



DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER)
BOARD AND CODE ADMINISTRATION DIVISION
NOTICE OF ACCEPTANCE (NOA)

MIAMI-DADE COUNTY
PRODUCT CONTROL SECTION
11805 SW 26 Street, Room 208
Miami, Florida 33175-2474
T (786) 315-2590 F (786) 315-2599
www.miamidade.gov/economy

Regency Plus, Inc.
2000 Locust Gap Highway
Mount Carmel, PA 17851

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER-Product Control Section to be used in Miami-Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami-Dade County) and/ or the AHJ (in areas other than Miami-Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Series "Tech 5205" Outswing White PVC Casement Window – L.M.I.

APPROVAL DOCUMENT: Drawing No. **RPLS0061**, titled "Series Tech 5205 Vinyl OS Casement Window - LMI", sheets 1 through 7 of 7, dated 10/14/08, with revision **P** dated 07/29/26, prepared by Amoruso Consulting Engineering, LLC, signed and sealed by Robert James Amoruso, P.E., bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Section.

MISSILE IMPACT RATING: Large and Small Missile Impact Resistant

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state, series, and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/ or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

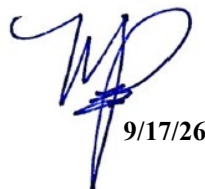
ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA **revises** NOA No. **25-0312.07** and consists of this page 1 and evidence pages E-1, E-2 and E-3, as well as approval document mentioned above.

The submitted documentation was reviewed by **Manuel Perez, P.E.**




9/17/26

NOA No. 26-0831.06
Expiration Date: May 06, 2030
Approval Date: September 24, 2026
Page 1

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

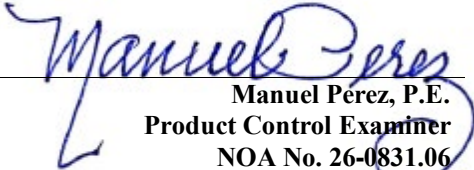
1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA's

A. DRAWINGS

1. Manufacturer's die drawings and sections.
(Submitted under NOA No. 08-1118.10)
2. Drawing No. **RPLS0061**, titled "Series Tech 5205 Vinyl OS Casement Window - LMI", sheets 1 through 7 of 7, dated 10/14/08, with revision **O** dated 02/04/25, prepared by Amoruso Consulting Engineering, LLC, signed and sealed by Robert James Amoruso, P.E.
(Submitted under NOA No. 25-0312.07)

B. TESTS

1. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
2) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
3) Water Resistance Test, per FBC, TAS 202-94
4) Large Missile Impact Test per FBC, TAS 201-94
5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
6) Forced Entry Test, per FBC 2411.3.2.1, and TAS 202-94
along with marked-up drawings and installation diagram of a series 5205 outswing white PVC casement window, prepared by National Certified Testing Laboratories, Inc., Test Report No. **NCTL-110-22725-1**, dated 02/14/20, with revision 01 dated 04/07/20, signed and sealed by Joseph A. Reed, P.E.
(Submitted under NOA No. 20-0506.03)
2. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
2) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
3) Water Resistance Test, per FBC, TAS 202-94
4) Large Missile Impact Test per FBC, TAS 201-94
5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
6) Forced Entry Test, per FBC 2411.3.2.1, and TAS 202-94
along with marked-up drawings and installation diagram of a series 5205 outswing white PVC casement window, prepared by National Certified Testing Laboratories, Inc., Test Report No. **NCTL-110-11618-1**, dated 10/02/08, signed and sealed by Harold E. Rupp, P.E.
(Submitted under NOA No. 08-1118.10)


Manuel Perez, P.E.
Product Control Examiner
NOA No. 26-0831.06
Expiration Date: May 06, 2030
Approval Date: September 24, 2026

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA's (CONTINUED)

C. CALCULATIONS

1. Anchor verification calculations and structural analysis, complying with FBC 5th Edition (2014), dated 09/03/15 and updated to the FBC 6th Edition (2017) with revision 1 dated 04/29/20, prepared by PTC Product Design Group, LLC, signed and sealed by Robert J. Amoruso, P.E.
(Submitted under NOA No. 20-0506.03)
2. Glazing complies with **ASTM E1300-04**

D. QUALITY ASSURANCE

1. Miami-Dade Department of Regulatory and Economic Resources (RER).

E. MATERIAL CERTIFICATIONS

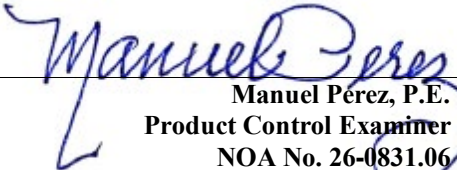
1. Notice of Acceptance No. **24-0205.08** issued to **Kuraray America, Inc.** for their "Trosifol® Ultraclear, Clear and Color PVB Glass Interlayers" dated 03/21/24, expiring on 07/08/29.
2. Notice of Acceptance No. **24-0618.01**, issued to **Vision Extrusions Group Limited**, for their **White Rigid PVC Exterior Extrusions for Windows and Doors**, approved on 07/18/24, expiring on 09/30/29.

F. STATEMENTS

1. Statement letter of conformance, complying with **FBC 8th Edition (2023)**, and of no financial interest, dated February 18, 2025, issued by Amoruso Consulting Engineering, LLC, signed and sealed by Robert James Amoruso, P.E.
(Submitted under NOA No. 25-0312.07)

G. OTHERS

1. Notice of Acceptance No. **23-0929.09**, issued to Regency Plus, Inc. for their Series 5205 Outswing White PVC Casement Window – L.M.I., approved on 11/02/23 and expiring on 05/06/25.


Manuel Pérez, P.E.
Product Control Examiner
NOA No. 26-0831.06
Expiration Date: May 06, 2030
Approval Date: September 24, 2026

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

2. NEW EVIDENCE SUBMITTED

A. DRAWINGS

1. Drawing No. **RPLS0061**, titled “Series Tech 5205 Vinyl OS Casement Window - LMI”, sheets 1 through 7 of 7, dated 10/14/08, with revision **P** dated 07/29/26, prepared by Amoruso Consulting Engineering, LLC, signed and sealed by Robert James Amoruso, P.E.

