

WinDoor, Inc. 104 Triple Diamond Blvd. North Venice, FL 34275

Scope:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER - Product Control Section to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Series Clipped, Extruded Aluminum Tube Mullion – L.M.I.

APPROVAL DOCUMENT: Drawing No. **TUBEMULL-WD**, titled "Aluminum Tube Mullions, Clipped (LM)", sheets 1 through 23 of 23, dated 02/02/23, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P.E., bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Section.

MISSILE IMPACT RATING: Large and Small Missile Impact Resistant.

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state, model/series, and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA revises and renews NOA No. 20-0610.14 and consists of this page 1 and evidence pages E-1,

E-2, E-3 and E-4, as well as approval document mentioned above.

The submitted documentation was reviewed by Manuel Perez, P.E.



3/14/23

NOA No. 23-0221.02 Expiration Date: March 28, 2028 Approval Date: March 23, 2023 Page 1

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA's

A. DRAWINGS

- 1. Manufacturer's die drawings and sections. *(Submitted under NOA No. 18-0129.08)*
- Drawing No. MD-MULCLIP, titled "Clipped Mullion", sheets 1 through 7 of 7, dated 06/04/20, with revision A dated 06/04/20, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P.E. (Submitted under NOA No.20-0610.14)

B. TESTS

- 1. Test reports on: 1) Air Infiltration Test, per FBC, TAS 201-94
 - 2) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
 - 3) Water Resistance Test, per FBC, TAS 202-94
 - 4) Small Missile Impact Test per FBC, TAS 201-94
 - 5) Large Missile Impact Test per FBC, TAS 201-94

along with marked-up drawings and installation diagram of casement windows mulled using a 1"x 2"x 1/8" aluminum tube mullion, prepared by Hurricane Testing Lab, Inc., Test Report No. **HTL-0080-0105-08**, dated 03/26/08 for Specimens No. 1 and 2, signed and sealed by Vinu J. Abraham, P.E.

(Submitted under NOA No. 08-0331.07)

- Test reports on: 1) Large Missile Impact Test, Loading per SFBC, PA 201-94 along with marked-up drawings and installation diagram of an aluminum fixed window, prepared by Hurricane Test Laboratory, Inc. Test Report No. HTL-0080-0303-96, dated 03/06/96, signed and sealed by Timothy S. Marshall, P.E. (Submitted under NOA No. 95-0929.39)
- **3.** Test reports on: 1) Uniform Static Air Pressure Test, Loading per SFBC, PA 202-94 along with marked-up drawings and installation diagram of fixed windows mulled using a 1"x 2"x 1/8" aluminum tube mullion, prepared by Hurricane Engineering & Testing, Inc., Test Report No. **HETI-96-525**, dated 02/12/96, signed and sealed by Hector M. Medina, P.E.

(Submitted under NOA No. 95-0929.39)

C. CALCULATIONS

- Anchor verification calculations and structural analysis, complying with FBC-6th Edition (2017) and FBC-7th (2020) dated 06/05/20, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P.E. (Submitted under NOA No. 20-0610.14)
- 2. Glazing complies with ASTM E1300-09

Manuel Perez, P.E. Product Control Examiner NOA No. 23-0221.02 Expiration Date: March 28, 2028 Approval Date: March 23, 2023

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA's (CONTINUED)

D. QUALITY ASSURANCE

1. Miami-Dade Department of Regulatory and Economic Resources (RER).

E. MATERIAL CERTIFICATIONS

1. None.

F. STATEMENTS

Statement letter of conformance, complying with FBC 6th Edition (2017) and with FBC 7th Edition (2020), and of no financial interest, dated 05/22/20, signed and sealed by Anthony Lynn Miller, P.E.

(Submitted under NOA No. 20-0610.14)

- 2. Statement letter of successor engineer per 61G15-27.001 Florida Administrative Code. *(Submitted under NOA No. 20-0610.14)*
- 3. Laboratory compliance letters for Test Report No. HTL-0080-0105-08, specimens 1 and 2, issued by Hurricane Test Laboratory, Inc., dated 03/26/08, signed and sealed by Vinu J. Abraham, P.E.

(Submitted under NOA No. 08-0331.07)

4. Laboratory compliance letters for Test Report No. HTL-0080-0303-96, issued by Hurricane Test Laboratory, Inc., dated 03/06/96, signed and sealed by Timothy S. Marshall, P.E.

(Submitted under NOA No. 95-0929.39)

5. Laboratory compliance letters for Test Report No. **HETI-96-525**, issued by Hurricane Engineering & Testing, Inc., dated 02/12/96, signed and sealed by Hector M. Medina, P.E.

(Submitted under NOA No. 95-0929.39)

6. Private labeling agreement between WinDoor, Inc. and CGI Windows and Doors, Inc. document in conformance of RER guideline dated 09/12/18.

G. OTHERS

- 1. Notice of Acceptance No. **18-1001.21**, issued to WinDoor, Inc. for their Series Clipped, Mullion L.M.I., approved on 10/28/20 and expiring on 03/28/23.
- 2. Notice of Acceptance No. 20-0610.10, issued to CGI Windows & Doors, Inc. for their Series Clipped, Mullion L.M.I., approved on 09/24/20 and expiring on 03/28/23.

Manuel Perez, F

Manuel Pérez, P.E. Product Control Examiner NOA No. 23-0221.02 Expiration Date: March 28, 2028 Approval Date: March 23, 2023

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

2. NEW EVIDENCE SUBMITTED

A. DRAWINGS

1. Drawing No. TUBEMULL-WD, titled "Aluminum Tube Mullions, Clipped (LM)", sheets 1 through 23 of 23, dated 02/02/23, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.

B. TESTS

- 1. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
 - 2) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
 - 3) Water Resistance Test, per FBC, TAS 202-94
 - 4) Large Missile Impact Test per FBC, TAS 201-94
 - 5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
 - 6) Forced Entry Test, per FBC 2411.3.2.1, and TAS 202-94

along with marked-up drawings and installation diagram of clipped aluminum mullions, prepared by Fenestration Testing Lab, Inc., Test Report No. **FTL-6443** (samples A-1 thru E-1), dated 02/28/11, and addendum letter dated 05/05/11, signed and sealed by Marlin D. Brinson, P.E.

(Submitted under NOA's No. 17-0630.11 and 20-0406.08)

2. Test reports on: 1) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94

2) Large Missile Impact Test per FBC, TAS 201-94

3) Cyclic Wind Pressure Loading per FBC, TAS 203-94

along with marked-up drawings and installation diagram of two series 1000 fixed windows mulled together, prepared by Fenestration Testing Laboratory, Inc. Test Report No. **FTL-18-8511**, dated 11/27/18, signed and sealed by Idalmis Ortega, P.E. *(Submitted under NOA's No. 15-0728.01 and 20-0826.03)*

C. CALCULATIONS

 Mullion calculations, clip details, anchor verification calculations and structural analysis, adding additional mullions and clip options from NOA No. 20-0826.03, also adding different clip styles from NOA's No. 20-0406.08 and No. 20-0610.10, all complying with FBC 7th Edition (2020), dated 02/15/23 by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.

D. QUALITY ASSURANCE

- 1. Miami-Dade Department of Regulatory and Economic Resources (RER)
- E. MATERIAL CERTIFICATIONS
 - 1. None.

Manuel Perez, P.E. Product Control Examiner NOA No. 23-0221.02 Expiration Date: March 28, 2028 Approval Date: March 23, 2023

WinDoor, Inc.

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

2. NEW EVIDENCE SUBMITTED (CONTINUED)

F. STATEMENTS

- 1. Statement letter of conformance, of complying with **FBC** 7th **Edition (2020)** dated 02/15/23, issued by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.
- 2. Statement letter of no financial interest dated 02/15/23, issued by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.
- **3.** Private labeling agreement between WinDoor, Inc. and CGI Windows and Doors, Inc. document in conformance of RER guideline dated 02/15/23.

G. OTHERS

1. Notice of Acceptance No. **20-0610.14**, issued to WinDoor, Inc. for their Series Clipped Mullion - L.M.I., approved on 10/28/20 and expiring on 03/28/23.

Manuel Perez, P.E

Manuel Perez, P.E. Product Control Examiner NOA No. 23-0221.02 Expiration Date: March 28, 2028 Approval Date: March 23, 2023

IMPACT-RESISTANT, CLIPPED, ALUMINUM TUBE MULLIONS

1) MULLIONS AND CLIPS HAVE BEEN DESIGNED & TESTED TO COMPLY WITH THE REQUIREMENTS OF THE FLORIDA BUILDING CODE, AND ARE APPROVED FOR IMPACT AND NON-IMPACT APPLICATIONS IN THE HVHZ. MULLIONS ARE ONLY TO BE USED WITH THE MANUFACTURER'S FENESTRATION PRODUCTS.

2) INSTALLATION DETAILS SHOWN ARE FOR THE MULLION ONLY, ANCHORS SHOWN ARE IN ADDITION TO ANY ANCHORS REQUIRED FOR THE FENESTRATION PRODUCT INSTALLATION. TYPICAL APPLICATIONS ARE SHOWN. EACH SITUATION IS UNIQUE AND SHOULD BE EVALUATED BY AN EXPERIENCED INSTALLER FOR THE BEST INSTALLATION METHOD. OPTIONAL 1X OR 2X WOOD BUCKS IF USED, MUST BE ANCHORED PROPERLY TO TRANSFER LOADS AND ARE TO BE DESIGNED BY OTHERS.

3) THE TYPE AND NUMBER OF ANCHORS IS CRITICAL TO THE STRUCTURAL PERFORMANCE OF THE MULLED UNITS. MULLIONS HAVE BEEN TESTED AS "FREE- FLOATING" AND DO NOT NEED TO BE DIRECTLY ATTACHED TO THE MULLION CLIPS, BUT SHALL NOT HAVE A GAP OF MORE THAN 1/4" FROM THE CLIP, SEE FIG. 1. SHEET 4.

4) THE ANCHORAGE METHODS SHOWN HAVE BEEN DESIGNED TO RESIST THE WINDLOADS CORRESPONDING TO THE REQUIRED DESIGN PRESSURE. MULLIONS ARE CALCULATED TO DEFLECT NO MORE THAN L/180. THE 1/3 STRESS INCREASE WAS NOT USED IN THIS ANCHOR EVALUATION. THE 1.6 LOAD DURATION FACTOR WAS USED FOR THE EVALUATION OF WOOD SCREWS.

5) PROPER SEALING OF ENTIRE ASSEMBLY IS THE RESPONSIBILITY OF OTHERS AND IS BEYOND THE SCOPE OF THESE INSTRUCTIONS.

6) USE THE COMBINED WIDTH OR HEIGHT OF ONLY TWO ADJACENT FENESTRATION PRODUCTS TO DETERMINE MULLION PRESSURES AND ANCHORAGE FOR THE COMMON MULLION. FOR MULTIPLE UNITS, CONSIDER ONLY TWO ADJACENT UNITS AT A TIME WHEN USING THE DESIGN PRESSURE AND ANCHORAGE TABLES. THE LOWEST DESIGN PRESSURE OF MULTIPLE MULLIONS OR FENESTRATION PRODUCTS SHALL APPLY.

7) ANCHOR EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO. WOOD BUCKS BY OTHERS, MUST BE ANCHORED PROPERLY TO TRANSFER LOADS TO THE STRUCTURE, ANCHORS SHALL BE COATED OR CORROSION RESISTANT AS APPROPRIATE FOR SUBSTRATE MATERIAL. DISSIMILAR MATERIALS SHALL BE PROTECTED AS REQUIRED TO PREVENT REACTIONS.

8) REFERENCE: DEWALT ULTRACON+, DEWALT/ELCO AGGRE-GATOR & CRETEFLEX NOA'S.

9) QUANTITY OF UNITS WITHIN A MULTIPLE MULLED ASSEMBLY IS UNLIMITED PROVIDED THAT THE SPAN AND OPENING WIDTH/HEIGHT OF EACH INDIVIDUAL MULLION COMPLIES WITH THE REQUIREMENTS OF THIS APPROVAL.

10) SUBSTRATES: CONCRETE SHALL CONFORM TO ACI 301 SPECIFICATIONS. HOLLOW AND GROUT-FILLED CÓNCRETE BLOCK UNIT (CMU) SHALL CONFORM TO ASTM C-90. WOOD SHALL BE SOUTHERN YELLOW PINE WITH AN SG OF 0.55. ALUMINUM SHALL BE 6063-T5 AND BE A MINIMUM OF .125" THICK. STEEL STUDS TO BE A MINIMUM GRADE 33 AND 0.045" THICK (18 GAUGE). STRUCTURAL STEEL TO BE AT LEAST .125" THICK AND A36. ALL ANCHORS INTO METAL SHALL EXTEND AT LEAST 3 SCREW THREADS BEYOND THE MATERIAL. #12 & #14 ANCHORS INTO WOOD MAY BE STEEL. 18-8 S.S. OR 410 S.S.

INSTRUCTIONS:

1) DETERMINE THE ALLOWABLE STRESS DESIGN PRESSURE REQUIREMENT (LBS/FT²) FOR THE OPENING USING THE ASCE-7 STANDARD.

2) TO FIND THE DESIGN PRESSURE OF THE MULLION, USE TABLES 1A THROUGH 14A, THE MULLION DESIGN PRESSURE OBTAINED SHALL MEET OR EXCEED THE DESIGN PRESSURE REQUIREMENT FOR THE OPENING OBTAINED IN STEP 1. NOTE THAT YOU MUST FIRST DETERMINE WHETHER YOU HAVE A SINGLE MULLION OR CROSSING MULLIONS.

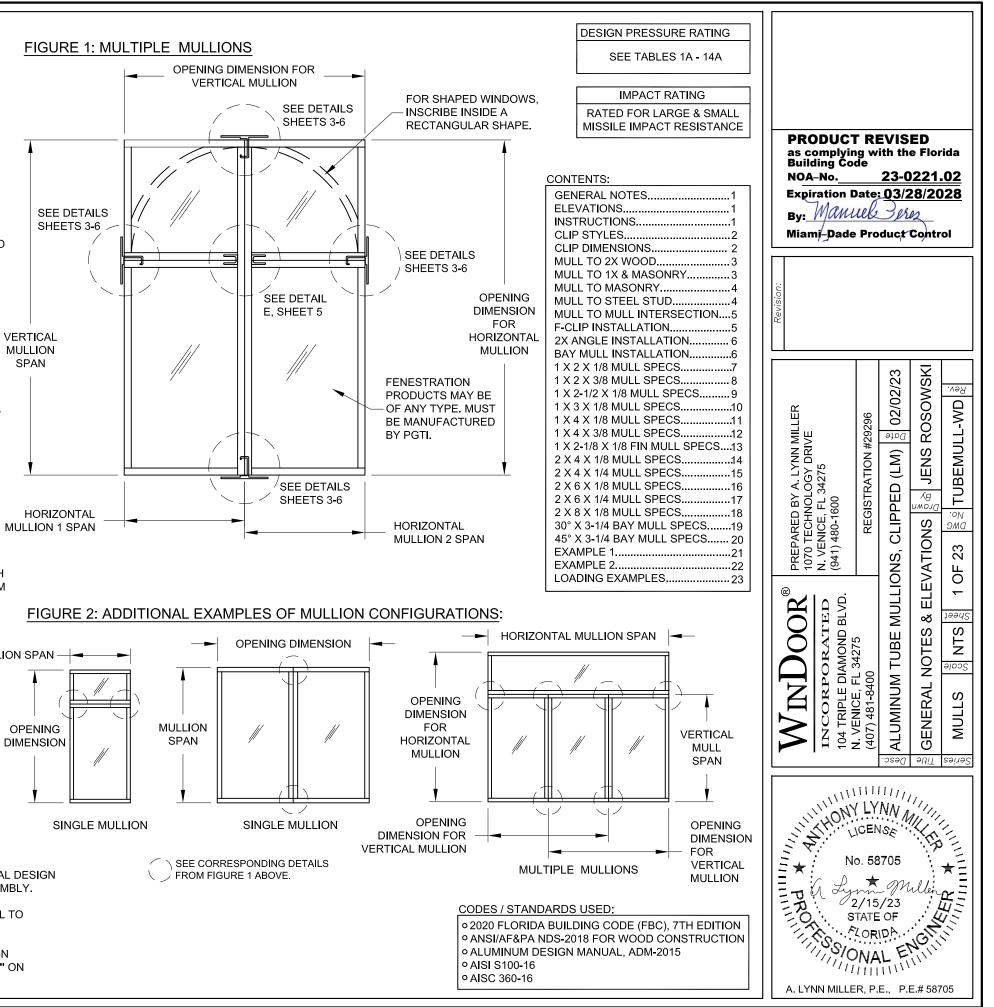
3) AFTER OBTAINING THE MULLION'S DESIGN PRESSURE, FIND THE VALUE IN THE COLUMN TITLED ANCHOR CAPACITY REQUIRED (LBS)". THIS VALUE REPRESENTS THE CLIP/ANCHOR CAPACITY THAT MUST BE MET TO ATTAIN THE MULLION DESIGN PRESSURE.

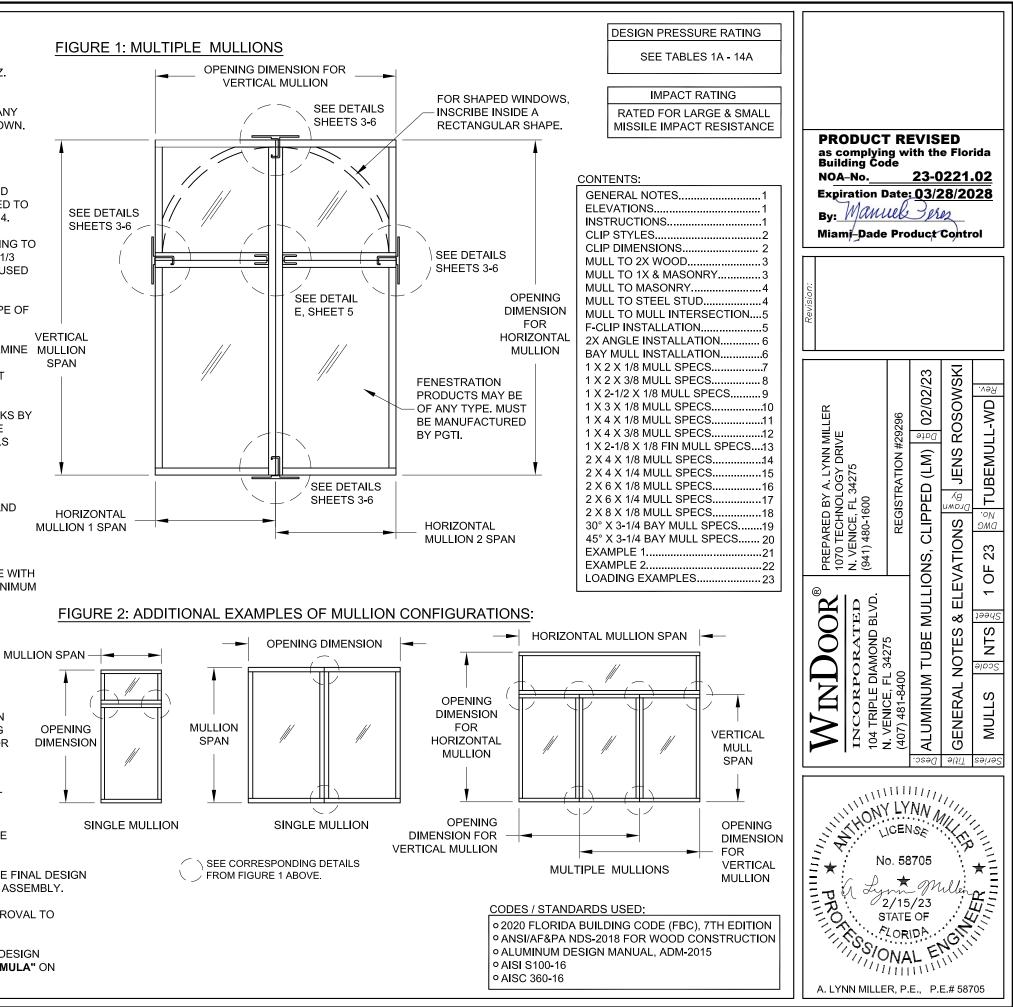
4) FROM THE ANCHOR/CLIP CAPACITY TABLE ON THE SAME SHEET, CHOOSE AN ANCHOR/CLIP/SUBSTRATE CONDITION THAT MEETS OR EXCEEDS THE VALUE OBTAINED FROM STEP 3.

5) VERIFY THE DESIGN PRESSURE OF THE FENESTRATION PRODUCT TO BE USED AND COMPARE WITH THE FINAL DESIGN PRESSURE FOR THIS MULLION SYSTEM. THE LOWER OF THE TWO SHALL APPLY FOR THE ENTIRE MULLED ASSEMBLY.

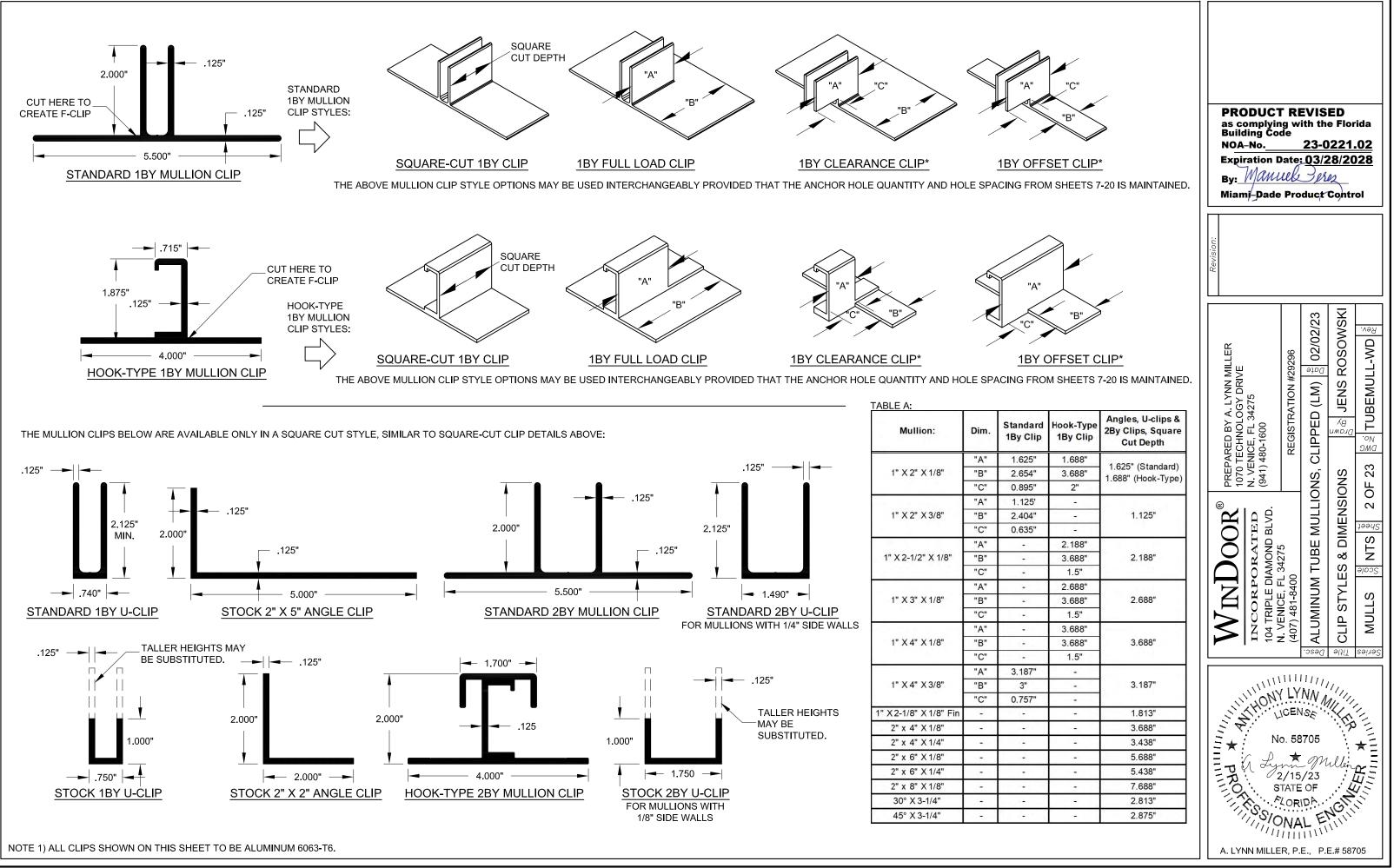
6) HIGHLIGHT OPTION USED AND TABLE VALUES USED IN A SPECIFIC APPLICATION WHEN USING THIS APPROVAL TO APPLY FOR A PERMIT.

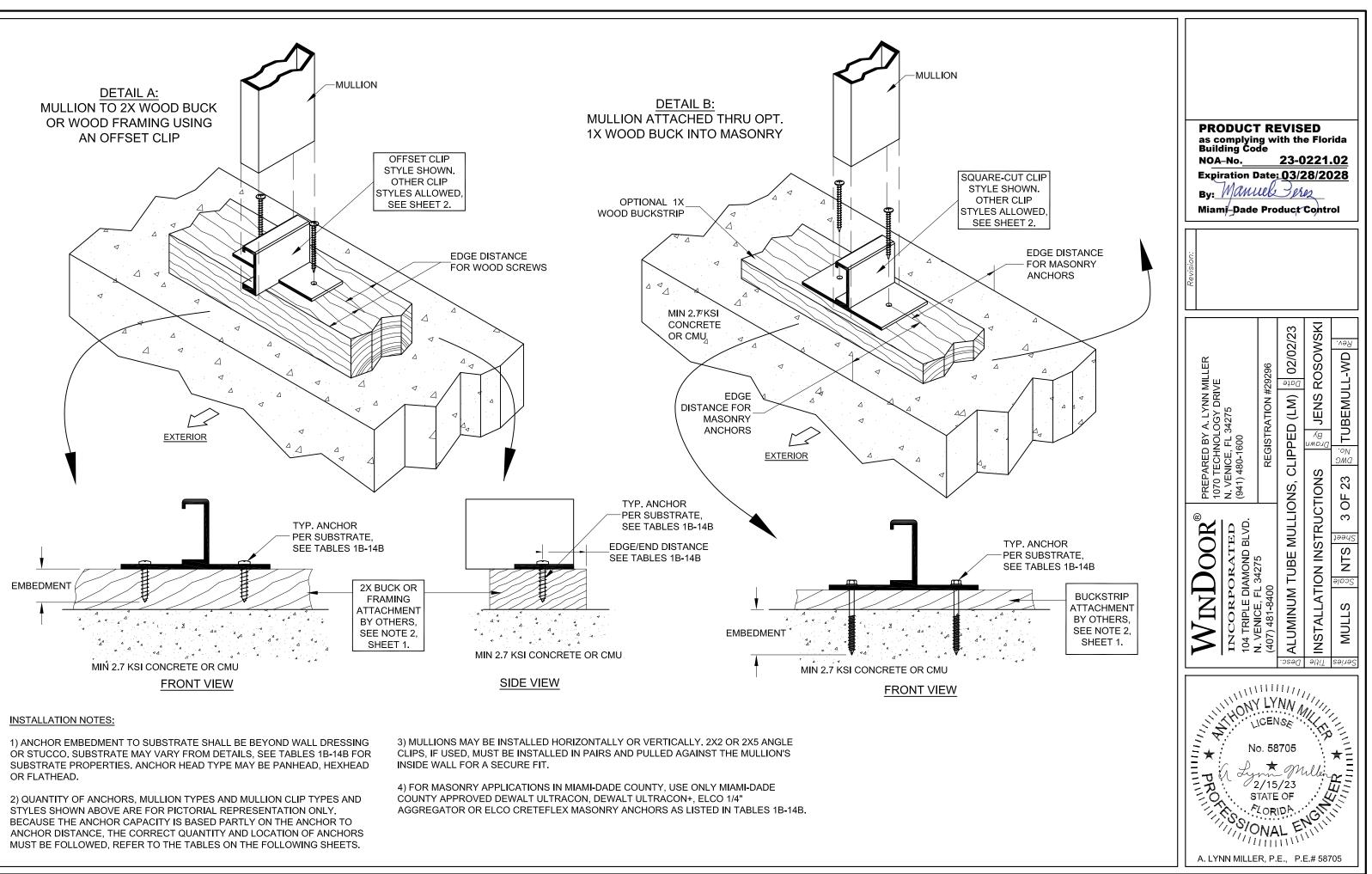
7) OPTIONALLY, IF THE MULLION DESIGN PRESSURE OBTAINED IN THE TABLE IS MUCH HIGHER THAN THE DESIGN PRESSURE REQUIREMENT FOR THE OPENING, YOU MAY USE THE "ANCHOR CAPACITY ADJUSTMENT FORMULA" ON SHEET 1 TO OBTAIN A LOWER ANCHOR/CLIP CAPACITY.

