**

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**2. NEW EVIDENCE SUBMITTED (CONTINUED)**

**D. QUALITY ASSURANCE**

1. Miami-Dade Department of Regulatory and Economic Resources (RER)

**E. MATERIAL CERTIFICATIONS**


1. Notice of Acceptance No. **18-0725.11** issued to **Kuraray America, Inc.** for their “**Kuraray SentryGlas® Xtra™ (SGX™) Clear Glass Interlayer**” dated 05/23/19, expiring on 05/23/24.
2. Notice of Acceptance No. **19-0305.02** issued to **Kuraray America, Inc.** for their “**Trosifol® Ultraclear, Clear and Color PVB Glass Interlayers**” dated 05/09/19, expiring on 07/08/24.
3. Notice of Acceptance No. **18-0301.06** issued to **Eastman Chemical Company (MA)** for their “**Saflex CP - Saflex and Saflex HP Composite Glass Interlayers with PET Core**” dated 05/17/18, expiring on 12/11/23.
4. Notice of Acceptance No. **17-0712.05** issued to **Eastman Chemical Company (MA)** for their “**Saflex Clear and Color Glass Interlayers**” dated 09/07/17, expiring on 05/21/21.

**F. STATEMENTS**

1. Statement letter of conformance, of complying with **FBC 6<sup>th</sup> Edition (2017)**, and **FBC 7<sup>th</sup> Edition (2020)** dated May 06, 2020, issued by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.
2. Statement letter of no financial interest dated May 06, 2020, issued by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.
3. Notification of Successor Engineer for manufacturer’s NOA document per **Section 61G15-27.001** of the **Florida Administrative Code**, notifying original engineer that the successor engineer is assuming full professional and legal responsibility for all engineering documents pertaining to this NOA, dated May 11, 2020, signed and sealed by Anthony Lynn Miller, P.E.
4. Proposal No. **19-1155 TP** issued by the Product Control Section, dated January 10, 2020, signed by Ishaq Chanda, P.E.

**G. OTHERS**

1. Notice of Acceptance No. **17-0926.18**, issued to CGI Windows and Doors, Inc. for their Series “238” Aluminum Fixed Window - L.M.I., approved on 02/15/18 and expiring on 10/26/23.

  
Manuel Pérez, P.E.  
Product Control Examiner  
NOA No. 20-0519.06  
Expiration Date: October 26, 2023  
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FOR MULLION/MULTIPLE UNITS, REFER TO SEPARATE MULLION N.O.A.

## GENERAL WINDOW SECTIONS FLANGE FRAME

THESE WINDOWS ARE RATED FOR LARGE MISSILE IMPACT.  
SHUTTERS ARE NOT REQUIRED.

AT EACH END AND  
18" O.C. ON SHORTER SIDES  
20" O.C. ON LONGER SIDES

FOR GLASS TYPES  
REFER TO  
SHEETS 3 THRU 6

MAX. ANCHOR SPACING TO BE AS FOLLOWS  
17" O.C. ON LONGER SIDES  
18" O.C. ON SHORTER SIDES

### NOTES:

THIS PRODUCT HAS BEEN DESIGNED AND TESTED TO COMPLY WITH THE REQUIREMENTS OF THE 2017 (6TH EDITION)/2020 (7TH EDITION) FLORIDA BUILDING CODE INCLUDING HIGH VELOCITY HURRICANE ZONE (HVHZ).

1BY OR 2BY WOOD BUCKS & BUCK FASTENERS BY OTHERS, MUST BE DESIGNED AND INSTALLED ADEQUATELY TO TRANSFER APPLIED PRODUCT LOADS TO THE BUILDING STRUCTURE.

ANCHORS SHALL BE CORROSION RESISTANT, SPACED AS SHOWN ON DETAILS AND INSTALLED PER MANUF'S INSTRUCTIONS. SPECIFIED EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO.

A LOAD DURATION INCREASE IS USED IN DESIGN OF ANCHORS INTO WOOD ONLY.

ALL SHIMS TO BE HIGH IMPACT, NON-METALLIC AND NON-COMPRESSIBLE.

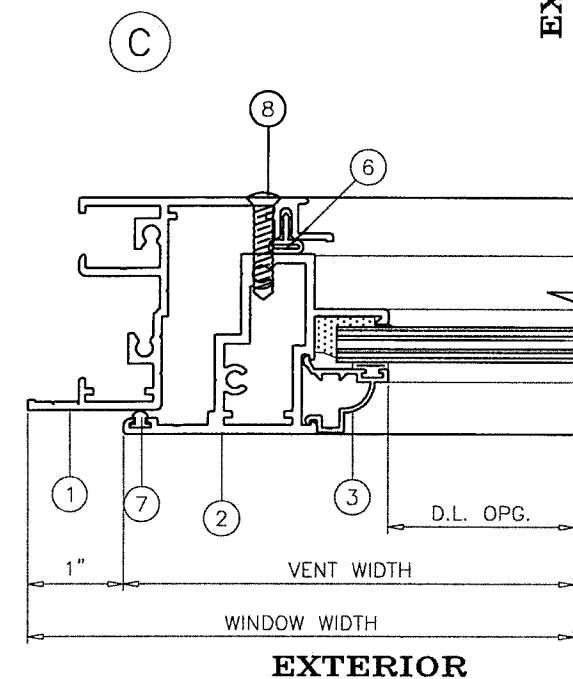
MATERIALS INCLUDING BUT NOT LIMITED TO STEEL/METAL SCREWS, THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF THE 2017/2020 FLORIDA BLDG. CODE & ADOPTED STANDARDS.

THIS PRODUCT APPROVAL IS GENERIC AND DOES NOT PROVIDE INFORMATION FOR THE SITE SPECIFIC PROJECT, i.e. LIFE SAFETY OF THIS PRODUCT, ADEQUACY OF STRUCTURE RECEIVING THIS PRODUCT AND THE SEALING AROUND THE OPENING FOR WATER INFILTRATION RESISTANCE ETC. CONDITIONS NOT SHOWN IN THIS DRAWING ARE TO BE ANALYZED SEPARATELY, AND TO BE REVIEWED BY BUILDING OFFICIAL.

### INSTRUCTIONS:

USE CHARTS AS FOLLOWS.

- STEP 1** DETERMINE DESIGN WIND LOAD REQUIREMENT BASED ON WIND VELOCITY, BLDG. HEIGHT, WIND ZONE USING APPLICABLE ASCE 7 STANDARD.
- STEP 2** SEE CHARTS ON SHEETS 4 THRU 6 FOR DESIGN LOAD CAPACITY OF DESIRED GLASS SIZE/TYPE.
- STEP 3** USING CHART ON SHEETS 9 & 10 SELECT ANCHOR OPTION WITH DESIGN RATING MORE THAN DESIGN LOAD SPECIFIED IN STEP 1 ABOVE.
- STEP 4** IF ALUMINUM BUCK SYSTEM IS USED USE CHART ON SHEETS 11 & 12 TO DETERMINE CAPACITY.
- STEP 5** THE LOWEST VALUE RESULTING FROM STEPS 2, 3 AND 4 SHALL APPLY TO ENTIRE SYSTEM.



EXTERIOR

WINDOW HEIGHT

VENT HEIGHT

D.L. OPG.

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VENT WIDTH

WINDOW WIDTH

EXTERIOR

D.L. OPG.

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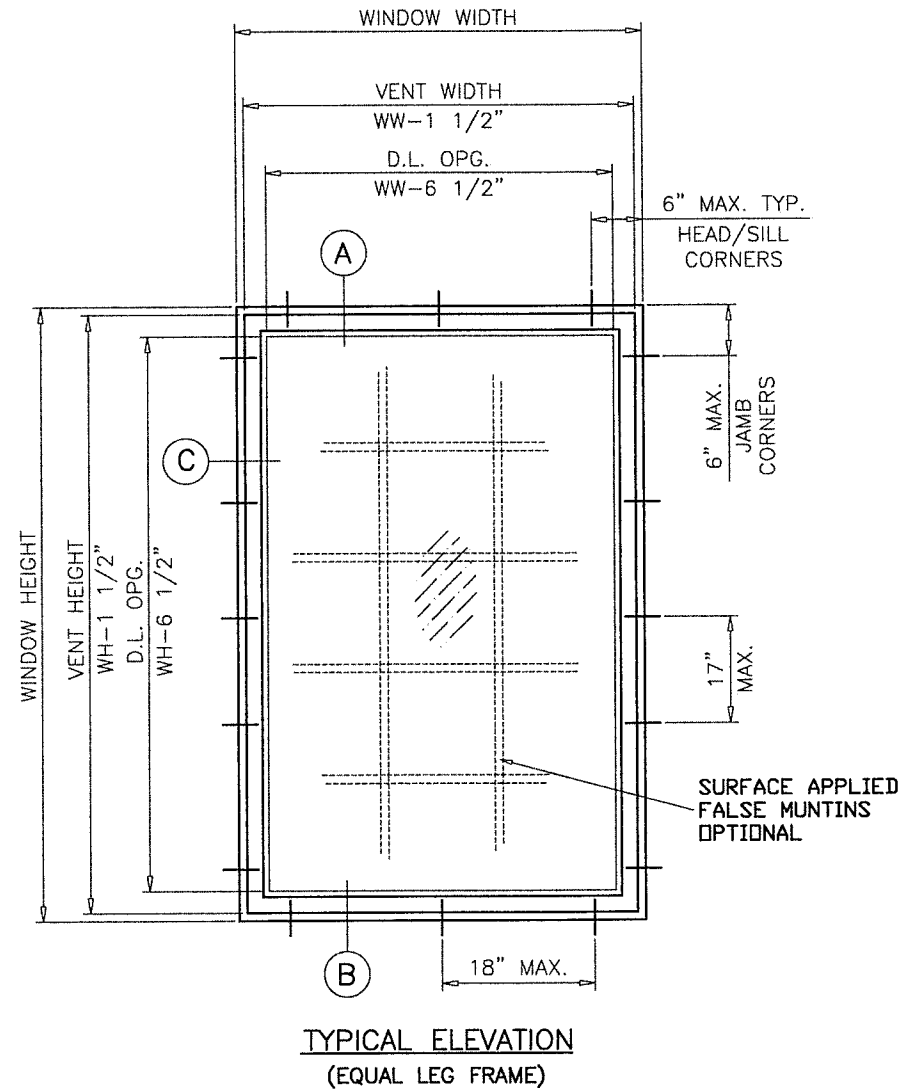
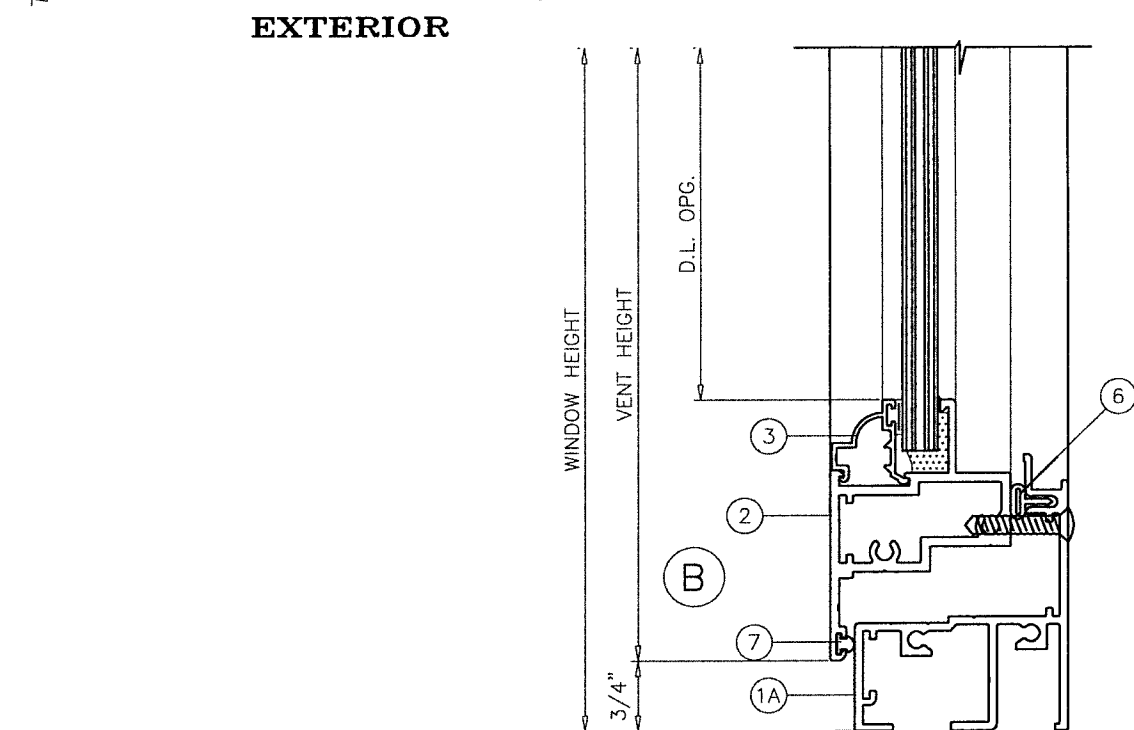
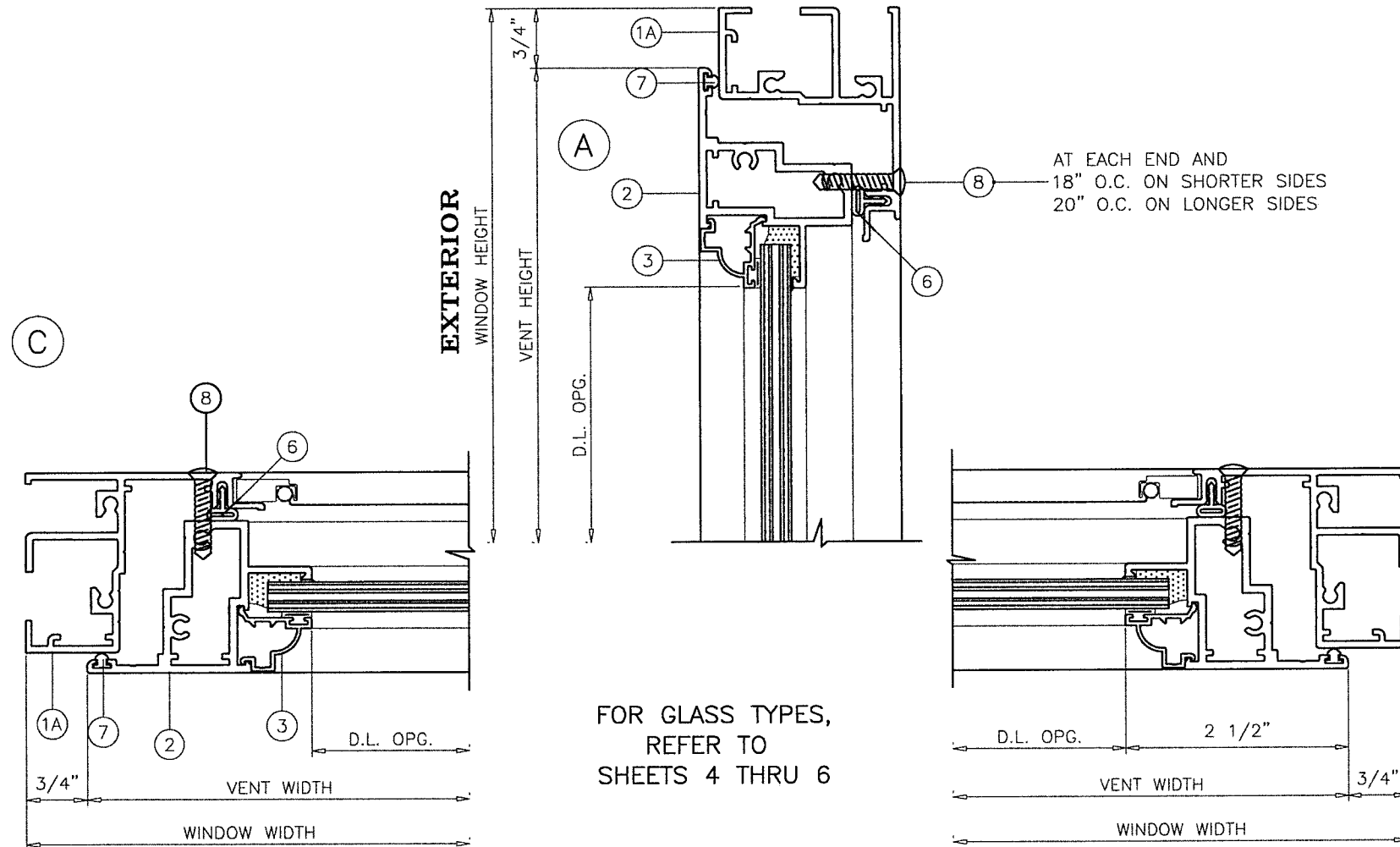
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7




