

MIAMI-DADE COUNTY PRODUCT CONTROL SECTION

11805 SW 26 Street, Room 208 Miami, Florida 33175-2474 T (786) 315-2590 F (786) 315-2599

www.miamidade.gov/economy

DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER) BOARD AND CODE ADMINISTRATION DIVISION

NOTICE OF ACCEPTANCE (NOA)

Cornell Iron Works, Inc. 24 Elmwood Avenue Mountaintop, PA 18707

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER-Product Control Section to be used in Miami-Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami-Dade County) and/ or the AHJ (in areas other than Miami-Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Insulated Steel Roll up Door up to 15'-5" Wide (80 FPS Impact)

APPROVAL DOCUMENT: Drawing No. **ES-16-103-CIW**, titled "Insulated Rolling Steel Door (15'-5" Wide, 50 PSF, 80 FPS", sheets 1 through 8 of 8, dated 01/22/2021 and 01/26/2022, prepared by Cornell Iron Works, Inc., signed and sealed by Shawn P. Kelley, P.E., bearing the Miami-Dade County Product Control approval stamp with the Notice of Acceptance number and Expiration date by the Miami-Dade County Product Control Section.

MISSILE IMPACT RATING: Large and Small Missile Impact Resistant

LABELING: Garage doors shall be labeled with a permanent label provided by the garage door manufacturer. The label shall identify the garage door manufacturer, the garage door model/series number, the positive and negative design pressure rating, indicate impact rated if applicable, the installation instruction drawing reference number, the Miami-Dade NOA number, and the applicable test standards (FBC 1709.5.2.1.1).

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/ or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA consists of this page 1 and evidence page E-1, as well as approval document mentioned above. The submitted documentation was reviewed by **Carlos M. Utrera**, **P.E.**

MIAMI-DADE COUNTY
APPROVED

Hums

NOA-No. 20-1005.05 Expiration Date: August 18, 2027 Approval Date: August 18, 2022

Page 1

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

A. DRAWINGS

Drawing No. **ES-16-103-CIW**, titled "Insulated Rolling Steel Door (15'-5" Wide, 50 PSF, 80 FPS", sheets 1 through 8 of 8, dated 01/22/2021 and 01/26/2022, prepared by Cornell Iron Works, Inc., signed and sealed by Shawn P. Kelley, P.E.

B. TESTS

- 1. Test reports on 1) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
 - 2) Large Missile Impact Test per FBC, TAS 201-94 (Level 'E')
 - 3) Cyclic Wind Pressure Loading per FBC, TAS 203-94
 - 4) Forced Entry Test per FBC, TAS 202-94
 - 5) Tensile Test per ASTM E8-16a

along with marked-up drawings and installation diagram of C1 Roll-up Garage Doors, prepared by Intertek, Test Report No. **J1739.01-109-18**, dated 10/10/2019, revised on 02/09/2021, signed and sealed by Daniel C. Culbert, P.E.

2. Test report on Salt Spray Performance Test per ASTM B117-09 of G90 unpainted and G40 painted samples, prepared by Intertek, Test Report No. M6278.01-106-18 R0, dated 12/13/2021, signed and sealed by Vinu J. Abraham, P.E.

C. CALCULATIONS

1. Door calculations prepared by Moment Engineering + Design, dated 01/22/2021, signed and sealed by Shawn P. Kelley, P.E.

