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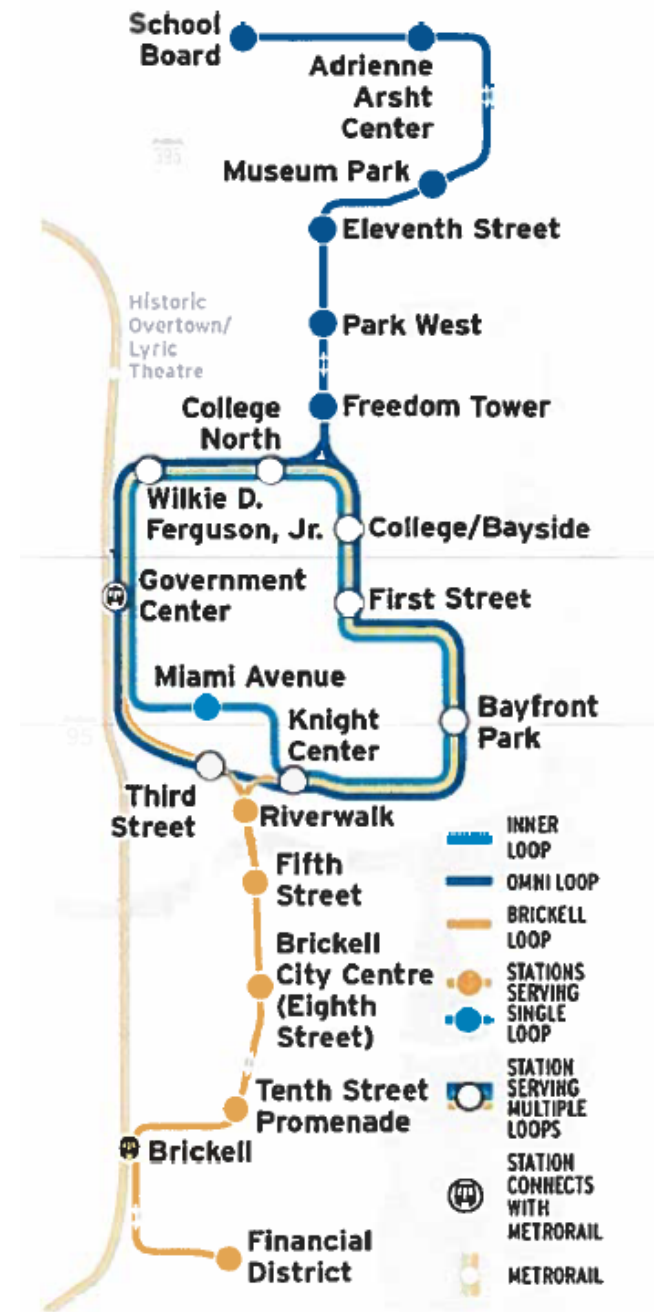


# METROMOVER PREVENTATIVE MAINTENANCE ASSESSMENT - PRESENTATION

Date: July 25, 2018



The Transportation Trust asked IMG Rebel Team to assess whether DTPW is performing appropriate Metromover preventative maintenance



# IMG Rebel Team assessed Metromover (MM) performance, through issue identification, trend analysis, peer comparison & best practices

- Carried out site visits and interviews on March 20-23, 2018
  - Reviewed performance reports
  - Conducted interviews with staff
  - Visited facilities
  - Experienced full network and disembarked at number of stations
- Reviewed Enterprise Asset Management System (EAMS)
- Obtained peer data from National Transit Database (NTD)
- Reviewed budget and personnel issues
- Conducted assessment of full maintenance history of selected vehicle
- Reviewed TWU agreement
- DTPW was fully cooperative and provided access to data and equipment as requested