B. TESTS

1. None

C. CALCULATIONS

1. Anchor verification calculations and structural analysis, complying with FBC 8th Edition (2023) and FBC 9th Edition (2026), dated 07/29/26, prepared by Amoruso Consulting Engineering, LLC, signed and sealed by Robert James Amoruso, P.E.
2. Glazing complies with **ASTM E1300-24**.

D. QUALITY ASSURANCE

1. Miami-Dade Department of Regulatory and Economic Resources (RER)

E. MATERIAL CERTIFICATIONS

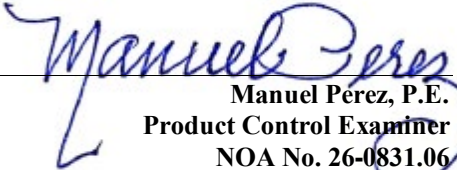
1. Notice of Acceptance No. **26-0625.05** issued to **Kuraray America, Inc.** for their “**Trosifol® Ultraclear, Clear and Color PVB Glass Interlayers**” dated 07/23/26, expiring on 07/08/29.
2. Notice of Acceptance No. **24-0618.01**, issued to **Vision Extrusions Group Limited**, for their **White Rigid PVC Exterior Extrusions for Windows and Doors**, approved on 07/18/24, expiring on 09/30/29.

F. STATEMENTS

1. Statement letter of conformance, complying with **FBC 9th Edition (2026)**, inclusive special limitation use of anchors for saltwater environment to comply with chapter 17; and of no financial interest, dated July 29, 2026, issued by Amoruso Consulting Engineering, LLC, signed and sealed by Robert James Amoruso, P.E.

G. OTHERS

1. Notice of Acceptance No. **25-0312.07**, issued to Regency Plus, Inc. for their Series 5205 Outswing White PVC Casement Window – L.M.I., approved on 04/03/25 and expiring on 05/06/30.


Manuel Perez, P.E.
Product Control Examiner
NOA No. 26-0831.06
Expiration Date: May 06, 2030
Approval Date: September 24, 2026

The following pages in this document were submitted by the manufacturer (third party) to represent the product being approved and establish the limits of use. The pages may include technical drawings, schematics and installation details.

REGENCY PLUS, INC.

SERIES TECH 5205 VINYL OUTSWING CASEMENT WINDOW

LARGE MISSILE IMPACT

INSTALLATION ANCHORAGE DETAILS

NOTES:

1.

THE PRODUCT SHOWN HEREIN IS TESTED AND DESIGNED TO COMPLY WITH REQUIREMENTS OF THE 9TH EDITION (2026) FLORIDA BUILDING CODE, BUILDING AND RESIDENTIAL VOLUMES INCLUDING THE HIGH VELOCITY HURRICANE ZONE (HVHZ)
2.

2X WOOD FRAMING, 1X OR 2X WOOD BUCK, METAL FRAMING AND CONCRETE/MASONRY OPENING TO BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE. FRAMING AND CONCRETE/MASONRY OPENING IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
3.

1X BUCK OVER CONCRETE/MASONRY IS OPTIONAL. WHEN 1X BUCK IS USED, INSTALLATION ANCHORS WILL PASS THROUGH WINDOW FRAME AND 1X BUCK INTO CONCRETE/MASONRY SUBSTRATE. WHEN USED, 1X BUCKS SHALL BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE AND IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD. DISSIMILAR MATERIALS MUST BE SEPARATED WITH APPROVED COATING OR MEMBRANE. SELECTION OF COATING OR MEMBRANE IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
4.

THE PRODUCT SHOWN HEREIN HAS BEEN TESTED BY NATIONAL CERTIFIED TESTING LABORATORIES, YORK, PA TO TAS 201, TAS 202 AND TAS 203 AND DOCUMENTED IN THE FOLLOWING:

4.2.

TEST REPORT NO. NCTL-110-11618-1, DATED 10/2/08, SIGNED AND SEALED BY HAROLD E. RUPP, FLORIDA P.E.

4.3.

TEST REPORT NO. NCTL-110-22725-1, DATED 2/14/20, SIGNED AND SEALED BY JOSEPH A. REED, FLORIDA P.E.
5.

MATERIAL:

5.1.

FRAME: EXTRUDED RIGID PVC BY *VISION EXTRUSIONS GROUP LIMITED* PER CURRENT MIAMI-DADE NOA.

5.2.

REINFORCEMENT:

5.2.1.

GALVANIZED STEEL TUBE (0.935" X 0.73" X 0.050" THICK, Fy = 30-50 ksi & Fu = 37.5-68.7 ksi) - SASH PERIMETER

5.2.2.

CONTOURED-SHAPED RIGID VINYL, ITEM NO. 3 GLAZING BEAD USED TO REINFORCE FRAME - FRAME PERIMETER

5.3.

LAMINATE GLASS INTERLAYER: TROSIFOL INTERLAYER BY KURARAY AMERICA, INC. PER CURRENT MIAMI-DADE NOA.

6.

GLAZING:

6.1.

GLAZING DETAIL AS TESTED:

6.1.1.

OVERALL: 7/8" NOMINAL INSULATING LAMINATED GLASS.

6.1.2.

GLASS THICKNESS: (1) LITE OF 1/8" NOMINAL TEMPERED GLASS TO THE INTERIOR AND (1) LITE OF LAMINATED GLASS TO THE EXTERIOR.

6.1.3.

LAMINATED LITE: (2) LITES OF 1/8" NOMINAL ANNEALED GLASS SEPARATED BY A 0.090" TROSIFOL INTERLAYER BY KURARAY AMERICA, INC.

6.1.4.

SPACER TYPE/SIZE: 7/16" NOMINAL CARDINAL XL EDGE STAINLESS STEEL SPACER (TYPE SS-D).

6.1.5.

GLAZING SYSTEM: INTERIOR GLAZED WITH (2)-LEAF DUAL DUROMETER AND SIKA FLEX "552" BACKBEDDING WITH A SNAP-IN (2)-LEAF DUAL DUROMETER RIGID VINYL GLAZING BEAD.

6.2.

SETTING BLOCKS SHALL BE IN COMPLIANCE WITH THE 9TH EDITION (2026) FLORIDA BUILDING CODE, SECTION 2411.3.3.1. SETTING BLOCKS SHALL BE NEOPRENE WITH A 70 TO 90 SHORE A DUROMETER.