D. QUALITY ASSURANCE

1. Miami-Dade Department of Regulatory and Economic Resources (RER).

E. MATERIAL CERTIFICATIONS

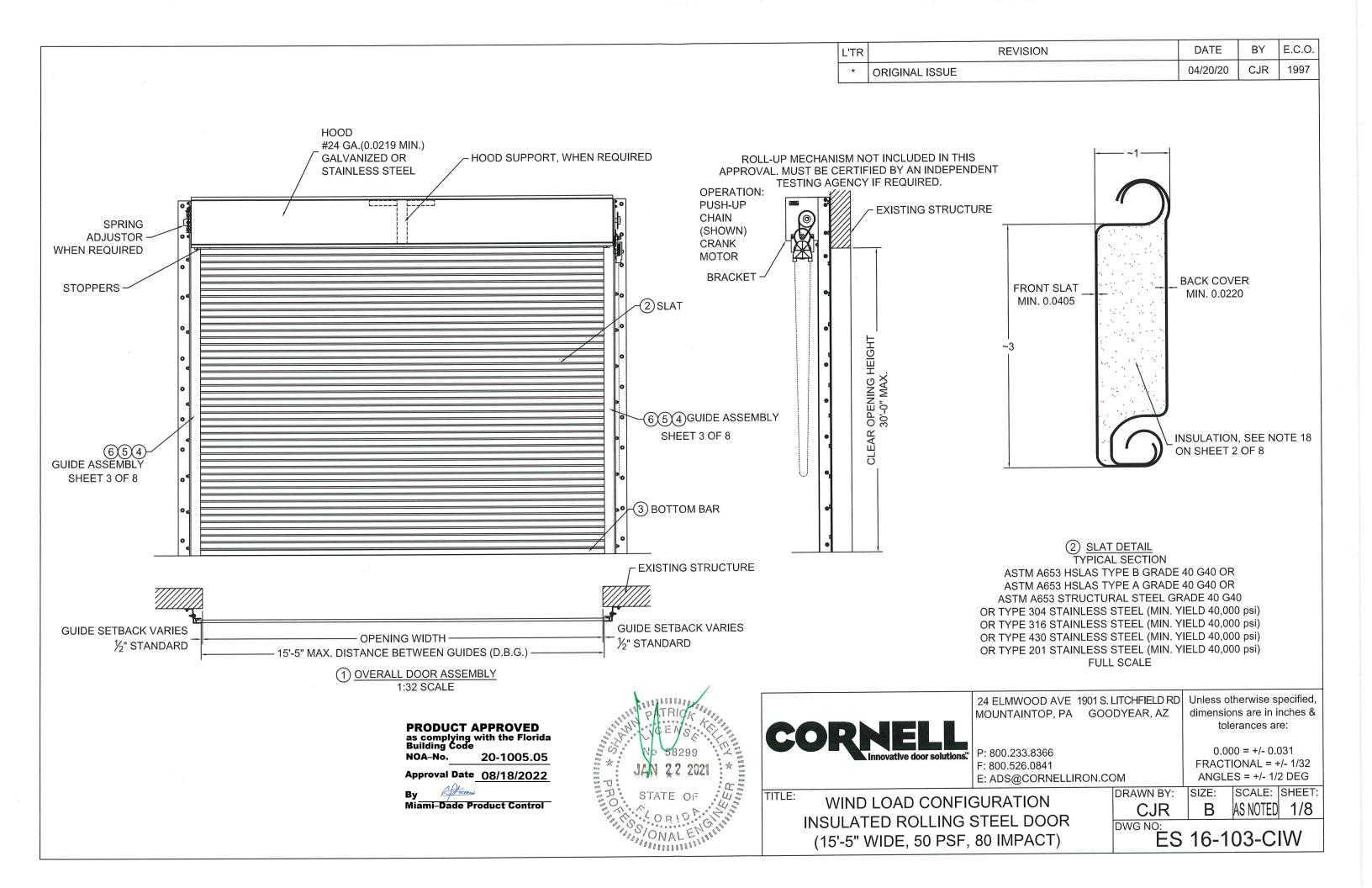
- 1. Test Report on Flame Spread and Smoke Developed per ASTM E84 of Thermiser insulation, prepared by Intertek, Repot # N5858.01-121-18 R0, dated 07/14/2022, signed and sealed by Tanya A. Dolby, P.E.
- 2. Test Report on Self-Ignition Temperature per ASTM D1929 of Thermiser insulation, prepared by Intertek, Repot # N5873.01-106-18 R0, dated 06/08/2022, signed and sealed by Vinu J. Abraham, P.E.