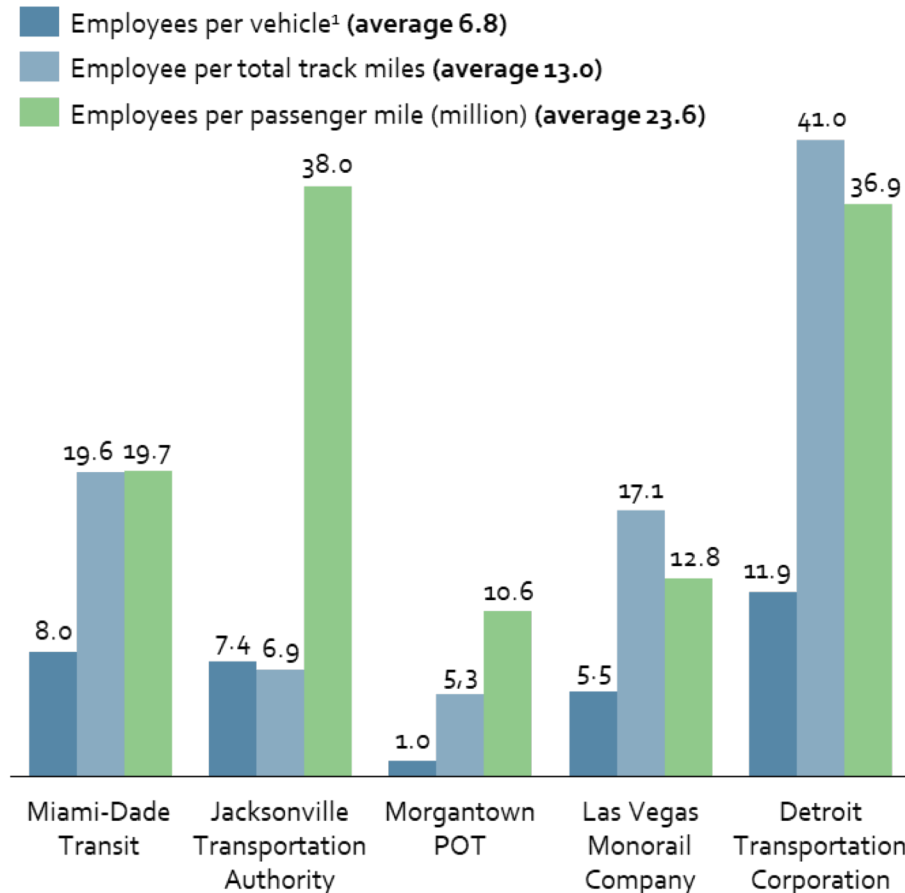
# Metromover's maintenance department is generally following its own procedures as laid down in its maintenance manuals

- Maintenance approach defined in:
  - Latest Metromover Fleet Management plan (June 2017)
  - Modified from original procurement manual by Bombardier based on maintenance experience
- Six preventative maintenance inspection types are defined at fixed time intervals (daily, A-D, Brake)
  - Two more inspection types for larger activities are defined (F, G)
  - For each maintenance type, detailed descriptions and checklists of inspections are available
- Team reviewed records of vehicle 039 and found that inspection plans are generally adhered to in terms of interval and content

Inspection type	Interval
Daily	24 hours
A	37.5 days
B	75 days
C	225 days
D	450 days
F	4-5 years
G	8-10 years
Brake	46 days

