

DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER) BOARD AND CODE ADMINISTRATION DIVISION

# **NOTICE OF ACCEPTANCE (NOA)**

MIAMI-DADE COUNTY, FLORIDA PRODUCT CONTROL SECTION 11805 SW 26 Street, Room 208 Miami, Florida 33175-2474 T (786) 315-2590 F (786) 315-2599 www.miamidade.gov/building

PGT Industries, LLC 3400 Precision Drive, North Venice, Fl. 34275

### SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER - Product Control Section to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami-Dade County) and/or the AHJ (in areas other than Miami-Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

**DESCRIPTION:** Series "PW-5420" PVC Fixed Window – N.I.

**APPROVAL DOCUMENT:** Drawing No. **MD-5420.0 Rev E** titled "Vinyl Fixed Window NOA (NI)", sheets 1 through 9 of 9, dated 09/09/14 and last revised on 02/17/25, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P.E., bearing the Miami-Dade County Product Control Renewal stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Section.

#### MISSILE IMPACT RATING: None

**LABELING:** Each unit shall bear a permanent label with the manufacturer's name or logo, city, state, model/series, and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

**RENEWAL** of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

**TERMINATION** of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

**ADVERTISEMENT:** The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

**INSPECTION:** A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA revises & renews NOA No. 23-0816.03 (PGT Industries, Inc.) and consists of this page 1 and evidence pages E-1, E-2, E-3, E-4 and E-5, as well as approval document mentioned above.

The submitted documentation was reviewed by Ishaq I. Chanda, P.E. | Shaq I. Chank



NOA No. 25-0220.03 Expiration Date: April 30, 2030 Approval Date: March 13, 2025

Page 1

## NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

- 1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA's
- A. DRAWINGS
  - 1. Manufacturer's die drawings and sections. (Submitted under NOA No. 14-0930.24)
  - 2. Drawing No. MD-5420.0 titled "Vinyl Fixed Window NOA (NI)", sheets 1 through 9 of 9, dated 09/09/14, with revision C dated 03/16/20, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P.E. (Submitted under NOA No. 20-0401.15)
- B. TESTS
  - 1. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
    - 2) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
    - 3) Water Resistance Test, per FBC, TAS 202-94
    - 4) Large Missile Impact Test per FBC, TAS 201-94
    - 5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
    - 6) Forced Entry Test, per ASTM F588 and TAS 202-94

along with marked-up drawings and installation diagram of all PGT Industries, Inc. representative units listed below and tested to qualify **Dowsil 791** and **Dowsil 983** silicones, prepared by Fenestration Testing Laboratory, Inc., Test Reports No.: **FTL-7897**, PGT PW5520 PVC Fixed Window (unit 6 in proposal), dated 09/03/14 **FTL-20-2107.1**, PGT SGD780 Aluminum Sliding Glass Door (unit 7 in proposal) **FTL-20-2107.2**, PGT CA740 Alum. Outswing Casement Window (unit 8 in proposal) **FTL-20-2107.3**, PGT PW7620A Aluminum Fixed Window (unit 9 in proposal) and **FTL-20-2107.4**, PGT PW7620A Aluminum Fixed Window (unit 10 in proposal) dated 07/13/20, all signed and sealed by Idalmis Ortega, P.E. (Submitted under NOA No. 20-0401.15)

- 2. Test reports on: 1) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
  - 2) Large Missile Impact Test per FBC, TAS 201-94
  - 3) Cyclic Wind Pressure Loading per FBC, TAS 203-94 along with marked-up drawings and installation diagram of a PVC sliding glass door, a PVC fixed window and an aluminum sliding glass door, using: Kodispace 4SG TPS spacer system, Duraseal® spacer system, Super Spacer® NXT<sup>TM</sup> spacer system and XL Edge<sup>TM</sup> spacer system at insulated glass, prepared by Fenestration Testing Laboratory, Inc., Test Reports No. **FTL-8717**, **FTL-8968** and **FTL-8970**, dated 11/16/15, 06/07/16 and 06/02/16 respectively, all signed and sealed by Idalmis Ortega, P.E.

(Submitted under NOA No. 16-0629.11)

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## PGT Industries, Inc.

## NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

- 1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA'S (CONTINUED)
- B. TESTS (CONTINUED)
  - 3. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
    - 2) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
    - 3) Water Resistance Test, per FBC, TAS 202-94
    - 4) Large Missile Impact Test per FBC, TAS 201-94
    - 5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
    - 6) Forced Entry Test, per FBC 2411.3.2.1, and TAS 202-94

along with marked-up drawings and installation diagram of a PVC fixed window, prepared by Fenestration Testing Laboratory, Inc., Test Report No. **FTL-7897**, dated 08/01/14, signed and sealed by Idalmis Ortega, P.E.

(Submitted under NOA No. 14-0930.24)

### C. CALCULATIONS

- 1. Anchor verification calculations and structural analysis, complying with FBC 6<sup>th</sup> Edition (2017) and FBC 7<sup>th</sup> (2020), dated 03/13/20, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P.E. (Submitted under NOA No. 20-0401.15)
- 2. Glazing complies with ASTM E1300-09

### D. QUALITY ASSURANCE

1. Miami-Dade Department of Regulatory and Economic Resources (RER).

### E. MATERIAL CERTIFICATIONS

- 1. Notice of Acceptance No. 18-0122.02, issued to ENERGI Fenestration Solutions USA, Inc., for their White Rigid PVC Exterior Extrusions for Windows and Doors, approved on 03/08/18, expiring on 02/28/23.
- 2. Notice of Acceptance No. 20-0203.03 issued to ENERGI Fenestration Solutions USA, Inc. for their "Bronze and Lighter Shades of Cap Coated Rigid PVC Exterior Extrusions for Windows and Doors" dated 02/27/20, expiring on 04/16/25.
- 3. Notice of Acceptance No. 20-0203.04 issued to ENERGI Fenestration Solutions USA, Inc. for their "Performance Core Rigid PVC Exterior Extrusions for Windows and Doors" dated 02/27/20, expiring on 04/16/25.

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## PGT Industries, Inc.

## NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

- 1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA'S (CONTINUED)
- F. STATEMENTS
  - 1. Statement letter of conformance, complying with FBC 6<sup>th</sup> Edition (2017) and the FBC 7<sup>th</sup> Edition (2020), dated March 16, 2020, issued by manufacturer, signed and sealed by Anthony Lynn Miller, P.E. (Submitted under NOA No. 20-0401.15)
  - 2. Statement letter of no financial interest, dated March 16, 2020, issued by manufacturer, signed and sealed by Anthony Lynn Miller, P.E. (Submitted under NOA No. 20-0401.15)
  - Proposal No. 19-1155TP issued by the Product Control Section, dated January 10, 2020, signed by Ishaq Chanda, P.E.

    (Submitted under NOA No. 20-0401.15)
  - 4. Proposal No. 16-0125 issued by the Product Control Section, dated March 09, 2016, signed by Ishaq Chanda, P.E. (Submitted under NOA No. 16-0629.11)
  - Proposal issued by Product Control Section, dated June 26, 2014, signed by Jaime Gascon, P.E. Supervisor, Product Control Section.

    (Submitted under NOA No. 14-0930.24)

#### G. OTHERS

1. Notice of Acceptance No. 19-1126.09, issued to PGT Industries, Inc. for their Series "PW-5420 Vinyl" PVC Fixed Window – N.I. approved on 01/09/20 and expiring on 04/30/25.

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## PGT Industries, Inc.

## NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

## 2. EVIDENCE SUBMITTED under previous approval

## A. DRAWINGS

1. Drawing No. **MD-5420.0** titled "Vinyl Fixed Window NOA (NI)", sheets 1 through 9 of 9, dated 09/09/14, with revision **D** dated 07/31/23, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.

