



DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER)
BOARD AND CODE ADMINISTRATION DIVISION

NOTICE OF ACCEPTANCE (NOA)

MIAMI-DADE COUNTY, FLORIDA
PRODUCT CONTROL SECTION

11805 SW 26 Street, Room 208
T (786) 315-2590 F (786) 315-2599

www.miamidade.gov/economy

Lawson Industries, Inc.
8501 NW 90th Street
Medley, FL 33166

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER-Product Control Section to be used in Miami-Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami-Dade County) and/ or the AHJ (in areas other than Miami-Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Series "SGD-9000 Dry Glazed" 8'0" Alum Sliding Glass Door w/ Reinforcement – N. I.

APPROVAL DOCUMENT: Drawing No. **L9000-0903 Rev D**, titled "Series SGD-9000 Aluminum Sliding Glass Door (N.I.) Heavy Steel Reinforcement", sheets 01 through 08 of 08, prepared by manufacturer, dated 06/04/09 and last revised on AUG 03, 2020, signed and sealed by Thomas J. Sotos, P. E., bearing the Miami-Dade County Product Control Section Renewal stamp with the Notice of Acceptance number and Expiration date by the Miami-Dade County Product Control Section.

MISSILE IMPACT RATING: None: Approved Hurricane Protection Devices Complying w/ FBC, as applicable, are required.

Limitations:

1. See design Pressure chart VS door sizes, glass types and Sill height, in sheets 2. See full length required reinforcements in sheets 4, 6 and 7.
2. Applicable door egress requirement to be reviewed by Building official.
3. See pocket installation in sheet 5. Pocket wall is not part of this approval and to be reviewed by AHJ.

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state, series, and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/ or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA **renews NOA #20-0901.09** and consists of this page 1 and evidence pages E-1, E-2, E-3 and E-4, as well as approval document mentioned above.

The submitted documentation was reviewed by **Ishaq I. Chanda, P. E.**

NOA No. 22-0613.06

Expiration Date: August 26, 2023

Approval Date: July 14, 2022

Page 1



Ishaq I. Chanda

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

1. Evidence submitted in previous files

A. DRAWINGS

1. Manufacturer's die drawings and sections.
(Submitted under NOA's No.'s 99-0517.02 and 09-0706.08)
2. Drawing No. **L9000-0903**, titled "Series SGD-9000 Aluminum Sliding Glass Door (NI) Heavy Steel Reinforcement", sheets 01 through 08 of 08, prepared by manufacturer, dated 06/04/09, with the latest revision "B", dated 12/19/14, signed and sealed by Thomas J. Sotos, P. E.

B. TESTS

1. Test reports on: 1) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94 along with marked-up drawings and installation diagram of an Aluminum Sliding Glass Door, prepared by Hurricane Engineering & Testing, Inc., Test Reports No.'s **HETI-09-2544** and **HETI-09-2511**, dated 05/21/09, both signed and sealed by Candido F. Font, P. E. *(Submitted under NOA No. 09-0706.08)*
2. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
3) Water Resistance Test, per FBC, TAS 202-94
4) Forced Entry Test, Type "C" sliding door, Grade 10, per FBC 2411.3.2.1, TAS 202-94 and per ASTM F 842-04
along with marked-up drawings and installation diagram of an Aluminum Sliding Glass Door, prepared by Fenestration Testing Laboratory, Inc., Test Reports No.'s **FTL-2027**, **FTL-2028**, **FTL-2029** and **FTL-2030**, dated 01/04/99, all signed and sealed by Gilbert Diamond, P. E.
(Submitted under NOA No. 99-0517.02)

C. CALCULATIONS (submitted under #14-0908.05)

1. Anchor verification calculations and structural analysis, complying with FBC, prepared by Lawson Industries, Inc., dated 04/28/15, signed and sealed by Thomas J. Sotos, P. E.
2. **Glazing complies with ASTM E1300-04/ 09**

D. QUALITY ASSURANCE

1. Miami-Dade Department of Regulatory and Economic Resources (RER).

E. MATERIAL CERTIFICATIONS

1. Technical data sheet of flexible vinyl compound FPVC 7267-75 (White) & FPVC 7200-75 (Black), published by Team Plastics. Inc./ Bayshore Vinyl Compounds, Inc. a division of Mexichem SAB de CV, LLC.

Ishaq I. Chanda

Ishaq I. Chanda, P. E.
Product Control Unit Supervisor
NOA No. 22-0613.06
Expiration Date: August 26, 2023
Approval Date: July 14, 2022

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

F. STATEMENTS

1. Statement letter of conformance to and complying with **FBC 5th Edition (2014)**, issued by manufacturer, dated 05/24/17, signed and sealed by Thomas J. Sotos, P. E.
2. Statement letter of no financial interest dated 06/22/09, signed and sealed by Thomas J. Sotos, P. E. ***(Submitted under NOA No. 09-0706.08)***
3. Laboratory compliance letter for Test Report No.'s **HETI-09-2534** and **HETI-08-2176**, issued by Hurricane Engineering & Testing, Inc., dated May 05, 2009, signed and sealed by Candido F. Font, P. E. ***(Submitted under NOA No. 09-0706.08)***
4. Proposal No. **08-0591**, issued by Product Control, dated 07/15/08, signed by Renzo Narciso. ***(Submitted under NOA No. 09-0706.08)***
5. Laboratory compliance letter for Test Reports No.'s **FTL-2019, FTL-2021, FTL-2023, FTL-2024, FTL-2025, FTL-2028, FTL-2029** and **FTL-2030**, issued by Fenestration Testing Laboratory, Inc., dated 01/04/99, all signed and sealed by Gilbert Diamond, P. E. ***(Submitted under NOA No. 99-0517.02)***
6. Proposal issued by Product Control, dated 04/14/98, signed by Jaime D. Gascon, P. E. ***(Submitted under NOA No. 99-0517.04)***

G. OTHERS

1. Notice of Acceptance No. **14-0908.05**, issued to Lawson Industries, Inc. for their Series "**SDG-9000 8'0" Aluminum Sliding Glass Door w/ Heavy-Reinforcement – N. I.**", approved on 05/27/15 and expiring on 08/26/17.

2. Evidence submitted under previous NOA.

A. DRAWINGS

1. Drawing No. **L9000-0903 Rev C**, titled "Series SGD-9000 Aluminum Sliding Glass Door (N.I.) Heavy Steel Reinforcement", sheets 01 through 08 of 08, prepared by manufacturer, dated 06/04/09 and last revised on Nov 21, 2017, signed and sealed by Thomas J. Sotos, P. E.
Note: This revision consists of editorial changes of FBC 17 (6th Edition) code compliance.

B. Test

1. None

C. CALCULATIONS

1. None

D. QUALITY ASSURANCE

1. Miami Dade Department of Regulatory and Economic Resources (RER)

E. MATERIAL CERTIFICATIONS

1. None.

Ishaq I. Chanda

Ishaq I. Chanda, P. E.
Product Control Unit Supervisor
NOA No. 22-0613.06
Expiration Date: August 26, 2023
Approval Date: July 14, 2022

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

F. STATEMENTS

1. Statement letter of conformance to FBC 2017 (6th Edition) and “No financial interest” dated 11/17/17, prepared by the manufacturer, signed and sealed by Thomas J. Sotos, P.E.

G. OTHER

1. This NOA revises # 17-0608.07, expiring 08/26/22.

3. New Evidence submitted.

A. DRAWINGS

1. Drawing No. **L9000–0903 Rev D**, titled “Series SGD–9000 Aluminum Sliding Glass Door (N.I.) Heavy Steel Reinforcement”, sheets 01 through 08 of 08, prepared by manufacturer, dated 06/04/09 and last revised on DEC 03, 2020, signed and sealed by Thomas J. Sotos, P. E.
(Note: This revision consists of editorial changes of FBC 2020 (7th Edition) code compliance).

B. Test

1. None

C. CALCULATIONS

1. None

D. QUALITY ASSURANCE

1. Miami Dade Department of Regulatory and Economic Resources (RER)

E. MATERIAL CERTIFICATIONS

1. Technical data sheet of flexible vinyl compound FPVC 7267–75 (White) & FPVC 7200–75 (Black), published by Team Plastics, Inc./ Bayshore Vinyl Compounds, Inc. a division of Mexichem SAB de CV, LLC.

F. STATEMENTS

1. Statement letter of conformance to FBC 2020 (7th Edition) and “No financial interest” dated 08/18/20, prepared by the manufacturer, signed and sealed by Thomas J. Sotos, P.E.

G. OTHER

1. This NOA revises # 17-1212.08 and updates to FBC 2020, expiring 08/26/22.

Ishaq I. Chanda

Ishaq I. Chanda, P. E.
Product Control Unit Supervisor
NOA No. 22-0613.06
Expiration Date: August 26, 2023
Approval Date: July 14, 2022

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

4. New Evidence submitted.

A. DRAWINGS

1. None.

B. Test

1. None

C. CALCULATIONS

1. None

D. QUALITY ASSURANCE

1. Miami Dade Department of Regulatory and Economic Resources (RER)

E. MATERIAL CERTIFICATIONS (submitted in previous approval)

1. Technical data sheet of flexible vinyl compound FPVC 7267-75 (White) & FPVC 7200-75 (Black), published by Team Plastics. Inc./ Bayshore Vinyl Compounds, Inc. a division of Mexichem SAB de CV, LLC.