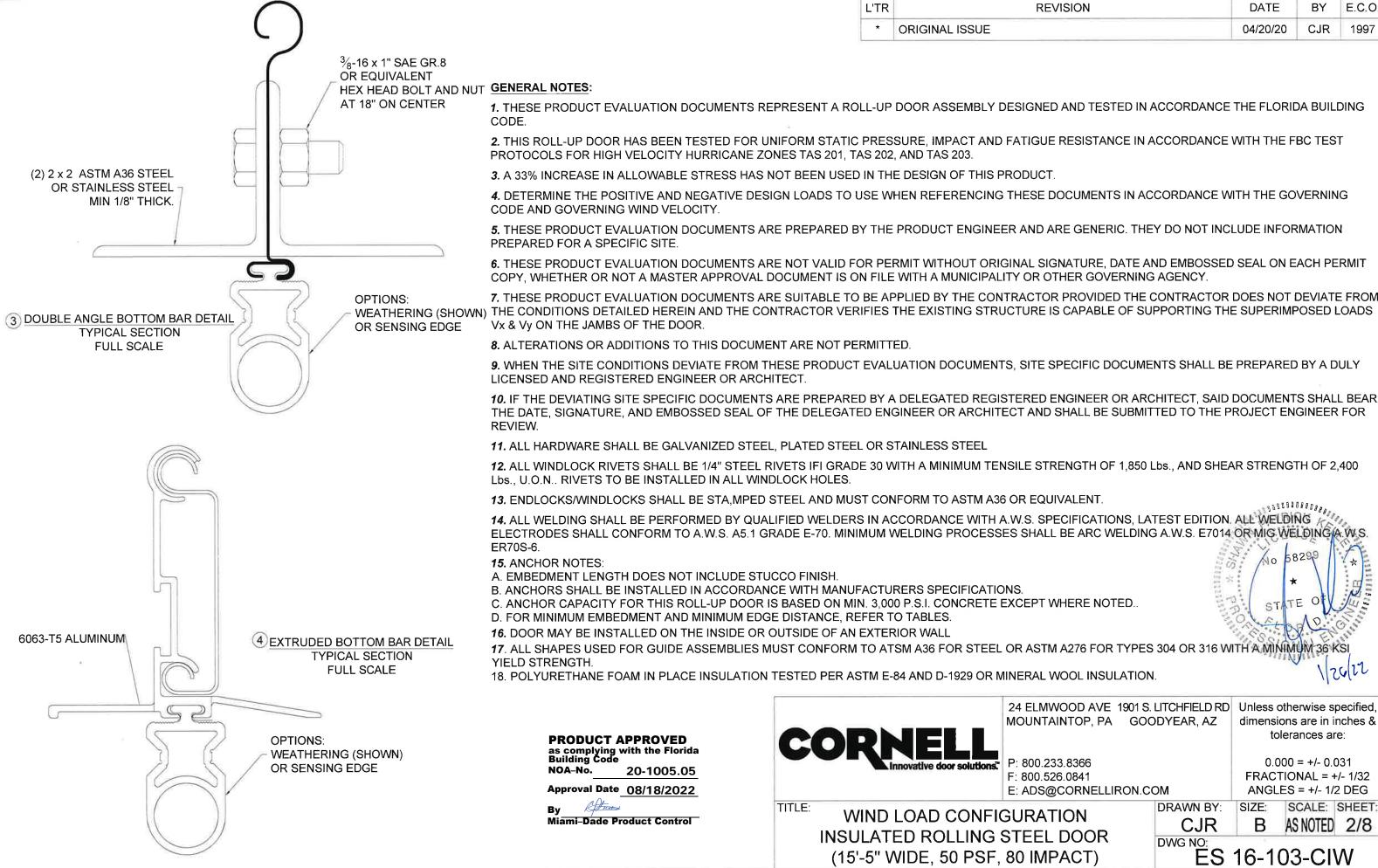
F. STATEMENTS

1. Statement letter of code conformance to the 7th edition (2020) of the FBC and of not financial interest issued by Moment Engineering + Design, dated 01/13/2021, signed and sealed by Shawn P. Kelley, P.E.

Carlos M. Utrera, P.E. Product Control Examiner NOA-No. 20-1005.05 Expiration Date: August 18, 2027