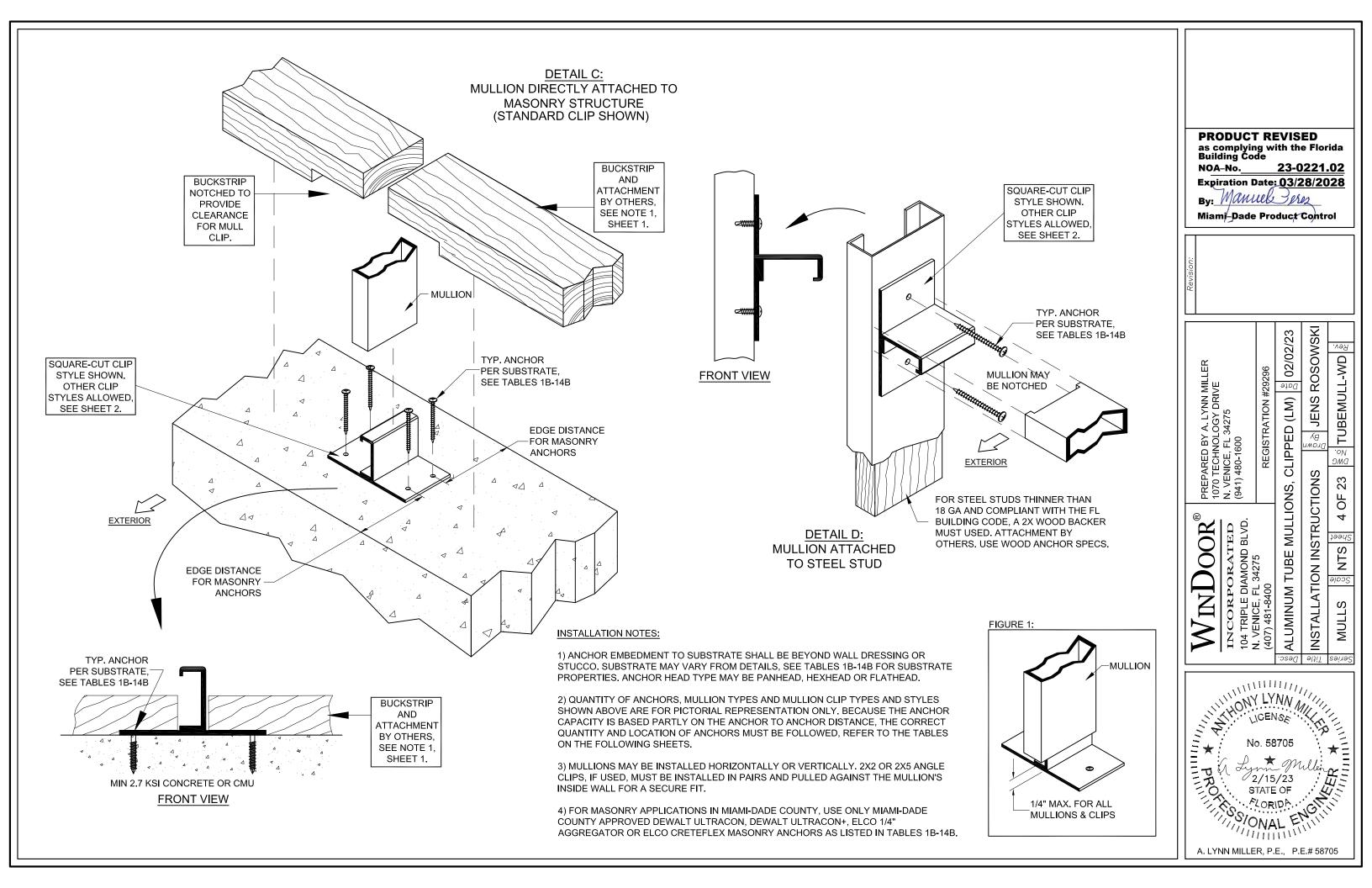


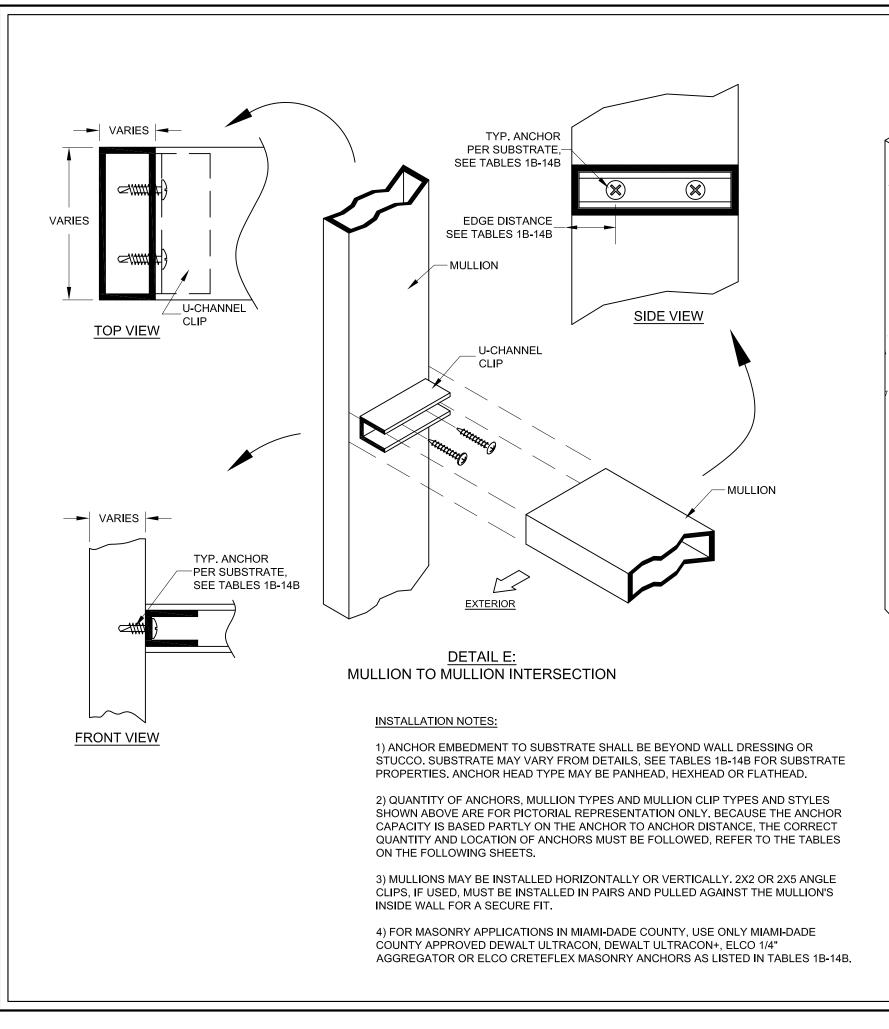


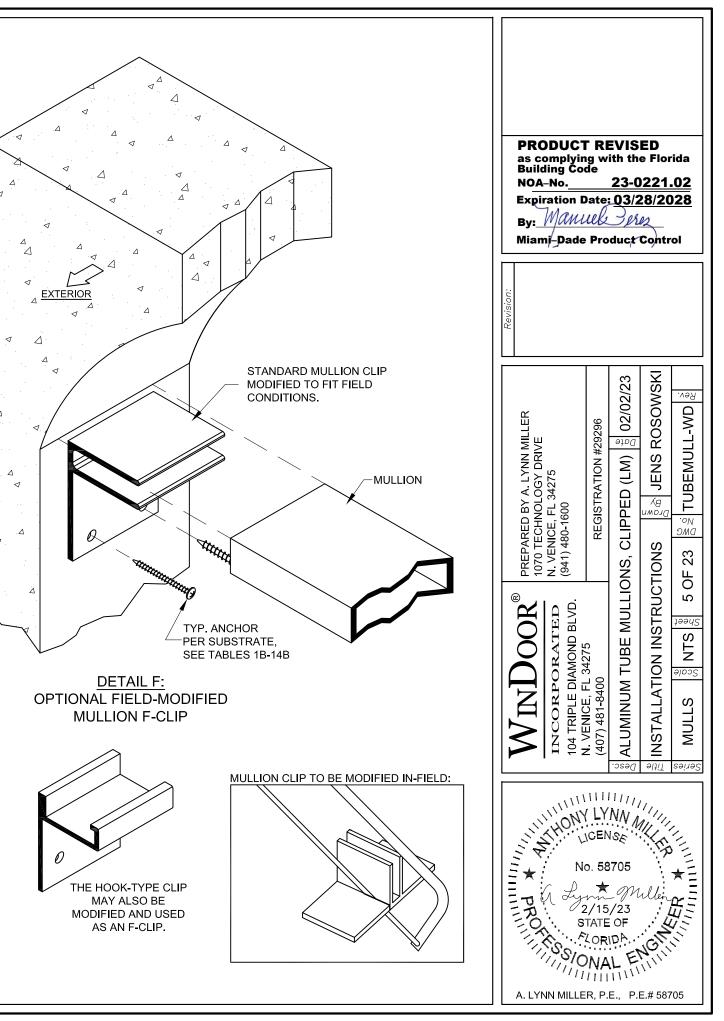
NOTE 1) ALL CLIPS SHOWN ON THIS SHEET TO BE ALUMINUM 6063-T6.

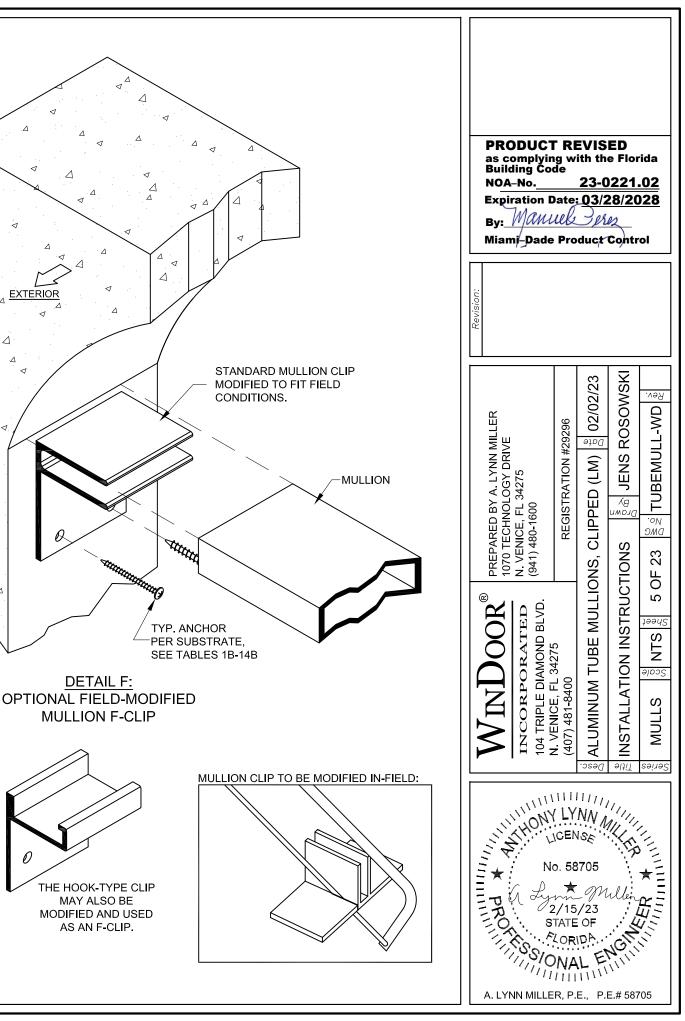


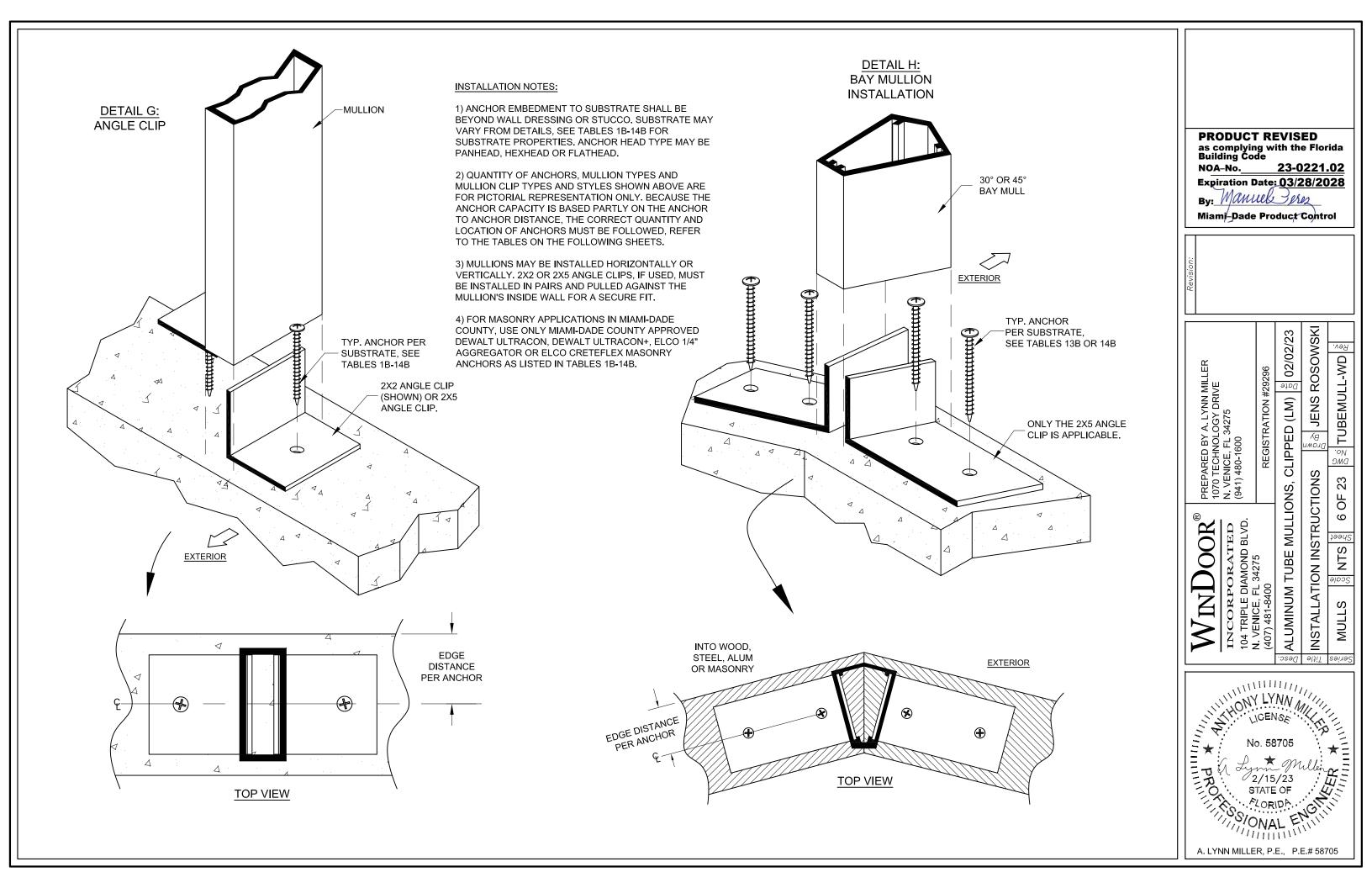












ТАВ	<u>.E 1A:</u>																	0.00	ning	Dimen	lon																
1"	(2" x 1/8"		50) in			60) in			70) in			80) in) in	sion		10	0 in	-		120) in			14	0 in			16	i0 in	
Tu	be Mullion Design		ngular ding		Triang. ading		angular ading	Trap/ ⁻ Loa	Triang. Iding	Recta Loa	-	Trap/1 Loa	riang. ding		ingular ding		Friang. ding		ingular iding		friang. ding		angular ading	1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.	Triang. Iding	Recta Loa		Trap/T Loa	Friang. ding		angular ading		Triang. Iding		angular ading	Trap/T Load	Triang. ding
CI	essure & p/Anchor apacity quirement	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (Ibs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)
	42 in	111.8	408	129.4	331	93.2	408	115.5	325	79.8	408	107.7	321	69.9	408	104.3	319	62.1	408	104.0	318	55.9	408	104.0	318	46.6	408	104.0	318	39.9	408	104.0	318	34.9	408	104.0	318
	48 in	74.9	312	83.7	258	62.4	312	73.4	252	53.5	312	66.9	248	46.8	312	63.1	246	41.6	312	61.3	244	37.4	312	60.9	244	31.2	312	60.9	244	26.7	312	60.9	244	23.4	312	60.9	244
5	50-5/8 in	63.8	281	70.6	234	53.2	281	61.5	228	45.6	281	55.7	224	39.9	281	52.1	222	35.5	281	50.1	220	31.9	281	49.3	219	26.6	281	49.3	219	22.8	281	49.3	219	19.9	281	49.3	219
Span	54 in	52.6	247	57.4	207	43.8	247	49.8	202	37.6	247	44.8	199	32.9	247	41.5	196	29.2	247	39.4	194	26.3	247	38.3	193	21.9	247	38.0	193	18.8	247	38.0	193	16.4	247	38.0	193
S	60 in	38.3	200	41.2	170	32.0	200	35.4	166	27.4	200	31.5	163	24.0	200	28.9	160	21.3	200	27.0	158	19.2	200	25.9	157	16.0	200	25.0	156	13.7	200	25.0	156	12.0	200	25.0	156
ē	63 in	33.1	181	35.3	155	27.6	181	30.3	151	23.7	181	26.9	149	20.7	181	24.5	146	18.4	181	22.8	144	16.6	181	21.7	143	13.8	181	20.6	142	11.8	181	20.5	142	10.4	181	20.5	142
Mullion	66 in	28.8	165	30.5	142	24.0	165	26.1	139	20.6	165	23.1	136	18.0	165	21.0	134	16.0	165	19.4	132	14.4	165	18.4	131	12.0	165	17.2	129	10.3	165	17.1	129	9.0	165	17.1	129
2	72 in	22.2	139	23.3	120	18.5	139	19.9	118	15.8	139	17.5	116						·																		
	76 in	18.9	124	19.7	109	15.7	124	16.8	106		1													1													
2.1	78 in	17.5	118	18.2	103																											15					

	Substrate:		3k Co	ncrete		3.5k Conc.			Hol	low CMU				Filled CMU		W	ood	Metal
Anchor/Clip Capacity (lbs) when using a	Anchor Type:		DeWalt con+	1/4" D Ultra	eWalt con+	5/16" Elco Ultracon	3/16" I Ultra	DeWalt con+		eWalt con+	1/4" Elco CreteFlex	1/4" Elco AggreGator	3/16" DeWalt Ultracon+	1/4" DeWalt Ultracon+	1/4" Elco AggreGator	#12 Steel Screw	#14 Steel Screw	#12 Steel Screw
1" x 2" x 1/8" Tube Mullion	Edge Distance (in):	1"	2-1/2"	1"	2-1/2"	3-1/8"	1"	2-1/2"	1"	2-1/2"	2-1/2"	2"	1"	1"	2"	0.54"	0.60"	0.324"
	Embedment (in):	1-3/4"	1-3/4"	1-3/4"	1-3/4"	2"	1-1/4"	1-1/4"	1-1/4"	1-1/4"	1-1/4"	1-1/4"	1-3/4"	1-3/4"	2"	1-3/8"	1-3/8"	See Sheet 1
2 Anchors @ 3.28" Min.	. O.C. / Mullion Clip (Fig. 1):	310 lbs	630 lbs	220 lbs	870 lbs	1105 lbs	230 lbs	370 lbs	320 lbs	580 lbs	497 lbs	374 lbs	170 lbs	347 lbs	946 lbs	442 lbs	537 lbs	536 lbs
2 Anchors @ 4.75" Min.	. O.C. / Mullion Clip (Fig. 2):	310 lbs	630 lbs	220 lbs	870 lbs	1644 lbs	230 lbs	370 lbs	320 lbs	580 lbs	514 lbs	374 lbs	170 lbs	410 lbs	946 lbs	442 lbs	537 lbs	536 lbs
4 Anchors @ 0.97" Min.	. O.C. / Mullion Clip (Fig. 3):	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	885 lbs	1073 lbs	1073 lbs
4 Anchors @ 1.53" Min.	. O.C. / Mullion Clip (Fig. 4):	420 lbs	1260 lbs	400 lbs	1700 lbs	N/A	320 lbs	740 lbs	380 lbs	960 lbs	852 lbs	N/A	340 lbs	400 lbs	N/A	885 lbs	1073 lbs	1073 lbs
2 Total Anchors @ 3.78" O.C. thru	2x2 Angle Clip Pair (Fig. 5):	310 lbs	630 lbs	220 lbs	870 lbs	1420 lbs	230 lbs	370 lbs	320 lbs	580 lbs	503 lbs	374 lbs	170 lbs	389 lbs	946 lbs	442 lbs	537 lbs	536 lbs
2 Total Anchors @ 5" O.C. thru	2x5 Angle Clip Pair (Fig. 6):	310 lbs	630 lbs	220 lbs	870 lbs	1700 lbs	230 lbs	370 lbs	320 lbs	580 lbs	517 lbs	374 lbs	170 lbs	410 lbs	946 lbs	442 lbs	537 lbs	536 lbs
4 Total Anchors @ 0.97" O.C. thru	2x2 Angle Clip Pair (Fig. 7):	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	885 lbs	1073 lbs	1073 lbs
4 Total Anchors @ 3.25" O.C. thru	2x5 Angle Clip Pair (Fig. 8):	620 lbs	1260 lbs	440 lbs	1740 lbs	2211 lbs	460 lbs	740 lbs	640 lbs	1160 lbs	994 lbs	748 lbs	340 lbs	694 lbs	1892 lbs	885 lbs	1073 lbs	1073 lbs
2 Anchors @ 0.875" Min	. O.C. / U-Clip (Fig. 9 & 10):	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	442 lbs	537 lbs	536 lbs
1 Ar	nchor / F-Clip (Fig. 11 & 12):	155 lbs	315 lbs	110 lbs	435 lbs	850 lbs	115 lbs	185 lbs	160 lbs	290 lbs	258 lbs	187 lbs	85 lbs	205 lbs	473 lbs	221 lbs	268 lbs	268 lbs
2 Anchors @ 0.97"	Min. O.C. / F-Clip (Fig. 13):	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	442 lbs	537 lbs	536 lbs
2 Anchors @ 1.53"	Min. O.C. / F-Clip (Fig. 14):	210 lbs	630 lbs	200 lbs	850 lbs	N/A	160 lbs	370 lbs	190 lbs	480 lbs	426 lbs	N/A	170 lbs	200 lbs	N/A	442 lbs	537 lbs	536 lbs

3.78"

MIN.

SEE SUBSTRATE PROPERTIES, SHEET 1.

0.875"

MIN.

FIGURE 10

FIGURE 14

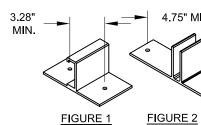


FIGURE 9

0.875" MIN

0.97'

MIN

FIGURE 13

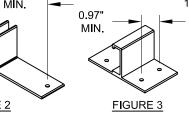
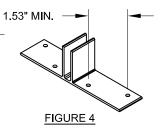
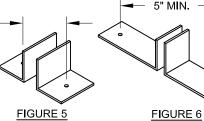


FIGURE 11

1.53" MIN.

FIGURE 12





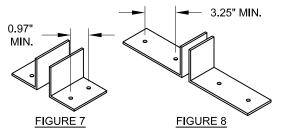


TABLE NOTES:

1) LINEAR INTERPOLATION BETWEEN MULLION SPANS AND/OR OPENING DIMENSIONS IS ALLOWABLE.

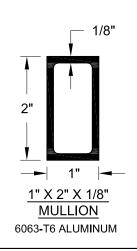
2) MULLION AND MULLION CLIPS SHOWN ARE NOT TO SCALE. FOR EXACT DIMENSIONS, SEE SHEETS 21-23. HOLES MAY BE DRILLED IN THE FIELD FOLLOWING DIMENSIONAL RESTRICTIONS SHOWN ON THIS SHEET. FIGURES SHOW SUGGESTED, APPROXIMATE HOLE LOCATIONS. CLIP HOLES TO BE <u>NO CLOSER</u> <u>THAN 3/8" O.C.</u> FROM CLIP EDGE.

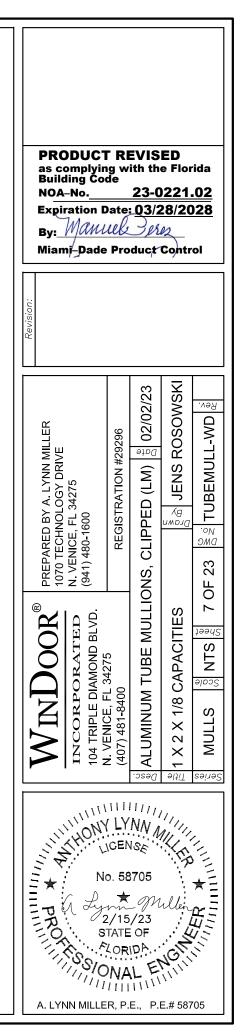
3) SEE SHEET 1 FOR ADDITIONAL ANCHOR/SUBSTRATE NOTES.

ANCHOR CAPACITY ADJUSTMENT FORMULA:

$$(\mathsf{DP}_{_{\mathsf{REQ}}}) \times \left(\frac{\mathsf{ANCHOR CAP}_{_{\mathsf{FROM TABLE}}}}{\mathsf{MULLION CAP}_{_{\mathsf{FROM TABLE}}}}\right) = \mathsf{ANCHOR CAP}_{_{\mathsf{REQ}}}$$







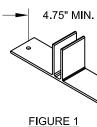
									1.1		_			5	_			Оре	ening [Dimen	sion																
1" x	2" x 3/8"		50	in			60) in			70) in			80	in			90) in			100) in	3.1		120	0 in			140) in			160) <mark>in</mark>	
C	e Mullion Design	Recta Loa	-		Triang. ding		ingular ding	Trap/T Loa	friang. ding	Recta Loa	ingular ding	Trap/T Load		Recta Loa	ngular ding	Trap/T Load	Triang. ding	Recta Loa	-	Trap/T Loa	friang. ding	Recta Loa	ngular ding		Triang. ding	Recta Loa		Trap/T Loa		Recta Loa	•		īriang. ding	Recta Load		Trap/T Load	•
Clip C	essure & o/Anchor apacity juirement	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (Ibs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (Ibs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (Ibs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (Ibs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (Ibs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (Ibs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (Ibs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (Ibs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (Ibs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (Ibs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (Ibs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (Ibs)	Mullion Capacity (lbs/ft²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (Ibs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (Ibs)
	42 in	170.0	620	170.0	435	151.3	662	170.0	478	129.7	662	170.0	506	113.5	662	169.5	518	100.9	662	168.9	517	90.8	662	168.9	517	75.7	662	168.9	517	64.9	662	168.9	517	56.7	662	168.9	517
	48 in	121.6	507	136.0	419	101.4	507	119.2	410	86.9	507	108.7	403	76.0	507	102.6	399	67.6	507	99.6	397	60.8	507	99.0	396	50.7	507	99.0	396	43.4	507	99.0	396	38.0	507	99.0	396
2	50-5/8 in	103.7	456	114.6	379	86.4	456	99.9	371	74.1	456	90.5	364	64.8	456	84.6	360	57.6	456	81.3	357	51.8	456	80.0	356	43.2	456	80.0	356	37.0	456	80.0	356	32.4	456	80.0	356
an	54 in	85.4	400	93.3	336	71.2	400	80.9	328	61.0	400	72.7	322	53.4	400	67.3	318	47.5	400	64.0	315	42.7	400	62.3	314	35.6	400	61.8	313	30.5	400	61.8	313	26.7	400	61.8	313
S	60 in	62.3	324	66.9	276	51.9	324	57.5	270	44.5	324	51.2	264	38.9	324	46.9	260	34.6	324	43.9	257	31.1	324	42.0	255	26.0	324	40.5	253	22.2	324	40.5	253	19.5	324	40.5	253
Mullion	63 in	53.8	294	57.4	252	44.8	294	49.2	246	38.4	294	43.6	241	33.6	294	39.8	237	29.9	294	37.1	234	26.9	294	35.2	232	22.4	294	33.5	230	19.2	294	33.4	230	16.8	294	33.4	230
	66 in	46.8	268	49.6	230	39.0	268	42.4	225	33.4	268	37.5	221	29.2	268	34.1	218	26.0	268	31.6	215	23.4	268	29.8	212	19.5	268	28.0	210	16.7	268	27.7	209	14.6	268	27.7	209
ž L	72 in	36.0	225	37.9	196	30.0	225	32.2	191	25.7	225	28.4	188	22.5	225	25.6	185	20.0	225	23.5	182	18.0	225	22.1	180	15.0	225	20.3	177	12.9	225	19.6	176	11.3	225	19.6	176
	76 in	30.6	202	32.0	177	25.5	202	27.2	173	21.9	202	23.9	170	19.2	202	21.5	167	17.0	202	19.7	165	15.3	202	18.4	163	12.8	202	16.7	160								
_	78 in	28.3	192	29.6	168	23.6	192	25.1	165	20.2	192	22.0	162	17.7	192	19.7	159	15.7	192	18.1	157	14.2	192	16.8	155												
A	90 in	18.5	144	19.0	128	15.4	144	16.1	126			-	1		1														14					-			

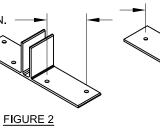
TABLE 2B:

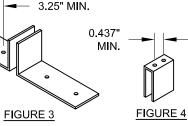
	Substrate:		3k Co	ncrete		3.5k Conc.			Но	llow CMU				Filled CMU		W	boo	Metal
Anchor/Clip Capacity (lbs) when using a	Anchor Type:		DeWalt icon+		DeWalt icon+	5/16" Elco Ultracon	3/16" I Ultra	DeWalt icon+	1/4" E Ultra)eWalt icon+	1/4" Elco CreteFlex	1/4" Elco AggreGator	3/16" DeWalt Ultracon+	1/4" DeWalt Ultracon+	1/4" Elco AggreGator	#12 Steel Screw	#14 Steel Screw	#12 Steel Screw
1" x 2" x 3/8" Tube Mullion	Edge Distance (in):	1"	2-1/2"	1"	2-1/2"	3-1/8"	1"	2-1/2"	1"	2-1/2"	2-1/2"	2"	1"	1"	2"	0.54"	0.60"	0.324"
	Embedment (in):	1-3/4"	1-3/4"	1-3/4"	1-3/4"	2"	1-1/4"	1-1/4"	1-1/4"	1-1/4"	1-1/4"	1-1/4"	1-3/4"	1-3/4"	2"	1-3/8"	1-3/8"	See Sheet 1
2 Anchors @ 4.75" Min.	O.C. / Mullion Clip (Fig. 1):	310 lbs	630 lbs	220 lbs	870 lbs	1644 lbs	230 lbs	370 lbs	320 lbs	580 lbs	514 lbs	374 lbs	170 lbs	410 lbs	946 lbs	442 lbs	537 lbs	536 lbs
4 Anchors @ 1.3" Min.	O.C. / Mullion Clip (Fig. 2):	353 lbs	1260 lbs	380 lbs	N/A	N/A	N/A	740 lbs	N/A	N/A	N/A	N/A	N/A	N/A	N/A	885 lbs	1073 lbs	1073 lbs
4 Total Anchors @ 3.25" O.C. thru:	2x5 Angle Clip Pair (Fig. 3):	620 lbs	1260 lbs	440 lbs	1740 lbs	2211 lbs	460 lbs	740 lbs	640 lbs	1160 lbs	994 lbs	748 lbs	340 lbs	694 lbs	1892 lbs	885 lbs	1073 lbs	1073 lbs
2 Anchors @ 0.437'	" Min. O.C. / U-Clip (Fig. 4):	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	536 lbs
	1 Anchor / F-Clip (Fig. 5):	155 lbs	315 lbs	110 lbs	435 lbs	850 lbs	115 lbs	185 lbs	160 lbs	290 lbs	258 lbs	187 lbs	85 lbs	205 lbs	473 lbs	221 lbs	268 lbs	268 lbs
2 Anchors @ 1.3	" Min. O.C. / F-Clip (Fig. 6):	177 lbs	630 lbs	190 lbs	N/A	N/A	N/A	370 lbs	N/A	N/A	N/A	N/A	N/A	N/A	N/A	442 lbs	537 lbs	536 lbs

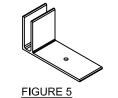
SEE SUBSTRATE PROPERTIES, SHEET 1.