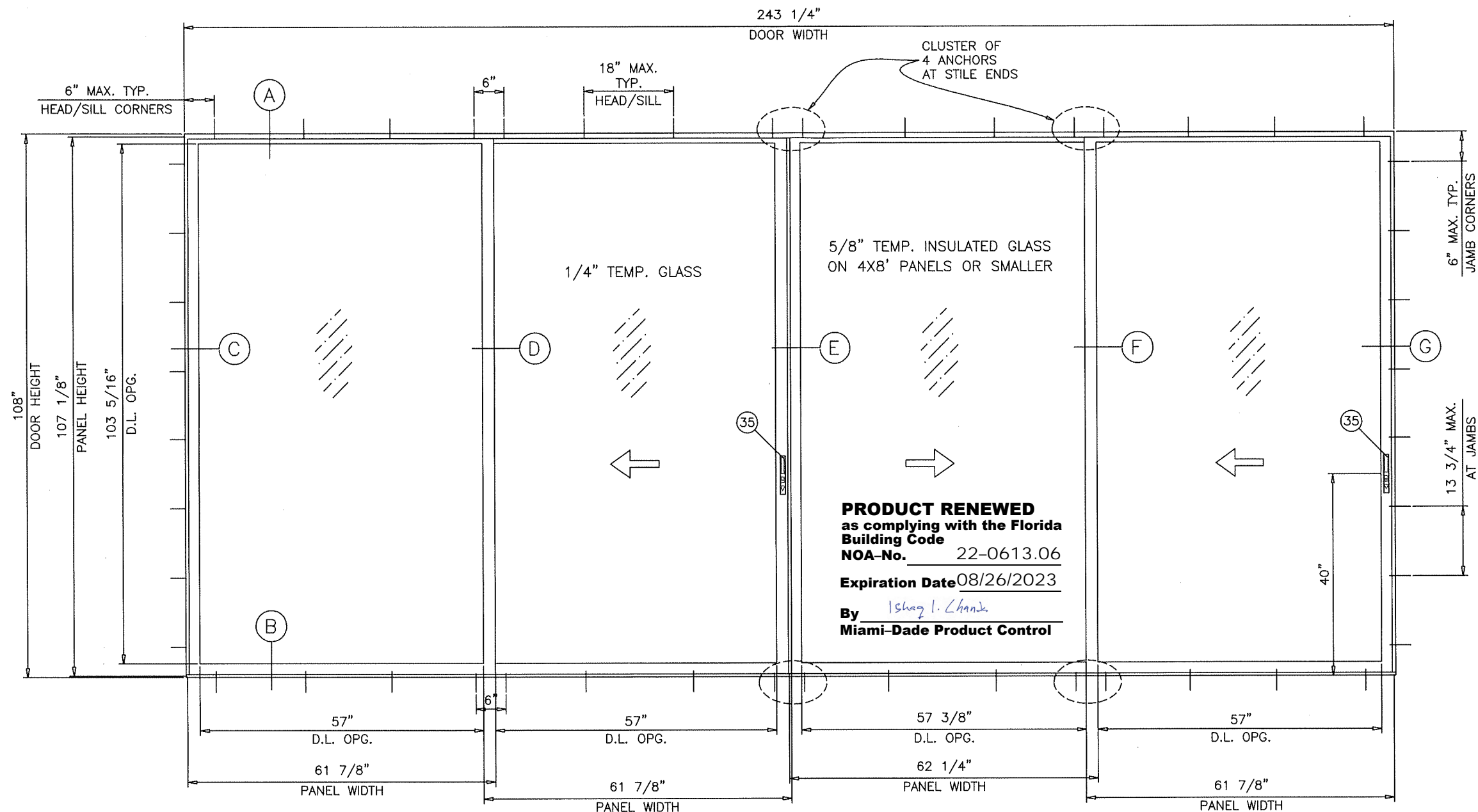
F. STATEMENTS

1. Statement letter of conformance to FBC 2020 (7th Edition) and “No change to existing Drawing” dated 06/08/22, prepared by the manufacturer, signed and sealed by Thomas J. Sotos, P.E.
2. Statement letter of conformance to FBC 2020 (7th Edition) and “No financial interest” dated 08/18/20, prepared by the manufacturer, signed and sealed by Thomas J. Sotos, P.E.
3. Statement letter dated 07/01/22 from QAI testing lab for upcoming schedule test for Lawson Industries, Inc., signed by Ms. Lusinda Delagado.

G. OTHER

1. This NOA *renews NOA #20-0901.09* for one year subjected to retest, expiring 08/26/23.
2. RER e-mail test proposal dated 06/28/2022.

_____ *Ishaq I. Chanda*
Ishaq I. Chanda, P. E.
Product Control Unit Supervisor
NOA No. 22-0613.06
Expiration Date: August 26, 2023
Approval Date: July 14, 2022



TYPICAL ELEVATION
TESTED UNIT (OXXX)
SGD-9000 ALUMINUM SLIDING GLASS DOOR

NOTES:

SEE SHEET 2 FOR DESIGN LOAD CAPACITY OF DESIRED PANEL SIZE.

THIS PRODUCT HAS BEEN DESIGNED AND TESTED TO COMPLY WITH THE REQUIREMENTS OF THE FLORIDA BUILDING CODE (2017-6th EDITION & 2020-7th Edition).

WOOD BUCKS BY OTHERS, MUST BE ANCHORED PROPERLY TO TRANSFER LOADS TO THE STRUCTURE.

ANCHORS SHALL BE AS LISTED, SPACED AS SHOWN ON DETAILS, ANCHORS EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO.

ANCHORING OR LOADING CONDITIONS NOT SHOWN IN THESE DETAILS ARE NOT PART OF THIS APPROVAL.

NON-IMPACT
HEAVY REINFORCING

DOORS NOT RATED FOR IMPACT.

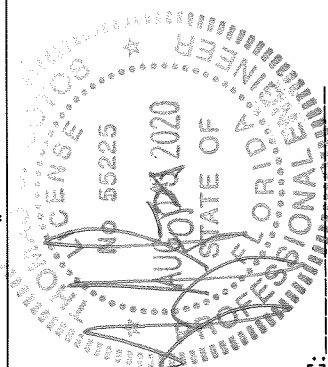
INSTALLATION OF THIS PRODUCT REQUIRES THE USE OF APPROVED SHUTTERS OR EXTERNAL PROTECTION DEVICES COMPLYING WITH HVHZ REQUIREMENTS.

PRODUCT REVISED
as complying with the Florida
Building Code
NOA-No. 20-0901.09

Expiration Date 08/26/2022

By Ishag I. Chank
Miami-Dade Product Control

THOMAS J. SOTOS
PROFESSIONAL ENGINEER
FL LIC. # 55225



Revision Notes:

A. Revised to Comply w/ 2010 FBC	Date Drawn: 06/04/09
B. Revised to Comply w/ 2014 FBC	Date Revised: 06/17/20
C. Revised to Comply w/ 2017 FBC	Scale: D
D. Revised to Comply w/ 2020 FBC	

LAWSON
INDUSTRIES, INC.

8501 N.W. 90 ST.
MEDLEY, FLORIDA 33166
PH No. (305) 696-8660

MANUFACTURER OF QUALITY ALUMINUM WINDOWS AND GLASS DOORS

SGD-9000 ALUMINUM SLIDING GLASS DOOR (N.I.)

HEAVY STEEL REINFORCEMENT

GENERAL NOTES AND TEST DOOR CONFIGURATION

Product Reference Number:

Drawing Number: L9000-0903

Sheet: 1 OF 8

Revision #:

DATE:

ITEM #	PART #	QUANTITY	DESCRIPTION	MATERIAL	MANF./SUPPLIER/REMARKS
1	L-9001	1	FRAME HEAD (2 TRACK)	6063-T6 ALUM.	PROFILE
2	L-9002	1	FRAME SILL (2 TRACK)	6063-T6 ALUM.	PROFILE
3	L-9003	2	FRAME JAMB (2 TRACK)	6063-T5 ALUM.	PROFILE
4	L-9004	1/ PANEL	PANEL TOP RAIL	6063-T5 ALUM.	PROFILE
5	L-9005	1/ PANEL	PANEL BOTTOM RAIL	6063-T5 ALUM.	PROFILE
6	L-9006	AS REQD.	LOCK STILE / FIXED STILE	6063-T5 ALUM.	PROFILE
7	L-9007	AS REQD.	SINGLE INTERLOCK STILE	6063-T5 ALUM.	PROFILE
8	L-9008	AS REQD.	ASTRAGAL STILE	6063-T6 ALUM.	PROFILE
9	L-9044	AS REQD.	1/4" GLAZING CHANNEL	TEAM PLASTICS Inc.	See Material Composition @ Sheet 8
10	FS-011	4/ PANEL	PANEL ASS'Y SCREW @ TOP RAIL		#10 x 5/8" P.H. - PHILLIPS
11	FS-034	2/ PANEL	PANEL ASS'Y SCREW @ BOTTOM RAIL	-	#10-24 X 1" P.H.-PHIL./ "T"
12	FS-028	8	FRAME ASSEMBLY SCREW	-	#8 X 7/16" P.H.-PHIL. / SMS
13	7519-6001-7	AS REQD.	PILE WTS'P. @ JAMB/ASTRAGAL	-	(0.187"w. x 0.200"h.)-Schlegel
14	7524-6001-6	AS REQD.	PILE WTS'P. @ TOP RAILS	-	(0.187"w. x 0.250"h.)-Schlegel
15	7529-6001-7	AS REQD.	PILE WTS'P. @ BOTTOM RAILS	-	(0.187"w. x 0.300"h.)-Schlegel
16	7520-5001-7	AS REQD.	PILE WTS'P. @ INTERLOCKS	-	(0.187"w. x 0.210"h.)-Schlegel
17		AS REQD.	SILL RISER	6063-T5 ALUM.	SILICONED IN PLACE
18	L-9018	3 OR 4 *	FIXED PANEL JAMB CLIP	6063-T5 ALUM.	GW-27153
19	FS-029	1/ CLIP	FIXED PANEL CLIP SCREW	-	#8 X 5/8" PH.-PHI / SDS
20	AR-001	1	FIXED INTERLOCK ANGLE	6063-T5 ALUM.	3"x 1 1/2"x 1 9/16"x 1/8"
21	AR-002	1	MOVING INTERLOCK ANGLE/CLIP	6063-T5 ALUM.	1 1/2" X 3/4" X 2" X 1/8"
22	L-9022	1	ASTRAGAL RETAINER CLIP	6063-T6 ALUM.	AF-10798
23	AR-020	AS REQD.	REINF. @ SINGLE INTERLOCK	A36 C.R. STEEL	1/2" X 1 1/4" BAR (36 KSI)
24	AR-021	AS REQD.	REINF. @ DOUBLE INTERLOCK\ASTRAGAL	A36 C.R. STEEL	1/2" X 1 1/2" BAR (36 KSI)
25	AR-023	1	REINF. @ BOTT. RAIL	6063-T5 ALUM.	3/4" X 3/4" X .062" TUBE
26	AR-024	AS REQD.	REINF. STEEL @ INTERLOCK	A36 C.R. STEEL	1/4" X 1" BAR (36 KSI)
27	*	OPTIONAL	SCREEN JAMB ADAPTER	6063-T6 ALUM.	-
28	L-9028	1	FRAME HEAD (3 TRACK)	6063-T6 ALUM.	-
29	L-9029	1	FRAME SILL (3 TRACK)	6063-T6 ALUM.	-
30	L-9030	2	FRAME JAMB (3 TRACK)	6063-T5 ALUM.	-
31	L-9031	AS REQD.	DOUBLE INTERLOCK STILE	6063-T6 ALUM.	OPTIONAL
32	1071a	2/ PANEL	PANEL TOP GUIDE	ST801 Nylon 6-6	Molded Nylon- Rockwell M scale: 79
33	1072a	2/ PANEL	PANEL BOTTOM GUIDE	ST801 Nylon 6-6	Molded Nylon- Rockwell M scale: 79
34	HW4-WHL	2/ PANEL	PANEL SINGLE ROLLER		6 COMPONENT - ASS'Y 150
35	HC-038	AS REQ'D.	DOOR LOCK ASSEMBLY	-	INT. & EXT. PULLS, CAM, KEEPER
36	LII-109A	1/ PANEL	5/8" INSULATED PANEL TOP RAIL	6063-T6 ALUM.	PROFILE
37	LII-110A	1/ PANEL	5/8" INSULATED PANEL BOTTOM RAIL	6063-T5 ALUM.	PROFILE
38	LII-108	1/ PANEL	5/8" INSULATED PANEL LOCK STILE	6063-T6 ALUM.	PROFILE
39	LII-082	1/ PANEL	5/8" INSULATED PANEL INTERLOCK	6063-T6 ALUM.	PROFILE
40	LII-163	1/ PANEL	5/8" INSULATED PANEL ASTRAGAL	6063-T6 ALUM.	PROFILE
41	AF-10403	AS REQ'D.	POCKET DOOR JAMB HOOK	6063-T6 ALUM.	PROFILE
42	L-9045	AS REQ'D.	5/8 INSULATED GLASS GLAZING BOOT	TEAM PLASTICS Inc.	See Material Composition @ Sheet 8
43	812-25H-357	AS REQ'D.	"TruSeal" Dura Seal Swiggle Spacer	*	Black - 1/4" Air Space

* 4 ON 9/0 HIGH DOORS ONLY

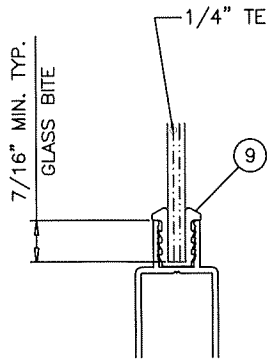
PRODUCT RENEWED
as complying with the Florida
Building Code
NOA-No. 22-0613.06
Expiration Date 08/26/2023
By Ishag I. Chande
Miami-Dade Product Control

PRODUCT REVISED
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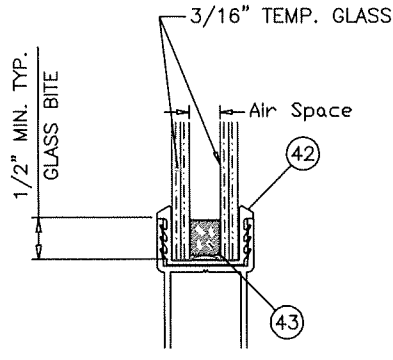
DESIGN LOAD CAPACITY – PSF									
PANEL WIDTH NOMINAL FT./IN.	DOOR HEIGHT FT./IN.	1/4" TEMP. GLASS							
		1-3/4" SILL		2-1/4" SILL		2-1/2" SILL		3" SILL	
		EXT. (+)	INT. (-)	EXT. (+)	INT. (-)	EXT. (+)	INT. (-)	EXT. (+)	INT. (-)
2/6	6/8	40.7	110.1	56.7	110.1	63.3	110.1	77.8	110.1
3/0		40.7	96.9	56.7	96.9	63.3	96.9	77.8	96.9
4/0		40.7	81.3	56.7	81.3	63.3	81.3	77.8	81.3
5/0		40.7	73.3	56.7	73.3	63.3	73.3	73.3	73.3
2/6	8/0	40.7	88.2	56.7	88.2	63.3	88.2	77.8	88.2
3/0		40.7	76.9	56.7	76.9	63.3	76.9	76.9	76.9
4/0		40.7	63.0	56.7	63.0	63.0	63.0	63.0	63.0
5/0		40.7	55.4	55.4	55.4	55.4	55.4	55.4	55.4
2/6	9/0	40.7	76.7	56.7	76.7	63.3	76.7	76.7	76.7
3/0		40.7	66.6	56.7	66.6	63.3	66.6	66.6	66.6
4/0		40.7	54.0	54.0	54.0	54.0	54.0	54.0	54.0
5/0		40.7	46.7	46.7	46.7	46.7	46.7	46.7	46.7
5/8" TEMP. INSULATED GLASS MAY BE USED IN 4X8' PANELS OR SMALLER.									

GLASS CAPACITIES ON THIS CHART ARE BASED ON
ASTM E1300-98 (60 SEC. WIND)

THIS APPROVES DOORS USING TWO (2) OR THREE (3) TRACK FRAMES
WITH ANY NUMBER OF PANELS THAT CONTAIN THE STILE CONFIGURATIONS
SHOWN ON SHEETS 4 AND 6, I.E. XX, OX, XO, XXX, OXO, OXXO,
AND THE FOLLOWING POCKET DOOR CONFIGURATIONS:
XXp, pXX, XXXp, pXXX, XXXXp, pXXXX, pXXXXp
OXXXp, pXXXX



1/4 TEMP. GLAZING DETAIL



5/8 TEMP. INSULATED GLAZING DETAIL

8501 N.W. 90 ST.
MEDLEY, FLORIDA 33166
PH No. (305) 696-8660

LAWSON
INDUSTRIES, INC.

MANUFACTURER OF QUALITY ALUMINUM WINDOWS AND GLASS DOORS

SGD-9000 ALUMINUM SLIDING GLASS DOOR (N.I.)

HEAVY STEEL REINFORCEMENT
BILL OF MATERIALS, GLAZING DETAILS & DP LOAD CHARTS

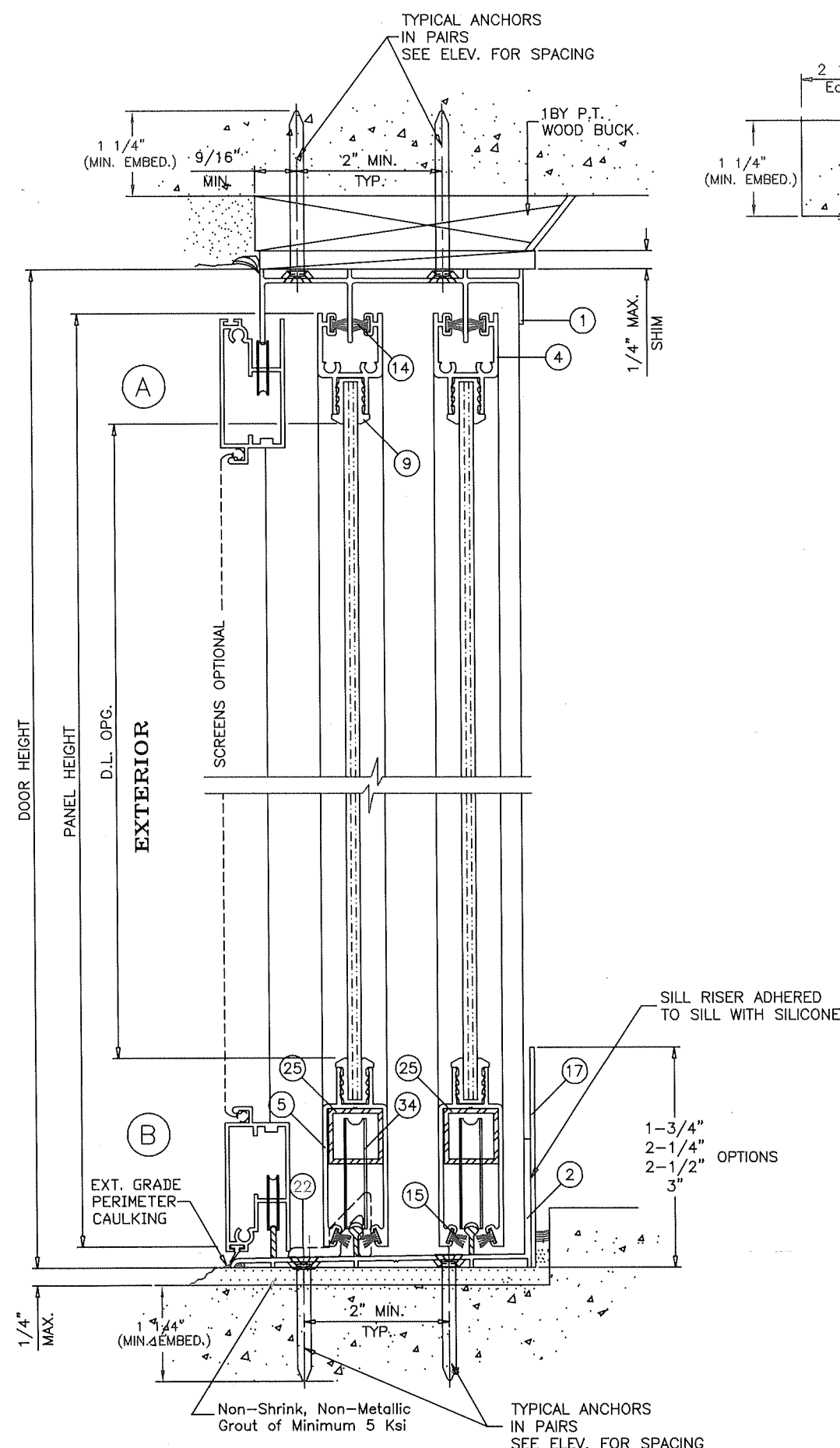
Drawing Number: L9000-0903 Sheet: 2 OF 8 Revision #:

Revision Notes:	A. Revised to Comply w/ 2010 FBC
	B. Revised to Comply w/ 2014 FBC
	C. Revised to Comply w/ 2017 FBC
	D. Revised to Comply w/ 2020 FBC
Drawn By:	N. ERAZO
Date Drawn:	06/04/08
Revised By:	N. ERAZO
Date Revised:	08/17/20
Revision Level:	D

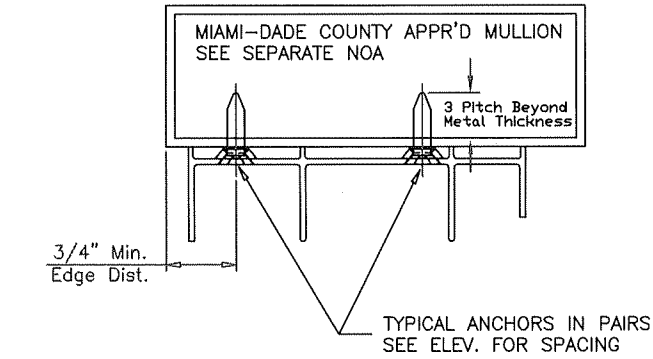
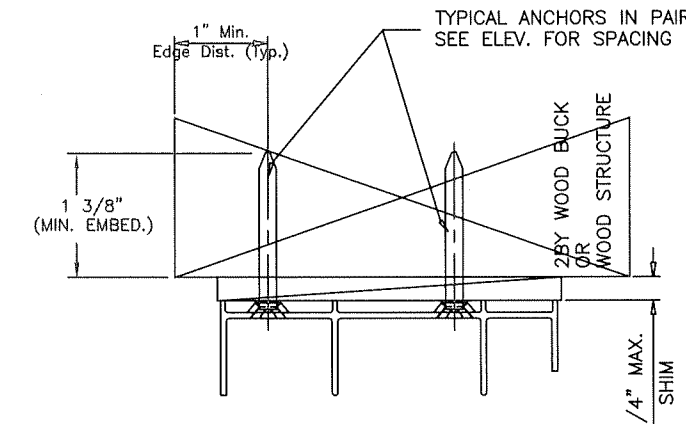
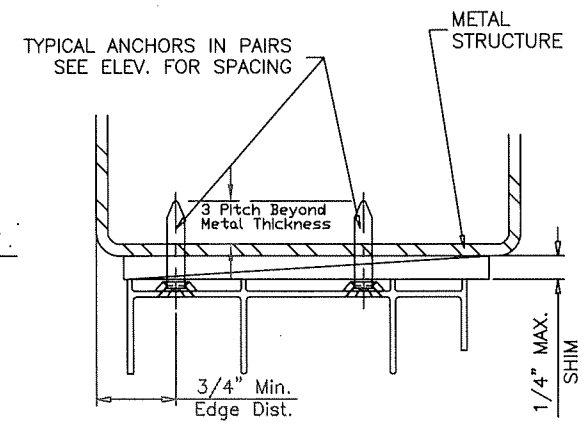
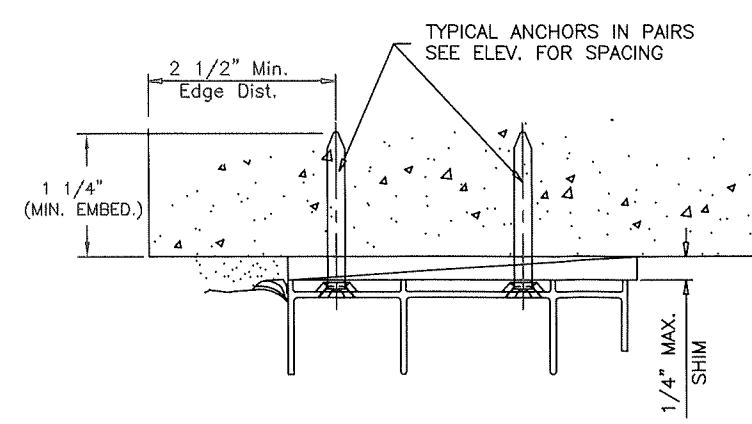
THOMAS J. SOTOS
PROFESSIONAL ENGINEER
FL. LIC. # 55225



DATE:



TWO (2) TRACK SECTION



WOOD BUCKS AND METAL STRUCTURES NOT BY LAWSON IND. MUST SUPPORT LOADS IMPOSED BY GLAZING SYSTEM AND TRANSFER THEM TO THE BUILDING STRUCTURE.

TYPICAL ANCHORS: (SEE ELEV. FOR SPACING)
 1/4" DIA TAPCONS by ITW BUILDEX (Fy= 100 Ksi, Fu= 125Ksi)
 INTO 2BY WOOD BUCKS OR WOOD STRUCTURE
 1-3/8" MIN. PENETRATION INTO WOOD
 THRU 1BY WOOD BUCKS INTO MASONRY OR CONC.
 1-1/4" MIN. EMBED INTO MASONRY OR CONC.
 DIRECTLY INTO CONCRETE OR MASONRY
 1-1/4" MIN. EMBED INTO CONCRETE OR MASONRY

#14 SMS OR SELF DRILLING SCREWS - GRADE 5
 INTO METAL STRUCTURES
 STEEL : 12 GA. MIN. THICK - 0.105" (Fy = 36 KSI MIN.)
 ALUMINUM : 1/8" THK. MIN. (6063-T5 MIN.)
#10 SMS - GRADE 2
 INTO MIAMI-DADE COUNTY APPROVED MULLIONS (MIN. THK. = 1/8")
 (NO SHIM SPACE)

TYPICAL EDGE DISTANCES
 INTO CONCRETE AND MASONRY = 2-1/2" MIN.
 INTO WOOD STRUCTURE = 1" MIN. (OR AS SHOWN)
 INTO METAL STRUCTURE = 3/4" MIN.

SUBSTRATES:
 WOOD BUCK (P.T.) AT HEAD OR JAMBS SG = 0.55 MIN.
 CONCRETE AT HEAD, SILL OR JAMBS F'c = 3000 PSI MIN.
 C-90 GROUT / FILLED BLOCK AT JAMBS F'm = 2000 PSI MIN.

SEALANTS:
 ALL FRAME AND PANEL JOINT, INSTALLATION SCREWS AND
 HEADS OF ANCHOR SCREWS AT SILL TO BE SEALED WITH SEALANT.

PRODUCT RENEWED
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LAWSON INDUSTRIES, INC.

