



MIAMI-DADE COUNTY  
PRODUCT CONTROL SECTION

11805 SW 26 Street, Room 208  
Miami, Florida 33175-2474  
T (786) 315-2590 F (786) 315-2599

DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER)

BOARD AND CODE ADMINISTRATION DIVISION

**NOTICE OF ACCEPTANCE (NOA)**

[www.miamidade.gov/economy](http://www.miamidade.gov/economy)

**ASSA ABLOY Entrance System US, Inc.**

**1900 Airport Road**

**Monroe, NC 28110**

**SCOPE:**

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER -Product Control Section to be used in Miami Dade County and other areas where are allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

**DESCRIPTION: "SL-500 Resilience R128" Sliding Glass Door Sys Bi-Parting and Single Sliding- L.M.I.**

**APPROVAL DOCUMENT:** Drawing No. **SL500-R128 -LMI** titled "Series SL-500 Resilience R128 Sliding Door System Bi-Parting and Single Sliding - LMI ", sheets 1 through 17 of 17, dated 12/16/2019 and last revised on April 03, 2025, prepared by manufacture, signed and sealed by Scott Wolters, P.E, bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Section.

**MISSILE IMPACT RATING: Large and Small Missile Impact Resistant**

**Limitations:**

1. Max panel widths not to exceed per sheet 2 (So-Sx-Sx-So) and sheet 3 (So-Sx).
2. See design pressure chart on sheet 4.
3. Not approved where water infiltration is required.

**LABELING:** Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and series and following statement: "Miami-Dade County Product Control Approved", noted herein.

**RENEWAL** of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

**TERMINATION** of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

**ADVERTISEMENT:** The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

**INSPECTION:** A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA **revises & renews NOA#21-0324.10** and consists of this page 1 and evidence pages E1-, E-2 and E-3, as well as approval document mentioned above.

The submitted documentation was reviewed by **Ishaq I. Chanda, P.E.**

*Ishaq I. Chanda*



**NOA No. 25-0311.09**  
**Expiration Date: February 18, 2031**  
**Approval Date: April 17, 2025**  
**Page 1**

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**1. EVIDENCE SUBMITTED UNDER PREVIOUS NOAS'**

**A. DRAWINGS**

1. Manufacturer's die drawings and sections. *(Submitted under NOA No. 20-0625.04)*
2. Drawing No. **SL500-R128 -LMI** titled "Series SL-500 Resilience R128 Sliding Door System Bi-Parting and Single Sliding - LMI ", sheets 1 through 17 of 17, dated 12/16/2019, prepared by manufacture, signed and sealed by Scott Wolters, P.E on 06/16/2020. *(Submitted under NOA No. 20-0625.04)*

**B. TESTS**

1. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94 (**0.79** cfm/ft<sup>2</sup> @**1.57** PSF)  
2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94  
3) Large Missile Impact Test per FBC, TAS 201-94  
4) Cyclic Wind Pressure Loading per FBC, TAS 203-94  
5) Forced Entry Test, per FBC 2411 3.2.1, TAS 202-94  
along with installation diagram of an aluminum automatic sliding glass doors, prepared by Intertek, Test Report Nos. **K3410.01-550-18** and **K3410.02-550-18** dated 03/16/2020, signed and sealed by Vinu Abraham, P.E. *(Submitted under NOA No. 20-0625.04)*

**C. CALCULATIONS**

1. Anchor verification calculations dated 06/16/2020 with revision dated 11/06/2020, prepared by Wolters engineering, signed and sealed by Scott Wolters, P.E.  
*(Submitted under NOA No. 20-0625.04)*
2. Glazing complies w/ ASTM E-1300-09.

**D. QUALITY ASSURANCE**

1. Miami Dade Department of Regulatory and Economic Resources (RER).

**E. MATERIAL CERTIFICATIONS**

1. Notice of Acceptance No. **20-0915.19** issued to **Kuraray America, Inc.** for their "SentryGlas® (Clear and White) Glass Interlayers", expiring on 07/04/23.

**F. STATEMENTS**

1. Statement letter of conformance to FBC 2017 (6<sup>th</sup> Edition), dated 06/16/2020 and FBC 2020 (7<sup>th</sup> Edition), dated 11/06/2020 prepared by Wolters engineering, signed and sealed by Scott Wolters, P.E.
2. Statement letter of "No financial interest", dated 06/16/2020, prepared by Turner engineering & consulting Inc, signed and sealed by Scott Wolters, P.E.
3. Lab compliance, prepared by Intertek, signed and sealed by Vinu Abraham, P.E.

**G. OTHER**

1. Test proposal # **19-0376** approved by RER.

*Ishaq I. Chanda*

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**Ishaq I. Chanda, P.E.**  
**Product Control Unit Supervisor**  
**NOA No. 25-0311.09**  
**Expiration Date: February 18, 2031**  
**Approval Date: April 17, 2025**

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**2. EVIDENCE SUBMITTED previous approval**

**A. DRAWINGS**

1. Drawing No. **SL500-R128 -LMI** titled “Series SL-500 Resilience R128 Sliding Door System Bi-Parting and Single Sliding - LMI “, sheets 1 through 17 of 17, dated 12/16/2019, prepared by manufacture, signed and sealed by Scott Wolters, P.E on 02/26/2021.

**B. TESTS**

1. None.

**C. CALCULATIONS**

1. None.

**D. QUALITY ASSURANCE**

1. Miami Dade Department of Regulatory and Economic Resources (RER).

**E. MATERIAL CERTIFICATIONS**

1. Notice of Acceptance No. **20-0915.19** issued to **Kuraray America, Inc.** for their “**SentryGlas® (Clear and White) Glass Interlayers**”, expiring on 07/04/23.

**F. STATEMENTS**

1. Statement letter of conformance to FBC 2020 (7<sup>th</sup> Edition), dated 02/26/2021, prepared by Wolters engineering, signed and sealed by Scott Wolters, P.E.

**G. OTHER**

1. This NOA revises NOA No. **20-0625.04**, expiring on 02/18/2026.

*Ishaq I. Chanda*

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**Ishaq I. Chanda, P.E.**  
**Product Control Unit Supervisor**  
**NOA No. 25-0311.09**  
**Expiration Date: February 18, 2031**  
**Approval Date: April 17, 2025**

**ASSA ABLOY Entrance System US, Inc.**

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**3. New EVIDENCE SUBMITTED**

**A. DRAWINGS** (submitted under previous approval)

1. Drawing No. **SL500-R128 -LMI** titled “Series SL-500 Resilience R128 Sliding Door System Bi-Parting and Single Sliding - LMI “, sheets 1 through 17 of 17, dated 12/16/2019 and last revised on April 03, 2025, prepared by manufacture, signed and sealed by Scott Wolters, P.E.

**B. TESTS**

1. None.

**C. CALCULATIONS**

1. None.

**D. QUALITY ASSURANCE**

1. Miami Dade Department of Regulatory and Economic Resources (RER).

**E. MATERIAL CERTIFICATIONS**

1. Notice of Acceptance No. **23-0717.30** issued to **Kuraray America, Inc.** for their “SentryGlas® (Clear and White) Glass Interlayers”, expiring on 07/04/28.

**F. STATEMENTS**

1. Statement letter of conformance to FBC 2023 (8<sup>th</sup> Edition), dated 06/27/2024, prepared by Wolters engineering, signed and sealed by Scott Wolters, P.E.

**G. OTHER**

1. This NOA **revises & renews** NOA No. **21-0324.11**, expiring on 02/18/2031.

*Ishaq I. Chanda*

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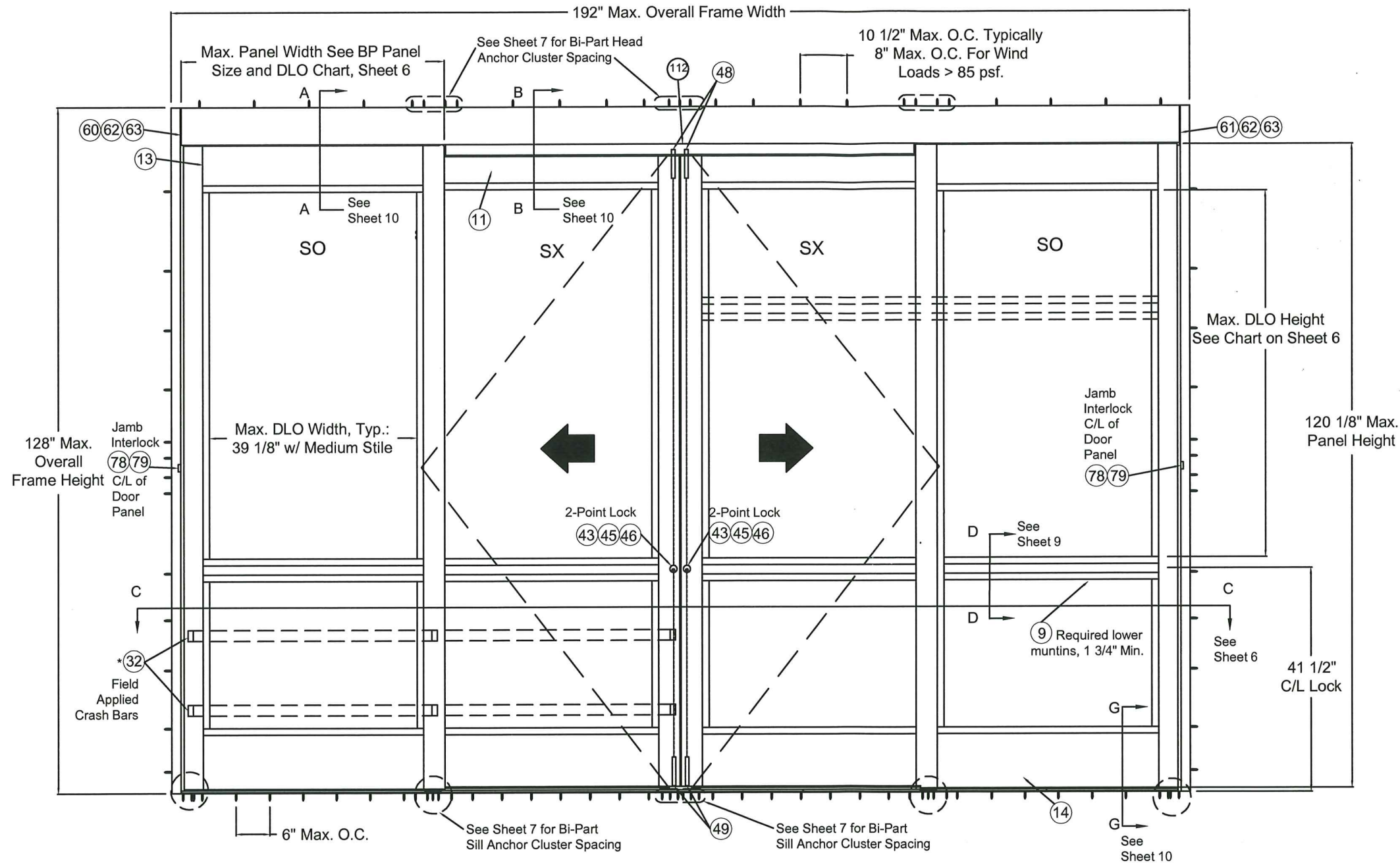
**Ishaq I. Chanda, P.E.**  
**Product Control Unit Supervisor**  
**NOA No. 25-0311.09**  
**Expiration Date: February 18, 2031**  
**Approval Date: April 17, 2025**