6.3.

AS TESTED GLAZING MEETS ASTM E1300-24 FOR THE DESIGN CONDITIONS SHOWN IN THIS PRODUCT APPROVAL DOCUMENT.

7.

APPROVED IMPACT PROTECTIVE SYSTEM IS NOT REQUIRED FOR THIS PRODUCT IN WIND BORNE DEBRIS REGIONS INCLUDING THE HVHZ.

8.

SHIM AS REQUIRED AT EACH INSTALLATION ANCHOR WITH LOAD BEARING SHIM. SHIM WHERE SPACE OF 1/16" OR GREATER OCCURS. MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4".

9.

FOR ANCHORING INTO CONCRETE/MASONRY USE 1/4" HEX HEAD TAPCONS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/2" MINIMUM EMBEDMENT INTO CONCRETE WITH 1 1/2" MINIMUM EDGE DISTANCE AND 1" MINIMUM EMBEDMENT INTO MASONRY WITH 2" MINIMUM EDGE DISTANCE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS. 4" MINIMUM SPACING BETWEEN ADJACENT ANCHORS REQUIRED. ANCHOR LOCATIONS HAVE +/- 1" TOLERANCE.

10.

FOR ANCHORING INTO WOOD FRAMING OR 2X BUCK USE ONE OF THE FOLLOWING:

10.1.

#12 PAN HEAD WOOD SCREWS (WS) WITH SUFFICIENT LENGTH TO ACHIEVE A 1 3/8" MINIMUM EMBEDMENT INTO SUBSTRATE WITH 7/8" MINIMUM EDGE DISTANCE AND MINIMUM ANCHOR-TO-ANCHOR SPACING OF 2" ON CENTER. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS. ANCHOR LOCATIONS HAVE +/- 1" TOLERANCE.

10.2.

#14 PAN HEAD WOOD SCREWS (WS) WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/2" MINIMUM EMBEDMENT INTO SUBSTRATE WITH 1" MINIMUM EDGE DISTANCE AND MINIMUM ANCHOR-TO-ANCHOR SPACING OF 2" ON CENTER. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS. ANCHOR LOCATIONS HAVE +/- 1" TOLERANCE.

11.

FOR ANCHORING INTO METAL STRUCTURE USE #14 PAN OR HEX HEAD SHEET METAL OR SELF DRILLING SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE 3 THREADS MINIMUM BEYOND STRUCTURE INTERIOR WALL WITH 3/4" MINIMUM EDGE DISTANCE AND MINIMUM ANCHOR-TO-ANCHOR SPACING OF 2" ON CENTER. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS. ANCHOR LOCATIONS HAVE +/- 1" TOLERANCE.

12.

ALL FASTENERS TO BE CORROSION RESISTANT, AND/OR HAVE A CORROSION RESISTANT COATING, OR MEET THE REQUIREMENTS OF SECTION 1711, 9TH EDITION (2026) FBC AND SECTION R332, 9TH EDITION (2026) FRC WHEN APPLICABLE.

13.

INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BELOW:

13.1.

WOOD - MINIMUM SPECIFIC GRAVITY OF (G) 0.42 (NON-HVHZ) AND 0.55 (HVHZ)

13.2.

CONCRETE - MINIMUM COMPRESSIVE STRENGTH OF 2500 PSI

13.3.

MASONRY - STRENGTH CONFORMANCE TO ASTM C-90, MEDIUM WEIGHT WITH DENSITY > 117 PCF

13.4.

METAL SUBSTRATE: STEEL 18GA (0.0428"), Fy = 33KSI / Fu = 45 KSI OR ALUMINUM 6063-T5 0.048" THICK MINIMUM.

13.4.1.

STEEL SUBSTRATE TO MEET MINIMUM FBC HVHZ CODE REQUIREMENTS.

PRODUCT REVISED
As complying with the Florida Building Code
NOA-No. 26-0831.06
Expiration Date: 05/06/2030
By: *Manuel Perez*
Miami-Dade Product Control

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5	HORIZONTAL SECTIONS - CONCRETE/MASONRY, WOOD & METAL SUBSTRATES
6	COMPONENTS AND FRAME CONSTRUCTION
7	BILL OF MATERIALS

REGENCY PLUS, INC.
2000 LOCUST GAP HIGHWAY
MT. CARMEL, PA 17851

SERIES TECH 5205 VINYL OS CASEMENT WINDOW - LMI ANCHORAGE DETAILS	DATE		7/29/26	2/4/25	6/7/23
	BY		RJA	RJA	RJA
	REVISION DESCRIPTION		UPDATE TO 9TH EDITION (2026) FBC	UPDATE FOR NOA EXPIRATION	UPDATE TO 8TH EDITION (2023) FBC
	REV.		P	O	N

DATE: 10/14/2008	DWN BY: CB	CHK BY: n/a	SCALE: NONE
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AMORUSO CONSULTING
ENGINEERING, LLC
FL Registration No. 38327
ROBERT J. AMORUSO, P.E.
FLORIDA PE NO. 49752
226 N. NOVA RD., #142
ORMOND BEACH, FL 32174
RJAENGPE@GMAIL.COM