8501 N.W. 90 ST.
 MEDLEY, FLORIDA 33166
 PH No. (305) 696-8660

MANUFACTURER OF QUALITY ALUMINUM WINDOWS AND GLASS DOORS

SGD-9000 ALUMINUM SLIDING GLASS DOOR (N.I.)
 HEAVY STEEL REINFORCEMENT

2 TRACK VERTICAL SECTIONS, ANCHOR DETAILS & NOTES

Product Reference Number: L9000-0903

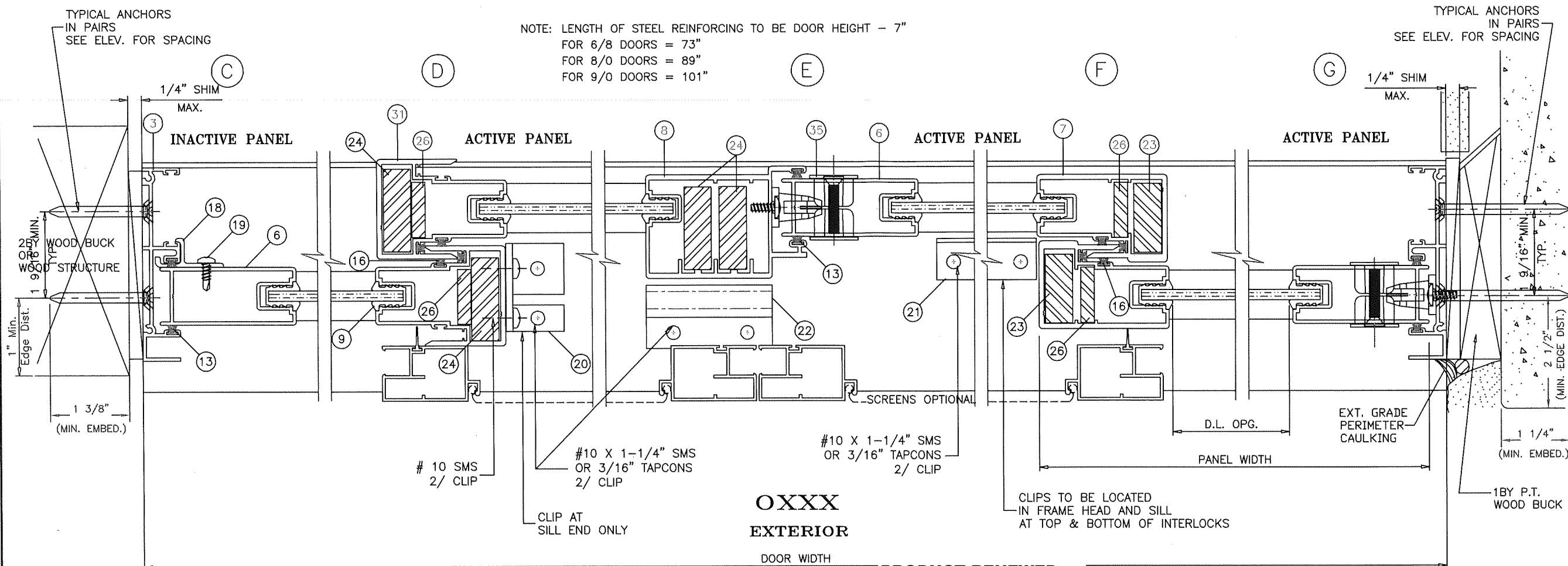
Sheet: 3 OF 8

Revision #: 3 OF 8

Revision Notes:	A. Revised to Comply w/ 2010 FBC
	B. Revised to Comply w/ 2014 FBC
	C. Revised to Comply w/ 2017 FBC
	D. Revised to Comply w/ 2020 FBC
Drawn By:	N. ERAZO
Date Drawn:	06/04/09
Revised By:	N. ERAZO
Date Revised:	08/17/20
Revision Level:	D

THOMAS J. SOTOS
 PROFESSIONAL ENGINEER
 FL LIC. # 55225

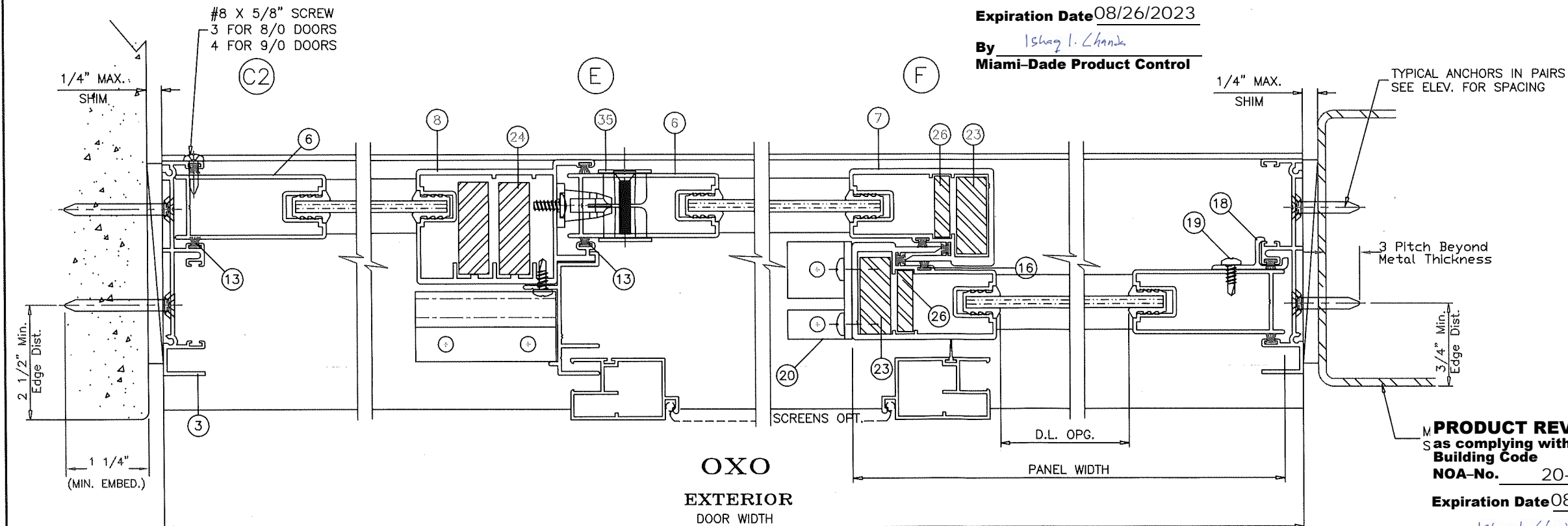
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SGD-9000 ALUMINUM SLIDING GLASS DOOR (N.I.)
HEAVY STEEL REINFORCEMENT
2 TRACK HORIZONTAL CROSS SECTIONS

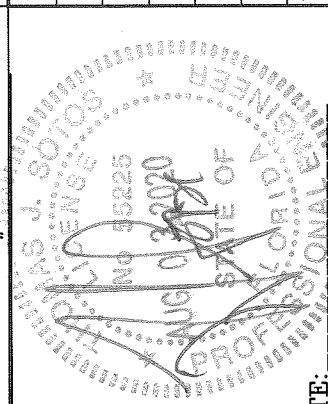
Product Reference Number: L9000-0903

Sheet: 4 OF 8

Revision #:

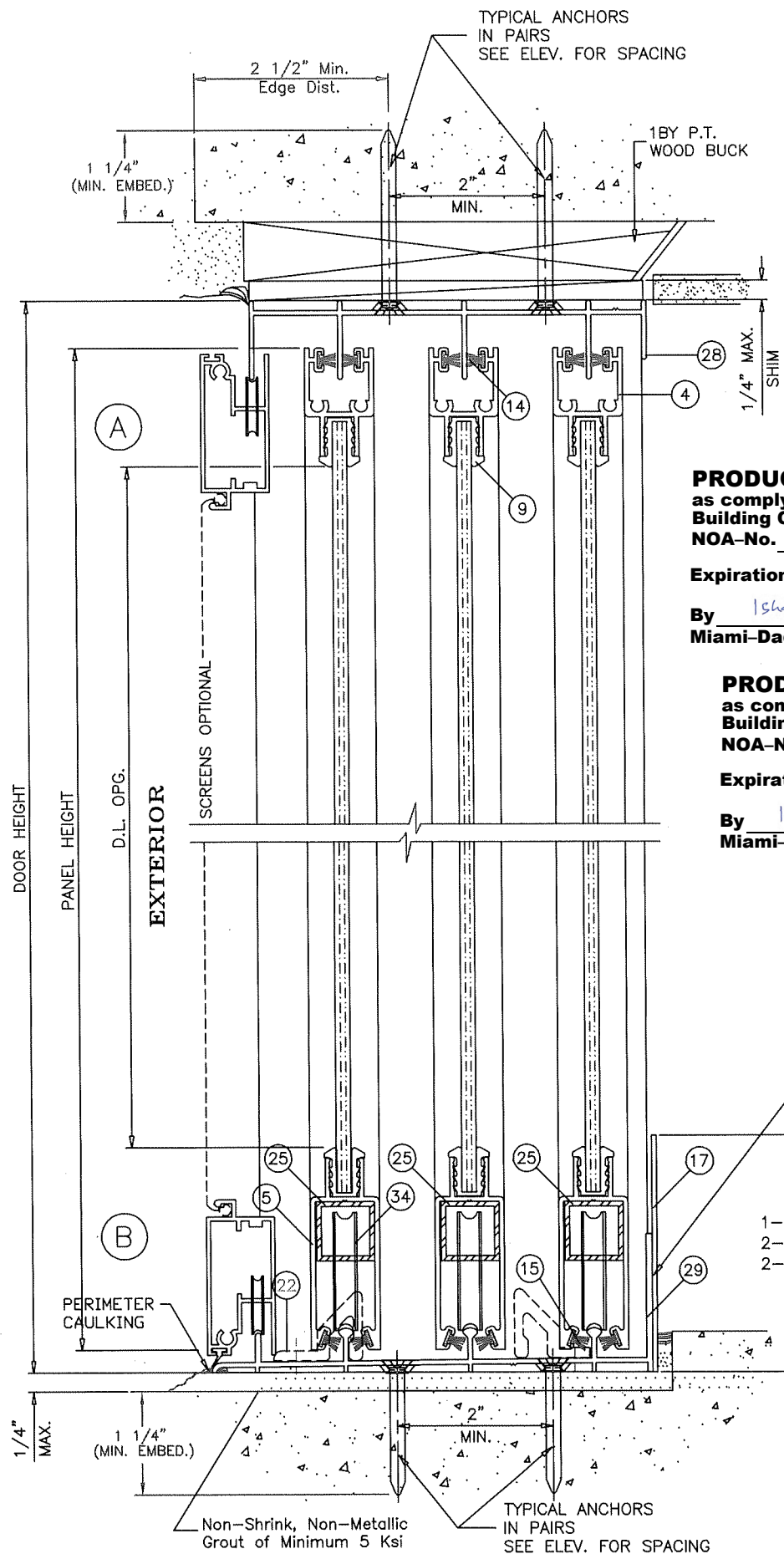
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	C. Revised to Comply w/ 2017 FBC
	D. Revised to Comply w/ 2020 FBC
Drawn By:	N. ERAZO
Date Drawn:	06/04/08
Revised By:	N. ERAZO
Date Revised:	08/17/20
Revision Level:	D
Scale:	