# **GENERAL WINDOW SECTIONS** **EQUAL LEG FRAME**

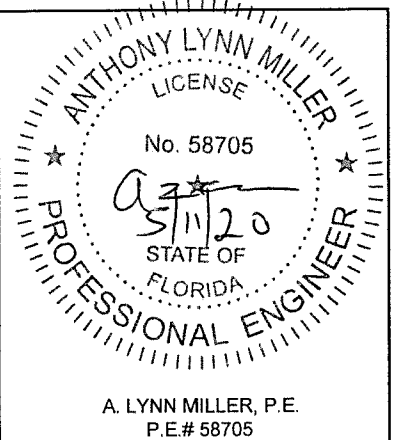


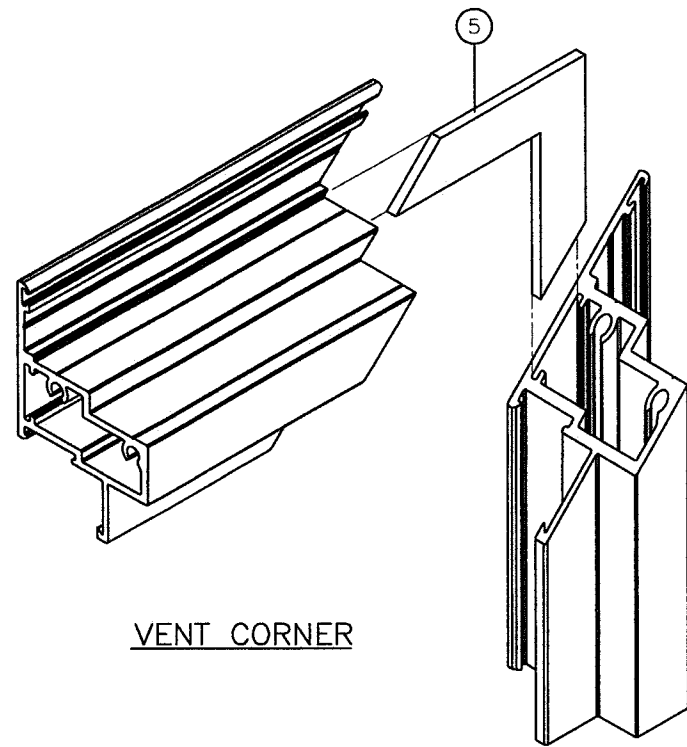
**MAX. ANCHOR SPACING TO BE AS FOLLOWS**  
17" O.C. ON LONGER SIDES  
18" O.C. ON SHORTER SIDES

**PRODUCT REVISED**  
as complying with the Florida  
Building Code  
NOA-No. **20-0519.06**  
Expiration Date: **10/26/2023**  
By: *Manuel Perez*  
Miami-Dade Product Control

Revision: A) NO CHANGES THIS SHEET.  
AK - 05/06/20

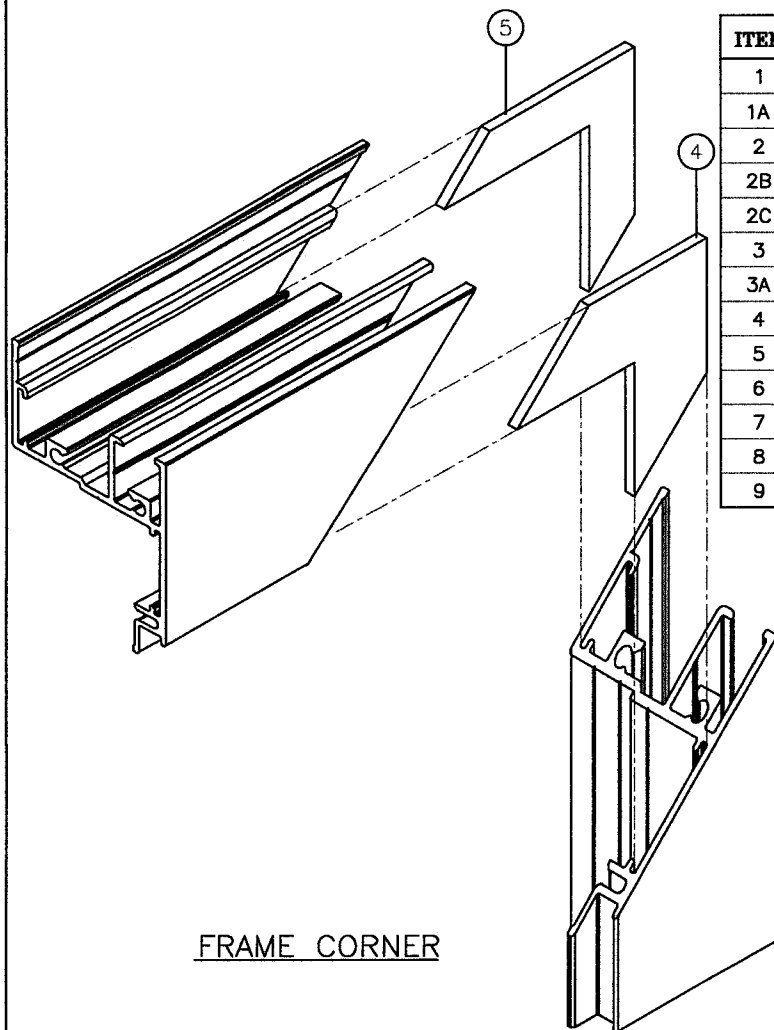
 <b>Impact Resistant Windows &amp; Doors</b> <b>WE'RE STRONGER™</b>	CGI DOORS AND WINDOWS, INC. 3780 W 104TH STREET HIALEAH, FL 33018 (305) 593-6590			ELEVATIONS		PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	
	PW238		Scale	NTS	Sheet	2 OF 11	DWG No.
	238 FIXED WINDOW		By		AGK		MD-PW238
	Date		05/06/20		REGISTRATION #29296		
Title		238 FIXED WINDOW		Rev.		A	



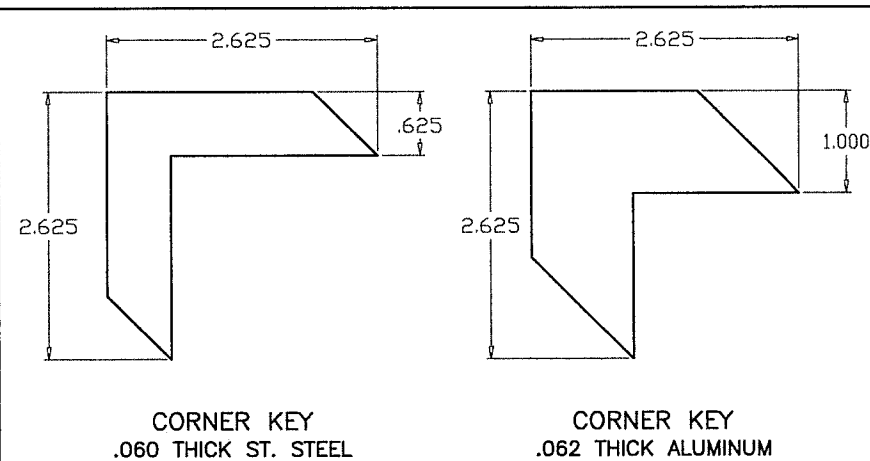


VENT CORNER

ALL FRAME AND VENT CORNERS TO BE SEALED WITH GE SILPRUF OR EQUIV.

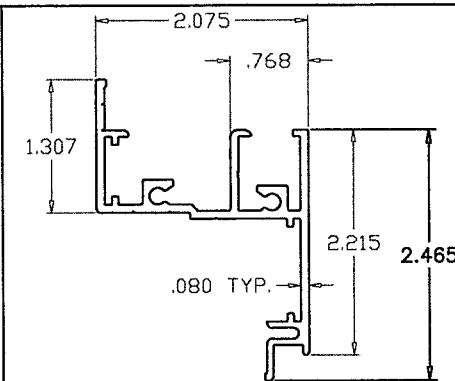


FRAME CORNER

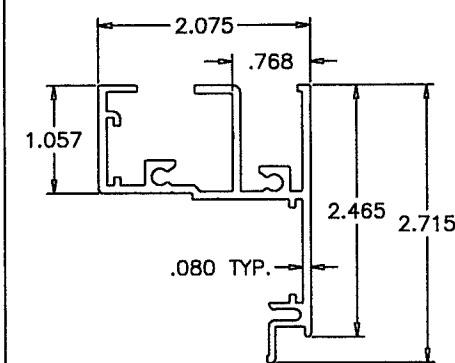


CORNER KEY  
.060 THICK ST. STEEL

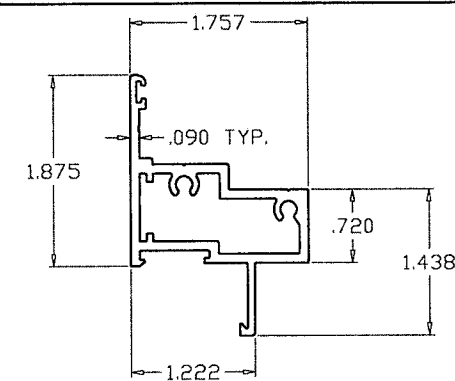
CORNER KEY  
.062 THICK ALUMINUM



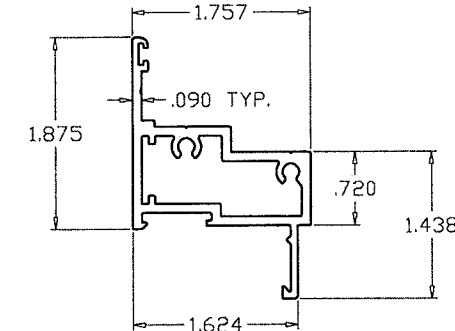
FLANGE FRAME



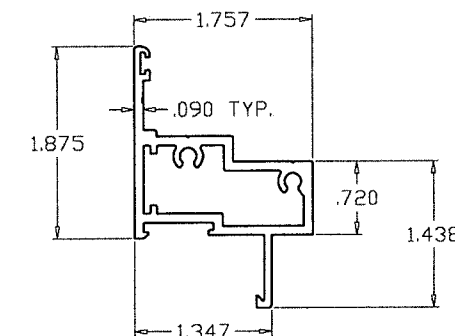
EQUAL LEG FRAME



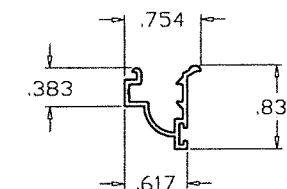
VENT (5/16" LAM. GLASS)