## B. TESTS

1. None.

### C. CALCULATIONS

1. None.

### D. QUALITY ASSURANCE

1. Miami-Dade Department of Regulatory and Economic Resources (RER)

### E. MATERIAL CERTIFICATIONS

- 1. Notice of Acceptance No. 21-1109.04, issued to Vision Extrusions Group Limited, for their White Rigid PVC Exterior Extrusions for Windows and Doors, approved on 03/31/22, expiring on 09/30/24.
- 2. Notice of Acceptance No. 22-0104.04, issued to Vision Extrusions Group Limited, for their Bronze and Lighter Shades of Cap Coated Rigid PVC Exterior Extrusions for Windows and Doors, approved on 04/14/22, expiring on 12/29/26.
- 3. Notice of Acceptance No. 22-0621.01, issued to Vision Extrusions Group Limited, for their Black and Lighter Shades of Cap Coated Rigid PVC Exterior Extrusions for Windows and Doors, approved on 07/28/22, expiring on 07/28/27.

#### F. STATEMENTS

- 1. Statement letter of conformance, complying with FBC 7<sup>th</sup> Edition (2020) and the FBC 8<sup>th</sup> Edition (2023), dated July 31, 2023, issued by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.
- 2. Statement letter of no financial interest, dated July 31, 2023, issued by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.

## G. OTHERS

1. Notice of Acceptance No. **20-0401.15**, issued to PGT Industries, Inc. for their Series "PW-5420 Vinyl" PVC Fixed Window – N.I. approved on 08/06/20 and expiring on 04/30/25.

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## PGT Industries, LLC

## NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

3. New Evidence submitted

### A. DRAWINGS

- 1. Drawing No. **MD-5420.0 Rev E** titled "Vinyl Fixed Window NOA (NI)", sheets 1 through 9 of 9, dated 09/09/14 and last revised on 02/17/25, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.
- B. TESTS (submitted under previous approval)
  - 1. None.
- C. CALCULATIONS (submitted under previous approval)
  - 1. None.
- D. QUALITY ASSURANCE
  - 1. Miami Dade Department of Regulatory and Economic Resources (RER).

### E. MATERIAL CERTIFICATIONS

- 1. Notice of Acceptance No. 23-0830.043, issued to Vision Extrusions Group Limited, for their White Rigid PVC Exterior Extrusions for Windows and Doors, expiring on 01/23/29.
- 2. Notice of Acceptance No. 22-0104.04, issued to Vision Extrusions Group Limited, for their Bronze and Lighter Shades of Cap Coated Rigid PVC Exterior Extrusions for Windows and Doors, expiring on 12/29/26.
- 3. Notice of Acceptance No. 22-0621.01, issued to Vision Extrusions Group Limited, for their Black and Lighter Shades of Cap Coated Rigid PVC Exterior Extrusions for Windows and Doors, expiring on 07/28/27.

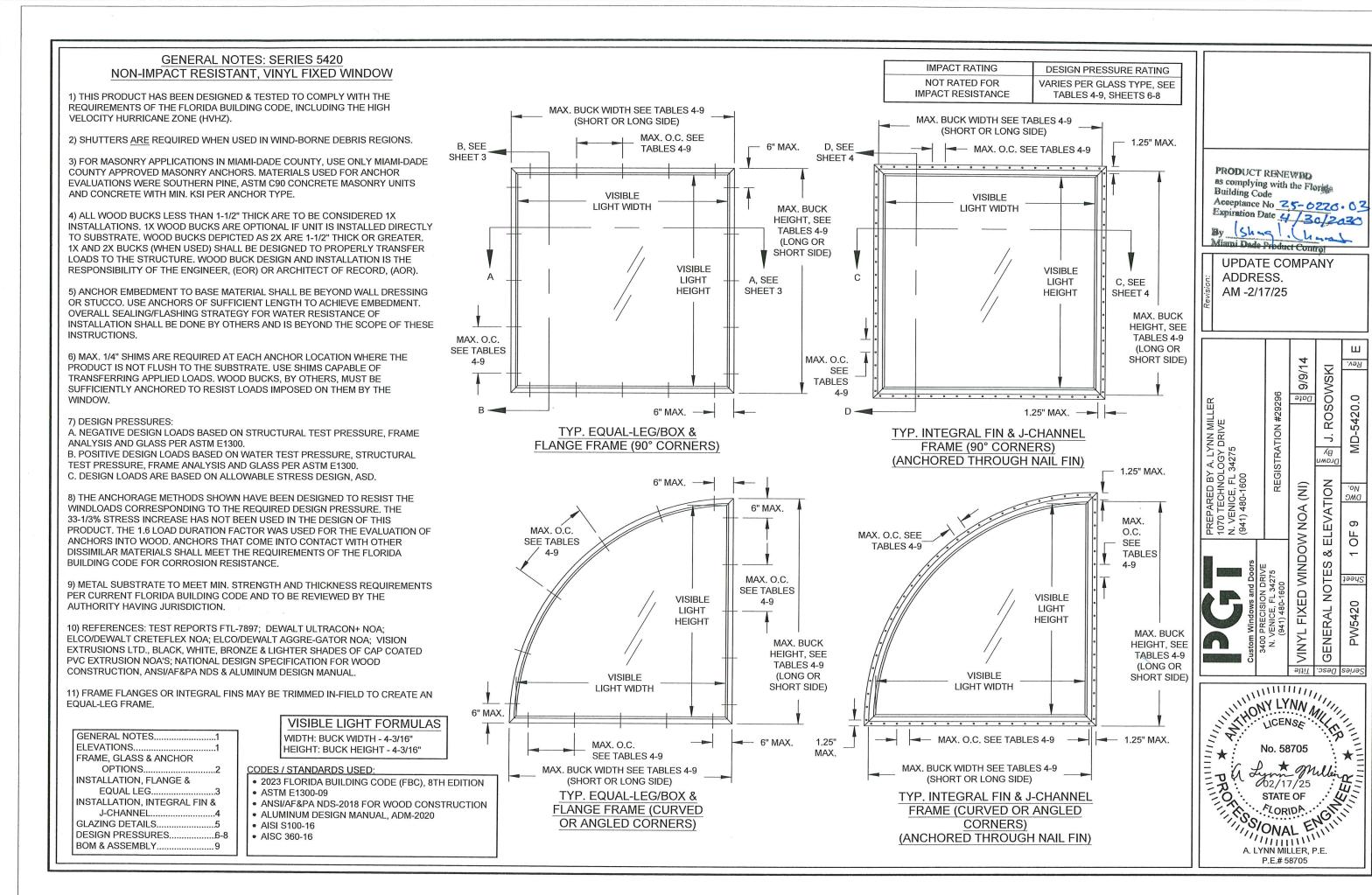
## F. STATEMENT

- 1. Statement letter of conformance, complying with and the FBC 8<sup>th</sup> Edition (2023), dated 02-17-25, issued by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.
- 2. Statement letter dated 02/17/25 issued by manufacturer requesting renewal with company name change to PGT industries, LLC, signed and sealed by Anthony Lynn Miller, P.E.
- 3. e-mail dated 12/23/24 sent by Lynn Miller (PGT Code Compliance Manager), consists of PGT innovation form 8-k filed w/SEC, PGT innovation form 10-K filled w/SEC and Exhibit 21(Form 10-K); PGT innovation's list of subsidiaries.

## G. OTHER

- 1. This NOA revises & renews NOA # 23.0816.03 (PGT Industries, Inc.), expiring April 07, 2030.
- 2. Article of conversion of PGT Industries, Inc to PGT industries, LLC pdf provided on 12/24/24 by Ms. April Lee, Assistant General Counsel.
- 3. Florida Department of State, Division of Corporation listing # L2400142070 of PGT Industries LLC as active status since 12/17/24.
- 4. Florida Department of State, Division of Corporation listing # F03387 of PGT Industries, Inc as Inactive status.
- 5. PGT Name change organization chart layout prepared by RER (for file use only).