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TWO (2) TRACK SECTION

DATE:



THREE (3) TRACK SECTION

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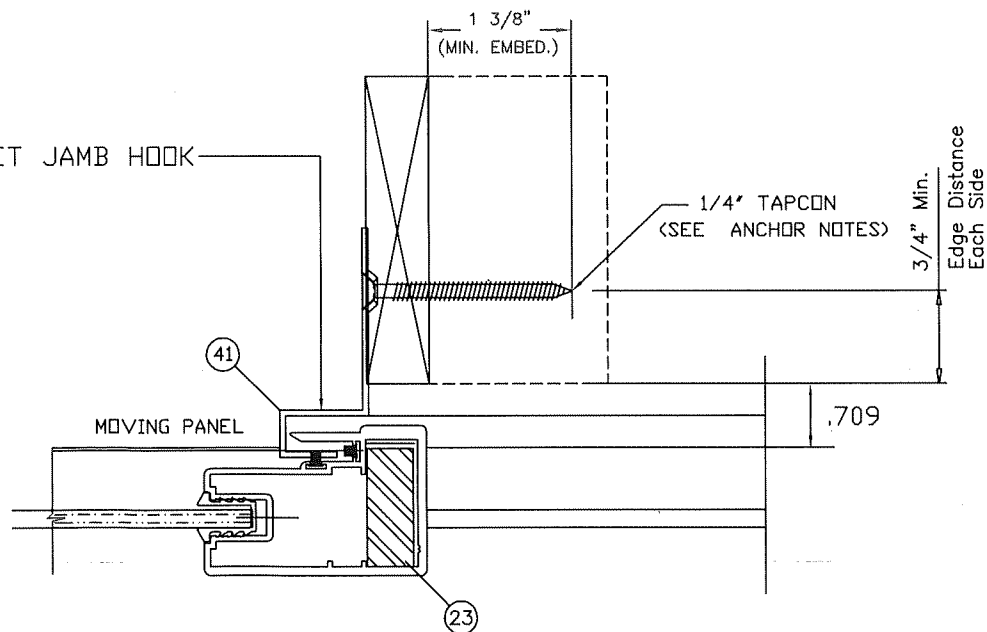
Expiration Date 08/26/2022

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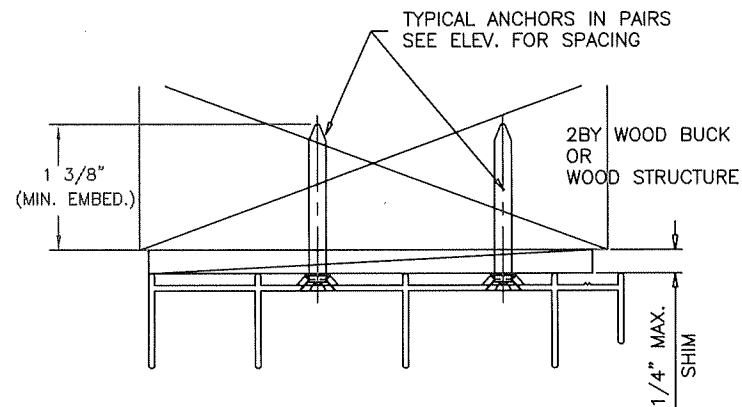
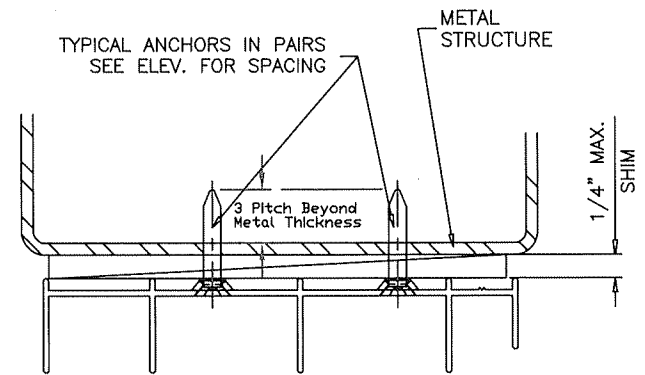
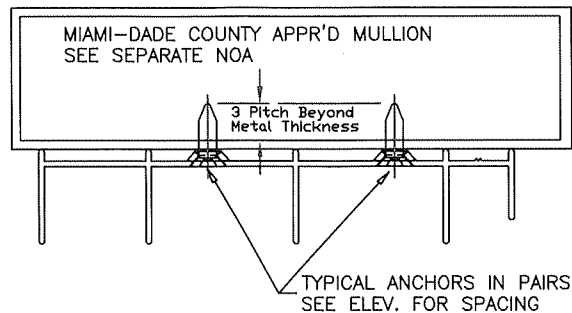
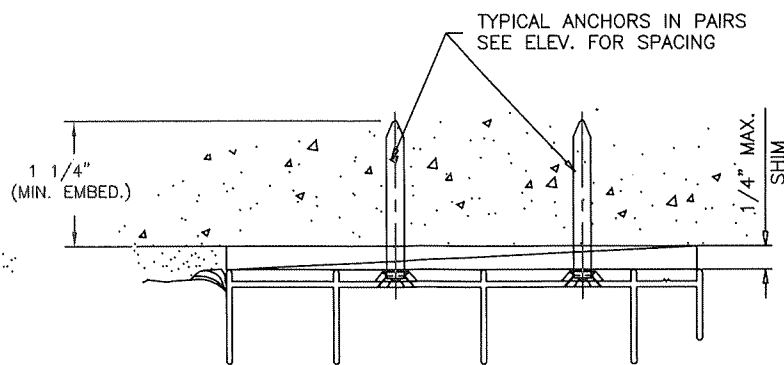
SILL RISER ADHERED TO
SILL WITH SILICONE

1-3/4"
2-1/4"
2-1/2"
3" OPTIONS

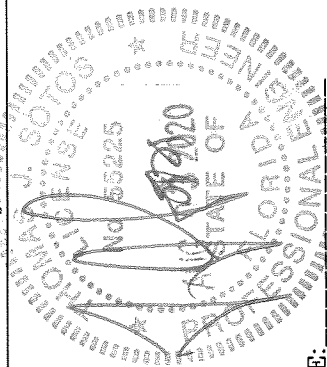
POCKET JAMB HOOK



POCKET DOOR JAMB ANCHOR DETAIL



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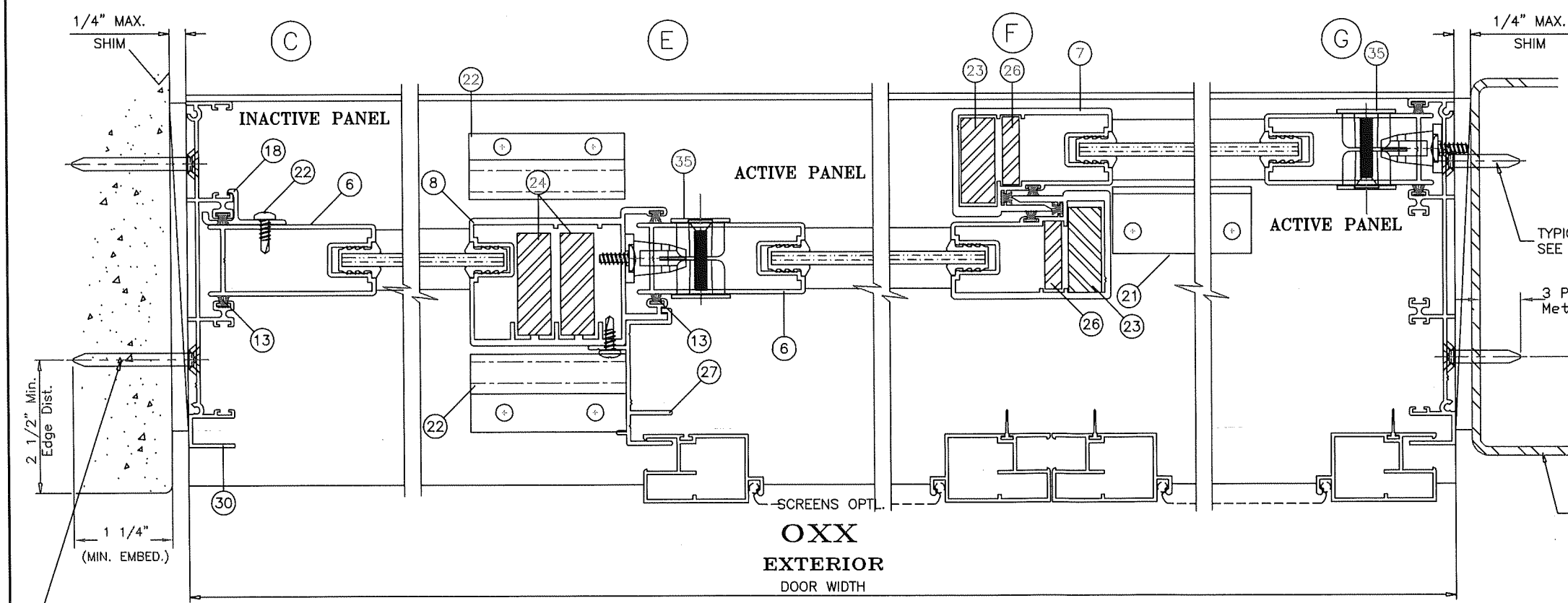
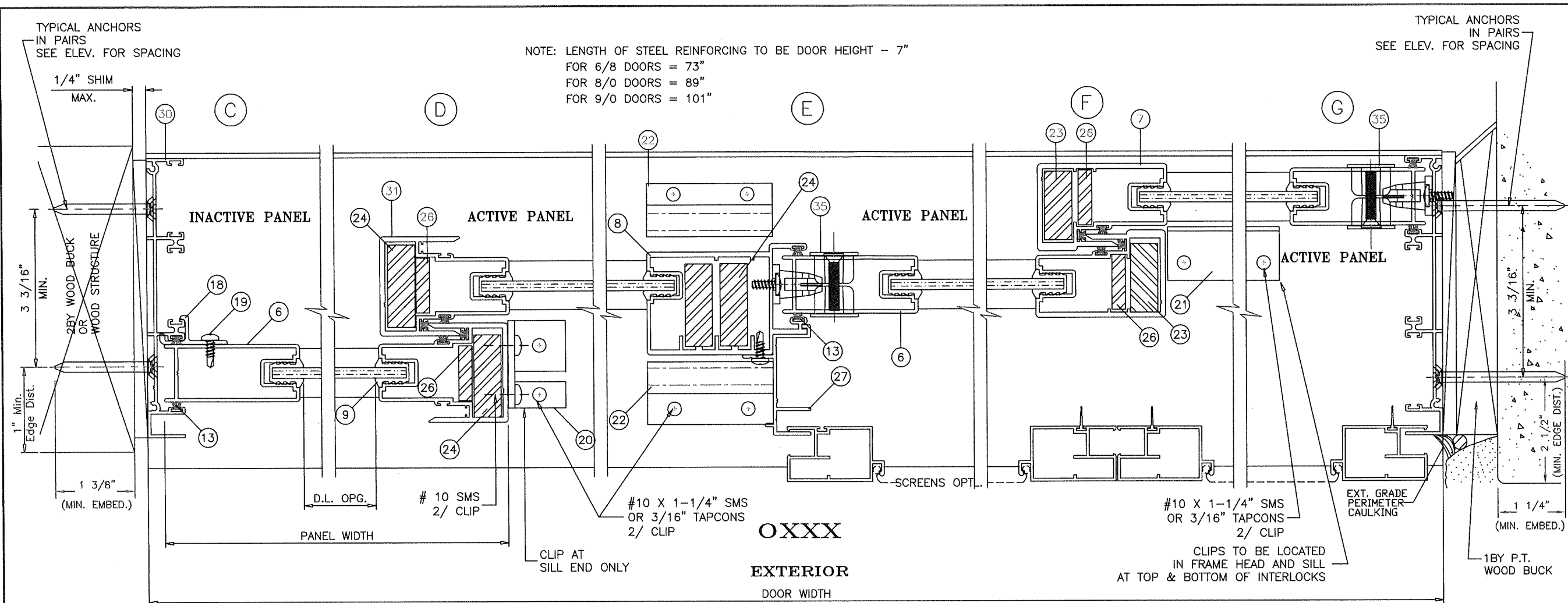
MANUFACTURER OF QUALITY ALUMINUM WINDOWS AND GLASS DOORS