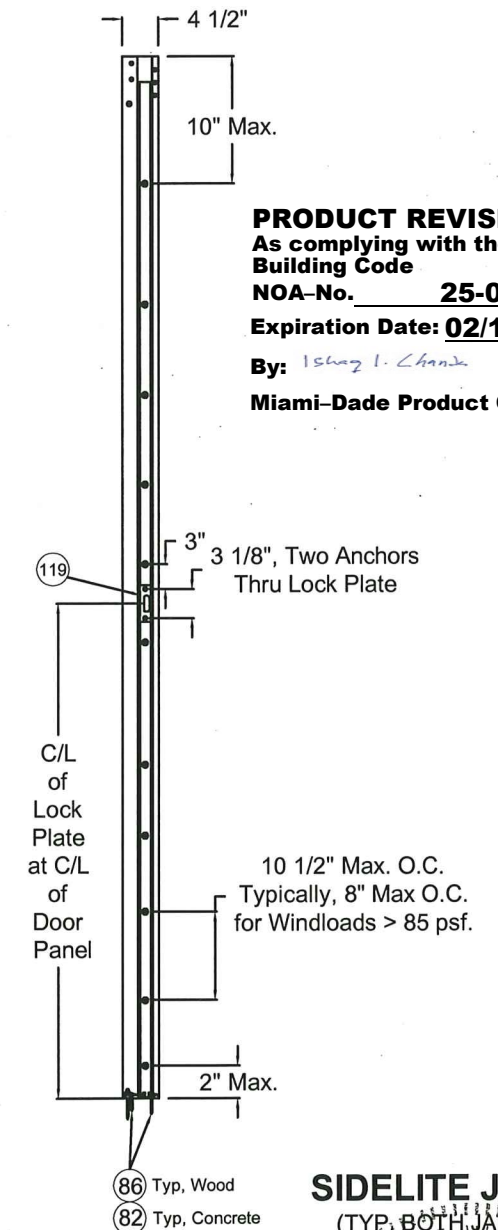
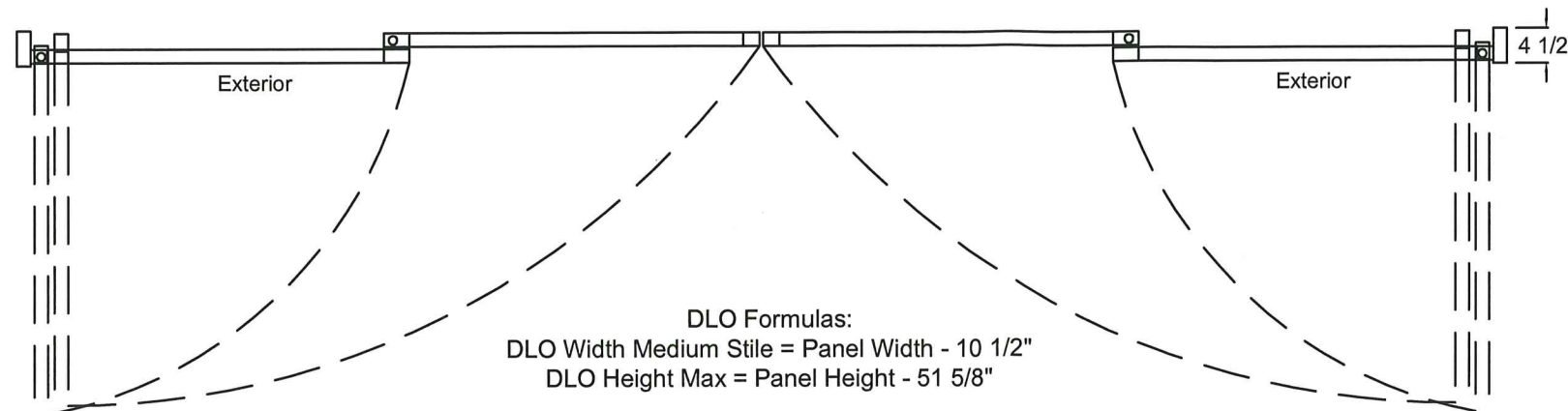
| <div>ASSA ABLOY</div> <div>ASSA ABLOY ENTRANCE SYSTEMS<br/>1900 AIRPORT ROAD<br/>MONROE, NC 28110<br/>PHONE: 1-866-237-2687</div>  |  | <div>ASSA ABLOY</div> <div>SL500 RESILIENCE R128 SLIDING DOOR SYSTEM<br/>BI-PARTING AND SINGLE SLIDING (LMI)</div> |          | <div>Revisions</div> <table><tr><th>Rev</th><th>Description</th><th>Date</th><th>Approved</th></tr><tr><td>1</td><td>Code Update</td><td>4/3/25</td><td>SJF</td></tr></table>   |  |   |  | Rev   | Description | Date  | Approved | 1   | Code Update | 4/3/25   | SJF |                 |               |                       |  |  |  |
|--|--|--|----------|---|--|---|--|---|-------------|---|----------|---|-------------|--|-----|-----------------|---------------|-----------------------|--|--|--|
| Rev  | Description                              | Date   | Approved |   |  |   |  |   |             |   |          |   |             |  |     |                 |               |                       |  |  |  |
| 1  | Code Update                              | 4/3/25   | SJF      |   |  |   |  |   |             |   |          |   |             |  |     |                 |               |                       |  |  |  |
| <div>GENERAL NOTES:</div> <div>1. THIS PRODUCT HAS BEEN TESTED PER TAS 201, 202, &amp; 203 FOR LARGE AND SMALL IMPACT RESISTANCE. IT MEETS ALL OF THE REQUIREMENTS OF THE 8TH EDITION (2023) FLORIDA BUILDING CODE, INCLUDING THE HVHZ PROVISIONS. SHUTTERS ARE NOT REQUIRED IN WINDBORNE DEBRIS REGIONS.</div> <div>2. MAX. DESIGN PRESSURES ARE LISTED ON SHEET 4.</div> <div>3. THIS DOOR SYSTEM IS NOT TESTED OR RATED FOR WATER INFILTRATION RESISTANCE. IT IS INTENDED FOR USE ONLY IN LOCATIONS WHERE WATER INFILTRATION RESISTANCE IS NOT REQUIRED OR WHERE IT IS PROTECTED BY AN OVERHANG MEETING THE REQUIREMENTS OF FBC SECTION 1709.5.1.</div> <div>4. OPENING SUBSTRATES, WOOD BUCKS (OPTIONAL), AND WOOD BUCK FASTENERS ARE BY OTHERS AND MUST BE DESIGNED AND INSTALLED PER FBC REQUIREMENTS TO SAFELY TRANSFER THE LOADS FROM THIS SYSTEM TO THE BUILDING STRUCTURE. SUBSTRATES SHALL MEET THE MINIMUM STRENGTH REQUIREMENTS LISTED IN THE ANCHOR CHART ON SHEET 13.</div> <div>5. ANCHOR TYPE, SIZE, SPACING, AND EMBEDMENT SHALL BE AS LISTED IN THE ANCHOR CHART ON SHEET 13, AND AS DETAILED IN THESE DRAWINGS. ANCHOR EMBEDMENT IN SUBSTRATE SHALL BE BEYOND WALL DRESSING OR STUCCO.</div> <div>6. ALL FASTENERS PENETRATING INTO PRESSURE TREATED WOOD SHALL BE CAPABLE OF PREVENTING CORROSION DUE TO REACTION WITH PRESSURE TREATMENT CHEMICALS.</div> <div>7. THE 4/3 INCREASE IN ALLOWABLE STRESS FOR SHORT-TERM LOADING HAS NOT BEEN USED IN THE DESIGN OF THIS SYSTEM. THE 1.6 Cd FACTOR HAS BEEN USED IN THE ANALYSIS OF WOOD SCREWS ONLY.</div> <div>8. DISSIMILAR MATERIALS THAT COME INTO CONTACT SHALL BE PROTECTED TO PREVENT GALVANIC REACTIONS IN ACCORDANCE WITH FBC CHAPTERS 20 AND 23.</div> |  |  |          | <div>Sheet</div> <div>1</div> <div>2</div> <div>3</div> <div>4</div> <div>5</div> <div>6</div> <div>7</div> <div>8</div> <div>9</div> <div>10</div> <div>11</div> <div>12</div> <div>13</div> <div>14</div> <div>15</div> <div>16</div> <div>17</div> |  | <div>Description</div> <div>General Notes, Corner Construction</div> <div>Bi-Part Elevation, Jamb Anchoring Locations</div> <div>Single Slide Elevation, Jamb Anchoring Locations</div> <div>Design Pressure Charts</div> <div>Glazing Details</div> <div>Bi-Part Section Views</div> <div>Bi-Part Head and Sill Anchoring Locations</div> <div>Single Slide Section Views</div> <div>Single Slide Head and Sill Anchoring Locations</div> <div>Door Connections and Head Section Views</div> <div>Locking Details, Muntin Details</div> <div>Frame Connection Details</div> <div>Threshold Anchoring Details, Installation Anchor Table</div> <div>Head and Jamb Anchoring Details</div> <div>Profiles</div> <div>Bill of Materials, Sheet 1 of 2</div> <div>Bill of Materials, Sheet 2 of 2</div> |  | <div>PRODUCT REVISED</div> <div>As complying with the Florida Building Code</div> <div>NOA-No. 25-0311.09</div> <div>Expiration Date: 02/18/2031</div> <div>By: Isheq I. Chande</div> <div>Miami-Dade Product Control</div> |             | <div>SYSTEM NOTES:</div> <div>1. ALL ALUMINUM PARTS SHALL BE 6063-T5 ALUMINUM ALLOY AND TEMPER, UNLESS OTHERWISE NOTED.</div> <div>2. FOR GLAZING DETAILS, SEE SHEET 5.</div> <div>3. THE GLAZING MATERIALS IN BOTH FIXED AND SLIDING PANELS OF ALL SLIDING DOORS MUST COMPLY WITH THE REQUIREMENTS IN THE PERFORMANCE SPECIFICATIONS AND METHODS OF TEST FOR SAFETY GLAZING MATERIALS USED IN BUILDINGS, PER FBC REQUIREMENTS.</div> <div>4. THIS SYSTEM HAS NOT BEEN TESTED PER ANSI Z97.1.</div> |          | <div>CORNER CONSTRUCTION:</div> <div>5. FRAME CORNERS ARE SQUARE CUT AND MECHANICALLY FASTENED AT THE HEAD WITH M6x30 SCREWS USING A BEAM END PLATE (SEE SHEET 12),</div> <div>6. PANEL CORNERS ARE SQUARE CUT AND MECHANICALLY FASTENED AT EACH CORNER USING ANTI-TWIST BRACKETS, THEN REINFORCED WITH (2) FULL WIDTH 3/8" THREADED TIE IN THE TOP AND BOTTOM RAILS.</div> |             | <table><tr><td>DESIGN PRESSURE</td><td>IMPACT RATING</td></tr><tr><td>SEE TABLES ON SHEET 4</td><td>LARGE AND SMALL MISSILE IMPACT RESISTANT</td></tr></table> |     | DESIGN PRESSURE | IMPACT RATING | SEE TABLES ON SHEET 4 | LARGE AND SMALL MISSILE IMPACT RESISTANT | <div><div>SCOTT WOLTERS<br/>FL PE# 62354</div><div>WOLTERS ENGINEERING<br/>(COA# 27194)<br/>15211 97TH ROAD N<br/>WEST PALM BEACH, FL 33412<br/>PH/FAX: (561) 225-1982</div><div>STATE OF FLORIDA<br/>APR 03 2025<br/>PROFESSIONAL ENGINEER</div></div> <div><div>DWG NO. SL500-R128-LMI</div><div>DRAWN BY SJFDATE 12/16/2019</div><div>SHEET DESCRIPTIONSHEET NO. 1 OF 17</div><div>ASSA ABLOY</div></div> |  |
| DESIGN PRESSURE  | IMPACT RATING                            |  |          |   |  |   |  |   |             |   |          |   |             |  |     |                 |               |                       |  |  |  |
| SEE TABLES ON SHEET 4  | LARGE AND SMALL MISSILE IMPACT RESISTANT |  |          |   |  |   |  |   |             |   |          |   |             |  |     |                 |               |                       |  |  |  |



| Revisions |                 |      |          |
|-----------|-----------------|------|----------|
| Rev       | Description     | Date | Approved |
| 0         | Initial Release |      | SJF      |



**BP FBO (4 Panels Bi-Part Full Breakout)**



**PRODUCT REVISED**  
As complying with the Florida  
Building Code  
NOA-No. **25-0311.09**  
Expiration Date: **02/18/2031**  
By: *Ismael L. Chandra*  
**Miami-Dade Product Control**