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Rev

MD-5420.0

DWG No.

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PW5420

9/9/14

Date

NOA

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Title

No. 58705

P.E.# 58705

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GENERAL NOTES

Series Desc.

Glass Type	Type Description							
1	7/8" I.G.: 1/8" A Exterior Cap + 5/8" Air Space + 1/8" A	4						
2	7/8" I.G.: 1/8" T Exterior Cap + 5/8" Air Space + 1/8" T	5						
3	7/8" I.G.: 3/16" A Exterior Cap + 1/2" Air Space + 3/16" A	6						
4	7/8" I.G.: 3/16" T Exterior Cap + 1/2" Air Space + 3/16" T	7						
5	1" I.G.: 1/4" A Exterior Cap + 1/2" Air Space + 1/4" A	8						
6	1" I.G.: 1/4" T Exterior Cap + 1/2" Air Space + 1/4" T	9						

"A" = ANNEALED "T" = TEMPERED

### TABLE 2: ANCHORS INSTALLED THROUGH FRAME

Group	Anchor	Substrate	Min. Edge Distance	Min. Embedment*
	#10 SMS	P.T. Southem Pine (SG=0.55)	7/16"	1-3/8"
	#10 SMS (steel, 18-8 S.S.	Steel, A36*	3/8"	0.050"
A	or 410 S.S.)	Steel Stud, A653 Gr. 33*	3/8"	0.0451" (18 Ga.)
	01 410 0.0.)	Aluminum, 6063-T5*	3/8"	0.050"
		P.T. Southern Pine (SG=0.55)	7/16"	1-3/8"
	3/16" steel Ultracon+	Concrete (min. 3 ksi)	1"	1-3/8"
		Ungrouted CMU, (ASTM C-90)	1"	1-1/4"
	#12 SMS	P.T. Southern Pine (SG=0.55)	9/16"	1-3/8"
		Steel, A36*	3/8"	0.050"
	(steel, 18-8 S.S. or 410 S.S.)	Steel Stud, A653 Gr. 33*	3/8"	0.0451" (18 Ga.)
В	01 410 0.0.)	Aluminum, 6063-T5*	3/8"	0.063"
	1/4" steel Ultracon+	P.T. Southern Pine (SG=0.55)	1"	1-3/8"
	1/4" steel Creteflex	P.T. Southern Pine (SG=0.55)	1"	1-3/8"
	1/4" steel Aggre-Gator	P.T. Southern Pine (SG=0.55)	1"	1-3/8"
	1/4" steel Ultracon+	Concrete (min. 3 ksi)	1-3/16"	1-3/4"
C	1/4 Steel Offiacon+	Ungrouted CMU, (ASTM C-90)	1"	1-1/4"
	1/4" steel Creteflex	Concrete (min. 3.35 ksi)	1"	1-3/4"
	1/4" steel Ultracon+	Concrete (min. 3 ksi)	2-1/2"	1-3/4"
	1/4 Steel Olliacon+	Ungrouted CMU, (ASTM C-90)	2-1/2"	1-1/4"
	1/4" steel Creteflex	Concrete (min. 3.35 ksi)	2-1/2"	1-3/4"
	1/4 Steel Cletellex	Ungrouted CMU, (ASTM C-90)	2-1/2"	1-1/4"
	1/4" steel Aggre-Gator	Concrete (min. 3.275 ksi)	1-1/2"	1-3/8"
	174 Steel Aggie-Gatol	Grouted CMU, (ASTM C-90)	2"	2"

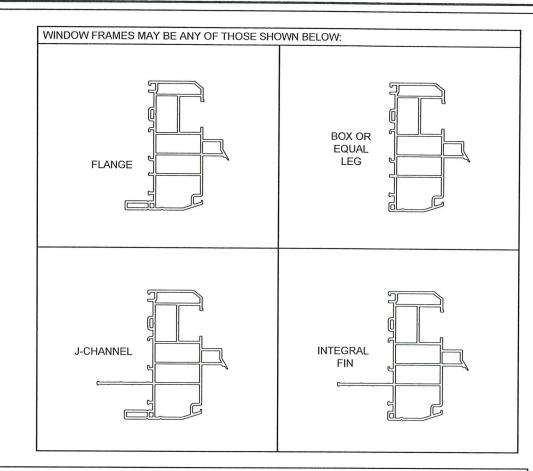
#### TABLE 3: ANCHORS INSTALLED THROUGH INTEGRAL FIN

Group	Anchor	Substrate	Min. Edge Distance	Min. Embedment*
Е	2-1/2" x .131" Common Nail	P.T. Southern Pine (SG=.55)	3/8"	2-7/16"
	2-1/2" Ring-shank Roofing Nail	P.T. Southern Pine (SG=.55)	3/8"	2-7/16"
	#40 Tour shared 0MO	P.T. Southern Pine (SG=.55)	1/2"	1-3/8"
	#10 Trusshead SMS (steel, 18-8 S.S. or 410 S.S.)	Aluminum, 6063-T5*	3/8"	0.050"
		Steel Stud, Gr. 33*	3/8"	0.0451" (18 Ga.)
F		Steel, A36*	3/8"	0.050"
	240 0040	P.T. Southern Pine (SG=.55)	9/16"	1-3/8"
	#12 SMS	Aluminum, 6063-T5*	3/8"	0.063"
	(steel, 18-8 S.S. or 410 S.S.)	Steel Stud, Gr. 33*	3/8"	0.050"
		Steel, A36*	3/8"	0.050"

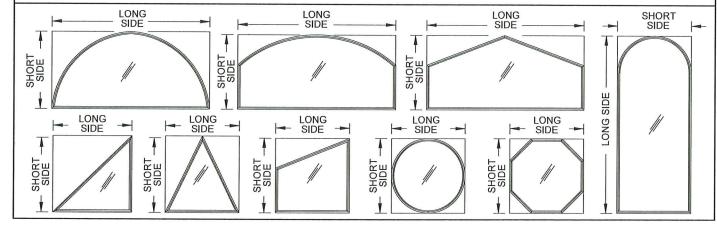
\* MIN. OF 3 THREADS BEYOND THE METAL SUBSTRATE.

"UNGROUTED CMU"
VALUES MAY BE
USED FOR GROUTED
CMU APPLICATIONS.

ALL ANCHOR HEAD TYPES ARE ACCEPTABLE



ALL ARCHITECTURAL WINDOW SHAPES QUALIFIED, COMMON EXAMPLES SHOWN. INSCRIBE THE SHAPE IN A BLOCK (SEE EXAMPLES BELOW), AND OBTAIN DESIGN PRESSURES FOR THAT BLOCK SIZE FROM DESIGN PRESSURE TABLES 4-9, SHEETS 6-8.



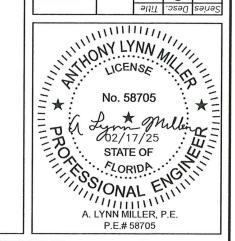
\* MIN. OF 3 THREADS BEYOND THE METAL SUBSTRATE.