PROJECT#: ACE-2025-132

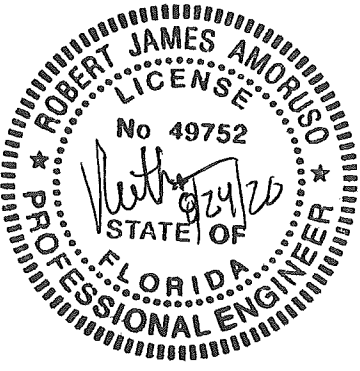
DWG/REV: RPLS0061, Rev. P

SHT: 1 of 7

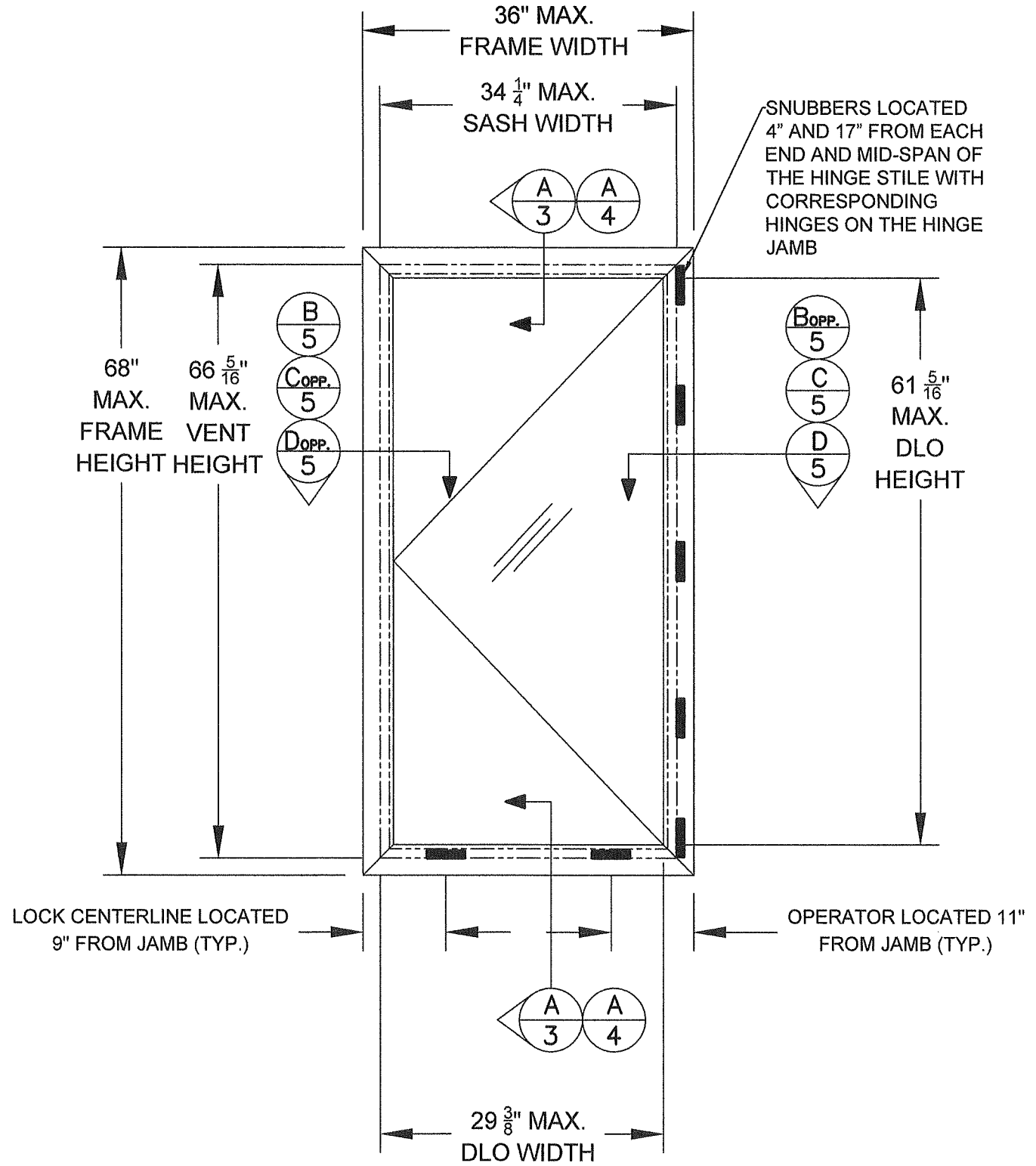
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P	UPDATE TO 9TH EDITION (2026) FBC	RJA	7/29/26	
O	UPDATE FOR NOA EXPIRATION	RJA	2/4/25	
N	UPDATE TO 8TH EDITION (2023) FBC	RJA	6/7/23	

DATE: 10/14/2008	DWN BY: CB	CHK BY: n/a	SCALE: NONE
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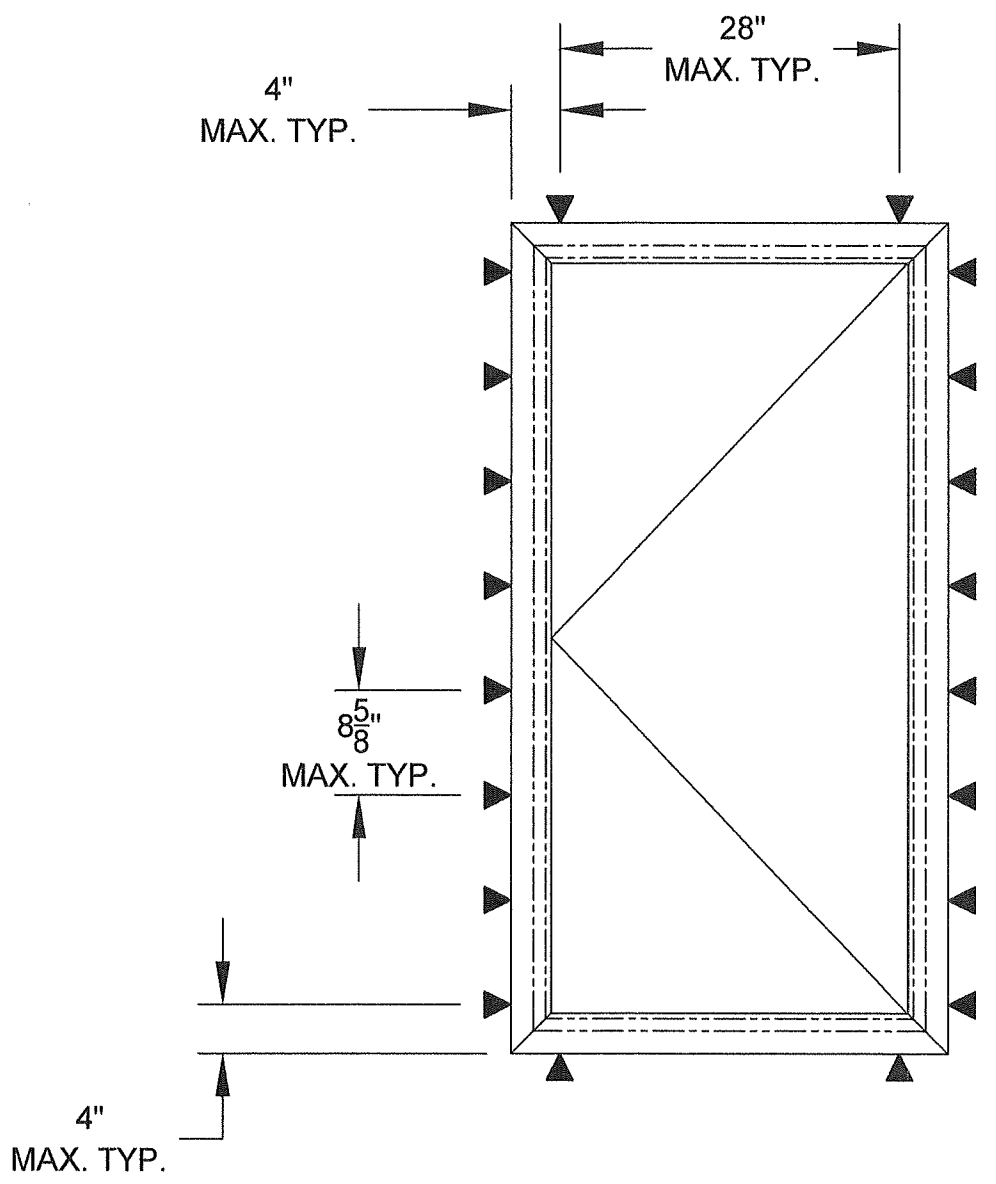
PROJECT#: ACE-2025-132
DWG/REV: RPLS0061, Rev. P
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**SERIES TECH 5205 VINYL
OUTSWING CASEMENT WINDOW**
EXTERIOR VIEW

