



DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER)  
BOARD AND CODE ADMINISTRATION DIVISION  
**NOTICE OF ACCEPTANCE (NOA)**

MIAMI-DADE COUNTY  
PRODUCT CONTROL SECTION  
11805 SW 26 Street, Room 208  
Miami, Florida 33175-2474  
T (786) 315-2590 F (786) 315-2599  
[www.miamidade.gov/economy](http://www.miamidade.gov/economy)

**Seves Glass Block, Inc.**  
**2501 CHATHAM ROAD #4461**  
**SPRINGFIELD, IL 62704**

**SCOPE:** This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER-Product Control Section to be used in Miami Dade County and other areas, where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

**DESCRIPTION: Residential Hurricane Resistant Windows with THICKSET® 90 Series Glass Block and ProVantage® Silicone System**

**APPROVAL DOCUMENT:** Drawing No. **RHRW-001 Rev C**, titled "Residential Hurricane Resistant Windows with THICKSET® 90 Series Glass Block and ProVantage® Silicone System", sheets 1 through 4 of 4, dated 11/17/2015 and last revised on 09/25/2024, prepared by the manufacturer, signed, and sealed by Hermes F. Norero, P.E., bearing the Miami-Dade County Product Control revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Section.

**MISSILE IMPACT RATING: Large and Small Missile Impact Resistant**

**LABELING:** Each unit shall bear a permanent label with the manufacturer's name or logo, **Duchcov, Czech Republic** and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

**RENEWAL** of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

**TERMINATION** of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

**ADVERTISEMENT:** The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

**INSPECTION:** A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA **revises NOA # 23-1012.15** and consists of this page 1 and evidence pages E-1, E-2, E-3, E-4, E-5 and E-6, as well as approval document mentioned above.

The submitted documentation was reviewed by **Ishaq I. Chanda, P.E.**

*Ishaq I. Chanda*



NOA-No. 24-0717.08  
Expiration Date: December 1, 2025  
Approval Date: October 17, 2024  
Page 1

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**1. Evidence submitted under previous NOA's**

**A. DRAWINGS “Submitted under NOA # 15-1201.12”**

1. Drawing No. **RHRW-001**, titled “Residential Hurricane Resistant Windows with THICKSET® 90 Series Glass Block and KWIK’N EZ Silicone System”, sheets 1 through 3 of 3, dated 11/17/2015, prepared by the manufacturer, signed, and sealed by Hermes F. Norero, P.E.

**B. TESTS “Submitted under NOA # 15-1201.12”**

1. Test reports on
  - 1) Air Infiltration Test, per FBC, TAS 202-94
  - 2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
  - 3) Water Resistance Test, per FBC, TAS 202-94
  - 4) Large Missile Impact Test per FBC, TAS 201-94
  - 5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
  - 6) Forced Entry Test, per FBC, TAS 202-94

along with marked-up drawings and installation diagram of Residential Hurricane Resistant Windows with THICKSET 90 glass block and KWIK’N EZ Silicone System”, prepared by Intertek/Architectural Testing, Inc., Test Report No. **F0556.01-501.18**, dated 11/17/2015, signed, and sealed by Joseph A. Reed, P.E.

**“Submitted under NOA # 04-0301.01”**

2. Test reports on
  - 1) Air Infiltration Test, per FBC, TAS 202-94
  - 2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
  - 3) Water Resistance Test, per FBC, TAS 202-94
  - 4) Large Missile Impact Test per FBC, TAS 201-94
  - 5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
  - 6) Forced Entry Test, per FBC 2411 3.2.1, TAS 202-94

along with marked-up drawings and installation diagram of Series/Model 8” x 8” x 4” THICKSET 90 glass block assembly”, prepared by Architectural Testing, Inc., Test Report No. **01-44639.03**, dated 12/02/2003, signed, and sealed by Joseph A. Reed, P.E.

**C. CALCULATIONS “Submitted under NOA # 15-1201.12”**

1. Anchor calculations prepared by Building Drops, Inc., dated 12/08/2015, signed, and sealed by Hermes F. Norero, P.E.

**“Submitted under NOA # 12-0406.05”**

2. Anchor calculations prepared by Building Drops, Inc., dated 04/03/2012, signed, and sealed by Hermes F. Norero, P.E.

**“Submitted under NOA # 04-0301.01”**

3. Calculations prepared by Engineering Analytics, Inc, sheets 1 through 4, of Thickset Series Fasteners, dated 05/02/2005, signed, and sealed by Carol D. Hays, P.E.

*Ishaq I. Chanda*

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**Ishaq I. Chanda, P.E.**  
**Product Control Unit Supervisor**  
**NOA-No. 24-0717.08**  
**Expiration Date: December 1, 2025**  
**Approval Date: October 17, 2024**

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**D. QUALITY ASSURANCE**

1. Miami-Dade Department of Regulatory and Economic Resources (RER).

**E. MATERIAL CERTIFICATIONS**

1. Notice of Acceptance No. **14-0909.11**, issued to Cardinal Systems, Inc., for their Rigid PVC Extrusions for Glass Block, approved on 12/11/2014 and expiring on 12/01/2020.

**F. STATEMENTS “Submitted under NOA # 15-1201.12”**

1. Statement letter of code conformance to the 5<sup>th</sup> edition (2014) of the FBC and of no financial interest, issued by Building Drops, dated 12/08/2015, signed, and sealed by Hermes F. Norero, P.E.

**“Submitted under NOA # 12-0406.05”**

2. Statement letter of code conformance to 2010 FBC and no financial interest, issued by Building Drops, dated 04/03/2012, signed, and sealed by Hermes F. Norero, P.E.

**2. Evidence submitted under NOA # 17-0821.14**

**A. DRAWINGS**

1. Drawing No. **RHRW-001**, titled “Residential Hurricane Resistant Windows with THICKSET® 90 Series Glass Block and ProVantage® Silicone System”, sheets 1 through 3 of 3, dated 11/17/2015, prepared by the manufacturer, signed, and sealed by Hermes F. Norero, P.E. on 12/19/2017.

**B. TESTS**

1. None.

**C. CALCULATIONS**

1. Product Evaluation Report No. 4742, prepared by Building Drops, dated 04/12/2017, signed, and sealed by Hermes F. Norero, P.E.