**SIDELITE JAMB**  
(TYP. BOTH JAMBS)

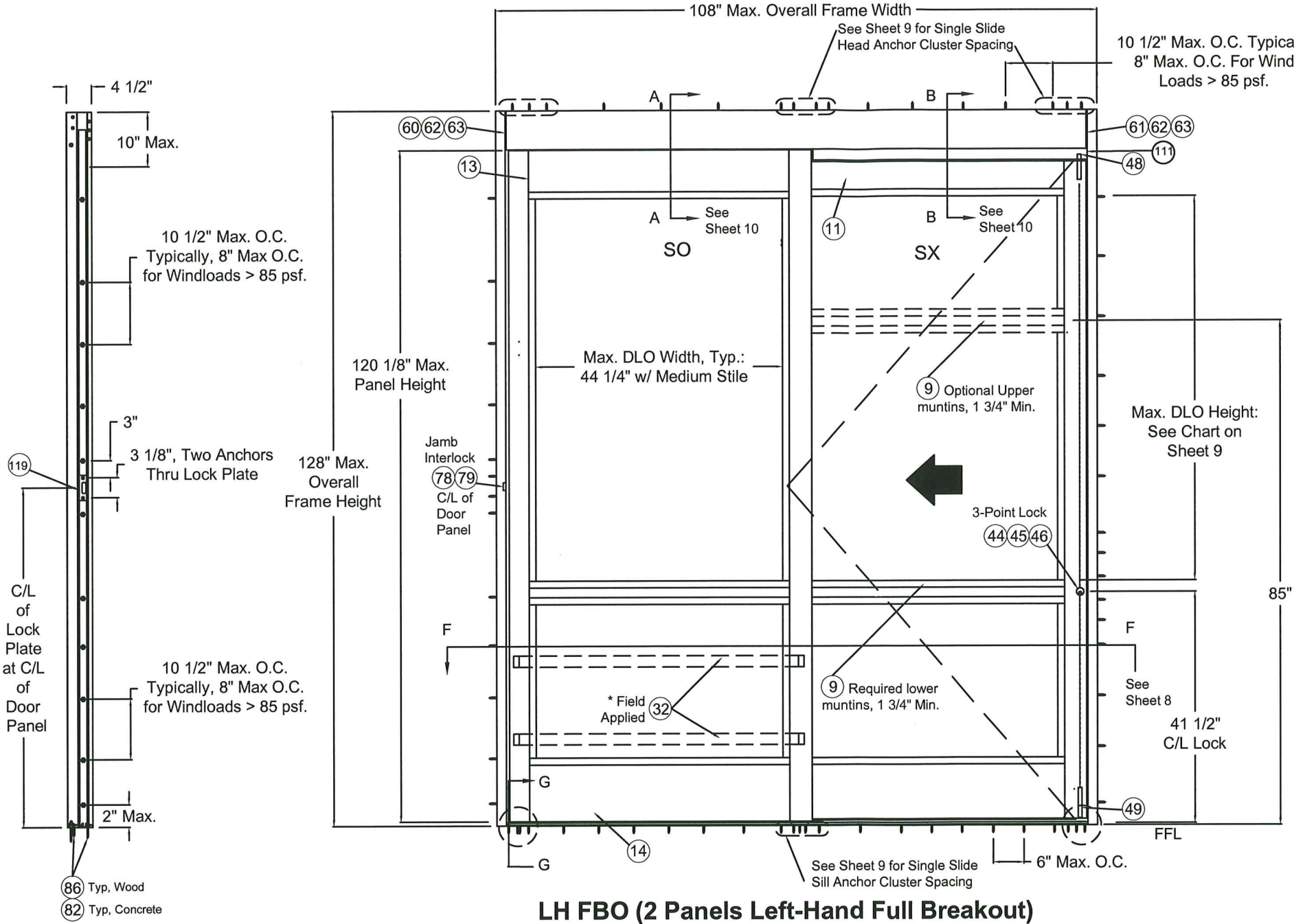
SCOTT WOLTERS  
FL PE# 62354

WOLTERS ENGINEERING  
(COA# 27194)  
15211 97TH ROAD N  
WEST PALM BEACH, FL 33412  
PH/FAX: (561) 225-1982

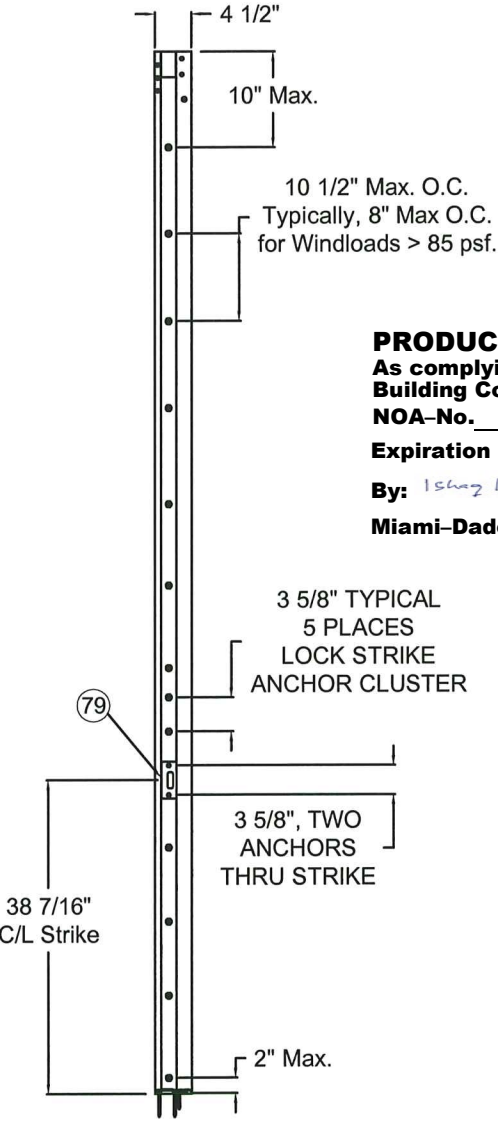
STATE OF  
FLORIDA  
APR 03 2025

|                   |                |
|-------------------|----------------|
| DWG NO.           | SL500-R128-LMI |
| DRAWN BY          | SJF            |
| SHEET DESCRIPTION | 2 OF 17        |

| Revisions |                 |      |          |
|-----------|-----------------|------|----------|
| Rev       | Description     | Date | Approved |
| 0         | Initial Release |      | SJF      |



SIDELITE JAMB



ACTIVE JAMB

**PRODUCT REVISED**  
As complying with the Florida  
Building Code  
NOA-No. **25-0311.09**  
Expiration Date: **02/18/2031**  
By: *Ismael L. Chan*  
**Miami-Dade Product Control**

SCOTT WOLTERS  
FL PE# 62354  
WOLTERS ENGINEERING  
(COA# 27194)  
15211 97TH ROAD N  
WEST PALM BEACH, FL 33412  
PH/FAX: (561) 225-1982  
STATE OF FLORIDA  
APR 03 2025  
PROFESSIONAL ENGINEER

DLO Formulas:  
DLO Width Medium Stile = Panel Width - 10 1/2"  
DLO Height Max = Panel Height - 51 5/8"

|                   |                |
|-------------------|----------------|
| DWG NO.           | SL500-R128-LMI |
| DRAWN BY          | SJF            |
| DATE              | 12/16/2019     |
| SHEET DESCRIPTION |                |
| SHEET NO.         | 3 OF 17        |



Single Slide Design Pressures:

| ALLOWABLE PRESSURES FOR GLASS TYPE 1 (LMI LEVEL D)<br>SINGLE SLIDE - MEDIUM STILE WITH 3-POINT LOCK |                        |                        |       |                         |                        |                        |      |
|---|------------------------|------------------------|-------|-------------------------|------------------------|------------------------|------|
| FRAME<br>HEIGHT<br>(in)   | FRAME<br>WIDTH<br>(in) | MAX DESIGN<br>PRESSURE |       | FRAME<br>HEIGHT<br>(in) | FRAME<br>WIDTH<br>(in) | MAX DESIGN<br>PRESSURE |      |
|   |                        | +                      | -     |                         |                        | +                      | -    |
| 104   | 80                     | 114.8                  | 114.8 | 119                     | 80                     | 102.1                  | 93.7 |
| 104   | 84                     | 112.0                  | 112.0 | 119                     | 84                     | 97.2                   | 89.2 |
| 104   | 88                     | 104.3                  | 104.3 | 119                     | 88                     | 92.8                   | 85.1 |
| 104   | 92                     | 99.8                   | 99.8  | 119                     | 92                     | 88.8                   | 81.4 |
| 104   | 96                     | 95.6                   | 95.6  | 119                     | 96                     | 85.1                   | 78.0 |
| 104   | 100                    | 91.8                   | 91.8  | 119                     | 100                    | 81.7                   | 74.9 |
| 104   | 104                    | 88.3                   | 88.3  | 119                     | 104                    | 78.5                   | 72.0 |
| 104   | 108                    | 85.0                   | 85.0  | 119                     | 108                    | 75.6                   | 69.4 |
| 108   | 80                     | 111.4                  | 109.1 | 122                     | 80                     | 99.6                   | 89.4 |
| 108   | 84                     | 106.1                  | 103.9 | 122                     | 84                     | 94.8                   | 85.2 |
| 108   | 88                     | 101.3                  | 99.2  | 122                     | 88                     | 90.5                   | 81.3 |
| 108   | 92                     | 96.8                   | 94.9  | 122                     | 92                     | 86.6                   | 77.8 |
| 108   | 96                     | 92.8                   | 90.9  | 122                     | 96                     | 83.0                   | 74.5 |
| 108   | 100                    | 89.1                   | 87.3  | 122                     | 100                    | 79.7                   | 71.6 |
| 108   | 104                    | 85.7                   | 83.9  | 122                     | 104                    | 76.6                   | 68.8 |
| 108   | 108                    | 82.5                   | 80.8  | 122                     | 108                    | 73.8                   | 66.3 |
| 112   | 80                     | 108.0                  | 103.5 | 125                     | 80                     | 97.0                   | 85.2 |
| 112   | 84                     | 102.9                  | 98.6  | 125                     | 84                     | 92.4                   | 81.2 |
| 112   | 88                     | 98.2                   | 94.1  | 125                     | 88                     | 88.2                   | 77.5 |
| 112   | 92                     | 93.9                   | 90.0  | 125                     | 92                     | 84.4                   | 74.1 |
| 112   | 96                     | 90.0                   | 86.3  | 125                     | 96                     | 80.9                   | 71.0 |
| 112   | 100                    | 86.4                   | 82.8  | 125                     | 100                    | 77.6                   | 68.2 |
| 112   | 104                    | 83.1                   | 79.6  | 125                     | 104                    | 74.6                   | 65.6 |
| 112   | 108                    | 80.0                   | 76.7  | 125                     | 108                    | 71.9                   | 63.1 |
| 116   | 80                     | 104.6                  | 97.9  | 128                     | 80                     | 70.0                   | 60.0 |
| 116   | 84                     | 99.6                   | 93.2  | 128                     | 84                     | 70.0                   | 60.0 |
| 116   | 88                     | 95.1                   | 89.0  | 128                     | 88                     | 70.0                   | 60.0 |
| 116   | 92                     | 91.0                   | 85.1  | 128                     | 92                     | 70.0                   | 60.0 |
| 116   | 96                     | 87.2                   | 81.6  | 128                     | 96                     | 70.0                   | 60.0 |
| 116   | 100                    | 83.7                   | 78.3  | 128                     | 100                    | 70.0                   | 60.0 |
| 116   | 104                    | 80.5                   | 75.3  | 128                     | 104                    | 70.0                   | 60.0 |
| 116   | 108                    | 77.5                   | 72.5  | 128                     | 108                    | 70.0                   | 60.0 |

Bi-Parting Design Pressures:

| MAX DESIGN PRESSURE FOR GLASS TYPE 1 (LMI LEVEL D)<br>BI-PARTING - MEDIUM STILE WITH 4-POINT LOCK |                        |                                   |                         |                        |                                     |
|---|------------------------|-----------------------------------|-------------------------|------------------------|-------------------------------------|
| FRAME<br>HEIGHT<br>(in)   | FRAME<br>WIDTH<br>(in) | MAX DESIGN<br>PRESSURE<br>+ (psf) | FRAME<br>HEIGHT<br>(in) | FRAME<br>WIDTH<br>(in) | MAX DESIGN<br>PRESSURE<br>+/- (psf) |
| 104   | 120                    | 99.5                              | 119                     | 120                    | 87.8                                |
| 104   | 132                    | 96.3                              | 119                     | 132                    | 84.5                                |
| 104   | 144                    | 93.0                              | 119                     | 144                    | 81.0                                |
| 104   | 156                    | 89.8                              | 119                     | 156                    | 77.7                                |
| 104   | 168                    | 86.5                              | 119                     | 168                    | 74.3                                |
| 104   | 180                    | 83.3                              | 119                     | 180                    | 70.9                                |
| 104   | 192                    | 80.0                              | 119                     | 192                    | 67.5                                |
| 108   | 120                    | 96.4                              | 122                     | 120                    | 85.5                                |
| 108   | 132                    | 93.1                              | 122                     | 132                    | 82.1                                |
| 108   | 144                    | 89.8                              | 122                     | 144                    | 78.7                                |
| 108   | 156                    | 86.6                              | 122                     | 156                    | 75.2                                |
| 108   | 168                    | 83.3                              | 122                     | 168                    | 71.8                                |
| 108   | 180                    | 80.0                              | 122                     | 180                    | 68.4                                |
| 108   | 192                    | 76.7                              | 122                     | 192                    | 65.0                                |
| 112   | 120                    | 93.3                              | 125                     | 120                    | 83.1                                |
| 112   | 132                    | 91.1                              | 125                     | 132                    | 79.7                                |
| 112   | 144                    | 88.9                              | 125                     | 144                    | 76.2                                |
| 112   | 156                    | 86.7                              | 125                     | 156                    | 72.8                                |
| 112   | 168                    | 84.6                              | 125                     | 168                    | 69.4                                |
| 112   | 180                    | 82.4                              | 125                     | 180                    | 65.9                                |
| 112   | 192                    | 80.2                              | 125                     | 192                    | 62.5                                |
| 116   | 120                    | 90.2                              | 128                     | 120                    | 60.0                                |
| 116   | 132                    | 86.8                              | 128                     | 132                    | 60.0                                |
| 116   | 144                    | 83.5                              | 128                     | 144                    | 60.0                                |
| 116   | 156                    | 80.1                              | 128                     | 156                    | 60.0                                |
| 116   | 168                    | 76.7                              | 128                     | 168                    | 60.0                                |
| 116   | 180                    | 73.4                              | 128                     | 180                    | 60.0                                |
| 116   | 192                    | 70.0                              | 128                     | 192                    | 60.0                                |

**PRODUCT REVISED**  
**As complying with the Florida**  
**Building Code**  
**NOA-No. 25-0311.09**  
**Expiration Date: 02/18/2031**  
**By: Ishag I. Chank**  
**Miami-Dade Product Control**

SCOTT WOLTERS  
FL PE# 62354

WOLTERS ENGINEERING  
(COA# 27194)  
15211 97TH ROAD N  
WEST PALM BEACH, FL 33412  
PH/FAX:(561) 225-1982

SEAL: SCOTT WOLTERS  
No 62354

STATE OF  
FLORIDA  
APR 03 2025  
PROFESSIONAL ENGINEER

| <div>ASSA ABLOY</div> <div>ASSA ABLOY ENTRANCE SYSTEMS<br/>1900 AIRPORT ROAD<br/>MONROE, NC 28110<br/>PHONE: 1-866-237-2687</div> | <div>ASSA ABLOY</div> <div>SL500 RESILIENCE R128 SLIDING DOOR SYSTEM<br/>BI-PARTING AND SINGLE SLIDING (LMI)</div> | <div>Revisions</div> <table><thead><tr><th>Rev</th><th>Description</th><th>Date</th><th>Approved</th></tr></thead><tbody><tr><td>0</td><td>Initial Release</td><td></td><td>SJF</td></tr><tr><td></td><td></td><td></td><td></td></tr></tbody></table> | Rev      | Description | Date | Approved | 0 | Initial Release |  | SJF |  |  |  |  |
|---|--|--|----------|-------------|------|----------|---|-----------------|--|-----|--|--|--|--|
| Rev   | Description  | Date   | Approved |             |      |          |   |                 |  |     |  |  |  |  |
| 0   | Initial Release  |  | SJF      |             |      |          |   |                 |  |     |  |  |  |  |
|   |  |  |          |             |      |          |   |                 |  |     |  |  |  |  |

Glass Type 1

9/16" LAMINATED GLASS

9/16" Laminated 'D' Impact Glass  
(.590" actual)

1/4" Heat Strengthened Glass

.090" Sentryglas Interlayer  
by Kuraray

1/4" Heat Strengthened Glass

30

25

33

24

39

1" Min.  
Glass Bite

FBC 2411.3.3.1  
Compliant Setting Blocks  
80 Durometer Neoprene  
2 per Glass Edge

LEVEL D LARGE  
AND SMALL MISSILE IMPACT

PRODUCT REVISED  
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Miami-Dade Product Control

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|-------------------|----------------------|
| DWG NO.           | SL500-R128-LMI       |
| DRAWN BY          | SJF                  |
| DATE              | 12/16/2019           |
| SHEET DESCRIPTION | SHEET NO.<br>5 OF 17 |