DESIGN PRESSURE RATING (PSF)	IMPACT RATING
+55.0/-55.0	LARGE MISSILE IMPACT

- NOTES:
1. MAXIMUM ACTIVE PANEL (SASH) SIZE: 34.25" X 66.313" (34-1/4" X 66-5/16")
 2. DAYLIGHT OPENING (DLO) SIZE: 29.38" X 61.313" (29-3/8" X 61-5/16")
 3. NO WEEP HOLES EMPLOYED



**SERIES TECH 5205 VINYL OUTSWING
CASEMENT WINDOW**
EXTERIOR VIEW - ANCHORAGE

- INSTALLATION NOTES:
1. HEAD AND SILL ANCHORAGE THE SAME.
 2. JAMB ANCHORAGE SAME.
 3. +/- 1" TOLERANCE ON ANCHOR LOCATION.
 - 3.1. TAPCON MINIMUM SPACING IS 4" OC.
 - 3.2. WOOD AND TAPPING SCREW MINIMUM SPACING IS 2" OC.

PRODUCT REVISED
As complying with the Florida
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Expiration Date: **05/06/2030**
By: *Manuel Perez*
Miami-Dade Product Control

SERIES TECH 5205 VINYL OS CASEMENT WINDOW - LMI ANCHORAGE DETAILS

REV.	REVISION DESCRIPTION	BY	DATE
P	UPDATE TO 9TH EDITION (2026) FBC	RJA	7/29/26
O	UPDATE FOR NOA EXPIRATION	RJA	2/4/25
N	UPDATE TO 8TH EDITION (2023) FBC	RJA	6/7/23

