



DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER)  
BOARD AND CODE ADMINISTRATION DIVISION

## NOTICE OF ACCEPTANCE (NOA)

**MIAMI-DADE COUNTY  
PRODUCT CONTROL SECTION**

11805 SW 26 Street, Room 208  
Miami, Florida 33175-2474  
T (786) 315-2590 F (786) 315-2599  
[www.miamidade.gov/economy](http://www.miamidade.gov/economy)

**Amrize Building Envelope, LLC**  
**26 Century Boulevard, Suite 205**  
**Nashville, TN 37214**

### SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER - Product Control Section to be used in Miami-Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (in Miami-Dade County) and/or the AHJ (in areas other than Miami-Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein and has been designed to comply with the Florida Building Code including the High Velocity Hurricane Zone of the Florida Building Code.

### DESCRIPTION: GacoFlex™ 127

**LABELING:** Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

**RENEWAL** of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

**TERMINATION** of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

**ADVERTISEMENT:** The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

**INSPECTION:** A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA revises NOA No. 25-1023.05 and consists of pages 1 through 6.

The submitted documentation was reviewed by Rafael Macedo.

06/18/26



**NOA No.: 25-1031.02**  
**Expiration Date: 04/22/29**  
**Approval Date: 06/18/26**  
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## ROOFING COMPONENT APPROVAL

**Category:** Roofing  
**Sub-Category:** Cement-Adhesive-Coatings  
**Material:** Elastomeric

### SCOPE:

This approves “**GacoFlex™ 127**” as roof maintenance coatings, as manufactured by Amrize Building Envelope LLC, as described in this Notice of Acceptance, designed to comply with the Florida Building Code and the High Velocity Hurricane Zone of the Florida Building Code.

### TRADE NAMES OF PRODUCTS MANUFACTURED OR LABELED BY APPLICANT:

| <u>Product</u> | <u>Container Size</u> | <u>Test Specification</u> | <u>Product Description</u>                                                   |
|----------------|-----------------------|---------------------------|------------------------------------------------------------------------------|
| GacoFlex™ 127  | 5, 55 & 275 gallons   | ASTM D6083                | A single component water-based acrylic elastomeric maintenance roof coating. |

### MANUFACTURING LOCATIONS:

1. Houston, TX
2. Waukesha, WI

### EVIDENCE SUBMITTED:

| <u>Test Agency</u>                           | <u>Test Identifier</u> | <u>Test Name/Report</u> | <u>Date</u> |
|----------------------------------------------|------------------------|-------------------------|-------------|
| Momentum Technologies, Inc.                  | CX28J5A                | ASTM D6083              | 02/04/16    |
| Momentum Technologies Laboratories, Inc.     | DX08M1A                | ASTM D903               | 01/16/22    |
| PRI Construction Materials Technologies, LLC | 348T0209               | ASTM D6083              | 09/25/25    |
|                                              | 348T0210               | ASTM D6083              | 09/25/25    |

### PHYSICAL PROPERTIES OF COMPONENTS:

**Trade name:** GacoFlex™ 127  
**Thickness:** See System Approvals Below  
**Specifications:** ASTM D6083  
**Description:** A single component water-based acrylic elastomeric coating.  
**Systems Approvals:** Methods of application and quantities shall comply with the specific Roof Assembly Product Control Notice of Acceptance where it exceeds standards of this NOA.



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## APPROVED MAINTENANCE COATING APPLICATIONS:

|                      |                                                                                                                                                                                    |
|----------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Substrate:</b>    | <b>New or Existing Spray Applied Polyurethane Foam</b>                                                                                                                             |
| <b>Preparations:</b> | The surface shall be clean, sound and dry prior to application. All surface preparation shall be in compliance with the coating manufacturer's published application instructions. |
| <b>First Coat:</b>   | <b>GacoFlex™ 127</b> shall be applied to the entire substrate at a rate of 1.5 gal/sq (70ft <sup>2</sup> /gal).                                                                    |
| <b>Second Coat:</b>  | <b>GacoFlex™ 127</b> shall be applied in two equal coats at a rate of 1.5gal/sq (70ft <sup>2</sup> /gal).                                                                          |
| <b>Substrate:</b>    | <b>New or Existing Granular APP Modified Bitumen</b>                                                                                                                               |
| <b>Preparations:</b> | The surface shall be clean, sound and dry prior to application. All surface preparation shall be in compliance with the coating manufacturer's published application instructions. |
| <b>Base Coat:</b>    | <b>GacoFlex™ 121</b> shall be applied to the entire substrate at a rate of 1.0 gal/sq (100ft <sup>2</sup> /gal).                                                                   |
| <b>First Coat:</b>   | <b>GacoFlex™ 127</b> shall be applied to the entire substrate at a rate of 1.5 gal/sq (70ft <sup>2</sup> /gal).                                                                    |
| <b>Second Coat:</b>  | <b>GacoFlex™ 127</b> shall be applied to the entire substrate at a rate of 1.5 gal/sq (70ft <sup>2</sup> /gal).                                                                    |
| <b>Substrate:</b>    | <b>New or Existing Galvanized Steel</b>                                                                                                                                            |
| <b>Preparations:</b> | The surface shall be clean, sound and dry prior to application. All surface preparation shall be in compliance with the coating manufacturer's published application instructions. |
| <b>First Coat:</b>   | <b>GacoFlex™ 127</b> shall be applied to the entire substrate at a rate of 1.0 gal/sq (100ft <sup>2</sup> /gal).                                                                   |
| <b>Second Coat:</b>  | <b>GacoFlex™ 127</b> shall be applied to the entire substrate at a rate of 1.0 gal/sq (100ft <sup>2</sup> /gal).                                                                   |
| <b>Substrate:</b>    | <b>New or Existing Galvanized Steel</b>                                                                                                                                            |
| <b>Preparations:</b> | The surface shall be clean, sound and dry prior to application. All surface preparation shall be in compliance with the coating manufacturer's published application instructions. |
| <b>Primer:</b>       | <b>GacoFlex E-5320 or GacoFlex LVOC Primer or GacoFlex Acrylic Metal Rust Primer</b> shall be applied to the entire substrate at a rate of 0.50 gal/sq (100ft <sup>2</sup> /gal).  |
| <b>First Coat:</b>   | <b>GacoFlex™ 127</b> shall be applied to the entire substrate at a rate of 1.0 gal/sq (100ft <sup>2</sup> /gal).                                                                   |
| <b>Second Coat:</b>  | <b>GacoFlex™ 127</b> shall be applied to the entire substrate at a rate of 1.0 gal/sq (100ft <sup>2</sup> /gal).                                                                   |
| <b>Substrate:</b>    | <b>New or Existing EPDM Membrane</b>                                                                                                                                               |
| <b>Preparations:</b> | The surface shall be clean, sound and dry prior to application. All surface preparation shall be in compliance with the coating manufacturer's published application instructions. |
| <b>Primer:</b>       | <b>GacoFlex E-5320 or GacoFlex LVOC Primer</b> shall be applied to the entire substrate at a rate of 0.50 gal/sq (100ft <sup>2</sup> /gal).                                        |
| <b>First Coat:</b>   | <b>GacoFlex™ 127</b> shall be applied to the entire substrate at a rate of 1.5 gal/sq (70ft <sup>2</sup> /gal).                                                                    |
| <b>Second Coat:</b>  | <b>GacoFlex™ 127</b> shall be applied to the entire substrate at a rate of 1.5 gal/sq (70ft <sup>2</sup> /gal).                                                                    |