ASSA ABLOY



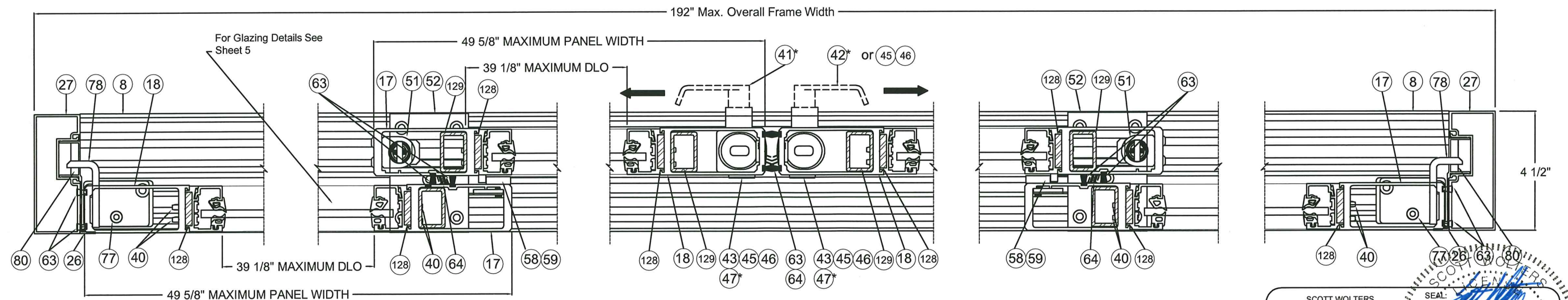


ASSA ABLOY ENTRANCE SYSTEMS  
1900 AIRPORT ROAD  
MONROE, NC 28110  
PHONE: 1-866-237-2687

ASSA ABLOY  
SL500 RESILIENCE R128 SLIDING DOOR SYSTEM  
BI-PARTING AND SINGLE SLIDING (LMI)

| Revisions |                 |      |          |
|-----------|-----------------|------|----------|
| Rev       | Description     | Date | Approved |
| 0         | Initial Release |      | SJF      |

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As complying with the Florida  
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Expiration Date: **02/18/2031**  
By: *Ishay I. Chank*  
**Miami-Dade Product Control**



**Section C-C, Medium Stile**  
**BI-PARTING FULL BREAKOUT SHOWN**

SCOTT WOLTERS  
FL PE# 62354

WOLTERS ENGINEERING  
(COA# 27194)  
15211 97TH ROAD N  
WEST PALM BEACH, FL 33412  
PH/FAX: (561) 225-1982

SEAL: No 62354

STATE OF FLORIDA  
APR 03 2025  
PROFESSIONAL ENGINEER

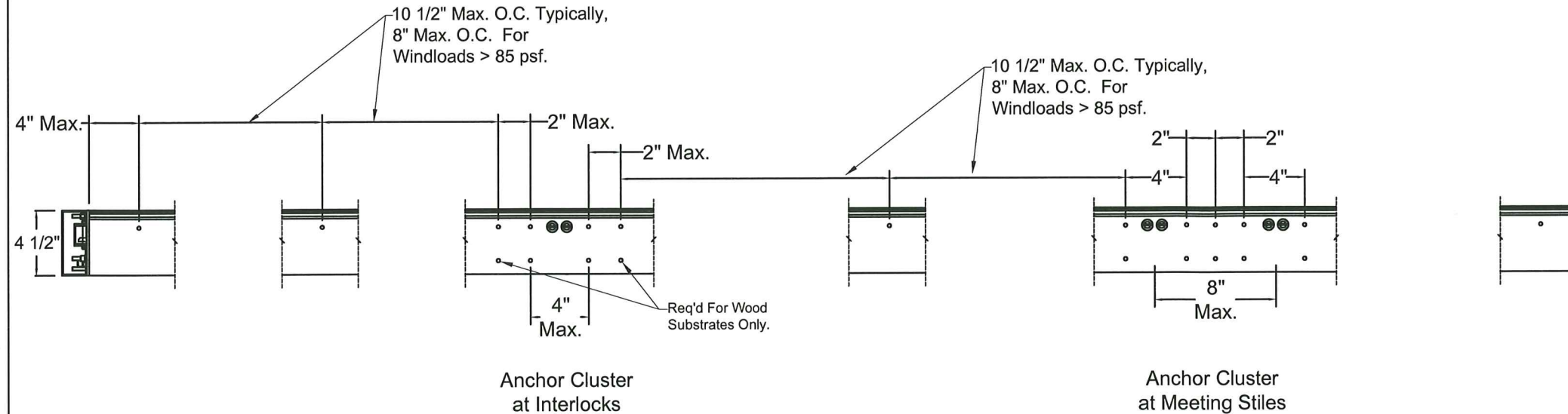
| BP Panel Size and Daylight Opening Chart |                     |                    |
|--|---------------------|--------------------|
| Door Stile                               | Maximum Panel Width | Maximum DLO Width  |
| Medium                                   | 49 5/8"             | 39 1/8"            |
| Lower Muntin                             |                     | Maximum DLO Height |
| 1-3/4"                                   |                     | 68 1/2"            |

|                   |                |
|-------------------|----------------|
| DWG NO.           | SL500-R128-LMI |
| DRAWN BY          | SJF            |
| DATE              | 12/16/2019     |
| SHEET DESCRIPTION |                |
| SHEET NO.         | 6 OF 17        |

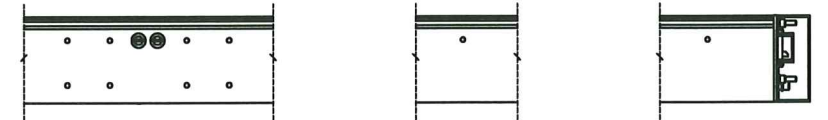
**ASSA ABLOY**

| Revisions |                 |      |          |
|-----------|-----------------|------|----------|
| Rev       | Description     | Date | Approved |
| 0         | Initial Release |      | SJF      |

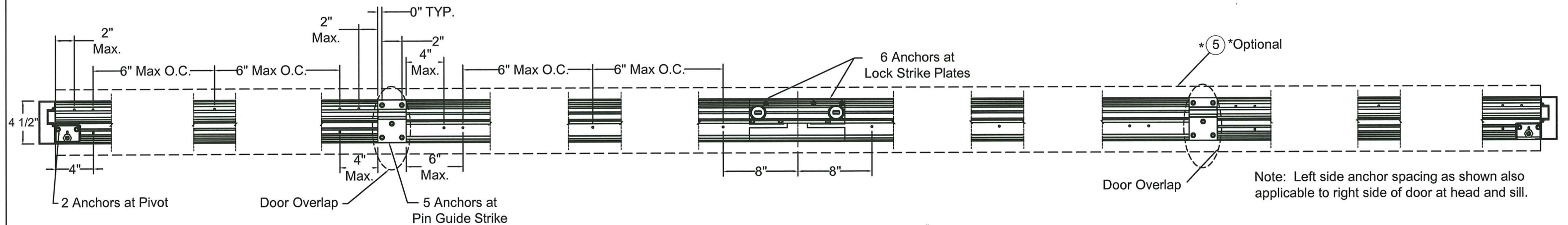
## BI-PART HEAD ANCHOR LOCATIONS



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As complying with the Florida  
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NOA-No. 25-0311.09  
Expiration Date: 02/18/2031  
By: Ishay I. Chach  
Miami-Dade Product Control



Note: Left side anchor spacing as shown also applicable to right side of door at head and sill.

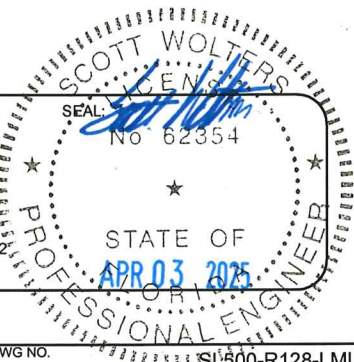


## BI-PART SILL ANCHOR LOCATIONS

| BP Panel Size and Daylight Opening Chart |                     |                    |
|--|---------------------|--------------------|
| Door Stile                               | Maximum Panel Width | Maximum DLO Width  |
| Medium                                   | 49 5/8"             | 39 1/8"            |
| Lower Muntin                             |                     | Maximum DLO Height |
| 1-3/4"                                   |                     | 68 1/2"            |

SCOTT WOLTERS  
FL PE# 62354

WOLTERS ENGINEERING  
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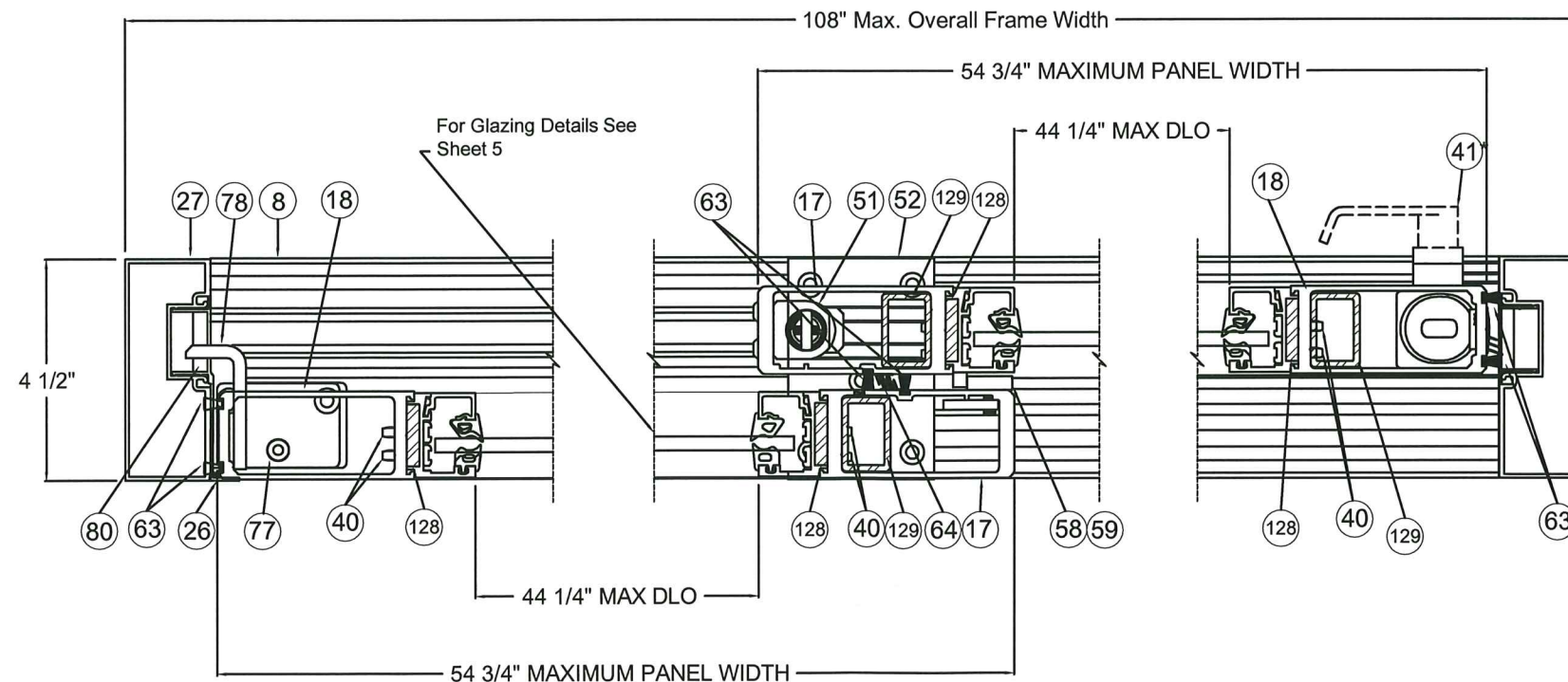
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| DWG NO.           |     | SL500-R128-LMI    |
| DRAWN BY          | SJF | DATE 12/16/2019   |
| SHEET DESCRIPTION |     | SHEET NO. 7 OF 17 |

# ASSA ABLOY



| Revisions |                 |      |          |
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| Rev       | Description     | Date | Approved |
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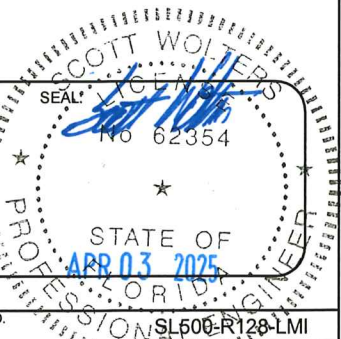


**Section F-F, Medium Stile**  
**SINGLE SLIDE FULL BREAKOUT SHOWN**

Single Slide Panel Size and Daylight Opening Chart

| Door Stile   | Maximum Panel Width | Maximum DLO Width  |
|--------------|---------------------|--------------------|
| Medium       | 54 3/4"             | 44 1/4"            |
| Lower Muntin |                     | Maximum DLO Height |
| 1-3/4"       |                     | 68 1/2"            |