1.3" MIN.











1.3" MIN.

TABLE NOTES:

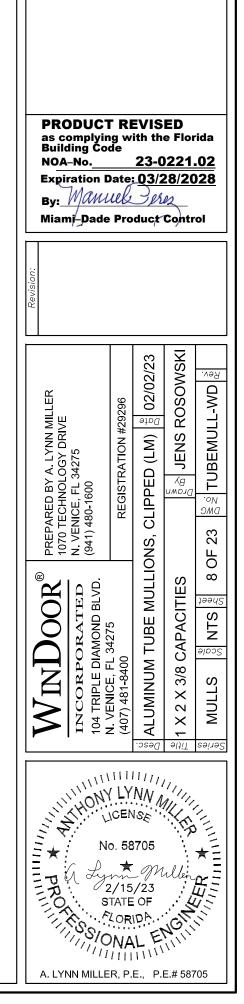
1) LINEAR INTERPOLATION BETWEEN MULLION SPANS AND/OR OPENING DIMENSIONS IS ALLOWABLE.

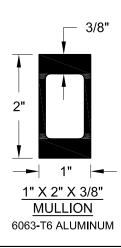
2) MULLION AND MULLION CLIPS SHOWN ARE NOT TO SCALE. FOR EXACT DIMENSIONS, SEE SHEETS 21-23. HOLES MAY BE DRILLED IN THE FIELD FOLLOWING DIMENSIONAL RESTRICTIONS SHOWN ON THIS SHEET. FIGURES SHOW SUGGESTED, APPROXIMATE HOLE LOCATIONS. CLIP HOLES TO BE <u>NO CLOSER</u> <u>THAN 3/8" O.C.</u> FROM CLIP EDGE.

3) SEE SHEET 1 FOR ADDITIONAL ANCHOR/SUBSTRATE NOTES.

ANCHOR CAPACITY ADJUSTMENT FORMULA:

$$(\mathsf{DP}_{\mathsf{req}}) \times \left(\frac{\mathsf{ANCHOR CAP}_{\mathsf{FROM TABLE}}}{\mathsf{MULLION CAP}_{\mathsf{FROM TABLE}}}\right) = \mathsf{ANCHOR CAP}_{\mathsf{Req}}$$





TAE	BLE 3A:																																				
						0				1								Оре		Dimen	sion	1						a. 2 - 5 ²									
	' x 2-1/2" x	-	50) in			60) in			70) in			80	in			90	0 in		1-2	10	0 in			12	0 in			140	0 in			160	0 in	
	1/8" Tube Mullion Design	100 C 1 C 1 C 1	ingular ding	Trap/T Loa	Friang. ding	Recta Loa	•		Triang. Iding		angular ading	Trap/T Loa	-	Recta Loa		Trap/1 Loa		Recta Loa	ngular ding	Trap/ ⁻ Loa	Friang. ding	Recta Loa		Trap/T Load	-	Rectar Loac	•	Trap/T Load	•	Recta Loa	-		Triang. ading	0.430.000	angular ading	Trap/1 Loa	•
С	ressure & lip/Anchor Capacity equirement	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (Ibs)	Mullion Capacity (lbs/ft²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (Ibs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (Ibs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)
	42 in	170.0	620	170.0	435	163.1	714	170.0	478	139.8	714	170.0	506	122.4	714	170.0	519	108.8	714	170.0	521	97.9	714	170.0	521	81.6	714	170.0	521	69.9	714	170.0	521	61.2	714	170.0	521
	48 in	131.2	546	146.6	452	109.3	546	128.5	442	93.7	546	117.3	435	82.0	546	110.6	430	72.9	546	107.3	428	65.6	546	106.7	427	54.6	546	106.7	427	46.8	546	106.7	427	41.0	546	106.7	427
	50-5/8 in	111.8	491	123.6	409	93.2	491	107.7	400	79.9	491	97.6	393	69.9	491	91.2	388	62.1	491	87.7	385	55.9	491	86.3	384	46.6	491	86.3	384	39.9	491	86.3	384	34.9	491	86.3	384
S	54 in	92.1	432	100.6	362	76.8	432	87.2	354	65.8	432	78.4	348	57.6	432	72.6	343	51.2	432	69.0	340	46.1	432	67.1	338	38.4	432	66.6	337	32.9	432	66.6	337	28.8	432	66.6	337
Span	60 in	67.2	350	72.1	297	56.0	350	62.0	291	48.0	350	55.2	285	42.0	350	50.5	281	37.3	350	47.3	277	33.6	350	45.3	275	28.0	350	43.7	273	24.0	350	43.7	273	21.0	350	43.7	273
Su	63 in	58.0	317	61.9	271	48.3	317	53.1	265	41.4	317	47.1	260	36.3	317	42.9	256	32.2	317	39.9	253	29.0	317	38.0	250	24.2	317	36.1	248	20.7	317	36.0	248	18.1	317	36.0	248
Mullion	66 in	50.5	289	53.5	248	42.0	289	45.3	243	36.0	289	40.5	238	31.5	289	36.7	235	28.0	289	34.1	231	25.2	289	32.2	229	21.0	289	30.2	226	18.0	289	29.9	226	15.8	289	29.9	226
In	72 in	38.9	243	40.8	211	32.4	243	34.3	206	27.8	243	30.6	203	24.3	243	27.6	199	21.6	243	25.4	196	19.4	243	23.8	194	16.2	243	21.8	191	13.9	243	21.1	190	12.1	243	21.1	190
2	76 in	33.0	218	34.5	190	27.5	218	29.3	186	23.6	218	25.7	183	20.7	218	23.1	180	18.4	218	21.2	177	16.5	218	19.8	175	13.8	218	18.0	172	11.8	218	17.1	171	10.3	218	17.0	170
	78 in	30.6	207	31.9	181	25.5	207	27.1	178	21.8	207	23.7	174	19.1	207	21.3	171	17.0	207	19.5	169	15.3	207	18.1	167	12.7	207	16.4	164								
	90 in	19.9	155	20.5	138	16.6	155	17.3	136				1					1											()								
	96 in	16.4	137	16.8	122	1																															
TAE	BLE 3B:					5	ubstrate			3k Con	oroto		3	5k Conc.				-	lollow C	MIL						Filled CN	411			M	/ood		Meta	1			
	Anchor/Clip	Capac	ity (lbs	5)				3/1	16" DeW			DeWalt		16" Elco		6" DeW	/alt		DeWalt		I/4" Elco	1/4	' Elco	3/16" De	Walt	1/4" DeV		1/4" Elc	o #1	12 Steel	#14 5	Steel	#12 St				
	when					Anch	or Type:	L L	JItracon-	+		acon+		Iltracon		Iltracon-	1 C C C C C C C C C C C C C C C C C C C	Ult	racon+		CreteFlex		eGator	Ultrac		Ultracor		AggreGat		Screw	Scr		Screv				
1"	x 2-1/2" x 1/	8" Tub	e Mull	ion		dge Dista	()	: 1"		-1/2"	1"	2-1/2		3-1/8"	1"	-	-1/2"	1"	2-1		2-1/2"		2"	1"		1"		2"		0.54"	0.6		0.324				
						Embedn	()	1-3/4		-3/4"	1-3/4"	1-3/4		2"	1-1/4		-1/4"	1-1/4"	1-1		1-1/4"	-	1/4"	1-3/4		1-3/4'	_	2"		1-3/8"	1-3		See She				
			0			Illion Clip	. 0 /	310		30 lbs	220 lbs	870		105 lbs	230 1		70 lbs	320 lbs	580		497 lbs		4 lbs	170		347 lb	s	946 lbs		142 lbs	537	0.00	536 lb				
	4	Anchors	@ 1.47	Min. O	.C. / Mu	Ilion Clip	(Fig. 2)	403	bs 12	60 Ibs	395 lbs	N/A	1	N/A	N/A	14	40 lbs	N/A	N/	A	N/A	r	N/A	N/A	· · · · ·	N/A		N/A	5	385 lbs	1073	SIDS	1073 I	DS			

SEE SUBSTRATE PROPERTIES, SHEET 1.

2 Total Anchors @ 3.78" O.C. thru 2x2 Angle Clip Pair (Fig. 3):

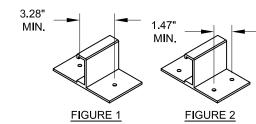
4 Total Anchors @ 1.47" O.C. thru 2x2 Angle Clip Pair (Fig. 4)

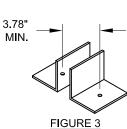
2 Anchors @ 1.47" Min. O.C. / U-Clip (Fig. 5)

3 Anchors @ 0.734" Min. O.C. / U-Clip (Fig. 6):

1 Anchor / F-Clip (Fig. 7)

2 Anchors @ 1.47" Min. O.C. / F-Clip (Fig. 8): 202 lbs





310 lbs

403 lbs

202 lbs

N/A

155 lbs

630 lbs

1260 lbs

630 lbs

N/A

315 lbs

630 lbs

220 lbs

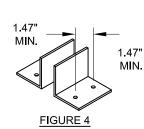
395 lbs

198 lbs

N/A

110 lbs

198 lbs



870 lbs

N/A

N/A

N/A

435 lbs

N/A

1420 lbs

N/A

N/A

N/A

850 lbs

N/A

230 lbs

N/A

N/A

N/A

115 lbs

N/A

370 lbs

740 lbs

370 lbs

N/A

185 lbs

370 lbs

320 lbs

N/A

N/A

N/A

160 lbs

N/A

580 lbs

N/A

N/A

N/A

290 lbs

N/A

503 lbs

N/A

N/A

N/A

258 lbs

N/A

374 lbs

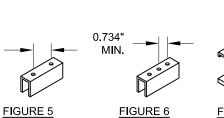
N/A

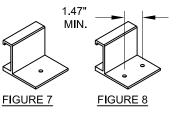
N/A

N/A

187 lbs

N/A





170 lbs

N/A

N/A

N/A

85 lbs

N/A

389 lbs

N/A

N/A

N/A

205 lbs

N/A

946 lbs

N/A

N/A

N/A

473 lbs

N/A

442 lbs

885 lbs

442 lbs

664 lbs

221 lbs

442 lbs

537 lbs

1073 lbs

537 lbs

805 lbs

268 lbs

537 lbs

TABLE NOTES:

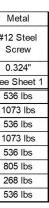
1) LINEAR INTERPOLATION BETWEEN MULLION SPANS AND/OR OPENING DIMENSIONS IS ALLOWABLE.

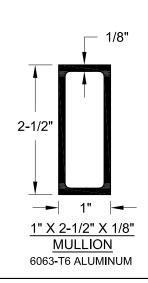
2) MULLION AND MULLION CLIPS SHOWN ARE NOT TO SCALE. FOR EXACT DIMENSIONS, SEE SHEETS 21-23. HOLES MAY BE DRILLED IN THE FIELD FOLLOWING DIMENSIONAL RESTRICTIONS SHOWN ON THIS SHEET. FIGURES SHOW SUGGESTED, APPROXIMATE HOLE LOCATIONS. CLIP HOLES TO BE NO CLOSER THAN 3/8" O.C. FROM CLIP EDGE.

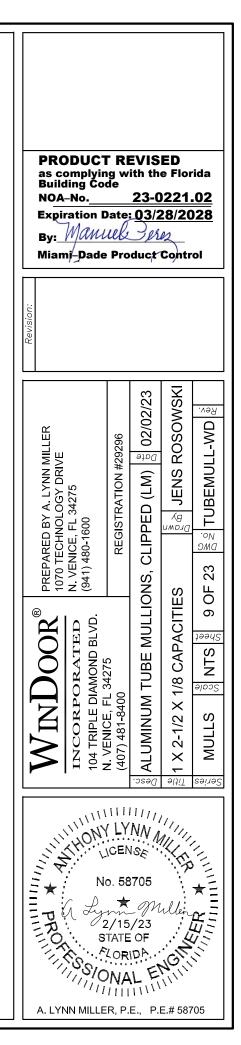
3) SEE SHEET 1 FOR ADDITIONAL ANCHOR/SUBSTRATE NOTES.

ANCHOR CAPACITY ADJUSTMENT FORMULA:

$$(\mathsf{DP}_{\mathsf{req}}) \times \left(\frac{\mathsf{ANCHOR CAP}_{\mathsf{FROM TABLE}}}{\mathsf{MULLION CAP}_{\mathsf{FROM TABLE}}}\right) = \mathsf{ANCHOR CAP}_{\mathsf{Req}}$$



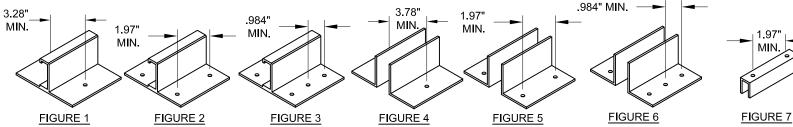




																		Ope	ning [Dimen	sion																
1" x	3" x 1/8"		50	in			60) in			70	in]		80	in) in			10	0 in			12	0 in			140) in			160) in	
Tub	e Mullion Design	Recta Loa	-	Trap/T Loa		Recta Loa	-	Trap/1 Loa	Triang. ding	Recta Loa	ngular ding	Trap/T Load		Recta Loa		Trap/T Loa		Recta Loa	-		Triang. ding	Recta Loa	ingular ding	Trap/T Loa	Friang. ding	Recta Load		Trap/1 Loa	-	Recta Loa			Triang. ding	Recta Loa	ngular ding	Trap/T Loa	
Clij C	essure & p/Anchor apacity quirement	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (Ibs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (Ibs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (Ibs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity
Т	42 in	170.0	620	170.0	435	170.0	744	170.0	478	170.0	868	170.0	506	170.0	992	170.0	519	170.0	1116	170.0	521	157.6	1149	170.0	521	131.3	1149	170.0	521	112.6	1149	170.0	521	98.5	1149	170.0	52
	48 in	170.0	708	170.0	524	170.0	850	170.0	584	150.8	880	170.0	630	132.0	880	170.0	661	117.3	880	170.0	677	105.6	880	170.0	680	88.0	880	170.0	680	75.4	880	170.0	680	66.0	880	170.0	68
	50-5/8 in	170.0	747	170.0	563	150.0	791	170.0	631	128.6	791	157.1	632	112.5	791	146.9	625	100.0	791	141.1	620	90.0	791	138.9	618	75.0	791	138.9	618	64.3	791	138.9	618	56.2	791	138.9	618
	54 in	148.3	695	161.9	583	123.6	695	140.4	570	105.9	695	126.2	560	92.7	695	116.9	552	82.4	695	111.1	547	74.2	695	108.1	544	61.8	695	107.3	543	53.0	695	107.3	543	46.3	695	107.3	543
E	60 in	108.1	563	116.1	479	90.1	563	99.8	468	77.2	563	88.9	459	67.6	563	81.4	452	60.1	563	76.2	447	54.1	563	72.9	443	45.0	563	70.4	440	38.6	563	70.4	440	33.8	563	70.4	44
	63 in	93.4	511	99.6	437	77.8	511	85.4	427	66.7	511	75.8	419	58.4	511	69.0	412	51.9	511	64.3	407	46.7	511	61.1	403	38.9	511	58.1	400	33.4	511	57.9	399	29.2	511	57.9	39
2	66 in	81.2	465	86.1	400	67.7	465	73.7	391	58.0	465	65.1	384	50.8	465	59.1	378	45.1	465	54.8	373	40.6	465	51.8	369	33.8	465	48.6	365	29.0	465	48.1	364	25.4	465	48.1	364
	72 in	62.6	391	65.7	339	52.1	391	56.0	332	44.7	391	49.2	326	39.1	391	44.4	321	34.8	391	40.9	316	31.3	391	38.3	312	26.1	391	35.2	308	22.3	391	34.0	306	19.6	391	33.9	305
	76 in	53.2	351	55.6	306	44.3	351	47.3	300	38.0	351	41.5	295	33.2	351	37.3	290	29.6	351	34.2	286	26.6	351	31.9	282	22.2	351	28.9	277	19.0	351	27.6	275	16.6	351	27.3	274
	78 in	49.2	333	51.3	292	41.0	333	43.6	286	35.1	333	38.2	281	30.8	333	34.3	276	27.3	333	31.4	272	24.6	333	29.2	269	20.5	333	26.4	264	17.6	333	25.0	261	15.4	333	24.6	260
	90 in	32.0	250	33.0	222	26.7	250	27.9	218	22.9	250	24.3	214	20.0	250	21.7	211	17.8	250	19.7	208	16.0	250	18.2	205	13.3	250	16.1	201								
	96 in	26.4	220	27.1	197	22.0	220	22.9	193	18.9	220	19.9	190	16.5	220	17.7	187	14.7	220	16.0	184											1477					
	108 in	18.5	174	18.9	157		1.000			-	1.1.1.1			12242	1.1.1.1.1				1.11																		
	111 in	17.1	165	17.4	149				1		1.1.1.1											1															
BL	.E 4B:			_		Si	ubstrate	:		3k Con	crete		3.	ōk Conc.				H	ollow Cl	MU						Filled C	CMU		_	V	Vood		Meta	al			
Ar	nchor/Clip (when u)		Anch	or Type:		6" DeW Jltracon+			DeWalt acon+	1.1.1.2	16" Elco Iltracon		6" DeW Iltracon	2000		DeWalt racon+		1/4" Elco CreteFlex		l" Elco reGator	3/16" D Ultrad		1/4" De Ultraco	0.202241	1/4" Elo AggreGa	2.25	12 Steel Screw	#14 Sc	Steel	#12 St Scre	CO 2.4			
1"	x 3" x 1/8"	•		۱Ľ		lge Dista	. ,	: 1"		-1/2"	1"	2-1/2		3-1/8"	1"		-1/2"	1"	2-1		2-1/2"		2"		"	1"		2"		0.54"		60"	0.324	·			
						Embedn	. ,	: 1-3/4		-3/4"	1-3/4"	1-3/4		2"	1-1/4		-1/4"	1-1/4"	1-1		1-1/4"		-1/4"	1-3		1-3/4		2"		1-3/8"			See She				
			-			llion Clip		310 lk			220 lbs	870		105 lbs	230 1		70 lbs	320 lbs			497 lbs		74 lbs	170		347		946 lb	_	442 lbs		7 lbs	536 II				
	4/	Anchors	@ 1.97"	Min. O.	C. / Mu	llion Clip	(Fig. 2):	537 lk	bs 12	50 lbs	412 lbs	1712	bs !	559 lbs	361 1	os 74	10 lbs	456 lbs	1018	Blbs	892 lbs		N/A	340	lbs	474	bs	N/A		885 lbs	107	3 lbs	1073	bs			

4 Anchors @ 1.97" Min. O.C. / Mullion Clip (Fig. 2):	537 lbs	1260 lbs	412 lbs	1712 lbs	559 lbs	361 lbs	740 lbs	456 lbs	1018 lbs	892 lbs	N/A	340 lbs	474 lbs	N/A	885 lbs	1073 lbs	1073 lbs
6 Anchors @ 0.984" Min. O.C. / Mullion Clip (Fig. 3):	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	1327 lbs	1610 lbs	1609 lbs
2 Total Anchors @ 3.78" O.C. thru 2x2 Angle Clip Pair (Fig. 4):	310 lbs	630 lbs	220 lbs	870 lbs	1420 lbs	230 lbs	370 lbs	320 lbs	580 lbs	503 lbs	374 lbs	170 lbs	389 lbs	946 lbs	442 lbs	537 lbs	536 lbs
4 Total Anchors @ 1.97" O.C. thru 2x2 Angle Clip Pair (Fig. 5):	537 lbs	1260 lbs	412 lbs	1712 lbs	559 lbs	361 lbs	740 lbs	456 lbs	1018 lbs	892 lbs	N/A	340 lbs	474 lbs	N/A	885 lbs	1073 lbs	1073 lbs
6 Total Anchors @ 0.984" O.C. thru 2x2 Angle Clip Pair (Fig. 6):	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	1327 lbs	1610 lbs	1609 lbs
2 Anchors @ 1.97" Min. O.C. / U-Clip (Fig. 7):	268 lbs	630 lbs	206 lbs	856 lbs	279 lbs	180 lbs	370 lbs	228 lbs	509 lbs	446 lbs	N/A	170 lbs	237 lbs	N/A	442 lbs	537 lbs	536 lbs
3 Anchors @ 0.984" Min. O.C. / U-Clip (Fig. 8):	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	664 lbs	805 lbs	805 lbs
1 Anchor / F-Clip (Fig. 9):	155 lbs	315 lbs	110 lbs	435 lbs	850 lbs	115 lbs	185 lbs	160 lbs	290 lbs	258 lbs	187 lbs	85 lbs	205 lbs	473 lbs	221 lbs	268 lbs	268 lbs
2 Anchors @ 1.97" Min. O.C. / F-Clip (Fig. 10):	268 lbs	630 lbs	206 lbs	856 lbs	279 lbs	180 lbs	370 lbs	228 lbs	509 lbs	446 lbs	N/A	170 lbs	237 lbs	N/A	442 lbs	537 lbs	536 lbs
3 Anchors @ 0.984" Min. O.C. / F-Clip (Fig. 11):	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	664 lbs	805 lbs	805 lbs
											_						

SEE SUBSTRATE PROPERTIES, SHEET 1.



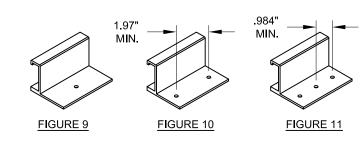


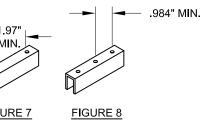
TABLE NOTES:

1) LINEAR INTERPOLATION BETWEEN MULLION SPANS AND/OR OPENING DIMENSIONS IS ALLOWABLE.

2) MULLION AND MULLION CLIPS SHOWN ARE NOT TO SCALE. FOR EXACT DIMENSIONS, SEE SHEETS 21-23. HOLES MAY BE DRILLED IN THE FIELD FOLLOWING DIMENSIONAL RESTRICTIONS SHOWN ON THIS SHEET. FIGURES SHOW SUGGESTED, APPROXIMATE HOLE LOCATIONS. CLIP HOLES TO BE NO CLOSER THAN 3/8" O.C. FROM CLIP EDGE.

3) SEE SHEET 1 FOR ADDITIONAL ANCHOR/SUBSTRATE NOTES.

CIRCLED VALUES ARE USED IN THE EXAMPLES ON SHEETS 21 & 22.

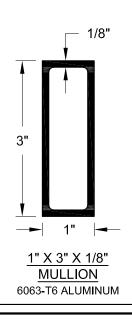


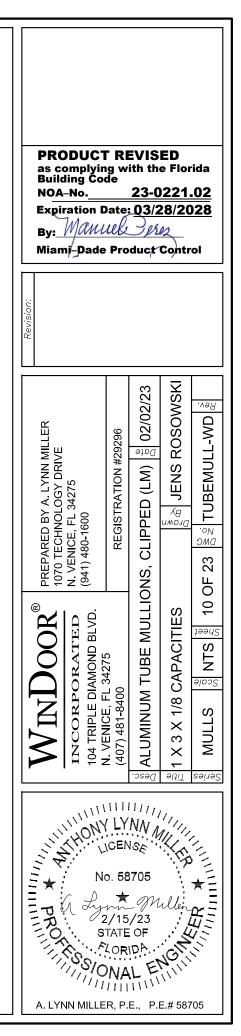
ANCHOR CAPACITY ADJUSTMENT FORMULA:

$$(\mathsf{DP}_{\mathsf{req}}) \times \left(\frac{\mathsf{ANCHOR CAP}_{\mathsf{FROM TABLE}}}{\mathsf{MULLION CAP}_{\mathsf{EPOM TABLE}}} \right) = \mathsf{ANCHOR CAP}_{\mathsf{Rec}}$$





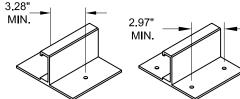




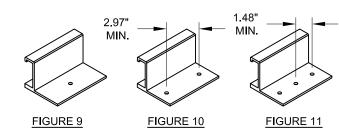
			_		_				_				_					Ope	ning D	Dimens	sion															_	
1" x	4" x 1/8"		50) in			60) in		1	70) in			80	in			90	in			100	0 in			120) in			14	0 in			160	0 in	
C	e Mullion Design	Recta Loa	•		Friang. ding		angular ding	Trap/ ⁻ Loa	Triang. Iding		angular Iding	Trap/T Loa	0	Recta Loa		Trap/T Load	•	Rectar Load	-	Trap/T Load	-	Recta Loa	ngular ding	Trap/1 Loa	•	Recta Load	-	Trap/T Load	•		angular iding		Friang. ding		angular ading	Trap/T Loa	-
Clip	essure & o/Anchor apacity uirement	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (Ibs/ft ²)	Anchor Capacity Required (Ibs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (Ibs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (Ibs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (Ibs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity
Т	42 in	170.0	620	170.0	435	170.0	744	170.0	478	170.0	868	170.0	506	170.0	992	170.0	519	170.0	1116	170.0	521	170.0	1240	170.0	521	170.0	1488	170.0	521	170.0	1735	170.0	521	170.0	1983	170.0	52
	48 in	170.0	708	170.0	524	170.0	850	170.0	584	170.0	992	170.0	630	170.0	1133	170.0	661	170.0	1275	170.0	677	170.0	1417	170.0	680	170.0	1700	170.0	680	163.7	1910	170.0	680	143.3	1910	170.0	68
	50-5/8 in	170.0	747	170.0	563	170.0	896	170.0	631	170.0	1046	170.0	684	170.0	1195	170.0	723	170.0	1345	170.0	747	170.0	1494	170.0	756	162.8	1717	170.0	756	139.6	1717	170.0	756	122.1	1717	170.0	75
	54 in	170.0	797	170.0	612	170.0	956	170.0	691	170.0	1116	170.0	754	170.0	1275	170.0	803	170.0	1434	170.0	837	161.0	1509	170.0	856	134.2	1509	170.0	861	115.0	1509	170.0	861	100.6	1509	170.0	86
	60 in	170.0	885	170.0	701	170.0	1063	170.0	797	167.7	1223	170.0	878	146.7	1223	170.0	944	130.4	1223	165.5	970	117.4	1223	158.3	962	97.8	1223	152.8	955	83.8	1223	152.8	955	73.4	1223	152.8	95
= [63 in	170.0	930	170.0	745	169.0	1109	170.0	850	144.8	1109	164.5	910	126.7	1109	149.8	895	112.6	1109	139.6	884	101.4	1109	132.7	875	84.5	1109	126.2	867	72.4	1109	125.7	866	63.4	1109	125.7	866
	66 in	170.0	974	170.0	789	147.0	1010	160.0	850	126.0	1010	141.4	834	110.2	1010	128.3	820	98.0	1010	119.0	809	88.2	1010	112.5	801	73.5	1010	105.5	792	63.0	1010	104.4	789	55.1	1010	104.4	78
2	72 in	135.8	849	142.7	737	113.2	849	121.5	722	97.0	849	106.9	708	84.9	849	96.4	696	75.5	849	88.8	686	67.9	849	83.1	678	56.6	849	76.3	668	48.5	849	73.8	664	42.4	849	73.7	663
	76 in	115.5		120.7	665	96.2	762	102.6	652	82.5		90.0	640	72.2	762	80.9	629	64.2	762	74.2	620	57.7	762	69.2	612	48.1	762	62.8	602	41.2	762	59.9	597	36.1	762	59.4	595
	78 in	106.8	723	111.4	633	89.0	723	94.6	621	76.3		82.9	609	66.8	723	74.4	599	59.4	723	68.1	591	53.4	723	63.4	583	44.5	723	57.3	573	38.2	723	54.3	567	33.4	723	53.5	565
	90 in	69.5	543	71.8	483	58.0	543	60.6	474	49.7	543	52.8	466	43.5	543	47.1	458	38.6	543	42.8	452	34.8	543	39.5	446	29.0	543	34.9	436	24.8	543	32.1	430	21.7	543	30.7	426
	96 in	57.3	478	58.9	427	47.8	478	49.7	419	40.9	478	43.2	412	35.8	478	38.5	406	31.8	478	34.8	400	28.7	478	32.0	395	23.9	478	28.1	386	20.5	478	25.6	380	17.9	478	24.2	376
	108 in	40.2	377	41.1	341	33.5	377	34.6	335	28.7	377	30.0	330	25.2	377	26.6	325	22.4	377	24.0	321	20.1	377	22.0	317	16.8	377	19.0	309	14.4	377	17.1	304			L	<u> </u>
	111 in	37.1	357	37.8	323	30.9	357	31.8	318	26.5	357	27.6	313	23.2	357	24.4	309	20.6	357	22.0	305	18.5	357	20.1	301	15.4	357	17.4	294						\square	<u> </u>	1
-	120 in	29.3	306	29.8	278	24.5	306	25.1	274	21.0	306	21.7	270	18.3	306	19.2	267	16.3	306	17.3	263														↓]	<u> </u>	<u> </u>
	144 in	17.0	212	17.2	196																				1		1										