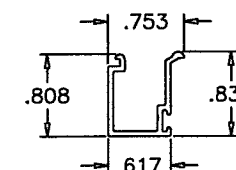
VENT (INSUL. LAM. GLASS)



VENT (7/16" LAM. GLASS)



CGI-375: OGEE GLAZING STOP



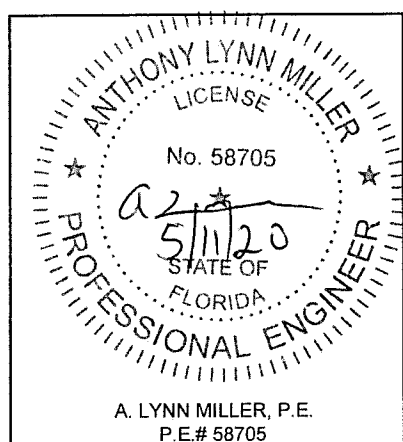
CGI-396: SQUARE GLAZING STOP

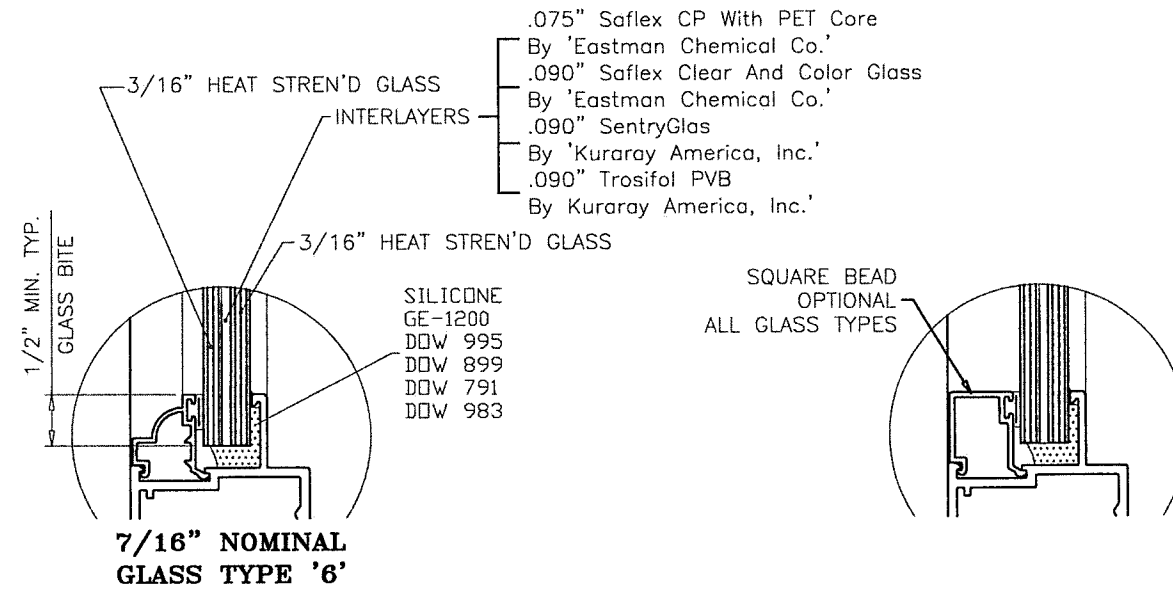
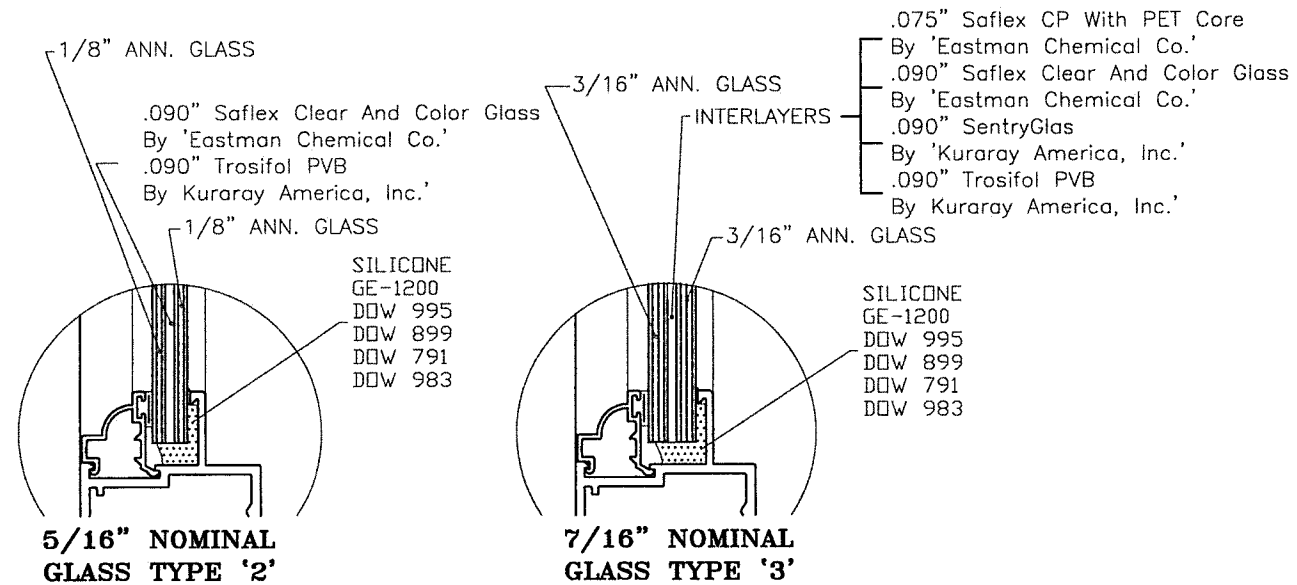
ITEM	PART #	QUANTITY	DESCRIPTION	MATERIAL	MANF./SUPPLIER/REMARKS
1	CGI-373	4	FLANGE FRAME	6063-T6	INDALEX OR EQUIV.
1A	CGI-397	4	EQUAL LEG FRAME	6063-T6	INDALEX OR EQUIV.
2	CGI-378	4	VENT (5/16" LAM. GLASS)	6063-T6	INDALEX OR EQUIV.
2B	CGI-381	4	VENT (INSUL. LAM. GLASS)	6063-T6	INDALEX OR EQUIV.
2C	CGI-385	4	VENT (7/16" LAM. GLASS)	6063-T6	INDALEX OR EQUIV.
3	CGI-375	4	OGEE GLAZING BEAD	6063-T5	INDALEX OR EQUIV.
3A	CGI-396	4	SQUARE GLAZING BEAD	6063-T5	INDALEX OR EQUIV.
4	-	4	.060 THICK CORNER KEY	ALUMINUM	-
5	-	8	.060 THICK CORNER KEY	ST. STEEL	-
6	AP-425	AS REQD.	FRAME WEATHERSTRIPPING	-	ULTRAFAB/SCHLEGEL
7	Q200 X190	AS REQD.	VENT WEATHERSTRIPPING	-	SCHLEGEL Q-LON
8	-	AS REQD.	VENT SCREWS @ 20" O.C. LONGER SIDES, 18" O.C. SHORTER SIDES	-	#10 X 1" SS SMS
9	-	2/ CORNER	FRAME AND VENT ASSEMBLY SCREWS	-	#10 X 1-1/4" SS SMS

**PRODUCT REVISED**  
as complying with the Florida  
Building Code  
NOA-No. **20-0519.06**  
Expiration Date: **10/26/2023**  
By: *Manuel Perez*  
Miami-Dade Product Control

Revision: A) NO CHANGES THIS SHEET.  
AK - 05/06/20

PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	REGISTRATION #29296	Date	05/06/20	Rev.	A
		By	AGK	DWG	MD-PW238
		Title	BOM, EXTRUSIONS, CORNER DETAILS	Sheet	3 OF 11
Impact Resistant Windows & Doors WERE STRONGER™ CGI DOORS AND WINDOWS, INC. 3780 W 104TH STREET HIALEAH, FL 33018 (305) 593-6590	BOM, EXTRUSIONS, CORNER DETAILS	238 FIXED WINDOW	PW238	Scale	NTS
				Series	Desc.
				NTS	3 OF 11




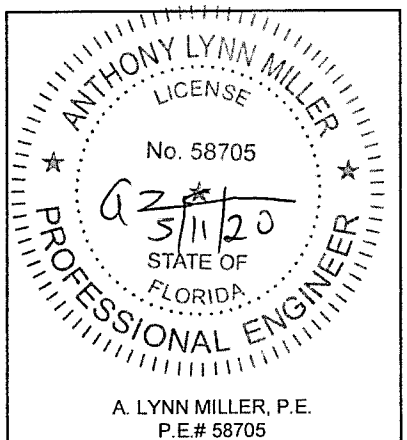


PERFORMANCE VALUES OF IMPACT RESISTANT WINDOWS							
REFER TO SHEETS 7 THRU 12 FOR INSTALLATION DETAILS							
WINDOW DIMS.		GLASS TYPE '2'		GLASS TYPE '3'		GLASS TYPE '6'	
WIDTH	HEIGHT	EXT. (+)	INT. (-)	EXT. (+)	INT. (-)	EXT. (+)	INT. (-)
19-1/8"	26"	110.0	195.0	110.0	195.0	110.0	195.0
26-1/2"		110.0	166.2	110.0	195.0	110.0	195.0
37"		110.0	166.2	110.0	172.5	110.0	195.0
53-1/8"		110.0	120.0	110.0	148.2	110.0	195.0
19-1/8"	38-3/8"	110.0	195.0	110.0	195.0	110.0	195.0
26-1/2"		110.0	163.0	110.0	167.7	110.0	195.0
37"		110.0	116.8	110.0	151.9	101.8	180.5
53-1/8"		84.1	84.1	108.8	118.7	108.8	118.7
19-1/8"	50-5/8"	110.0	185.7	110.0	187.6	110.0	195.0
26-1/2"		110.0	131.2	110.0	148.7	110.0	195.0
37"		95.0	95.0	110.0	120.0	110.0	120.0
53-1/8"		67.9	67.9	85.3	85.3	85.3	85.3
19-1/8"	63"	110.0	177.5	110.0	179.4	110.0	195.0
26-1/2"		102.7	102.7	110.0	120.0	110.0	120.0
37"		70.5	70.5	102.1	111.3	102.1	111.3
53-1/8"		57.7	57.7	81.3	81.3	81.3	81.3
19-1/8"	74-1/4"	110.0	120.0	110.0	174.6	110.0	195.0
26-1/2"		89.8	89.8	110.0	120.0	110.0	120.0
37"		56.9	56.9	90.0	90.0	90.0	90.0
53-1/8"		-	-	-	-	70.0	70.0

**PRODUCT REVISED**  
as complying with the Florida Building Code  
**NOA-No. 20-0519.06**  
**Expiration Date: 10/26/2023**  
**By: Manuel Perez**  
**Miami-Dade Product Control**

Revision: A) ADDED BACKBEDDING.  
AK - 05/06/20

 <b>Impact Resistant Windows &amp; Doors</b> <b>WERE STRONGER™</b>	CGI DOORS AND WINDOWS, INC. 3780 W 104TH STREET HIALEAH, FL 33018 (305) 593-6590		PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600		REGISTRATION #29296				
	GLASS, DESIGN PRESSURE TABLES		Date	05/06/20					
	238 FIXED WINDOW		Drawn By	AGK					
	Series Desc.	PW238	Scale	NTS	Sheet	4 OF 11	DWG No.	MD-PW238	Rev.