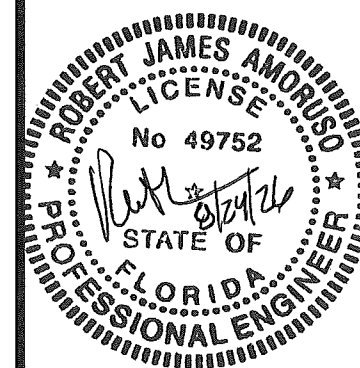
DATE: 10/14/2008

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n/a	SCALE:
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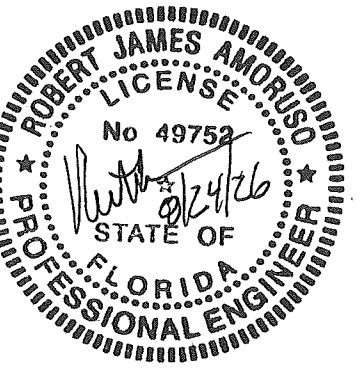
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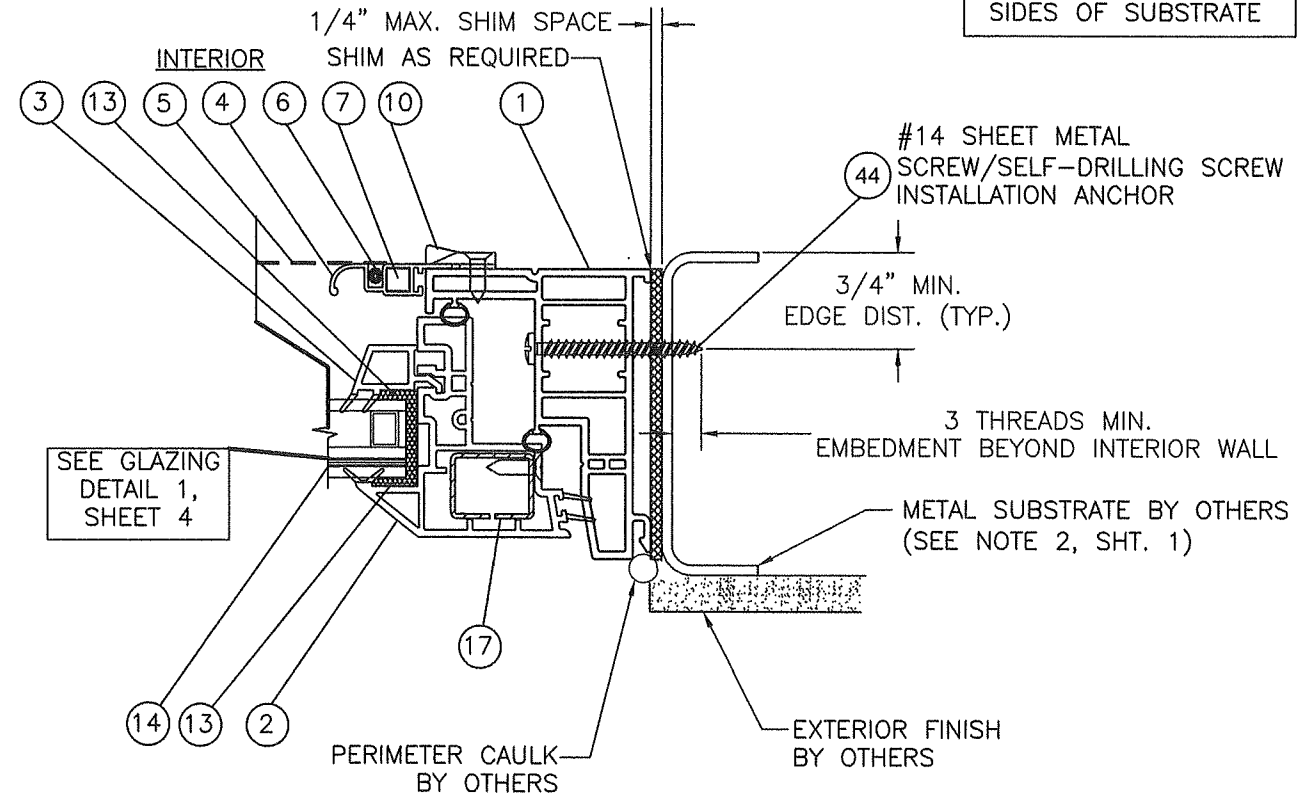
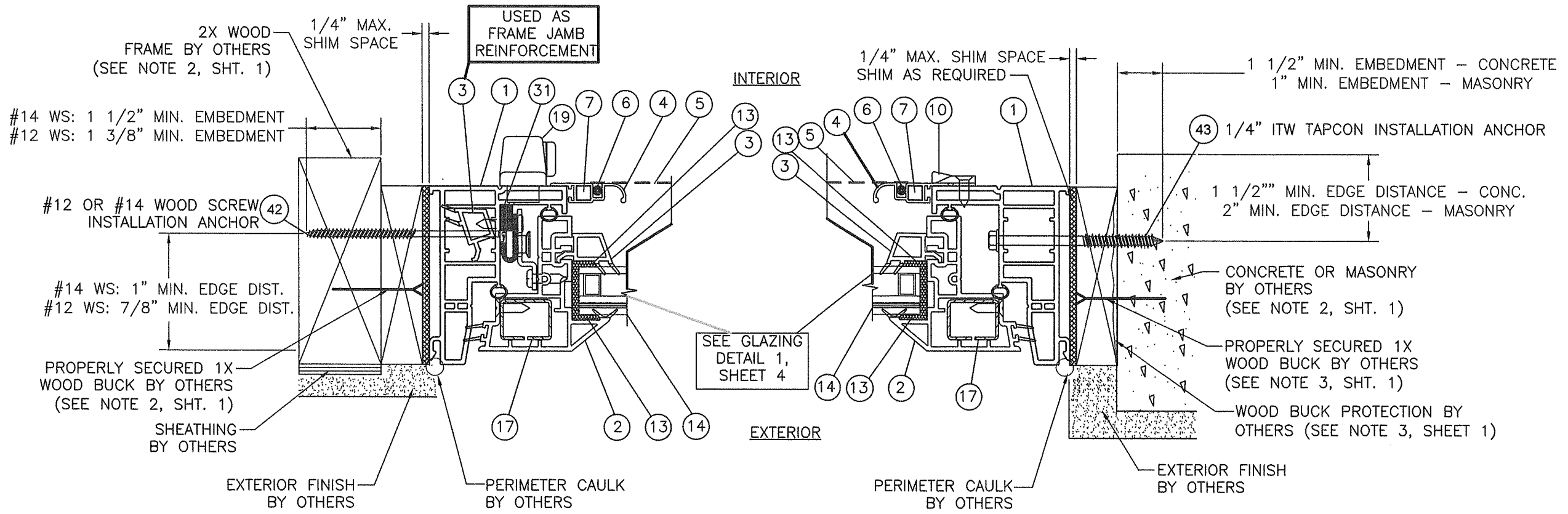
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P		RJA	7/29/26			
O		RJA	2/4/25			
N		RJA	6/7/23			

DATE: 10/14/2008	DWN BY: CB	CHK BY: n/a	SCALE: NONE
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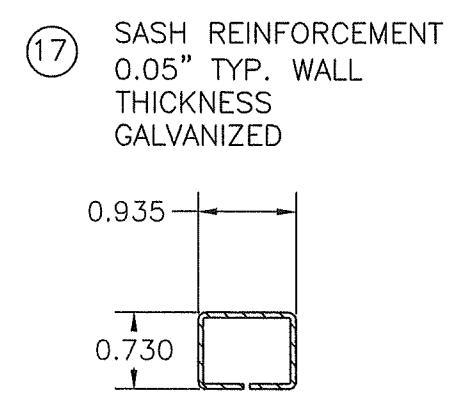
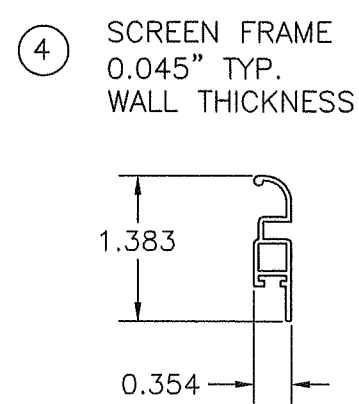
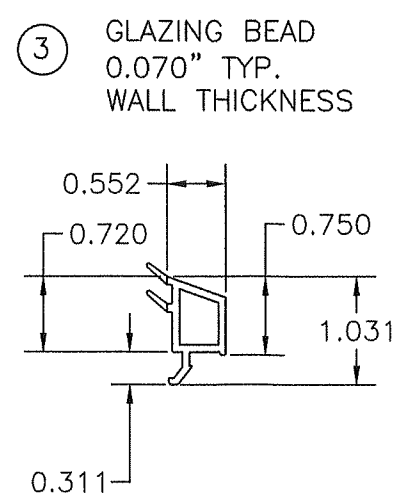
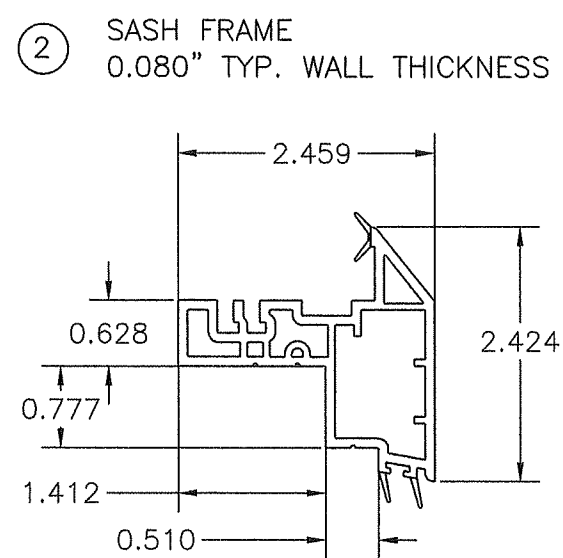
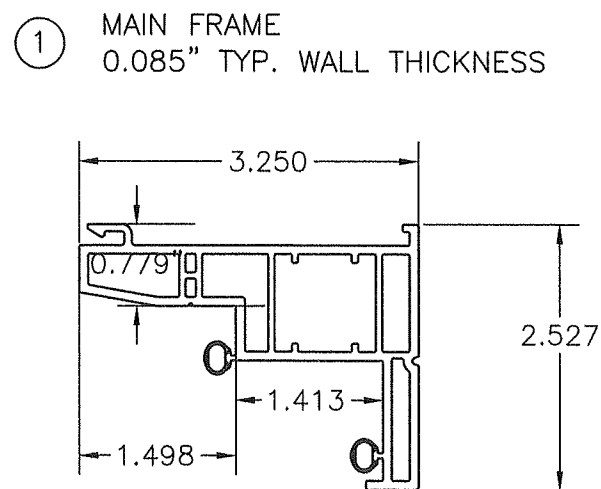
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PROJECT#:	ACE-2025-132
DWG/REV:	RPLS0061, Rev. P
SHT:	5 of 7