Expiration Date: August 18, 2027 Approval Date: August 18, 2022





DATE BY E.C.O. 04/20/20 CJR 1997

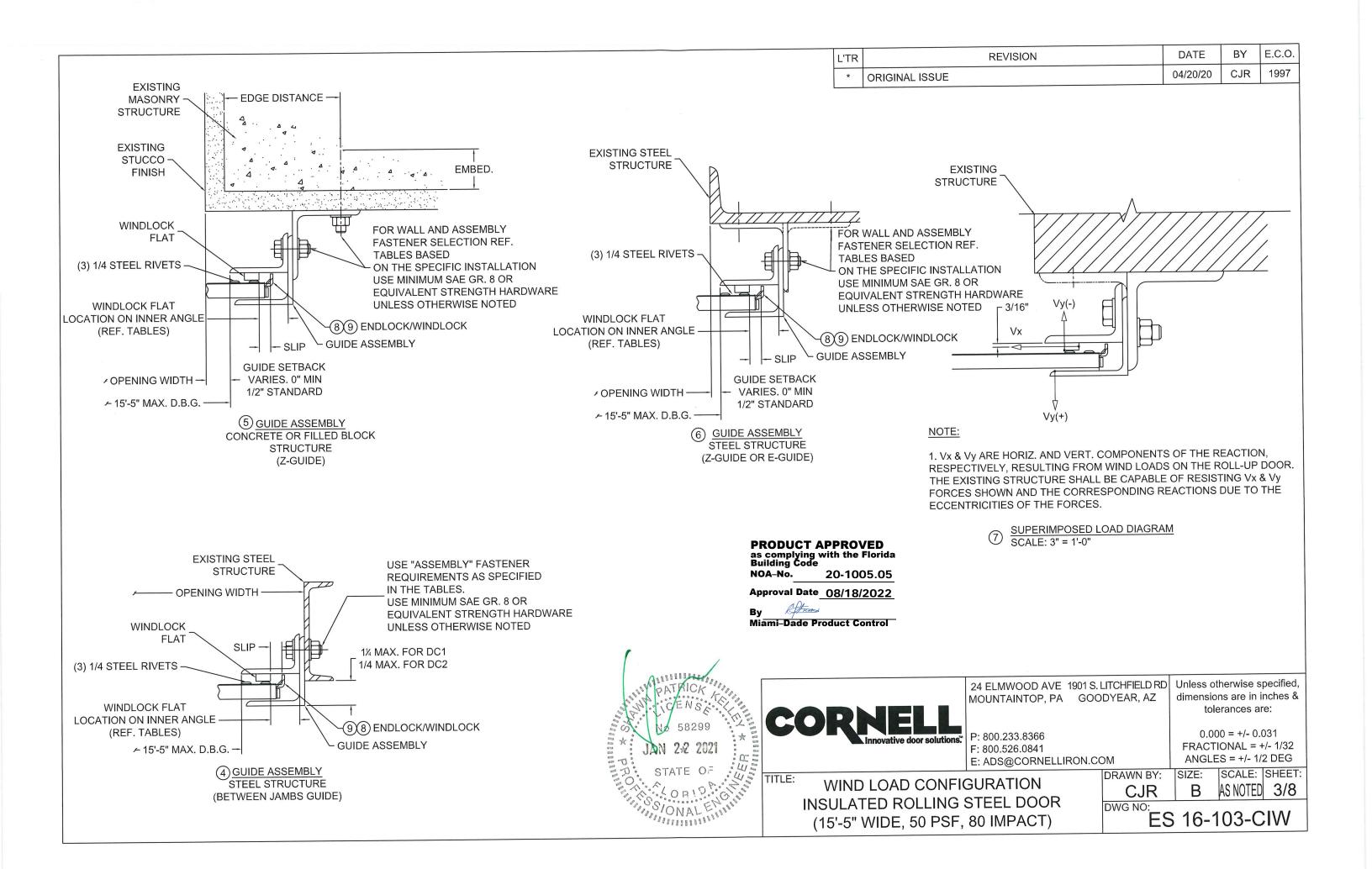
> dimensions are in inches & tolerances are:

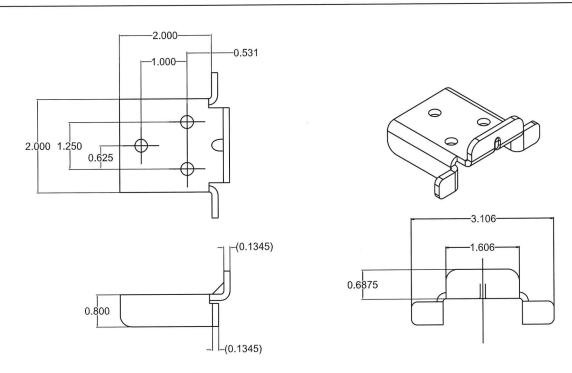
> > 0.000 = +/-0.031FRACTIONAL = +/- 1/32

1/20/22

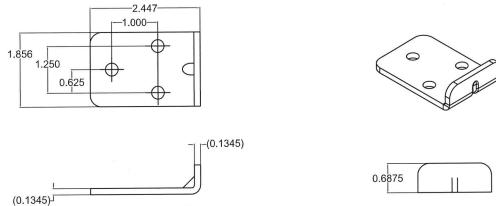
ANGLES = +/- 1/2 DEG SIZE: SCALE: SHEET: AS NOTED 2/8 В

ES 16-103-CIW





ENDLOCK / WINDLOCK DETAIL, CP1413 STAMPED STEEL IN ACCORDANCE WITH ASTM A36 OR EQUIVALENT, GALVANIZED IN ACCORDANCE WITH ASTM A123, GRADE 85 ZINC-COATING 1/2 SCALE