Material	Min. F <sub>y</sub>	Min. F <sub>u</sub>
Steel Screw	92 ksi	120 ksi
18-8 Screw	60 ksi	95 ksi
410 Screw	90 ksi	110 ksi
Elco/DeWalt Aggre-Gator®	57 ksi	96 ksi
3/16" DeWalt UltraCon+®	117 ksi	164 ksi
1/4" DeWalt UltraCon+®	148 ksi	164 ksi
410 SS Elco/Dewalt CreteFlex®	127.4 ksi	189.7 ksi
6063-T5 Aluminum	16 ksi	22 ksi
A36 Steel	36 ksi	58 ksi
Gr. 33 Steel Stud	33 ksi	45 ksi

PRODUCT RENEWED
as complying with the Florida
Building Code
Acceptance No 25 - 0220. 03
Expiration Date 4/3/2010
By Shael Change

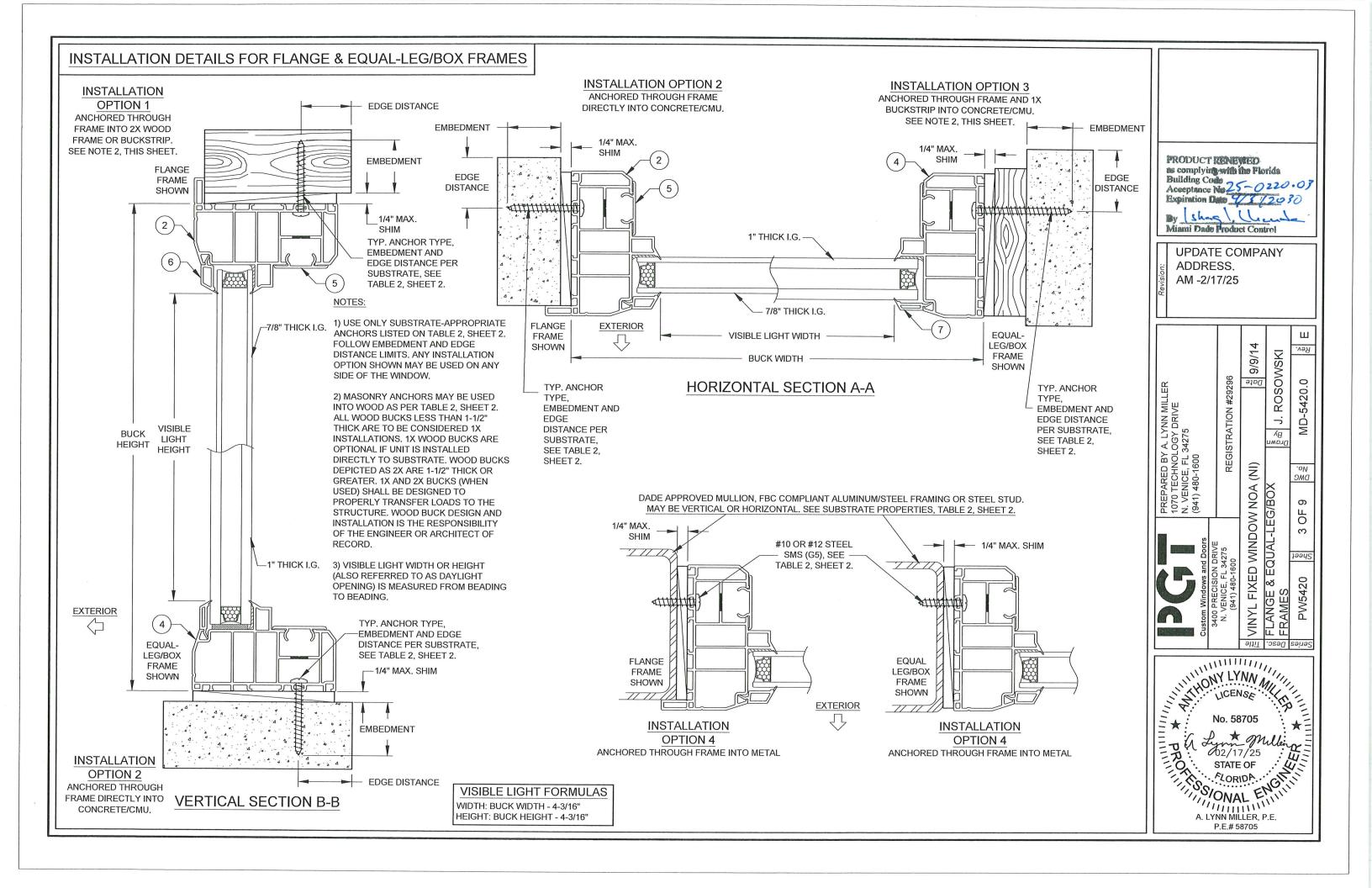
UPDATE COMPANY ADDRESS. AM -2/17/25

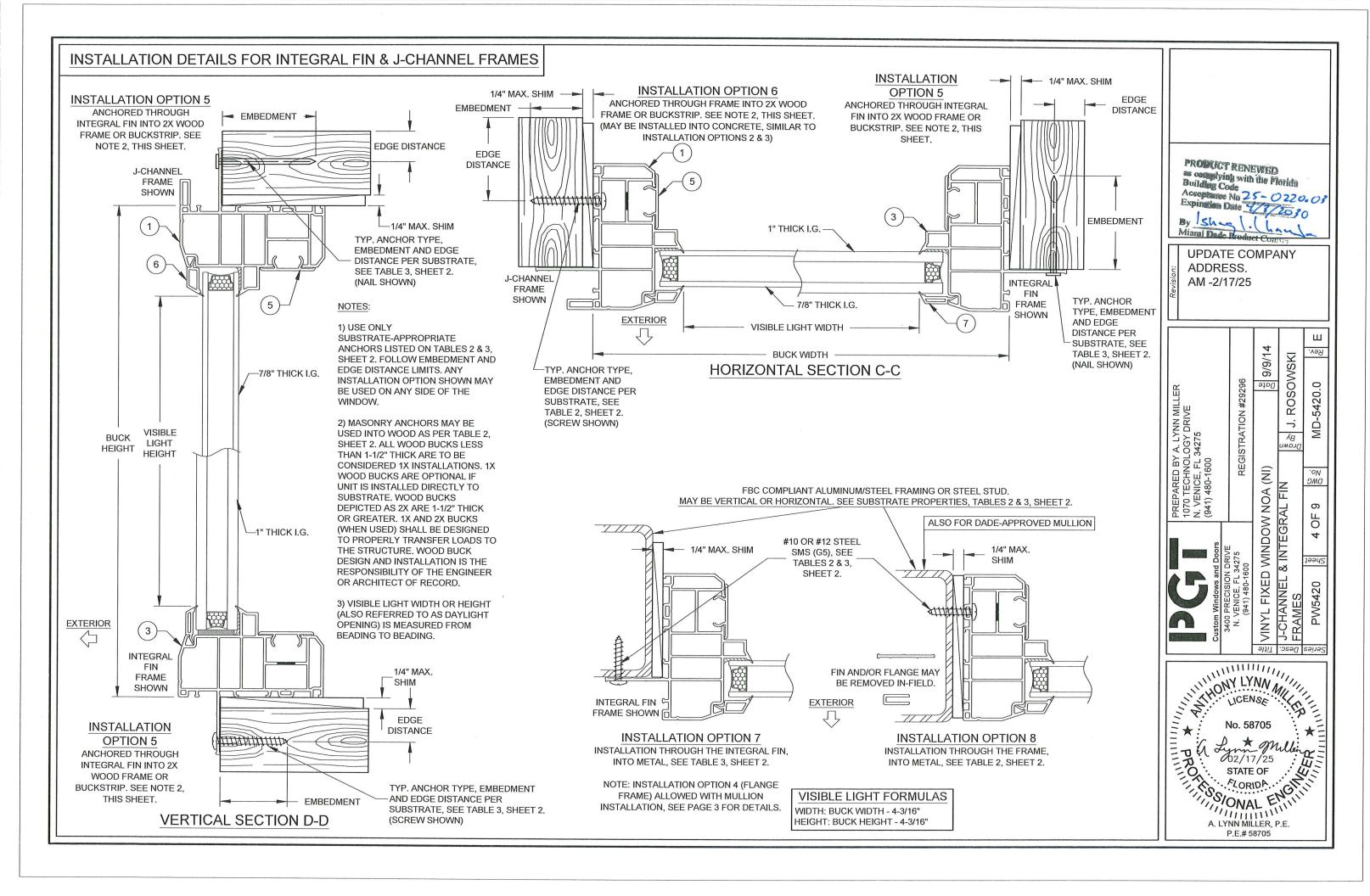
PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	REGISTRATION #29296	NI) \$\frac{a}{Q} \\ 9/9/14	GLASS/ANCHOR/FRAME OPTIONS S J. ROSOWSKI	\$\$ MD-5420.0	
	ION DRIVE FL 34275 5-1600	VINYL FIXED WINDOW NOA (NI)	CHOR/FRAME OPT	Sheet	
Custom Windows and Doors	3400 PRECISION DRIVE N. VENICE, FL 34275 (941) 480-1600	VINYL FIXI	GLASS/AN	PW5420	