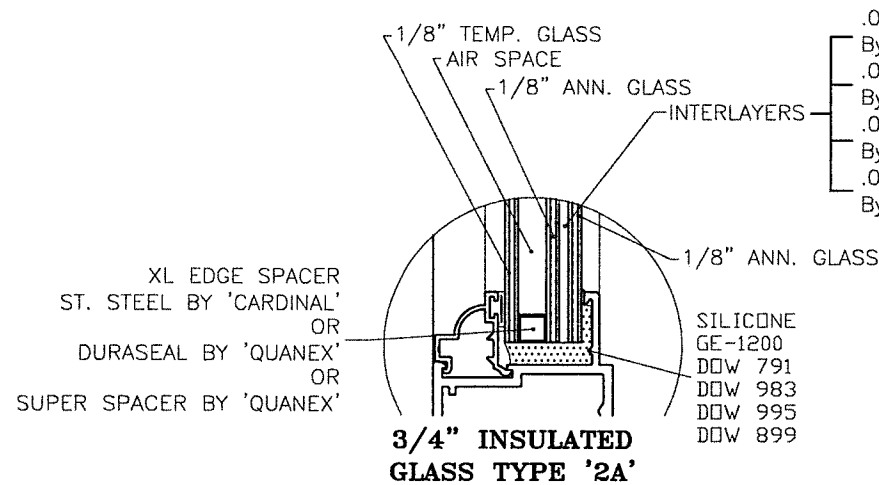




PERFORMANCE VALUES OF IMPACT RESISTANT WINDOWS							
REFER TO SHEETS 7 THRU 12 FOR INSTALLATION DETAILS							
WINDOW DIMS.		GLASS TYPE '2'		GLASS TYPE '3'		GLASS TYPE '6'	
WIDTH	HEIGHT	EXT. (+)	INT. (-)	EXT. (+)	INT. (-)	EXT. (+)	INT. (-)
24"	36"	110.0	180.0	110.0	181.9	110.0	195.0
30"		110.0	144.0	110.0	166.3	110.0	195.0
36"		110.0	120.0	110.0	161.7	104.7	185.5
42"		110.0	120.0	110.0	120.0	110.0	120.0
48"		104.8	104.8	110.0	120.0	110.0	120.0
54"		88.3	88.3	110.0	120.0	110.0	120.0
57"		81.9	81.9	108.3	118.1	108.3	118.1
60"		76.9	76.9	105.9	115.5	105.9	115.5
63"		72.5	72.5	103.7	113.2	103.7	113.2
66"		68.5	68.5	90.0	90.0	90.0	90.0
69"		64.5	64.5	90.0	90.0	90.0	90.0
72"		60.9	60.9	90.0	90.0	90.0	90.0
75"		57.8	57.8	90.0	90.0	90.0	90.0
78"		55.0	55.0	90.0	90.0	90.0	90.0
81"		50.2	50.2	90.0	90.0	90.0	90.0
84"	42"	48.6	48.6	90.0	90.0	90.0	90.0
87"		47.0	47.0	90.0	90.0	90.0	90.0
24"		110.0	168.0	110.0	169.7	110.0	195.0
30"		110.0	144.0	110.0	150.9	110.0	195.0
36"		110.0	120.0	110.0	120.0	110.0	120.0
42"		102.9	102.9	110.0	120.0	110.0	120.0
48"		87.2	87.2	110.0	120.0	110.0	120.0
54"		76.9	76.9	103.9	113.4	103.9	113.4
57"		72.2	72.2	90.0	90.0	90.0	90.0
60"		67.9	67.9	90.0	90.0	90.0	90.0
63"		63.9	63.9	90.0	90.0	90.0	90.0
66"		60.2	60.2	90.0	90.0	90.0	90.0
69"		55.3	55.3	90.0	90.0	90.0	90.0
72"		52.0	52.0	90.0	90.0	90.0	90.0
75"		49.1	49.1	90.0	90.0	90.0	90.0
78"	48"	46.7	46.7	88.4	88.4	90.0	90.0
81"		44.8	44.8	85.4	85.4	90.0	90.0
84"		-	-	-	-	90.0	90.0
87"		-	-	-	-	70.0	70.0
24"		110.0	160.0	110.0	161.7	110.0	195.0
30"		110.0	120.0	110.0	141.1	108.2	191.8
36"		104.8	104.8	110.0	120.0	110.0	120.0
42"		87.2	87.2	110.0	120.0	110.0	120.0
48"		77.3	77.3	110.0	120.0	110.0	120.0
54"		69.8	69.8	90.0	90.0	90.0	90.0
57"		66.3	66.3	90.0	90.0	90.0	90.0
60"		65.0	65.0	90.0	90.0	90.0	90.0
63"		60.8	60.8	90.0	90.0	90.0	90.0
66"		57.0	57.0	90.0	90.0	90.0	90.0
69"		53.6	53.6	89.6	89.6	90.0	90.0
72"	54"	50.6	50.6	85.5	85.5	90.0	90.0
75"		-	-	-	-	90.0	90.0
78"		-	-	-	-	70.0	70.0
81"		-	-	-	-	70.0	70.0
84"		-	-	-	-	70.0	70.0
87"		-	-	-	-	70.0	70.0
24"		110.0	142.2	110.0	155.9	110.0	195.0
30"		103.3	103.3	110.0	120.0	110.0	120.0
36"		88.3	88.3	110.0	120.0	110.0	120.0
42"		76.9	76.9	103.9	113.4	103.9	113.4
48"		69.8	69.8	90.0	90.0	90.0	90.0
54"		67.4	67.4	80.0	80.0	80.0	80.0
57"		63.7	63.7	80.0	80.0	80.0	80.0
60"		60.2	60.2	80.0	80.0	80.0	80.0
63"		57.1	57.1	80.0	80.0	80.0	80.0
66"		-	-	-	-	80.0	80.0
69"		-	-	-	-	70.0	70.0
72"		-	-	-	-	70.0	70.0
75"		-	-	-	-	70.0	70.0
78"		-	-	-	-	70.0	70.0
81"		-	-	-	-	70.0	70.0
84"		-	-	-	-	70.0	70.0
87"		-	-	-	-	70.0	70.0

PERFORMANCE VALUES OF IMPACT RESISTANT WINDOWS							
REFER TO SHEETS 7 THRU 12 FOR INSTALLATION DETAILS							
WINDOW DIMS.		GLASS TYPE '2'		GLASS TYPE '3'		GLASS TYPE '6'	
WIDTH	HEIGHT	EXT. (+)	INT. (-)	EXT. (+)	INT. (-)	EXT. (+)	INT. (-)
24"	60"	110.0	120.0	110.0	151.6	110.0	195.0
30"		91.2	91.2	110.0	120.0	110.0	120.0
36"		76.9	76.9	105.9	115.5	105.9	115.5
42"		67.9	67.9	90.0	90.0	90.0	90.0
48"		65.0	65.0	90.0	90.0	90.0	90.0
54"		60.2	60.2	80.0	80.0	80.0	80.0
57"		57.6	57.6	75.8	75.8	75.8	75.8
60"		-	-	-	-	72.0	72.0
63"		-	-	-	-	70.0	70.0
66"		-	-	-	-	70.0	70.0
69"		-	-	-	-	70.0	70.0
72"		-	-	-	-	70.0	70.0
75"		-	-	-	-	70.0	70.0
78"		-	-	-	-	70.0	70.0
81"		-	-	-	-	70.0	70.0
84"	66"	-	-	-	-	70.0	70.0
87"		-	-	-	-	50.0	50.0
24"		110.0	119.6	110.0	120.0	110.0	120.0
30"		81.8	81.8	110.0	120.0	110.0	120.0
36"		68.5	68.5	90.0	90.0	90.0	90.0
42"		60.2	60.2	90.0	90.0	90.0	90.0
48"		57.0	57.0	90.0	90.0	90.0	90.0
54"		-	-	-	-	80.0	80.0
57"		-	-	-	-	70.0	70.0
60"		-	-	-	-	70.0	70.0
63"		-	-	-	-	68.6	68.6
66"		-	-	-	-	65.5	65.5
69"		-	-	-	-	65.5	65.5
72"		-	-	-	-	65.5	65.5
75"		-	-	-	-	50.0	50.0
78"		-	-	-	-	50.0	50.0
81"	72"	-	-	-	-	50.0	50.0
84"		-	-	-	-	50.0	50.0
87"		-	-	-	-	50.0	50.0
24"		110.0	111.5	110.0	120.0	110.0	120.0
30"		77.0	77.0	110.0	120.0	110.0	120.0
36"		60.9	60.9	90.0	90.0	90.0	90.0
42"		52.0	52.0	90.0	90.0	90.0	90.0
48"		50.6	50.6	85.5	85.5	90.0	90.0
54"		-	-	-	-	70.0	70.0
57"		-	-	-	-	70.0	70.0
60"		-	-	-	-	70.0	70.0
63"		-	-	-	-	68.6	68.6
66"		-	-	-	-	65.5	65.5
69"		-	-	-	-	62.6	62.6
72"		-	-	90.0	90.0	50.0	50.0
75"	78"	-	-	-	-	50.0	50.0
78"		-	-	-	-	50.0	50.0
81"		-	-	-	-	50.0	50.0
84"		-	-	-	-	50.0	50.0
87"		-	-	-	-	50.0	50.0
24"		108.1	108.1	110.0	120.0	110.0	120.0
30"		70.2	70.2	110.0	120.0	110.0	120.0
36"		55.0	55.0	90.0	90.0	90.0	90.0
42"		46.7	46.7	88.4	88.4	90.0	90.0
48"		-	-	-	-	70.0	70.0
54"		-	-	-	-	70.0	70.0
57"		-	-	-	-	70.0	70.0
60"		-	-	-	-	70.0	70.0
63"		-	-	-	-	68.6	68.6
66"		-	-	-	-	50.0	50.0
69"		-	-	-	-	50.0	50.0
72"	81"	-	-	-	-	50.0	50.0
75"		-	-	-	-	50.0	50.0
78"		-	-	-	-	50.0	50.0
81"		-	-	-	-	50.0	50.0
84"		-	-	-	-	50.0	50.0
87"		-	-	-	-	50.0	50.0
24"		108.1	108.1	110.0	120.0	110.0	120.0
30"		70.2	70.2	110.0	120.0	110.0	120.0
36"		55.0	55.0	90.0	90.0	90.0	90.0
42"		46.7	46.7	88.4	88.4	90.0	90.0
48"		-	-	-	-	70.0	70.0
54"		-	-	-	-	70.0	70.0
57"		-	-	-	-	70.0	70.0
60"		-	-	-	-	70.0	70.0
63"		-	-	-	-	68.6	68.6
66"		-	-	-	-	50.0	50.0
69"		-	-	-	-	50.0	50.0
72"		-	-	-	-	50.0	50.0
75"		-	-	-	-	50.0	50.0
78"		-	-	-	-	50.0	50.0
81"		-	-	-	-	50.0	50.0

PERFORMANCE VALUES OF IMPACT RESISTANT WINDOWS							
REFER TO SHEETS 7 THRU 12 FOR INSTALLATION DETAILS							
WINDOW DIMS.		GLASS TYPE '2'		GLASS TYPE '3'		GLASS TYPE '6'	
WIDTH	HEIGHT	EXT. (+)	INT. (-)	EXT. (+)	INT. (-)	EXT. (+)	INT. (-)
24"	84"	110.0	114.4	110.0	120.0	110.0	120.0
30"		65.7	65.7	90.0	90.0	90.0	90.0
36"		48.6	48.6	90.0	90.0	90.0	90.0
42"		-	-	-	-	90.0	90.0
48"		-	-	-	-	70.0	70.0
54"		-	-	-	-	70.0	70.0
57"		-	-	-	-	70.0	70.0
60"		-	-	-	-	70.0	70.0
63"		-	-	-	-	50.0	50.0
66"		-	-	-	-	50.0	50.0
69"		-	-	-	-	50.0	50.0
72"		-	-	-	-	50.0	50.0
75"		-	-	-	-	50.0	50.0
24"	96"	88.6	88.6	110.0	120.0	110.0	120.0
30"		57.9	57.9	90.0	90.0	90.0	90.0
36"		43.0	43.0	90.0	90.0	90.0	90.0
42"		-	-	-	-	70.0	70.0
48"		-	-	-	-	70.0	70.0
54"		-	-	-	-	50.0	50.0
57"		-	-	-	-	50.0	50.0
60"		-	-	-	-	50.0	50.0
63"		-	-	-	-	50.0	50.0
66"	-	-	-	-	50.0	50.0	
24"	108"	70.4	70.4	90.0	90.0	90.0	90.0
30"		56.4	56.4	90.0	90.0	90.0	90.0
36"		-	-	-	-	70.0	70.0
42"		-	-	-	-	70.0	70.0
48"		-	-	-	-	50.0	50.0
54"		-	-	-	-	50.0	50.0
57"		-	-	-	-	50.0	50.0
60"		-	-	-	-	50.0	50.0
24"	120"	59.5	59.5	90.0	90.0	90.0	90.0
30"		-	-	-	-	90.0	90.0
36"		-	-	-	-	70.0	70.0
42"		-	-	-	-	70.0	70.0
48"		-	-	-	-	50.0	50.0
54"		-	-	-	-	50.0	50.0
24"	132"	46.9	46.9	90.0	90.0	90.0	90.0
30"		-	-	-	-	70.0	70.0
36"		-	-	-	-	70.0	70.0
42"		-	-	-	-	50.0	50.0
48"		-	-	-	-	50.0	50.0
24"	144"	41.3	41.3	90.0	90.0	90.0	90.0
30"		-	-	-	-	70.0	70.0
36"		-	-	-	-	50.0	50.0
42"		-	-	-	-	50.0	50.0
24"	156"	-	-	-	-	70.0	70.0
30"		-	-	-	-	70.0	70.0
36"		-	-	-	-	50.0	50.0