PRODUCT REVISED
As complying with the Florida
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Expiration Date: **05/06/2030**
By: *Manuel Perez*
Miami-Dade Product Control

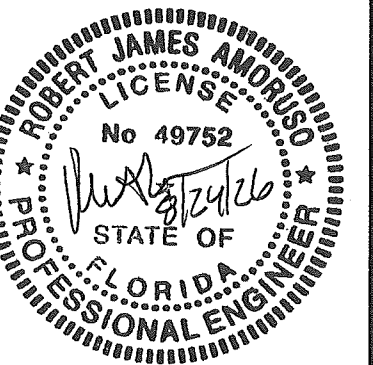


REGENCY PLUS, INC.
2000 LOCUST GAP HIGHWAY
MT. CARMEL, PA 17851

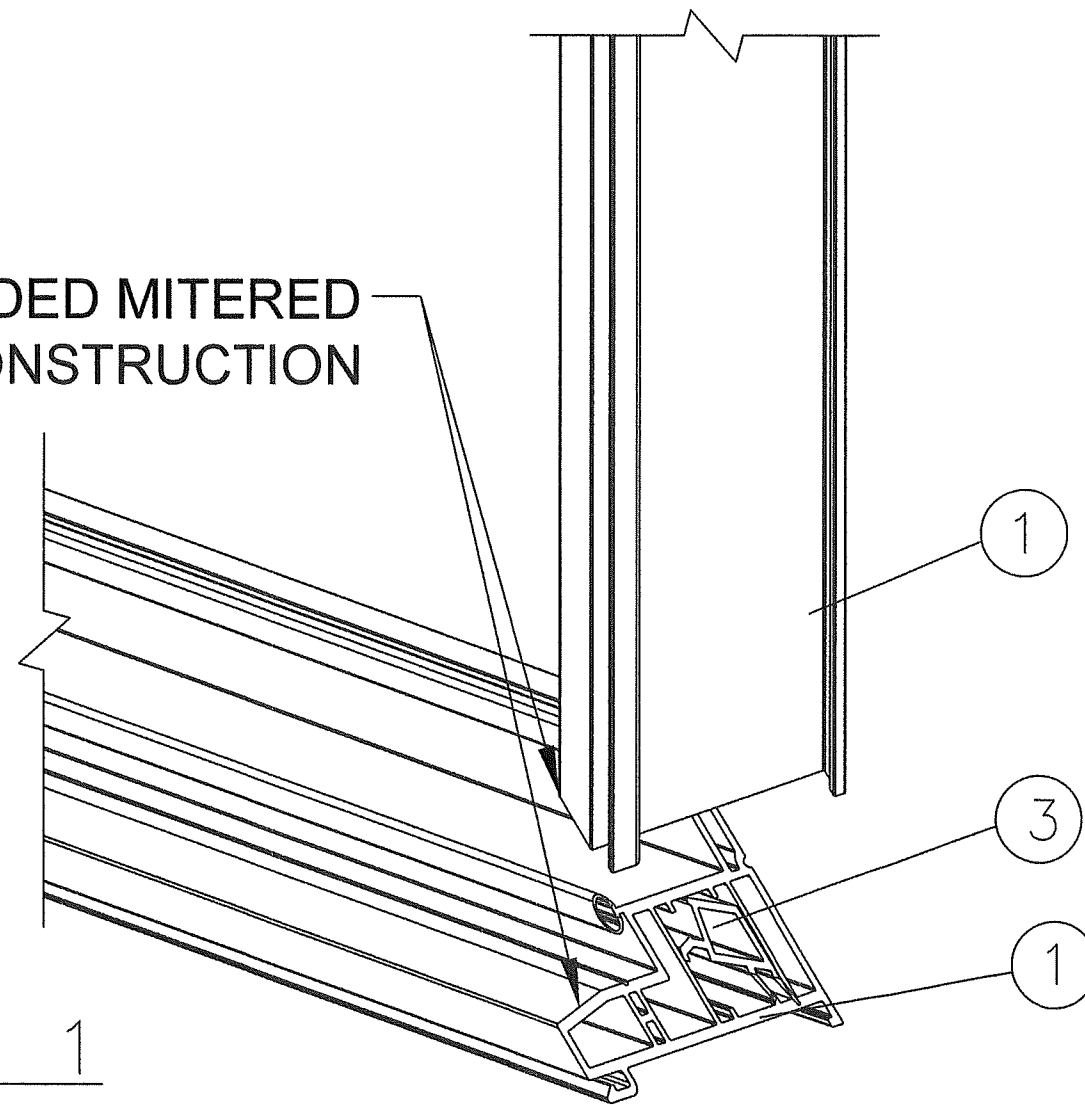
SERIES TECH 5205 VINYL OS CASEMENT WINDOW - LMI ANCHORAGE DETAILS				
REV.	REVISION DESCRIPTION	BY	DATE	
P	UPDATE TO 9TH EDITION (2026) FBC	RJA	7/29/26	
O	UPDATE FOR NOA EXPIRATION	RJA	2/4/25	
N	UPDATE TO 8TH EDITION (2023) FBC	RJA	6/7/23	

