

**SECTION 15115**  
**CHECK VALVES**

**PART 1 - GENERAL**

1.01 SCOPE OF WORK

The Contractor shall furnish and install check valves complete and operable, including all appurtenances and accessories.

1.02 RELATED WORK SPECIFIED ELSEWHERE

Section 15100 - Valves, General

**PART 2 - PRODUCTS**

2.01 CHECK VALVE

A. General

1. The swing-check valves shall be standard (plain), outside lever-and-weight or outside lever-and-spring types, for normal horizontal installations, conforming to all of the applicable requirements of the most current ANSI/AWWA Standard C508, "Swing-Check Valves for Waterworks Service, 2-in. Through 24 In. NPS", except as otherwise specified herein. The valves shall be iron body, bronze mounted and suitable for buried service.
2. Valve bonnet opening shall be large enough to allow ample clearance for direct removal of disc by hand.

B. External Ferrous Items

All external ferrous items, except cast iron, shall be hot-dipped galvanized in accordance with the most current ANSI/ASTM Standard A123, "Zinc (Hot-Galvanized) Coatings on Iron and Steel Products", or ANSI/ASTM Standard A153, "Zinc Coating (Hot-Dip) on Iron and Steel Hardware", or stainless steel.

C. Flanged Valves

Flanged valves shall have ends plain-faced and drilled conforming to ANSI Standard B16.1, "Cast Iron Pipe Flanges and Flanged Fittings", Class 125. Bolt holes in the flanges shall be equally spaced and shall straddle the vertical and horizontal centerline. All joint materials for flanged valves will be furnished with the valves; neoprene for sewer and SBR for water applications.

D. Clapper

1. The clapper shall swing clear of the waterway when the valve opens, permitting a full flow through the valve equal to the nominal diameter of the pipe.
2. The body and clapper seating surface shall be metal to metal, and shall be bronze.
3. The clapper disc and the clapper hinge arm, including the clapper disc cap screw, shall be bronze or cast iron. Clapper to hinge arm connection shall be such that the unit cannot be unscrewed by fluid flow.

D. Clapper Hinge Pin

1. The clapper hinge pin (shaft) shall be stainless steel conforming to AISI Type 316. For check valves with outside levers, the clapper hinge pin shall rest in bronze bushings and shall extend through the casing on the right hand side when facing the valve inlet.
2. The clapper hinge pins shall rest in bronze bushings provided with a compression packing or double nitrile o-ring seal and shall extend through the casing on the right hand side when facing the valve inlet. An opening shall be provided in each of two bosses on the body for easy access to either end of the hinge pin. The openings shall be tapped and provided with plugs.

E. See Part 2 of Section 15100, "Valves, General", for other components.

## 2.02 TESTING

All check valves shall be tested at the factory in accordance with Section 5.2 of the most current ANSI/AWWA Standard C508 and a Certified Test Report shall be furnished with each valve.

## **PART 3 - EXECUTION**

### 3.01 GENERAL

All valves shall be installed in accordance with provisions of Section 15100, "Valves, General." Care shall be taken that all valves are well supported.

END OF SECTION