**D. QUALITY ASSURANCE**

1. Miami-Dade Department of Regulatory and Economic Resources (RER).

**E. MATERIAL CERTIFICATIONS**

1. None.

**F. STATEMENTS**

1. Statement letter of code conformance to the 6<sup>th</sup> Edition (2017) FBC issued by Building Drops, dated 12/15/2017, signed and sealed by Hermes F. Norero, P.E.
2. Testing schedule letter issued by Intertek, dated 12/08/2017, signed by Vicki L. McElwain.
3. Agreement and bill of sale dated 08/24/2016.
4. Declaration of the ownership dated 12/01/2016.

*Ishaq I. Chanda*

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**Ishaq I. Chanda, P.E.**  
**Product Control Unit Supervisor**  
**NOA-No. 24-0717.08**  
**Expiration Date: December 1, 2025**  
**Approval Date: October 17, 2024**

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**3. Evidence submitted under previous approval**

**A. DRAWINGS**

1. Drawing No. **RHRW-001**, titled “Residential Hurricane Resistant Windows with THICKSET® 90 Series Glass Block and ProVantage® Silicone System”, sheets 1 through 4 of 4, dated 11/17/2015, with revision **A** dated 06/27/2018, prepared by the manufacturer, signed, and sealed by Hermes F. Norero, P.E. on 07/12/2018.

**B. TESTS**

1. Test reports on
  - 1) Air Infiltration Test, per FBC, TAS 202-94
  - 2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
  - 3) Water Resistance Test, per FBC, TAS 202-94
  - 4) Large Missile Impact Test per FBC, TAS 201-94
  - 5) Cyclic Wind Pressure Loading per FBC, TAS 203-94along with marked-up drawings and installation diagram of Thickset 90 Series (4” thick) and Glass Block Windows, prepared by Intertek, Test Report No. **H8798.01-109-18**, dated 06/04/2018, signed, and sealed by Joseph A. Reed, P.E.

**C. CALCULATIONS**

1. Anchor calculations prepared by Building Drops, Inc., dated 06/27/2018, signed and sealed by Hermes F. Norero, P.E.

**D. QUALITY ASSURANCE**

1. Miami-Dade Department of Regulatory and Economic Resources (RER).

**E. MATERIAL CERTIFICATIONS**

1. None.

**F. STATEMENTS**

1. None.

**G. OTHERS**

1. Test proposal No. **17-0913**.

*Ishaq I. Chanda*

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**Ishaq I. Chanda, P.E.**  
**Product Control Unit Supervisor**  
**NOA-No. 24-0717.08**  
**Expiration Date: December 1, 2025**  
**Approval Date: October 17, 2024**

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**4. Evidence submitted under previous approval**

**A. DRAWINGS**

1. Drawing No. **RHRW-001 Rev B**, titled “Residential Hurricane Resistant Windows with THICKSET® 90 Series Glass Block and ProVantage® Silicone System”, sheets 1 through 4 of 4, dated 11/17/2015 and last revised on 11/09/2020, prepared by the manufacturer, signed and sealed by Hermes F. Norero, P.E.

**B. TESTS**

1. None.

**C. CALCULATIONS**

1. None.

**D. QUALITY ASSURANCE**

1. Miami-Dade Department of Regulatory and Economic Resources (RER).

**E. MATERIAL CERTIFICATIONS**

1. None.

**F. STATEMENTS**

1. Statement letter of code conformance to the 7<sup>th</sup> Edition (2020) FBC issued by Building Drops, dated 11/09/2020, signed and sealed by Hermes F. Norero, P.E.
2. Agreement and bill of sale dated 08/24/2016 (submitted under previous approval).
3. Declaration of the ownership dated 12/01/2016 (submitted under previous approval).

**G. OTHERS**

1. This NOA **revises & renews NOA # 18-0725.06**, expiring DEC 01, 2025.

*Ishaq I. Chanda*

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**Ishaq I. Chanda, P.E.**  
**Product Control Unit Supervisor**  
**NOA-No. 24-0717.08**  
**Expiration Date: December 1, 2025**  
**Approval Date: October 17, 2024**

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**5. Evidence submitted under previous approval**

**A. DRAWINGS**

1. Drawing No. **RHRW-001 Rev C**, titled “Residential Hurricane Resistant Windows with THICKSET® 90 Series Glass Block and ProVantage® Silicone System”, sheets 1 through 4 of 4, dated 11/17/2015 and last revised on 09/12/2023, prepared by the manufacturer, signed, and sealed by Hermes F. Norero, P.E.

**B. TESTS**

1. None.

**C. CALCULATIONS**

1. None.

**D. QUALITY ASSURANCE**

1. Miami-Dade Department of Regulatory and Economic Resources (RER).

**E. MATERIAL CERTIFICATIONS**

1. Testing data of Aurora Plastics compound AP5120A in compliance with AAMA 303-08 (Voluntary Specification for Rigid Polyvinyl Chloride (PVC) Exterior Profiles.

**F. STATEMENTS**

1. Statement letter of code conformance to the 8<sup>th</sup> Edition (2023) of the FBC and of no financial interest, issued by Building Drops, dated 09/13/2023, signed, and sealed by Hermes F. Norero, P.E.

*Ishaq I. Chanda*

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**Ishaq I. Chanda, P.E.**  
**Product Control Unit Supervisor**  
**NOA-No. 24-0717.08**  
**Expiration Date: December 1, 2025**  
**Approval Date: October 17, 2024**

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**6. New Evidence submitted**

**A. DRAWINGS**

1. Drawing No. **RHRW-001 Rev C**, titled “Residential Hurricane Resistant Windows with THICKSET® 90 Series Glass Block and ProVantage® Silicone System”, sheets 1 through 4 of 4, dated 11/17/2015 and last revised on 09/25/2024, prepared by the manufacturer, signed, and sealed by Hermes F. Norero, P.E.

**B. TESTS**

1. None.

**C. CALCULATIONS**

1. None.

**D. QUALITY ASSURANCE**

1. Miami-Dade Department of Regulatory and Economic Resources (RER).

**E. MATERIAL CERTIFICATIONS (submitted under previous approval)**

1. Testing data of Aurora Plastics compound AP5120A in compliance with AAMA 303-08 (Voluntary Specification for Rigid Polyvinyl Chloride (PVC) Exterior Profiles.