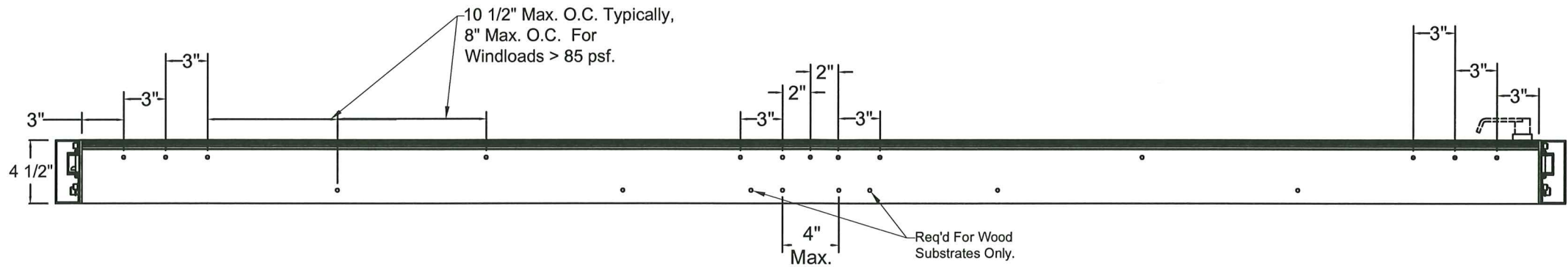
SCOTT WOLTERS  
FL PE# 62354  
  
WOLTERS ENGINEERING  
(COA# 27194)  
15211 97TH ROAD N  
WEST PALM BEACH, FL 33412  
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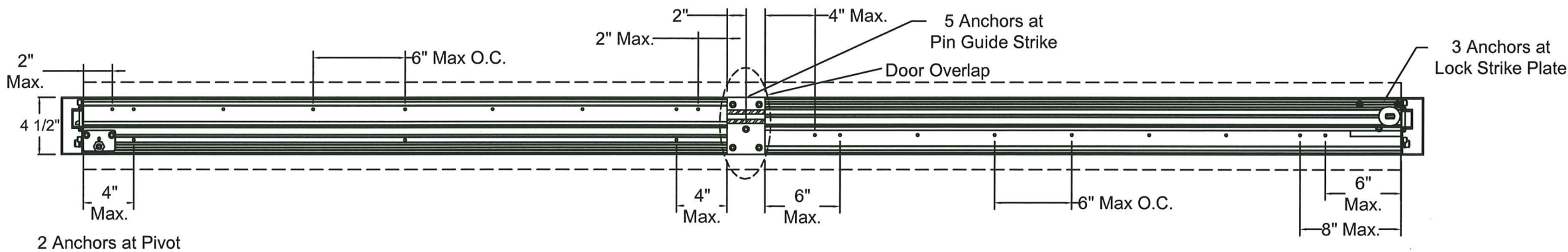
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| DWG NO.           | SL500-R128-LMI |
| DRAWN BY          | SJF            |
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| SHEET NO.         | 8 OF 17        |

**ASSA ABLOY**

SINGLE-SLIDE HEAD ANCHOR LOCATIONS



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Miami-Dade Product Control



SINGLE-SLIDE SILL ANCHOR LOCATIONS

| BP Panel Size and Daylight Opening Chart |                     |                    |
|--|---------------------|--------------------|
| Door Stile                               | Maximum Panel Width | Maximum DLO Width  |
| Medium                                   | 54 3/4"             | 44 1/4"            |
| Lower Muntin                             |                     | Maximum DLO Height |
| 1-3/4"                                   |                     | 68 1/2"            |

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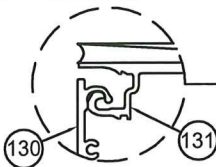
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APR 03 2025  
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|                   |                   |
|-------------------|-------------------|
| DWG NO.           | SL500-R128-LMI    |
| DRAWN BY          | SJF               |
| DATE              | 12/16/2019        |
| SHEET DESCRIPTION | SHEET NO. 9 OF 17 |
| ASSA ABLOY        |                   |

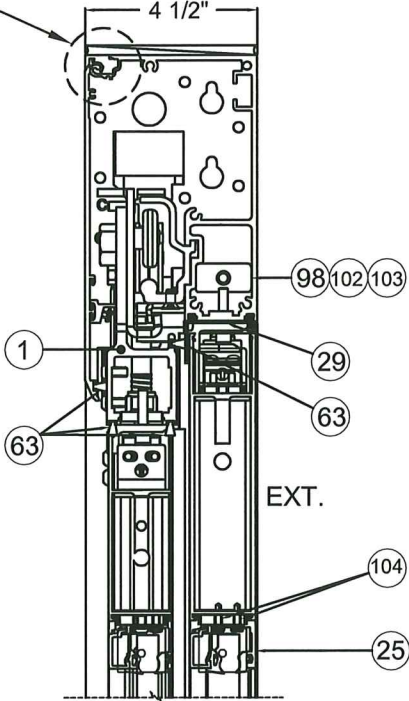


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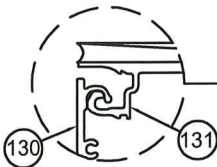
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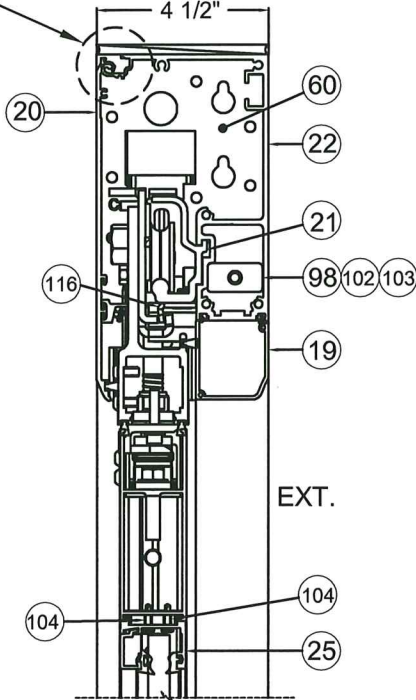
Section A-A



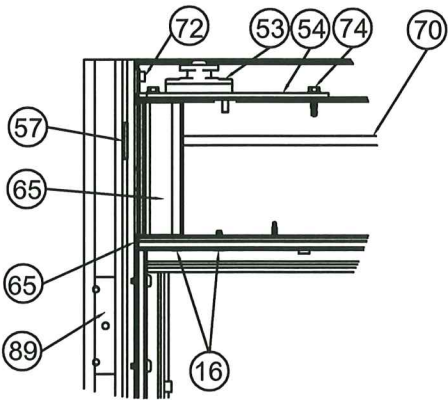
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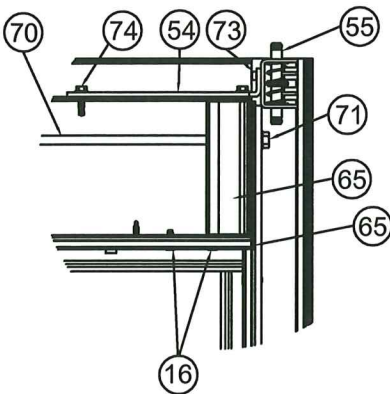
Section B-B