	Substrate:		3k Co	ncrete		3.5k Conc.			Hol	llow CMU				Filled CMU		W	boc	Metal
Anchor/Clip Capacity (lbs) when using a	Anchor Type:	3/16" [Ultra	DeWalt con+	100.5	eWalt con+	5/16" Elco Ultracon		DeWalt icon+	2. 6 2. 10 7.	DeWalt icon+	1/4" Elco CreteFlex	1/4" Elco AggreGator	3/16" DeWalt Ultracon+	1/4" DeWalt Ultracon+	1/4" Elco AggreGator	#12 Steel Screw	#14 Steel Screw	#12 Steel Screw
1" x 4" x 1/8" Tube Mullion	Edge Distance (in):	1"	2-1/2"	1"	2-1/2"	3-1/8"	1"	2-1/2"	1"	2-1/2"	2-1/2"	2"	1"	1"	2"	0.54"	0.60"	0.324"
	Embedment (in):	1-3/4"	1-3/4"	1-3/4"	1-3/4"	2"	1-1/4"	1-1/4"	1-1/4"	1-1/4"	1-1/4"	1-1/4"	1-3/4"	1-3/4"	2"	1-3/8"	1-3/8"	See Sheet
2 Anchors @ 3.28" Min	. O.C. / Mullion Clip (Fig. 1):	310 lbs	630 lbs	220 lbs	870 lbs	1105 lbs	230 lbs	370 lbs	320 lbs	580 lbs	497 lbs	374 lbs	170 lbs	347 lbs	946 lbs	442 lbs	537 lbs	536 lbs
4 Anchors @ 2.97" Min	. O.C. / Mullion Clip (Fig. 2):	620 lbs	1260 lbs	438 lbs	1738 lbs	1817 lbs	454 lbs	740 lbs	629 lbs	1152 lbs	982 lbs	N/A	340 lbs	642 lbs	N/A	885 lbs	1073 lbs	1073 lbs
6 Anchors @ 1.48" Min	. O.C. / Mullion Clip (Fig. 3):	605 lbs	1890 lbs	593 lbs	N/A	N/A	N/A	1110 lbs	N/A	N/A	N/A	N/A	N/A	N/A	N/A	1327 lbs	1610 lbs	1609 lbs
2 Total Anchors @ 3.78" O.C. thru	2x2 Angle Clip Pair (Fig. 4):	310 lbs	630 lbs	220 lbs	870 lbs	1420 lbs	230 lbs	370 lbs	320 lbs	580 lbs	503 lbs	374 lbs	170 lbs	389 lbs	946 lbs	442 lbs	537 lbs	536 lbs
4 Total Anchors @ 2.97" O.C. thru	2x2 Angle Clip Pair (Fig. 5):	620 lbs	1260 lbs	438 lbs	1738 lbs	1817 lbs	454 lbs	740 lbs	629 lbs	1152 lbs	982 lbs	N/A	340 lbs	642 lbs	N/A	885 lbs	1073 lbs	1073 lbs
6 Total Anchors @ 1.48" O.C. thru	2x2 Angle Clip Pair (Fig. 6):	605 lbs	1890 lbs	593 lbs	N/A	N/A	N/A	1110 lbs	N/A	N/A	N/A	N/A	N/A	N/A	N/A	1327 lbs	1610 lbs	1609 lbs
2 Anchors @ 2.97	" Min. O.C. / U-Clip (Fig. 7):	310 lbs	630 lbs	219 lbs	869 lbs	909 lbs	227 lbs	370 lbs	315 lbs	576 lbs	491 lbs	N/A	170 lbs	321 lbs	N/A	442 lbs	537 lbs	536 lbs
3 Anchors @ 1.48	3" Min. O.C. / U-Clip (Fig. 8):	303 lbs	945 lbs	296 lbs	N/A	N/A	N/A	555 lbs	N/A	N/A	N/A	N/A	N/A	N/A	N/A	664 lbs	805 lbs	805 lbs
	1 Anchor / F-Clip (Fig. 9):	155 lbs	315 lbs	110 lbs	435 lbs	850 lbs	115 lbs	185 lbs	160 lbs	290 lbs	258 lbs	187 lbs	85 lbs	205 lbs	473 lbs	221 lbs	268 lbs	268 lbs
2 Anchors @ 2.97"	' Min. O.C. / F-Clip (Fig. 10):	310 lbs	630 lbs	219 lbs	869 lbs	909 lbs	227 lbs	370 lbs	315 lbs	576 lbs	491 lbs	N/A	170 lbs	321 lbs	N/A	442 lbs	537 lbs	536 lbs
3 Anchors @ 1.48"	' Min. O.C. / F-Clip (Fig. 11):	303 lbs	945 lbs	296 lbs	N/A	N/A	N/A	555 lbs	N/A	N/A	N/A	N/A	N/A	N/A	N/A	664 lbs	805 lbs	805 lbs









1.48"

MIN.

FIGURE 3

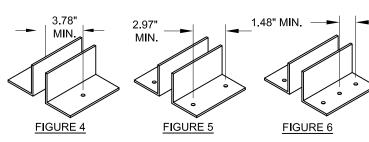


TABLE NOTES:

1) LINEAR INTERPOLATION BETWEEN MULLION SPANS AND/OR OPENING DIMENSIONS IS ALLOWABLE.

2) MULLION AND MULLION CLIPS SHOWN ARE NOT TO SCALE. FOR EXACT DIMENSIONS, SEE SHEETS 21-23. HOLES MAY BE DRILLED IN THE FIELD FOLLOWING DIMENSIONAL RESTRICTIONS SHOWN ON THIS SHEET. FIGURES SHOW SUGGESTED, APPROXIMATE HOLE LOCATIONS. CLIP HOLES TO BE <u>NO CLOSER</u> <u>THAN 3/8" O.C.</u> FROM CLIP EDGE.

3) SEE SHEET 1 FOR ADDITIONAL ANCHOR/SUBSTRATE NOTES.

 \bigcirc CIRCLED VALUES ARE USED IN THE EXAMPLES ON SHEETS 21 & 22.

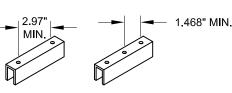
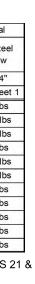
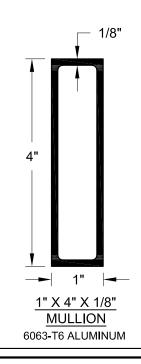


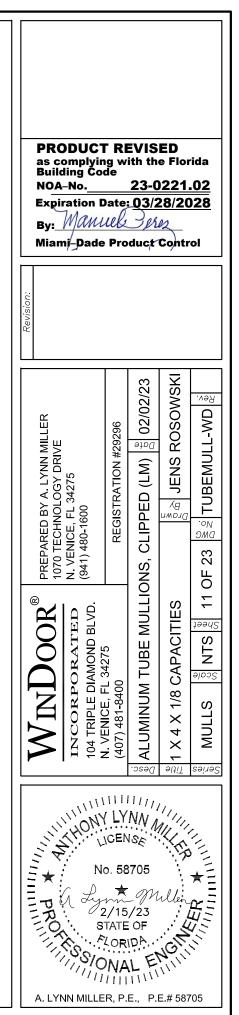
FIGURE 7 FIGURE 8

ANCHOR CAPACITY ADJUSTMENT FORMULA:

$$(DP_{REQ}) \times \left(\frac{ANCHOR CAP_{FROM TABLE}}{MULLION CAP_{REQ}}\right) = ANCHOR CAP_{REQ}$$







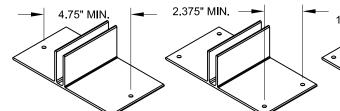
TAB	LE 6A:																																				
																		Ope	ening [Dimens	sion									_			-				_
1"	x 4" x 3/8"		50) in			60) in	_		70	in			80) in			90) in			10	0 in	- 71		12	0 in			140) in			160) in	
	be Mullion Design	Recta Loa	-	Trap/ Loa	Friang. ding		ingular ding	Trap/1 Loa	Triang. Iding	Recta Loa	ingular ding	Trap/T Loa	•		ngular ding	Trap/T Loa	•	Recta Loa	ingular ding	Trap/1 Loa	Triang. ding	Recta Loa	ingular ding		Friang. ding	Recta Lca	•	Trap/1 Loa	-		ingular iding	Trap/1 Loa			angular Iding	Trap/T Load	
CI	ressure & ip/Anchor Capacity quirement	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (Ibs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft²)	Anchor Capacity Required (Ibs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft²)	Anchor Capacity Required (Ibs)
	42 in	170.0	620	170.0	435	170.0	744	170.0	478	170.0	868	170.0	506	170.0	992	170.0	519	170.0	1116	170.0	521	170.0	1240	170.0	521	170.0	1488	170.0	521	170.0	1735	170.0	521	170.0	1983	170.0	521
	48 in	170.0	708	170.0	524	170.0	850	170.0	584	170.0	992	170.0	630	170.0	1133	170.0	661	170.0	1275	170.0	677	170.0	1417	170.0	680	170.0	1700	170.0	680	170.0	1983	170.0	680	170.0	2267	170.0	680
	50-5/8 in	170.0	747	170.0	563	170.0	896	170.0	631	170.0	1046	170.0	684	170.0	1195	170.0	723	170.0	1345	170.0	747	170.0	1494	170.0	756	170.0	1793	170.0	756	170.0	2092	170.0	756	170.0	2391	170.0	756
	54 in	170.0	797	170.0	612	170.0	956	170.0	691	170.0	1116	170.0	754	170.0	1275	170.0	803	170.0	1434	170.0	837	170.0	1594	170.0	856	170.0	1913	170.0	861	170.0	2231	170.0	861	156.4	2346	170.0	861
1.1	60 in	170.0	885	170.0	701	170.0	1063	170.0	797	170.0	1240	170.0	878	170.0	1417	170.0	944	170.0	1594	170.0	996	170.0	1771	170.0	1033	152.0	1900	170.0	1063	130.3	1900	170.0	1063	114.0	1900	170.0	1063
Ξ	63 in	170.0	930	170.0	745	170.0	1116	170.0	850	170.0	1302	170.0	940	170.0	1488	170.0	1015	170.0	1673	170.0	1076	157.6	1723	170.0	1122	131.3	1723	170.0	1169	112.6	1723	170.0	1171	98.5	1723	170.0	1171
Spai	66 in	170.0	974	170.0	789	170.0	1169	170.0	903	170.0	1364	170.0	1002	170.0	1558	170.0	1086	152.3	1570	170.0	1155	137.0	1570	170.0	1210	114.2	1570	164.0	1230	97.9	1570	162.2	1227	85.7	1570	162.2	1227
S C	72 in	170.0	1063	170.0	878	170.0	1275	170.0	1009	150.8	1320	166.2	1101	132.0	1320	149.9	1082	117.3	1320	137.9	1067	105.6	1320	129.2	1054	88.0	1320	118.7	1038	75.4	1320	114.7	1032	66.0	1320	114.5	1031
ie.	76 in	170.0	1122	170.0	937	149.6	1184	159.4	1013	128.2	1184	139.9	994	112.2	1184	125.7	978	99.7	1184	115.3	964	89.8	1184	107.5	952	74.8	1184	97.6	935	64.1	1184	93.1	927	56.1	1184	92.3	925
Mullion	78 in	166.1		170.0	967	138.4	1124	147.0		118.6	1124	128.8	947	103.8	1124	115.6	931	92.3	1124	105.8	918	83.0	1124	98.5	906	69.2	1124	89.0	890	59.3	1124	84.3	881	51.9	1124	83.2	878
2	90 in	108.1	844	111.5	750	90.1	844	94.3	736	77.2	844	82.1	724	67.6	844	73.3	712	60.1	844	66.5	702	54.0	844	61.4	693	45.0	844	54.2	678	38.6	844	50.0	668	33.8	844	47.7	662
	96 in	89.1	742	91.5	663	74.2	742	77.2	652	63.6	742	67.2	641	55.7	742	59.8	631	49.5	742	54.1	622	44.5	742	49.8	614	37.1	742	43.6	600	31.8	742	39.8	590	27.8	742	37.5	584
	108 in	62.6	586	63.9	530	52.1	586	53.8	521	44.7	586	46.6	513	39.1	586	41.4	505	34.8	586	37.3	498	31.3	586	34.2	492	26.1	586	29.6	481	22.3	586	26.6	472	19.5	586	24.7	466
	111 in	57.6	555	58.8	503	48.0	555	49.5	495	41.2	555	42.9	487	36.0	555	38.0	480	32.0	555	34.2	473	28.8	555	31.3	467	24.0	555	27.1	457	20.6	555	24.3	448	18.0	555	22.4	442
	120 in	45.6	475	46.4	433	38.0	475	39.0	426	32.6	475	33.7	420	28.5	475	29.8	414	25.3	475	26.8	409	22.8	475	24.5	404	19.0	475	21.1	395	16.3	475	18.7	387	14.3	475	17.2	381
	144 in	26.4	330	26.7	305	22.0	330	22.4	301	18.9	330	19.3	297	16.5	330	17.0	293										1				1.000			_		100	

TABLE 68

	Substrate:		3k Co	ncrete		3.5k Conc.			Ho	low CMU			1	Filled CMU		W	ood	Metal
Anchor/Clip Capacity (lbs) when using a	Anchor Type:		DeWalt con+		0eWalt icon+	5/16" Elco Ultracon	3/16" [Ultra		1/4" E Ultra		1/4" Elco CreteFlex	1/4" Elco AggreGator	3/16" DeWalt Ultracon+	1/4" DeWalt Ultracon+	1/4" Elco AggreGator	#12 Steel Screw	#14 Steel Screw	#12 Steel Screw
1" x 4" x 3/8" Tube Mullion	Edge Distance (in):	1"	2-1/2"	1"	2-1/2"	3-1/8"	1"	2-1/2"	1"	2-1/2"	2-1/2"	2"	1"	1"	2"	0.54"	0.60"	0.324"
	Embedment (in):	1-3/4"	1-3/4"	1-3/4"	1-3/4"	2"	1-1/4"	1-1/4"	1-1/4"	1-1/4"	1-1/4"	1-1/4"	1-3/4"	1-3/4"	2"	1-3/8"	1-3/8"	See Sheet 1
2 Anchors @ 4.75" Min	n. O.C. / Mullion Clip (Fig. 1):	310 lbs	630 lbs	220 lbs	870 lbs	1644 lbs	230 lbs	370 lbs	320 lbs	580 lbs	514 lbs	374 lbs	170 lbs	410 lbs	946 lbs	442 lbs	537 lbs	536 lbs
4 Anchors @ 2.375" Min	n. O.C. / Mullion Clip (Fig. 2):	620 lbs	1260 lbs	423 lbs	1723 lbs	1109 lbs	402 lbs	740 lbs	532 lbs	1077 lbs	931 lbs	N/A	340 lbs	547 lbs	N/A	885 lbs	1073 lbs	1073 lbs
8 Anchors @ 1.25" Min	n. O.C. / Mullion Clip (Fig. 3):	707 lbs	2520 lbs	760 lbs	N/A	N/A	N/A	1480 lbs	N/A	N/A	N/A	N/A	N/A	N/A	N/A	1770 lbs	2146 lbs	2146 lbs
4 Total Anchors @ 3.25" O.C. thru	2x5 Angle Clip Pair (Fig. 4):	620 lbs	1260 lbs	440 lbs	1740 lbs	2211 lbs	460 lbs	740 lbs	640 lbs	1160 lbs	994 lbs	748 lbs	340 lbs	694 lbs	1892 lbs	885 lbs	1073 lbs	1073 lbs
6 Total Anchors @ 3" O.C. thru	2x5 Angle Clip Pair (Fig. 5):	930 lbs	1890 lbs	660 lbs	2610 lbs	2844 lbs	690 lbs	1110 lbs	960 lbs	1740 lbs	1482 lbs	1122 lbs	510 lbs	978 lbs	2838 lbs	1327 lbs	1610 lbs	1609 lbs
4 Anchors @ 0.79	9" Min. O.C. / U-Clip (Fig. 6):	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	1073 lbs
2 Anchors @ 2.37	5" Min. O.C. / F-Clip (Fig. 7):	310 lbs	630 lbs	212 lbs	862 lbs	555 lbs	201 lbs	370 lbs	266 lbs	538 lbs	466 lbs	N/A	170 lbs	274 lbs	N/A	442 lbs	537 lbs	536 lbs
4 Anchors @ 1.25	5" Min. O.C. / F-Clip (Fig. 8):	353 lbs	1260 lbs	380 lbs	N/A	N/A	N/A	740 lbs	N/A	N/A	N/A	N/A	N/A	N/A	N/A	885 lbs	1073 lbs	1073 lbs

3.25" MIN.

SEE SUBSTRATE PROPERTIES, SHEET 1.

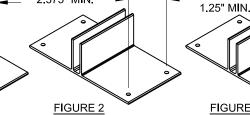


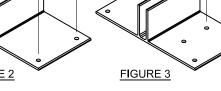
2.375" MIN.

FIGURE 8

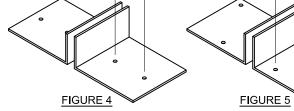
FIGURE 1

FIGURE 7





1.25" MIN.



3" MIN. FIGURE 6

TABLE NOTES:

1) LINEAR INTERPOLATION BETWEEN MULLION SPANS AND/OR OPENING DIMENSIONS IS ALLOWABLE.

2) MULLION AND MULLION CLIPS SHOWN ARE NOT TO SCALE. FOR EXACT DIMENSIONS, SEE SHEETS 21-23. HOLES MAY BE DRILLED IN THE FIELD FOLLOWING DIMENSIONAL RESTRICTIONS SHOWN ON THIS SHEET. FIGURES SHOW SUGGESTED, APPROXIMATE HOLE LOCATIONS. CLIP HOLES TO BE NO CLOSER THAN 3/8" O.C. FROM CLIP EDGE.

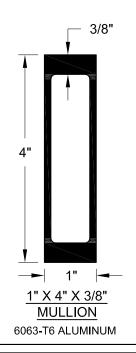
3) SEE SHEET 1 FOR ADDITIONAL ANCHOR/SUBSTRATE NOTES.

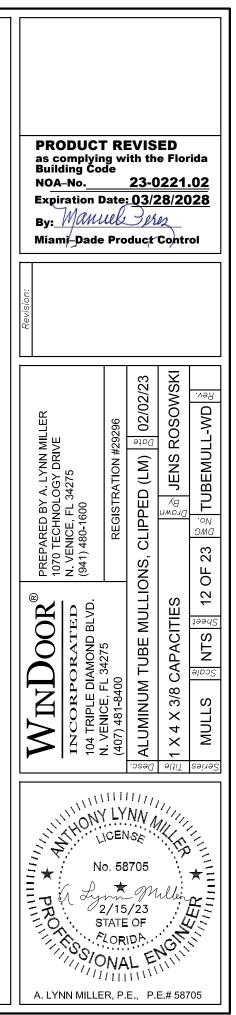
ANCHOR CAPACITY ADJUSTMENT FORMULA:

$$(\mathsf{DP}_{\mathsf{req}}) \times \left(\frac{\mathsf{ANCHOR CAP}_{\mathsf{FROM TABLE}}}{\mathsf{MULLION CAP}_{\mathsf{FROM TABLE}}}\right) = \mathsf{ANCHOR CAP}_{\mathsf{Req.}}$$

0.79" MIN.







	LE 7A:									_								Ope	ning [Dimen	sion							1									
	x 2-1/8" x		50	in	-		60) in			70) in			80	in			90) in			10	0 in			12	0 in			14	0 in			160	0 in	
Tu	1/8" Fin be Mullion Design	Rectar Load		Trap/٦ Loa		Recta Loa	angular ding	Trap/ ⁻ Loa	Triang. ding		angular Iding	and the second second	riang. ding		ingular ding	Trap/T Load	-	Recta Load	ngular ding		Triang. ding		angular ading		Triang. ading	Recta Loa		Trap/T Loa	-		ingular iding		Triang. ding	1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.	ngular ding		Triang. ading
P Cl	ressure & ip/Anchor Capacity equirement	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (Ibs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (Ibs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (Ibs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (Ibs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (Ibs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (Ibs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (Ibs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (Ibs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (Ibs)
673	42 in	144.2	526	167.0	428	120.2	526	148.9	419	103.0	526	138.9	414	90.1	526	134.6	411	80.1	526	134.1	411	72.1	526	134.1	411	60.1	526	134.1	411	51.5	526	134.1	411	45.1	526	134.1	411
	48 in	96.6	403	108.0	333	80.5	403	94.7	325	69.0	403	86.4	320	60.4	403	81.4	317	53.7	403	79.1	315	48.3	403	78.6	314	40.3	403	78.6	314	34.5	403	78.6	314	30.2	403	78.6	314
S	50-5/8 in	82.3	362	91.0	301	68.6	362	79.3	294	58.8	362	71.9	289	51.5	362	67.2	286	45.7	362	64.6	284	41.2	362	63.6	283	34.3	362	63.5	283	29.4	362	63.5	283	25.7	362	63.5	283
Spa	54 in	67.8	318	74.1	267	56.5	318	64.2	261	48.5	318	57.7	256	42.4	318	53.5	253	37.7	318	50.8	250	33.9	318	49.5	249	28.3	318	49.1	248	24.2	318	49.1	248	21.2	318	49.1	248
n S	60 in	49.5	258	53.1	219	41.2	258	45.7	214	35.3	258	40.7	210	30.9	258	37.2	207	27.5	258	34.9	204	24.7	258	33.4	203	20.6	258	32.2	201	17.7	258	32.2	201	15.5	258	32.2	201
ioi	63 in	42.7	234	45.6	200	35.6	234	39.1	195	30.5	234	34.7	192	26.7	234	31.6	189	23.7	234	29.4	186	21.4	234	28.0	184	17.8	234	26.6	183	15.3	234	26.5	183	13.4	234	26.5	183
Mullio	66 in	37.2	213	39.4	183	31.0	213	33.7	179	26.5	213	29.8	176	23.2	213	27.0	173	20.6	213	25.1	170	18.6	213	23.7	169	15.5	213	22.2	167	13.3	213	22.0	166	11.6	213	22.0	166
2	72 in	28.6	179	30.1	155	23.9	179	25.6	152	20.4	179	22.5	149	17.9	179	20.3	147	15.9	179	18.7	145	14.3	179	17.5	143	11.9	179	16.1	141								
1	76 in	24.3	161	25.4	140	20.3	1 <mark>6</mark> 1	21.6	137	17.4	161	19.0	135	15.2	161	17.0	133											1			· · · · · · · ·						
	78 in	22.5	152	23.5	133	18.8	152	19.9	131	16.1	152	17.5	128													()					1						

TABLE 7B:

Substrate:		3k Co	ncrete		3.5k Conc.			Ho	low CMU				Filled CMU		W	bod	Metal
Anchor Type:			and the second second	22.2325	5/16" Elco Ultracon				2.2.2.2.2.1	1/4" Elco CreteFlex			1/4" DeWalt Ultracon+	1/4" Elco AggreGator	#12 Steel Screw	#14 Steel Screw	#12 Steel Screw
Edge Distance (in):	1"	2-1/2"	1"	2-1/2"	3-1/8"	1"	2-1/2"	1"	2-1/2"	2-1/2"	2"	1"	1"	2"	0.54"	0.60"	0.324"
Embedment (in):	1-3/4"	1-3/4"	1-3/4"	1-3/4"	2"	1-1/4"	1-1/4"	1-1/4"	1-1/4"	1-1/4"	1-1/4"	1-3/4"	1-3/4"	2"	1-3/8"	1-3/8"	See Sheet 1
2x5 Angle Clip Pair (Fig. 1):	310 lbs	630 lbs	220 lbs	870 lbs	1700 lbs	230 lbs	370 lbs	320 lbs	580 lbs	517 lbs	374 lbs	170 lbs	410 lbs	946 lbs	442 lbs	537 lbs	536 lbs
2x5 Angle Clip Pair (Fig. 2):	620 lbs	1260 lbs	440 lbs	1740 lbs	2211 lbs	460 lbs	740 lbs	640 lbs	1160 lbs	994 Ibs	748 lbs	340 lbs	694 lbs	1892 lbs	885 lbs	1073 lbs	1073 lbs
	Anchor Type: Edge Distance (in): Embedment (in): 2x5 Angle Clip Pair (Fig. 1):	Anchor Type: 3/16" I Ultra Edge Distance (in): 1" Embedment (in): 1-3/4" 2x5 Angle Clip Pair (Fig. 1): 310 lbs	Anchor Type: 3/16" DeWalt Ultracon+ Edge Distance (in): 1" 2-1/2" Embedment (in): 1-3/4" 1-3/4" 2x5 Angle Clip Pair (Fig. 1): 310 lbs 630 lbs	Anchor Type: 3/16" DeWalt Ultracon+ 1/4" D Ultra Edge Distance (in): 1" 2-1/2" 1" Embedment (in): 1-3/4" 1-3/4" 1-3/4" 2x5 Angle Clip Pair (Fig. 1): 310 lbs 630 lbs 220 lbs	Anchor Type: 3/16" DeWalt Ultracon+ 1/4" DeWalt Ultracon+ Edge Distance (in): 1" 2-1/2" 1" 2-1/2" Embedment (in): 1-3/4" 1-3/4" 1-3/4" 1-3/4" 2x5 Angle Clip Pair (Fig. 1): 310 lbs 630 lbs 220 lbs 870 lbs	Anchor Type: 3/16" DeWalt Ultracon+ 1/4" DeWalt Ultracon+ 5/16" Elco Ultracon Edge Distance (in): 1" 2-1/2" 1" 2-1/2" 3-1/8" Embedment (in): 1-3/4" 1-3/4" 1-3/4" 2" 2" 2x5 Angle Clip Pair (Fig. 1): 310 lbs 630 lbs 220 lbs 870 lbs 1700 lbs	Anchor Type: 3/16" DeWalt Ultracon+ 1/4" DeWalt Ultracon+ 5/16" Elco Ultracon 3/16" I Ultracon Edge Distance (in): 1" 2-1/2" 1" 2-1/2" 3-1/8" 1" Embedment (in): 1-3/4" 1-3/4" 1-3/4" 1-3/4" 2" 1-1/4" 2x5 Angle Clip Pair (Fig. 1): 310 lbs 630 lbs 220 lbs 870 lbs 1700 lbs 230 lbs	Anchor Type: 3/16" DeWalt Ultracon+ 1/4" DeWalt Ultracon+ 5/16" Elco Ultracon+ 3/16" DeWalt Ultracon+ Edge Distance (in): 1" 2-1/2" 1" 2-1/2" 3-1/8" 1" 2-1/2" Embedment (in): 1-3/4" 1-3/4" 1-3/4" 2" 1-1/4" 1-1/4" 2x5 Angle Clip Pair (Fig. 1): 310 lbs 630 lbs 220 lbs 870 lbs 1700 lbs 230 lbs 370 lbs	Anchor Type: 3/16" DeWalt Ultracon+ 1/4" DeWalt Ultracon+ 5/16" Elco Ultracon 3/16" DeWalt Ultracon+ 1/4" DeWalt Ultracon+ Edge Distance (in): 1" 2-1/2" 1" 2-1/2" 3-1/8" 1" 2-1/2" 1" Embedment (in): 1-3/4" 1-3/4" 1-3/4" 1-3/4" 2" 1-1/4" 1-1/4" 2x5 Angle Clip Pair (Fig. 1): 310 lbs 630 lbs 220 lbs 870 lbs 1700 lbs 230 lbs 370 lbs 320 lbs	Anchor Type: 3/16" DeWalt Ultracon+ 1/4" DeWalt Ultracon+ 5/16" Elco Ultracon 3/16" DeWalt Ultracon+ 1/4" DeWalt Ultracon+ Edge Distance (in): 1" 2-1/2" 1" 2-1/2" 3-1/8" 1" 2-1/2" 1" 2-1/2" Embedment (in): 1-3/4" 1-3/4" 1-3/4" 2" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 2x5 Angle Clip Pair (Fig. 1): 310 lbs 630 lbs 220 lbs 870 lbs 1700 lbs 230 lbs 370 lbs 320 lbs 580 lbs	Anchor Type: 3/16" DeWalt Ultracon+ 1/4" DeWalt Ultracon+ 5/16" Elco Ultracon 3/16" DeWalt Ultracon+ 1/4" DeWalt Ultracon+ 1/4" Elco CreteFlex Edge Distance (in): 1" 2-1/2" 1" 2-1/2" 3-1/8" 1" 2-1/2" 1" 2-1/2" 2-1/2" Embedment (in): 1-3/4" 1-3/4" 1-3/4" 2" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 2x5 Angle Clip Pair (Fig. 1): 310 lbs 630 lbs 220 lbs 870 lbs 1700 lbs 230 lbs 370 lbs 320 lbs 580 lbs 517 lbs	Anchor Type: 3/16" DeWalt Ultracon+ 1/4" DeWalt Ultracon+ 5/16" Elco Ultracon+ 3/16" DeWalt Ultracon+ 1/4" DeWalt Ultracon+ 1/4" Elco CreteFlex 1/4" Elco AggreGator Edge Distance (in): 1" 2-1/2" 1" 2-1/2" 3-1/8" 1" 2-1/2" 1" 2-1/2" 2" Embedment (in): 1-3/4" 1-3/4" 1-3/4" 2" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 2x5 Angle Clip Pair (Fig. 1): 310 lbs 630 lbs 220 lbs 870 lbs 1700 lbs 230 lbs 370 lbs 320 lbs 580 lbs 517 lbs 374 lbs	Anchor Type: 3/16" DeWalt Ultracon+ 1/4" DeWalt Ultracon+ 1/4" DeWalt Ultracon+ 1/4" DeWalt Ultracon+ 1/4" DeWalt Ultracon+ 1/4" Elco CreteFlex 1/4" Elco AggreGator 3/16" DeWalt Ultracon+ Edge Distance (in): 1" 2-1/2" 1" 2-1/2" 3-1/8" 1" 2-1/2" 1" 2-1/2" 2-1/2" 2" 1" Embedment (in): 1-3/4" 1-3/4" 1-3/4" 2" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" 1-1/4" <th>Anchor Type: $3/16" DeWalt$ $1/4" DeWalt$ $5/16" Elco$ $3/16" DeWalt$ $1/4" DeWalt$ $1/4" Elco$ $1/4" Elco$ $1/4" Elco$ $3/16" DeWalt$ $1/4" DeWalt$ Edge Distance (in): 1" $2-1/2"$ 1" $2-1/2"$ $3-1/8"$ 1" $2-1/2"$ $1"$ $2-1/2"$ $2-1/2"$<th>Anchor Type: $3/16^{\circ} DeWalt$ $1/4^{\circ} DeWalt$ $1/4^{\circ} DeWalt$ $1/4^{\circ} DeWalt$ $1/4^{\circ} Elco$ $3/16^{\circ} DeWalt$ $1/4^{\circ} DeWalt$ $1/4^{\circ} DeWalt$ $1/4^{\circ} Elco$ $3/16^{\circ} DeWalt$ $1/4^{\circ} DeWalt$<</th><th>Anchor Type:$3/16^{\circ} DeWalt$ Ultracon+$1/4^{\circ} DeWalt$ Ultracon+$5/16^{\circ} Elco$ Ultracon+$3/16^{\circ} DeWalt$ Ultracon+$1/4^{\circ} Elco$ Ultracon+$1/4^{\circ} Elco$ AggreGato$3/16^{\circ} DeWalt$ Ultracon+$1/4^{\circ} DeWalt$ </th><th>Anchor Type:$3/16^{\circ} DeWalt$ Ultra$\cup +$$1/4^{\circ} Elco$ AggreGator$#12 Steel$ Screw$#14 Steel$ ScrewEdge Distance (in):1"2-1/2"1"2-1/2"1"2-1/2"2"1"1"2"0.54"0.60"Embedment (in):1-3/4"1-3/4"1-3/4"2"1-1/4"1-1/4"1-1/4"1-1/4"1-1/4"1-3/4"1-3/4"2"1-3/8"1-3/8"2x5 Angle Clip Pair (Fig. 1):310 lbs630 lbs220 lbs870 lbs1700 lbs230 lbs370 lbs320 lbs580 lbs517 lbs374 lbs170 lbs410 lbs946 lbs442 lbs537 lbs</th></th>	Anchor Type: $3/16" DeWalt$ $1/4" DeWalt$ $5/16" Elco$ $3/16" DeWalt$ $1/4" DeWalt$ $1/4" Elco$ $1/4" Elco$ $1/4" Elco$ $3/16" DeWalt$ $1/4" DeWalt$ Edge Distance (in): 1" $2-1/2"$ 1" $2-1/2"$ $3-1/8"$ 1" $2-1/2"$ $1"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ $2-1/2"$ <th>Anchor Type: $3/16^{\circ} DeWalt$ $1/4^{\circ} DeWalt$ $1/4^{\circ} DeWalt$ $1/4^{\circ} DeWalt$ $1/4^{\circ} Elco$ $3/16^{\circ} DeWalt$ $1/4^{\circ} DeWalt$ $1/4^{\circ} DeWalt$ $1/4^{\circ} Elco$ $3/16^{\circ} DeWalt$ $1/4^{\circ} DeWalt$<</th> <th>Anchor Type:$3/16^{\circ} DeWalt$ Ultracon+$1/4^{\circ} DeWalt$ Ultracon+$5/16^{\circ} Elco$ Ultracon+$3/16^{\circ} DeWalt$ Ultracon+$1/4^{\circ} Elco$ Ultracon+$1/4^{\circ} Elco$ AggreGato$3/16^{\circ} DeWalt$ Ultracon+$1/4^{\circ} DeWalt$ </th> <th>Anchor Type:$3/16^{\circ} DeWalt$ Ultra$\cup +$$1/4^{\circ} Elco$ AggreGator$#12 Steel$ Screw$#14 Steel$ ScrewEdge Distance (in):1"2-1/2"1"2-1/2"1"2-1/2"2"1"1"2"0.54"0.60"Embedment (in):1-3/4"1-3/4"1-3/4"2"1-1/4"1-1/4"1-1/4"1-1/4"1-1/4"1-3/4"1-3/4"2"1-3/8"1-3/8"2x5 Angle Clip Pair (Fig. 1):310 lbs630 lbs220 lbs870 lbs1700 lbs230 lbs370 lbs320 lbs580 lbs517 lbs374 lbs170 lbs410 lbs946 lbs442 lbs537 lbs</th>	Anchor Type: $3/16^{\circ} DeWalt$ $1/4^{\circ} DeWalt$ $1/4^{\circ} DeWalt$ $1/4^{\circ} DeWalt$ $1/4^{\circ} Elco$ $3/16^{\circ} DeWalt$ $1/4^{\circ} DeWalt$ $1/4^{\circ} DeWalt$ $1/4^{\circ} Elco$ $3/16^{\circ} DeWalt$ $1/4^{\circ} DeWalt$ <	Anchor Type: $3/16^{\circ} DeWalt$ Ultracon+ $1/4^{\circ} DeWalt$ Ultracon+ $5/16^{\circ} Elco$ Ultracon+ $3/16^{\circ} DeWalt$ Ultracon+ $1/4^{\circ} Elco$ Ultracon+ $1/4^{\circ} Elco$ AggreGato $3/16^{\circ} DeWalt$ Ultracon+ $1/4^{\circ} DeWalt$ 	Anchor Type: $3/16^{\circ} DeWalt$ Ultra $\cup +$ $1/4^{\circ} Elco$ AggreGator $#12 Steel$ Screw $#14 Steel$ ScrewEdge Distance (in):1"2-1/2"1"2-1/2"1"2-1/2"2"1"1"2"0.54"0.60"Embedment (in):1-3/4"1-3/4"1-3/4"2"1-1/4"1-1/4"1-1/4"1-1/4"1-1/4"1-3/4"1-3/4"2"1-3/8"1-3/8"2x5 Angle Clip Pair (Fig. 1):310 lbs630 lbs220 lbs870 lbs1700 lbs230 lbs370 lbs320 lbs580 lbs517 lbs374 lbs170 lbs410 lbs946 lbs442 lbs537 lbs

SEE SUBSTRATE PROPERTIES, SHEET 1.

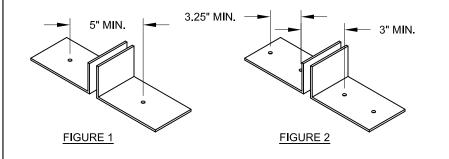


TABLE NOTES:

1) LINEAR INTERPOLATION BETWEEN MULLION SPANS AND/OR OPENING DIMENSIONS IS ALLOWABLE.

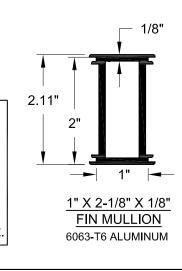
2) MULLION AND MULLION CLIPS SHOWN ARE NOT TO SCALE. FOR EXACT DIMENSIONS, SEE SHEETS 21-23. HOLES MAY BE DRILLED IN THE FIELD FOLLOWING DIMENSIONAL RESTRICTIONS SHOWN ON THIS SHEET. FIGURES SHOW SUGGESTED, APPROXIMATE HOLE LOCATIONS. CLIP HOLES TO BE <u>NO CLOSER</u> <u>THAN 3/8" O.C.</u> FROM CLIP EDGE.

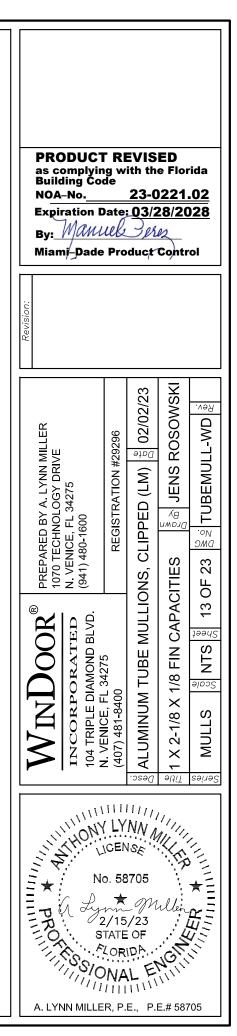
3) SEE SHEET 1 FOR ADDITIONAL ANCHOR/SUBSTRATE NOTES.

ANCHOR CAPACITY ADJUSTMENT FORMULA:

$$(\mathsf{DP}_{_{\mathsf{REQ}}}) \times \left(\frac{\mathsf{ANCHOR CAP}_{_{\mathsf{FROM TABLE}}}}{\mathsf{MULLION CAP}_{_{\mathsf{FROM TABLE}}}}\right) = \mathsf{ANCHOR CAP}_{_{\mathsf{REQ}}}$$





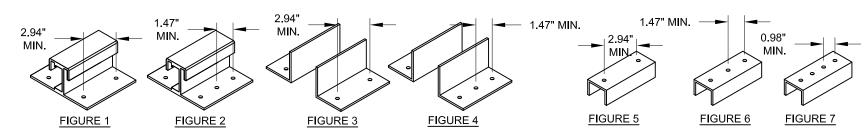


																		Оре	ening D	Dimens	sion	6									_						_ 1
2" >	x 4" x 1/8"		50) in			60) in			70	in			80	in			90) in			10	0 in	- 1		120	0 in			140) in			160	0 in	
	be Mullion Design	Recta Load	-		Triang. ading		angular Iding	Trap/1 Loa		Recta Loa	•	Trap/T Load	-	Recta Load	0	Trap/T Loa		Recta Loa	-	Trap/T Loa	riang. ding	THE RECEIPT	angular Iding	Trap/T Loa	friang. ding	Recta Lca	-	Trap/T Loa	-	Recta Loa	ingular ding	Trap/1 Loa			angular ading		Triang. ading
Cli C	essure & p/Anchor Capacity quirement	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (Ibs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (Ibs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (Ibs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft²)	Anchor Capacity Required (Ibs)	Mullion Capacity (lbs/ft²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)
	42 in	170.0	620	170.0	435	170.0	744	170.0	478	170.0	868	170.0	506	170.0	992	170.0	519	170.0	1116	170.0	521	170.0	1240	170.0	521	170.0	1488	170.0	521	170.0	1735	170.0	521	170.0	1983	170.0	521
	48 in	170.0	708	170.0	524	170.0	850	170.0	584	170.0	992	170.0	630	170.0	1133	170.0	661	170.0	1275	170.0	677	170.0	1417	170.0	680	170.0	1700	170.0	680	170.0	1983	170.0	680	170.0	2267	170.0	680
	50-5/8 in	170.0	747	170.0	563	170.0	896	170.0	631	170.0	1046	170.0	684	170.0	1195	170.0	723	170.0	1345	170.0	747	170.0	1494	170.0	756	170.0	1793	170.0	756	170.0	2092	170.0	756	170.0	2391	170.0	756
	54 in	170.0	797	170.0	612	170.0	956	170.0	691	170.0	1116	170.0	754	170.0	1275	170.0	803	170.0	1434	170.0	837	170.0	1594	170.0	856	170.0	1913	170.0	861	165.9	2177	170.0	861	145.2	2177	170.0	861
	60 in	170.0	885	170.0	701	170.0	1063	170.0	797	170.0	1240	170.0	878	170.0	1417	170.0	944	170.0	1594	170.0	996	169.3	1764	170.0	1033	141.1	1764	170.0	1063	120.9	1764	170.0	1063	105.8	1764	170.0	1063
S	63 in	170.0	930	170.0	745	170.0	1116	170.0	850	170.0	1302	170.0	940	170.0	1488	170.0	1015	162.5	1600	170.0	1076	146.3	1600	170.0	1122	121.9	1600	170.0	1169	104.5	1600	170.0	1171	91.4	1600	170.0	1171
Spa	66 in	170.0	974	170.0	789	170.0	1169	170.0	903	170.0	1364	170.0	1002	159.0	1458	170.0	1086	141.3	1458	170.0		127.2	1458	162.3	1155	106.0	1458	152.3	1142	90.9	1458	150.6	1139	79.5	1458	150.6	1139
	72 in	170.0	1063	170.0	878	163.3	1225	170.0	1009	140.0	1225	154.2	1022	122.5	1225	139.1	1005	108.9	1225	128.0	990	98.0	1225	120.0	979	81.7	1225	110.1	964	70.0	1225	106.5	958	61.2	1225	106.3	957
Mullio	76 in	166.6	1099	170.0	937	138.9	1099	148.0	940	119.0	1099	129.8	923	104.1	1099	116.7	908	92.6	1099	107.0	895	83.3	1099	99.8	884	69.4	1099	90.6	868	59.5	1099	86.4	861	52.1	1099	85.6	859
₹ŀ	78 in	154.1	1044	160.7	914	128.4	1044	136.5	896	110.1	1044	119.6	879	96.3	1044	107.3	865	85.6	1044	98.2	852	77.1	1044	91.4	841	64.2	1044	82.6	826	55.0	1044	78.3	818	48.2	1044	77.2	815
-	90 in	100.3	784	103.5	696	83.6	784	87.5	684	71.7	784	76.2	672	62.7	784	68.0	661	55.7	784	61.8	651	50.2	784	57.0	643	41.8	784	50.3	629	35.8	784	46.4	620	31.4	784	44.3	615
1	96 in	82.7	689	85.0	616	68.9	689	71.7	605	59.1	689	62.3	595	51.7	689	55.5	586	45.9	689	50.3	577	41.3	689	46.2	570	34.4	689	40.5	557	29.5	689	37.0	548	25.8	689	34.8	542
H	108 in	58.1	544	59.3	492	48.4	544	49.9	484	41.5	544	43.3	476	36.3	544	38.4	469	32.3	544	34.6	463	29.0	544	31.7	457	24.2	544	27.5	446	20.7	544	24.7	438	18.1	544	22.9	432
ł	111 in	53.5	515	54.6	467	44.6	515	45.9	459	38.2	515	39.8	452	33.4	515	35.2	446	29.7	515	31.8	439	26.7	515	29.1	434	22.3	515	25.1	424	19.1	515	22.5	416	16.7	515	20.8	410
-	120 in	42.3	441	43.1	402	35.3	441	36.2	396	30.2	441	31.3	390	26.5	441	27.7	384	23.5	441	24.9	379	21.2	441	22.7	375	17.6	441	19.5	366	15.1	441	17.4	359		↓ !	-	<u> </u>
	144 in	24.5	306	24.8	283	20.4	306	20.8	279	17.5	306	17.9	275																								

TABLE 8B:

	Substrate:		3k Co	ncrete		3.5k Conc.			Ho	low CMU				Filled CMU		W	ood	Metal
Anchor/Clip Capacity (lbs) when using a	Anchor Type:		DeWalt icon+	1/4" D Ultra	eWalt con+	5/16" Elco Ultracon		DeWalt icon+	1/4" E Ultra	eWalt con+	1/4" Elco CreteFlex	1/4" Elco AggreGator	3/16" DeWalt Ultracon+	1/4" DeWalt Ultracon+	1/4" Elco AggreGator	#12 Steel Screw	#14 Steel Screw	#12 Steel Screw
2" x 4" x 1/8" Tube Mullion	Edge Distance (in):	1"	2-1/2"	1"	2-1/2"	3-1/8"	1"	2-1/2"	1"	2-1/2"	2-1/2"	2"	1"	1"	2"	0.54"	0.60"	0.324"
	Embedment (in):	1-3/4"	1-3/4"	1-3/4"	1-3/4"	2"	1-1/4"	1-1/4"	1-1/4"	1-1/4"	1-1/4"	1-1/4"	1-3/4"	1-3/4"	2"	1-3/8"	1-3/8"	See Sheet 1
4 Anchors @ 2.94" Min	. O.C. / Mullion Clip (Fig. 1):	620 lbs	1260 lbs	437 lbs	1737 lbs	1739 lbs	448 lbs	740 lbs	618 lbs	1143 lbs	977 lbs	N/A	340 lbs	631 lbs	N/A	885 lbs	1073 lbs	1073 lbs
6 Anchors @ 1.47" Min	. O.C. / Mullion Clip (Fig. 2):	605 lbs	1890 lbs	593 lbs	N/A	N/A	N/A	1110 lbs	N/A	N/A	N/A	N/A	N/A	N/A	N/A	1327 lbs	1610 lbs	1609 lbs
4 Total Anchors @ 2.94" O.C. thru	2x5 Angle Clip Pair (Fig. 3):	620 lbs	1260 lbs	437 lbs	1737 lbs	1739 lbs	448 lbs	740 lbs	618 lbs	1143 lbs	977 lbs	N/A	340 lbs	631 lbs	N/A	885 lbs	1073 lbs	1073 lbs
6 Total Anchors @ 1.47" O.C. thru	2x5 Angle Clip Pair (Fig. 4):	605 lbs	1890 lbs	593 lbs	N/A	N/A	N/A	1110 lbs	N/A	N/A	N/A	N/A	N/A	N/A	N/A	1327 lbs	1610 lbs	1609 lbs
2 Anchors @ 2.94	4" Min. O.C. / U-Clip (Fig. 5):	310 lbs	630 lbs	218 lbs	868 lbs	869 lbs	224 lbs	370 lbs	309 lbs	572 lbs	488 lbs	N/A	170 lbs	316 lbs	N/A	442 lbs	537 lbs	536 lbs
3 Anchors @ 1.47	" Min. O.C. / U-Clip (Fig. 6):	303 lbs	945 lbs	296 lbs	N/A	N/A	N/A	555 lbs	N/A	N/A	N/A	N/A	N/A	N/A	N/A	664 lbs	805 lbs	805 lbs
4 Anchors @ 0.98	3" Min. O.C. / U-Clip (Fig. 7):	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	885 lbs	1073 lbs	1073 lbs
2 Anchors @ 2.94	4" Min. O.C. / F-Clip (Fig. 8):	310 lbs	630 lbs	218 lbs	868 lbs	869 lbs	224 lbs	370 lbs	309 lbs	572 lbs	488 lbs	N/A	170 lbs	316 lbs	N/A	442 lbs	537 lbs	536 lbs
3 Anchors @ 1.47	7" Min. O.C. / F-Clip (Fig. 9):	303 lbs	945 lbs	296 lbs	N/A	N/A	N/A	555 lbs	N/A	N/A	N/A	N/A	N/A	N/A	N/A	664 lbs	805 lbs	805 lbs

SEE SUBSTRATE PROPERTIES, SHEET 1.



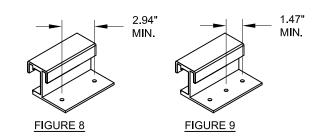


TABLE NOTES:

1) LINEAR INTERPOLATION BETWEEN MULLION SPANS AND/OR OPENING DIMENSIONS IS ALLOWABLE.

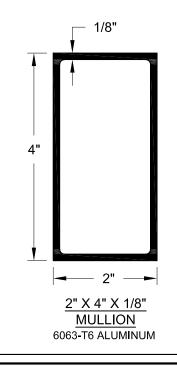
2) MULLION AND MULLION CLIPS SHOWN ARE NOT TO SCALE. FOR EXACT DIMENSIONS, SEE SHEETS 21-23. HOLES MAY BE DRILLED IN THE FIELD FOLLOWING DIMENSIONAL RESTRICTIONS SHOWN ON THIS SHEET. FIGURES SHOW SUGGESTED, APPROXIMATE HOLE LOCATIONS. CLIP HOLES TO BE <u>NO CLOSER</u> <u>THAN 3/8" O.C.</u> FROM CLIP EDGE.

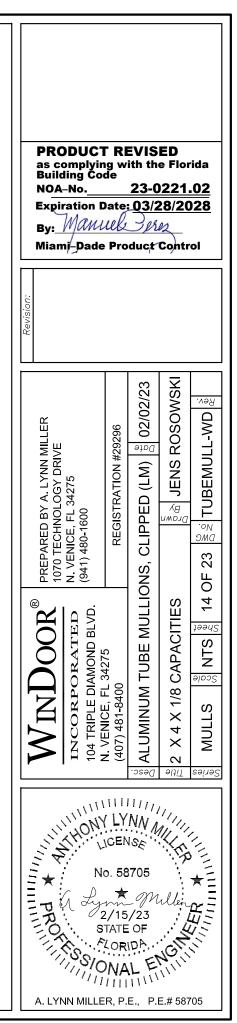
3) SEE SHEET 1 FOR ADDITIONAL ANCHOR/SUBSTRATE NOTES.

ANCHOR CAPACITY ADJUSTMENT FORMULA:

$$(\mathsf{DP}_{_{\mathsf{REQ}}}) \times \left(\frac{\mathsf{ANCHOR CAP}_{_{\mathsf{FROM TABLE}}}}{\mathsf{MULLION CAP}_{_{\mathsf{FROM TABLE}}}}\right) = \mathsf{ANCHOR CAP}_{_{\mathsf{REQ}}}$$







TABI	LE 9A:																																				
							_											Ope	ening	Dimens	sion																
2"	x 4" x 1/4"		50) in			60) in			70	in			80) in			90	0 in			10	0 in			12	0 in			14	0 in			160) in	
10	be Mullion Design	Recta Load	ngular ding	Trap/٦ Loa	friang. ding	Recta Loa	ngular ding		Triang. ding	Recta Loa	ingular ding	Trap/T Loa		100 CC 100	angular Iding		Triang. Iding	Recta Loa	ingular ding	Trap/1 Loa	Triang. ding		angular ading		Triang. Iding	Recta Loa	ingular ding	Trap/1 Loa	Triang. Iding		angular ading	Trap/1 Loa	riang. ding	Recta Loa	-	Trap/Tr Load	•
Cli	ressure & ip/Anchor Capacity quirement	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft²)	Anchor Capacity Required (Ibs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (Ibs/ft²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (Ibs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (Ibs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)
	42 in	170.0	620	170.0	435	170.0	744	170.0	478	170.0	868	170.0	506	170.0	992	170.0	519	170.0	1116	170.0	521	170.0	1240	170.0	521	170.0	1488	170.0	0 521	170.0	1735	170.0	521	170.0	1983	170.0	521
	48 in	170.0	708	170.0	524	170.0	850	170.0	584	170.0	992	170.0	630	170.0	1133	170.0	661	170.0	1275	170.0	677	170.0	1417	170.0	680	170.0	1700	170.0	680	170.0	1983	170.0	680	170.0	2267	170.0	680
	50-5/8 in	170.0	747	170.0	563	170.0	896	170.0	631	170.0	1046	170.0	684	170.0	1195	170.0	723	170.0	1345	170.0	747	170.0	1494	170.0	756	170.0	1793	170.0	756	170.0	2092	170.0	756	170.0	2391	170.0	756
	54 in	170.0	797	170.0	612	170.0	956	170.0	691	170.0	1116	170.0	754	170.0	1275	170.0	803	170.0	1434	170.0	837	170.0	1594	170.0	856	170.0	1913	170.0	861	170.0	2231	170.0	861	170.0	2550	170.0	861
1	60 in	170.0	885	170.0	701	170.0	1063	170.0	797	170.0	1240	170.0	878	170.0	1417	170.0	944	170.0	1594	170.0	996	170.0	1771	170.0	1033	170.0	2125	170.0	1063	170.0	2479	170.0	1063	170.0	2833	170.0	1063
5	63 in	170.0	930	170.0	745	170.0	1116	170.0	850	170.0	1302	170.0	940	170.0	1488	170.0	1015	170.0	1673	170.0	1076	170.0	1859	170.0	1122	170.0	2231	170.0	1169	170.0	2603	170.0	1171	163.0	2853	170.0	1171
Span	66 in	170.0	974	170.0	789	170.0	1169	170.0	903	170.0	1364	170.0	1002	170.0	1558	170.0	1086	170.0	1753	170.0	1155	170.0	1948	170.0	1210	170.0	2338	170.0	1275	162.0	2599	170.0	1286	141.8	2599	170.0	1286
S	72 in	170.0	1063	170.0	878	170.0	1275	170.0	1009	170.0	1488	170.0	1126	170.0	1700	170.0	1228	170.0	1913	170.0	1315	170.0	2125	170.0	1387	145.6	2184	170.0	1488	124.8	2184	170.0	1529	109.2	2184	170.0	1530
.ē	76 in	170.0	1122	170.0	937	170.0	1346	170.0	1080	170.0	1570	170.0	1209	170.0	1794	170.0	1322	165.1	1960	170.0	1421	148.6	1960	170.0	1505	123.8	1960	161.6	1548	106.1	1960	154.0	1535	92.9	1960	152.7	1531
Mullion	78 in	170.0	1151	170.0	967	170.0	1381	170.0	1116	170.0	1611	170.0	1250	170.0	1842	170.0	1369	152.7	1861	170.0	1474	137.4	1861	163.1	1500	114.5	1861	147.3	1473	98.2	1861	139.6	1459	85.9	1861	137.6	1454
≥ [90 in	170.0	1328	170.0	1144	149.1	1398	156.0	1219	127.8	1398	136.0	1198	111.8	1398	121.3	1179	99.4	1398	110.2	1162	89.5	1398	101.6	1147	74.5	1398	89.8	1122	63.9	1398	82.7	1105	55.9	1398	78.9	1096
	96 in	147.4	1229	151.5	1098	122.9	1229	127.8	1079	105.3	1229	111.2	1061	92.1	1229	98.9	1044	81.9	1229	89.6	1029	73.7	1229	82.4	1016	61.4	1229	72.2	993	52.7	1229	65.9	977	46.1	1229	62.1	967
	108 in	103.5	971	105.8	877	86.3	971	89.0	862	74.0	971	77.2	849	64.7	971	68.4	837	57.5	971	61.8	825	51.8	971	56.5	815	43.1	971	49.0	796	37.0	971	44.0	782	32.4	971	40.8	771
	111 in	95.4	919	97.3	832	79.5	919	81.9	819	68.1	919	70.9	806	59.6	919	62.9	794	53.0	919	56.7	784	47.7	919	51.8	774	39.7	919	44.8	756	34.1	919	40.2	742	29.8	919	37.1	732
	120 in	75.5	786	76.8	716	62.9	786	64.5	705	53.9	786	55.8	695	47.2	786	49.4	686	41.9	786	44.4	677	37.7	786	40.5	668	31.5	786	34.9	653	27.0	786	31.0	641	23.6	786	28.4	631
- 1	144 in	43.7	546	44.2	504	36.4	546	37.0	498	31.2	546	31.9	491	27.3	546	28.2	485	24.3	546	25.3	479	21.8	546	22.9	474	18.2	546	19.5	464	15.6	546	17.2	455				

TARI E 98.