**F. STATEMENTS (submitted under # 23-1012.15)**

1. Statement letter of code conformance to the 8<sup>th</sup> Edition (2023) of the FBC and of no financial interest, issued by Building Drops, dated 09/13/2023, signed, and sealed by Hermes F. Norero, P.E.
2. Agreement and bill of sale dated 08/24/2016 (submitted under approval #17-0821.13).
3. Declaration of the ownership dated 12/01/2016 (submitted under approval #17-0821.13).

**G. OTHERS**

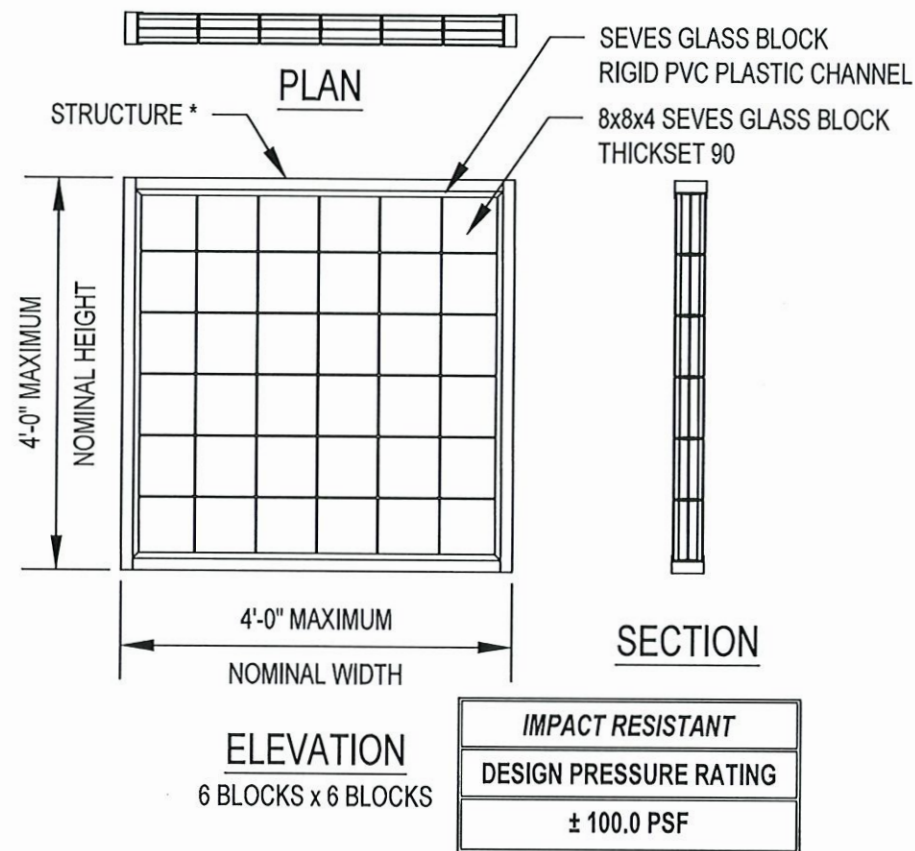
1. This NOA **revises NOA # 23-1012.15**, expiring DEC 01, 2025.
2. Distribution agreement dated 08/13/24 between Seive Glass Block (sro), Czech Republic (manufacturer) and GBA Architect and Products (distributor-USA), signed by Peter Kralik, CEO and Steve Boesch, VP on behalf of their respective companies.