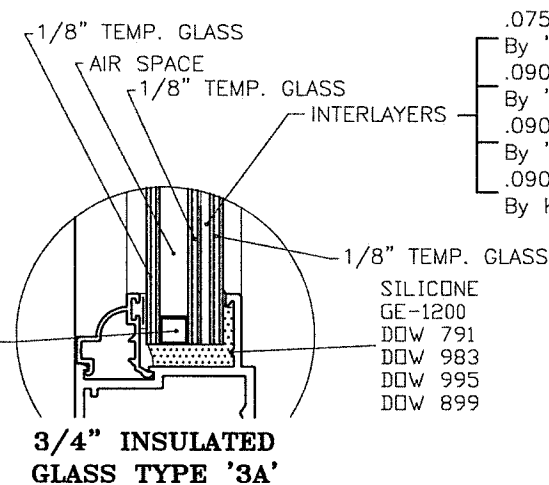


**3/4" INSULATED  
GLASS TYPE '2A'**

PERFORMANCE VALUES OF IMPACT RESISTANT WINDOWS REFER TO SHEETS 7 THRU 12 FOR INSTALLATION DETAILS					
WINDOW DIMS.		GLASS TYPE '2A'		GLASS TYPE '3A'	
WIDTH	HEIGHT	EXT. (+)	INT. (-)	EXT. (+)	INT. (-)
24"	36"	110.0	180.0	110.0	180.0
30"		110.0	144.0	110.0	144.0
36"		110.0	120.0	110.0	120.0
42"		110.0	120.0	110.0	120.0
48"		110.0	111.3	110.0	120.0
54"		93.8	93.8	110.0	120.0
57"		87.0	87.0	110.0	116.9
60"		81.7	81.7	120.0	114.3
63"		77.0	77.0	120.0	112.0
66"		72.7	72.7	90.0	90.0
69"		68.5	68.5	90.0	90.0
72"		64.7	64.7	90.0	90.0
75"		61.4	61.4	90.0	90.0
78"		58.4	58.4	90.0	90.0
81"		53.4	53.4	90.0	90.0
84"		51.6	51.6	90.0	90.0
87"		49.9	49.9	90.0	90.0
24"	42"	110.0	168.0	110.0	168.0
30"		110.0	144.0	110.0	144.0
36"		110.0	120.0	110.0	120.0
42"		102.9	102.9	96.9	102.9
48"		92.7	92.7	96.9	102.9
54"		81.7	81.7	96.9	102.9
57"		76.7	76.7	90.0	90.0
60"		72.1	72.1	90.0	90.0
63"		67.9	67.9	90.0	90.0
66"		63.9	63.9	90.0	90.0
69"		58.8	58.8	90.0	90.0
72"		55.2	55.2	90.0	90.0
75"		52.2	52.2	90.0	90.0
78"		49.6	49.6	90.0	90.0
81"		47.6	47.6	90.0	90.0
24"	48"	110.0	160.0	110.0	160.0
30"		110.0	120.0	110.0	120.0
36"		110.0	111.3	110.0	120.0
42"		92.7	92.7	96.9	102.9
48"		82.1	82.1	84.8	90.0
54"		74.2	74.2	90.0	90.0
57"		70.4	70.4	90.0	90.0
60"		69.0	69.0	90.0	90.0
63"		64.6	64.6	90.0	90.0
66"		60.5	60.5	90.0	90.0
69"		57.0	57.0	90.0	90.0
72"		53.7	53.7	90.0	90.0

PERFORMANCE VALUES OF IMPACT RESISTANT WINDOWS REFER TO SHEETS 7 THRU 12 FOR INSTALLATION DETAILS					
WINDOW DIMS.		GLASS TYPE '2A'		GLASS TYPE '3A'	
WIDTH	HEIGHT	EXT. (+)	INT. (-)	EXT. (+)	INT. (-)
24"	54"	110.0	151.0	110.0	154.3
30"		109.7	109.7	110.0	120.0
36"		93.8	93.8	110.0	120.0
42"		81.7	81.7	96.9	102.9
48"		74.2	74.2	90.0	90.0
54"		71.6	71.6	80.0	80.0
57"		67.6	67.6	80.0	80.0
60"		64.0	64.0	80.0	80.0
63"		60.6	60.6	80.0	80.0
24"	60"	110.0	120.0	110.0	120.0
30"		96.9	96.9	110.0	120.0
36"		81.7	81.7	110.0	114.3
42"		72.1	72.1	90.0	90.0
48"		69.0	69.0	90.0	90.0
54"		64.0	64.0	80.0	80.0
57"		61.2	61.2	75.8	75.8
60"		58.4	58.4	70.0	70.0
24"	66"	110.0	120.0	110.0	120.0
30"		86.9	86.9	110.0	120.0
36"		72.7	72.7	90.0	90.0
42"		63.9	63.9	90.0	90.0
48"		60.5	60.5	90.0	90.0
24"	72"	110.0	118.4	110.0	120.0
30"		81.8	81.8	110.0	120.0
36"		64.7	64.7	90.0	90.0
42"		55.2	55.2	90.0	90.0
48"		53.7	53.7	90.0	90.0
24"	78"	110.0	114.8	110.0	120.0
30"		74.6	74.6	110.0	118.9
36"		58.4	58.4	90.0	90.0
42"		49.6	49.6	90.0	90.0
24"	84"	110.0	120.0	110.0	120.0
30"		69.8	69.8	90.0	90.0
36"		51.6	51.6	90.0	90.0
24"	96"	94.1	94.1	110.0	120.0
30"		61.6	61.6	90.0	90.0
36"		45.6	45.6	90.0	90.0
24"	108"	74.8	74.8	90.0	90.0
30"		59.9	59.9	90.0	90.0
24"	120"	63.2	63.2	90.0	90.0
24"		49.8	49.8	90.0	90.0
24"		43.8	43.8	90.0	90.0

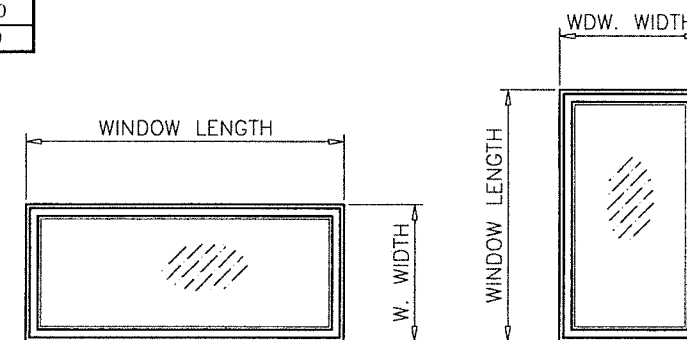
XL EDGE SPACER  
ST. STEEL BY 'CARDINAL'  
OR  
DURASEAL BY 'QUANEX'  
OR  
SUPER SPACER BY 'QUANEX'



**3/4" INSULATED  
GLASS TYPE '3A'**

PERFORMANCE VALUES OF IMPACT RESISTANT WINDOWS REFER TO SHEETS 7 THRU 12 FOR INSTALLATION DETAILS					
WINDOW DIMS.		GLASS TYPE '2A'		GLASS TYPE '3A'	
WIDTH	HEIGHT	EXT. (+)	INT. (-)	EXT. (+)	INT. (-)
19-1/8"	26"	110.0	195.0	110.0	195.0
26-1/2"		110.0	166.2	110.0	166.2
37"		110.0	166.2	110.0	166.2
53-1/8"		110.0	120.0	110.0	120.0
19-1/8"	38-3/8"	110.0	195.0	110.0	195.0
26-1/2"		110.0	163.0	110.0	163.0
37"		110.0	116.8	110.0	116.8
53-1/8"		89.3	89.3	110.0	112.6
19-1/8"	50-5/8"	110.0	185.7	110.0	185.7
26-1/2"		110.0	139.4	110.0	147.2
37"		100.6	100.9	110.0	116.8
53-1/8"		72.1	72.1	85.3	85.3
19-1/8"	63"	110.0	177.5	110.0	177.5
26-1/2"		109.1	109.1	110.0	120.0
37"		74.9	74.9	110.0	110.2
53-1/8"		61.3	61.3	81.3	81.3
19-1/8"	74-1/4"	110.0	120.0	110.0	120.0
26-1/2"		95.4	95.4	110.0	120.0
37"		60.4	60.4	90.0	90.0

NOTE:  
LOAD AREA LIMITS  
FOR +110, -195 PSF = 9.32 SQ. FT.  
+110, -120 PSF = 16.2 SQ. FT.  
+90, -90 PSF = 24.0 SQ. FT.




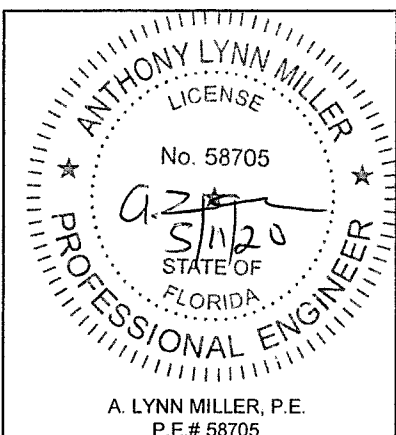
NOTE:  
WIDTH AND LENGTH DIMENSIONS CAN BE ORIENTED  
VERTICALLY OR HORIZONTALLY AS SHOWN ABOVE.

NOTE:  
GLASS CAPACITIES ON THIS SHEET ARE  
BASED ON ASTM E1300-09 (3 SEC. GUSTS).

**PRODUCT REVISED**  
as complying with the Florida  
Building Code  
NOA-No. **20-0519.06**  
Expiration Date: **10/26/2023**  
By: *Manuel Perez*  
Miami-Dade Product Control

Revision: A) ADDED BACKBEDDING.  
AK - 05/06/20

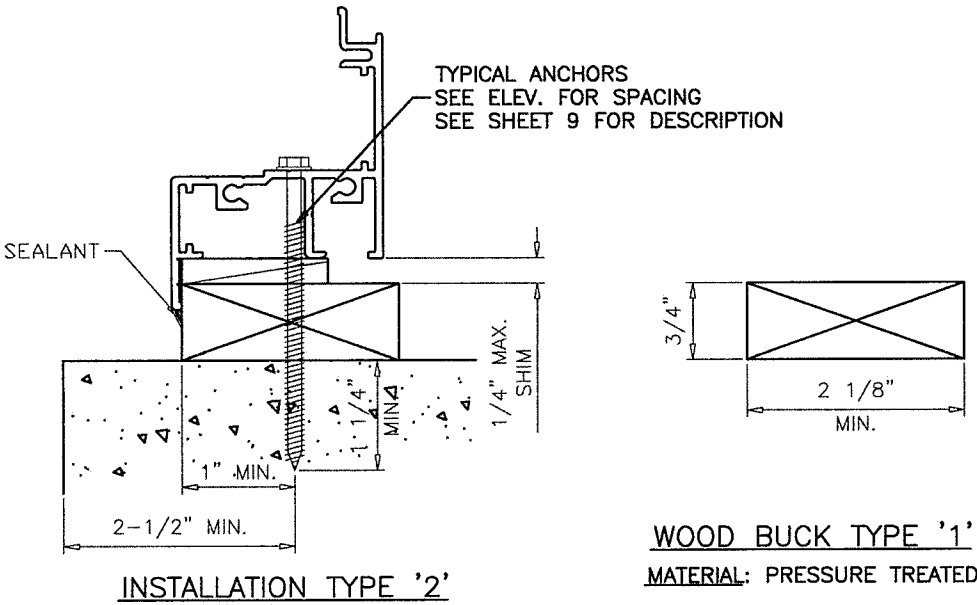
 <b>Impact Resistant Windows &amp; Doors</b> <b>WERE STRONGER™</b> CGI DOORS AND WINDOWS, INC. 3780 W 104TH STREET HIALEAH, FL 33018 (305) 593-6590	PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600			REGISTRATION #29296			05/06/20		Rev.	A	
	DESIGN PRESSURE TABLES							Date	AGK		
								By			
	PW238		Scale	NTS	Sheet	6 OF 11	DWG No.	MD-PW238			
238 FIXED WINDOW											
Series	Desc.										



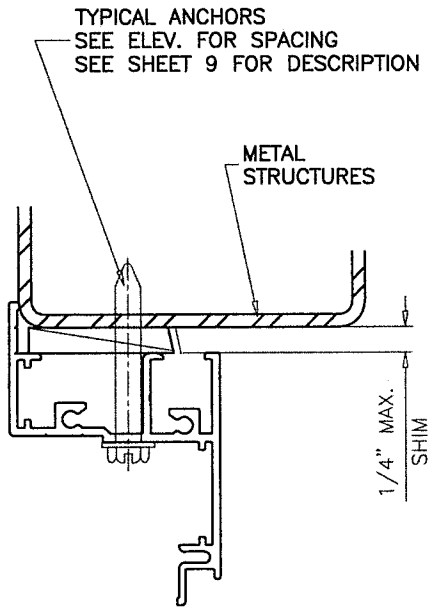


INSTALLATION CONDITIONS FLANGE FRAME (APPLIES TO ALL FOUR SIDES)

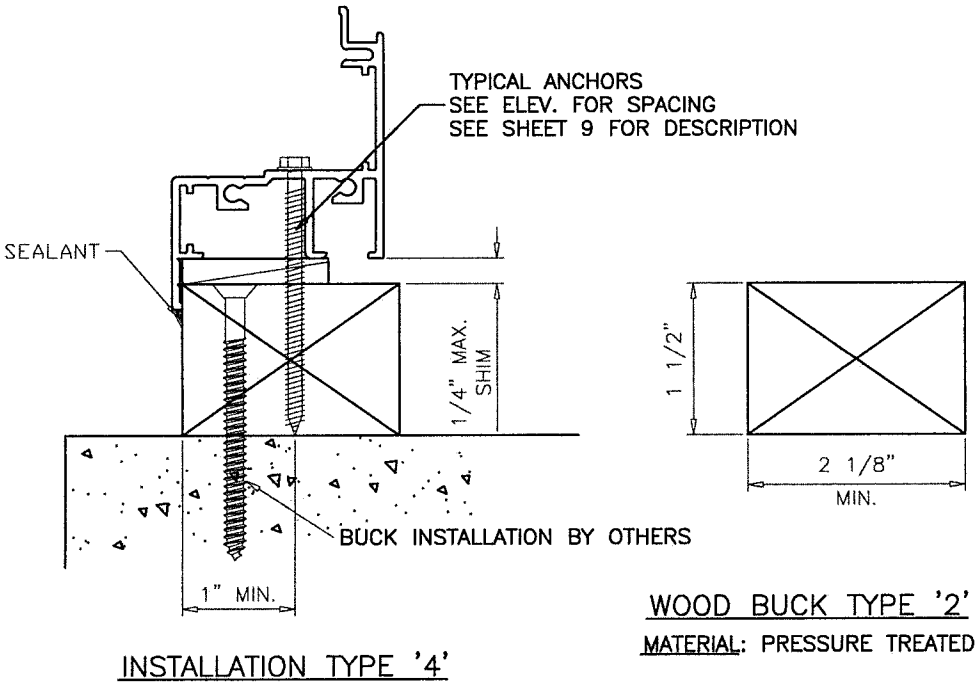
FOR ANCHOR PERFORMANCE VALUES SEE SHEETS 9