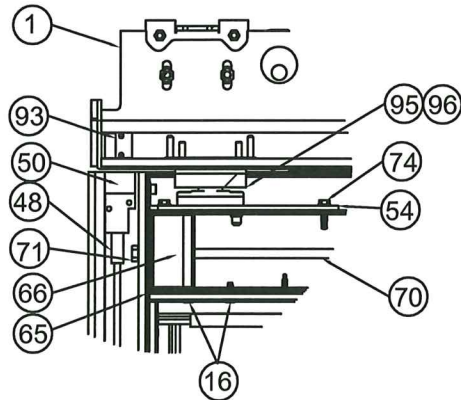
Sidelite Top Corner- Lead Side



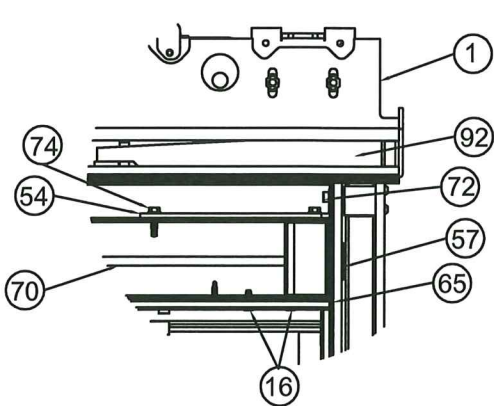
Sidelite Top Corner- Pivot Side



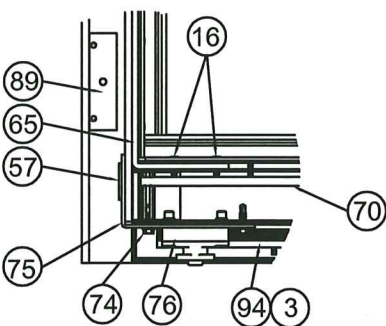
Active Leaf Top Corner- Lead Side



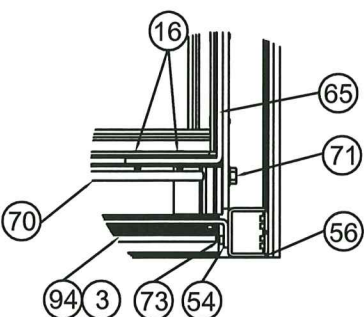
Active Leaf Top Corner-Pivot Side



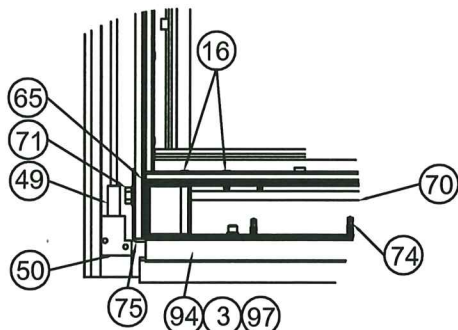
Sidelite Bottom Corner- Lead Side



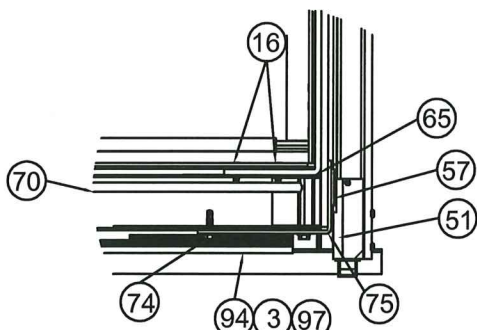
Sidelite Bottom Corner- Pivot Side



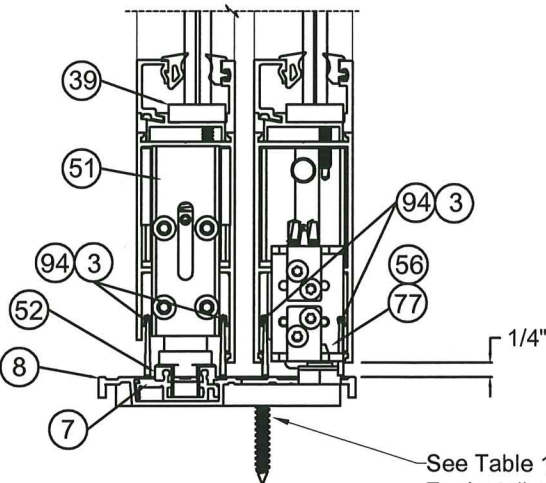
Active Leaf Bottom Corner- Lead Side



Active Leaf Bottom Corner-Pivot Side

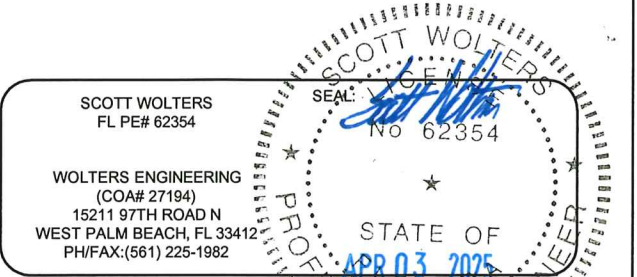


Section G-G



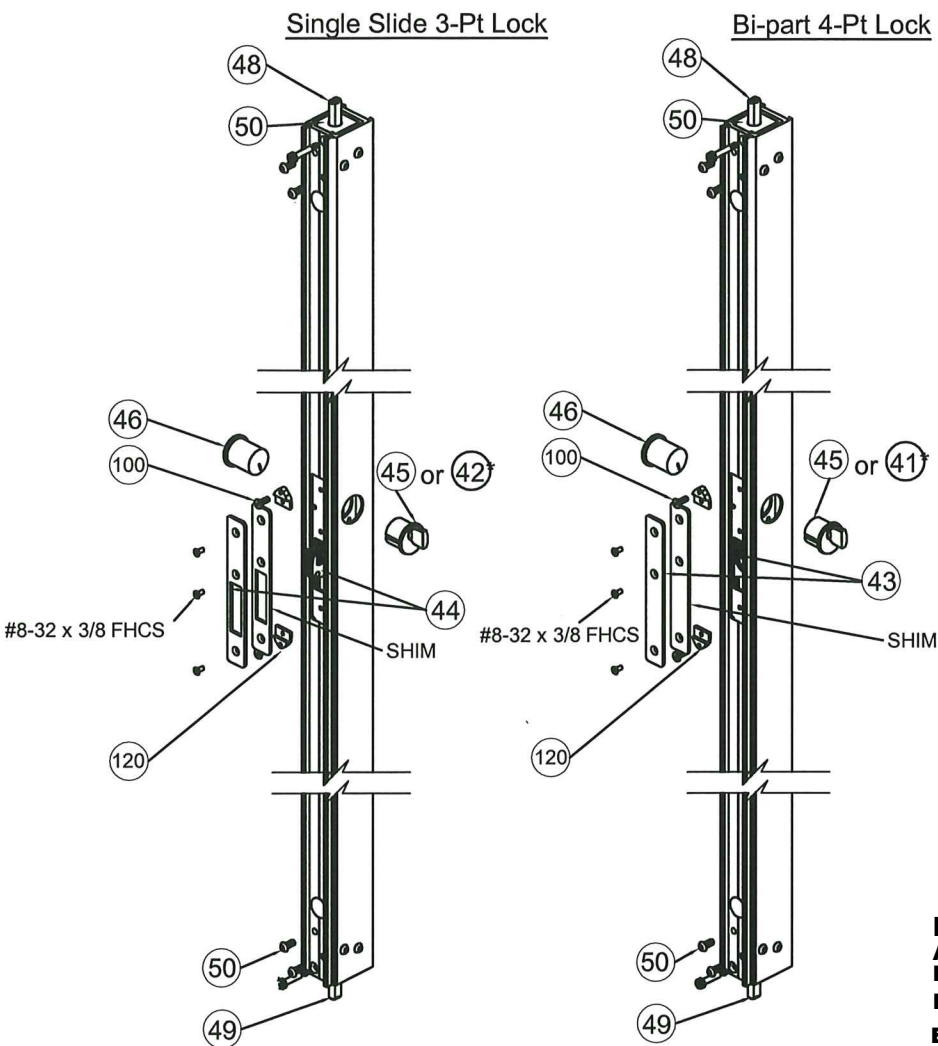
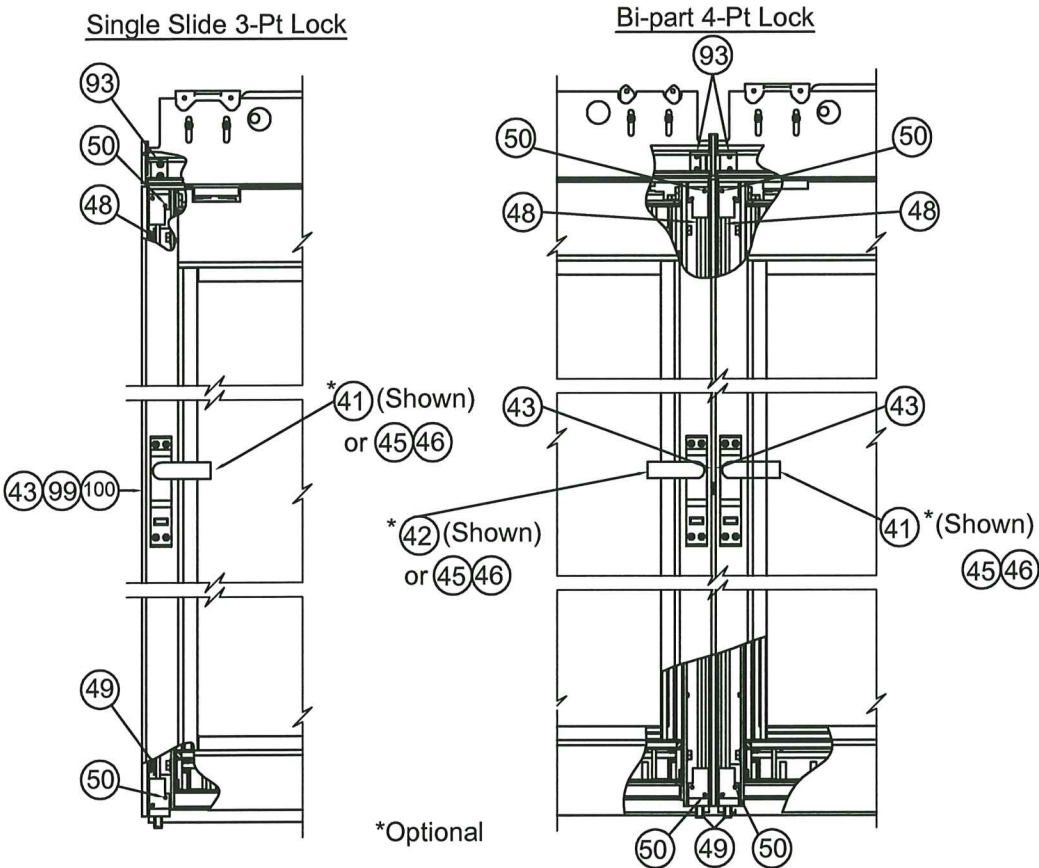
See Table 1 on Sheet 13  
For Installation Anchor Info.

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Miami-Dade Product Control

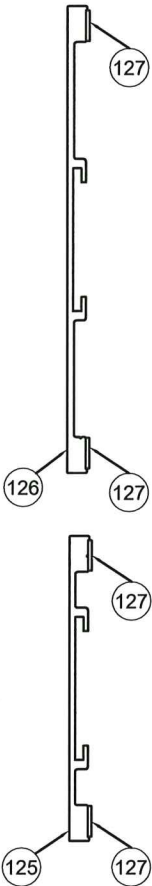


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| DWG NO.           | SL500-R128-LMI     |
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| DATE              | 12/16/2019         |
| SHEET DESCRIPTION | SHEET NO. 10 OF 17 |
| ASSA ABLOY        |                    |

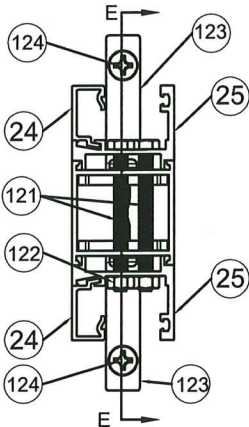
| Revisions |                 |      |          |
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| Rev       | Description     | Date | Approved |
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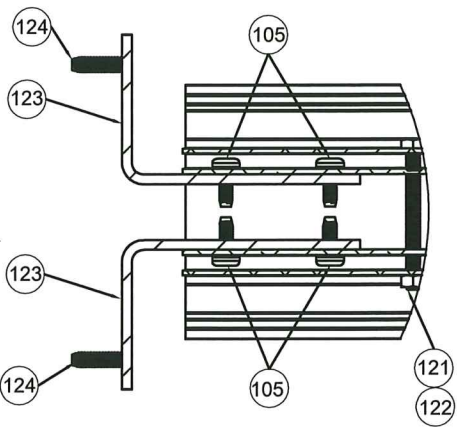
Section E-E  
SURFACE APPLIED  
MUNTIN



Section D-D  
TRUE DIVIDED  
MUNTIN



Section E-E  
TRUE DIVIDED  
MUNTIN



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DWG NO. SL500-R128-LMI

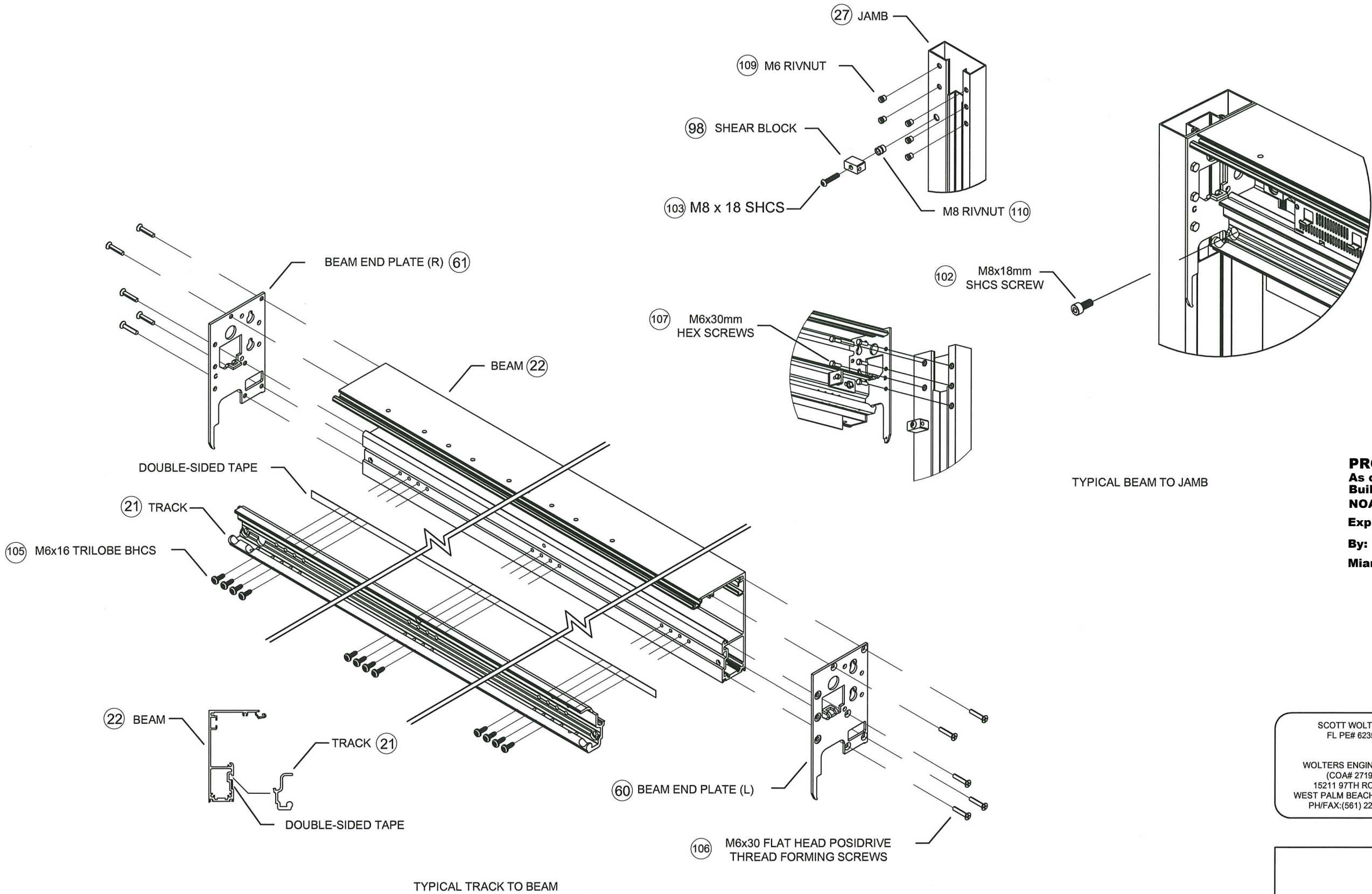
DRAWN BY SJF DATE 12/16/2019

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**ASSA ABLOY**



ASSA ABLOY

ASSA ABLOY ENTRANCE SYSTEMS  
1900 AIRPORT ROAD  
MONROE, NC 28110  
PHONE: 1-866-237-2687

ASSA ABLOY

SL500 RESILIENCE R128 SLIDING DOOR SYSTEM  
BI-PARTING AND SINGLE SLIDING (LMI)

TYPICAL SILL ANCHOR DETAILS IN CONCRETE

TYPICAL SILL ANCHOR DETAILS IN WOOD

GENERAL ANCHOR NOTES:

1. INSTALL ANCHOR AS INDICATED IN DETAILS ON SHEETS 3 THRU 8 AT EACH LOCATION SHOWN IN THE ELEVATIONS ON SHEETS 3 AND 6.

2. INSTALL SHIMS AT EACH ANCHOR LOCATION WHERE A GAP OF 1/16\"/>

Revisions

| Rev | Description     | Date | Approved |
|-----|-----------------|------|----------|
| 0   | Initial Release |      | SJF      |

TABLE 1: INSTALLATION ANCHOR REQUIREMENTS

| SUBSTRATE TYPE          | ANCHOR TYPE | MINIMUM EMBEDMENT | MINIMUM EDGE DISTANCE |
|-------------------------|-------------|-------------------|-----------------------|
| CONCRETE (2.85 ksi MIN) | 1/4\"/>     |                   |                       |

PRODUCT REVISED

As complying with the Florida Building Code

NOA-No. 25-0311.09

Expiration Date: 02/18/2031

By: [Signature]

Miami-Dade Product Control

SCOTT WOLTERS

FL PE# 62354

WOLTERS ENGINEERING (COA# 27194)  
15211 97TH ROAD N  
WEST PALM BEACH, FL 33412  
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STATE OF FLORIDA  
APR 03 2025  
PROFESSIONAL ENGINEER

DWG NO.

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DRAWN BY

SJF

DATE

12/16/2019

SHEET DESCRIPTION

SHEET NO.