SGD-9000 ALUMINUM SLIDING GLASS DOOR (N.I.)

HEAVY STEEL REINFORCEMENT
3 TRACK VERTICAL CROSS SECTIONS, ANCHOR DETAILS & NOTES

Drawing Number: L9000-0903 Sheet 5 OF 8 Revision #: 5 OF 8

DATE:



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HEAVY STEEL REINFORCEMENT
3 TRACK HORIZONTAL CROSS SECTIONS

Product Reference Number: L9000-0903

Sheet: 6 OF 8

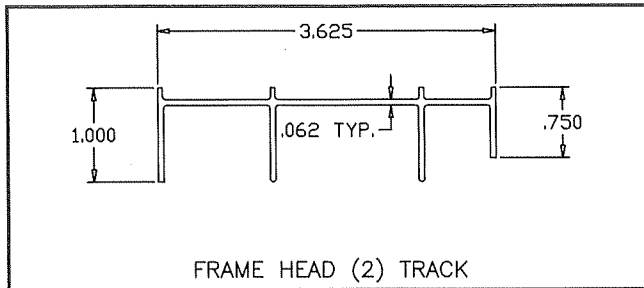
Revision #: 8

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Drawn By:	N. ERAZO	Date Drawn:	06/04/09	
Revised By:	N. ERAZO	Date Revised:	06/17/20	
Revision Level:	D	Scale:		

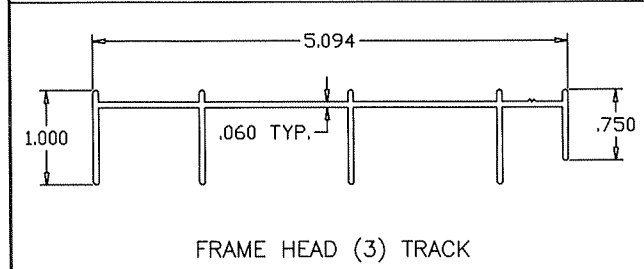
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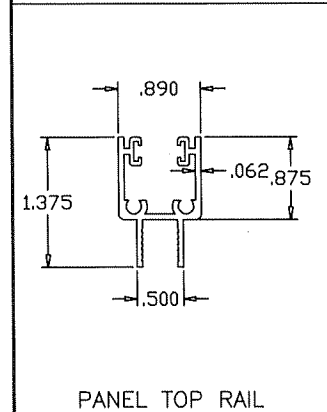
THREE (3) TRACK SECTION



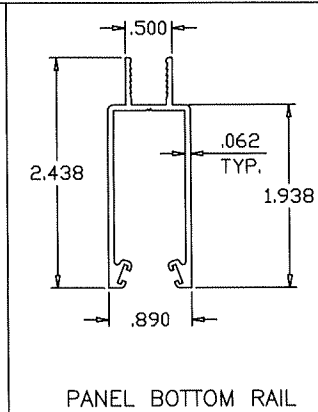
FRAME HEAD (2) TRACK



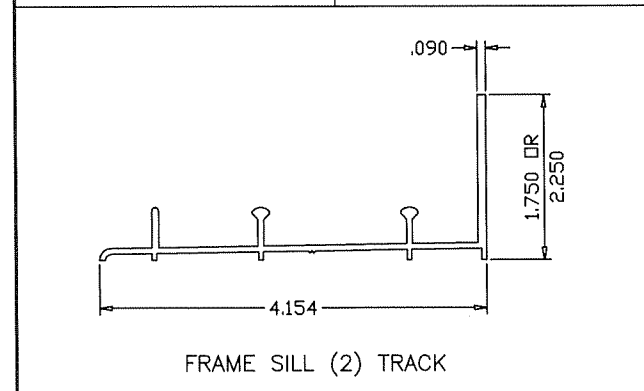
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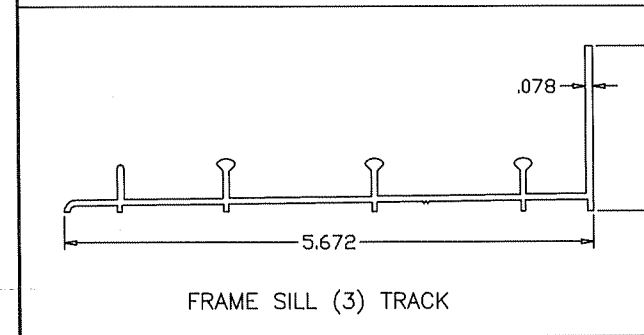
PANEL TOP RAIL