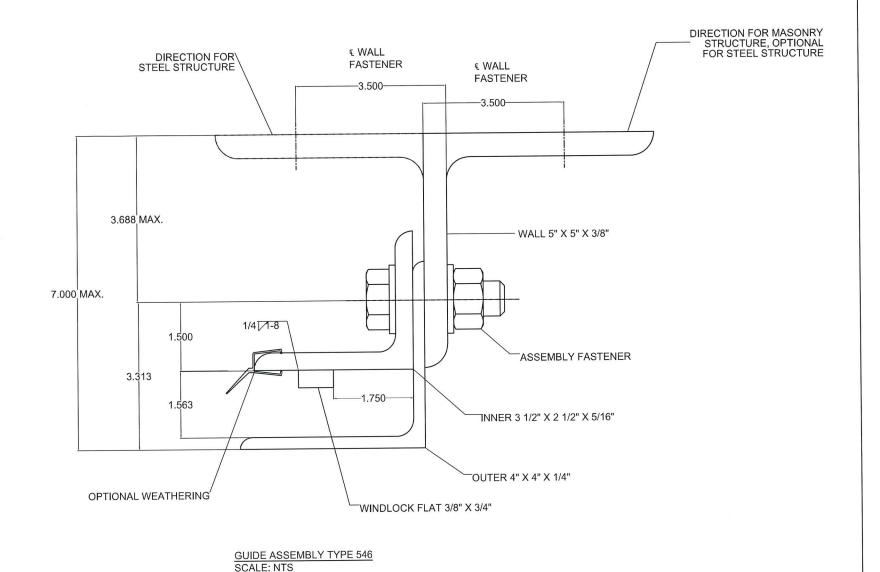
(9) WINDLOCK DETAIL, CP1514 STAMPED STEEL IN ACCORDANCE WITH ASTM A36 OR EQUIVALENT, GALVANIZED IN ACCORDANCE WITH ASTM A123, **GRADE 85 ZINC-COATING** 1/2 SCALE

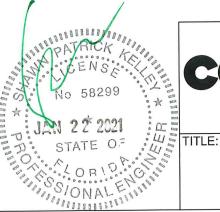
> **PRODUCT APPROVED** as complying with the Florida Building Code NOA-No. 20-1005.05

Approval Date <u>08/18/2022</u>

Miami-Dade Product Control

BY E.C.O. DATE REVISION L'TR 1997 04/20/20 CJR ORIGINAL ISSUE





24 ELMWOOD AVE 1901 S. LITCHFIELD RD Unless otherwise specified, MOUNTAINTOP, PA GOODYEAR, AZ

dimensions are in inches & tolerances are:

P: 800.233.8366 F: 800.526.0841 E: ADS@CORNELLIRON.COM

0.000 = +/- 0.031FRACTIONAL = +/- 1/32ANGLES = +/- 1/2 DEG

WIND LOAD CONFIGURATION INSULATED ROLLING STEEL DOOR (15'-5" WIDE, 50PSF, 80 IMPACT)

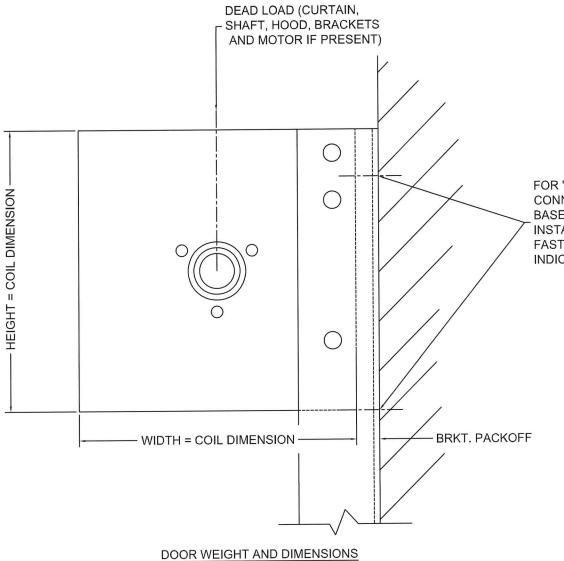
DRAWN BY: SIZE: SCALE: SHEET: AS NOTED 4/8 **CJR**

DWG NO: ES 16-103-CIW

L'TR	REVISION	DATE	BY	E.C.O.
*	ORIGINAL ISSUE	04/20/20	CJR	1997

BRACKET - MOUNTING **BOLTS**

SHAFT ASSEMBLY



FOR "WALL ANGLE" TO WALL CONNECTION, REF. TABLES BASED ON THE SPECIFIC INSTALLATION. USE AT LEAST ONE FASTENER OR WELD AT THE INDICATED LOCATIONS.