*Ishaq I. Chanda*

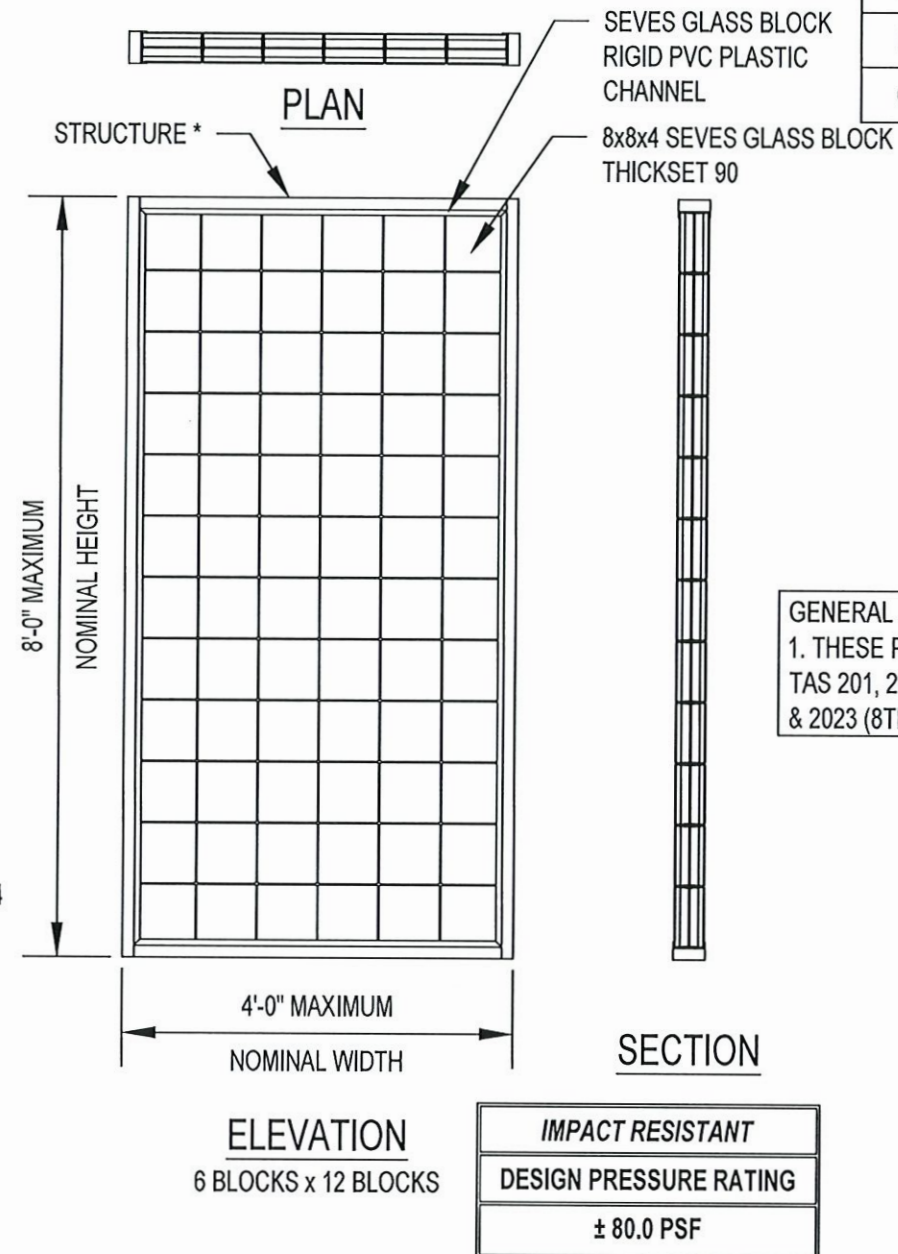
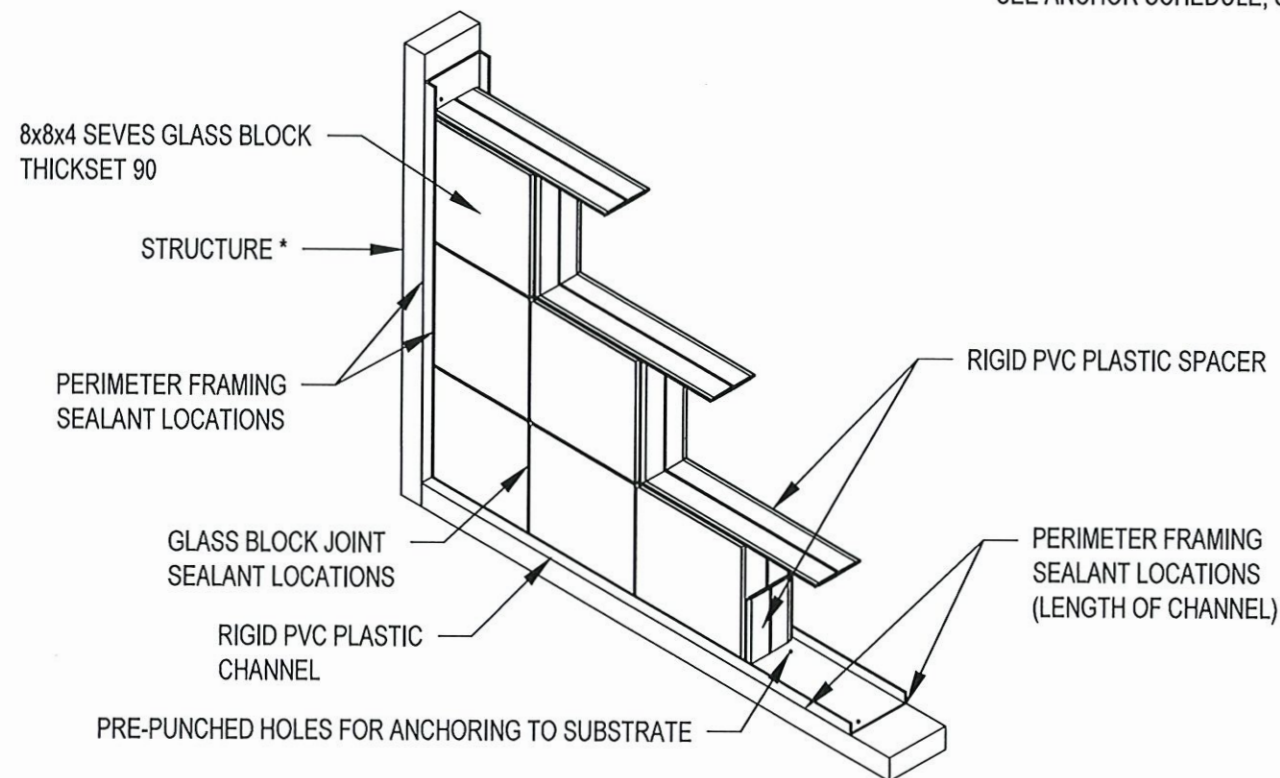
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**Ishaq I. Chanda, P.E.**  
**Product Control Unit Supervisor**  
**NOA-No. 24-0717.08**  
**Expiration Date: December 1, 2025**  
**Approval Date: October 17, 2024**





\* SEE ANCHOR SCHEDULE, SHEET 4



REVISIONS		
REV	DESCRIPTION	DATE
A	SIZES ADDED PER NEW TESTING	6/27/18
B	2020 FBC NOTE ADDED	6/29/20
C	2023 FBC NOTE ADDED	9/12/23

GENERAL NOTES:  
1. THESE PRODUCTS HAVE BEEN TESTED TO HVHZ PROTOCOLS TAS 201, 202, & 203-94 AND COMPLY WITH THE 2020 (7TH EDITION) & 2023 (8TH EDITION) FLORIDA BUILDING CODE.

**PRODUCT RENEWED**  
as complying with the Florida Building Code  
NOA-No. 24-0717.08  
Expiration Date 12/01/2025  
By *Ishag I. Chande*  
Miami-Dade Product Control