	Substrate:		3k Co	ncrete		3.5k Conc.			Но	llow CMU				Filled CMU		W	bod	Metal
Anchor/Clip Capacity (lbs) when using a	Anchor Type:		DeWalt con+	1/4" D Ultra	eWalt con+	5/16" Elco Ultracon		DeWalt acon+		eWalt con+	1/4" Elco CreteFlex	1/4" Elco AggreGator	3/16" DeWalt Ultracon+	1/4" DeWalt Ultracon+	1/4" Elco AggreGator	#12 Steel Screw	#14 Steel Screw	#12 Steel Screw
2" x 4" x 1/4" Tube Mullion	Edge Distance (in):	1"	2-1/2"	1"	2-1/2"	3-1/8"	1"	2-1/2"	1"	2-1/2"	2-1/2"	2"	1"	1"	2"	0.54"	0.60"	0.324"
	Embedment (in):	1-3/4"	1-3/4"	1-3/4"	1-3/4"	2"	1-1/4"	1-1/4"	1-1/4"	1-1/4"	1-1/4"	1-1/4"	1-3/4"	1-3/4"	2"	1-3/8"	1-3/8"	See Sheet 1
2 Anchors @ 4.75" Mir	n. O.C. / Mullion Clip (Fig. 1):	310 lbs	630 lbs	220 lbs	870 lbs	1644 lbs	230 lbs	370 lbs	320 lbs	580 lbs	514 lbs	374 lbs	170 lbs	410 lbs	946 lbs	442 lbs	537 lbs	536 lbs
4 Anchors @ 2.68" Mir	n. O.C. / Mullion Clip (Fig. 2):	620 lbs	1260 bs	430 lbs	1730 lbs	1424 lbs	425 lbs	740 lbs	575 lbs	1110 lbs	954 lbs	N/A	340 lbs	589 lbs	N/A	885 lbs	1073 lbs	1073 lbs
6 Anchors @ 1.71" Mir	n. O.C. / Mullion Clip (Fig. 3):	705 lbs	1890 lbs	608 lbs	2558 lbs	N/A	506 lbs	1110 lbs	619 lbs	1478 lbs	1304 lbs	N/A	510 lbs	647 lbs	N/A	1327 lbs	1610 lbs	1609 lbs
4 Total Anchors @ 3.25" O.C. thru	a 2x5 Angle Clip Pair (Fig. 4):	620 lbs	1260 lbs	440 lbs	1740 lbs	2211 lbs	460 lbs	740 lbs	640 lbs	1160 lbs	994 lbs	748 lbs	340 lbs	694 lbs	1892 lbs	885 lbs	1073 lbs	1073 lbs
6 Total Anchors @ 3" O.C. thru	1 2x5 Angle Clip Pair (Fig. 5):	930 lbs	1890 lbs	660 lbs	2610 lbs	2844 lbs	690 lbs	1110 lbs	960 lbs	1740 lbs	1482 lbs	1122 lbs	510 lbs	978 lbs	2838 lbs	1327 lbs	1610 lbs	1609 lbs
3 Anchors @ 1.34	4" Min. O.C. / U-Clip (Fig. 6):	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	805 lbs
6 Anchors @ 0.64	4" Min. O.C. / U-Clip (Fig. 7):	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	1609 lbs
2 Anchors @ 2.6	8" Min. O.C. / F-Clip (Fig. 8):	310 lbs	630 lbs	215 lbs	865 lbs	712 lbs	213 lbs	370 lbs	288 lbs	555 lbs	477 lbs	N/A	170 lbs	295 lbs	N/A	442 lbs	537 lbs	536 lbs
3 Anchors @ 1.7	1" Min. O.C. / F-Clip (Fig. 9):	353 lbs	945 lbs	304 lbs	1279 lbs	N/A	253 lbs	555 lbs	309 lbs	739 lbs	652 lbs	N/A	255 lbs	324 lbs	N/A	664 lbs	805 lbs	805 lbs

SEE SUBSTRATE PROPERTIES, SHEET 1.

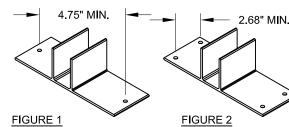
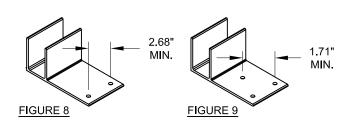


FIGURE 1



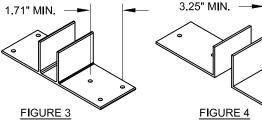
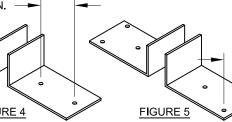
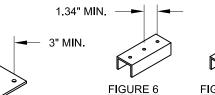
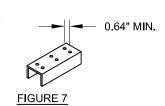


TABLE NOTES:







ANCHOR CAPACITY ADJUSTMENT FORMULA:

$$(DP_{REQ}) \times \left(\frac{ANCHOR CAP._{FROM TABLE}}{MULLION CAP._{EDOM TABLE}}\right) = ANCHOR CAP._{REQ}$$

USE THIS FORMULA TO OBTAIN THE "ANCHOR CAPACITY REQUIRED" CORRESPONDING TO AN ACTUAL PRESSURE REQUIREMENT FOR THE OPENING, WHEN IT IS LOWER THAN THE MULLION CAPACITY (FROM THE TABLE) OF THE SELECTED MULLION. IT WILL YIELD A MINIMUM ANCHOR CAPACITY WHICH MAY BE USED TO QUALIFY ADDITIONAL ANCHOR OPTIONS FROM THE CLIP/ANCHOR CAPACITY TABLE.

3) SEE SHEET 1 FOR ADDITIONAL ANCHOR/SUBSTRATE NOTES.

1) LINEAR INTERPOLATION BETWEEN MULLION SPANS AND/OR

2) MULLION AND MULLION CLIPS SHOWN ARE NOT TO SCALE.

FOR EXACT DIMENSIONS, SEE SHEETS 21-23. HOLES MAY BE

SHOWN ON THIS SHEET. FIGURES SHOW SUGGESTED,

DRILLED IN THE FIELD FOLLOWING DIMENSIONAL RESTRICTIONS

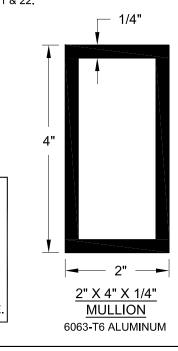
APPROXIMATE HOLE LOCATIONS. CLIP HOLES TO BE NO CLOSER

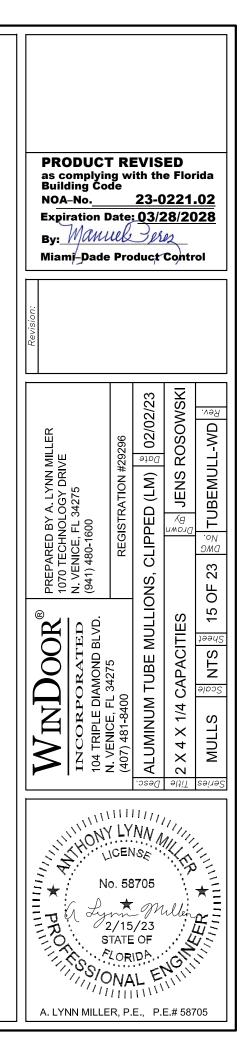
OPENING DIMENSIONS IS ALLOWABLE.

THAN 3/8" O.C. FROM CLIP EDGE.

CIRCLED VALUES ARE USED IN THE EXAMPLES ON SHEETS 21 & 22.



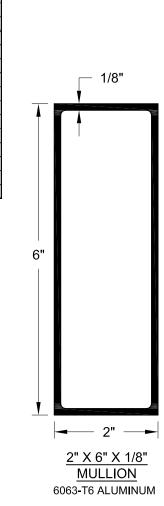


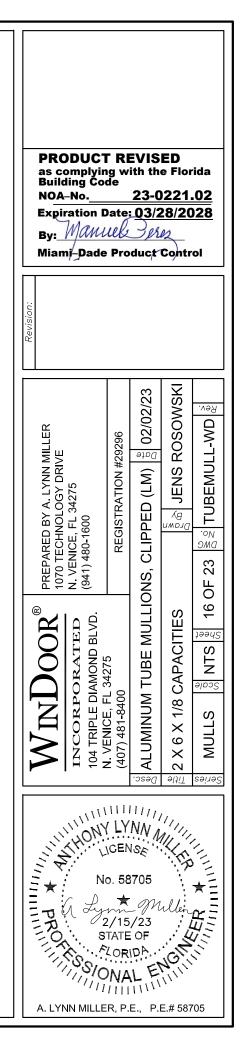


TAE	BLE 10A:	-													Oner	ing Din	nension															
2'	x 6" x 1/8"	-	50) in		60	in		70	in		80	in		- oper	90 in			10	0 in			120 i	n		14	10 in			16	0 in	
10. A. W.	ibe Mullion Design		angular ading	Trap/Triang. Loading	Rectar Load	•	Trap/Tria Loadin	- I	tangular bading	Trap/Tri Loadi		tangular bading	Trap/Tri Loadi	•	Rectang Loadi	-	rap/Triang Loading	g. F	Rectangular Loading	Trap/Tri Loadi	· · I	Rectangu Loading		Trap/Triar Loading		ctangular .oading		Triang. ading		ngular ding		Triang. ading
C	Pressure & lip/Anchor Capacity equirement	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (Ibs/ff ²) Anchor Capacity Required (Ibs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²) Anchor Capacity	Mullion Capacity Mullion Capacity	Anchor Capacity Required (Ibs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs) Mullion Capacity (lbs/ft²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (Ibs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs) Mullion Capacity	(lbs/ff ²) Anchor Capacity	Required (lbs) Mullion Capacity	(lbs/ft ²) Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²) Anchor Capacity	Required (Ibs)	Mullion Capacity (lbs/ft ²) Anchor Capacity	Required (lbs) Mullion Capacity	(nos/nt) Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)
Mullion Span	42 in 48 in 50-5/8 in 54 in 60 in 63 in 66 in 72 in 76 in 78 in 90 in 96 in 108 in 111 in	170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 148.7	620 708 747 797 885 930 974 1063 1122 1151 1328 1417 1514 1433	170.0 435 170.0 524 170.0 563 170.0 612 170.0 701 170.0 745 170.0 789 170.0 878 170.0 937 170.0 967 170.0 1144 170.0 1232 164.9 1367 151.7 1297	170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0	744 850 896 1063 1116 1169 1275 1346 1381 1594 1700 1514 1433	170.0 4 170.0 6 170.0 6 170.0 7 170.0 7 170.0 8 170.0 8 170.0 1 170.0 1 170.0 1 170.0 1 170.0 1 170.0 1 170.0 1 170.0 1 170.0 1 138.8 1 127.6 1	478 170. 584 170. 631 170. 691 170. 797 170. 850 170. 903 170. 009 170. 030 170. 031 170. 032 170. 033 170. 040 170. 116 170. 328 170. 434 164. 345 115. 276 106.	0 868 0 992 0 1046 0 1116 0 1240 0 1302 0 1364 0 1488 0 1570 0 1611 0 1859 2 1916 3 1514 2 1433	170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 120.4 110.6	506 170.0 630 170.0 684 170.0 754 170.0 878 170.0 940 170.0 1002 170.0 1126 170.0 11209 170.0 1209 170.0 1209 170.0 1202 1498 1622 143.7 1324 100.5 1257 92.9	992 1133 1195 1275 1417 1488 1558 1700 1794 1842 2125 1916 1514 1433	170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 154.3 106.7 98.0	519 661 723 803 944 1015 1086 1228 1322 1369 1653 1628 1304 1239	170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 155.0 127.7 89.7 82.6	1116 1 1275 1 1345 1 1434 1 1594 1 1673 1 1753 1 1913 1 2019 1 2019 1 1916 1 1916 1 1514 \$ 1433 \$	70.0 52 70.0 67 70.0 67 70.0 74 70.0 83 70.0 83 70.0 10 70.0 11 70.0 13 70.0 14 70.0 14 70.0 14 70.0 14 70.0 14 70.0 14 70.0 14 70.0 14 70.0 14 70.0 14 70.0 14 70.0 14 70.0 14 70.0 14 70.0 14 70.0 14 70.0 14 70.0 14 70.0 14 70.0 14 70.0 14 70.0 14 70.0 14 70.0 14 70.0	21 17 77 17 17 17 17 17 17 17 16 17 17 15 176 17 155 17 155 17 21 17 221 17 74 17 93 13 055 11 87 8 222 7	70.0 1240 70.0 1447 70.0 1494 70.0 1594 70.0 1594 70.0 1859 70.0 1948 70.0 2125 70.0 2243 70.0 2302 339.5 2180 14.9 1916 100.7 1514 '4.4 1433	170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 178.4 128.5 88.1 80.8	521 680 756 856 1033 1122 1210 1387 1505 1564 1788 1584 1270 1206	170.0 14 170.0 17 170.0 17 170.0 18 170.0 22 170.0 22 170.0 23 170.0 25 170.0 25 170.0 25 170.0 25 170.0 26 170.0 25 170.0 26 170.0 26 170.0 26 170.0 26 170.0 27 95.8 19 67.3 15 62.0 14	188 1 700 1 793 1 913 1 125 1 231 1 338 1 550 1 550 1 63 1 763 1 80 1 916 1 914 1333	170.0 5 170.0 6 170.0 6 170.0 7 170.0 8 170.0 8 170.0 10 170.0 11 170.0 12 170.0 12 170.0 12 170.0 14 170.0 17 170.0 17 170.0 17 170.0 17 170.0 17 170.0 17 170.0 17 170.0 17 170.0 17 170.0 17 170.0 17 170.0 17 170.0 17 170.0 17 170.0 17 170.0 17 170.0 17 170.0 17 170.0 17 170.0 17 170.0 17	21 170. 80 170. 80 170. 86 170. 63 170. 63 170. 69 170. 75 170. 88 170. 92 165. 90 153. 49 99. 449 82. 441 57. 79 53.	0 1735 0 1983 0 2092 0 2231 0 2479 0 2603 0 2727 0 2975 5 3057 1 2902 6 2180 1 1916 7 1514 1 1433	170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 128.9 102.8 68.7 62.7	521 680 756 861 1063 1171 1286 1529 1694 1777 1724 1523 1219 1157	170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 </th <th>1983 2267 2391 2550 2833 2975 3117 3400 3057 2902 2180 1916 1514 1433</th> <th>170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 123.1 96.9 63.6 57.8</th> <th>521 680 756 861 1063 1171 1286 1530 1705 1796 1709 1507 1202 1141</th>	1983 2267 2391 2550 2833 2975 3117 3400 3057 2902 2180 1916 1514 1433	170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 123.1 96.9 63.6 57.8	521 680 756 861 1063 1171 1286 1530 1705 1796 1709 1507 1202 1141
	120 in 144 in BLE 10B: Anchor/Clip		851 ity (lbs	119.7 1117 68.9 786		1226 851 bstrate: or Type:	57.7 5 3/16" [100 84.7 776 48.7 3k Co DeWalt acon+	7 851 ncrete 1/4" [87.0 49.8 DeWalt	1084 73.6 766 42.6 3.5k Cont 5/16" Elc Ultracon	851 c. o 3/1	77.0 43.9 6" DeWal	1069 756 It	65.4 37.8 Holl 1/4" D	851 3 ow CMU eWalt	9.3 10: 9.4 74 1/4" E CreteF	18 3	88.8 1226 44.1 851 1/4" Elco AggreGator	63.2 35.8 3/16" DeV Ultracor	Valt 1		51		119 42. 24 24. #12 Stee Screw	3 851 Wood	10 Statistics	1000 710 Metal #12 Ster Screw		1226 851	44.3 24.2	
2	6.	Tube Anchors Anchors	Mullio @ 3.25' @ 2.47'	' Min. O.C. / Mu ' Min. O.C. / Mu	Ilion Clip	ent (in): (Fig. 1): (Fig. 2):	1" 1-3/4" 620 lbs 930 lbs	2-1/2" 1-3/4" 1260 lbs 1890 lbs	1" 1-3/4" 440 lbs 638 lbs	2-1/2" 1-3/4" 1740 lb: 2588 lb:	3-1/8" 2" s 2211 lbs s 1782 lbs	1" 1-1/4 460 ll 611 ll	2-1 " 1-1 os 740 os 1110	/4" Ibs Dibs	1" 1-1/4" 640 lbs 814 lbs	2-1/2" 1-1/4" 1160 lbs 1628 lbs	2-1/2 1-1/4 994 1406	2" 4" bs lbs	2" 1-1/4" 748 lbs N/A	1" 1-3/4" 340 lbs 510 lbs	s s	1" 1-3/4" 694 lbs 836 lbs	18	2" 2" 992 lbs N/A	0.54" 1-3/8" 885 lbs 1327 lbs	0.6 1-3 1073 s 1610	60" 6/8" \$ 3 lbs 0 lbs	0.324" See Shee 1073 lb 1609 lb	et 1 s s			
	4 Total An 6 Total Ancho	nchors @ ors @ 2. ors @ 1.	4" O.C. 47" O.C. 65" O.C.	' Min. O.C. / Mu thru 2x5 Angle thru 2x5 Angle thru 2x5 Angle @ 4" Min. O.C	Clip Pair Clip Pair Clip Pair	(Fig. 4): (Fig. 5): (Fig. 6):	907 lbs 620 lbs 930 lbs 907 lbs 310 lbs	2520 lbs 1260 lbs 1890 lbs 2520 lbs 630 lbs	807 lbs 440 lbs 638 lbs 807 lbs 220 lbs	3407 lb: 1740 lb: 2588 lb: 3407 lb: 870 lbs	s 2952 lbs s 1782 lbs s N/A	663 II	os 740 os 1110 os 1480	lbs) lbs) lbs	803 lbs 640 lbs 814 lbs 803 lbs 320 lbs	1953 lbs 1160 lbs 1628 lbs 1953 lbs 580 lbs	1727 1011 1406 1727 505 I	lbs lbs lbs	N/A 748 lbs N/A N/A 374 lbs	680 lbs 340 lbs 510 lbs 680 lbs 170 lbs	s s s	842 lbs 820 lbs 836 lbs 842 lbs 410 lbs	18	N/A 892 lbs N/A N/A 46 lbs	1770 lbs 885 lbs 1327 lbs 1770 lbs 442 lbs	1073 s 1610 s 2140	3 lbs D lbs	2146 lb 1073 lb 1609 lb 2146 lb 536 lbs	s s	•		— 1/8" !
		4 An 2 / 3 And	chors @ Anchors hors @ 2	2.47" Min. O.C 1.65" Min. O.C @ 4" Min. O.C. 2.47" Min. O.C. 1.65" Min. O.C.	. / U-Clip / F-Clip (F / F-Clip (F	(Fig. 9): Fig. 10): Fig. 11):	465 lbs 453 lbs 310 lbs 465 lbs 453 lbs	945 lbs 1260 lbs 630 lbs 945 lbs 1260 lbs	319 lbs 403 lbs 220 lbs 319 lbs 403 lbs	1294 lb: 1703 lb: 870 lb: 1294 lb: 1703 lb:	s N/A 1476 lbs s 891 lbs	306 II 332 II 230 II 306 II 332 II	os 740 os 370 os 555	lbs lbs lbs	407 lbs 402 lbs 320 lbs 407 lbs 402 lbs	814 lbs 977 lbs 580 lbs 814 lbs 977 lbs	703 863 505 703 863	bs bs bs	N/A N/A 374 lbs N/A N/A	255 lbs 340 lbs 170 lbs 255 lbs 340 lbs	s s s	418 lbs 421 lbs 410 lbs 418 lbs 421 lbs	94	N/A N/A 46 lbs N/A N/A	664 lbs 885 lbs 442 lbs 664 lbs 885 lbs	805		805 lbs 1073 lb 536 lbs 805 lbs 1073 lb	S			
SEI 3.25" MIN.	E SUBSTRAT		-	2.47" MIN.		1.65 - MIN			•			4" MIN.		-	2	.47" IIN.			4" MIN 1.65" MIN.		-	2.47 MIN	"		5" MIN.					6"		
4'	FIGUR		-	FIGURE		<u>F</u>	1.65" MIN.		<u>F</u>	1) LI OPE 2) M FOR DRIL SHC APP	<u>E NOTES</u> NEAR INTI NING DIM ULLION AI EXACT D LED IN TH WN ON TH ROXIMATI N 3/8" O.C	ERPOLA ENSION ND MUL IMENSIO IE FIELI IIS SHE E HOLE	S IS AL LION CL DNS, SE D FOLLO ET. FIG LOCATI	ETWE LOW LIPS S EE SH OWING URES IONS.	ABLE. SHOWN EETS 2 G DIMEI S SHOW	ARE NO 1-23. HO NSIONA SUGGE	SPANS / DT TO S DLES M/ L REST ESTED,	CALE AY BE RICTI	DR	(DP _{REQ} USE TH REQUIF REQUIF THE MI	R CAP) X (- HIS FC RED" REME ULLIO	ACITY AI ANCHO MULLIO DRMULA CORRES NT FOR N CAPAO MULLION	DJUS DR C DN C DN C TO OI PONI THE C DITY (AP. _{FROM} AP. _{FROM} BTAIN T DING TC DPENIN FROM 1	(ABLE) = (ANCH CHOR C TUAL PI N IT IS L SLE) OF	- OR CA APACI RESSU .OWER THE	TY RE THAN		V	2"	— 2" X 6" X

3) SEE SHEET 1 FOR ADDITIONAL ANCHOR/SUBSTRATE NOTES.

ANCHOR OPTIONS FROM THE CLIP/ANCHOR CAPACITY TABLE.





2"																																				
2"	- 1 . T		_				_										Оре	ning [Dimen	sion						_				_						
_	x 6" x 1/4"		50) in			6	0 in			70	in			80 in			90) in			100	0 in			120) in			140	in			160) in	
19	be Mullion Design	1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.	ingular ding		Triang. ading		angular ading	Trap/T Load	•	Recta Loa	-	Trap/Tri Loadi	-	Rectang Loadir		rap/Triang. Loading	Rectar Load			Triang. Iding		angular Iding	Trap/T Loa	Triang. ding	Rectan Load	-	Trap/Tr Load	~	Rectan Load		Trap/T Load	-	Rectar Load	-	Trap/T Load	-
CI	essure & ip/Anchor Capacity quirement	Mullion Capacity (lbs/ft²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (Ibs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft²)	Anchor Capacity Required (Ibs)	l f o	Anchor Capacity Required (lbs) Mullion Capacity		Mullion Capacity (Ibs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft²)	Anchor Capacity Required (Ibs)	Mullion Capacity (lbs/ft²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (Ibs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (Ibs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)
	42 in 48 in	170.0 170.0	620 708	170.0 170.0	435 524	170.0 170.0	744 850	170.0 170.0	478 584	170.0 170.0	868 992	170.0 170.0	506 630			'0.0519'0.0661	170.0 170.0	1116 1275	170.0 170.0	521 677	170.0 170.0	1240 1417	170.0 170.0	521 680	170.0 170.0	1488 1700	170.0 170.0	521 680	170.0 170.0		170.0 170.0	521 680	170.0 170.0	1983 2267	170.0 170.0	521 680
	50-5/8 in	170.0	747	170.0	563	170.0	896	170.0	631	170.0		170.0				0.0 723	170.0	1345	170.0		170.0	1494	170.0	756		1793	170.0	756			170.0	756	170.0	2391	170.0	756
	54 in	170.0	797	170.0	612	170.0	956	170.0	691	170.0		170.0				70.0 803	170.0	1434	170.0	837	170.0	1594	170.0	856	170.0	1913	170.0	861			170.0	861	170.0	2550	170.0	861
15.3	60 in	170.0	885	170.0	701	170.0	1063	170.0	797	170.0						0.0 944	170.0	1594	170.0	996	170.0	1771	170.0	1033		2125					170.0	1063	170.0	2833	170.0	1063
Span	63 in	170.0	930 974	170.0	745 789	170.0	1116	170.0	850	170.0	1302	170.0				0.0 1015	-	1673	170.0	1076	170.0	1859	170.0	1122		2231 2338		1169			170.0	1171	170.0	2975	170.0	1171
Sp	66 in 72 in	170.0 170.0	974	170.0 170.0	878	170.0 170.0	1169 1275	170.0 170.0	903 1009	170.0 170.0	1364 1488					70.0 1086 70.0 1228	170.0 170.0	1753 1913	170.0 170.0	1155 1315	170.0 170.0	1948 2125	170.0 170.0	1210 1387		2338	170.0 170.0	1275 1488			170.0 170.0	1286 1529	170.0 170.0	3117 3400	170.0 170.0	1286 1530
Mullion	72 in 76 in	170.0	1122	170.0	937	170.0	1346	170.0	1003	170.0	1570					70.0 1322		2019	170.0	1421	170.0	2243	170.0	1507		2692	170.0	1629			170.0	1694	170.0	3589	170.0	1705
ulli	78 in	170.0	1151	170.0	967	170.0	1381	170.0	1116	170.0	1611					0.0 1369		2072	170.0	1474	170.0	2302	170.0	1564		2763	170.0	1700			170.0	1777	170.0	3683	170.0	1796
Σ	90 in	170.0	1328	170.0	1144	170.0	1594	170.0	1328	170.0	1859	170.0	1498			0.0 1653	170.0	2391	170.0	1793	170.0	2656	170.0	1918	170.0	3188	170.0	2125	170.0	3719	170.0	2273	160.2	4004	170.0	2361
	96 in	170.0	1417	170.0	1232	170.0	1700	170.0	1434	170.0	1983					0.0 1794		2550	170.0	1952	170.0	2833	170.0	2095		3400		2338			170.0	2520	132.0	3519	170.0	2644
	108 in	170.0	1594	170.0	1409	170.0	1913	170.0	1647	170.0						0.0 2078		2781	170.0		148.3	2781	161.9	2333		2781		2281			126.2	2239	92.7	2781	116.9	2208
	111 in	170.0	1638	170.0	1454	170.0		170.0	1700	170.0						0.0 2149		2632	162.3		136.6		148.4	2216		2632		2166			115.1	2126	85.4	2632	106.3	2096
	120 in 144 in	170.0 125.1	1771 1564	170.0 126.6	1586 1445	170.0 104.3	2125 1564	170.0 106.1	1859 1425	154.4 89.4	2252 1564					1.4 1964 0.7 1390	120.1 69.5	2252 1564	127.2 72.3	1938 1373	108.1 62.6	2252 1564	116.1 65.7	1915 1358		2252 1564	99.8 56.0	1872 1330		2252 1564	88.9 49.2	1836 1305	67.6 39.1	2252 1564	81.4 44.4	1808 1283
ТАВ	LE 11B:						Substrate			3k Cond				k Conc.				lollow C					[Filled Cl			1		/ood		Meta				
A	nchor/Clip	Capac	ity (lbs	s)		1.1.1.2		3/1	6" DeW	alt	1/4"	DeWalt	5/1	6" Elco	3/16"	DeWalt	1/4"	DeWalt	t	1/4" Elco	1/4	1" Elco	3/16" D	DeWalt	1/4" DeV	Valt	1/4" Elc	o #	12 Steel	#14 \$	Steel	#12 St	eel			
	when			, I		Ancl	hor Type	2.	Iltracon+			acon+	1.042/93	tracon		acon+		racon+		CreteFlex	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	reGator	Ultra	1	Ultraco		AggreGat		Screw	Scr		Screv				
2	' x 6" x 1/4"	-		n ⊢	F	dge Dista	ance (in): 1"	2	-1/2"	1"	2-1/2	. 3	-1/8"	1"	2-1/2"	1"	2-1	/2"	2-1/2"		2"	1	"	1"		2"		0.54"	0.6	SC"	0.324	1"			
				~ <u>-</u>		Embedr	• •			-3/4"	1-3/4"	1-3/4		2"	1-1/4"	1-1/4"	1-1/4"	1-1		1-1/4"		-1/4"	1-3		1-3/4	"	2"		1-3/8"	1-3	· · · · · · · · · · · · · · · · · · ·	See She	2			
	2.	Anchors	@ 4.75	" Min. O	.C. / Mu	Ilion Clip): 310 lk		BO Ibs	220 lbs	870 lb		44 lbs	230 lbs	370 lbs	320 lbs	_		514 lbs		74 lbs	170		410 lb		946 lbs		442 lbs	537		536 lk				
			-			Ilion Clip		_		60 lbs	440 lbs	1740 lk		32 lbs	460 lbs	740 lbs	640 lbs	1160		1025 lbs		48 lbs	340		820 lb	s	1892 lb		885 lbs	1073		1073				
	8.	Anchors	@ 1.71	" Min. O	.C. / Mu	Ilion Clip	o (Fig. 3)): 940 lk	os 25	20 lbs	810 lbs	3410 lk	os	N/A	675 lbs	1480 lbs	825 lbs	1970) lbs	1738 lbs	1	N/A	680	lbs	863 lb	s	N/A	1	770 lbs	2146	blbs	2146 I	bs			
	4 Total Ancho	ors @ 3.	25" O.C.	. thru 2x	5 Angle	Clip Pair	r (Fig. 4)): 620 lk	os 120	60 lbs	440 lbs	1740 lk	os 22	11 lbs	460 lbs	740 lbs	640 lbs	1160) lbs	994 lbs	74	48 lbs	340	lbs	694 lb	s	1892 lb:	s i	885 lbs	1073	3 bs	1073 I	bs			
	8 Total An	nchors @) 3" O.C.	. thru 2x	5 Angle	Clip Pair	r (Fig. 5): 1240	bs 252	20 lbs	880 lbs	3480 lk	os 37	92 lbs	920 lbs	1480 lbs	1280 lbs	s 2320) lbs	1976 lbs	14	96 lbs	680	lbs	1304 lk	os	3784 lb:	s 1	770 lbs	2146	6 bs	2146 I	bs			Γ
	12 Total Ancho	ors @ 2.	34" O.C.	. thru 2x	5 Angle	Clip Pair	r (Fig. 6): 1860 I	bs 378	80 lbs	1265 lbs	5165 lk	os 30	92 lbs	1188 lbs	2220 lbs	1563 lbs	s 3205	5 lbs	2777 lbs	_	N/A	1020		1610 lk	os	N/A	2	2654 lbs	3220		3218	bs	_	_	
						. / U-Clip): N/A		N/A	N/A	N/A		N/A	N/A	N/A	N/A	N/		N/A		N/A	N/		N/A		N/A		N/A	N/		1073 I		A		
						. / U-Clip			_	N/A	N/A	N/A		N/A	N/A	N/A	N/A	N/		N/A	-	N/A	N/		N/A		N/A		N/A	N/		2146 I	23.65.1			≜
						. / F-Clip					220 lbs		_	16 lbs	230 lbs	370 lbs	320 lbs	-	lbs	512 lbs		74 lbs	170		410 lb	_	946 lbs	· · · ·	442 lbs	537	1.0	536 lk	~~			I
	CUDOTDAT					/ F-Clip	(Fig. 10): 470 lk	os 120	60 lbs	405 lbs	1705 lk	DS	N/A	338 lbs	740 lbs	413 lbs	985	lbs	869 lbs		N/A	340	lbs	432 lb)S	N/A		885 lbs	1073	3 bs	1073 I	bs			
	SUBSTRAT	1					.68" - 11N.		1.71" M	4IN. –		-	3.2	25" MIN			· .	3" M	11N. –							— 2.: 1.65" MIN.	34" MIN		0.	.64" _ ЛIN				6"		

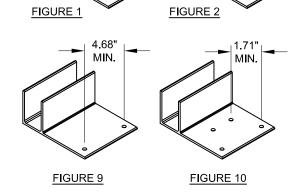


FIGURE 4 TABLE NOTES:

OPENING DIMENSIONS IS ALLOWABLE.