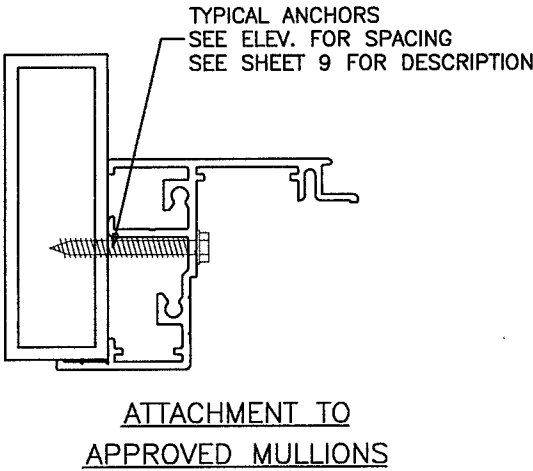
TYPICAL INSTALLATION DETAIL  
ON ALL FOUR SIDES/USING WOOD



ATTACHMENT TO  
METAL STRUCTURES



TYPICAL INSTALLATION DETAIL  
ON ALL FOUR SIDES/USING WOOD

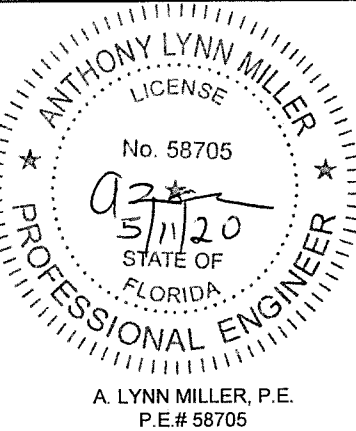


WOOD BUCKS NOT BY CGI CORP., MUST SUSTAIN LOADS IMPOSED BY GLAZING SYSTEM AND TRANSFER THEM TO THE BUILDING STRUCTURE.

**PRODUCT REVISED**  
as complying with the Florida  
Building Code  
NOA-No. **20-0519.06**  
Expiration Date: **10/26/2023**  
By: *Manuel Perez*  
Miami-Dade Product Control

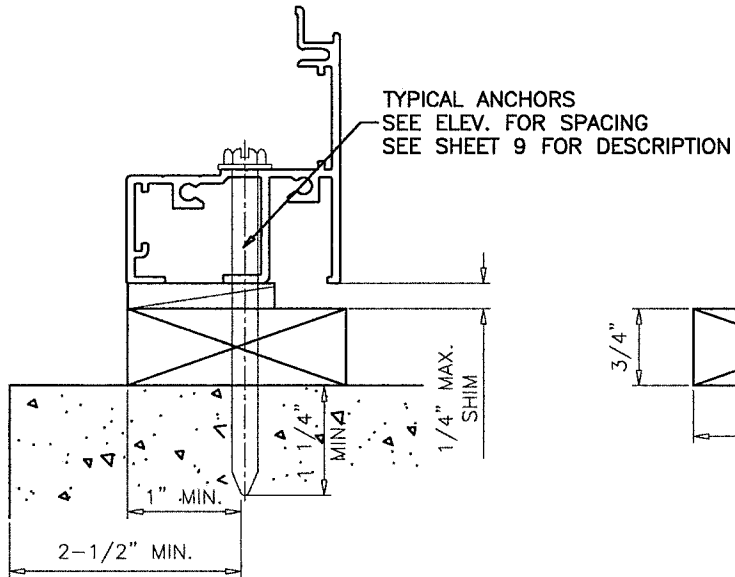
Revision: A) NO CHANGES THIS SHEET.  
AK - 05/06/20

PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	REGISTRATION #29296	05/06/20	AGK	MD-PW238	A
<b>Impact Resistant</b> <b>Windows &amp; Doors</b> <b>WE'RE STRONGER™</b> CGI DOORS AND WINDOWS, INC. 3780 W 104TH STREET HIALEAH, FL 33018 (305) 593-6590	INSTALLATION DETAILS	238 FIXED WINDOW	PW238	NTS	7 OF 11

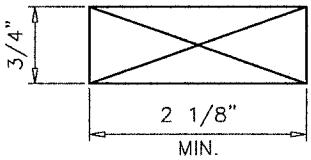


INSTALLATION CONDITIONS EQUAL LEG FRAME (APPLIES TO ALL FOUR SIDES)

FOR ANCHOR PERFORMANCE VALUES SEE SHEETS 9

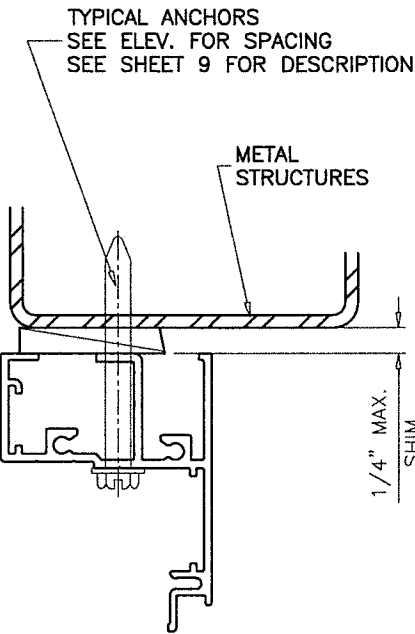


INSTALLATION TYPE '2'

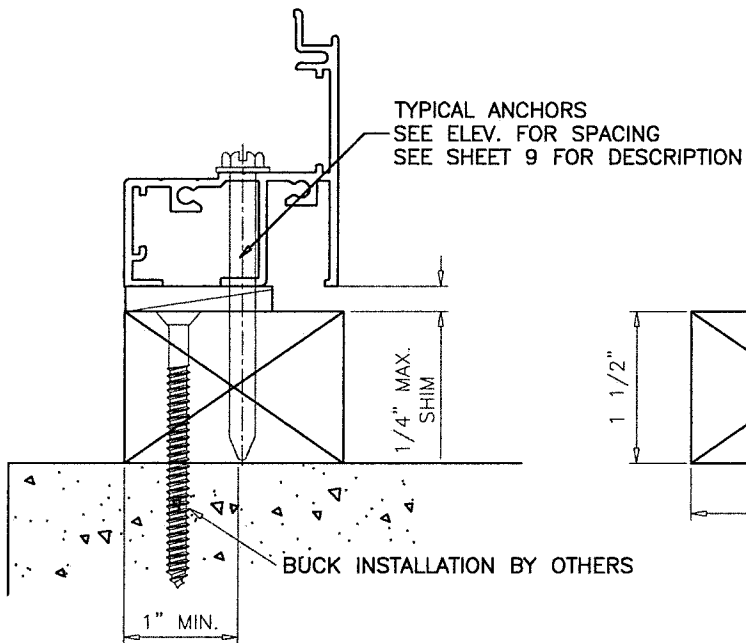


WOOD BUCK TYPE '1'  
MATERIAL: PRESSURE TREATED

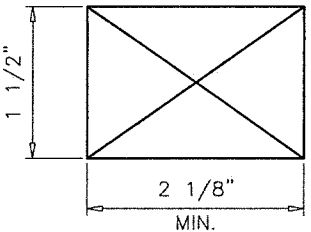
TYPICAL INSTALLATION DETAIL  
ON ALL FOUR SIDES/USING WOOD



ATTACHMENT TO  
METAL STRUCTURES

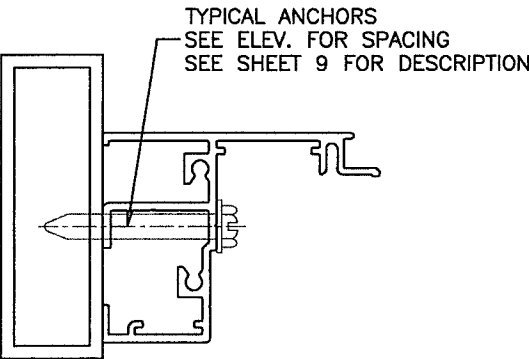


INSTALLATION TYPE '4'



WOOD BUCK TYPE '2'  
MATERIAL: PRESSURE TREATED

TYPICAL INSTALLATION DETAIL  
ON ALL FOUR SIDES/USING WOOD



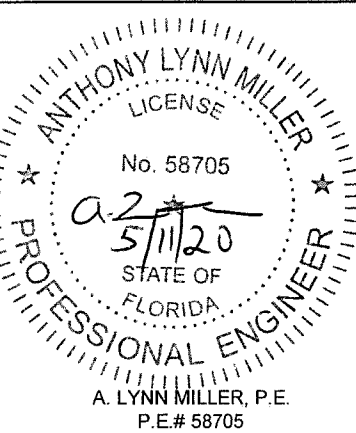
ATTACHMENT TO  
APPROVED MULLIONS

WOOD BUCKS NOT BY CGI CORP., MUST SUSTAIN LOADS IMPOSED BY GLAZING SYSTEM AND TRANSFER THEM TO THE BUILDING STRUCTURE.

**PRODUCT REVISED**  
as complying with the Florida  
Building Code  
NOA-No. **20-0519.06**  
Expiration Date: **10/26/2023**  
By: *Manuel Perez*  
Miami-Dade Product Control

Revision: A) NO CHANGES THIS SHEET.  
AK - 05/06/20

PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	REGISTRATION #29296	05/06/20	AGK	MD-PW238	A
Impact Resistant Windows & Doors WE'RE STRONGER™ CGI DOORS AND WINDOWS, INC. 3780 W 104TH STREET HIALEAH, FL 33018 (305) 593-6590	INSTALLATION DETAILS	238 FIXED WINDOW	PW238	NTS	8 OF 11
Impact Resistant Windows & Doors WE'RE STRONGER™ CGI DOORS AND WINDOWS, INC. 3780 W 104TH STREET HIALEAH, FL 33018 (305) 593-6590	INSTALLATION DETAILS	238 FIXED WINDOW	PW238	NTS	8 OF 11



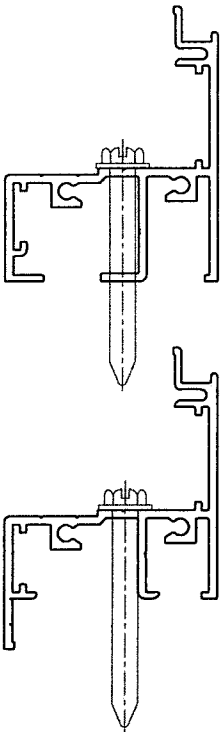
PERFORMANCE VALUES OF INSTALLATION ANCHORS REFER TO SHEETS 7 & 8 FOR DETAILS		
WINDOW DIMS.		EXT. (+)
WIDTH	HEIGHT	INT. (-)
24"	36"	195.0
30"		195.0
36"		195.0
42"		195.0
48"		195.0
54"		195.0
57"		195.0
60"		184.4
63"		172.1
66"		161.3
69"		189.8
72"		179.3
75"		169.8
78"		161.3
81"		153.7
84"		146.7
87"		168.3
24"	42"	195.0
30"		195.0
36"		195.0
42"		195.0
48"		184.4
54"		195.0
57"		184.4
60"		170.2
63"		158.0
66"		147.5
69"		172.9
72"		162.7
75"		153.7
78"		145.6
81"		138.3
84"		131.7
87"		150.9
24"	48"	195.0
30"		195.0
36"		193.6
42"		184.4
48"		181.5
54"		181.5
57"		176.0
60"		161.3
63"		148.9
66"		138.3
69"		161.3
72"		151.3
75"		142.4
78"		134.4
81"		127.4
84"		121.0
87"		138.3

NOTE:  
INTERPOLATION BETWEEN SIZES ALLOWED.