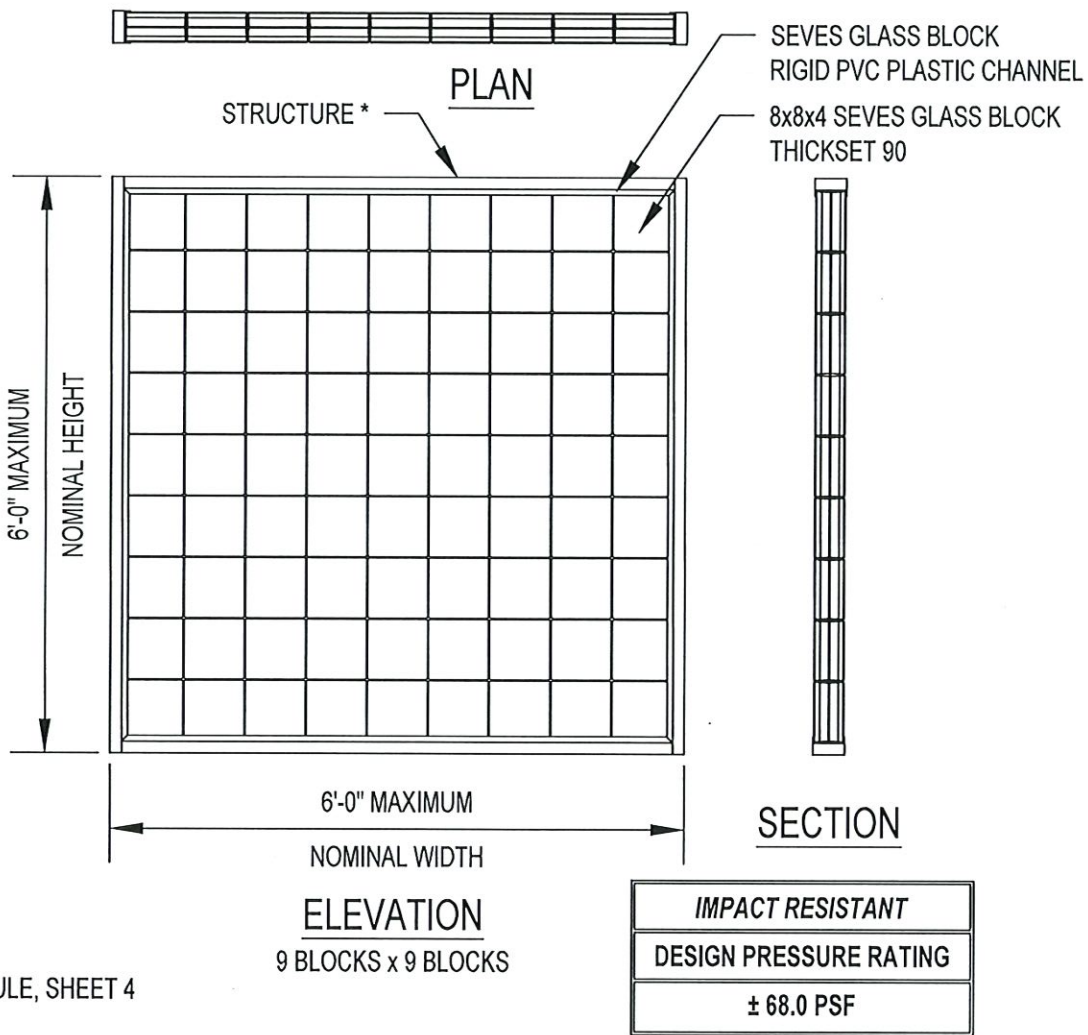
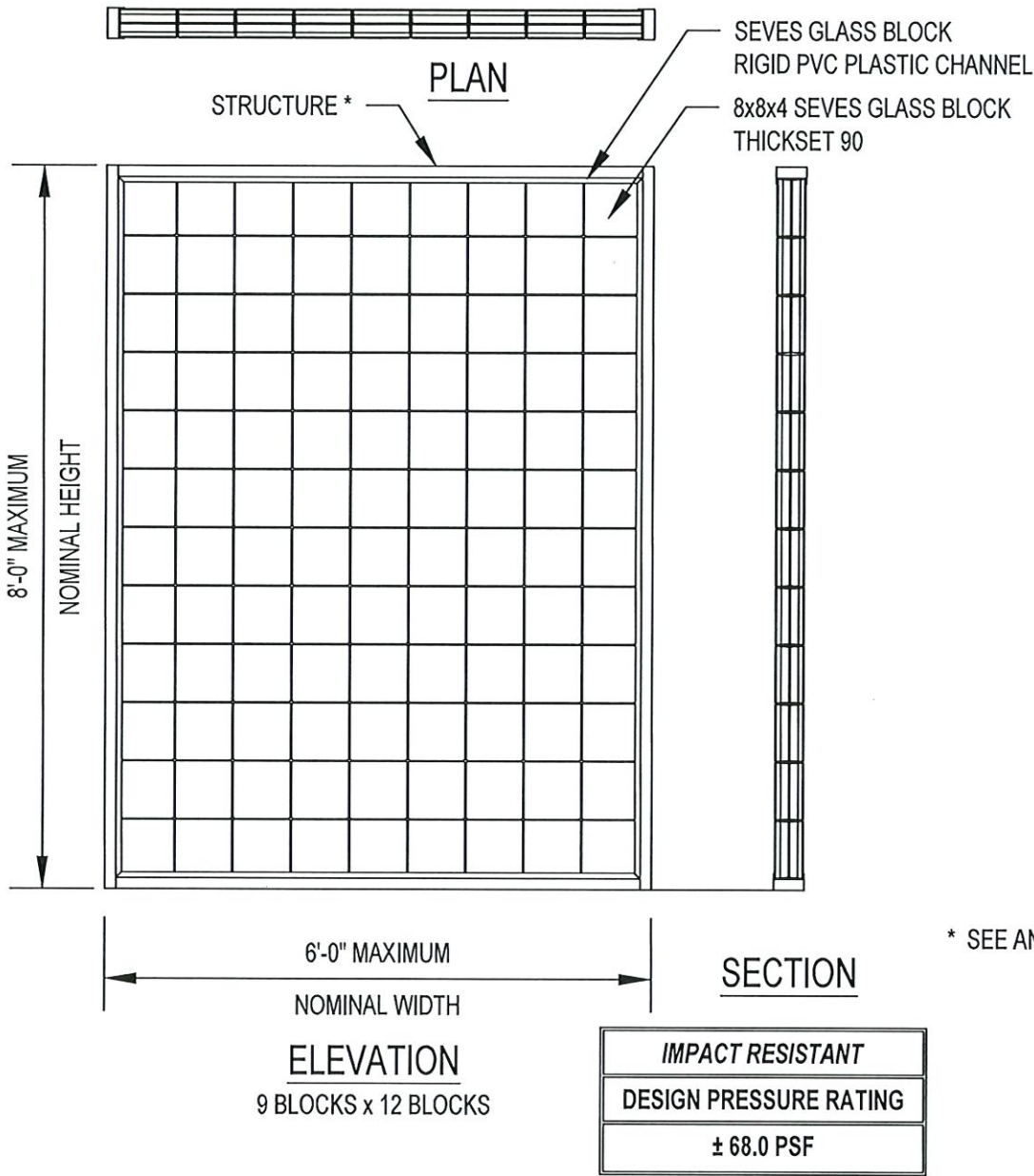
TITLE  
Residential Hurricane Resistant Windows  
With THICKSET® 90 Series Glass Block  
And ProVantage® Silicone System