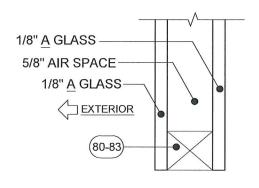


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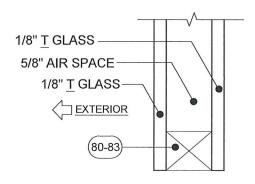
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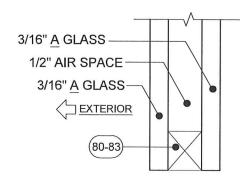




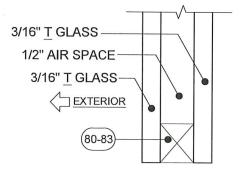
GLASS TYPE 1 GLASS: 7/8" NOM.



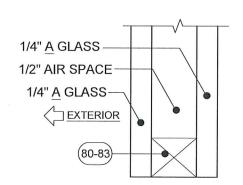
GLASS TYPE 2 GLASS: 7/8" NOM.



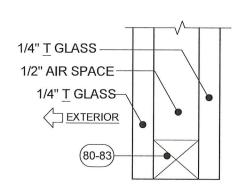
GLASS TYPE 3 GLASS: 7/8" NOM.



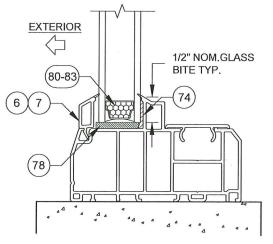
GLASS TYPE 4
GLASS: 7/8" NOM.



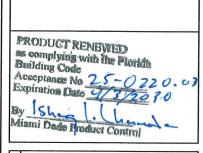
GLASS TYPE 5 GLASS: 1" NOM.



GLASS TYPE 6 GLASS: 1" NOM.

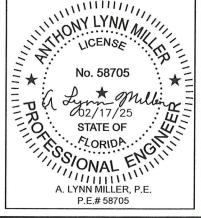


TYP. GLAZING DETAIL



UPDATE COMPANY ADDRESS. AM -2/17/25

		9/9/14	NK.	Rev.
PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	REGISTRATION #29296		J. ROSOWSKI	MD-5420.0
PREPARED BY A. LY 1070 TECHNOLOGY I N. VENICE, FL 34275 (941) 480-1600	RE	V NOA (NI)		DWG No.
d Doors	DRIVE 84275 30	WINDOV	TAILS	5 OF 9
Custom Windows and Doors	3400 PRECISION DRIVE N. VENICE, FL 34275 (941) 480-1600	VINYL FIXED WINDOW NOA (NI)	GLAZING DETAILS	PW5420
		əliiT	Desc.	səµəg



GLAZING NOTES: "A" = ANNEALED "T" = TEMPERED

6 OF

ADDRESS. AM -2/17/25

		1/14	조	Rev.	
K.	296	9/9/14	SMO	0.	
N MILLE	ON #29		Drown J. ROSOWSKI	MD-5420.0	
PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	REGISTRATION #29296		Drawn By	MD	
PREPARED BY A. LY 1070 TECHNOLOGY I N. VENICE, FL 34275 (941) 480-1600	REGIS	(IN	А	DWG	
PREPARED BY 1070 TECHNOI N. VENICE, FL (941) 480-1600		VINYL FIXED WINDOW NOA (NI)	DESIGN PRESSURE TABLES A	SMU	
F 5 5 9		OW N	E TA		
Doors	1275 0	WIND	SSUR	Sheet	
Custom Windows and Doors	N. VENICE, FL 34275 (941) 480-1600	XED	PRE	20	
m Wind	(941)	YL FI	SIGN	PW5420	
Custo	2	NIN	DE	т.	

No. 58705  No. 58705  No. 58705  No. 58705  No. 58705  No. 58705  ALLYNN MILLER, P.E. P.E.#58705

Series Desc. Title

TAB	BLE 4:												
				Wir	ıdow Desi	gn Pressu	ıre, (+/- psf	)				Use this table for Glass	
					1/8" A Cap	- Airspace	- 1/8" A					Tor Glass Type:	
	Window						Long S	Side (in)					
D	imensions	51.05	54	56	58	62	64	68	72	76	80	84	87
	18	+80/-93.7	+80/-92.6	+80/-91.9	+80/-91.3	+80/-90.3	+80/-89.8	+80/-88.9	+80/-88.2	+80/-87.5	+80/-86.9	+80/-86.4	+80/-86.1
	20	+80/-86.4	+80/-85.2	+80/-84.5	+80/-83.5	+80/-80.6	+/-79.4	+/-77	+/-75.2	+/-74	+/-73.1	+/-72.2	+/-71.5
	22	+80/-80.3	+/-75.2	+/-73.3	+/-71.5	+/-68.4	+/-67	+/-64.4	+/-62.5	+/-60.7	+/-59.2	+/-58	+/-57.1
	24	+/-75.6	+/-71.3	+/-68.2	+/-65.7	+/-60.7	+/-58.5	+/-55.3	+/-53.1	+/-51.1	+/-49.7	+/-48.2	+/-47.3
	26	+/-71.7	+/-70.2	+/-67	+/-63.5	+/-56.7	+/-54.7	+/-50.9	+/-47.7	+/-45.5	+/-43.7	+/-42.3	+/-41.2
	28	+/-68.3	+/-67	+/-66.1	+/-63.5	+/-56.3	+/-54	+/-49.5	+/-45.5	+/-42.8	+/-40.3	+/-38	+/-37.1
(in)	30	+/-65.6	+/-64.1	+/-63.2	+/-62.4	+/-56.9	+/-54.4	+/-49.7	+/-45.4	+/-42.1	+/-38.9	+/-36.4	
e (ii	32	+/-63.2	+/-61.7	+/-60.8	+/-59.9	+/-57.8	+/-54.9	+/-50.2	+/-45.9	+/-42.5	+/-38.9		
Side	34	+/-61.2	+/-59.6	+/-58.6	+/-57.8	+/-56.3	+/-55.1	+/-50.8	+/-46.4	+/-43.2			
Short	36	+/-59.6	+/-57.9	+/-56.8	+/-55.9	+/-54.4	+/-53.7	+/-50.8	+/-46.6				
S	38	+/-58.2	+/-56.4	+/-55.3	+/-54.3	+/-52.7	+/-52	+/-49.5					
	40	+/-57.1	+/-55.1	+/-54	+/-53	+/-51.3	+/-50.5						
	42	+/-56.2	+/-54.1	+/-52.9	+/-51.8	+/-50		Accordance Anna Sulta Aven	SPACING IF AN HE FRAME PER S	5 - 5 - 5 - 5 - 5 - 5 - 5 - 5 - 5 - 5 -		PACING IF ANCI	
	44	+/-55.5	+/-53.3	+/-52	+/-50.8						THROUGH THE		
	46	+/-54.9	+/-52.6	+/-51.1				AFFLIES	TO A, B, C OR D. (SEE TABLE 2)		TO E OR F ANCH SEE TABLE 3)	IUKS	
	48	+/-53.5	+/-50.8						15"			4"	
	51.05	+/-50.6											

TABLE 5:

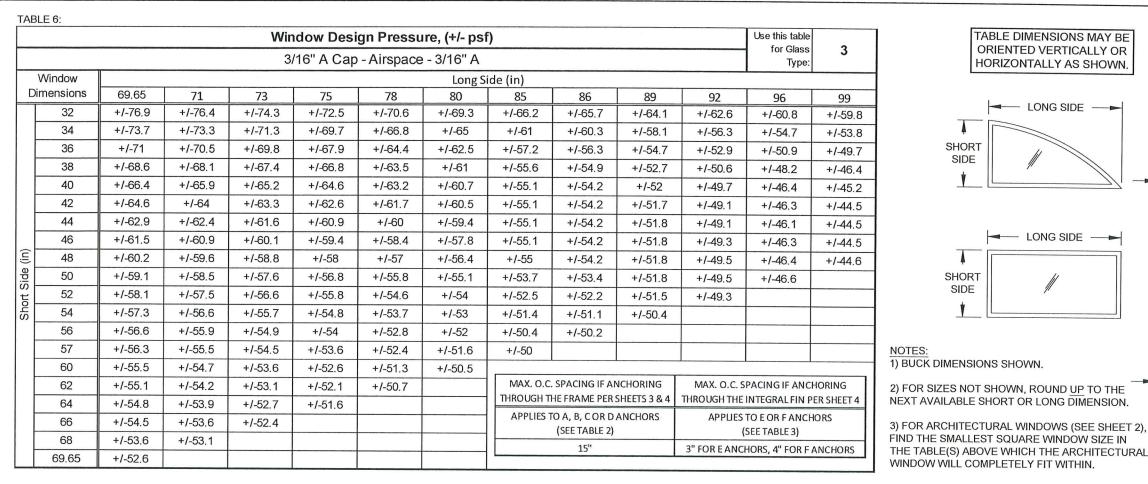
				Ni .	Window	Design Pr	ressure, (+	/- psf)					Use this table	
					1/8" 7	Г Сар - Airs	space - 1/8'	" T					for Glass Type:	2
	Window		Long Side (in)											
D	mensions	60.926 64 66 68 70 74 77 80 84 87 92					97	99						
	32	+80/-98.2	+80/-96.6	+80/-95.6	+80/-94.7	+80/-93.9	+80/-92.4	+80/-91.4	+80/-90.5	+80/-89.5	+80/-88.7	+80/-87.7	+80/-86.7	+80/-86.4
	34	+80/-94.5	+80/-92.8	+80/-91.8	+80/-90.9	+80/-90	+80/-88.5	+80/-87.5	+80/-86.6	+80/-85.5	+80/-84.7	+80/-83.6	+80/-82.6	+80/-82.3
	36	+80/-91.4	+80/-89.6	+80/-88.5	+80/-87.6	+80/-86.7	+80/-85.1	+80/-84	+80/-83.1	+80/-81.9	+80/-81.2	+/-80	+/-79	+/-78.7
	38	+80/-88.6	+80/-86.7	+80/-85.6	+80/-84.6	+80/-83.7	+80/-82.1	+80/-81	+/-80	+/-78.8	+/-78	+/-76.9	+/-75.8	
	40	+80/-86.3	+80/-84.3	+80/-83.1	+80/-82.1	+80/-81.1	+/-79.4	+/-78.3	+/-77.3	+/-76	+/-75.2	+/-74		
(in)	42	+80/-84.2	+80/-82.1	+80/-80.9	+/-79.8	+/-78.8	+1-77	+/-75.9	+/-74.8	+/-73.6	+/-72.7			
le (i	44	+80/-82.4	+80/-80.3	+/-79	+/-77.9	+/-76.8	+/-75	+/-73.7	+1-72.7	+/-71.4				
Side	46	+80/-80.9	+/-78.6	+/-77.3	+/-76.1	+/-75	+/-73.1	+/-71.8	+/-70.7					
Short	48	+/-79.7	+/-77.3	+/-75.9	+/-74.6	+/-73.5	+/-71.5	+/-70.1						
S	50	+/-78.6	+/-76.1	+/-74.6	+/-73.3	+/-72.1	+/-70							
	52	+/-77.7	+/-75.1	+/-73.5	+/-72.2	+/-70.9			MAX. O.C	SPACING IF A	NCHORING	MAX. O.C. S	PACING IF AND	HORING
	54	+/-77.1	+/-74.2	+/-72.6	+/-71.2				THROUGH T	HE FRAME PER	SHEETS 3 & 4	THROUGHTHE	INTEGRAL FIN F	PER SHEET 4
	56	+/-76.6	+/-73.6	+/-71.9					APPLIES	TOB, CORDA			ES TO F ANCHO	RS
	58	+/-76.3	+/-73.1							(SEE TABLE 2)			SEE TABLE 3)	
	60.926	+/-76.1								15.5"			4"	

TABLE DIMENSIONS MAY BE ORIENTED VERTICALLY OR HORIZONTALLY AS SHOWN. LONG SIDE ✓ LONG SIDE — ► SHORT SIDE SHORT SIDE LONG SIDE -SHORT LONG SIDE SIDE SHORT SIDE

1) BUCK DIMENSIONS SHOWN.

2) FOR SIZES NOT SHOWN, ROUND UP TO THE NEXT AVAILABLE SHORT OR LONG DIMENSION.

3) FOR ARCHITECTURAL WINDOWS (SEE SHEET 2), FIND THE SMALLEST SQUARE WINDOW SIZE IN THE TABLE(S) ABOVE WHICH THE ARCHITECTURAL WINDOW WILL COMPLETELY FIT WITHIN.



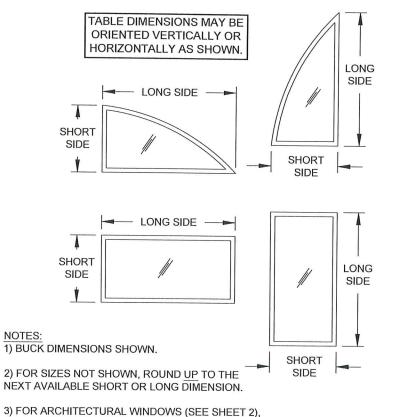
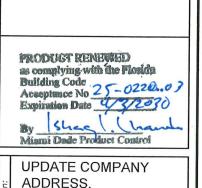


TABLE 7:

								Window I	Desian Pr	essure. (+	-/- psf)								Use this table	
										space - 3/1									for Glass Type:	4
	Window		Long Side (in)																	
D	Dimensions	81.52	83	85	87	89	92	94	97	99	103	107	110	113	118	122	126	132	138	144
,	46	+80/-94	+80/-93.3	+80/-92.5	+80/-91.7	+80/-91	+80/-89.9	+80/-89.3	+80/-88.4	+80/-87.9	+80/-86.8	+80/-85.9	+80/-85.3	+80/-84.7	+80/-83.8	+80/-83.1	+80/-82.5	+80/-81.7	+80/-80.9	+80/-80.3
,	48	+80/-91.6	+80/-90.9	+80/-90.1	+80/-89.3	+80/-88.5	+80/-87.5	+80/-86.8	+80/-85.9	+80/-85.3	+80/-84.3	+80/-83.3	+80/-82.7	+80/-82.1	+80/-81.2	+80/-80.5	+/-79.9	+/-79	+/-78.3	
1	50	+80/-89.5	+80/-88.8	+80/-87.9	+80/-87.1	+80/-86.3	+80/-85.2	+80/-84.5	+80/-83.6	+80/-83	+80/-82	+80/-81	+80/-80.3	+/-79.7	+/-78.7	+/-78.1	+/-77.4	+/-76.6		
- /	52	+80/-87.6	+80/-86.9	+80/-86	+80/-85.1	+80/-84.3	+80/-83.2	+80/-82.5	+80/-81.5	+80/-80.9	+/-79.8	+/-78.8	+/-78.1	+/-77.5	+/-76.5	+/-75.8	+/-75.2			
1	54	+80/-85.9	+80/-85.2	+80/-84.2	+80/-83.3	+80/-82.5	+80/-81.3	+80/-80.6	+/-79.6	+/-79	+/-77.9	+/-76.9	+/-76.2	+/-75.5	+/-74.5	+/-73.8				
1	56	+80/-84.4	+80/-83.6	+80/-82.6	+80/-81.7	+80/-80.8	+/-79.7	+/-78.9	+/-77.9	+/-77.3	+/-76.1	+/-75	+/-74.3	+/-73.7	+/-72.6					
ſ	58	+80/-83	+80/-82.2	+80/-81.2	+80/-80.2	+/-79.4	+/-78.1	+/-77.4	+/-76.3	+/-75.7	+/-74.5	+/-73.4	+/-72.7	+/-72						
(in)	60	+80/-81.8	+80/-81	+/-79.9	+/-78.9	+/-78	+/-76.7	+/-76	+/-74.9	+/-74.2	+/-73	+/-71.9	+/-71.1	Sene 140					-	
e (i	62	+80/-80.8	+/-79.9	+/-78.8	+/-77.8	+/-76.8	+/-75.5	+/-74.7	+/-73.6	+/-72.9	+/-71.6	+/-70.5	0.000							
Side		+/-79.8	+/-78.9	+/-77.8	+/-76.7	+/-75.7	+/-74.3	+/-73.5	+/-72.4	+/-71.6	+/-70.3								-	
Short	67	+/-78.6	+1-77.7	+/-76.4	+/-75.3	+/-74.3	+/-72.8	+/-72	+/-70.7	+/-70										
S	68	+/-78.3	+/-77.3	+/-76.1	+/-74.9	+/-73.8	+/-72.4	+/-71.5	+/-70.3											
ļ	70	+/-77.7	+/-76.7	+/-75.4	+/-74.2	+/-73.1	+/-71.5	+/-70.6												
ļ	72	+1-77.2	+/-76.1	+/-74.8	+/-73.5	+/-72.4	+/-70.8													
ļ	74	+/-76.8	+/-75.7	+/-74.3	+/-73	+/-71.8	an annexame							MAX	. O.C. SPACING	G IF ANCHORIN	IG MAX	. O.C. SPACIN	IG IF ANCHORIN	G
ļ	76	+/-76.5	+/-75.3	+/-73.8	+/-72.5									THROU	GH THE FRAMI	E PER SHEETS 3	&4 THROU	GH THE INTEGI	RAL FIN PER SHE	EET 4
ļ	78	+/-76.3	+/-75	+/-73.5										AP	PLIES TO B, C C	OR D ANCHORS		APPLIES TO F	FANCHORS	
ţ	80	+/-76.2	+/-74.9	the control automobility.											(SEE TAI	BLE 2)		(SEE TA	BLE 3)	
ŀ	81.52	+/-76.1	9 40 50.00												15.5	)"		3.3	3"	



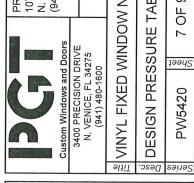
AM -2/17/25

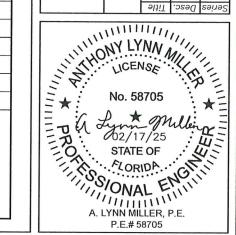
		41		Кеу.
PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	REGISTRATION #29296	Date 9/9/14	J. ROSOWSKI	MD-5420.0
PREPARED BY A. LY 1070 TECHNOLOGY I N. VENICE, FL 34275 (941) 480-1600	REG	(IN)	SB	DWG No.
PREPA 1070 TI N. VEN (941) 4		/ NOA (NI)	ABLES B	F 9

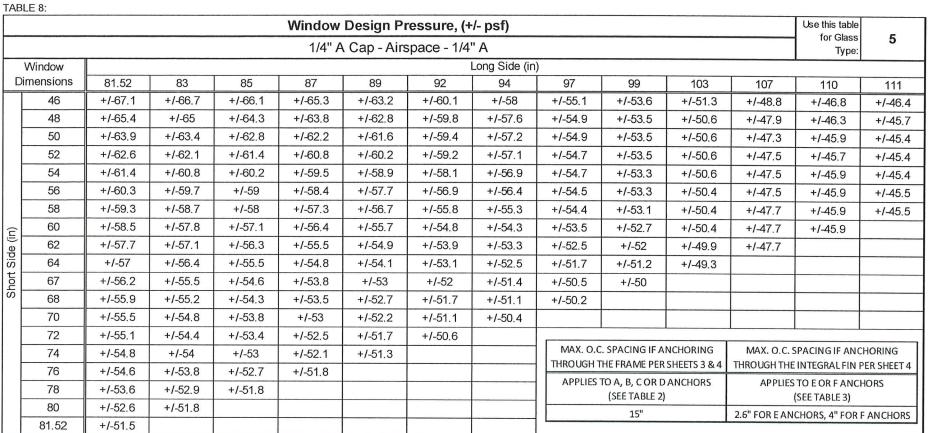
OF /

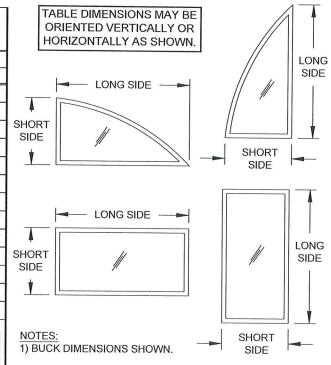
Shee

PW5420







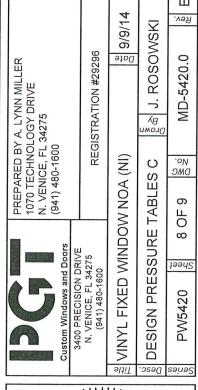


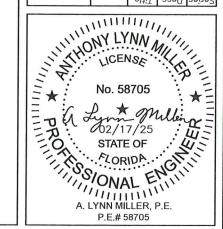
2) FOR SIZES NOT SHOWN, ROUND  $\underline{\mathsf{UP}}$  TO THE NEXT AVAILABLE SHORT OR LONG DIMENSION.