PERFORMANCE VALUES OF INSTALLATION ANCHORS REFER TO SHEETS 7 & 8 FOR DETAILS		
WINDOW DIMS.		EXT. (+)
WIDTH	HEIGHT	INT. (-)
24"	54"	195.0
30"		195.0
36"		195.0
42"		195.0
48"		181.5
54"		191.2
57"		172.1
60"		158.4
63"		143.4
66"		132.4
69"		153.7
72"		143.4
75"		134.4
78"		126.5
81"		119.5
84"		113.2
87"		129.1
24"	60"	195.0
30"		195.0
36"		184.4
42"		170.2
48"		161.3
54"		156.4
57"		155.3
60"		154.9
63"		140.8
66"		129.1
69"		148.9
72"		138.3
75"		129.1
78"		121.0
81"		113.9
84"		107.6
87"		122.3
24"	66"	195.0
30"		182.2
36"		161.3
42"		147.5
48"		138.3
54"		132.4
57"		130.4
60"		129.1
63"		128.3
66"		128.0
69"		128
72"		128.0
75"		125.7
78"		117.3
81"		110.0
84"		103.5
87"		117.3

PERFORMANCE VALUES OF INSTALLATION ANCHORS REFER TO SHEETS 7 & 8 FOR DETAILS		
WINDOW DIMS.		EXT. (+)
WIDTH	HEIGHT	INT. (-)
24"	72"	195.0
30"		195.0
36"		179.3
42"		162.7
48"		151.3
54"		143.4
57"		140.5
60"		138.3
63"		136.6
66"		128
69"		134.7
72"		134.4
75"		124.1
78"		115.2
81"		107.6
84"		100.8
87"		113.9
24"	78"	195.0
30"		184.4
36"		161.3
42"		145.6
48"		134.4
54"		126.5
57"		123.5
60"		121.0
63"		119.0
66"		117.3
69"		116.1
72"		115.2
75"		114.7
78"		114.6
81"		106.4
24"	84"	195.0
30"		168.3
36"		146.7
42"		131.7
48"		121.0
54"		113.2
57"		110.2
60"		107.6
63"		105.4
66"		103.5
69"		102.0
72"		100.8
75"		99.9
24"	96"	195.0
30"		172.1
36"		148.9
42"		132.8
48"		121.0
54"		112.2
57"		108.7
60"		105.6
63"		102.6
66"		100.6

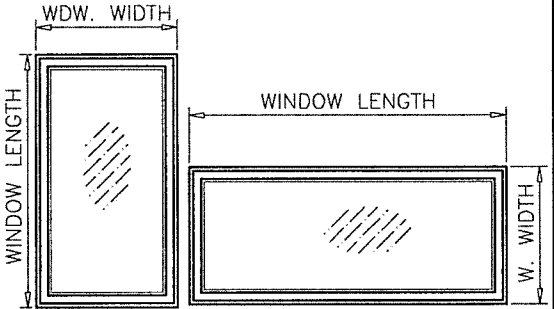
PERFORMANCE VALUES OF INSTALLATION ANCHORS REFER TO SHEETS 7 & 8 FOR DETAILS		
WINDOW DIMS.		EXT. (+)
WIDTH	HEIGHT	INT. (-)
24"	108"	195.0
30"		174.9
36"		150.6
42"		133.5
48"		121.0
54"		111.5
57"		107.7
60"		104.2
24"	120"	188.2
30"		154.9
36"		132.9
42"		117.3
48"		105.9
54"		97.1
24"	132"	193.6
30"		158.9
36"		135.9
42"		119.6
48"		107.6
24"	144"	195.0
30"		162.1
36"		138.3
42"		121.4
24"	156"	181.5
30"		148.3
36"		126.3



PERFORMANCE VALUES OF INSTALLATION ANCHORS REFER TO SHEETS 7 & 8 FOR DETAILS		
WINDOW DIMS.		EXT. (+)
WIDTH	HEIGHT	INT. (-)
19-1/8"	26"	195.0
26-1/2"		195.0
37"		195.0
53-1/8"		195.0
19-1/8"	38-3/8"	195.0
26-1/2"		195.0
37"		195.0
53-1/8"		195.0
19-1/8"	50-5/8"	195.0
26-1/2"		195.0
37"		195.0
53-1/8"		184.1
19-1/8"	63"	195.0
26-1/2"		195.0
37"		169.3
53-1/8"		144.0
19-1/8"	74-1/4"	195.0
26-1/2"		195.0
37"		168.9
53-1/8"		137.6

**TYPICAL ANCHORS:**

1/4" DIA. KWIK-CON II BY 'HILTI' (Fu=163 KSI, Fy=157 KSI)  
1/4" DIA. ULTRACON BY 'ELCO' (Fu=177 KSI, Fy=155 KSI)  
INTO 2BY WOOD BUCKS OR WOOD STRUCTURES  
1-1/2" MIN. PENETRATION INTO WOOD  
THRU 1BY BUCKS INTO CONC. OR MASONRY  
1-1/4" MIN. EMBED INTO CONC. OR MASONRY  
DIRECTLY INTO CONC. OR MASONRY  
1-3/4" MIN. EMBED INTO CONC. OR FILLED BLOCKS  
1/4" DIA. ULTRACON+ BY 'DEWALT' (Fu=164 KSI, Fy=148 KSI)  
INTO 2BY WOOD BUCKS OR WOOD STRUCTURES  
1-1/2" MIN. PENETRATION INTO WOOD  
THRU 1BY BUCKS INTO CONC. OR MASONRY  
1-1/4" MIN. EMBED INTO CONC. OR MASONRY  
DIRECTLY INTO CONC. OR MASONRY  
1-1/4" MIN. EMBED INTO CONC. OR MASONRY  
#14 SMS OR SELF DRILLING SCREWS (Fu=74 KSI, Fy=57 KSI)  
INTO MIAMI-DADE COUNTY APPROVED MULLIONS (MIN. THK. = 1/8")  
INTO METAL STRUCTURES  
STEEL : 12 GA. MIN. (Fy = 36 KSI MIN.)  
ALUMINUM : 1/8" THK. MIN. (6063-T5 MIN.)  
(STEEL IN CONTACT WITH ALUMINUM TO BE PLATED OR PAINTED)  
TYPICAL EDGE DISTANCE  
INTO CONCRETE AND MASONRY = 2-1/2" MIN.  
INTO WOOD STRUCTURE = 1" MIN.  
INTO METAL STRUCTURE = 3/4" MIN.  
WOOD AT HEAD, SILL OR JAMBS SG = 0.55 MIN.  
CONCRETE AT HEAD, SILL OR JAMBS f'c = 3000 PSI MIN.  
C-90 HOLLOW/FILLED NORMAL WEIGHT BLOCK AT JAMBS f'm = 2000 PSI MIN.



NOTE:  
WIDTH AND LENGTH DIMENSIONS CAN BE ORIENTED  
VERTICALLY OR HORIZONTALLY AS SHOWN ABOVE.  
INTERPOLATION BETWEEN SIZES ALLOWED.

**PRODUCT REVISED**  
as complying with the Florida  
Building Code  
NOA-No. **20-0519.06**  
Expiration Date: **10/26/2023**  
By: *Manuel Perez*  
Miami-Dade Product Control

Revision: A) ADDED ULTRACON+.  
AK - 05/06/20

PREPARED BY A. LYNN MILLER  
1070 TECHNOLOGY DRIVE  
N. VENICE, FL 34275  
(941) 480-1600

REGISTRATION #29296

05/06/20

AGK

MD-PW238

9 OF 11

NTS

PW238

ANCHOR TABLES

238 FIXED WINDOW

**Impact Resistant  
Windows & Doors**  
WE'RE STRONGER™

CGI DOORS AND WINDOWS, INC.  
3780 W 104TH STREET  
HIALEAH, FL 33018  
(305) 593-6590

ANCHOR TABLES

238 FIXED WINDOW

PW238

NTS

9 OF 11

MD-PW238

AGK

05/06/20

REGISTRATION #29296

PREPARED BY A. LYNN MILLER  
1070 TECHNOLOGY DRIVE  
N. VENICE, FL 34275  
(941) 480-1600

Anthony Lynn Miller  
Professional Engineer  
No. 58705  
State of Florida  
A. LYNN MILLER, P.E.  
P.E.# 58705



PERFORMANCE VALUES OF ALUM BUCK INSTALLATION ANCHORS			
WINDOW DIMS.		ANCHORS AT 17" O.C.	ANCHORS AT 10" O.C.
WIDTH	HEIGHT	EXT. (+) INT. (-)	EXT. (+) INT. (-)
24"	36"	195.0	195.0
30"		195.0	195.0
36"		195.0	195.0
42"		148.0	195.0
48"		157.9	195.0
54"		131.6	195.0
57"		121.4	182.2
60"		112.8	169.1
63"		105.2	184.2
66"		123.3	172.7
69"		116.1	162.5
72"		109.6	153.5
75"		103.9	166.2
78"		98.7	157.9
81"		112.8	150.3
84"		107.6	161.5
87"		103.0	154.4
24"	42"	177.6	195.0
30"		157.9	195.0
36"		148.0	195.0
42"		145.0	193.3
48"		145.0	187.9
54"		123.0	184.5
57"		112.8	169.1
60"		104.1	156.1
63"		96.7	169.1
66"		112.8	157.9
69"		105.7	148.0
72"		99.5	139.3
75"		94.0	150.3
78"		89.0	142.4
81"		101.5	135.3
84"		96.7	145.0
87"		92.3	138.4
24"	48"	195.0	195.0
30"		172.2	195.0
36"		157.9	195.0
42"		145.0	187.9
48"		148.0	185.0
54"		118.4	177.6
57"		107.6	161.5
60"		98.7	148.0
63"		91.1	159.4
66"		105.7	148.0
69"		98.7	138.1
72"		92.5	129.5
75"		87.1	139.3
78"		82.2	131.6
81"		93.5	124.6
84"		88.8	133.2
87"		84.6	126.9

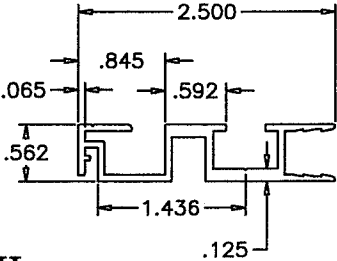
NOTE:  
INTERPOLATION BETWEEN SIZES ALLOWED.

ALUMINUM BUCK FRAMING DETAIL

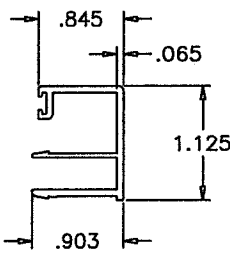
REFER TO SHEETS 4 THRU 6 FOR WINDOW CAPACITIES  
USE LOWER APPLICABLE VALUES.

PERFORMANCE VALUES OF ALUM BUCK INSTALLATION ANCHORS			
WINDOW DIMS.		ANCHORS AT 17" O.C.	ANCHORS AT 10" O.C.
WIDTH	HEIGHT	EXT. (+) INT. (-)	EXT. (+) INT. (-)
24"	54"	169.1	195.0
30"		145.7	195.0
36"		131.6	195.0
42"		123.0	184.5
48"		118.4	177.6
54"		116.9	175.4
57"		105.2	157.9
60"		95.7	143.5
63"		87.7	153.5
66"		101.2	141.7
69"		94.0	131.6
72"		67.7	122.8
75"		82.2	131.6
78"		77.4	123.8
81"		67.7	116.9
84"		63.1	124.6
87"		78.9	118.4
24"	60"	148.0	195.0
30"		126.3	189.4
36"		112.8	169.1
42"		104.1	156.1
48"		98.7	148.0
54"		95.7	143.5
57"		95.0	142.4
60"		94.7	142.1
63"		86.1	142.1
66"		94.7	138.1
69"		91.1	127.5
72"		84.6	118.4
75"		78.9	126.3
78"		74.0	118.4
81"		83.6	111.4
84"		78.9	118.4
87"		74.8	112.2
24"	66"	164.4	195.0
30"		139.3	195.0
36"		123.3	172.7
42"		112.8	157.9
48"		105.7	148.0
54"		101.2	141.7
57"		99.7	139.6
60"		94.7	138.1
63"		85.9	137.3
66"		97.9	137.0
69"		89.7	125.6
72"		82.8	115.9
75"		76.9	123.0
78"		71.8	114.8
81"		80.7	107.6
84"		76.0	114.0
87"		71.8	107.6

PERFORMANCE VALUES OF ALUM BUCK INSTALLATION ANCHORS			
WINDOW DIMS.		ANCHORS AT 17" O.C.	ANCHORS AT 10" O.C.
WIDTH	HEIGHT	EXT. (+) INT. (-)	EXT. (+) INT. (-)
24"	72"	148.0	195.0
30"		124.6	174.5
36"		109.6	153.5
42"		99.5	139.3
48"		92.5	129.5
54"		67.7	122.8
57"		86.0	120.3
60"		84.6	118.4
63"		83.5	116.9
66"		82.8	115.9
69"		82.4	115.3
72"		82.2	115.1
75"		75.9	115.1
78"		70.5	112.8
81"		78.9	105.2
84"		74.0	111.0
87"		69.6	104.5
24"	78"	134.5	195.0
30"		112.8	180.4
36"		98.7	157.9
42"		89.0	142.4
48"		82.2	131.6
54"		77.4	123.8
57"		75.5	120.9
60"		74.0	116.4
63"		72.7	116.4
66"		71.8	114.8
69"		71.0	113.6
72"		70.5	112.8
75"		70.2	112.3
78"		70.1	112.1
81"		70.1	104.1
24"	84"	148.0	195.0
30"		123.5	185.3
36"		107.6	161.5
42"		96.7	145.0
48"		88.6	133.2
54"		63.1	124.6
57"		80.8	121.3
60"		78.9	118.4
63"		77.3	116.0
66"		76.0	114.0
69"		74.9	112.3
72"		74.0	111.0
75"		73.3	110.0