SEVES GLASS BLOCK, INC.  
2501 CHATHAM ROAD 4461  
SPRINGFIELD ILLINOIS 62704

SCALE 1/2" = 1'-0"	DWG. NO. RHRW-001	REV C
BY LMS	DATE 11/17/2015	SHEET 1 OF 4

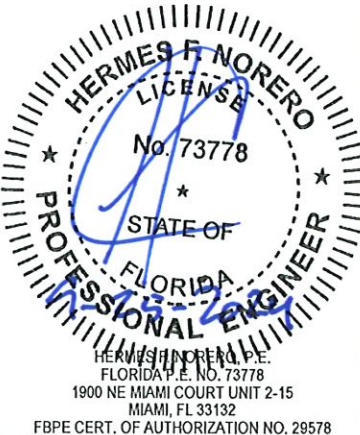


REVISIONS		
REV	DESCRIPTION	DATE
A	SIZES ADDED PER NEW TESTING	6/27/18
B	2020 FBC NOTE ADDED	6/29/20
C	2023 FBC NOTE ADDED	9/12/23



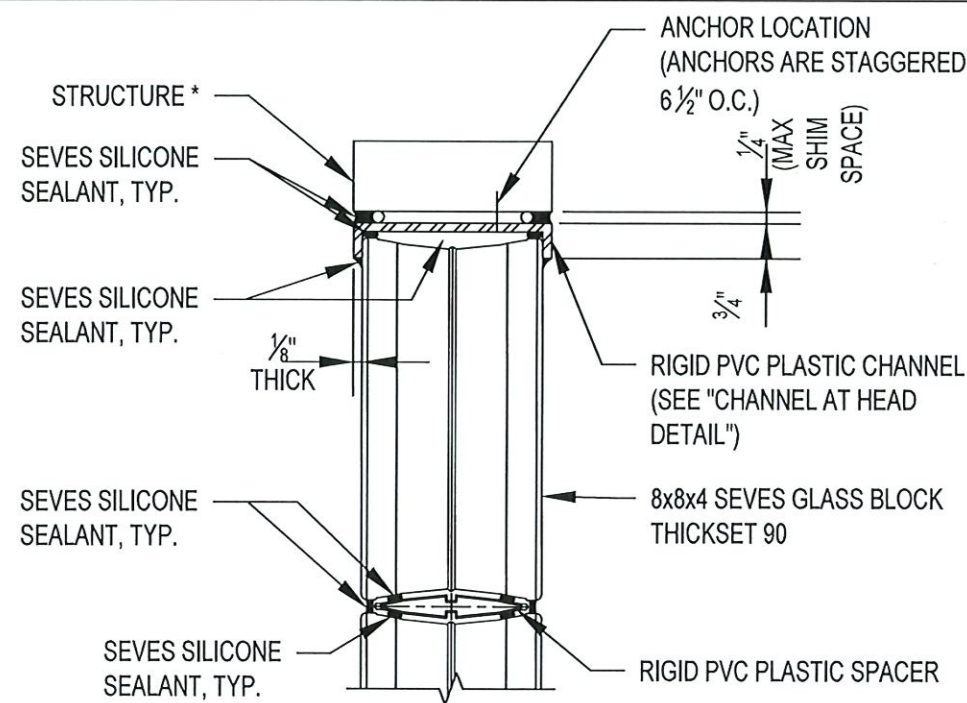
\* SEE ANCHOR SCHEDULE, SHEET 4

**PRODUCT RENEWED**  
as complying with the Florida  
Building Code  
NOA-No. 24-0717.08  
Expiration Date 12/01/2025  
By *Ismael I. Chanda*  
Miami-Dade Product Control



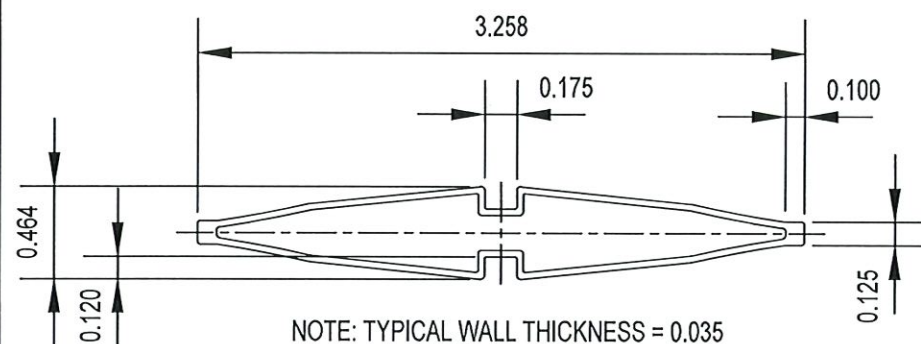
TITLE Residential Hurricane Resistant Windows With THICKSET® 90 Series Glass Block And ProVantage® Silicone System			
SEVES GLASS BLOCK, INC. 2501 CHATHAM ROAD 4461 SPRINGFIELD ILLINOIS 62704			
SCALE 1/2" = 1'-0"	DWG. NO. RHRW-001	REV C	
BY LMS	DATE 11/17/2015	SHEET 2 OF 4	