DATE: 10/14/2008	DWN BY: CB	CHK BY: n/a	SCALE: NONE
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AMORUSO CONSULTING
ENGINEERING, LLC
FL Registration No. 38327
ROBERT J. AMORUSO, P.E.
FLORIDA PE NO. 49752
226 N. NOVA RD., #142
ORMOND BEACH, FL 32174
RJAENGPE@GMAIL.COM



WELDED MITERED
CORNER CONSTRUCTION



DETAIL 1
MASTER FRAME
CONSTRUCTION
(SASH FRAME SIMILAR)

PRODUCT REVISED
As complying with the Florida
Building Code
NOA-No. **26-0831.06**
Expiration Date: **05/06/2030**
By: *Manuel Perez*
Miami-Dade Product Control

PROJECT#: ACE-2025-132
DWG/REV: RPLS0061, Rev. P
SHT: 6 of 7

Series Tech 5205 Impact Casement / Bill of Material				
Item No.	Description	Part Numbers	Supplier	Material
Frame Components				
1	Master Frame	IV White 1083 / 7783	Vision Extr. Grp. LTD	White PVC (2)
2	Sash Frame (Operating Sash)	IV White 1084 / 7734	Vision Extr. Grp. LTD	White PVC (2)
3	Glazing Bead Stop (Operating Sash)	IV White 1080 / 7753	Vision Extr. Grp. LTD	White PVC (2)
Screen Components				
4	Single Leg Frame New White	06516NEW192	Shapes Unlimited	Aluminum
5	Fiberglass Screen Cloth Charcoal / 36" x 600'	3000020	Phifer	Fiberglass
6	Screen Spline (H / W)	EX-FLX-Q165-BK	Imperial Plastic USA	
7	Aluminum Corner Keys	CK252X260	Hygrade Metals	Aluminum
10	Screen Clip Clear	8794352	Ashland Hardware	
11	30PP12-18P50-9/16 X1 3/8 X 3 Foam Block	W0511022	Lindenmeyr	
12	Accessory Parts Installation Translucent	02-MX0150010C2	Novagard Silicones	
Glazing				
13	Wet Glaze (Operating Sash)	552 Sikaflex Black	Sika US	
14	Operating Sash E366 2.7mm / 0.90 PVB Interlayer IG	Hurricane Laminate Impact	Cardinal	Kuraray America, Inc. Trosifol PVB
15	Glass Setting Blocks Sash	2NB-8K-0.0062-028-064	Frank Lowe	Neoprene w/70 to 90 Shore A Durometer
16	ENDUR IG with XL Edge SS Spacer (SS-D TYPE)	---	Cardinal	Stainless Steel
Reinforcement, Hardware and Hardware Fasteners (not all components ID'ed in section views)				
17	Sash Frame Reinforcement (Operating Sash)	ST-888-168-0.062	Hygrade Metals	.050" Galv. (1)
18	Sash Lifter	22648	Amesbury /Truth	
19	Encore Awning Operator	51.11.00.211	Amesbury /Truth	
20	HGE CSM UL Assembly Egress	14.12.00.230	Amesbury /Truth	
21	Encore Keeper LH	32627.93	Amesbury /Truth	
22	Encore LH Stud Bracket	14690.93	Amesbury /Truth	
23	Encore Tie Bar Guide	33705	Amesbury /Truth	
24	Encore Multi-Point Lock / Short / Gasket	24.30.32.004	Amesbury /Truth	
25	Encore Folding Handle	12616.32	Amesbury /Truth	
26	Encore Operator White Gasket	32658	Amesbury /Truth	
27	Encore Support Plate	23822	Amesbury /Truth	
28	Operator Spacer	21544	Amesbury /Truth	
29	Track Operator 14.5 Impact	32384.93	Amesbury /Truth	
30	MP Tie Bar Guide	14590.92.00.110	Amesbury /Truth	
31	Snubber Interlock	22999.92	Amesbury /Truth	
32	# 10-24 x 11/16" Self Tapping Machine / Lock Handle	19128.92	Amesbury /Truth	
33	# 8 x 5/8" Tek / Snubber	120934	GLF Corporation	
34	# 8 x 5/8" Tek / Stud Bracket	120934	GLF Corporation	
35	# 8 x 5/8" Tek / Sash Hinge	120934	GLF Corporation	
36	# 6 x 5/8" Tek / Sash Rebar (H)	117595	GLF Corporation	
37	# 6 x 5/8" Tek / Sash Rebar (W)	117595	GLF Corporation	
38	# 8 x 1" Tek / Flat Head SS Tiebar Guide	119977	GLF Corporation	
39	# 8 x 1/2" Pan Head / Keeper Screws	120145	GLF Corporation	
40	# 10 x 1" FLT Sharp Point / Operator Screws	127318	GLF Corporation	
41	# 5 x 3/8" Tek / Screen Clips White	116506	GLF Corporation	
Installation Fasteners				
42	#12 OR #14 WOOD SCREW	n/a	n/a	Steel
43	1/4" ADVANCED THREADFORM TAPCON	n/a	ITW	Steel
44	#14 SHEET METAL OR SELF-DRILLING SCREW	n/a	n/a	Steel

(1) Hygrade Metals Specification: AISI 1005 to 1010, CS Type A and B, 30 ksi to 50 ksi Yield Strength, G40 Galvanized

(2) VISION EXTRUSIONS GROUP LIMITED PER CURRENT MIAMI-DADE NOTICE OF ACCEPTANCE (NOA).

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SERIES TECH 5205 VINYL OS CASEMENT WINDOW - LMI ANCHORAGE DETAILS	DATE		7/29/26	2/4/25	6/7/23
	BY		RJA	RJA	RJA
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