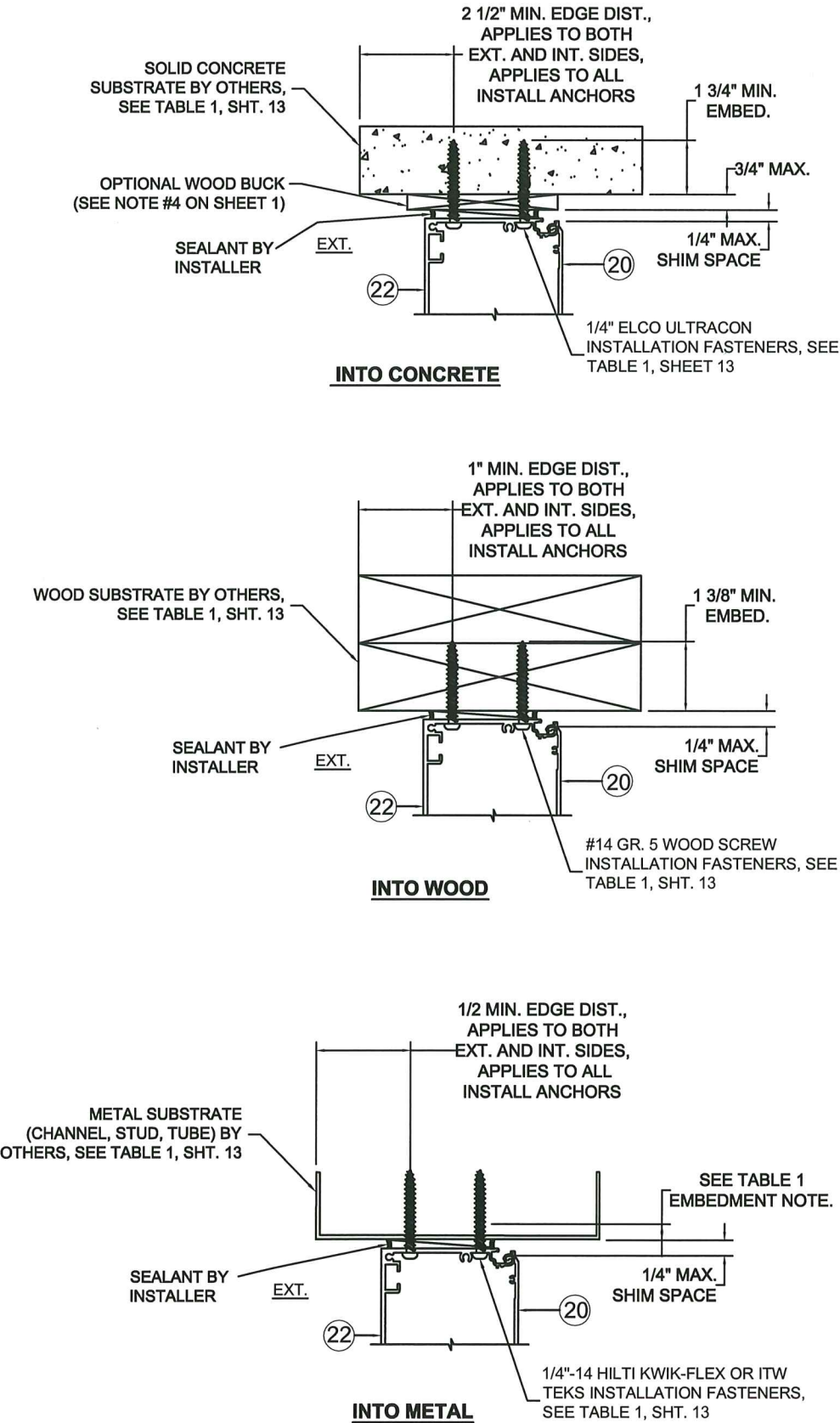
13 OF 17

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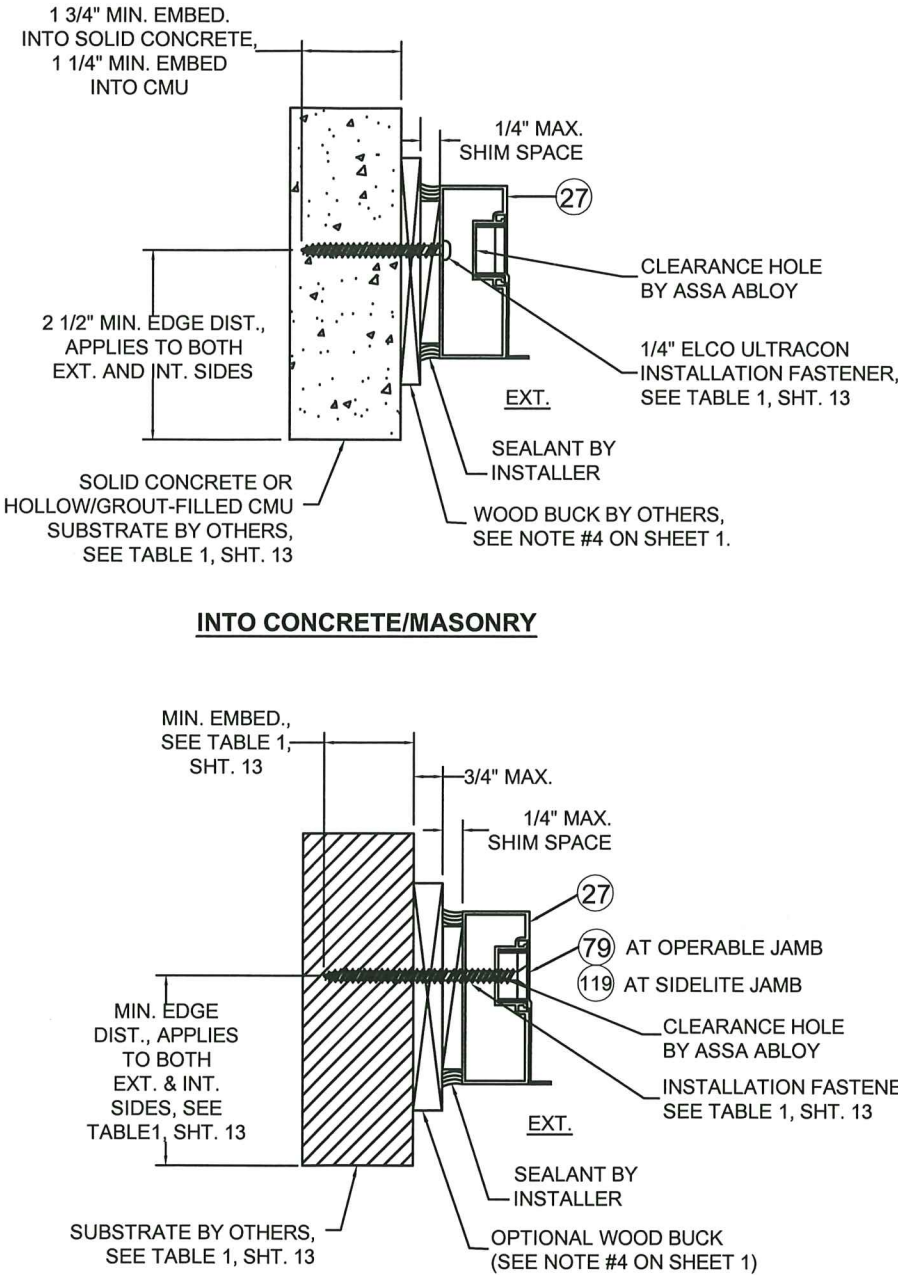


| Revisions |                 |      |          |
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| Rev       | Description     | Date | Approved |
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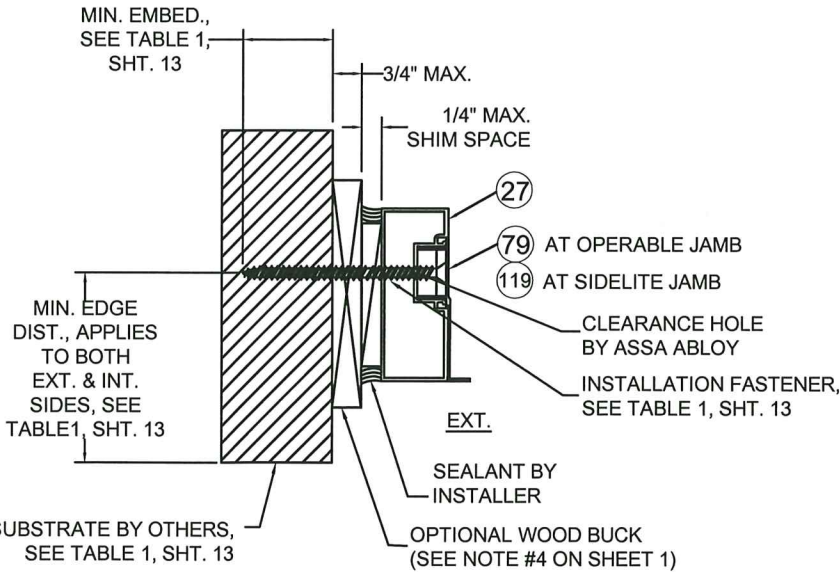
### TYPICAL HEAD ANCHOR DETAILS



### TYPICAL JAMB ANCHOR DETAILS



### TYPICAL ALT. JAMB INSTALLATION THRU LOCK PLATE/STRIKE



SEE GENERAL ANCHOR NOTES  
AND TABLE 1, SHEET 1

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Miami-Dade Product Control

**INTO WOOD**

SCOTT WOLTERS  
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STATE OF FLORIDA  
APR 03 2025  
PROFESSIONAL ENGINEER

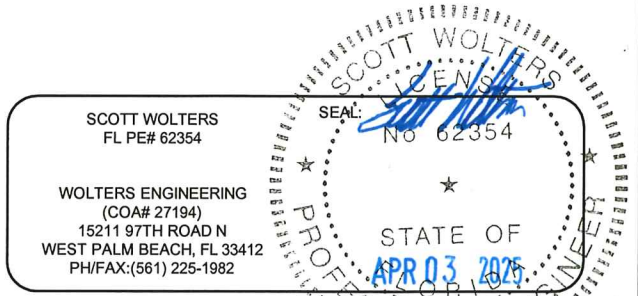
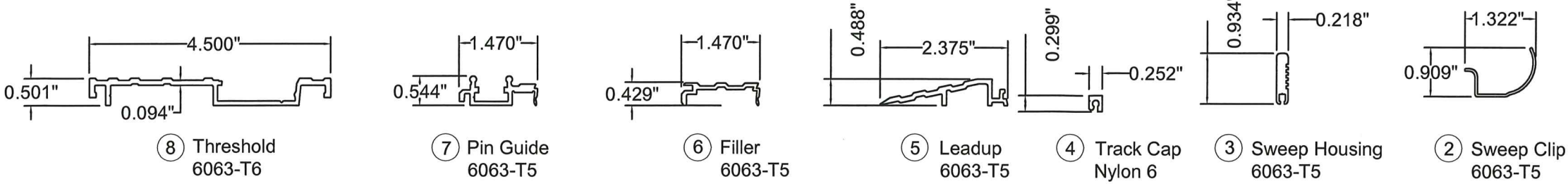
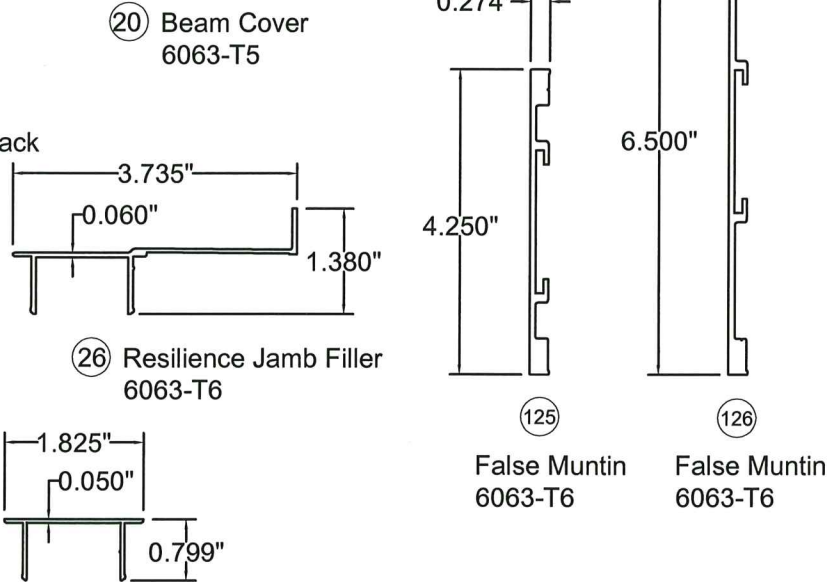
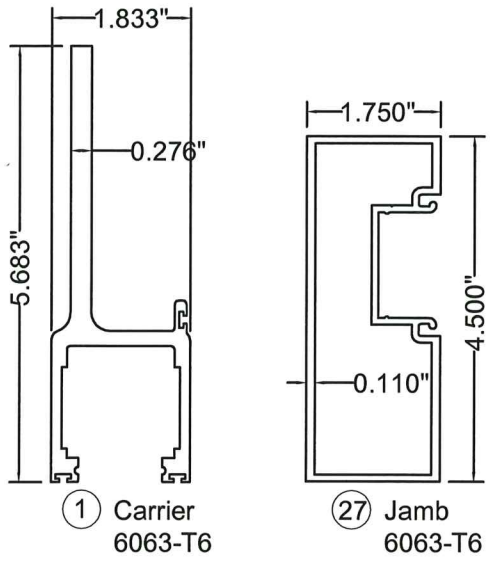
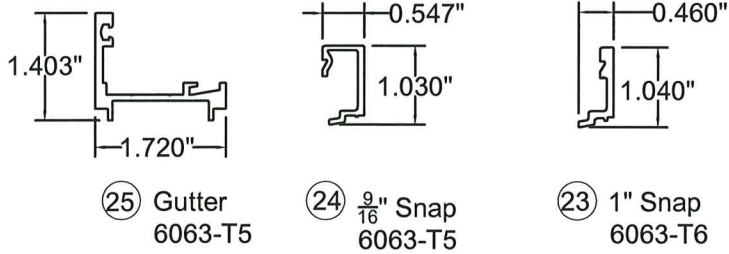
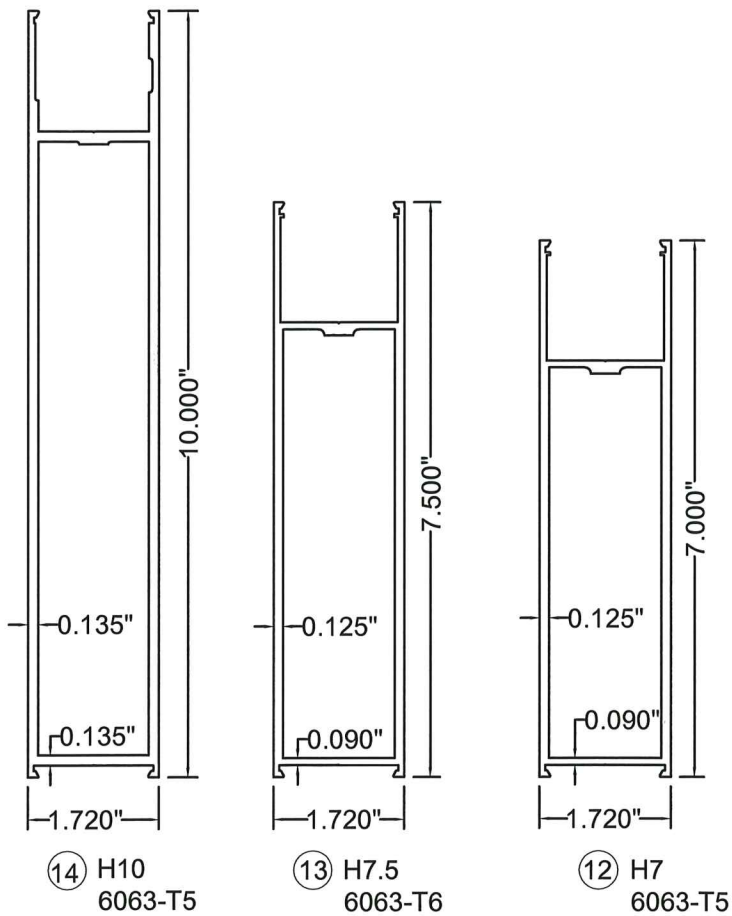
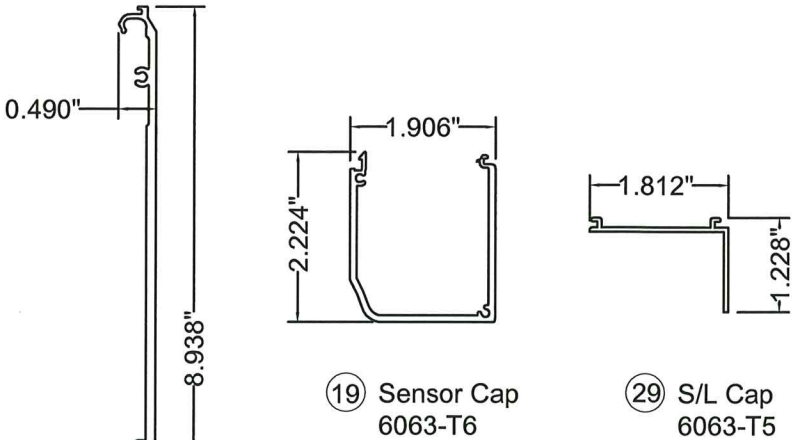
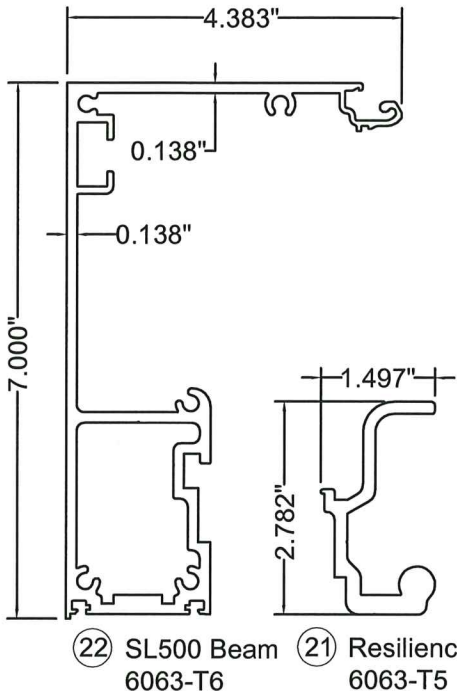
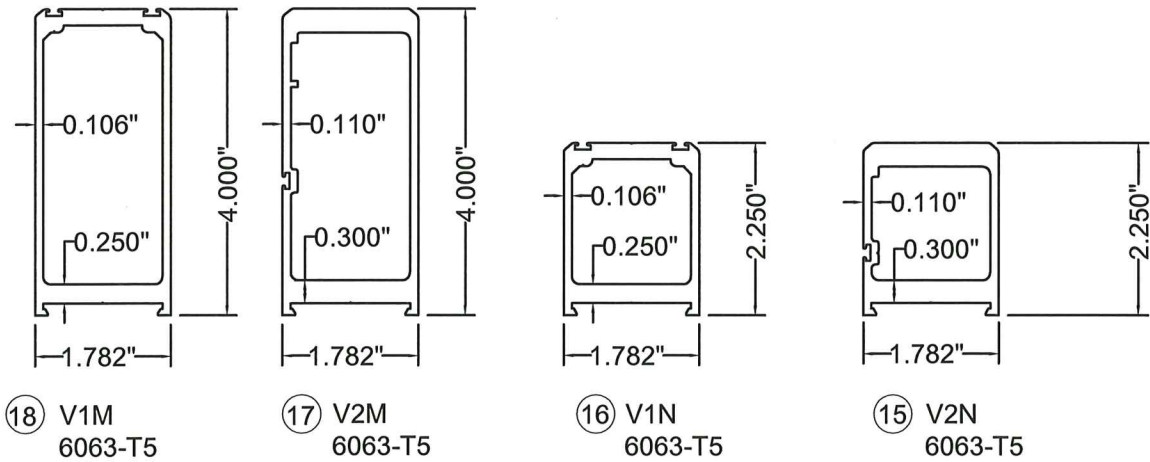
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| DWG NO.           | SL500-R128-LMI |
| DRAWN BY          | SJF            |
| DATE              | 12/16/2019     |
| SHEET DESCRIPTION |                |
| SHEET NO.         | 14 OF 17       |