BRACKET MOUNTING

1. STANDARD BRACKET MOUNTING DETAIL IS DEPICTED, OTHER MOUNTINGS ARE AVAILABLE

WALL

ANGLE



24 ELMWOOD AVE 1901 S. LITCHFIELD RD Unless otherwise specified, MOUNTAINTOP, PA GOODYEAR, AZ

dimensions are in inches & tolerances are:

FINISHED HEX NUT

- FLAT WASHER

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SCALE: SHEET:

AS NOTED 5/8

WIND LOAD CONFIGURATION INSULATED ROLLING STEEL DOOR (15'-5" WIDE, 50 PSF, 80 IMPACT)

BACKET PLATE

> DRAWN BY: DWG NO: ES 16-103-CIW

NOTE:

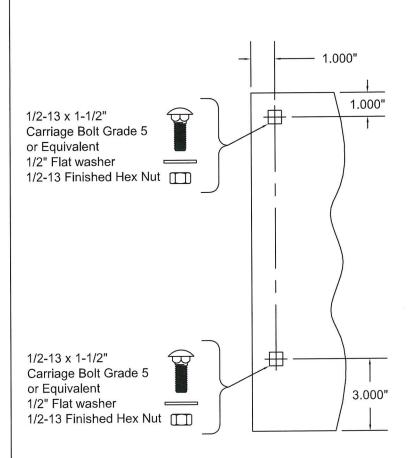
- 1. WHEN MOTOR IS PROVIDED, HEIGHT OR WIDTH DIMENSION MAY INCREASE UP TO 2-1/2" BASED ON MOTOR LOCATION. WHEN AN 8" DIAMETER OR LARGER SHAFT ASSEMBLY IS PROVIDED, HEIGHT DIMENSION INCREASES BY 2".
- 2. WHEN COIL BOX STRUCTURE IS PROVIDED HEIGHT AND WIDTH DIMENSION WILL INCREASE

PRODUCT APPROVED as complying with the Florida Building Code NOA-No. 20-1005.05

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Miami-Dade Product Control





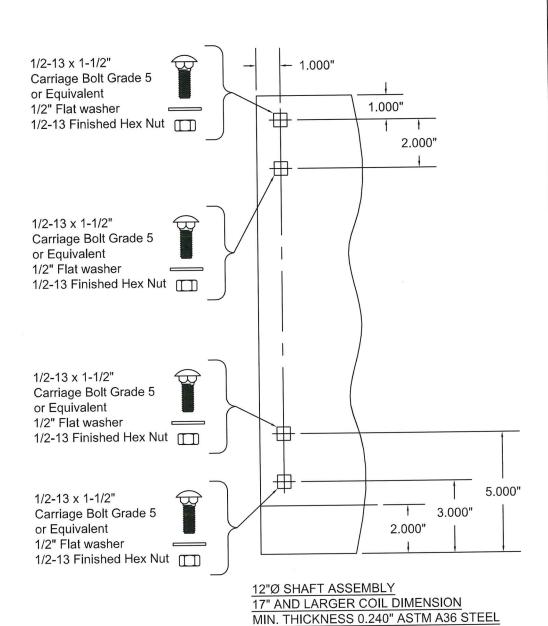
THRU 6"Ø SHAFT ASSEMBLY 14" THRU 16" COIL DIMENSION MIN. THICKNESS 0.172" ASTM A36 STEEL OR ASTM A480 STAINLESS STEEL TYPES 304 OR 316, MIN. 36 KSI YIELD STRENGTH SCALE: 1-1/2" = 1'-0"

NOTE:

1. WHEN A 8"Ø OR LARGER SHAFT ASSEMBLY IS PROVIDED, THERE IS A 2" EXTENSION ON THE BOTTOM OF THE BRACKET 2. A 1/2-13 x 1-1/2" GRADE 8 HEX BOLT WILL BE SUBSTITUTED FOR THE CARRIAGE BOLTS WHEN COIL BOX STRUCTURE IS REQUIRED.