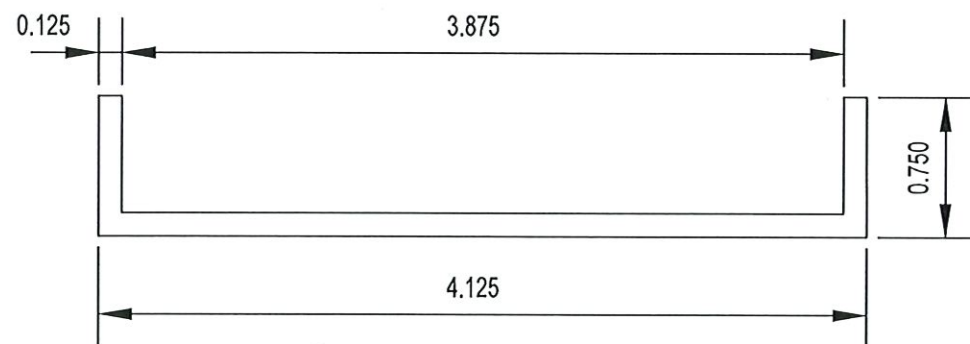


**TYPICAL HEAD DETAIL**  
SCALE: 3" = 1'-0"

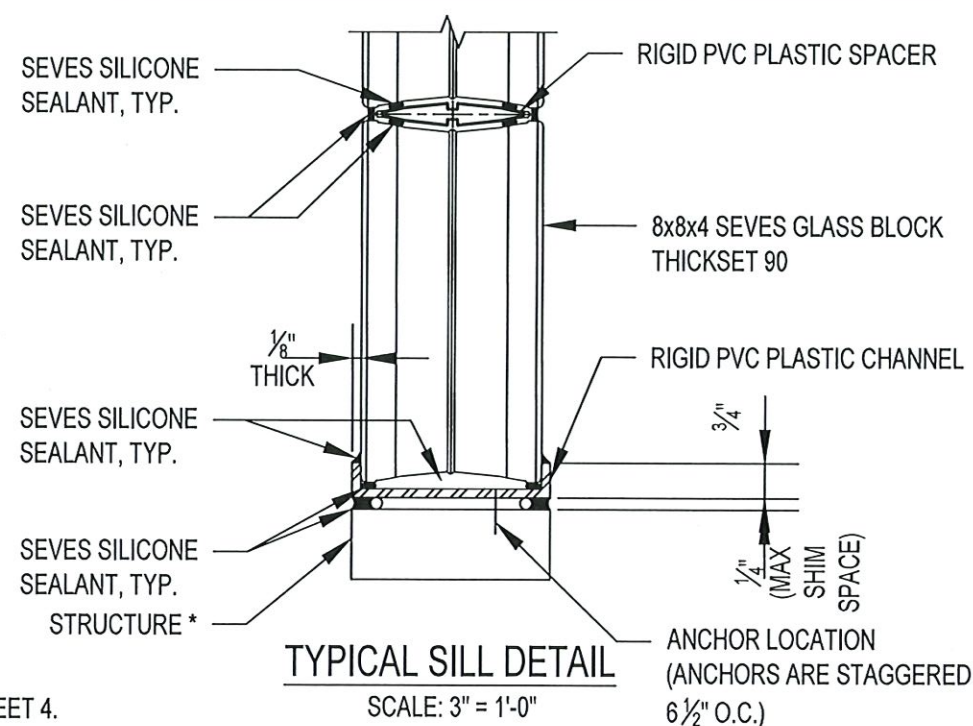
\* SEE ANCHOR SCHEDULE, SHEET 4.



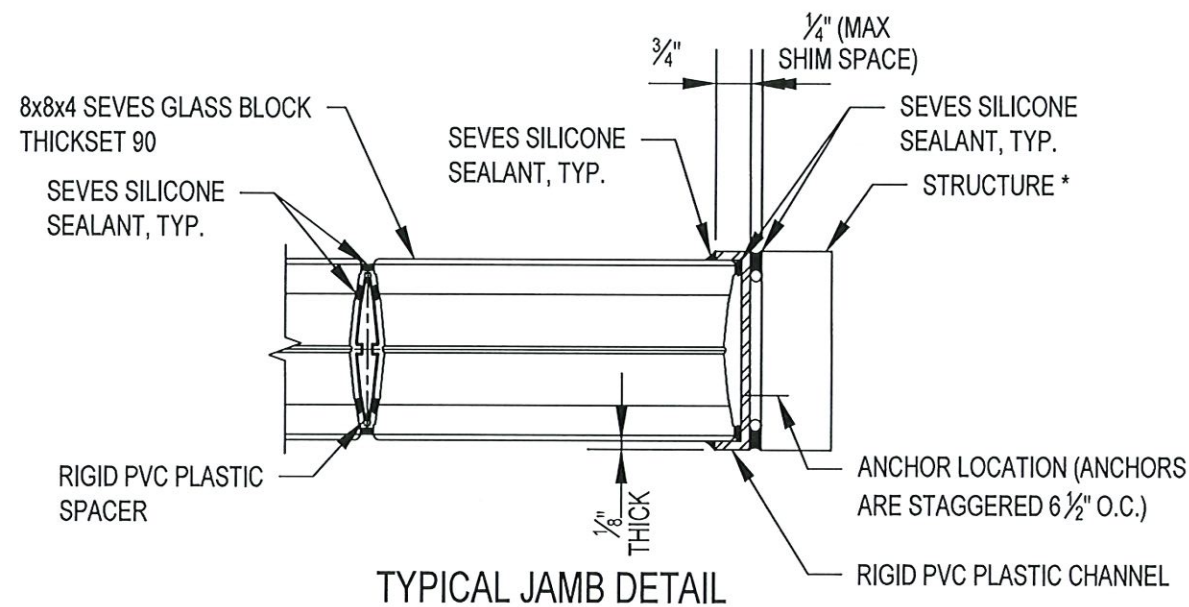
**PVC SPACER**  
SCALE 1:1



**PVC CHANNEL**  
SCALE 1:1

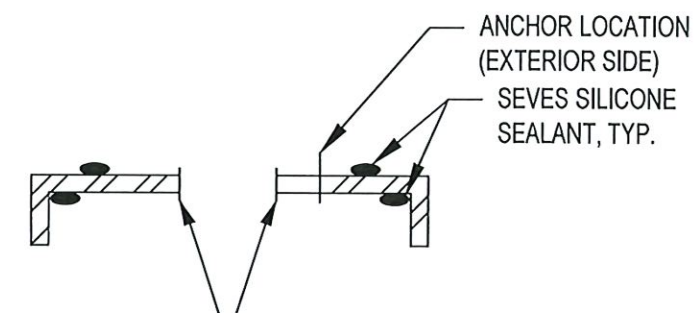


**TYPICAL SILL DETAIL**  
SCALE: 3" = 1'-0"



**TYPICAL JAMB DETAIL**  
SCALE: 3" = 1'-0"

REVISIONS		
REV	DESCRIPTION	DATE
A	SIZES ADDED PER NEW TESTING	6/27/18
B	2020 FBC NOTE ADDED	6/29/20
C	2023 FBC NOTE ADDED	9/12/23



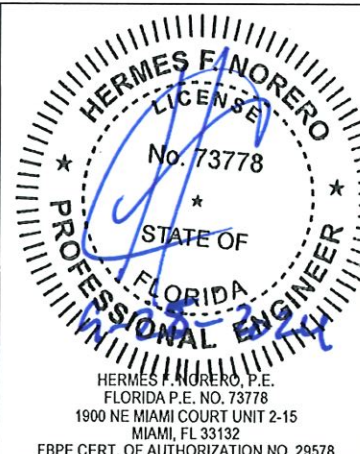
PERIMETER CHANNEL, AT HEAD, TO BE CUT LENGTHWISE DOWN THE CENTER FOR INSTALLATION OF LAST ROW OF GLASS BLOCK.