THAN 3/8" O.C. FROM CLIP EDGE.

FIGURE 3

FIGURE 6 FIGURE 5

N/ Y FIGURE 7 FIGURE 8

ANCHOR CAPACITY ADJUSTMENT FORMULA:

$(\mathsf{DP}_{_{\mathsf{REO}}}) \times \left(\frac{\mathsf{ANCHOR CAP}_{_{\mathsf{FROM TABLE}}}}{\mathsf{MULLION CAP}_{_{\mathsf{FROM TABLE}}}}\right) = \mathsf{ANCHOR CAP}_{_{\mathsf{REO}}}$

USE THIS FORMULA TO OBTAIN THE "ANCHOR CAPACITY REQUIRED" CORRESPONDING TO AN ACTUAL PRESSURE REQUIREMENT FOR THE OPENING, WHEN IT IS LOWER THAN THE MULLION CAPACITY (FROM THE TABLE) OF THE SELECTED MULLION. IT WILL YIELD A MINIMUM ANCHOR CAPACITY WHICH MAY BE USED TO QUALIFY ADDITIONAL ANCHOR OPTIONS FROM THE CLIP/ANCHOR CAPACITY TABLE.

3) SEE SHEET 1 FOR ADDITIONAL ANCHOR/SUBSTRATE NOTES.

1) LINEAR INTERPOLATION BETWEEN MULLION SPANS AND/OR

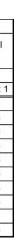
2) MULLION AND MULLION CLIPS SHOWN ARE NOT TO SCALE.

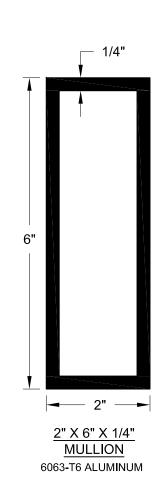
FOR EXACT DIMENSIONS, SEE SHEETS 21-23. HOLES MAY BE

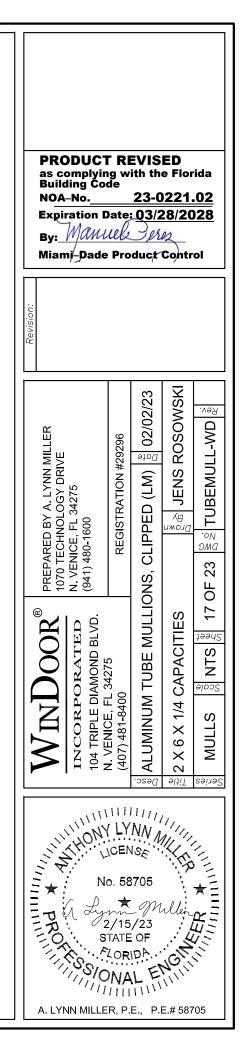
SHOWN ON THIS SHEET. FIGURES SHOW SUGGESTED,

DRILLED IN THE FIELD FOLLOWING DIMENSIONAL RESTRICTIONS

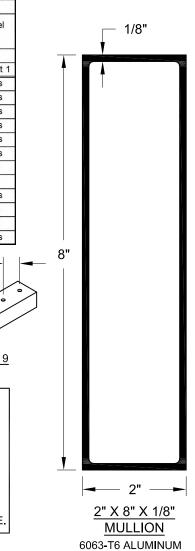
APPROXIMATE HOLE LOCATIONS. CLIP HOLES TO BE NO CLOSER

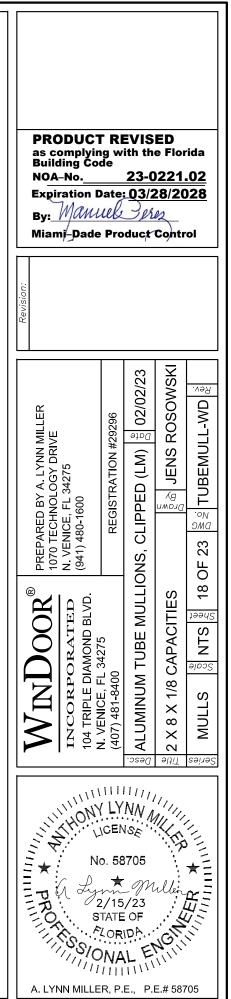






TAB	BLE 12A:												Open	ng Dim	ension													
2"	x 8" x 1/8"	50	in	60	in		70 i	n		80	in			90 in			100) in		120 in			140 in		1	160 ii	n	
	be Mullion Design	Rectangular Loading	Trap/Triang. Loading	Rectangular Loading	Trap/Trian Loading	- II	tangular bading	Trap/Triang Loading	. Rectar Load	•	Trap/Tri Loadi	•	Rectang Loadin		rap/Triang. Loading		tangular bading	Trap/Triang Loading	. Rectangu Loading		Triang. ading	Rectangula Loading		'Triang. ading	Rectanç Loadi		Trap/Ti Loac	
C	Pressure & lip/Anchor Capacity equirement	Mullion Capacity (Ibs/ft ²) Anchor Capacity Required (Ibs)	Mullion Capacity (lbs/ft ²) Anchor Capacity Required (lbs)	Mulliun Capacity (lbs/ft²) Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²) Anchor Capacity	Required (lbs) Mullion Capacity (lbs/ff ²)		Mullion Capacity (Ibs/tt²) Anchor Capacity	Kequired (Ibs) Mullion Capacity (Ibs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Required (lbs) Mullion Capacity	(Ibs/ff ²) Anchor Capacity	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²) Anchor Capacity	Mullion Capacity (Ibs/ff ²) Anchor Capacity	Required (lbs) Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²) Anchor Capacity	Required (lbs) Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)
Mullion Span	42 in 48 in 50-5/8 in 54 in 60 in 63 in 66 in 72 in 76 in 78 in 90 in 96 in 108 in 111 in 120 in 144 in	170.0 620 170.0 708 170.0 747 170.0 797 170.0 885 170.0 930 170.0 930 170.0 974 170.0 1063 170.0 1151 170.0 1328 170.0 1417 170.0 1638 170.0 1638 170.0 1711 143.6 1795	170.0 435 170.0 524 170.0 563 170.0 612 170.0 701 170.0 745 170.0 789 170.0 878 170.0 967 170.0 9144 170.0 1232 170.0 1449 170.0 1454 170.0 1586 145.3 1658	1 0 744 170.0 744 170.0 850 170.0 956 170.0 1063 170.0 1116 170.0 1116 170.0 1116 170.0 1275 170.0 1346 170.0 1381 170.0 1594 170.0 1913 170.0 1913 170.0 2125 119.7 1795	170.0 4 170.0 5 170.0 6 170.0 6 170.0 7 170.0 8 170.0 9 170.0 10 170.0 10 170.0 10 170.0 13 170.0 14 170.0 17 170.0 17 170.0 18	2 2 78 170.0 84 170.0 91 170.0 97 170.0 97 170.0 97 170.0 90 170.0 93 170.0 93 170.0 94 170.0 95 170.0 928 170.0 134 170.0 134 170.0 1359 170.0 559 170.0 336 102.6	868 992 1046 1146 1146 1302 1302 1364 1364 1488 1570 1611 1859 1983 2231 2293 22479	170.0 50 170.0 63 170.0 63 170.0 63 170.0 75 170.0 87 170.0 94 170.0 100 170.0 124 170.0 124 170.0 124 170.0 124 170.0 124 170.0 124 170.0 124 170.0 124 170.0 124 170.0 124 170.0 124 170.0 124 170.0 124 170.0 124 170.0 124 170.0 131 170.0 132 170.0 131 170.0 131 170.0 121 105.0 16	6 170.0 0 170.0 4 170.0 4 170.0 8 170.0 8 170.0 9 170.0 100 170.0 100 170.0 100 170.0 100 170.0 100 170.0 100 170.0 100 170.0 100 170.0 101 170.0 102 170.0 103 170.0 103 170.0 104 170.0 105 170.0 103 170.0 104 170.0 105 170.0 105 170.0 102 170.0 103 170.0 104 170.0 105 170.0	992 1133 1195 1275 1417 1488 1558 1700 1794 1842 2125 2267 2550 2621 2585 2621 2585 1795	1770.0 1770.0 1770.0 1770.0 1770.0 1770.0 1770.0 1770.0 1770.0 1770.0 1770.0 1770.0 1770.0 1770.0 1770.0 1770.0 1770.0 1770.0 1770.0 1770.0 1770.0	519 661 723 803 944 1015 1036 1228 1322 1369 1653 1794 2078 2149 2254 1595	170.0 1 170.0 1 170.0 1 170.0 1 170.0 1 170.0 1 170.0 1 170.0 1 170.0 1 170.0 2 170.0 2 170.0 2 170.0 2 170.0 2 170.0 2 170.0 2 170.0 2 170.0 2 170.0 2 170.0 2 170.0 2 177.0 2 177.0 2 177.0 2 137.9 2	116 17 275 17 345 17 434 17 594 17 673 17 913 17 019 17 0391 17 550 17 869 17 948 17 555 14	0.0 52° 0.0 52° 0.0 677 0.0 747 0.0 837 0.0 996 0.0 107 0.0 115 0.0 131 0.0 142 0.0 147 0.0 1479 0.0 195 0.0 227 0.0 235 6.0 222 3.0 157	1 170.0 7 170.0 7 170.0 7 170.0 7 170.0 6 170.0 5 170.0 5 170.0 5 170.0 5 170.0 5 170.0 1 170.0 2 170.0 1 170.0 2 170.0 1 170.0 1 170.0 1 170.0 2 170.0 1 170.0 1 170.0 1 170.0 1 170.0 1 170.0 1 170.0 1 170.0 1 170.0 1 170.0 1 170.0 1 170.0 1 170.0 1 170.0 1 170.0 1	0 1240 0 1417 0 1417 0 1494 0 1594 0 1771 0 1859 0 1948 0 2125 0 2243 0 2656 0 2833 0 3188 3 3021 1 2585	170.0 52 170.0 52 170.0 68 170.0 85 170.0 103 170.0 112 170.0 122 170.0 133 170.0 156 170.0 156 170.0 209 170.0 244 170.0 255 133.2 219 75.4 155	1 170.0 1 0 170.0 1 3 170.0 1 3 170.0 1 3 170.0 1 3 170.0 2 2 170.0 2 7 170.0 2 5 170.0 2 4 170.0 2 5 170.0 2 4 170.0 2 5 170.0 3 5 170.0 3 6 170.0 3 7 170.0 3 8 170.0 3 9 141.8 3 8 130.7 3 7 103.4 2	L L C 88 170.0 93 170.0 93 170.0 13 170.0 13 170.0 31 170.0 31 170.0 38 170.0 38 170.0 38 170.0 92 170.0 92 170.0 92 170.0 92 170.0 92 161.1 170.0 92 161.1 147.4 85 114.6 95 64.3 143.6 143.6	521 680 756 861 1063 1169 1275 1488 1629 1700 2125 2338 2618 2487	170.0 17. 170.0 19. 170.0 20. 170.0 20. 170.0 20. 170.0 20. 170.0 20. 170.0 24. 170.0 27. 170.0 29. 170.0 31. 170.0 32. 170.0 32. 170.0 37. 170.0 39. 121.6 31. 112.0 30. 88.6 25. 51.3 17.	35 170.0 333 170.0 322 170.0 321 170.0 331 170.0 331 170.0 331 170.0 333 170.0 333 170.0 333 170.0 334 170.0 335 170.0 336 170.0 337 170.0 337 170.0 337 170.0 337 170.0 337 170.0 337 170.0 337 170.0 337 170.0 341 132.1 342 132.1 343 102.0	521 680 756 861 1063 1171 1286 1529 1694 1777 2273 2520 2570 2440	170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 170.0 191.5 106.4 98.0 77.6 1	983 1 2267 1 2391 1 2550 1 2550 1 2975 1 3117 1 3683 1 3683 1 3683 1 3683 1 3683 1 3683 1 3683 1 3683 1 3683 1 3693 1 36039 1 3021 1 2585 3	70.0 70.0 70.0 70.0 70.0 70.0 70.0 70.0 70.0 70.0 70.0 70.0 70.0 70.0 70.0 70.0 70.0 70.0 70.0 70.0 93.4 51.0	521 680 756 861 1063 1171 1286 1530 1705 1796 2361 2644 2534 2406 2075 1473
A	when	Capacity (Ibs using a ' Tube Mullior		Substrate: Anchor Type: dge Distance (in): Embedment (in):	3/16" E Ultra 1" 1-3/4"	DeWalt	ncrete 1/4" E Ultra 1" 1-3/4"		3.5k Conc. 5/16" Elco Ultracon 3-1/8" 2"			llt 1/2" 1/4"	Holl 1/4" De Ultrac 1" 1-1/4"		1/4" E CretəF 2-1/2 1-1/4	lex Ag	/4" Elco ggreGator 2" 1-1/4"	3/16" DeWa Ultracon+ 1" 1-3/4"	Filled CMU It 1/4" DeWa Ultracon+ 1" 1-3/4"	1.000		Wood #12 Steel # Screw 0.54" 1-3/8"	14 Steel Screw 0.60" 1-3/8"	Meta #12 Ste Screv 0.324 See She	eel w	Ā		1
	6 8 A 4 Total An 6 Total Ancho 8 Total Anchor	3 Anchors @ 4 Anchors @ 2 2 Anchors @ 3 4 Anchors @ 2.	Min. O.C. / Mu Min. O.C. / Mu thru 2x5 Angle thru 2x5 Angle @ 4" Min. O.C 3.47" Min. O.C 3.47" Min. O.C 3.47" Min. O.C. 3.47" Min. O.C. 3.13" Min. O.C.	Illion Clip (Fig. 1) Illion Clip (Fig. 2) Illion Clip (Fig. 3) Clip Pair (Fig. 4) Clip Pair (Fig. 5) Clip Pair (Fig. 5) Clip Pair (Fig. 6) . / U-Clip (Fig. 7) . / U-Clip (Fig. 8) . / U-Clip (Fig. 8) . / U-Clip (Fig. 9) / F-Clip (Fig. 10) / F-Clip (Fig. 11)) / F-Clip (Fig. 12)	620 lbs 930 lbs 1240 lbs 620 lbs 930 lbs 1240 lbs 310 lbs 465 lbs 620 lbs 310 lbs 465 lbs 620 lbs	1260 lbs 1890 lbs 2520 lbs 1260 lbs 1890 lbs 2520 lbs 630 lbs 945 lbs 1260 lbs 630 lbs 945 lbs 1260 lbs	440 lbs 660 lbs 843 lbs 440 lbs 660 lbs 843 lbs 220 lbs 330 lbs 422 lbs 330 lbs 422 lbs	1740 lbs 2610 lbs 2610 lbs 3443 lbs 1740 lbs 2610 lbs 3443 lbs 570 lbs 1305 lbs 1722 lbs 870 lbs 1305 lbs 1305 lbs	2211 lbs 3316 lbs 2061 lbs 2952 lbs 3670 lbs 2061 lbs 1476 lbs 1476 lbs 1435 lbs 1476 lbs 1476 lbs 1435 lbs 1031 lbs	460 690 792 460 690 792 230 345 396 396	bs 740 bs 1110 bs 1480 bs 740 bs 1480 bs 740 bs 1480 bs 370 bs 370 bs 370 bs 555) Ibs 0 Ibs	640 lbs 960 lbs 1042 lbs 640 lbs 960 lbs	1160 lbs 1740 lbs 2137 lbs 1160 lbs 1740 lbs 2137 lbs 2137 lbs 580 lbs 870 lbs 580 lbs 580 lbs 580 lbs 1068 lbs	994 I 1491 1851 1011 1497 1851 505 I 748 I 926 I 505 I 748 I 926 I 926 I	bs 7 bbs 1 bbs 1 bbs 1 bbs 1 bbs 2 bbs 3 bbs	748 lbs 1122 lbs N/A 748 lbs 1122 lbs N/A 374 lbs 561 lbs N/A 374 lbs 561 lbs N/A	340 lbs 510 lbs 680 lbs 340 lbs 510 lbs 680 lbs 170 lbs 255 lbs 340 lbs 170 lbs 255 lbs 340 lbs	694 lbs 1041 lbs 1073 lbs 820 lbs 1088 lbs 1073 lbs 410 lbs 544 lbs 537 lbs 537 lbs	1892 II 2838 II N/A 1892 II 2838 II N/A 946 Ib 1419 II N/A 946 Ib 1419 II N/A	bs b	885 lbs 1327 lbs 1770 lbs 885 lbs 1327 lbs 1327 lbs 442 lbs 664 lbs 885 lbs 442 lbs 664 lbs 664 lbs 664 lbs 664 lbs	1073 lbs 1610 lbs 2146 lbs 1073 lbs 1073 lbs 2146 lbs 2146 lbs 537 lbs 805 lbs 1073 lbs 537 lbs 805 lbs 1073 lbs	1073 II 1609 II 2146 II 1073 II 1609 II 2146 II 2146 II 536 Ib 805 Ib 1073 II 536 Ib 805 Ib 1073 II	bs bs bs bs bs bs bs vs bs vs vs vs vs			ſ
	3.25" MIN.	FIGURE	8.25" MIN.	1. 2.313 MIN FIGURE 3		2.3 MI	FIGURE 813" N.	<u>TABLE</u> 1) LINI OPEN 2) MUI	NOTES: EAR INTE ING DIME	RPOLA NSION D MUL	IS IS AL LION C	BETW LOW	ABLE. SHOWN	ARE N	OT TO S					7 DJUSTME DR CAP	• FROM TABL	$\frac{GURE 8}{DRMULA:}$	2.313" M	FIGURE CAP. REQ.		8']		
E	FIGURE 10		GURE 11		GURE 12			DRILL SHOW APPR <u>THAN</u>	XACT DIN ED IN THE 'N ON THI OXIMATE <u>3/8" O.C.</u> E SHEET 1	E FIELI IS SHE HOLE FROM	D FOLLO ET. FIG LOCAT CLIP E	OWIN BURES TONS DGE.	IG DIMEI S SHOW 5. CLIP H	NSIONA SUGGI OLES T	AL REST ESTED, O BE <u>N</u> O	RICTIO	<u>SER</u>	REQUIRE REQUIRE THE MUL SELECTE CAPACIT	ED" CORRE MENT FOR LION CAPA D MULLION Y WHICH M OPTIONS I	SPONDING THE OPE CITY (FRO I. IT WILL AY BE US	G TO A ENING, OM TH YIELD SED TC	N ACTUAL WHEN IT E TABLE) A MINIMU QUALIFY	PRESS S LOWE OF THE M ANCH ADDITIC	URE R THAN OR)NAL		Ţ		<u>2" X 8</u> MU





TAB	LE 13A <u>:</u>																	Ope	enina I	Dimens	sion																
3	0 Degree		50	in			60) in	de de		70) in			80) in) in			10	0 in			12	0 in			140) in			160	D in	
Tu	be Mullion Design	Recta Loa	•		Triang. ding		angular ading		Triang. ading	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	angular Iding	Trap/ Loa	īriang. ding	Recta Loa	ingular ding	Trap/1 Loa	īriang. ding	Recta Loa	•		Friang. ding		angular Iding		Triang. Iding		ngular ding	Trap/T Loa	•	Recta Loa	ingular ding		Friang. ding		ingular ding	Trap/T Load	0
C	ressure & ip/Anchor Capacity quirement	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (Ibs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)
1	42 in	170.0	620	170.0	435	170.0	744	170.0	478	170.0	868	170.0	506	170.0	992	170.0	519	170.0	1116	170.0	521	170.0	1240	170.0	521	170.0	1488	170.0	521	163.5	1670	170.0	521	143.1	1670	170.0	521
	48 in	170.0	708	170.0	524	170.0	850	170.0	584	170.0	992	170.0	630	170.0	1133	170.0	661	170.0	1275	170.0	677	153.4	1278	170.0	680	127.8	1278	170.0	680	109.6	1278	170.0	680	95.9	1278	170.0	680
	50-5/8 in	170.0	747	170.0	563	170.0	896	170.0	631	170.0	1046	170.0	684	163.4	1149	170.0	723	145.3	1149	170.0	747	130.7	1149	170.0	756	109.0	1149	170.0	756	93.4	1149	170.0	756	81.7	1149	170.0	756
	54 in	170.0	797	170.0	612	170.0	956	170.0	691	153.9	1010	170.0	754	134.7	1010	169.8	802	119.7	1010	161.5	795	107.7	1010	157.1	791	89.8	1010	155.9	789	76.9	1010	155.9	789	67.3	1010	155.9	789
_	60 in	157.1	818	168.6	695	130.9	818	145.0	680	112.2	818	129.1	667	98.2	818	118.2	657	87.3	818	110.7	649	78.5	818	105.9	644	65.4	818	102.3	639	56.1	818	102.3	639	49.1	818	102.3	639
Span	63 in	135.7	742	144.7	634	113.1	742	124.1	620	96.9	742	110.1	609	84.8	742	100.3	599	75.4	742	93.4	591	67.8	742	88.8	586	56.5	742	84.4	580	48.5	742	84.1	580	42.4	742	84.1	580
	66 in	118.0	676	125.1	581	98.3	676	107.0		84.3	676	94.6	558	73.8	676	85.9	549	65.6	676	79.6	541	59.0	676	75.3	536	49.2	676	70.6	530	42.1	676	69.8	528	36.9	676	69.8	528
Mullion	72 in	90.9	568	95.5	493	75.7	568	81.3	483	64.9	568	71.5	474	56.8	568	64.5	466	50.5	568	59.4	459	45.4	568	55.6	454	37.9	568	51.1	447	32.5	568	49.4	444	28.4	568	49.3	444
I	76 in	77.3	510	80.8	445	64.4	510	68.6	436	55.2	510	60.2	428	48.3	510	54.1	421	42.9	510	49.6	415	38.6	510	46.3	410	32.2	510	42.0	403	27.6	510	40.1	399	24.2	510	39.7	398
ž	78 in	71.5	484	74.5	424	59.6	484	63.3	415	51.1	484	55.5	408	44.7	484	49.8	401	39.7	484	45.6	395	35.7	484	42.4	390	29.8	484	38.3	383	25.5	484	36.3	379	22.3	484	35.8	378
	90 in	46.5	364	48.0	323	38.8	364	40.6	317	33.2	364	35.4	312	29.1	364	31.5	307	25.9	364	28.7	302	23.3	364	26.4	298	19.4	364	23.3	292	16.6	364	21.5	288	14.5	364	20.5	285
	96 in	38.3	320	39.4	286	32.0	320	33.3	281	27.4	320	28.9	276	24.0	320	25.7	272	21.3	320	23.3	268	19.2	320	21.4	264	16.0	320	18.8	258	13.7	320	17.1	254	12.0	320	16.2	251
	108 in	26.9	252	27.5	228	22.4	252	23.2	224	19.2	252	20.1	221	16.8	252	17.8	218	15.0	252	16.1	215		1							-					()		
	111 in	24.8	239	25.3	216	20.7	239	21.3	213	17.7	239	18.5	210	15.5	239	16.3	207			-				-						-					أنسسا		
	120 in	19.6	205	20.0	186	16.4	205	16.8	183		12	1					12.2.2.			2			h			i		-	1	· · · · · ·							

TABLE 13B:

	Substrate:		3k Co	ncrete		3.5k Conc.	We	ood	Metal
Anchor/Clip Capacity (lbs) when using a	Anchor Type:	3/16" [Ultra	DeWalt con+		eWalt con+	5/16" Elco Ultracon	#12 Steel Screw	#14 Steel Screw	#12 Steel Screw
30 Degree Tube Mullion	Edge Distance (in):	1"	2-1/2"	1"	2-1/2"	3-1/8"	0.54"	0.60"	0.324"
	Embedment (in):	1-3/4"	1-3/4"	1-3/4"	1-3/4"	2"	1-3/8"	1-3/8"	See Sheet 1
2 Total Anchors @ 5" O.C. thru	2x5 Angle Clip Pair (Fig. 1):	310 lbs	630 lbs	220 lbs	870 lbs	1700 lbs	442 lbs	537 lbs	536 lbs
4 Total Anchors @ 3.25" O.C. thru	2x5 Angle Clip Pair (Fig. 2):	620 lbs	1260 lbs	440 lbs	1740 lbs	2211 lbs	885 lbs	1073 lbs	1073 lbs
6 Total Anchors @ 2.71" O.C. thru	2x5 Angle Clip Pair (Fig. 3):	930 lbs	1890 lbs	648 lbs	2598 lbs	2254 lbs	1327 lbs	1610 lbs	1609 lbs

SEE SUBSTRATE PROPERTIES, SHEET 1.

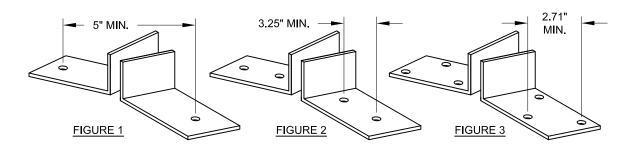


TABLE NOTES:

1) LINEAR INTERPOLATION BETWEEN MULLION SPANS AND/OR OPENING DIMENSIONS IS ALLOWABLE.

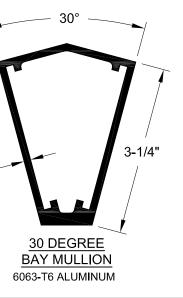
2) MULLION AND MULLION CLIPS SHOWN ARE NOT TO SCALE. FOR EXACT DIMENSIONS, SEE SHEETS 21-23. HOLES MAY BE DRILLED IN THE FIELD FOLLOWING DIMENSIONAL RESTRICTIONS SHOWN ON THIS SHEET. FIGURES SHOW SUGGESTED, APPROXIMATE HOLE LOCATIONS. CLIP HOLES TO BE <u>NO CLOSER</u> <u>THAN 3/8" O.C.</u> FROM CLIP EDGE.

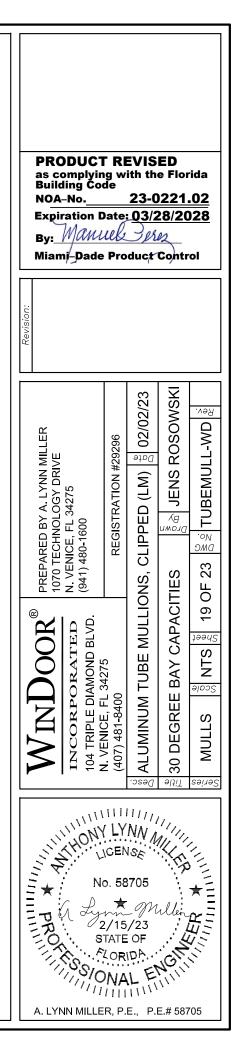
3) SEE SHEET 1 FOR ADDITIONAL ANCHOR/SUBSTRATE NOTES.