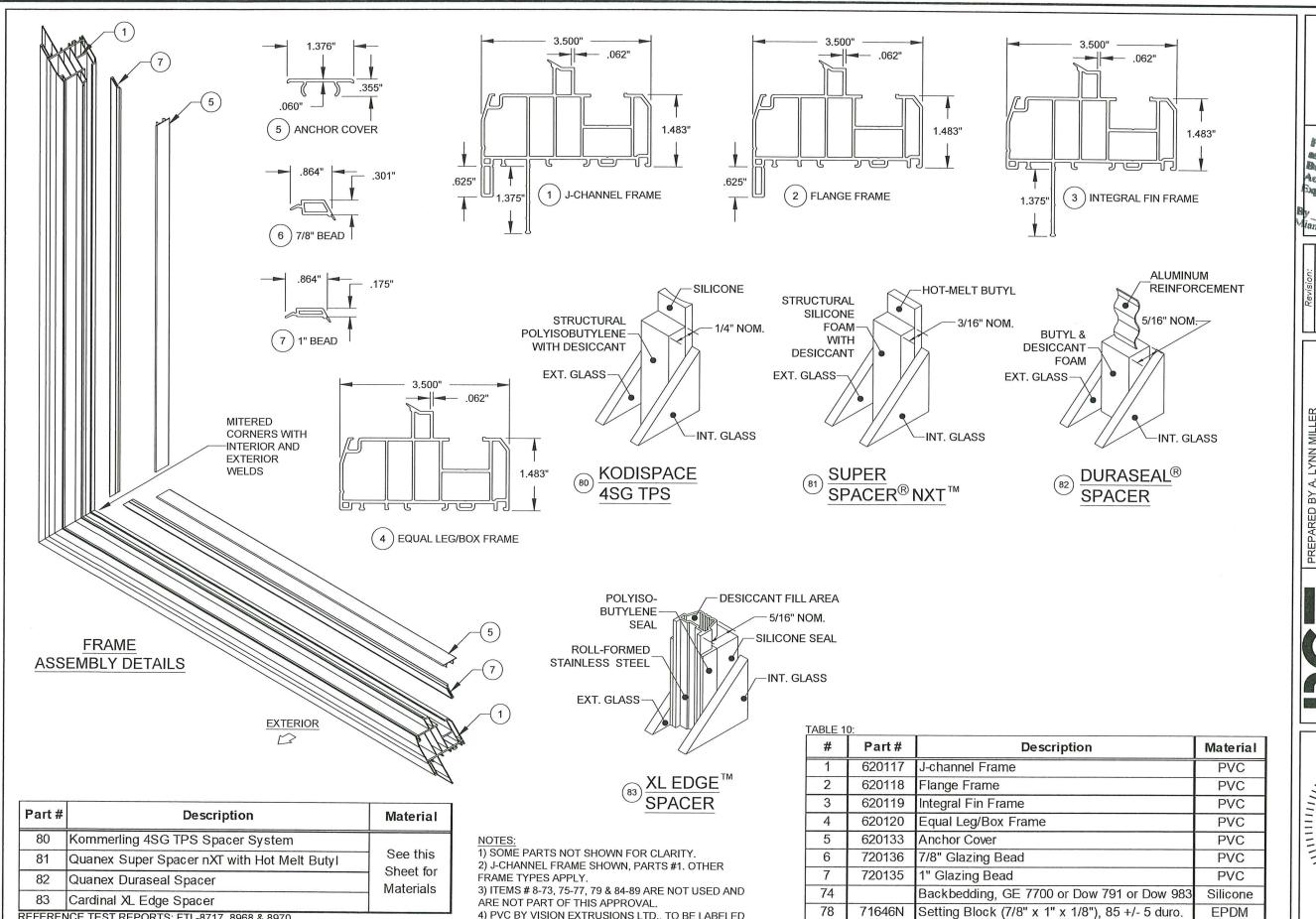
3) FOR ARCHITECTURAL WINDOWS (SEE SHEET 2), FIND THE SMALLEST SQUARE WINDOW SIZE IN THE TABLE(S) ABOVE WHICH THE ARCHITECTURAL WINDOW WILL COMPLETELY FIT WITHIN.

TAB	LE 9:														WINDC	W WILL COM	IPLETELY FI	T WITHIN.	
							Win	idow Desi	gn Pressu	re, (+/- ps	f)							Use this table	
								1/4" T Cap	- Airspace	- 1/4" T								for Glass Type:	6
	Window									Long S	Side (in)								
Di	mensions	84.85	86	90	92	94	97	100	102	105	109	112	116	120	124	128	133	138	144
	46	+80/-96.2	+80/-95.7	+80/-94.2	+80/-93.5	+80/-92.8	+80/-91.9	+80/-91.1	+80/-90.5	+80/-89.8	+80/-88.9	+80/-88.2	+80/-87.5	+80/-86.7	+80/-86.1	+80/-85.5	+80/-84.8	+80/-84.1	+80/-83.5
	48	+80/-93.7	+80/-93.2	+80/-91.6	+80/-90.9	+80/-90.2	+80/-89.3	+80/-88.4	+80/-87.9	+80/-87.1	+80/-86.2	+80/-85.5	+80/-84.7	+80/-84	+80/-83.3	+80/-82.7	+80/-82	+80/-81.3	+80/-80.6
-	50	+80/-91.5	+80/-91	+80/-89.3	+80/-88.6	+80/-87.9	+80/-86.9	+80/-86	+80/-85.5	+80/-84.7	+80/-83.7	+80/-83	+80/-82.2	+80/-81.5	+80/-80.8	+80/-80.2	+/-79.4	+/-78.8	+/-78.1
	52	+80/-89.4	+80/-88.9	+80/-87.2	+80/-86.5	+80/-85.7	+80/-84.7	+80/-83.8	+80/-83.3	+80/-82.4	+80/-81.5	+80/-80.8	+/-80	+/-79.2	+/-78.5	+/-77.8	+/-77.1	+/-76.4	
	54	+80/-87.6	+80/-87.1	+80/-85.3	+80/-84.5	+80/-83.8	+80/-82.8	+80/-81.8	+80/-81.2	+80/-80.4	+/-79.4	+/-78.7	+/-77.9	+/-77.1	+/-76.4	+/-75.7	+/-74.9		
	56	+80/-86	+80/-85.4	+80/-83.6	+80/-82.8	+80/-82	+80/-81	+/-80	+/-79.4	+/-78.5	+/-77.5	+/-76.8	+/-75.9	+/-75.1	+/-74.4	+/-73.7			
	58	+80/-84.5	+80/-83.9	+80/-82.1	+80/-81.2	+80/-80.4	+/-79.3	+/-78.3	+/-77.7	+/-76.8	+/-75.8	+/-75	+/-74.2	+/-73.3	+/-72.6				
	60	+80/-83.2	+80/-82.6	+80/-80.6	+/-79.8	+/-79	+/-77.8	+/-76.8	+/-76.2	+/-75.3	+/-74.2	+/-73.4	+/-72.5	+/-71.7					
(ii)	62	+80/-82	+80/-81.3	+/-79.4	+/-78.5	+/-77.6	+/-76.5	+/-75.4	+/-74.7	+/-73.8	+/-72.7	+/-71.9	+/-71						
Side	64	+80/-80.9	+80/-80.3	+/-78.2	+/-77.3	+/-76.4	+/-75.2	+/-74.1	+/-73.4	+/-72.5	+/-71.3	+/-70.6							
는 는	66	+/-80	+/-79.3	+/-77.2	+/-76.2	+/-75.3	+/-74.1	+/-72.9	+/-72.2	+/-71.3	+/-70.1								
Short	68	+/-79.2	+/-78.5	+/-76.2	+/-75.2	+/-74.3	+/-73	+/-71.9	+/-71.2	+/-70.2									
	70	+/-78.4	+/-77.7	+/-75.4	+/-74.4	+/-73.4	+/-72.1	+/-70.9	+/-70.2										
	72	+/-77.8	+/-77.1	+/-74.7	+/-73.6	+/-72.6	+/-71.2	+/-70											
	74	+1-77.3	+/-76.5	+/-74	+/-72.9	+/-71.9	+/-70.5												
	76	+/-76.9	+/-76	+/-73.5	+/-72.3	+/-71.2								AX. O.C. SPACIN				F ANCHORING	1
	78	+/-76.5	+/-75.7	+/-73	+/-71.8													ALFIN PER SHEE	T 4
	80	+/-76.3	+/-75.4	+/-72.6										APPLIES TO B, C			APPLIES TO F		
	83	+/-76.1	+/-75.1										-	(SEE TA			(SEE TAB		
	84.85	+/-76												15.	<u> </u>		3.2	***************************************	









4) PVC BY VISION EXTRUSIONS LTD., TO BE LABELED

FOR AAMA EXTRUDER CODE.

REFERENCE TEST REPORTS: FTL-8717, 8968 & 8970



	Custom Windows and Doors	Doors	PREPA 1070 TE N. VEN (941) 48	PREPARED BY A. LY. 1070 TECHNOLOGY I N. VENICE, FL 34275 (941) 480-1600	PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	Ľ			
	3400 PRECISION DRIVE	RIVE							
	N. VENICE, FL 34275 (941) 480-1600	275		REGIS	REGISTRATION #29296	296			
91JiT	₹ VINYL FIXED WINDOW NOA (NI)	MINDO	W NOA	(IN)		Date	9/9/14	4	
Desc.	BOM & ASSEMBLY	/BLY			الا ROSOWSKI	Ó	NSK	_	
Series	PW5420	Sheet	9 OF 9	DWG	MD-5420.0	0.		Кеу.	