# Metromover's staffing levels are generally in line with peers'; yet care needs to be taken with benchmarking

## Employment of O&M and administrative employees

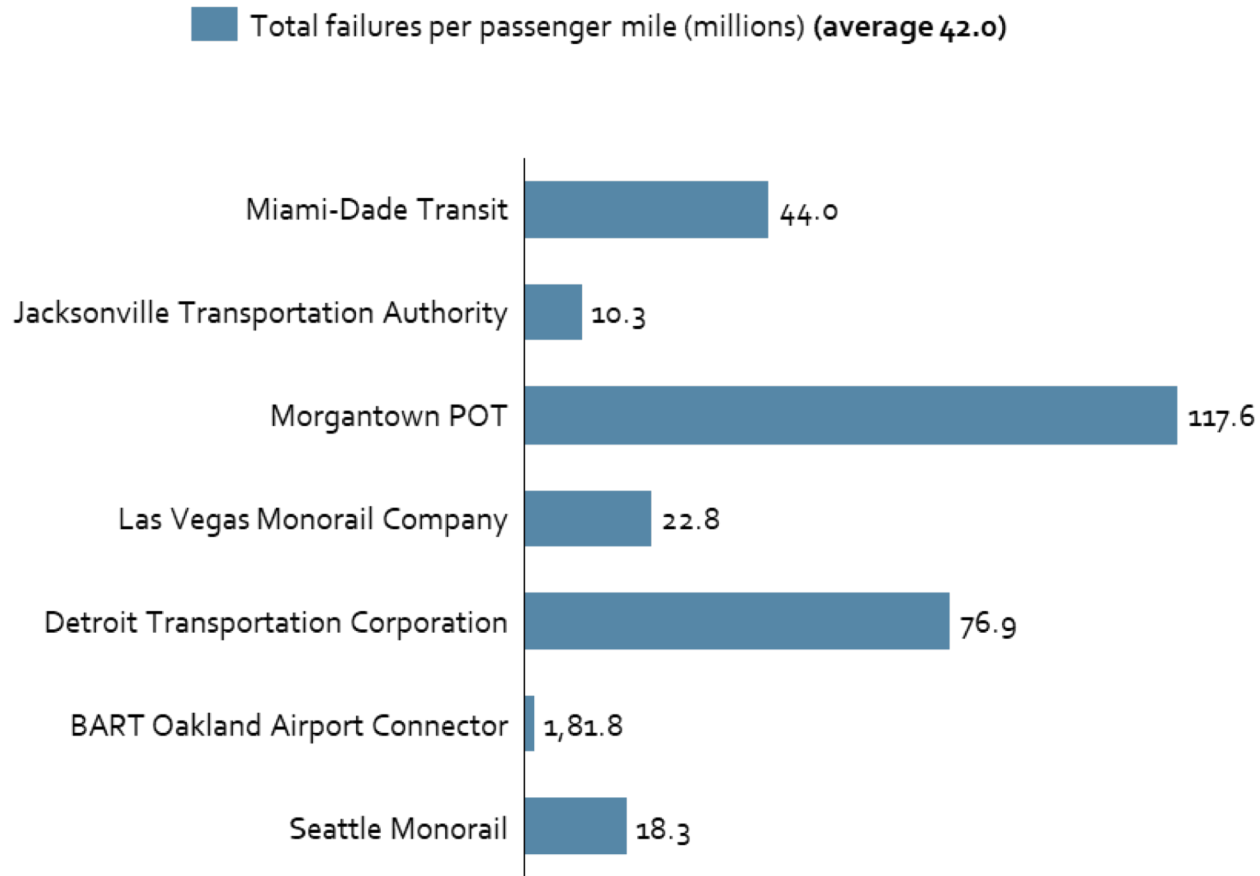


<sup>1</sup>Total fleet at its maximum capacity

Source: National Transit Database, <https://www.transit.dot.gov/ntd/ntd-data>

# Metromover's vehicle failures are somewhat higher than peers'

Number of failures per passenger mile (millions)



<sup>1</sup>Total fleet at its maximum capacity

Source: National Transit Database, <https://www.transit.dot.gov/ntd/ntd-data>

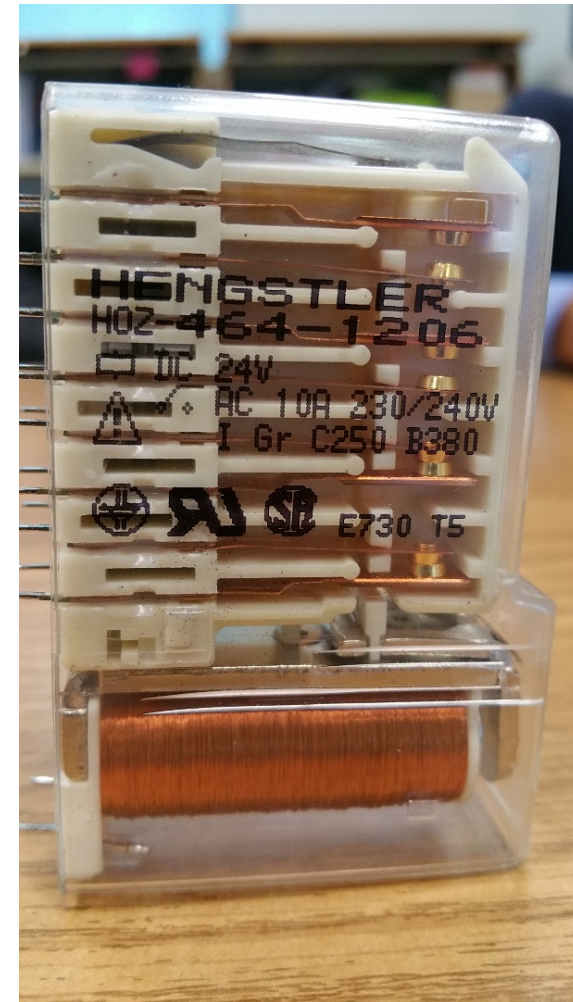
## Outside peer group, St. Louis Metro has advanced approach to vehicle asset management that may serve as model

- St. Louis Metro, that region's transit provider, has developed systematic approach to bus maintenance resulting in far more miles per bus than peers
- Approach aimed at preventing failures, rather than repair after failure
  - In house maintenance and/or overhaul of parts is only done if there is demonstrable economic advantage
  - Key is predictable stream of work
  - Metro has taken effective measures to realize predictability by minimizing failures and allowing forward planning of activities
- Metro has recently had two buses reach their million-mile mark, remarkable achievement in U.S. transit
- Metro is using same approach in light rail fleet
- DTPW could use Metro as model for improvements in maintenance organization and use of asset management