HALF CHANNEL PIECE THAT IS SECURED WITH SCREWS, SHOULD BE ON THE EXTERIOR SIDE.

1/4" BEAD OF SEALANT APPLIED HORIZONTALLY ACROSS THE TOP INSIDE CORNERS OF CHANNEL HALVES.

**CHANNEL AT HEAD DETAIL**  
SCALE: 1/2" = 1"

**PRODUCT RENEWED**  
as complying with the Florida  
Building Code  
NOA-No. 24-0717.08  
Expiration Date 12/01/2025  
By *Ishag I. Chande*  
Miami-Dade Product Control



TITLE  
**Residential Hurricane Resistant Windows  
With THICKSET® 90 Series Glass Block  
And ProVantage® Silicone System**

SEVES GLASS BLOCK, INC.  
2501 CHATHAM ROAD 4461  
SPRINGFIELD ILLINOIS 62704

SCALE		DWG. NO.		REV
VARIES		RHRW-001		C
BY	LMS	DATE	11/17/2015	SHEET 3 OF 4



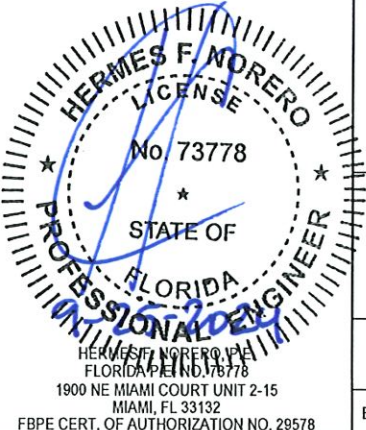
REVISIONS		
REV	DESCRIPTION	DATE
A	SIZES ADDED PER NEW TESTING	6/27/18
B	2020 FBC NOTE ADDED	6/29/20
C	2023 FBC NOTE ADDED	9/12/23

**SPECIFICATION NOTES:**

- **GLASS BLOCK UNITS:** Thickset® 90 Series 8"x8"x4" or 6"x6"x4" (nominal size).
- **FRAME AND SPACERS:** Extruded white rigid PVC. Frame corners are cut square or mitered and are silicone sealed. Extruded by Cardinal Systems, Inc.
- **SEALANT:** Seves Glass Block Sealant. One part neutral fast curing structural silicone sealant.
- **SEALANT LOCATIONS:** All horizontal and vertical glass block joints; inside corners of perimeter channels; two beads (1/2" from each edge) between back of perimeter channels and framing members; two beads each above and below "long" horizontal spacer and "short" vertical spacers; perimeter joints between glass block and channel legs; and perimeter joints between channels and framing members.
- **REINFORCEMENT:** PVC spacers between all horizontal and vertical joints. Spacers in channels are not required.
- **SHIM SPACES:** Maximum 1/4" shim space between the perimeter channel and wood frame.
- **FIELD INSTALLATION:** Loose materials (glass block, spacers, channels and sealant) are available from Seves Glass Block authorized distributors, dealers and home centers for on-site installation. Complete window units, framed within 2x6 treated lumber, and pre-fabricated by Seves Glass Block in accordance with these instructions, are also available from authorized distributors, dealers and home centers. **NOTE:** These windows are recommended for **RESIDENTIAL APPLICATIONS ONLY**.

ANCHORAGE SCHEDULE					
SUBSTRATE	MATERIAL DATA	FASTENER	SPACING	MIN. EMBEDMENT (E)	MIN. EDGE DISTANCE (E.D.)
STEEL	MIN. 18 GA. f <sub>y</sub> = 33 KSI	#10-16 HWH ITW TEK SCREW GR. 5 (FLAT HEAD)	2" FROM CORNER, 6 1/2" O.C.	3 THREADS PENETRATION BEYOND STEEL FRAMING	3/4"
CONCRETE	MIN. f <sub>c</sub> = 3000 PSI	3/16"Ø HILTI KWIK CON II+ (FLAT HEAD)	2" FROM CORNER, 6 1/2" O.C.	1"	1 1/2"
		3/16"Ø ITW TAPCONS	2" FROM CORNER, 6 1/2" O.C.	1"	2"
MASONRY	CONFORMS TO ASTM C90 GROUT CONFORMS TO ASTM C476 MIN. GROUT f <sub>c</sub> = 2000 PSI	3/16"Ø HILTI KWIK CON II+ (FLAT HEAD)	2" FROM CORNER, 6 1/2" O.C.	1"	1 1/2"
		3/16"Ø ITW TAPCONS	2" FROM CORNER, 6 1/2" O.C.	1"	2"
WOOD	MIN. S.G. = 0.55	#8 WOOD SCREW (FLAT HEAD)	2" FROM CORNER, 6 1/2" O.C.	1-1/2"	3/4"

SEVES GLASS BLOCK			
SERIES	PATTERN	NOMINAL DIM.	MIN. FACE THICKNESS
THICKSET® 90	NUBIO®	8"x8"x4"	0.75 IN.
		6"x6"x4"	0.75 IN.
THICKSET® 90	CLARITY®	8"x8"x4"	0.75 IN.
		6"x6"x4"	0.75 IN.
THICKSET® 90	ENDURA®	8"x8"x4"	0.75 IN.

<b>PRODUCT RENEWED</b> as complying with the Florida Building Code NOA-No. 24-0717.08 Expiration Date 12/01/2025 By <i>Ismael I. Chanda</i> Miami-Dade Product Control		TITLE Residential Hurricane Resistant Windows With THICKSET® 90 Series Glass Block And ProVantage® Silicone System	
		SEVES GLASS BLOCK, INC. 2501 CHATHAM ROAD 4461 SPRINGFIELD ILLINOIS 62704	
		SCALE NTS	DWG. NO. RHRW-001
BY LMS	DATE 11/17/2015	SHEET 4 OF 4	REV C