ANCHOR CAPACITY ADJUSTMENT FORMULA:

$$(\mathsf{DP}_{\mathsf{reo}}) \times \left(\frac{\mathsf{ANCHOR CAP}_{\mathsf{FROM TABLE}}}{\mathsf{MULLION CAP}_{\mathsf{FROM TABLE}}}\right) = \mathsf{ANCHOR CAP}_{\mathsf{Rec}}$$

USE THIS FORMULA TO OBTAIN THE "ANCHOR CAPACITY REQUIRED" CORRESPONDING TO AN ACTUAL PRESSURE REQUIREMENT FOR THE OPENING, WHEN IT IS LOWER THAN THE MULLION CAPACITY (FROM THE TABLE) OF THE SELECTED MULLION. IT WILL YIELD A MINIMUM ANCHOR CAPACITY WHICH MAY BE USED TO QUALIFY ADDITIONAL ANCHOR OPTIONS FROM THE CLIP/ANCHOR CAPACITY TABLE. 1/8"





	LE 14A:																	Ope	ening [Dimens	sion																
4	5 Degree		50) in	1.11.1		60) in			70) in			80	in			90) in			100) in			12	0 in			14	0 in			16	0 in	
Tu	be Mullion Design	Rectar Load	•	Trap/1 Loa	Triang. ding	1000	angular ading		Triang. ading	Recta Loa	ingular ding	Trap/ ⁻ Loa	U U	Recta Loa	•	Trap/T Load		Recta Loa		Trap/1 Loa	•	Recta Loa	•	Trap/T Loa	0	Recta Loa	0	Trap/1 Loa		Recta Loa	ingular ding		Triang. ding		angular ading		Triang. ading
CI	ressure & ip/Anchor Capacity quirement	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (Ibs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lba/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ff ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)	Mullion Capacity (lbs/ft ²)	Anchor Capacity Required (lbs)
	42 in	170.0	620	170.0	435	170.0	744	170.0	478	170.0	868	170.0	506	170.0	992	170.0	519	170.0	1116	170.0	521	170.0	1240	170.0	521	170.0	1488	170.0	521	170.0	1735	170.0	521	164.5	1919	170.0	521
	48 in	170.0	708	170.0	524	170.0	850	170.0	584	170.0	992	170.0	630	170.0	1133	170.0	661	170.0	1275	170.0	677	170.0	1417	170.0	680	146.9	1469	170.0	680	125.9	1469	170.0	680	110.2	1469	170.0	680
	50-5/8 in	170.0	747	170.0	563	170.0	896	170.0	631	170.0	1046	170.0	684	170.0	1195	170.0	723	167.0	1321	170.0	747	150.3	1321	170.0	756	125.2	1321	170.0	756	107.3	1321	170.0	756	93.9	1321	170.0	756
	54 in	170.0	797	170.0	612	170.0	956	170.0	691	170.0	1116	170.0	754	154.8	1161	170.0	803	137.6	1161	170.0	837	123.8	1161	170.0	856	103.2	1161	170.0	861	88.4	1161	170.0	861	77.4	1161	170.0	861
_	60 in	170.0	885	170.0	701	150.5	940	166.7	782	129.0	940	148.4	767	112.8	940	135.9	755	100.3	940	127.3	746	90.3	940	121.8	740	75.2	940	117.5	735	64.5	940	117.5	735	56.4	940	117.5	735
Span	63 in	156.0	853	166.3	729	130.0	853	142.6	713	111.4	853	126.5	700	97.5	853	115.3	683	86.6	853	107.4	680	78.0	853	102.1	673	65.0	853	97.0	667	55.7	853	96.7	666	48.7	853	96.7	666
S	66 in	135.6	777	143.8	668	113.0		123.0	654	96.9	777	108.8	641	84.8	777	98.7	631	75.4	777	91.5	622	67.8	777	86.5	616	56.5	777	81.2	609	48.4	777	80.3	607	42.4	777	80.3	607
5	72 in	104.5	653	109.8	567	87.1	653	93.5	555	74.6	653	82.2	545	65.3	653	74.2	536	58.0	653	68.3	528	52.2	653	64.0	522	43.5	653	58.7	514	37.3	653	56.8	511	32.7	653	56.7	510
Mullion	76 in	88.8	586	92.8	512	74.0	586	78.9	501	63.5	586	69.2	492	55.5	586	62.2	484	49.4	586	57.1	477	44.4	586	53.2	471	37.0	586	48.3	463	31.7	586	46.1	459	27.8	586	45.7	458
ž	78 in	82.2	556	85.7	487	68.5	556	72.8	477	58.7	556	63.7	469	51.4	556	57.2	461	45.7	556	52.4	454	41.1	556	48.7	449	34.2	556	44.0	440	29.3	556	41.7	436	25.7	556	41.2	435
	90 in	53.5	418	55.2	371	44.6	418	46.6	364	38.2	418	40.7	358	33.4	418	36.3	352	29.7	418	32.9	347	26.7	418	30.4	343	22.3	418	26.8	335	19.1	418	24.7	330	16.7	418	23.6	328
	96 in	44.1	367	45.3	328	36.7	367	38.2	322	31.5	367	33.2	317	27.5	367	29.6	312	24.5	367	26.8	308	22.0	367	24.6	304	18.4	367	21.6	297	15.7	367	19.7	292	13.8	367	18.6	289
	108 in	31.0	290	31.6	262	25.8	290	26.6	258	22.1	290	23.1	254	19.3	290	20.5	250	17.2	290	18.5	247	15.5	290	16.9	244			11-1-6	1								L
	111 in	28.5	275	29.1	249	23.8	275	24.5	245	20.4	275	21.2	241	17.8	275	18.8	233	15.8	275	16.9	234	-							1	1							
1	120 in	22.6	235	23.0	214	18.8	235	19.3	211	16.1	235	16.7	208						(· · · · · · · ·			-					-						

TABLE 14B:

	Substrate:		3k Co	ncrete		3.5k Conc.	W	bod	Metal
Anchor/Clip Capacity (lbs) when using a	Anchor Type:	3/16" [Ultra	DeWalt con+		eWalt con+	5/16" Elco Ultracon	#12 Steel Screw	#14 Steel Screw	#12 Steel Screw
45 Degree Tube Mullion	Edge Distance (in):	1"	2-1/2"	1"	2-1/2"	3-1/8"	0.54"	0.60"	0.324"
	Embedment (in):	1-3/4"	1-3/4"	1-3/4"	1-3/4"	2"	1-3/8"	1-3/8"	See Sheet 1
2 Total Anchors @ 5" O.C. thru	2x5 Angle Clip Pair (Fig. 1):	310 lbs	630 lbs	220 lbs	870 lbs	1700 lbs	442 lbs	537 lbs	536 lbs
4 Total Anchors @ 3.25" O.C. thru	1 2x5 Angle Clip Pair (Fig. 2):	620 lbs	1260 lbs	440 lbs	1740 lbs	2211 lbs	885 lbs	1073 lbs	1073 lbs
6 Total Anchors @ 2.71" O.C. thru	1 2x5 Angle Clip Pair (Fig. 3):	930 lbs	1890 lbs	648 lbs	2598 lbs	2254 lbs	1327 lbs	1610 lbs	1609 lbs

SEE SUBSTRATE PROPERTIES, SHEET 1.

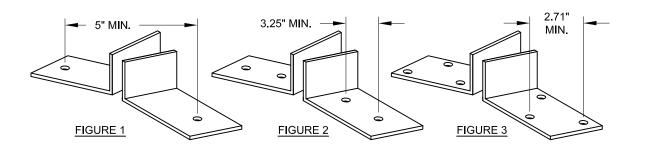


TABLE NOTES:

1) LINEAR INTERPOLATION BETWEEN MULLION SPANS AND/OR OPENING DIMENSIONS IS ALLOWABLE.

2) MULLION AND MULLION CLIPS SHOWN ARE NOT TO SCALE. FOR EXACT DIMENSIONS, SEE SHEETS 21-23. HOLES MAY BE DRILLED IN THE FIELD FOLLOWING DIMENSIONAL RESTRICTIONS SHOWN ON THIS SHEET. FIGURES SHOW SUGGESTED, APPROXIMATE HOLE LOCATIONS. CLIP HOLES TO BE NO CLOSER THAN 3/8" O.C. FROM CLIP EDGE.

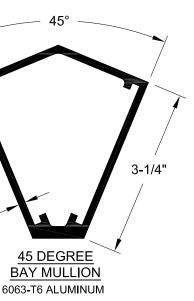
3) SEE SHEET 1 FOR ADDITIONAL ANCHOR/SUBSTRATE NOTES.

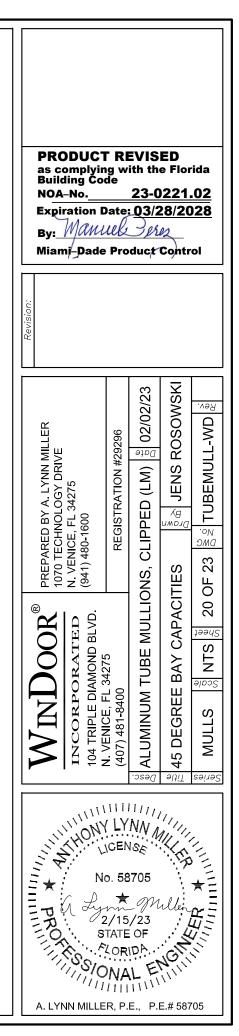
ANCHOR CAPACITY ADJUSTMENT FORMULA:

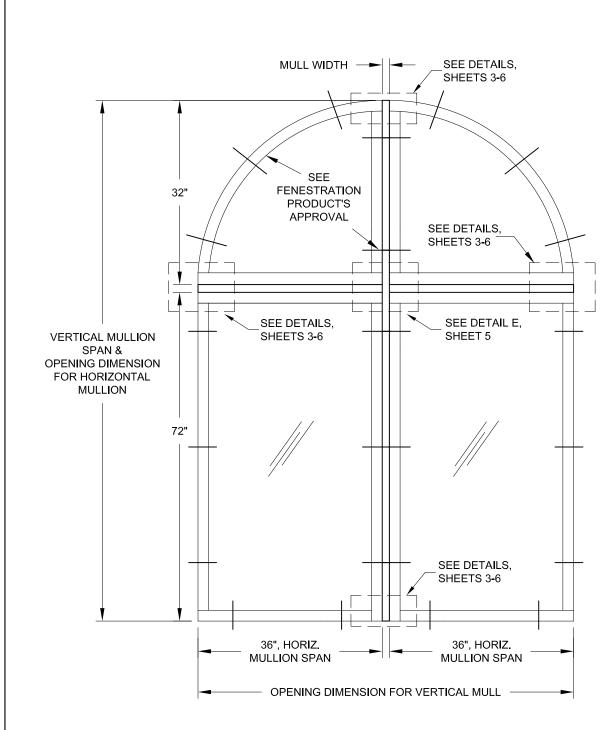
$$(DP_{REQ}) \times \left(\frac{ANCHOR CAP_{FROM TABLE}}{MULLION CAP_{FROM TABLE}}\right) = ANCHOR CAP_{REQ}$$

USE THIS FORMULA TO OBTAIN THE "ANCHOR CAPACITY REQUIRED" CORRESPONDING TO AN ACTUAL PRESSURE REQUIREMENT FOR THE OPENING, WHEN IT IS LOWER THAN THE MULLION CAPACITY (FROM THE TABLE) OF THE SELECTED MULLION. IT WILL YIELD A MINIMUM ANCHOR CAPACITY WHICH MAY BE USED TO QUALIFY ADDITIONAL ANCHOR OPTIONS FROM THE CLIP/ANCHOR CAPACITY TABLE.

1/8"







EXAMPLE 1: MULTIPLE MULLIONS

THE BUILDING SUBSTRATE IS KNOWN TO BE CMU ON THE JAMBS AND USES A CONCRETE HEADER AI WINDOW FRAME DEPTH IS 2-3/8". THE OPENING REQUIRES A DESIGN PRESSURE OF +50.0/-55.0 PSF.

FOR THE VERTICAL MULLION:

1) INITIALLY ASSUMING THAT A 1" WIDE MULLION IS SUITABLE, THE MULLION SPAN IS 32"+72"+1"=1 DIMENSION IS 36"+36"+1" =73". REFERENCING SHEET 23, THE COLUMN USING RECTANGULAR LOA SCAN THE MULLION TABLES FOR A MULLION THAT IS AT LEAST THE WINDOW FRAME DEPTH OF 2-EXCEED THE REQUIRED DESIGN PRESSURE OF +50.0/-55.0 PSF. IF THE TABLE DOES NOT SHOW T NEXT LARGER SIZE AVAILABLE.

FROM TABLE 5A, SHEET 11, THE 1" X 4" X 1/8" MULLION (SPAN = 108", OPENING DIMENSION = 80") M REQUIRED, HOWEVER THE DESIGN PRESSURE IS ONLY +/-25.2 PSF AND WOULD NOT BE SUITABLE

FROM TABLE 9A, SHEET 15, THE 2" X 4" X .250" MULLION (SPAN = 108", OPENING DIMENSION = 80") PRESSURE OF +/-64.7 PSF WHICH EXCEEDS THE REQUIREMENTS FOR THE OPENING AND MAY BE APPLICATION. NOTE THE ANCHOR CAPACITY REQUIRED OF 971 LBS.

BECAUSE IT IS NOW KNOWN THAT THE MULLION WILL ADD 2" TO THE WIDTH OF THE MULLED UNITADJUSTED OPENING DIMENSION IS 36"+36"+2"=74", NOT 73" AS PREVIOUSLY ASSUMED. VERIFY THE PRESSURE IS STILL APPLICABLE FOR THE ADJUSTED OPENING. ALTERNATIVELY, THE WINDOW WITO MAINTAIN THE 73" DIMENSION (35-1/2"+2"=73").

2) USE TABLE 9B TO FIND THE ANCHOR TYPE, ANCHOR QUANTITY AND CLIP TYPE REQUIRED FOR SUBSTRATE. IN THIS EXAMPLE, ASSUME THE POURED CONCRETE HEADER AND SILL ARE 8" WIDE WERE TO BE CENTERED WITHIN THE 8", CARE MUST BE TAKEN TO MAINTAIN THE FASTENER'S ED THE STANDARD CLIP WITH (4) 3/16" ULTRACON+ ANCHORS AT AN EDGE DISTANCE OF 2-1/2" GIVES OF 1260 LBS WHICH IS GREATER, AND THEREFORE SUITABLE, FOR THE REQUIRED ANCHOR CAPA

FOR THE HORIZONTAL MULLIONS:

BECAUSE THE VERTICAL MULL WILL BE A 2" X 4" X .250" MULLION, IN THIS EXAMPLE WE WILL MAT AND VERTICAL MULLIONS, ALTERNATIVELY, ANOTHER MULLION TYPE COULD BE CHOSEN.

1) THE MULLION SPAN IS 36" AND THE OPENING DIMENSION IS 32"+72"+2" =106". REFERENCING SI USING TRAPEZOIDAL/TRIANGULAR LOADING MAY BE USED. FROM TABLE 9A, SHEET 15, THE 2" X SPAN = 42", OPENING DIMENSION = 120") HAS A DESIGN PRESSURE OF +/-170.0 PSF WHICH EXCE FOR THE OPENING AND MAY BE USED IN THIS APPLICATION. NOTE THE ANCHOR CAPACITY REQU

2) USE TABLE 9B TO FIND THE ANCHOR TYPE, ANCHOR QUANTITY AND CLIP TYPE REQUIRED FOI THIS EXAMPLE, ASSUME THE CMU JAMBS ARE 8" WIDE. IF THE MULLION CLIP WERE TO BE CENT CARE MUST BE TAKEN TO MAINTAIN THE FASTENER'S EDGE DISTANCE. USING THE STANDARD M ULTRACON+ ANCHORS AT AN EDGE DISTANCE OF 2-1/2" GIVES AN ANCHOR CAPACITY OF 740 LB AND THEREFORE SUITABLE, FOR THE REQUIRED ANCHOR CAPACITY OF 521 LBS. THE SAME ANC CHOSEN AS BEFORE FOR SIMPLICITY, HOWEVER ANY ANCHOR MEETING THE REQUIREMENTS C

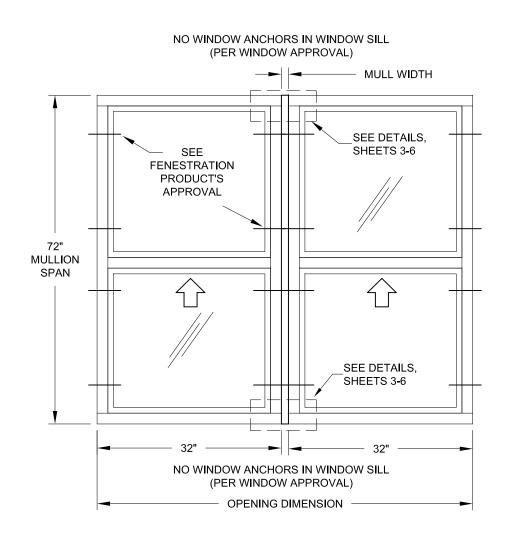
3) FOR THE U-CLIP IN THE HORIZONTAL MULLION TO VERTICAL MULLION, USE THE SAME ANCHOR TABLE 9B FOR THE U-CLIP SHOWS THE ANCHOR CAPACITY IS 805 LBS WHEN USING 3 ANCHORS, THEREFORE SUITABLE, FOR THE REQUIRED ANCHOR CAPACITY REQUIREMENT OF 521 LBS. THE STEEL SCREW.

FROM THE ABOVE STEPS, OUR MULLION DESIGN PRESSURE IS: +/-64.7 PSF FROM THE VERTICAL MULLION:

+/-170.0 PSF FROM THE 36" HORIZONTAL MULLION ATTACHING TO CMU; +/-170.0 PSF FROM THE 36" HORIZONTAL MULLION ATTACHING TO THE VERTICAL MULLION (INTERSE THE LOWEST DESIGN PRESSURE IS +/-64.7 PSF AND WOULD APPLY TO ALL OF THE MULLIONS.

VERIFY THE DESIGN PRESSURE OF THE FENESTRATION PRODUCTS USED WITH THIS MULLION SYST DESIGN PRESSURE, OF MULLIONS OR FENESTRATION PRODUCTS, WILL APPLY TO THE OVERALL AS PRESSURE REQUIRES THAT THE BOTH THE MULLION AND THE FENESTRATION PRODUCT BE INSTAL WITH THE INSTALLATION SPECIFICATIONS INTO RESPECTIVE SUBSTRATES AND FENESTRATION PRO

ND SILL. THE 105" AND THE OPENING DING SHALL BE USED. -3/8" AND WILL MEET OR HE EXACT SIZE, USE THE	PRODUCT REVISED as complying with the Florida Building Code NOA-No. 23-0221.02 Expiration Date: 03/28/2028 By: Manue Sun
MEETS THE DEPTH E FOR THIS APPLICATION. HAS A DESIGN	Miam-Dade Product Control
E USED IN THIS T INSTEAD OF 1", THE HAT THE DESIGN /IDTHS MAY BE REDUCED	Revision:
R THE CONCRETE E. IF THE MULLION CLIP DGE DISTANCE. USING S AN ANCHOR CAPACITY ACITY OF 971 LBS.	A. LYNN MILLER DGY DRIVE 4275 (LM) 202/02/23 JENS ROSOWSKI BEMULL-WD 20
TCH THE HORIZONTAL	RED BY A. LYNN MILLE ECHNOLOGY DRIVE ICE, FL 34275 80-1600 REGISTRATION #29296 LIPPED (LM) 02 LIPPED (LM) 02 02 LIPPED (LM) 02 02 02 02 02 02 02 02 10 02 02 02 02 02 02 02 02 02 02 02 02 02
HEET 23, THE COLUMN 4" X .250" MULLION (@ EDS THE REQUIREMENTS UIRED OF 521 LBS.	PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600 (941) 480-1600 REGISTRATION #29296 ONS, CLIPPED (LM) DNS, CLIPPED (LM) DNS, CLIPPED (LM) DOF 23 DY DF 23
R THE CMU SUBSTRATE. IN ERED WITHIN THE 8", MULL CLIPS WITH (4) 3/16" IS WHICH IS GREATER, CHOR TYPES WERE COULD HAVE BEEN USED.	
R CAPACITY OF 521 LBS. , WHICH IS GREATER, AND E ANCHOR TYPE IS A #12	WINDOOI INCORPORATE 104 TRIPLE DIAMOND BLV N. VENICE, FL 34275 (407) 481-8400 (407) 481-870 (407) 481-870 (40
ECTION).	
TEM. THE LOWER SSEMBLY. FINAL DESIGN LLED IN ACCORDANCE ODUCTS TO MULLION.	Image: Selicity of the selicit



EXAMPLE 2: SINGLE VERTICAL MULLION

THE BUILDING SUBSTRATE IS KNOWN TO BE WOOD ON ALL FOUR SIDES. THE WINDOW FRAME DEPTH IS 2-3/4". THE OPENING REQUIRES A DESIGN PRESSURE OF +60.0/-60.0 PSF.

1) INITIALLY ASSUMING THAT A 1" WIDE MULLION IS SUITABLE, THE MULLION SPAN IS 72" AND THE OPENING DIMENSION IS 32"+32+1" = 65". REFERENCING SHEET 23, THE COLUMN USING RECTANGULAR LOADING MUST BE USED. SCAN THE MULLION TABLES FOR A MULLION THAT IS AT LEAST THE WINDOW FRAME DEPTH OF 2-3/4" AND WILL MEET OR EXCEED THE REQUIRED DESIGN PRESSURE OF +60.0/-60.0 PSF. IF THE TABLE DOES NOT SHOW THE EXACT SIZE, USE THE NEXT LARGER SIZE AVAILABLE.

FROM TABLE 4A, SHEET 10, THE 1" X 3" X 1/8" MULLION (SPAN = 72", OPENING DIMENSION = 70") MEETS THE DEPTH REQUIRED, HOWEVER THE DESIGN PRESSURE IS ONLY +/-44.7 PSF AND WOULD NOT BE SUITABLE FOR THIS APPLICATION.

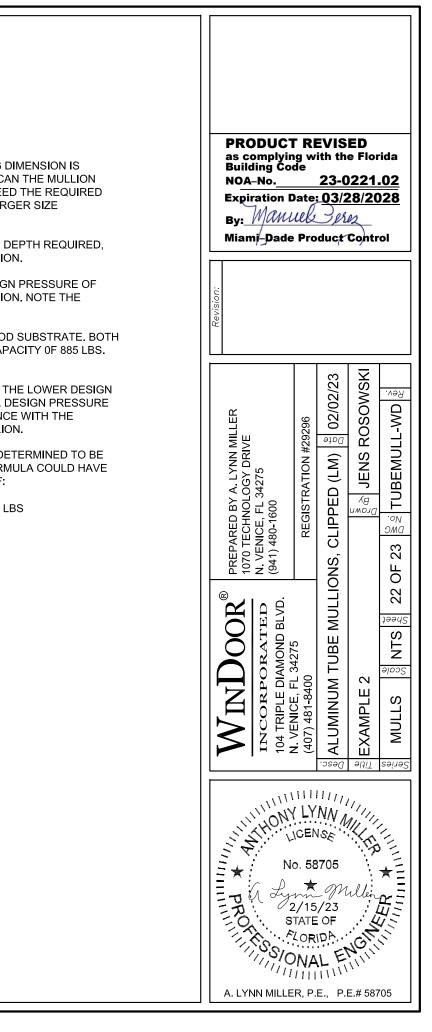
FROM TABLE 5A, SHEET 11, THE 1" X 4" X 1/8" MULLION (SPAN = 72", OPENING DIMENSION = 70") HAS A DESIGN PRESSURE OF +/-97.0 PSF WHICH EXCEEDS THE REQUIREMENTS FOR THE OPENING AND MAY BE USED IN THIS APPLICATION. NOTE THE ANCHOR CAPACITY REQUIRED OF 849 LBS.

2) USE TABLE 5B TO FIND THE ANCHOR TYPE, ANCHOR QUANTITY AND CLIP TYPE REQUIRED FOR THE WOOD SUBSTRATE. BOTH THE STANDARD CLIP WITH (4) #12 ANCHORS AND THE 2X5 ANGLE CLIPS WITH (4) #12 ANCHORS HAVE A CAPACITY 0F 885 LBS. THOUGH EITHER ONE COULD BE USED, THE STANDARD CLIP IS EASIEST TO INSTALL.

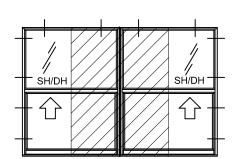
3) VERIFY THE DESIGN PRESSURE OF THE FENESTRATION PRODUCTS USED WITH THIS MULLION SYSTEM. THE LOWER DESIGN PRESSURE, OF MULLIONS OR FENESTRATION PRODUCTS, WILL APPLY TO THE OVERALL ASSEMBLY. FINAL DESIGN PRESSURE REQUIRES THAT THE BOTH THE MULLION AND THE FENESTRATION PRODUCT BE INSTALLED IN ACCORDANCE WITH THE INSTALLATION SPECIFICATIONS INTO RESPECTIVE SUBSTRATES AND FENESTRATION PRODUCTS TO MULLION.

IN THIS EXAMPLE, THE DESIGN PRESSURE REQUIRED WAS +/-60.0 PSF. THE OVERALL MULLION SYSTEM WAS DETERMINED TO BE 97.0 PSF WITH AN ANCHOR CAPACITY OF 885 LBS. ALTERNATIVELY, THE ANCHOR CAPACITY ADJUSTMENT FORMULA COULD HAVE BEEN USED TO CALCULATE THE ANCHOR CAPACITY REQUIRED FOR THE EXACT DESIGN PRESSURE OF 60 PSF:

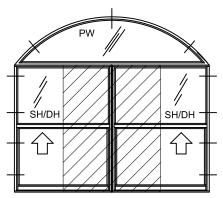
 $(60 \text{ PSF}) \times \left(\frac{885 \text{ LBS}}{97.0 \text{ PSF}}\right) = \frac{547.4 \text{ LBS}}{\text{SINCE YOU ONLY REQUIRE A DESIGN PRESSURE OF 60 PSF.}}$



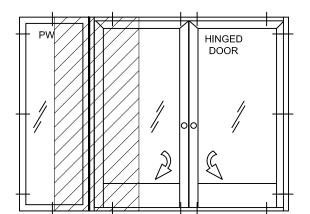
EXAMPLES OF RECTANGULAR LOADING:



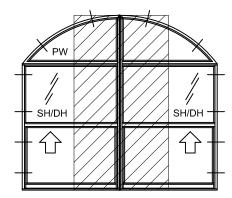
LOADING OF VERTICAL MULLION SILL OF WINDOWS NOT ANCHORED



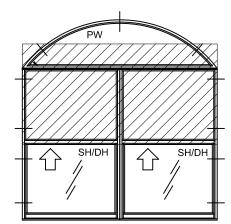
LOADING OF VERTICAL MULLION SILL OF WINDOWS NOT ANCHORED



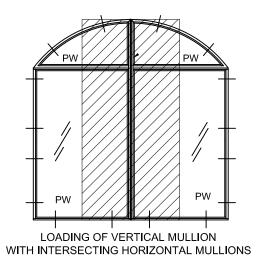
LOADING OF VERTICAL MULLION PANEL OF HINGED DOOR IS NOT CAPTURED OR ANCHORED

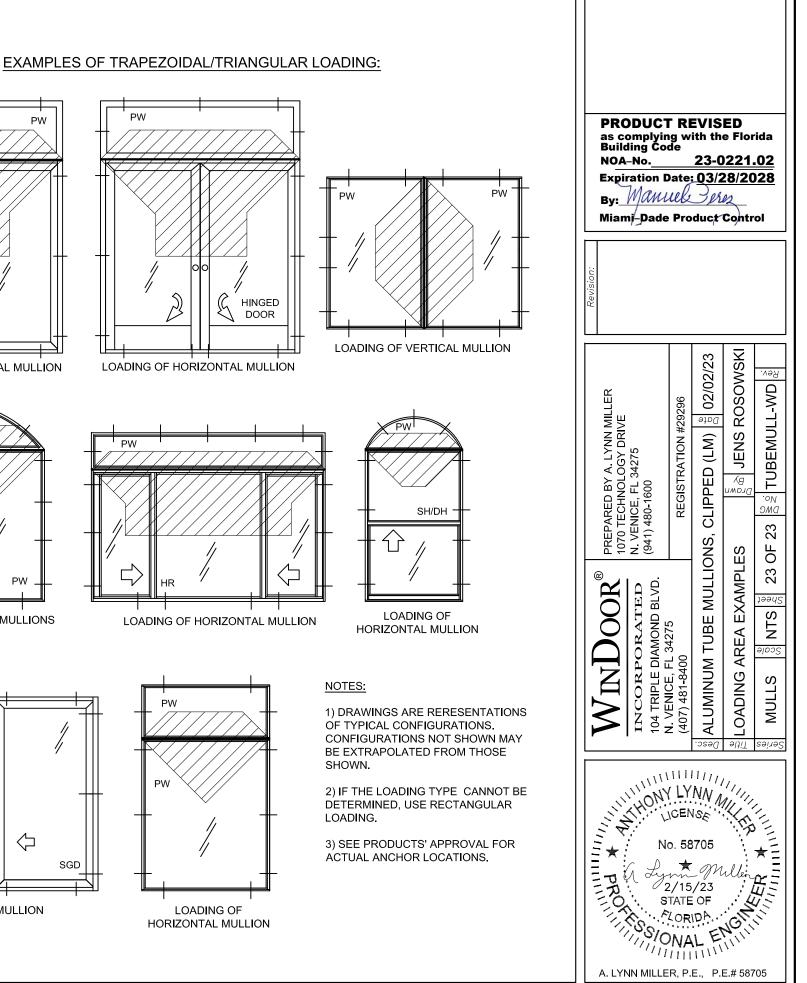


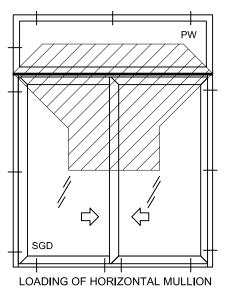
LOADING OF VERTICAL MULLION WITH INTERSECTING HORIZONTAL MULLIONS

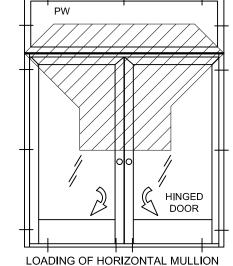


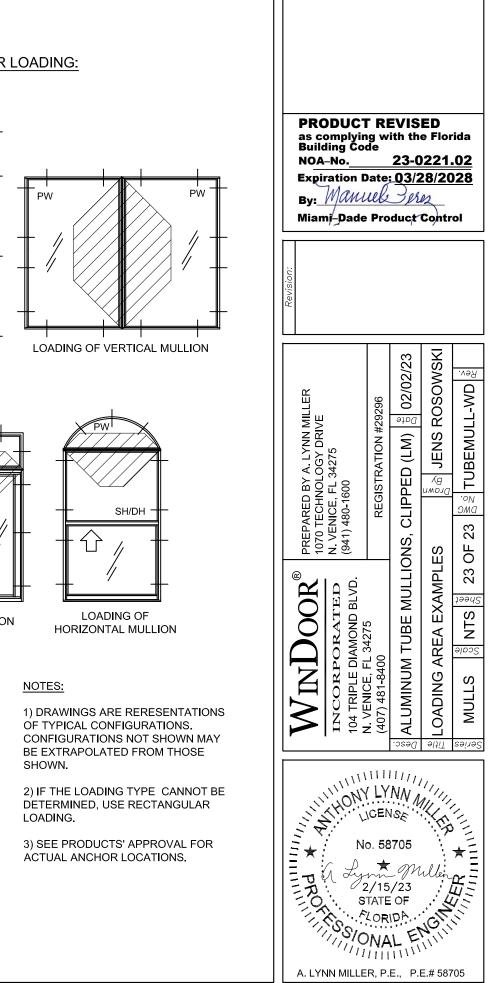
LOADING OF HORIZONTAL MULLION WITH INTERSECTING VERTICAL MULLION

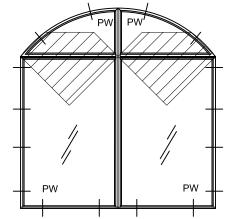












LOADING OF (2) HORIZONTAL MULLIONS