1.000" 1/2-13 x 1-1/2" Carriage Bolt Grade 5 or Equivalent 1.000" 1/2" Flat washer 1/2-13 Finished Hex Nut † † 2.000" 1/2-13 x 1-1/2" Carriage Bolt Grade 5 or Equivalent 1/2" Flat washer 1/2-13 Finished Hex Nut 1/2-13 x 1-1/2" Carriage Bolt Grade 5 or Equivalent 3.000" 1/2" Flat washer 1/2-13 Finished Hex Nut 2.000" (SEE NOTE)

> THRU 10"Ø SHAFT ASSEMBLY ALL UNITS REQUIRING A COIL BOX STRUCTURE OR 17" AND LARGER COIL DIMENSION MIN. THICKNESS 0.240" ASTM A36 STEEL OR ASTM A480 STAINLESS STEEL TYPES 304 OR 316, MIN. 36 KSI YIELD STRENGTH SCALE: 1-1/2" = 1'-0"



REVISION

PRODUCT APPROVED as complying with the Florida Building Code NOA-No. 20-1005.05

Approval Date 08/18/2022

Strong Miami-Dade Product Control

24 ELMWOOD AVE 1901 S. LITCHFIELD RD Unless otherwise specified, MOUNTAINTOP, PA GOODYEAR, AZ

dimensions are in inches & tolerances are:

TYPES 304 OR 316, MIN. 36 KSI YIELD STRENGTH

OR ASTM A480 STAINLESS STEEL

DRAWN BY:

CJR

SCALE: 1-1/2" = 1'-0"

P: 800.233.8366 F: 800.526.0841 E: ADS@CORNELLIRON.COM

0.000 = +/-0.031FRACTIONAL = +/- 1/32

BY

CJR

DATE

04/20/20

E.C.O.

1997

ANGLES = +/- 1/2 DEG SIZE: SCALE: SHEET:

AS NOTED 6/8

ES 16-103-CIW

B

PATRICK 58299

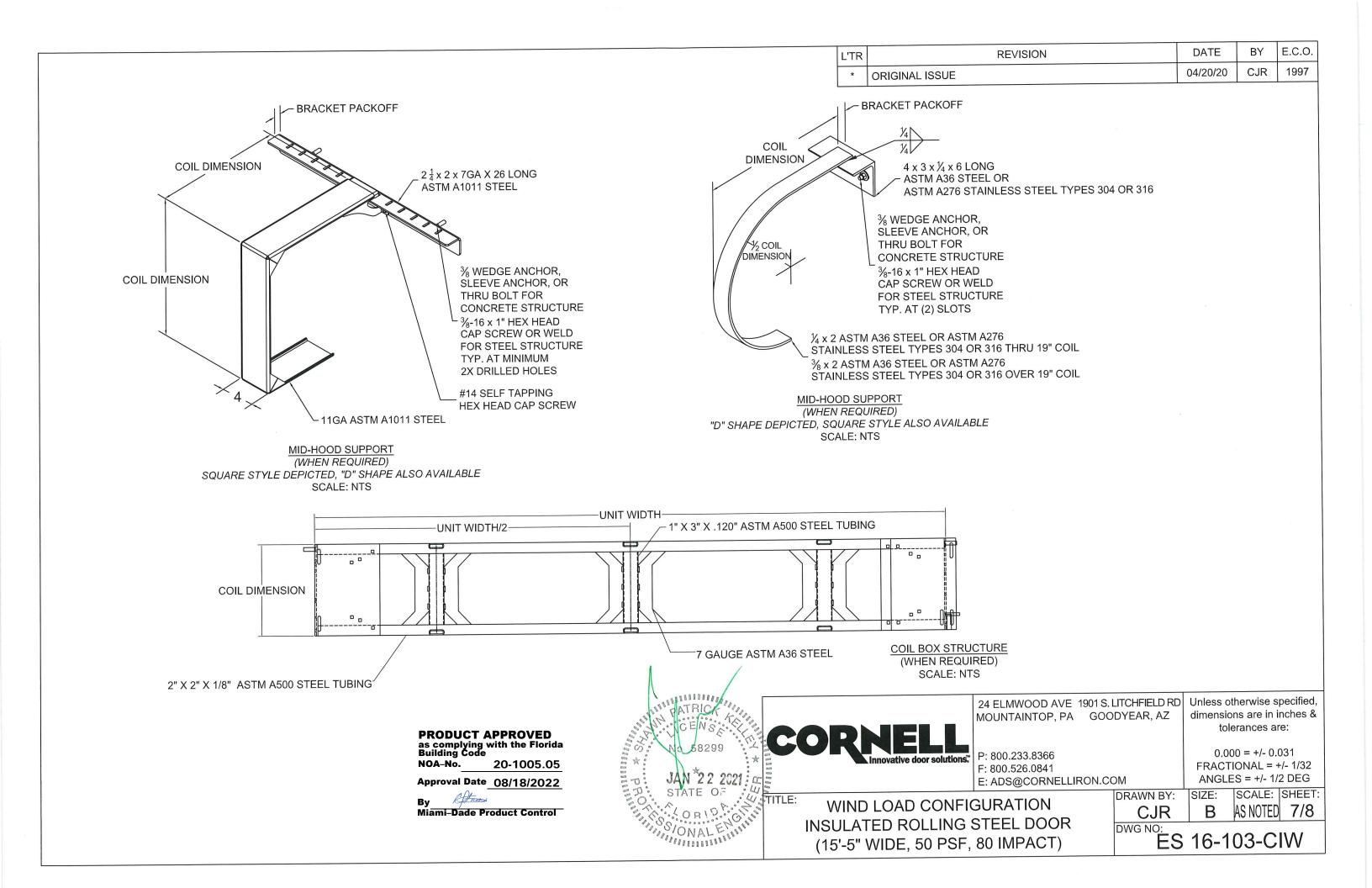
TITLE:

L'TR

ORIGINAL ISSUE

WIND LOAD CONFIGURATION INSULATED ROLLING STEEL DOOR (15'-5" WIDE, 50 PSF, 80 IMPACT)

ORIDA WE



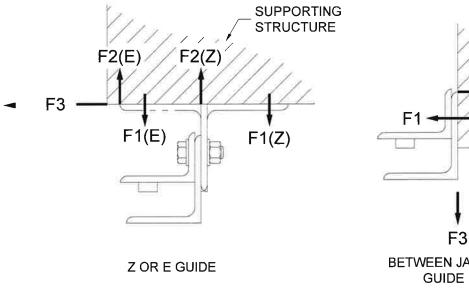
L'TR	REVISION	DATE	BY	E.C.O.
*	ORIGINAL ISSUE	04/20/20	CJR	1997

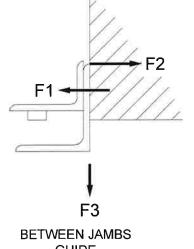
						CP0	001/CP0651 - (GALVANIZED	OR STAINLESS ST	ΓEEL						
Concrete Minimum 3000psi Compressive Strength Concrete (anchors are the same diameter as asse													mbly fastener			
o (; .;	Minimum	MIIMIVEIVI		Slip	Windlock	Windlock	Assembly Assembly	Hilti Kwik Bolt 3					Simpson Wedge All			
Configuration	Front Slat Thickness	Pressure				Weld Pitch	Fastener Diameter		Max O.C.	Embed	Min Wall Thick	Edge Dist.	Max O.C.	Embed	Min Wall Thick	Edge Dist.
546	0.0405"	50 PSF	1.75"	0.781"	CP1413 & CP1514	8"	5/8"	18"	8"	4-3/8"	8"	8"	8"	4-1/2"	6-3/4"	8"

		Concre	ete (cont.)			Filled CMU		Steel (Wall anchors sre the same diameter as assembly fasteners)					
Configuration		ITW Redh	nead Trubolt			Hilit Kwik HUS-EZ		Welded		Through Bolt	Tapped		
	Max O.C.	Embed	Min Wall Thick	Edge Dist.	Max O.C.	Embed	Edge Dist.	Max O.C.	Slot Size	Max O.C.	Max O.C.	Min Thickness	
546	8"	4-5/8"	8"	8"	8"	5 ⁿ	8"	14"	11/16" x 7/8"	14"	14"	3/8"	

UNREDUCED WIND FORCES ON BUILDING STRUCTURE (LBS/FOOT OF HEIGHT) **Z-GUIDE NEGATIVE POSITIVE** F3 F3 F1 F1 F2 699 1420 1814 699 637 244 E-GUIDE **NEGATIVE POSITIVE** F2 F3 F1 F2 F3 F1 699 2099 699 2700 2307 2493 **BETWEEN JAMBS GUIDE NEGATIVE POSITIVE** F2 F1 F2 F3 F1 F3 2028 1329 394 4179 3481 394 **BUILDING DESIGNER NOTE** STRUCTURE MUST BE DESIGNED TO SUPPORT F1, F2, AND F3 FORCES

(LBS/FT OF OPENING HEIGHT) AT EACH JAMB





TITLE:



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Approval Date <u>08/18/2022</u>

Atum Miami-Dade Product Control

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SCALE: SHEET:

WIND LOAD CONFIGURATION **INSULATED ROLLING STEEL DOOR** (15'-5" WIDE, 50 PSF, 80 IMPACT)

DRAWN BY: SIZE: **CJR** AS NOTED 8/8 В

ES 16-103-CIW