|                      |                                                                                                                                                                                    |
|----------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Substrate:</b>    | <b>New or Existing Galvalume</b>                                                                                                                                                   |
| <b>Preparations:</b> | The surface shall be clean, sound and dry prior to application. All surface preparation shall be in compliance with the coating manufacturer's published application instructions. |
| <b>Primer:</b>       | <b>GacoFlex E-5320 or GacoFlex LVOC Primer</b> shall be applied to the entire substrate at a rate of 0.50 gal/sq (100ft <sup>2</sup> /gal).                                        |
| <b>First Coat:</b>   | <b>GacoFlex™ 127</b> shall be applied to the entire substrate at a rate of 1.0 gal/sq (100ft <sup>2</sup> /gal).                                                                   |
| <b>Second Coat:</b>  | <b>GacoFlex™ 127</b> shall be applied to the entire substrate at a rate of 1.0 gal/sq (100ft <sup>2</sup> /gal).                                                                   |
| <b>Substrate:</b>    | <b>New or Existing Kynar Coated Metal</b>                                                                                                                                          |
| <b>Preparations:</b> | The surface shall be clean, sound and dry prior to application. All surface preparation shall be in compliance with the coating manufacturer's published application instructions. |
| <b>Primer:</b>       | <b>GacoFlex E-5320 or GacoFlex LVOC Primer or GacoFlex Acrylic Metal Rust Primer</b> shall be applied to the entire substrate at a rate of 0.50 gal/sq (100ft <sup>2</sup> /gal).  |
| <b>First Coat:</b>   | <b>GacoFlex™ 127</b> shall be applied to the entire substrate at a rate of 1.0 gal/sq (100ft <sup>2</sup> /gal).                                                                   |
| <b>Second Coat:</b>  | <b>GacoFlex™ 127</b> shall be applied to the entire substrate at a rate of 1.0 gal/sq (100ft <sup>2</sup> /gal).                                                                   |
| <b>Substrate:</b>    | <b>New or Existing Aluminum</b>                                                                                                                                                    |
| <b>Preparations:</b> | The surface shall be clean, sound and dry prior to application. All surface preparation shall be in compliance with the coating manufacturer's published application instructions. |
| <b>Primer:</b>       | <b>GacoFlex E-5320 or GacoFlex LVOC Primer</b> shall be applied to the entire substrate at a rate of 0.50 gal/sq (100ft <sup>2</sup> /gal).                                        |
| <b>First Coat:</b>   | <b>GacoFlex™ 127</b> shall be applied to the entire substrate at a rate of 1.5 gal/sq (100ft <sup>2</sup> /gal).                                                                   |
| <b>Second Coat:</b>  | <b>GacoFlex™ 127</b> shall be applied to the entire substrate at a rate of 1.5 gal/sq (100ft <sup>2</sup> /gal).                                                                   |
| <b>Substrate:</b>    | <b>New or Existing Granular SBS Modified Bitumen</b>                                                                                                                               |
| <b>Preparations:</b> | The surface shall be clean, sound and dry prior to application. All surface preparation shall be in compliance with the coating manufacturer's published application instructions. |
| <b>Primer:</b>       | <b>GacoFlex A4271 or GacoFlex™ 121</b> shall be applied to the entire substrate at a rate of 1.0 gal/sq (100ft <sup>2</sup> /gal).                                                 |
| <b>First Coat:</b>   | <b>GacoFlex™ 127</b> shall be applied to the entire substrate at a rate of 1.5 gal/sq (100ft <sup>2</sup> /gal).                                                                   |
| <b>Second Coat:</b>  | <b>GacoFlex™ 127</b> shall be applied to the entire substrate at a rate of 1.5 gal/sq (100ft <sup>2</sup> /gal).                                                                   |
| <b>Substrate:</b>    | <b>New or Existing Smooth SBS Modified Bitumen</b>                                                                                                                                 |
| <b>Preparations:</b> | The surface shall be clean, sound and dry prior to application. All surface preparation shall be in compliance with the coating manufacturer's published application instructions. |
| <b>Primer:</b>       | <b>GacoFlex™ 121</b> shall be applied to the entire substrate at a rate of 1.0 gal/sq (100ft <sup>2</sup> /gal).                                                                   |
| <b>First Coat:</b>   | <b>GacoFlex™ 127</b> shall be applied to the entire substrate at a rate of 1.5 gal/sq (100ft <sup>2</sup> /gal).                                                                   |
| <b>Second Coat:</b>  | <b>GacoFlex™ 127</b> shall be applied to the entire substrate at a rate of 1.5 gal/sq (100ft <sup>2</sup> /gal).                                                                   |

**Substrate:** New or Existing PVC Single-Ply Membrane  
**Preparations:** The surface shall be clean, sound and dry prior to application. All surface preparation shall be in compliance with the coating manufacturer's published application instructions.  
**Primer:** GacoFlex E-5320 or GacoFlex LVOC Primer shall be applied to the entire substrate at a rate of 0.50 gal/sq (100ft<sup>2</sup>/gal).  
**First Coat:** GacoFlex™ 127 shall be applied to the entire substrate at a rate of 1.5 gal/sq (100ft<sup>2</sup>/gal).  
**Second Coat:** GacoFlex™ 127 shall be applied to the entire substrate at a rate of 1.5 gal/sq (100ft<sup>2</sup>/gal).