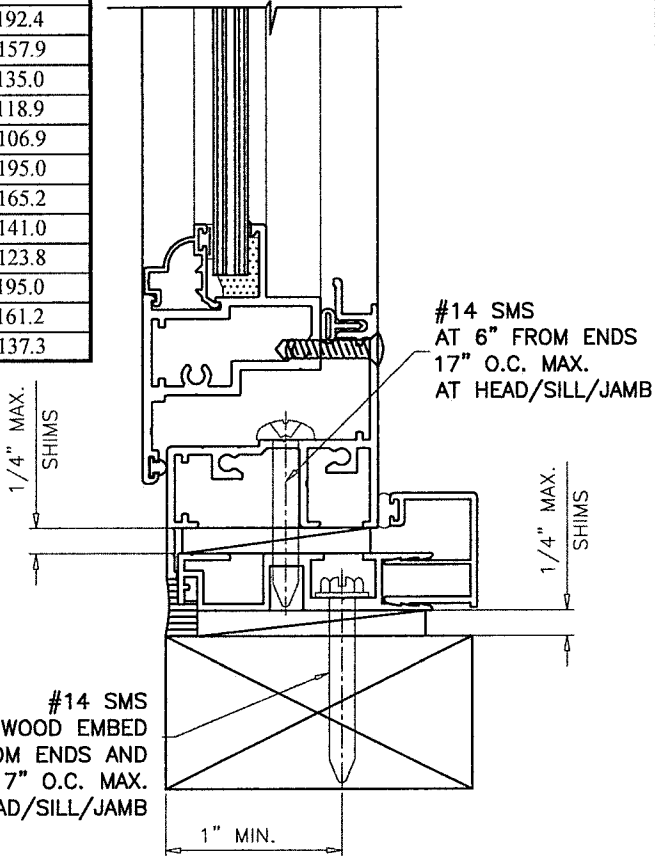
ALUMINUM BUCK  
6063-T6



OPTIONAL COVER  
6063-T6

PERFORMANCE VALUES OF ALUM BUCK INSTALLATION ANCHORS			
WINDOW DIMS.		ANCHORS AT 17" O.C.	ANCHORS AT 10" O.C.
WIDTH	HEIGHT	EXT. (+) INT. (-)	EXT. (+) INT. (-)
24"	96"	126.9	195.0
30"		105.2	175.4
36"		91.1	151.8
42"		81.2	135.3
48"		74.0	123.3
54"		68.6	114.4
57"		66.5	110.8
60"		64.6	107.6
63"		62.9	104.9
66"		61.5	102.5
24"	108"	129.5	195.0
30"		106.9	168.1
36"		92.1	144.7
42"		81.7	128.3
48"		84.0	116.3
54"		68.2	107.2
57"		65.8	103.5
60"		63.8	100.2
24"	120"	131.6	195.0
30"		108.3	162.4
36"		92.9	139.3
42"		82.0	123.0
48"		74.0	111.0
54"		67.9	101.8
24"	132"	133.2	192.4
30"		109.3	157.9
36"		93.5	135.0
42"		82.3	118.9
48"		74.0	106.9
24"	144"	121.1	195.0
30"		99.1	165.2
36"		84.6	141.0
42"		84.3	123.8
24"	156"	123.3	195.0
30"		100.8	161.2
36"		85.8	137.3

#14 SMS  
1-1/2" MIN. WOOD EMBED  
AT 6" FROM ENDS AND  
17" O.C. MAX.  
AT HEAD/SILL/JAMB



INSTALLATION TYPE '5'  
2BY WOOD BUCK OR WOOD STRUCTURES  
TYPICAL INSTALLATION DETAIL

PERFORMANCE VALUES OF ALUM BUCK INSTALLATION ANCHORS			
WINDOW DIMS.		ANCHORS AT 17" O.C.	ANCHORS AT 10" O.C.
WIDTH	HEIGHT	EXT. (+) INT. (-)	EXT. (+) INT. (-)
19-1/8"	26"	195.0	195.0
26-1/2"		195.0	195.0
37"		195.0	195.0
53-1/8"		163.4	195.0
19-1/8"	38-3/8"	195.0	195.0
26-1/2"		192.1	195.5
37"		173.9	195.0
53-1/8"		130.9	195.0
19-1/8"	50-5/8"	195.0	195.0
26-1/2"		172.1	195.0
37"		143.4	179.3
53-1/8"		121.1	166.3
19-1/8"	63"	166.8	195.0
26-1/2"		129.3	195.0
37"		103.6	181.2
53-1/8"		88.1	154.1
19-1/8"	74-1/4"	172.3	195.0
26-1/2"		131.8	195.0
37"		103.3	165.3
53-1/8"		84.1	134.6

**PRODUCT REVISED**  
as complying with the Florida  
Building Code  
NOA-No. **20-0519.06**  
Expiration Date: **10/26/2023**  
By: *Manuel Perez*  
Miami-Dade Product Control

Revision: A) NO CHANGES THIS SHEET.  
AK - 05/06/20

PREPARED BY A. LYNN MILLER  
1070 TECHNOLOGY DRIVE  
N. VENICE, FL 34275  
(941) 480-1600

CGI  
Impact Resistant  
Windows & Doors  
WERE STRONGER™  
CGI DOORS AND WINDOWS, INC.  
3780 W 104TH STREET  
HIALEAH, FL 33018  
(305) 593-6590

REGISTRATION #29296  
05/06/20  
AGK  
MD-PW238  
10 OF 11  
NTS  
PW238

ALUMINUM BUCK  
238 FIXED WINDOW  
PW238

Rev. A

ANTHONY LYNN MILLER  
LICENSE  
No. 58705  
a2  
5/11/20  
STATE OF  
FLORIDA  
PROFESSIONAL ENGINEER

A. LYNN MILLER, P.E.  
P.E.# 58705

PERFORMANCE VALUES OF ALUM BUCK INSTALLATION ANCHORS			
WINDOW DIMS.		ANCHORS AT 17" O.C.	ANCHORS AT 10" O.C.
WIDTH	HEIGHT	EXT. (+) INT. (-)	EXT. (+) INT. (-)
24"	36"	159.0	195.0
30"		145.4	193.8
36"		141.3	188.4
42"		106.0	141.3
48"		113.1	141.3
54"		94.2	141.3
57"		87.0	130.5
60"		80.8	121.1
63"		75.4	131.9
66"		88.3	123.7
69"		83.1	116.4
72"		78.5	109.9
75"		74.4	119.0
78"		70.7	113.1
81"		80.8	107.7
84"		77.1	115.6
87"		73.7	110.5
24"	42"	127.2	169.6
30"		113.1	150.8
36"		106.0	141.3
42"		103.8	138.4
48"		103.8	134.6
54"		88.1	132.2
57"		80.8	121.1
60"		74.5	111.8
63"		69.2	121.1
66"		80.8	113.1
69"		75.7	106.0
72"		71.3	99.8
75"		67.3	107.7
78"		63.8	102.0
81"		72.7	96.9
84"		69.2	103.8
87"		66.1	99.1
24"	48"	141.3	176.7
30"		123.3	154.2
36"		113.1	141.3
42"		103.8	134.6
48"		106.0	132.5
54"		84.8	127.2
57"		77.1	115.6
60"		70.7	106.0
63"		65.2	114.2
66"		75.7	106.0
69"		70.7	98.9
72"		66.3	92.8
75"		62.4	99.8
78"		58.9	94.2
81"		66.9	89.3
84"		63.6	95.4
87"		60.6	90.9

NOTE:  
INTERPOLATION BETWEEN SIZES ALLOWED.

PERFORMANCE VALUES OF ALUM BUCK INSTALLATION ANCHORS			
WINDOW DIMS.		ANCHORS AT 17" O.C.	ANCHORS AT 10" O.C.
WIDTH	HEIGHT	EXT. (+) INT. (-)	EXT. (+) INT. (-)
24"	54"	121.1	181.7
30"		104.4	156.6
36"		94.2	141.3
42"		88.1	132.2
48"		84.8	127.2
54"		83.8	125.6
57"		75.4	113.1
60"		68.5	102.8
63"		62.8	109.9
66"		72.5	101.5
69"		67.3	94.2
72"		62.8	87.9
75"		58.9	94.2
78"		55.4	88.7
81"		62.8	83.8
84"		59.5	89.3
87"		56.5	84.8
24"	60"	106.0	159.0
30"		90.5	135.7
36"		80.8	121.1
42"		74.5	111.8
48"		70.7	106.0
54"		68.5	102.8
57"		68.0	102.0
60"		67.8	101.8
63"		61.7	101.8
66"		67.8	98.9
69"		65.2	91.3
72"		60.6	84.8
75"		56.5	90.5
78"		53.0	84.8
81"		59.9	79.8
84"		56.5	84.8
87"		53.6	80.3
24"	66"	117.8	164.9
30"		99.8	139.7
36"		88.3	123.7
42"		80.8	113.1
48"		75.7	106.0
54"		72.5	101.5
57"		71.4	100.0
60"		67.8	98.9
63"		61.5	98.3
66"		70.1	98.1
69"		64.2	89.9
72"		59.3	83.0
75"		55.1	88.1
78"		51.4	82.2
81"		57.8	77.1
84"		54.4	81.6
87"		51.4	77.1

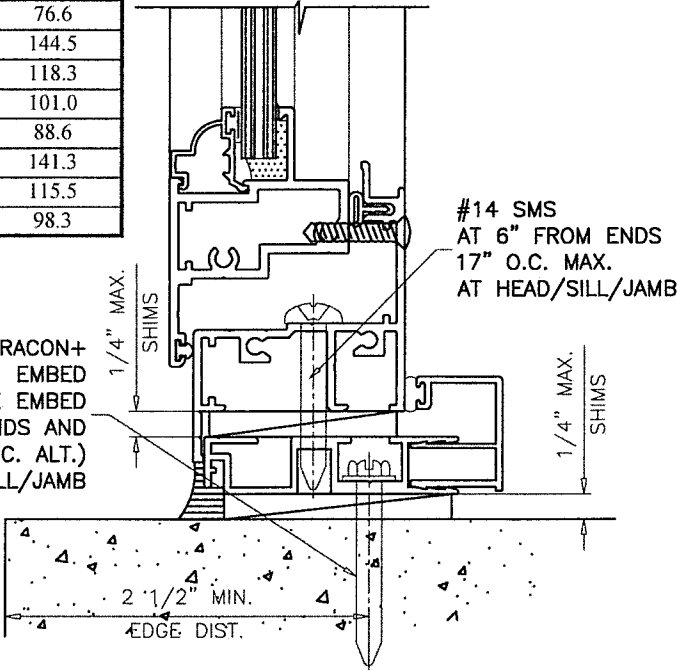
PERFORMANCE VALUES OF ALUM BUCK INSTALLATION ANCHORS			
WINDOW DIMS.		ANCHORS AT 17" O.C.	ANCHORS AT 10" O.C.
WIDTH	HEIGHT	EXT. (+) INT. (-)	EXT. (+) INT. (-)
24"	72"	106.0	148.4
30"		89.3	125.0
36"		78.5	109.9
42"		71.3	99.8
48"		66.3	92.8
54"		62.8	87.9
57"		61.6	86.2
60"		60.6	84.8
63"		59.8	83.8
66"		59.3	83.0
69"		59.0	82.6
72"		58.9	82.4
75"		54.4	82.4
78"		50.5	80.8
81"		56.5	75.4
84"		53.0	79.5
87"		49.9	74.8
24"	78"	96.4	154.2
30"		80.8	129.2
36"		70.7	113.1
42"		63.8	102.0
48"		58.9	94.2
54"		55.4	88.7
57"		54.1	86.6
60"		53.0	84.8
63"		52.1	83.4
66"		51.4	82.2
69"		50.9	81.4
72"		50.5	80.8
75"		50.3	80.4
78"		50.2	80.3
81"		50.2	74.5
24"	84"	106.0	159.0
30"		88.5	132.7
36"		77.1	115.6
42"		69.2	103.8
48"		63.6	95.4
54"		59.5	89.3
57"		57.9	86.9
60"		56.5	84.8
63"		55.4	83.1
66"		54.4	81.6
69"		53.6	80.4
72"		53.0	79.5
75"		52.5	78.8

ALUMINUM BUCK FRAMING DETAIL

REFER TO SHEETS 4 THRU 6 FOR WINDOW CAPACITIES  
USE LOWER APPLICABLE VALUES.

PERFORMANCE VALUES OF ALUM BUCK INSTALLATION ANCHORS			
WINDOW DIMS.		ANCHORS AT 17" O.C.	ANCHORS AT 10" O.C.
WIDTH	HEIGHT	EXT. (+) INT. (-)	EXT. (+) INT. (-)
24"	96"	90.9	151.4
30"		75.4	125.6
36"		65.2	108.7
42"		58.1	96.9
48"		53.0	88.3
54"		49.2	81.9
57"		47.6	79.3
60"		46.3	77.1
63"		45.1	75.1
66"		44.1	73.4
24"	108"	92.8	145.8
30"		76.6	120.4
36"		66.0	103.6
42"		58.5	91.9
48"		53.0	83.3
54"		48.9	76.8
57"		47.2	74.1
60"		45.7	71.8
24"	120"	94.2	141.3
30"		77.5	116.3
36"		66.5	99.8
42"		58.7	88.1
48"		53.0	79.5
54"		48.6	72.9
24"	132"	95.4	137.8
30"		78.3	113.1
36"		66.9	96.7
42"		58.9	85.1
48"		53.0	76.6
24"	144"	86.7	144.5
30"		71.0	118.3
36"		60.6	101.0
42"		53.2	88.6
24"	156"	88.3	141.3
30"		72.2	115.5
36"		61.4	98.3

1/4" DIA. KWIK-CON/ULTRACON/ULTRACON+  
1-1/4" MIN. CONC. EMBED  
1-3/4" MIN. FILLED BLOCK EMBED  
AT 6" FROM ENDS AND  
17" O.C. MAX. (10" O.C. ALT.)  
AT HEAD/SILL/JAMB




INSTALLATION TYPE '6'

TYPICAL INSTALLATION DETAIL  
ON ALL FOUR SIDES/USING ALUMINUM BUCK SYSTEM

**PRODUCT REVISED**  
as complying with the Florida  
Building Code  
NOA-No. **20-0519.06**  
Expiration Date: **10/26/2023**  
By: *Manuel Perez*  
Miami-Dade Product Control

Revision: A) ADDED ULTRACON+.  
AK - 05/06/20

		<b>Impact Resistant Windows &amp; Doors</b> <b>WE'RE STRONGER™</b>		PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	
CGI DOORS AND WINDOWS, INC. 3780 W 104TH STREET HIALEAH, FL 33018 (305) 593-6590				REGISTRATION #29296	
ALUMINUM BUCK		Date		05/06/20	
238 FIXED WINDOW		Drawn By		AGK	
PW238		Scale		MD-PW238	
NTS		Sheet		11 OF 11	
DWC No.		Rev.		A	
Series		Desc.		Title	