## However, Metromover is not taking full advantage of historic maintenance data stored in EAMS

- Failures key electrical part, relay, illustrate why Metromover needs formalized failure analysis and response system
- Also, Metromover maintains high spare parts inventory





# There appears to be mismatch between reported performance and rider's perspective of performance

- Team assessed indicator calculations for October & December 2017 and

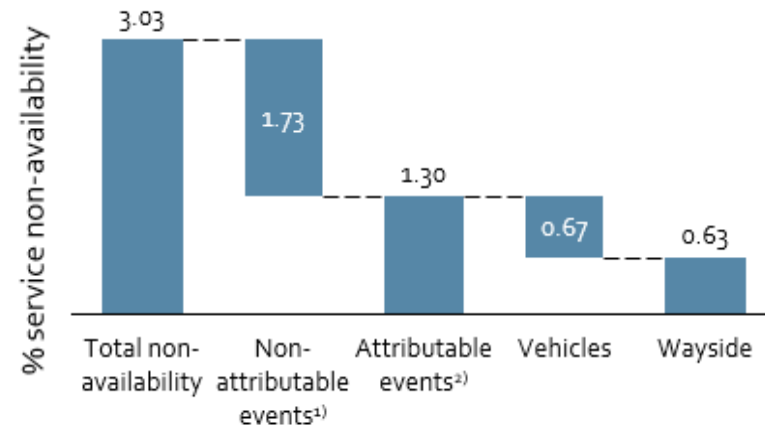
As currently reported

Services availability: 99.6%

Issues

The current metric only takes into account the service availability of the vehicle, yet passengers experience the service availability of entire system.

Alternative metric



Source: Based on performance data of 12/2017

1) Line closures due to external construction works

2) Attributable events defined as events covered by operation and maintenance of the system

# There appears to be mismatch between reported performance and rider's perspective of performance (cont'd)

- Team assessed indicator calculations for October & December 2017

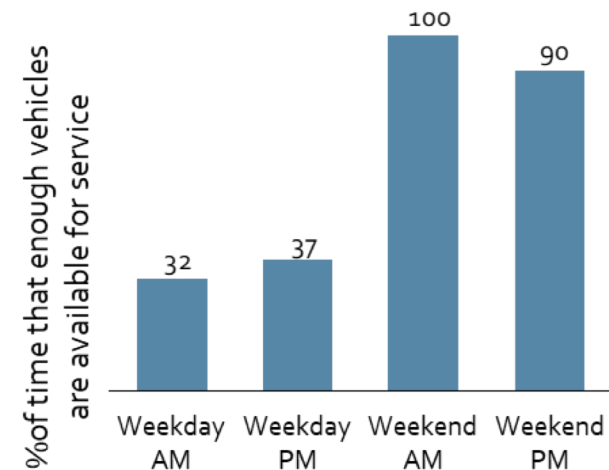
As currently reported

Mean vehicle availability (A.M.): 95.7%  
Mean vehicle availability (P.M.): 95.5%

Issues

The rider perception may be different as shortage of vehicles will cause longer waiting times and/or overcrowding of vehicles