**Substrate:** New or Existing TPO Single-Ply Membrane  
**Preparations:** The surface shall be clean, sound and dry prior to application. All surface preparation shall be in compliance with the coating manufacturer's published application instructions.  
**Primer:** GacoFlex E-5320 or GacoFlex LVOC Primer shall be applied to the entire substrate at a rate of 0.50 gal/sq (100ft<sup>2</sup>/gal).  
**First Coat:** GacoFlex™ 127 shall be applied to the entire substrate at a rate of 1.5 gal/sq (100ft<sup>2</sup>/gal).  
**Second Coat:** GacoFlex™ 127 shall be applied to the entire substrate at a rate of 1.5 gal/sq (100ft<sup>2</sup>/gal).

**Substrate:** Existing KEE Single-Ply Membrane  
**Preparations:** The surface shall be clean, sound and dry prior to application. All surface preparation shall be in compliance with the coating manufacturer's published application instructions.  
**Primer:** GacoFlex E-5320 or GacoFlex LVOC Primer shall be applied to the entire substrate at a rate of 0.50 gal/sq (100ft<sup>2</sup>/gal).  
**First Coat:** GacoFlex™ 127 shall be applied to the entire substrate at a rate of 1.5 gal/sq (100ft<sup>2</sup>/gal).  
**Second Coat:** GacoFlex™ 127 shall be applied to the entire substrate at a rate of 1.5 gal/sq (100ft<sup>2</sup>/gal).

**Substrate:** New or Existing Hypalon Single-Ply Membrane  
**Preparations:** The surface shall be clean, sound and dry prior to application. All surface preparation shall be in compliance with the coating manufacturer's published application instructions.  
**Primer:** GacoFlex E-5320 or GacoFlex LVOC Primer shall be applied to the entire substrate at a rate of 0.50 gal/sq (100ft<sup>2</sup>/gal).  
**First Coat:** GacoFlex™ 127 shall be applied to the entire substrate at a rate of 1.5 gal/sq (100ft<sup>2</sup>/gal).  
**Second Coat:** GacoFlex™ 127 shall be applied to the entire substrate at a rate of 1.5 gal/sq (100ft<sup>2</sup>/gal).

- **This NOA Approval does not include for use as a Waterproofing System.**



## BUILDING PERMIT REQUIREMENTS:

Application for building permit shall be accompanied by copies of the following:

1. This Notice of Acceptance
2. Any other documents required by the building official or the Applicable Building Code in order to properly evaluate the installation of this system.

## LIMITATIONS:

1. Fire classification is not part of this acceptance; refer to a current Approved Roofing Materials Directory for fire rating of this product.
2. **GacoFlex™ 127** shall not be used as a Waterproofing System.
3. **GacoFlex™ 127** shall not be applied in inclement weather conditions.
4. The products listed herein are components of roof assemblies and are approved for use with roof assemblies that list any of the products listed herein as part of their Roof Assembly Notice of Acceptance.
5. All products listed herein shall have an unannounced follow-up quality control program from an approved listing agency. Follow-up test results shall be made available to Miami Dade Product Control upon request.
6. Changes in materials, use, or manufacture of any products listed herein shall be cause for termination of this Notice of Acceptance.
7. **GacoFlex™ 127** shall be applied in accordance with the manufacturer's published application instructions.
8. All products listed herein shall have a quality assurance audit in accordance with the Florida Building Code and Rule 61G20-3 of the Florida Administrative Code.
9. The use of a reinforcing fabric in a maintenance coating is only to enhance the coating's ability to deliver efficient long-term performance through the protection of the underlying roof system and in this particular use does not become a roof system itself.
10. All approved products listed herein shall be labeled in compliance with TAS 121 and shall bear the imprint or identifiable marking of the manufacturer's name or logo, city and state of manufacturing facility, and following statement: "Miami-Dade County Product Control Approved" or the Miami-Dade County Product Control Seal as shown below.



**END OF THIS ACCEPTANCE**



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