**ASSA ABLOY**



| Revisions |                 |      |          |
|-----------|-----------------|------|----------|
| Rev       | Description     | Date | Approved |
| 0         | Initial Release |      | SJF      |

**PRODUCT REVISED**  
As complying with the Florida  
Building Code  
NOA-No. **25-0311.09**  
Expiration Date: **02/18/2031**  
By: *Isang I. Llanza*  
Miami-Dade Product Control



|                        |                 |
|------------------------|-----------------|
| DWG NO. SL500-R128-LMI |                 |
| DRAWN BY SJF           | DATE 12/16/2019 |
| SHEET NO. 15 OF 17     |                 |
| <b>ASSA ABLOY</b>      |                 |





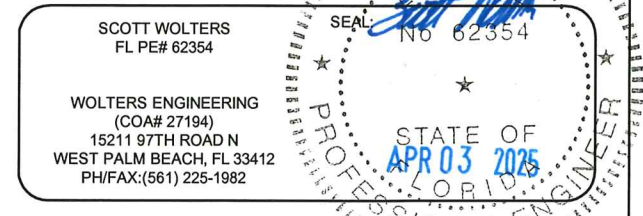
ASSA ABLOY  
SL500 RESILIENCE R128 SLIDING DOOR SYSTEM  
BI-PARTING AND SINGLE SLIDING (LMI)

| Revisions |                 |      |          |
|-----------|-----------------|------|----------|
| Rev       | Description     | Date | Approved |
| 0         | Initial Release |      | SJF      |

|      |   |              |
|------|---|--------------|
| 41   | Deadbolt Lever, AR4550, RH, CL (Optional) | US05-0771-01 |
| 42   | Deadbolt Lever, AR4550, LH, CL (Optional) | US05-0771-03 |
| 43   | 2 PT Lock                                 | 1703500      |
| 44   | 3 PT Lock                                 | 1703501      |
| 45   | Thumbturn                                 | 50-06-106    |
| 46   | Cylinder, Key Alike                       | US06-1404-02 |
| 47   | Lock Indicator                            | 50-06-161    |
| 48   | Lock Pin Assembly, Top                    | 1016991      |
| 49   | Lock Pin Assembly, Bottom                 | 1016992      |
| 50   | Kit, Lock Pin Guide                       | 1018060      |
| 51   | Resilience Pin Guide Assembly             | 1016658      |
| 52   | Pin Guide Strike                          | 1016611      |
| 53   | SL500 Resil Ball Catch Kit                | 1017039      |
| 54   | Anti-Twist Bracket                        | 1016628      |
| 55   | Top Pivot Assembly                        | 1012549      |
| 56   | Bottom Pivot Assembly                     | 1012548      |
| 57   | Square Threaded Rod Nut                   | 1016327      |
| 58   | Kit, Resilience Interlock Bar             | 1018093      |
| 59   | Kit, Interlock Hook                       | 1018059      |
| 60   | Resilience Beam End Cap, Left             | 1016614      |
| 61   | Resilience Beam End Cap, Right            | 1016613      |
| 62   | M6 x 20 Hex Head Screw                    | 93-09-723187 |
| 63   | Tall Weatherstrip                         | US20-0905-01 |
| 64   | Seal                                      | US20-1658-01 |
|      |   |              |
| 66   | 5" Anti-Twist Assembly Clip               | 1013803-3    |
| 67   | 4" Anti-Twist Assembly Clip               | 1013803-2    |
| 68   | 7" Anti-Twist Assembly Clip               | 1013897-2    |
| 69   | 10" Anti-Twist Assembly Clip              | 1013897-1    |
| 70   | Rod, Threaded, 3/8"                       | 50-09-100    |
| 71   | Nut, 3/8-16 Whiz flange zinc              | 50-09-132    |
| 72   | M6x12mm SHCS BLK Zinc                     | 1703632      |
| 73   | M5x8mm BHCS                               | 1703508      |
| 74   | Screw, HWH, 1/4-14x1" TEK                 | US09-1294-01 |
| 75   | Anti-Twist Bracket                        | 1019248      |
| 76   | NAPS R Btm Ball Catch Kit                 | 1017936      |
| 77   | Resilience S/L Pivot Base Kit             | 1019262      |
| 78   | Kit, Resilience Jamb Interlock Hook       | 1018092      |
| 79   | Resilience Jamb Lock Strike               | 1017900      |
| 80   | Lock Plate                                | US04-0948-01 |
| Pos. | Description                               | Part.no.     |

|     |  |              |
|-----|--|--------------|
| 81  | 1/4"x 1-3/4" HWH Elco Ultracon Conc. Anchor          | 1703636      |
| 82  | 3/16"x 1-3/4" HWH Elco Ultracon Conc. Anchor         | 1703635      |
| 83  | 1/4"x 3-1/4" PFH Elco Ultracon Conc. Anchor          | 1703634      |
| 84  | 1/4"-14 x 2" HWH #3 Pt SD ITW TEKS Screw             | 1703633      |
| 85  | #14 x 2.5" PH Grade 5 Sheetmetal Screw               | 1703431      |
| 86  | #10 x 2" PH Grade 5 Sheetmetal Screw                 | 1703427      |
| 87  | #14 x 4" RH Grade 5 Sheetmetal Screw                 | 1703494      |
| 88  | #14 x 3in FH Grade 5 Screw                           | 1703426      |
| 89  | Nut Plate, Interlock                                 | 1019247      |
| 90  | Resilience Beam End Cap, Right                       | 1016613      |
| 91  | Resilience Beam End Cap, Left                        | 1016614      |
| 92  | PSA Arm Kit, HD                                      | 1017036      |
| 93  | Resilience Carrier Lock Strike Assembly              | 1016637      |
| 94  | Sweep  | US20-1627-02 |
| 95  | Ball Catch Kit, Carrier Portion, Resilience          | US05-1609-01 |
| 96  | Ball Catch Kit, Active Leaf Door Portion, Resilience | 1017038      |
| 97  | Sweep Clip   | 1013780      |
| 98  | Resilience Shear Block                               | 1016612      |
| 99  | XG Lock Body Mounting Block                          | 1019595      |
| 100 | #10-32 x 1/2" Ultra Low Profile Socket Head Screw    | 1704073      |
| 101 | XG Muntin 'L' Bracket, Resilience                    | 1019660      |
| 102 | M8x40mm BHCS Black                                   | 1703691      |
| 103 | M8 x 18 SHCS   | 1703495      |
| 104 | #10-16 x 5/8" PPH Tek Screw                          | 53-09-003    |
| 105 | M6x16mm Trilobe BHCS                                 | 1703493      |
| 106 | M6 x 30 FH Threadforming Screw                       | 1701704      |
| 107 | M6x30mm HHCS   | 93-09-723187 |
|     |  |              |
| 109 | M6 Steel Rivnut                                      | US09-1560-01 |
| 110 | M8 Steel Rivnut                                      | 1703429      |

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As complying with the Florida  
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By: Ishag I. Chande  
**Miami-Dade Product Control**



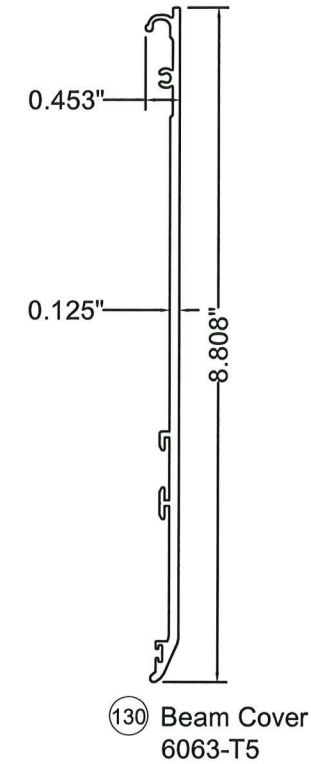
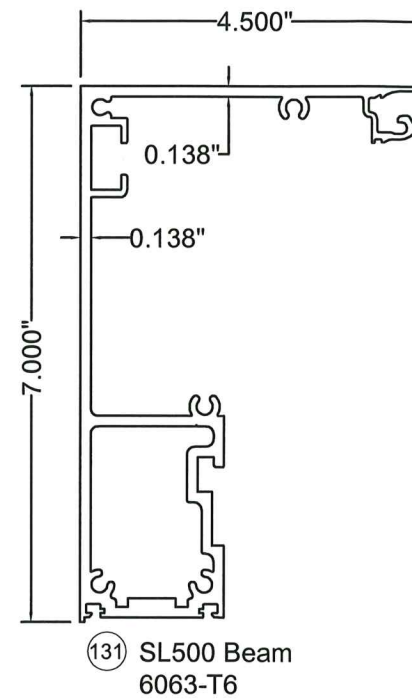
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|  | DWG NO.             |     | SL500-R128-LMI        |
|  | DRAWN BY            | SJF | DATE 12/16/2019       |
|  | SHEET DESCRIPTION   |     | SHEET NO.<br>16 of 17 |
|  | <h1>ASSA ABLOY</h1> |     |                       |





ASSA ABLOY  
SL500 RESILIENCE R128 SLIDING DOOR SYSTEM  
BI-PARTING AND SINGLE SLIDING (LMI)

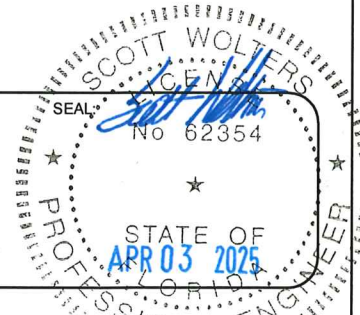
| Revisions |                 |      |          |
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**PRODUCT REVISED**  
As complying with the Florida  
Building Code  
NOA-No. 25-0311.09  
Expiration Date: 02/18/2031  
By: Ishay I. Chazha  
**Miami-Dade Product Control**

SCOTT WOLTERS  
FL PE# 62354

WOLTERS ENGINEERING  
(COA# 27194)  
15211 97TH ROAD N  
WEST PALM BEACH, FL 33412  
PH/FAX:(561) 225-1982



|                   |  |                       |  |
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| SHEET DESCRIPTION |  | SHEET NO.<br>17 of 17 |  |

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