Alternative metric

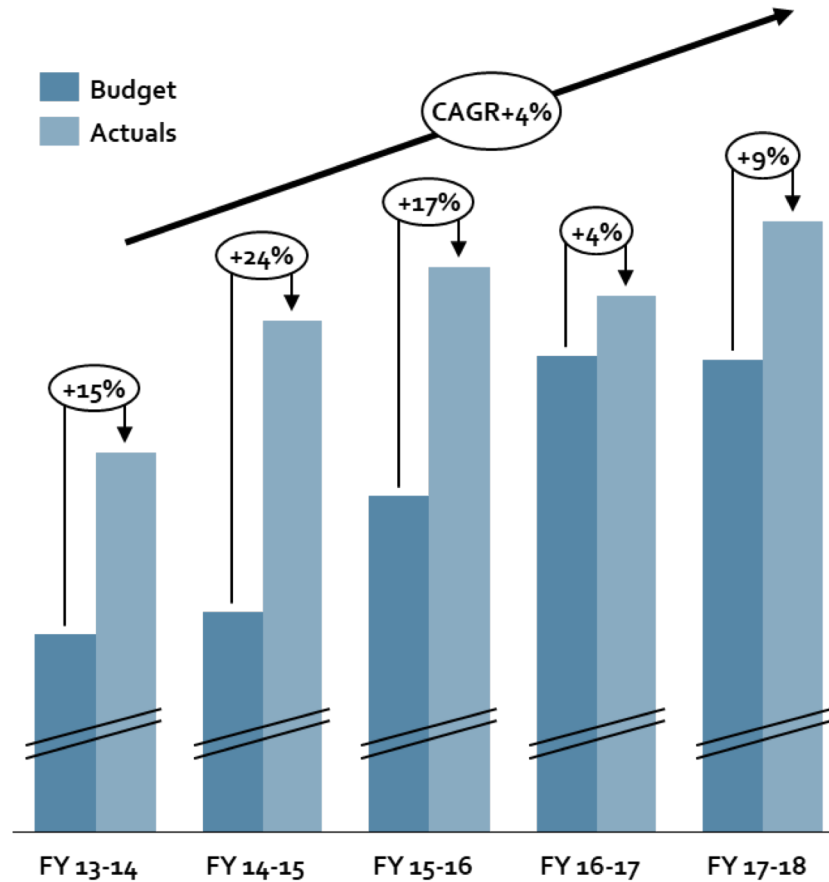


Source: Based on performance data of 12/2017

- Line closures due to external construction works
- Attributable events defined as events covered by operation and maintenance of the system

# There is recurring disconnect between Metromover's budget and actual outlays due to unrealistic budgeting

Mover Expenditure: Budget vs Actuals Excluding Reimbursements<sup>1)</sup>



1) Budget FY17-18 is corrected to exclude the budgeted extra staff for maintaining MIA Mover

Source: Budget file MOVER - 5 years (FY14 - FY18) dated 16 March 2018; IMG Rebel analysis

## Elevators and escalators availability and cleanliness is less than satisfactory

- Metromover elevator availability varied from 95% to 98% for May through October, 2017
- Escalator availability varied from 93% to 98% over same period
- Despite elevators' availability, Team observed that frequency of elevators usage is smaller than availability due to external issues, including cleanliness
- Few local transit systems offer station restroom making this industry-wide problem of undesirable behavior
- Even bigger problem for Metromover due to being "free" system

# Key Recommendations

Key Findings	Recommendations
<ul style="list-style-type: none"><li>■ Metromover not taking full advantage of EAMs maintenance data</li><li>■ EAMS data not always fully up-to-date</li><li>■ Metromover maintains relatively high spare parts</li><li>■ Disconnect between budget and actual outlays</li></ul>	<ol style="list-style-type: none"><li>1. Improve asset management capabilities<ul style="list-style-type: none"><li>■ Utilize EAMS to update time estimates</li><li>■ Use updated time estimates to compare estimate to actual time for tasks</li><li>■ Use updated time estimates for annual budgeting</li></ul></li></ol>

## Key Recommendations (cont'd)

Key Findings	Recommendation
<ul style="list-style-type: none"> <li>■ Inspection reports are stored as PDFs, limiting data analysis</li> <li>■ Department not using EAMS for upcoming maintenance work                             <ul style="list-style-type: none"> <li>■ Open work orders not used as starting point for inspections</li> <li>■ Historic maintenance data not analyzed</li> </ul> </li> <li>■ Performance indicators definition lacks link with perceived service level</li> </ul>	<ol style="list-style-type: none"> <li>2. Study issuing tablets</li> <li>3. Introduce “Lean,” which can improve efficiency by 20%</li> <li>4. Institute failure analysis and response system</li> </ol>
<ul style="list-style-type: none"> <li>■ Mismatch between reported performance and rider’s perspective of service performance</li> </ul>	<ol style="list-style-type: none"> <li>5. Develop new key performance indicators (KPIs) that better reflect system performance</li> </ol>

## Key Recommendations (cont'd)

Key Findings	Recommendation
<ul style="list-style-type: none"><li>Metromover maintains relatively high spare parts inventory</li><li>Basic inventory technique used is “min-max;” However, overwhelming majority of parts issues are tied to scheduled maintenance, which MM can schedule in advance</li></ul>	<ol style="list-style-type: none"><li>Study use of “Materials Requirements Planning, ” where demand for parts is directly tied to upcoming scheduled maintenance—useful in maximizing availability of parts when required while reducing overstocking</li></ol>

## Key Recommendations (cont'd)

Key Findings	Recommendation
<ul style="list-style-type: none"><li>■ Current hiring rules make it difficult to hire qualified specialists for vehicle maintenance</li><li>■ Under terms of TWU Agreement technician openings can only be filled from existing TWU-represented employees</li><li>■ DTPW cannot recruit experienced mechanics from outside, nor recruit from trade schools, who would make one third less than what bus operator transfers are paid</li><li>■ Since applicants must first pass qualifications test, filling up class for new technicians can take quite while</li></ul>	<p>7. Attempt to negotiate ability to directly recruit for TWU maintenance positions from outside</p>



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