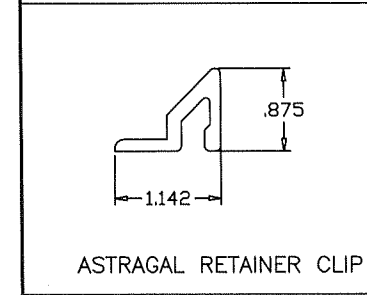
PANEL BOTTOM RAIL



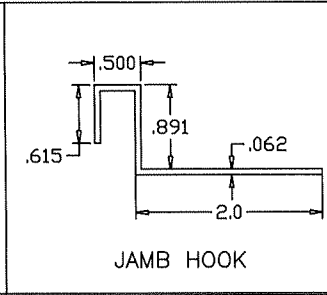
FRAME SILL (2) TRACK



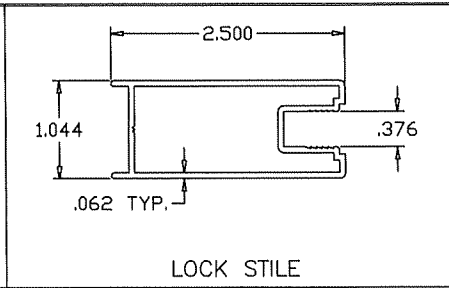
FRAME SILL (3) TRACK



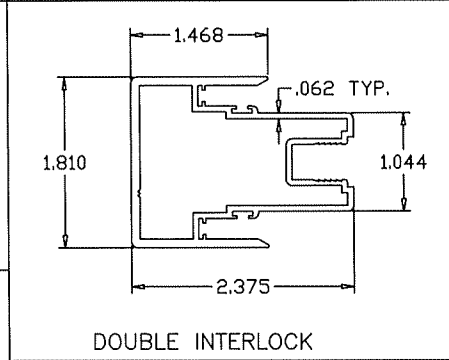
ASTRAGAL RETAINER CLIP



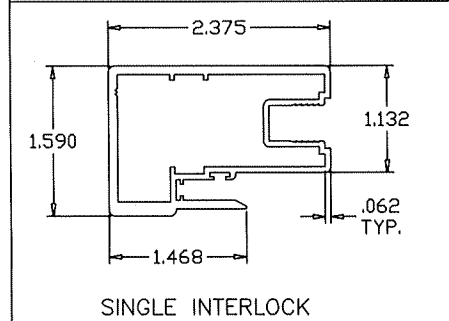
JAMB HOOK



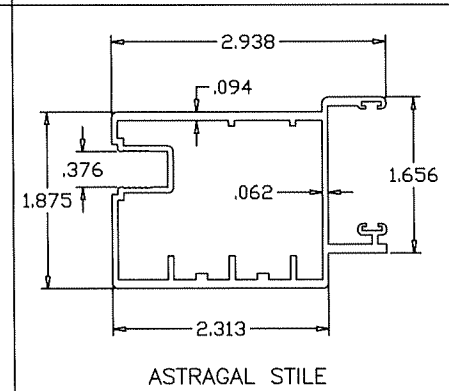
LOCK STILE



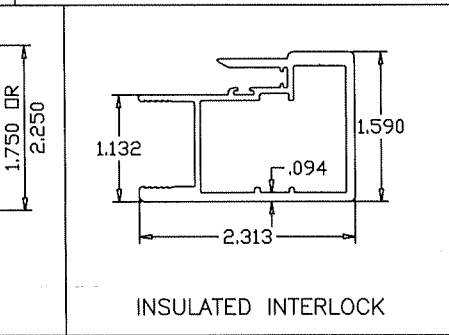
DOUBLE INTERLOCK



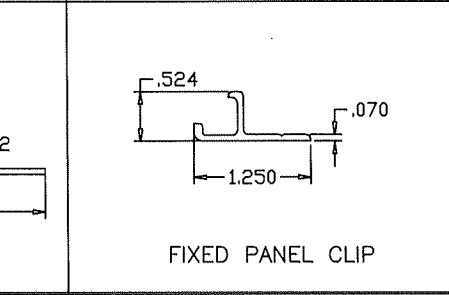
SINGLE INTERLOCK



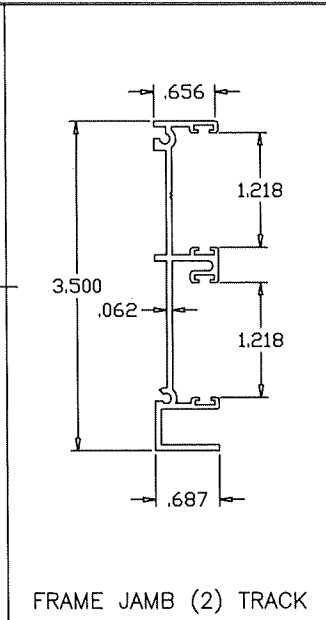
ASTRAGAL STILE



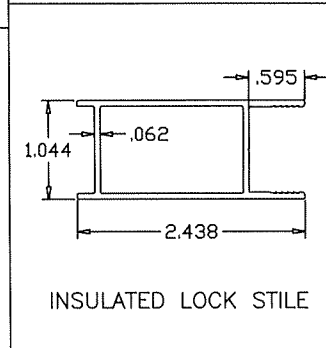
INSULATED INTERLOCK



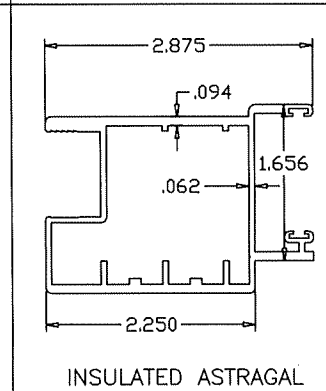
FIXED PANEL CLIP



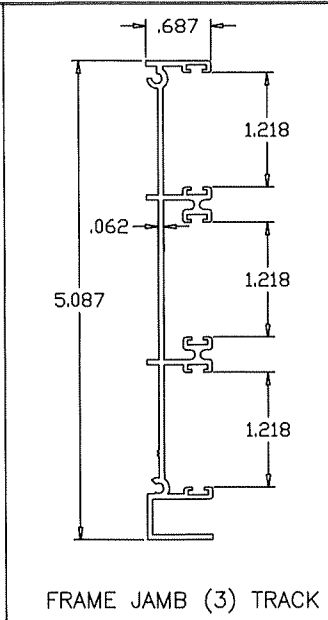
FRAME JAMB (2) TRACK



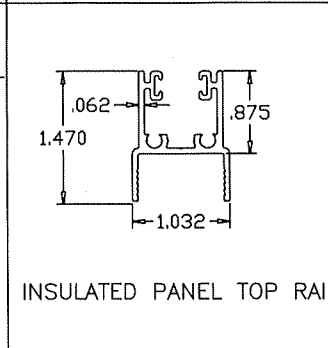
INSULATED LOCK STILE



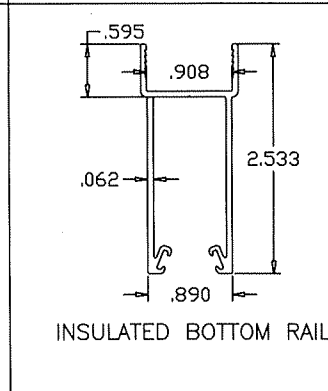
INSULATED ASTRAGAL



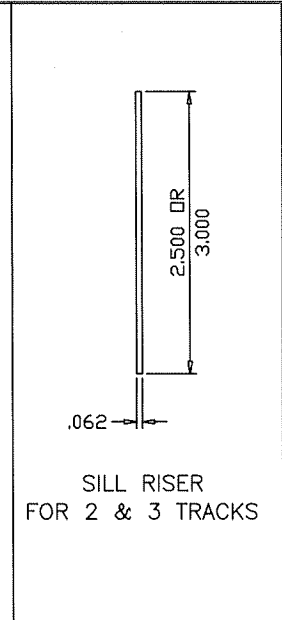
FRAME JAMB (3) TRACK



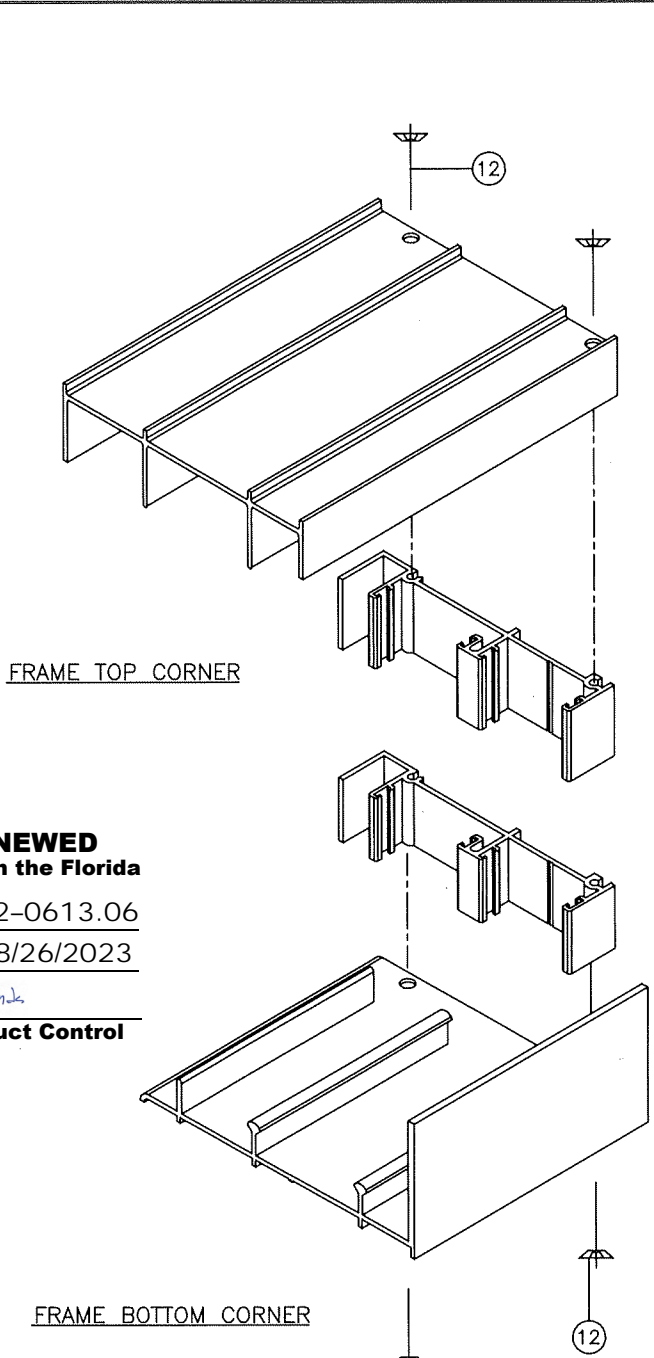
INSULATED PANEL TOP RAIL



INSULATED BOTTOM RAIL



SILL RISER
FOR 2 & 3 TRACKS



FRAME TOP CORNER

FRAME BOTTOM CORNER

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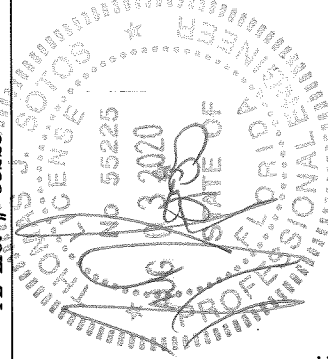
MANUFACTURER OF QUALITY ALUMINUM WINDOWS AND GLASS DOORS
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HEAVY STEEL REINFORCEMENT

EXTRUSION SECTION DRAWINGS & FRAME ASSEMBLY DETAIL

Product Reference Number: L9000-0903 Sheet 8 OF 8 Revision #:

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